



Photo:  
Reidar Hahn

# Superconducting RF Systems II

Cavities of different shapes

Erk JENSEN, CERN



Photo:  
Reidar Hahn

# Elliptical cavities – the *de facto* standard for SRF

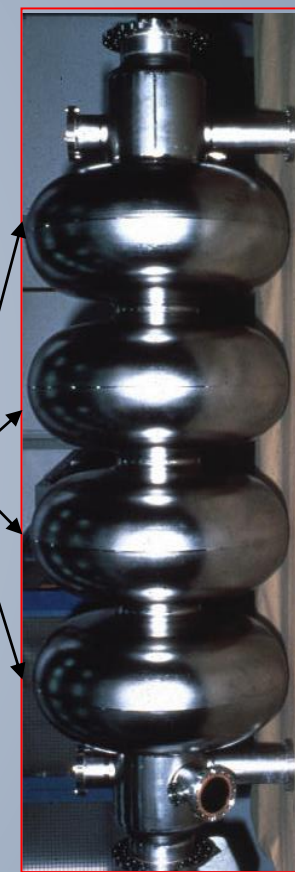
FERMI 3.9 GHz



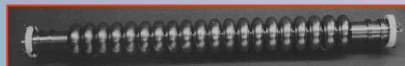
TESLA/ILC 1.3 GHz



LEP 0.352 GHz



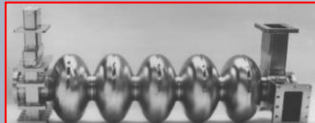
S-DALINAC 3 GHz



SNS  $\beta = 0.61, 0.81, 0.805$  GHz



CEBAF 1.5 GHz

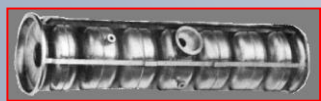


HERA 0.5 GHz



cells

HEPL 1.3 GHz



TRISTAN 0.5 GHz



CESR 0.5 GHz



KEK-B 0.5 GHz

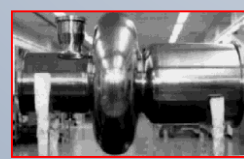


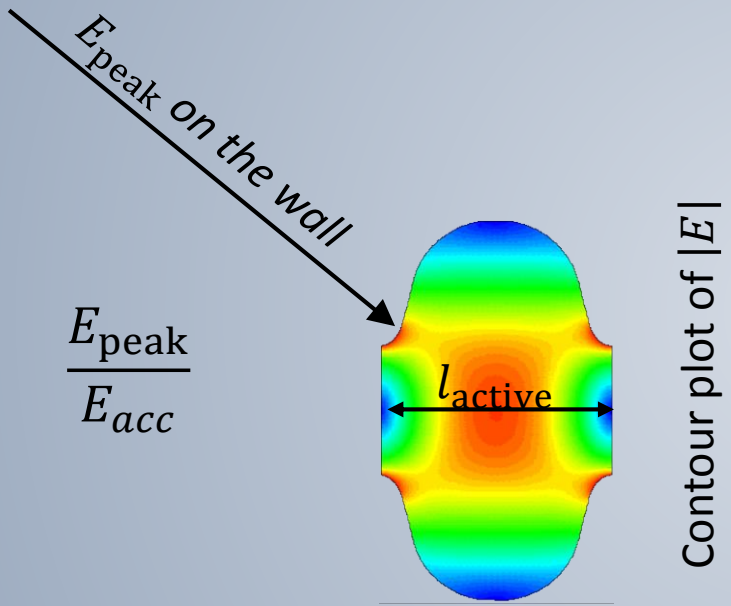




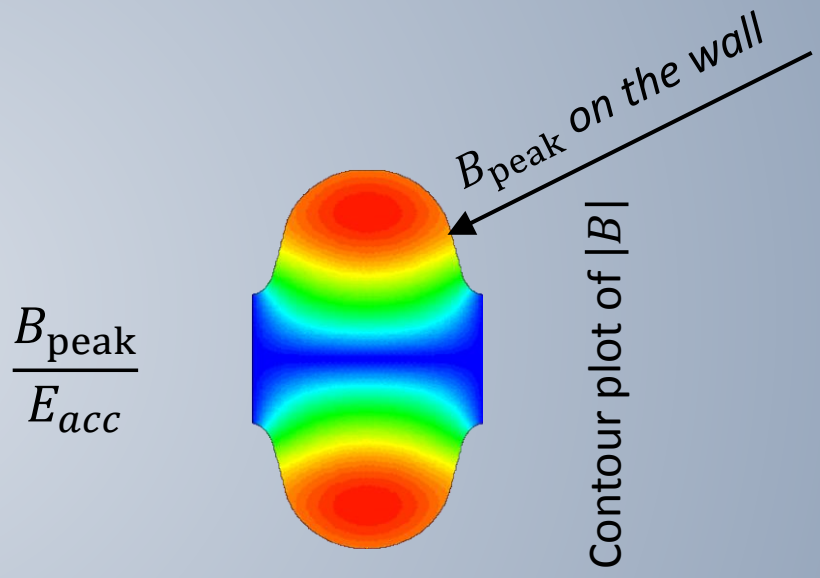
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# Practical RF parameters 1

- Average accelerating gradient:  $E_{acc} = \frac{\sqrt{\omega W(R/Q)}}{l_{active}}$



The ratio shows sensitivity of the shape to the **field emission** of electrons.



The ratio shows limit in  $E_{acc}$  due to the breakdown of superconductivity (**quench**, Nb:  $\approx 190$  mT).

courtesy: Jacek Sekutovicz/DESY



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Reidar Hahn

## Practical RF parameters 2

$$G \cdot (R/Q)$$

- Both  $G$  and  $R/Q$  are purely geometric parameters.
- Like the shunt impedance  $R$ , the product  $G \cdot (R/Q)$  is a measure of the power loss for given acceleration voltage  $V_{acc}$  and surface resistance  $R_s$ .

$$P_{\text{loss}} = \frac{|V_{acc}|^2 R_s}{2 \underbrace{G \cdot (R/Q)}}_{\text{Optimize geometry maximizing } G \cdot (R/Q).}$$

Minimize  $R_s$ :  
operation at lower  $T$ ,  
better surface cleanliness,  
lower residual resistance

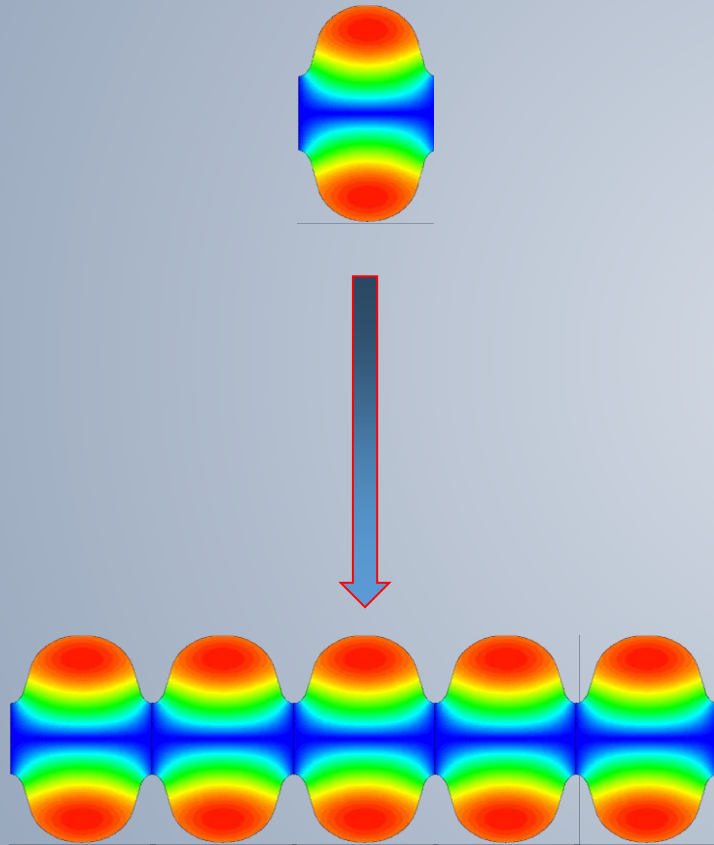
Optimize geometry maximizing  $G \cdot (R/Q)$ .

courtesy: Jacek Sekutovicz/DESY



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# Single-cell versus multi-cell cavities



- Advantages of single-cell cavities:
  - It is easier to manage HOM damping
  - There is no field flatness problem.
  - Input coupler transfers less power
  - They are easy for cleaning and preparation
- Advantages of multi-cell cavities:
  - much more acceleration per meter!
  - better use of the power ( $R \rightarrow n R$ )
  - more cost-effective for most applications

courtesy: Jacek Sekutovicz/DESY

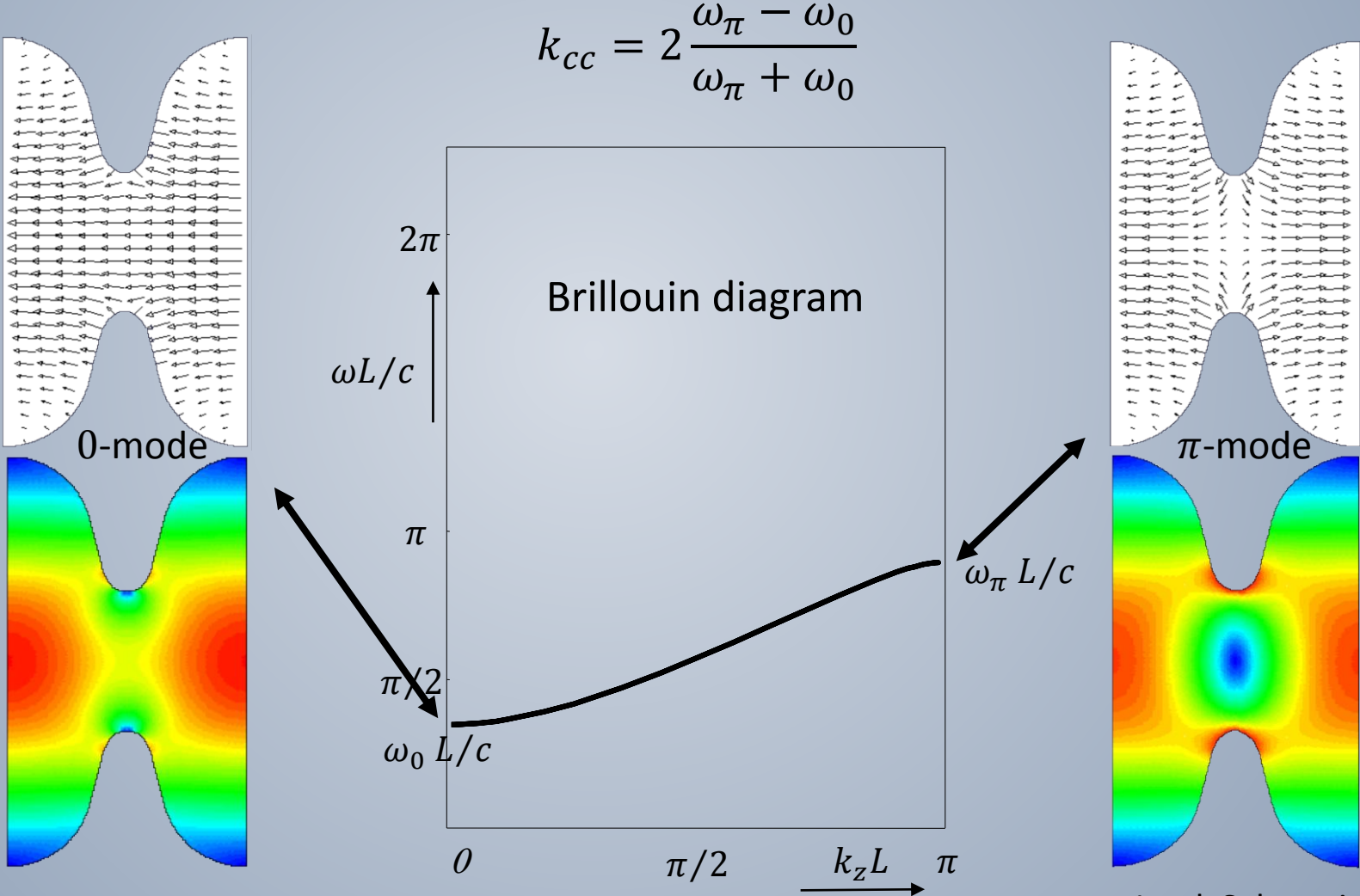




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# Practical RF parameters 3

- **Cell-to-cell coupling**  $k_{cc}$  will determine the width of the passbands in multi-cell cavities.



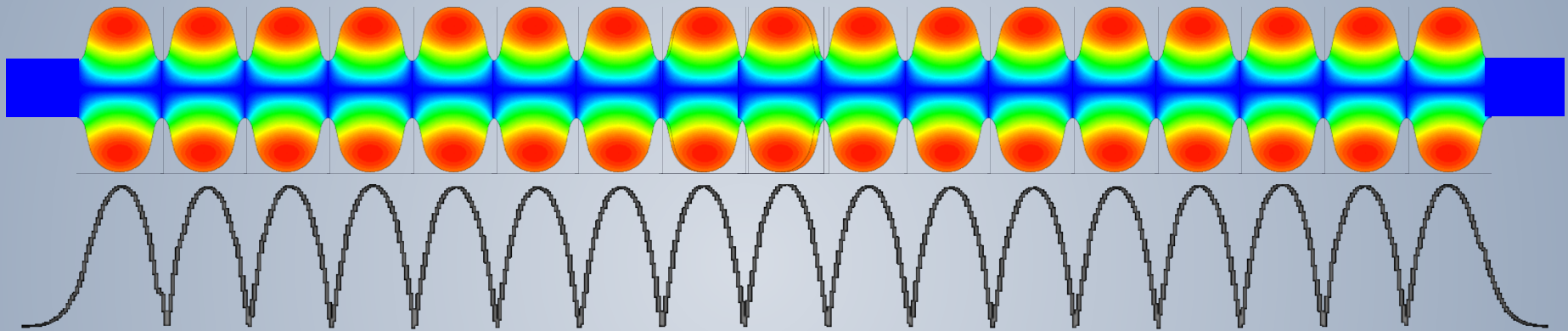
courtesy: Jacek Sekutovicz/DESY



Photo:  
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# Field flatness

- Field amplitude variation from cell to cell in a multi-cell structure
- Should be small for maximum acceleration.



- Field flatness sensitivity factor  $a_{ff}$  for a structure made of  $N$  cells:

$$\frac{\Delta A_i}{A_i} = a_{ff} \frac{\Delta f_i}{f_i}$$

$a_{ff}$  is related to the cell-to-cell coupling as  $a_{ff} = \frac{N^2}{k_{cc}}$  and describes the sensitivity of the field flatness on the errors in individual cells.

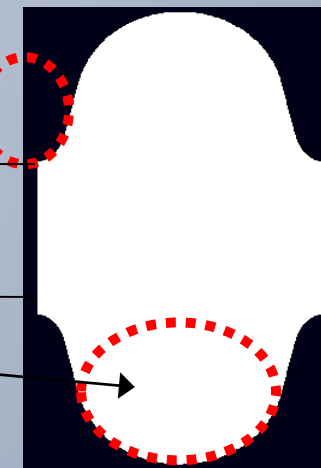
courtesy: Jacek Sekutovicz/DESY



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# Criteria for Cavity Design (1)

- Here: Inner cells of multi-cell structures
- Parameters for optimization:
  - Fundamental mode:  $\frac{R}{Q}$ ,  $G$ ,  $\frac{E_{\text{peak}}}{E_{\text{acc}}}$ ,  $\frac{B_{\text{peak}}}{E_{\text{acc}}}$ ,  $k_{cc}$ .
  - Higher order modes:  $k_{\perp}$ ,  $k_z$ .
- The elliptical cavity design has distinct advantages:
  - easy to clean (rinse)
  - little susceptible to MP – can be conditioned ...
- Geometric parameters for optimization:
  - iris ellipse half axes:  $a$ ,  $b$ :
  - iris aperture radius:  $r_i$ ,
  - equator ellipse half axes:  $A$ ,  $B$
- Problem: 7 parameters to optimize, only 5 to play with – some compromise has to be found!



courtesy: Jacek Sekutovicz/DESY





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# Criteria for Cavity Design (2)

Criterion	RF parameter	Improves if	examples
high gradient operation	$E_{peak}/E_{acc}$ $B_{peak}/E_{acc}$ ↓	$r_i$ ↓	TESLA, CEBAF 12 GeV HG
low cryogenic losses	$\frac{R}{Q} \cdot G$ ↑	$r_i$ ↓	CEBAF LL
High $I_{beam}$	$k_{\perp}, k_z$ ↓	$r_i$ ↑	B-factory RHIC cooling LHeC

We see here that  $r_i$  is a very “powerful” variable to trim the RF-parameters of a cavity. Of course it has to fit the aperture required for the beam!

courtesy: Jacek Sekutovicz/DESY

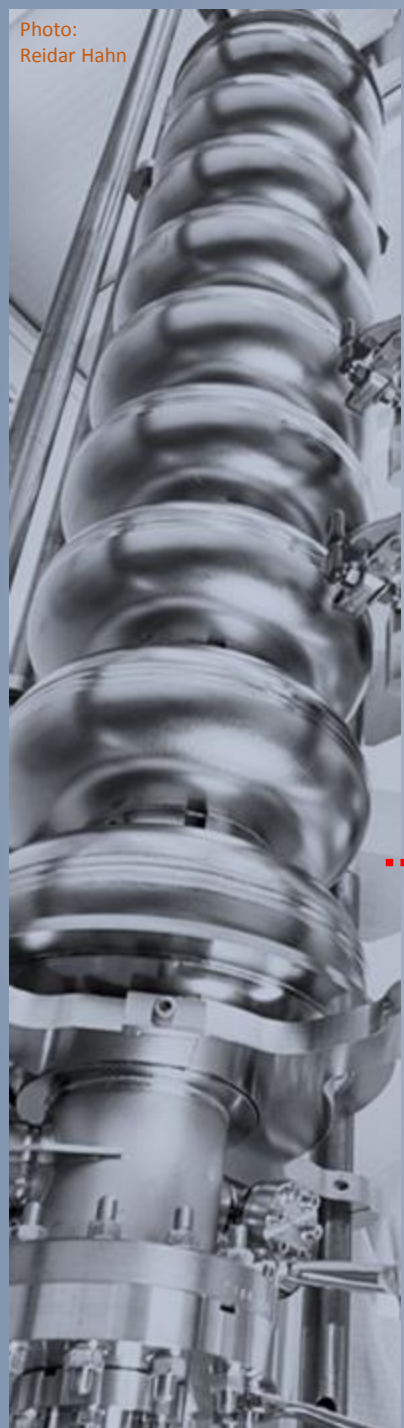
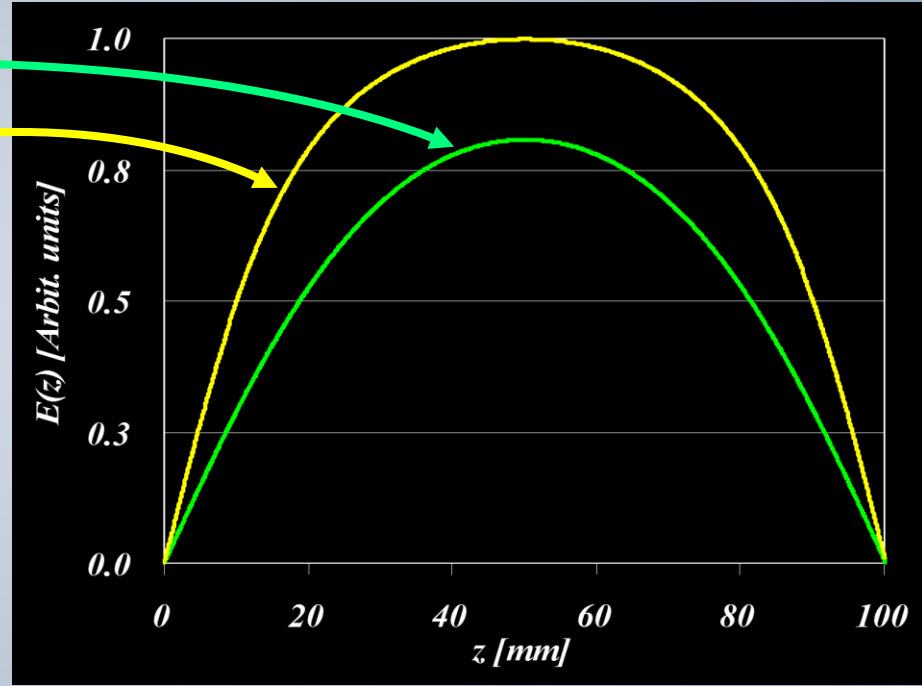
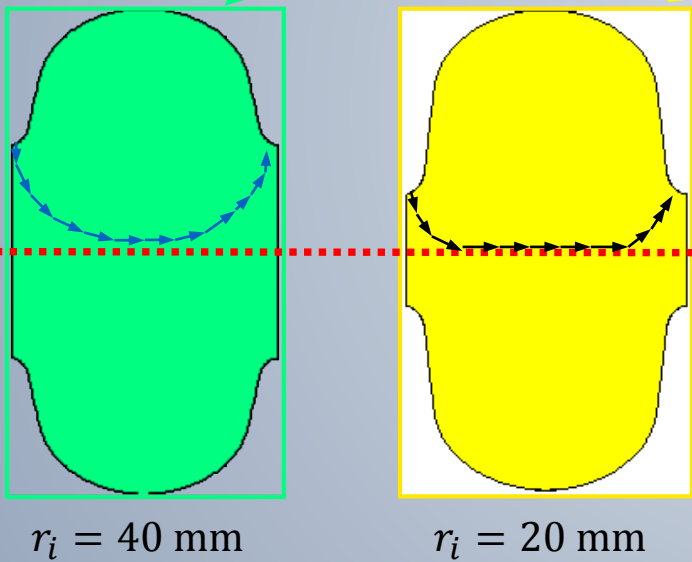


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# Effect of $r_i$

- Smaller  $r_i$  allows to concentrate  $E_z$  where it is needed for acceleration



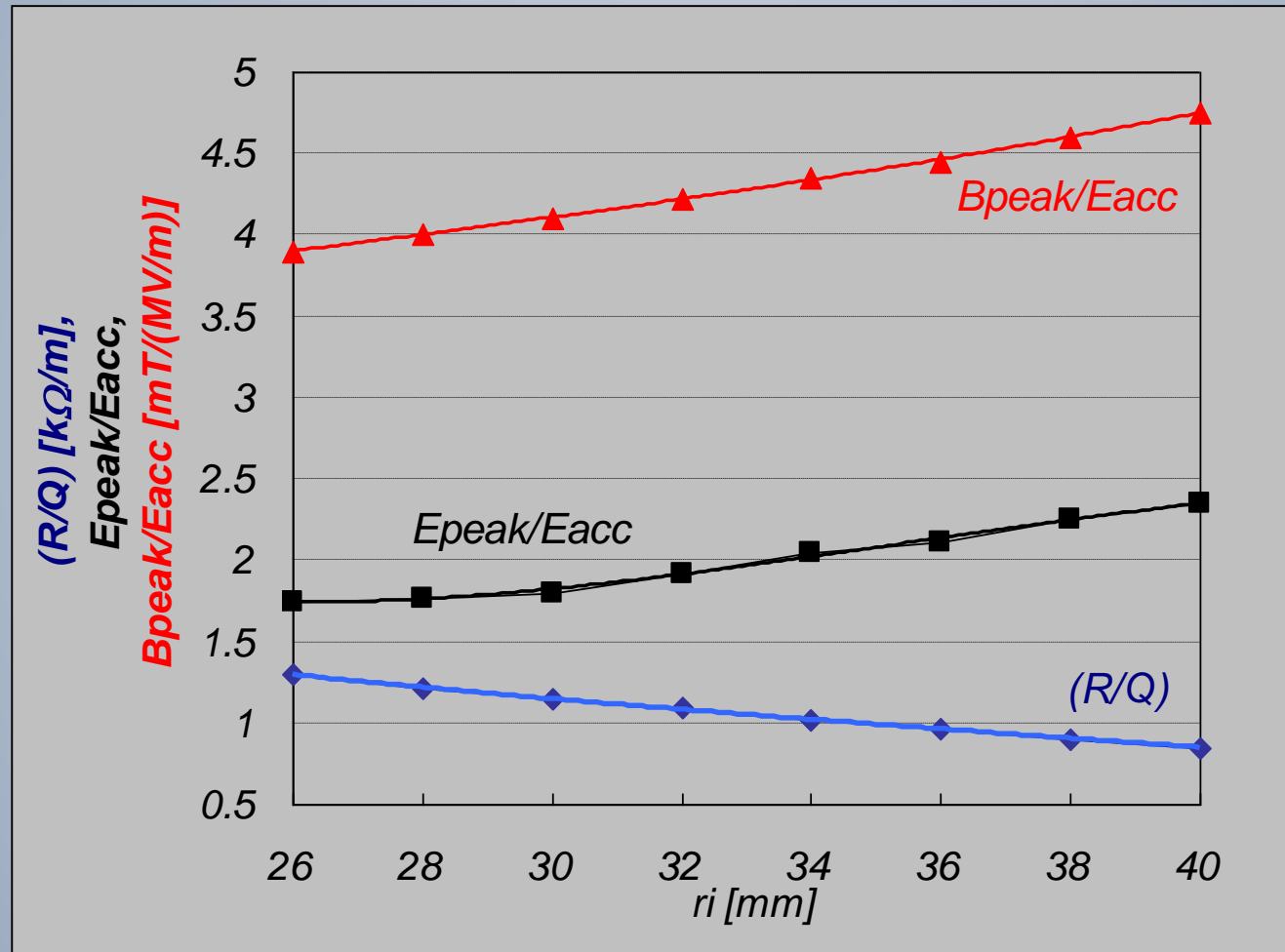
$E_z(z)$  for small and big iris radius

courtesy: Jacek Sekutovicz/DESY



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# Example: cell optimization at 1.5 GHz



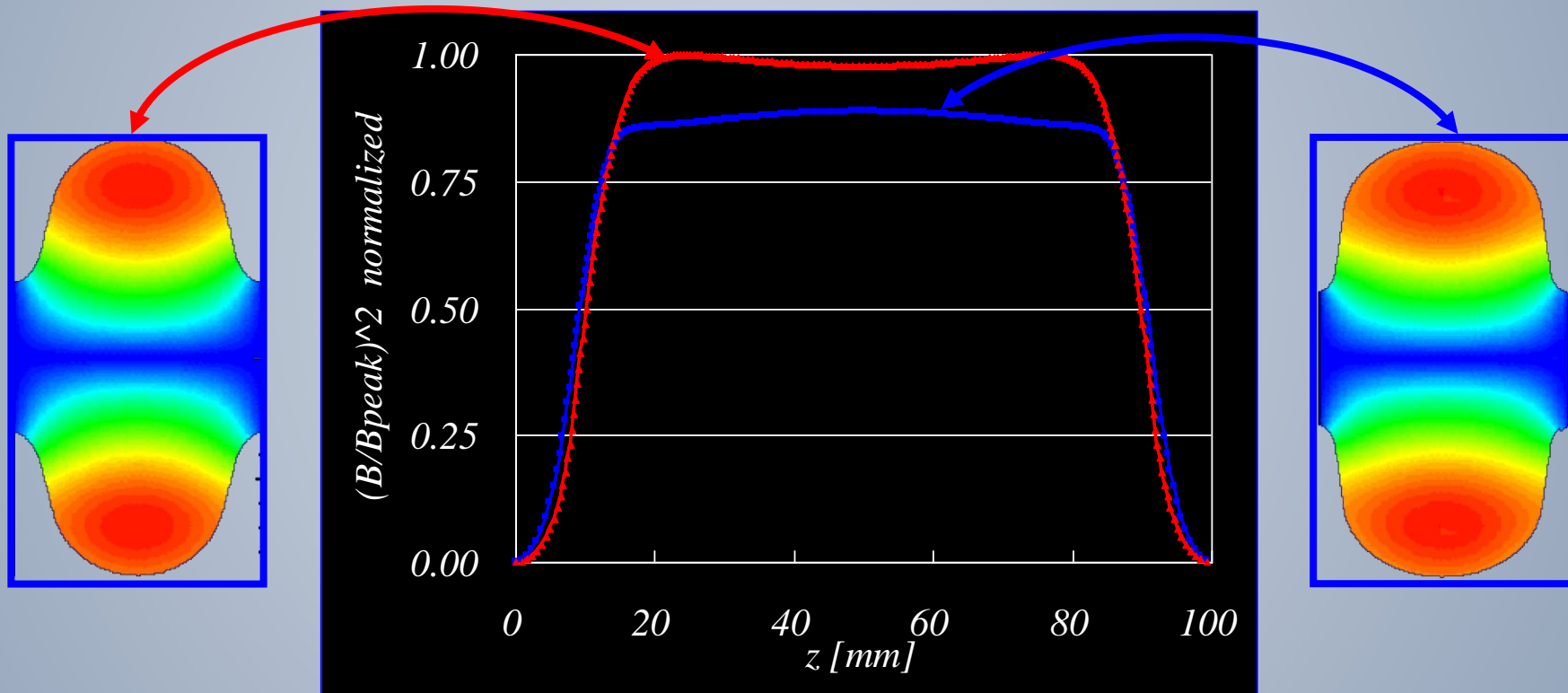
A. Mosnier, E. Haebel, SRF Workshop 1991





# Equator shape optimization

- $B_{peak}/E_{acc}$  (and  $G$ ) change when changing the equator shape.



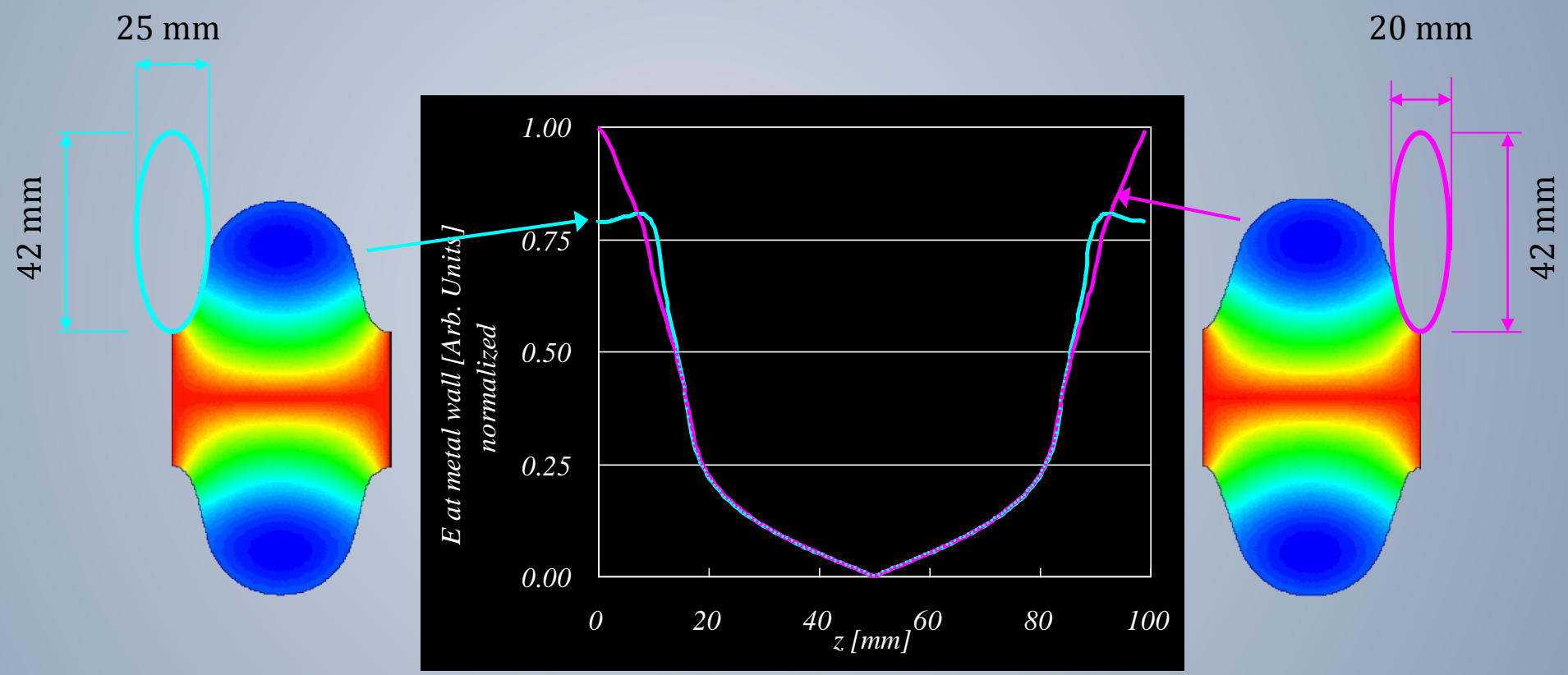
courtesy: Jacek Sekutovicz/DESY



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# Iris shape optimization

- $E_{\text{peak}}/E_{\text{acc}}$  changes with the iris shape



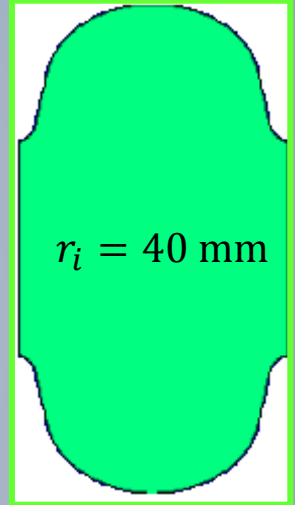
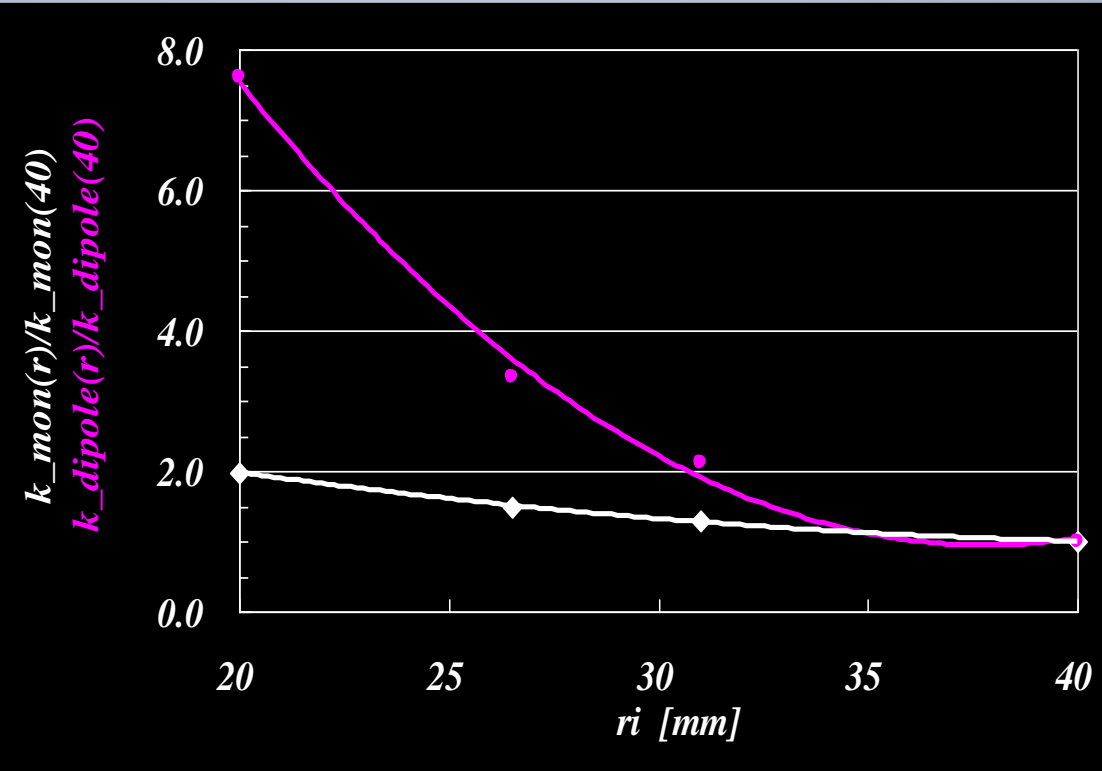
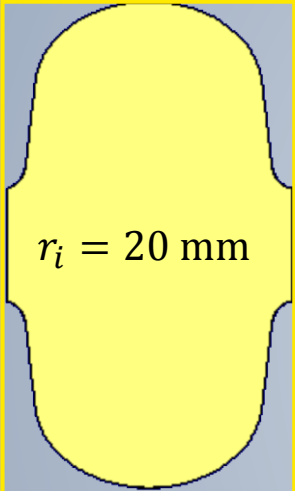
Both cells have the same:  $f_0$ ,  $R/Q$ , and  $r_i$ .

courtesy: Jacek Sekutovicz/DESY



# Minimizing HOM excitation

HOMs loss factors ( $k_{loss,\perp}$  ,  $k_{loss}$ )



$R/Q = 152 \Omega$   
 $B_{peak}/E_{acc} = 3.5 \text{ mT}/(\text{MV}/\text{m})$   
 $E_{peak}/E_{acc} = 1.9$

$R/Q = 86 \Omega$   
 $B_{peak}/E_{acc} = 4.6 \text{ mT}/(\text{MV}/\text{m})$   
 $E_{peak}/E_{acc} = 3.2$

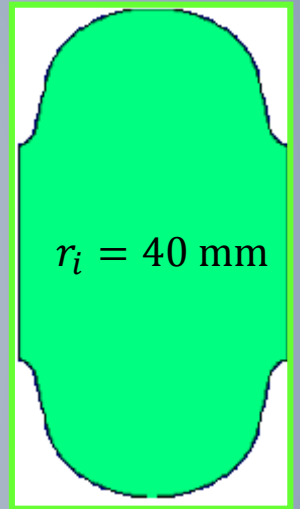
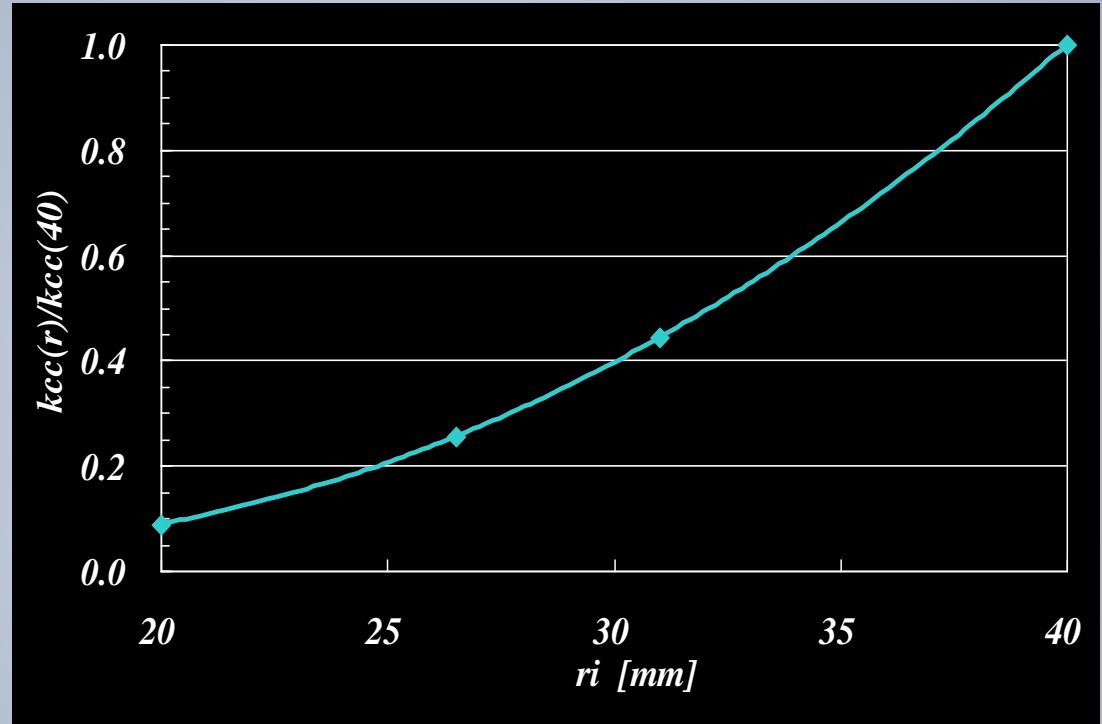
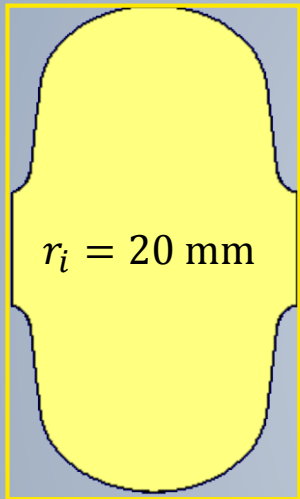
courtesy: Jacek Sekutovicz/DESY





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# Cell-to-cell coupling $k_{cc}$



$$R/Q = 152 \Omega$$
$$B_{\text{peak}}/E_{\text{acc}} = 3.5 \text{ mT}/(\text{MV}/\text{m})$$
$$E_{\text{peak}}/E_{\text{acc}} = 1.9$$

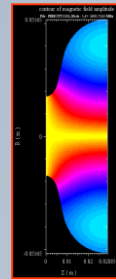
$$R/Q = 86 \Omega$$
$$B_{\text{peak}}/E_{\text{acc}} = 4.6 \text{ mT}/(\text{MV}/\text{m})$$
$$E_{\text{peak}}/E_{\text{acc}} = 3.2$$

courtesy: Jacek Sekutovicz/DESY

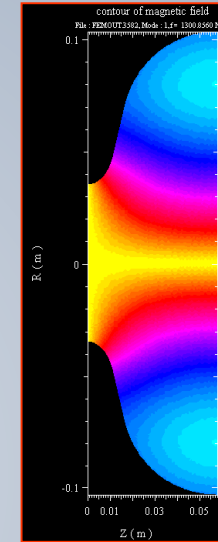


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# Scaling the frequency



$$\times 2 =$$



$f_\pi$	[MHz]	2600
$R/Q$	[ $\Omega$ ]	57
$r/Q$	[ $\Omega/m$ ]	2000
$G$	[ $\Omega$ ]	271

$f_\pi$	[MHz]	1300
$R/Q$	[ $\Omega$ ]	57
$r/Q$	[ $\Omega/m$ ]	1000
$G$	[ $\Omega$ ]	271

$$r/Q = (R/Q)/l \propto f$$

$$\text{(or } (R/Q)/\lambda = \text{const)}$$

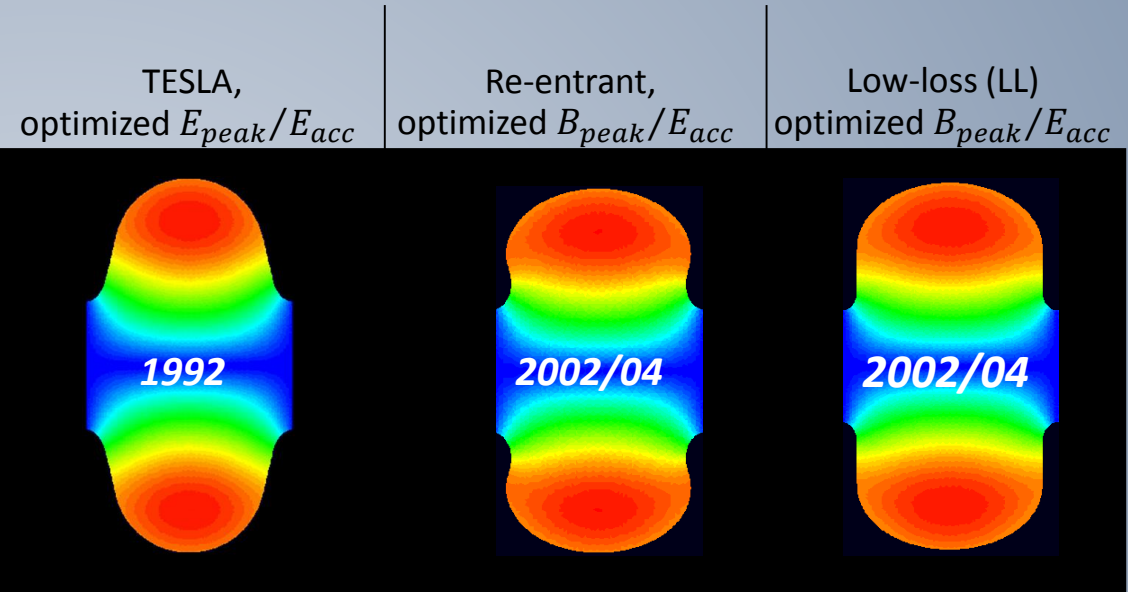
courtesy: Jacek Sekutovicz/DESY



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# Historic evolution of inner cell geometry

Example: ILC



$r_i$	[mm]	35	30	30
$k_{cc}$	[%]	1.9	1.56	1.52
$E_{peak}/E_{acc}$	-	1.98	2.30	2.36
$B_{peak}/E_{acc}$	[mT/(MV/m)]	4.15	3.57	3.61
$R/Q$	[ $\Omega$ ]	113.8	135	133.7
$G$	[ $\Omega$ ]	271	284.3	284
$R/Q \cdot G$	[ $\Omega^2$ ]	30840	38380	37970
$k_{loss,\perp} (\sigma_z = 1 \text{ mm})$	[V/pC/cm <sup>2</sup> ]	0.23	0.38	0.38
$k_{loss} (\sigma_z = 1 \text{ mm})$	[V/pC]	1.46	1.75	1.72

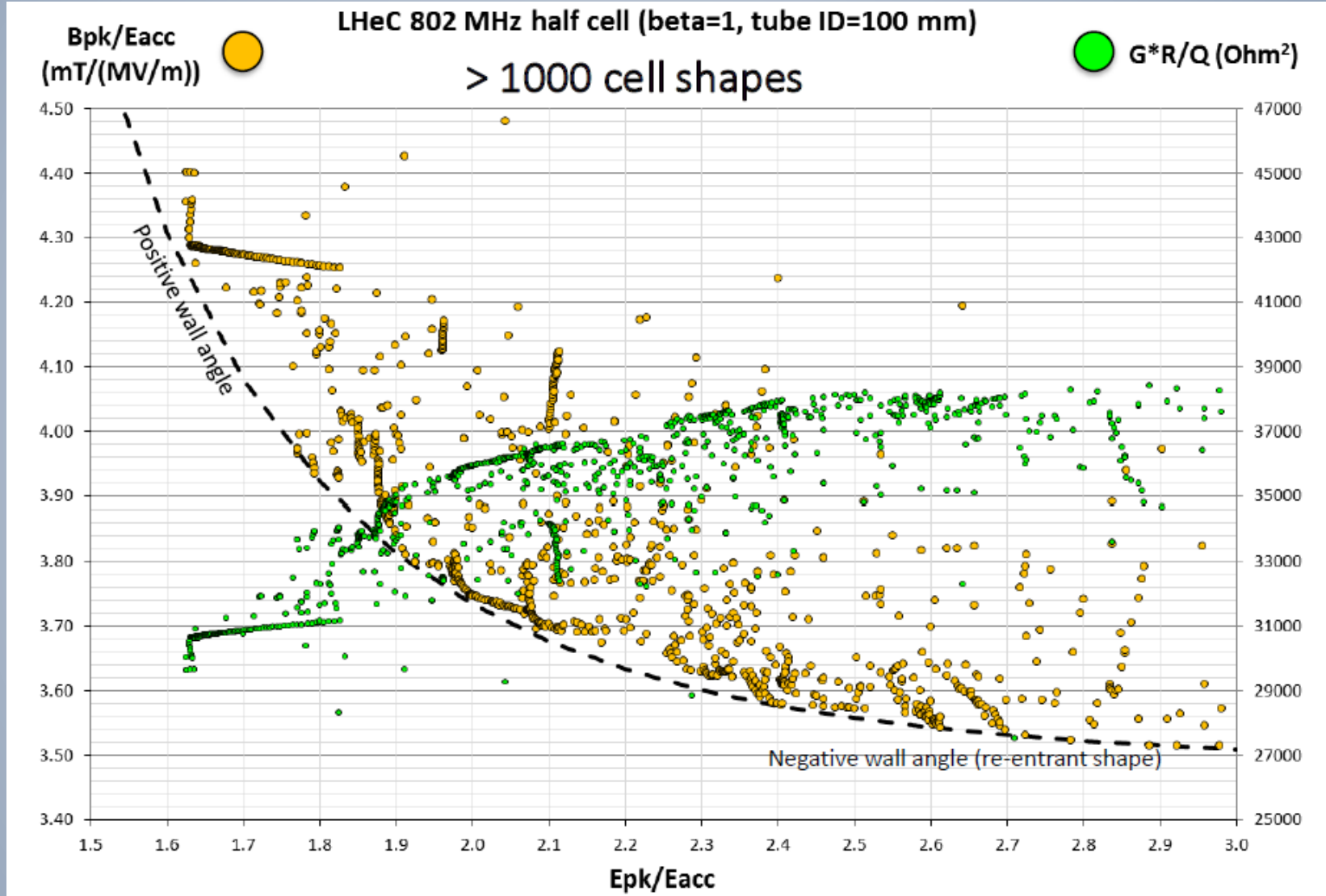
courtesy: Jacek Sekutovicz/DESY





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# Cavity optimization example



courtesy: Frank Marhauser/JLAB



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# Higher order modes

external dampers

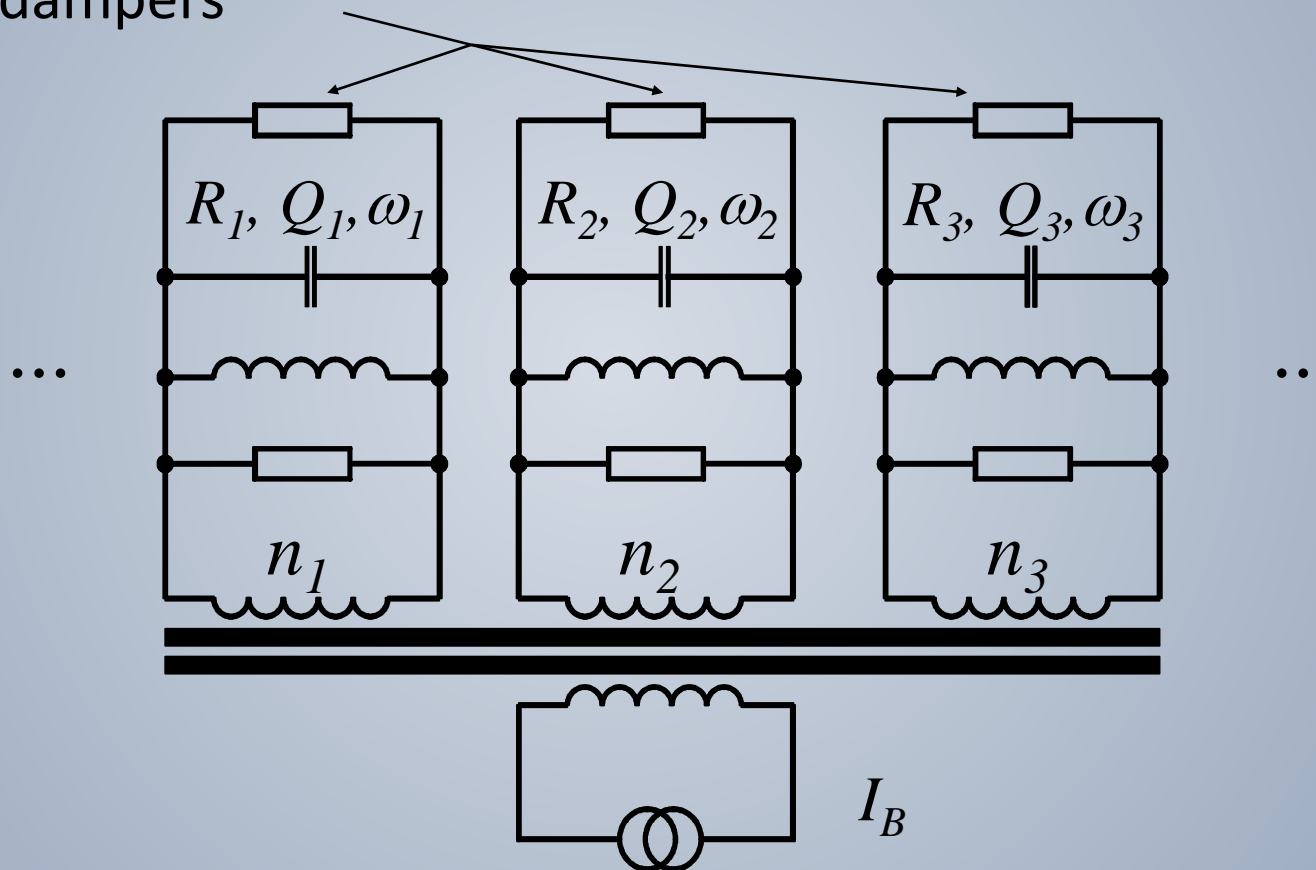
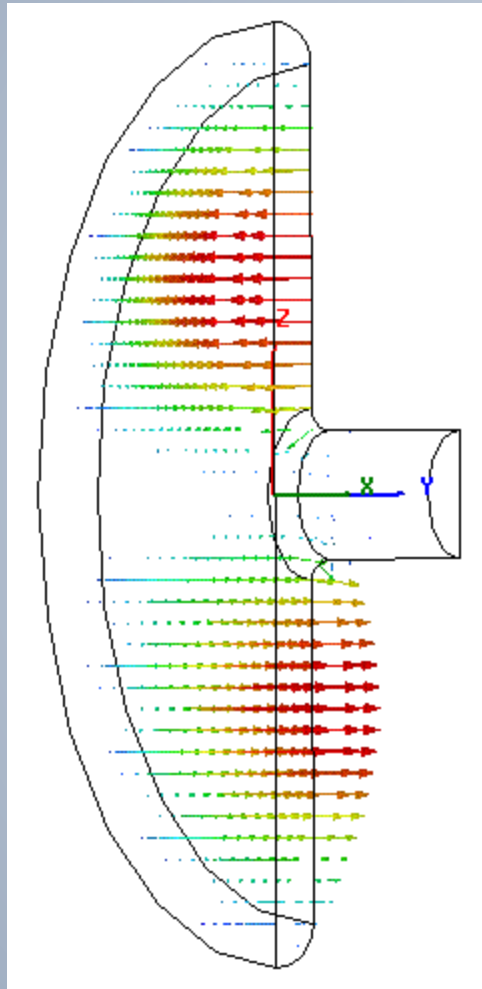




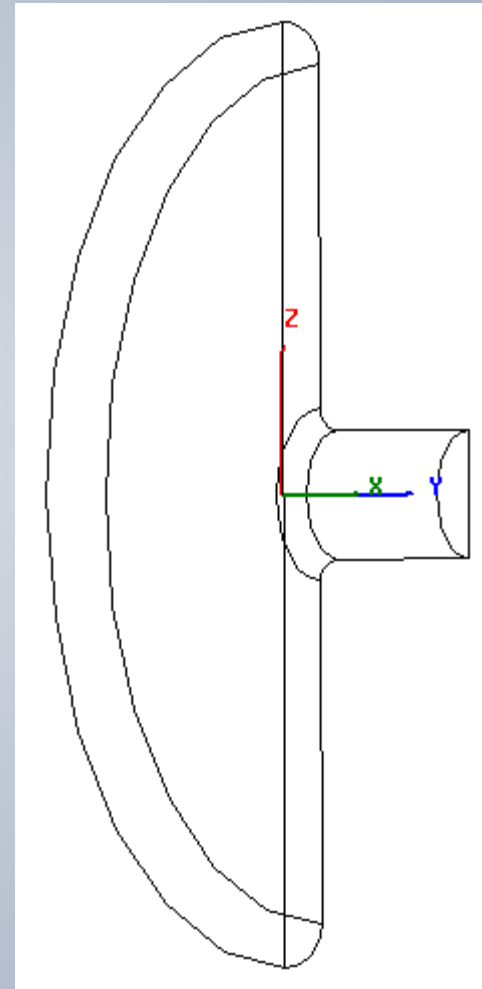
Photo:  
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# Pillbox: 1<sup>st</sup> dipole mode

$TM_{110}$ -mode (only 1/4 shown)



electric field



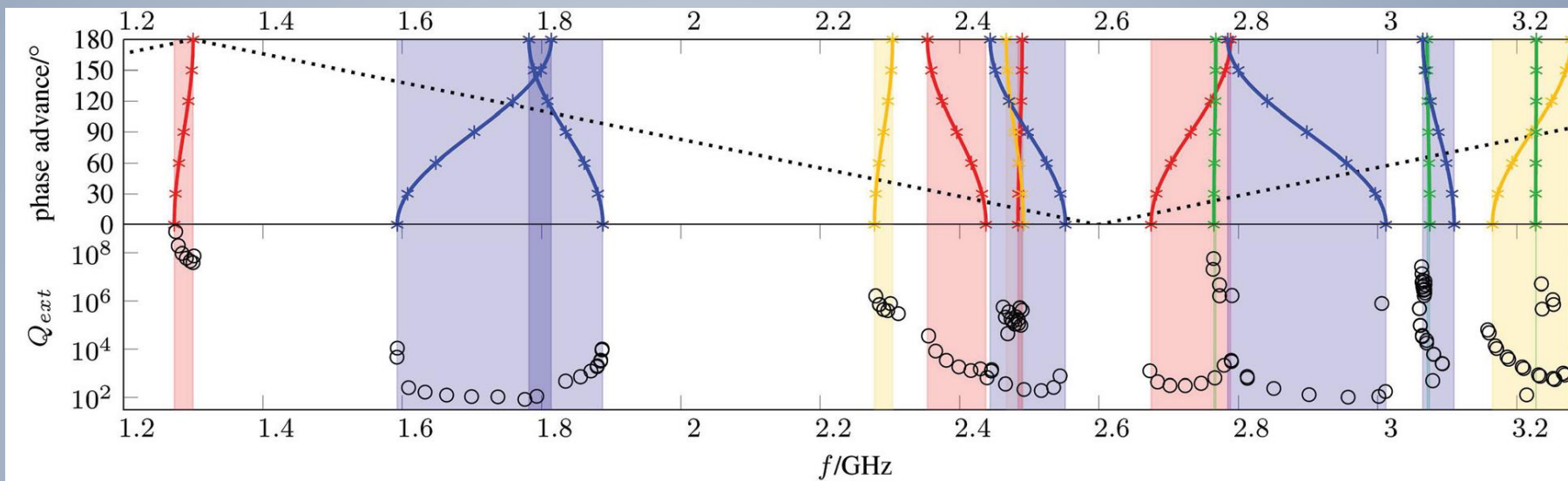
magnetic field





Photo:  
Reidar Hahn

# 7-cell 1.3 GHz structure for

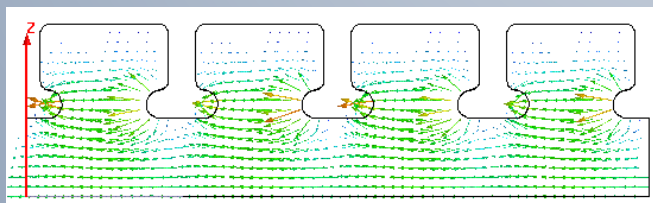


Band diagram (top) and Q-factors (bottom)

Galek et al.: IPAC2013

Reminder:

0-mode



$\pi$ -mode

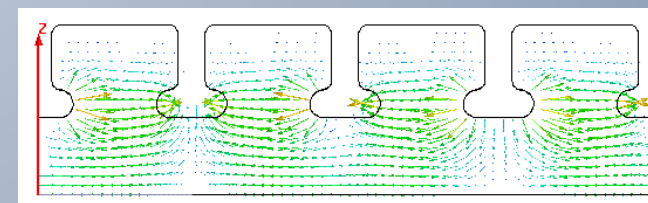
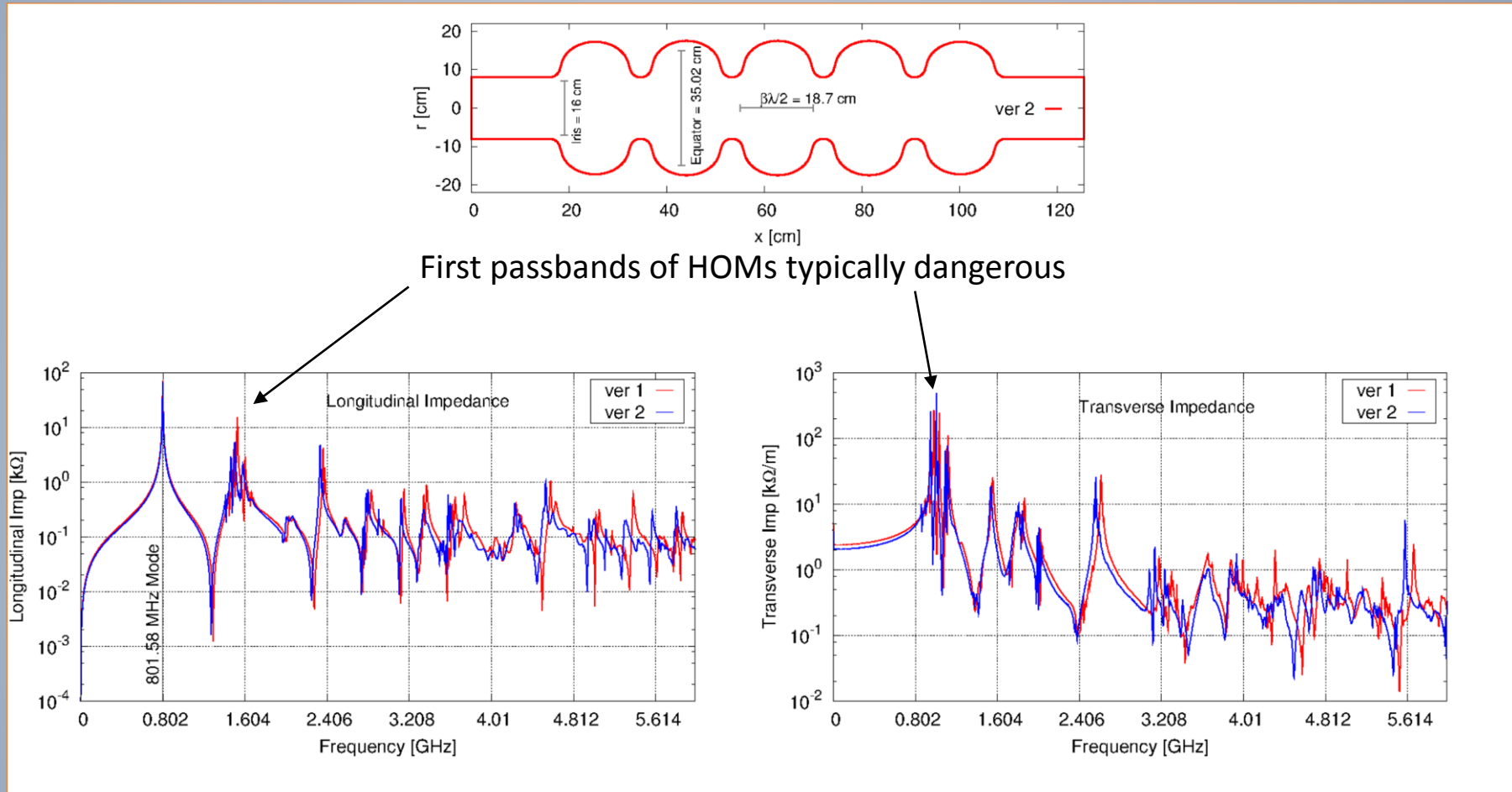




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# HOMs: Example 5-cell cavity



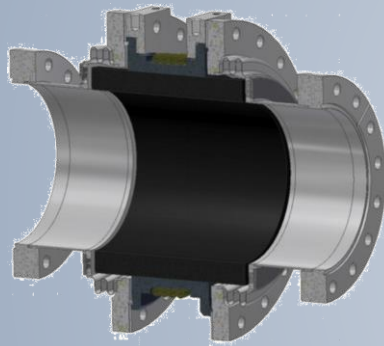
courtesy: Rama Calaga/CERN



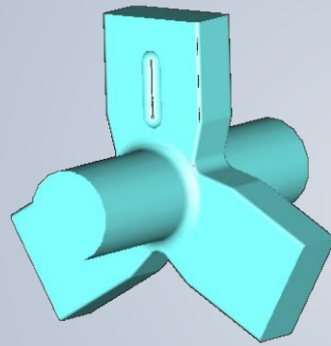
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# HOM dampers

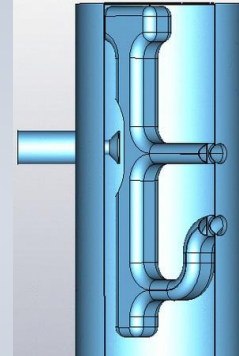
- Ferrite absorbers: broadband damper, room temperature
- Waveguides: better suited for higher frequencies (size!)
- Notch filters: narrow-band; target specific mode



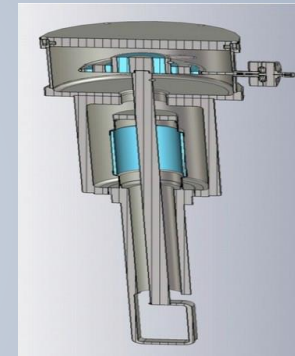
ferrite absorber



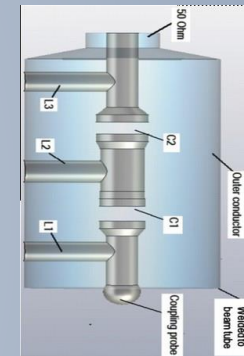
waveguides



notch filter



bandpass filter



double notch

- Multi-cell cavities require broadband dampers!

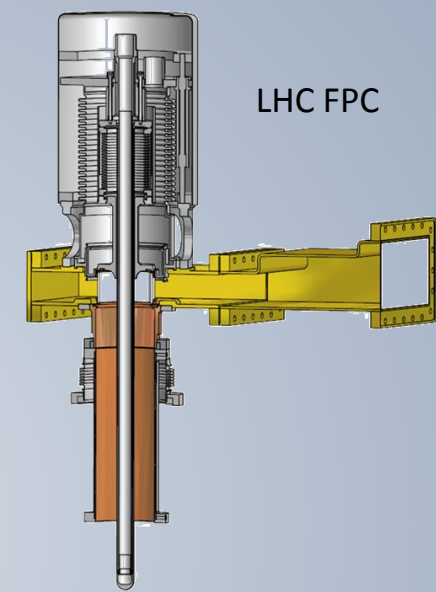
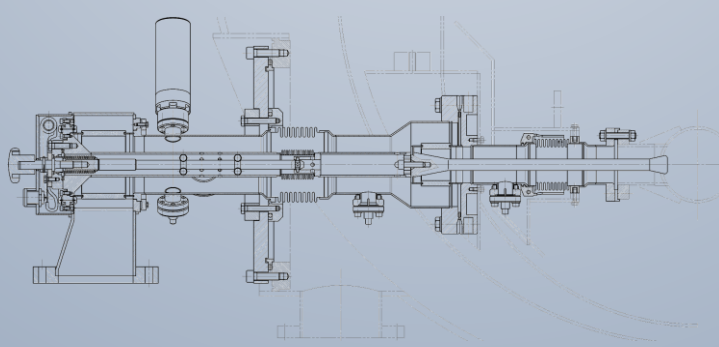




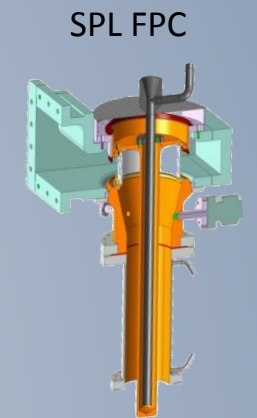
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# Fundamental Power Coupler – FPC

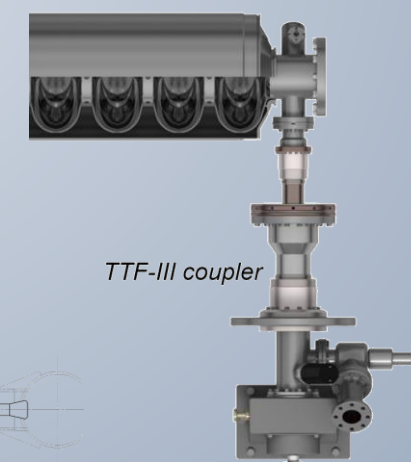
- The **Fundamental Power Coupler** is the connecting part between the RF transmission line and the RF cavity
- It is a specific piece of transmission line that also has to provide the cavity vacuum barrier.
- FPCs are amongst the most critical parts of the RF cavity system in an accelerator!
- A good RF design, a good mechanical design and a high quality fabrication are essential for an efficient and reliable operation.



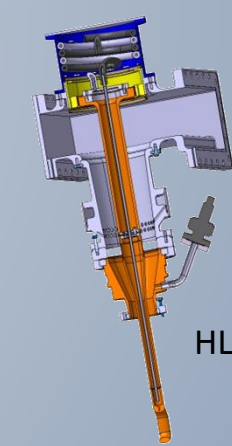
LHC FPC



SPL FPC



TTF-III coupler



HL-LHC FPC

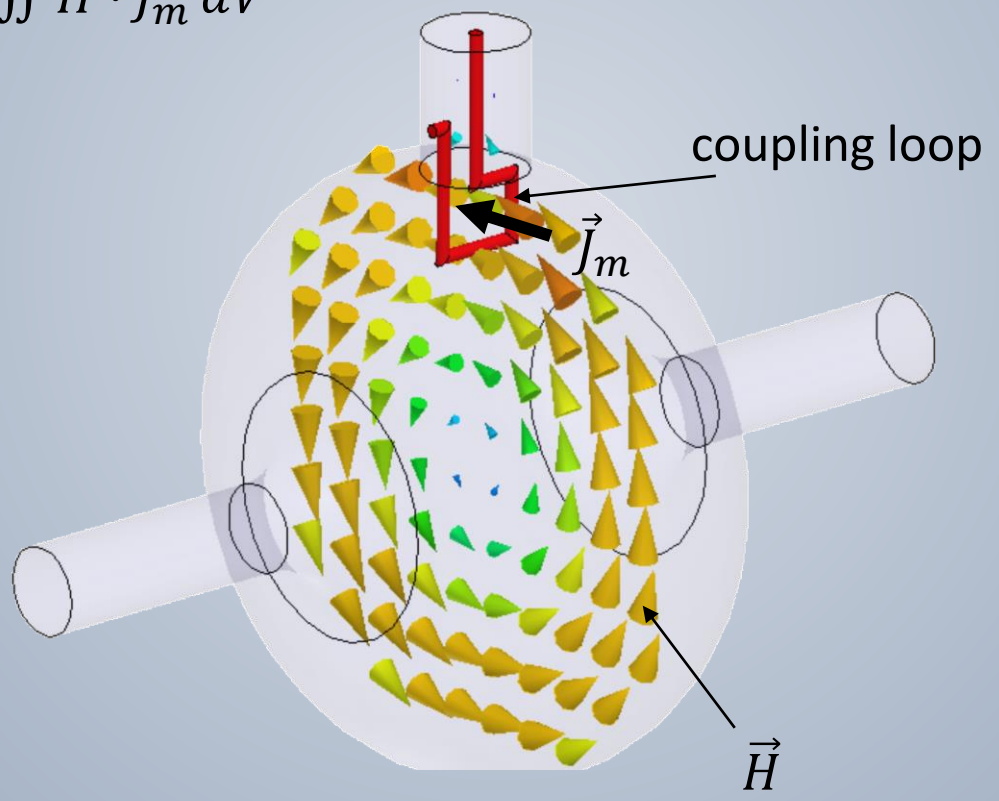
courtesy: Eric Montesinos/CERN



Photo:  
Reidar Hahn

# Magnetic (loop) coupling

- The magnetic field of the cavity main mode is intercepted by a coupling loop
- The coupling can be adjusted by changing the size or the orientation of the loop.
- Coupling:  $\propto \iiint \vec{H} \cdot \vec{J}_m dV$



courtesy: David Alesini/INFN

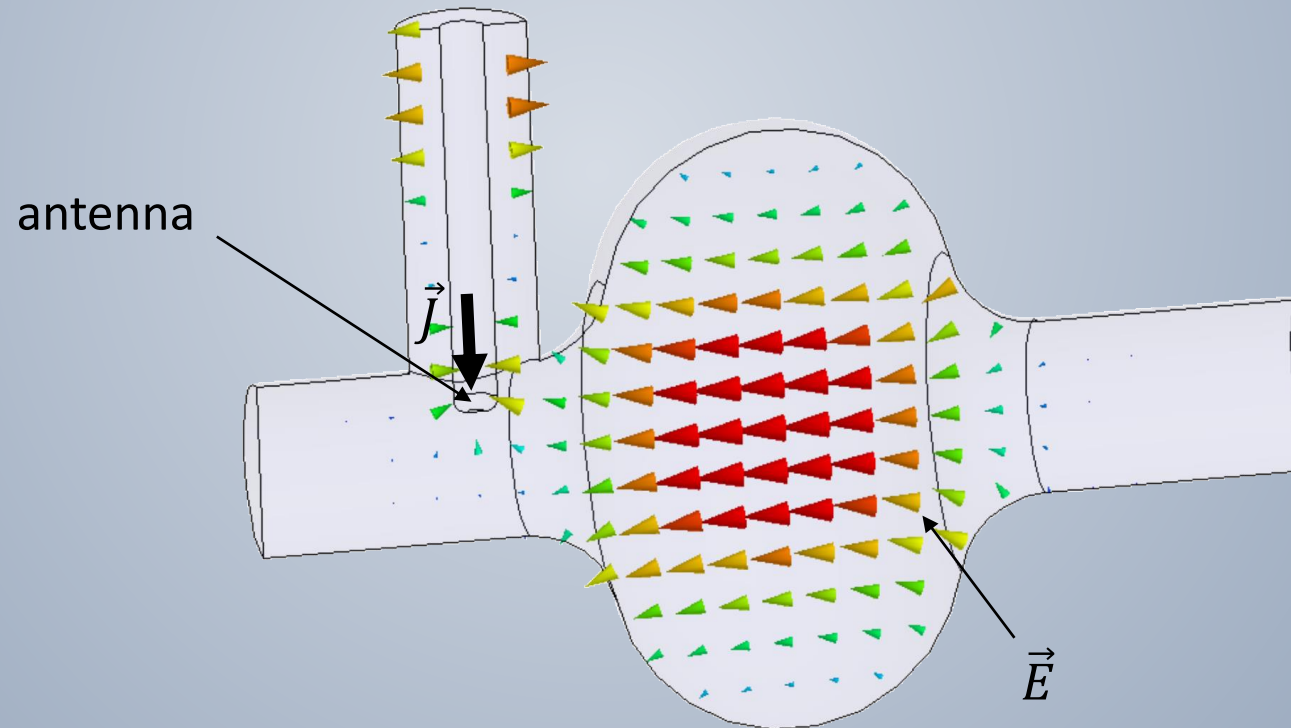




Photo:  
Reidar Hahn

# Electric (antenna) coupling

- The inner conductor of the coaxial feeder line ends in an antenna penetrating into the electric field of the cavity.
- The coupling can be adjusted by varying the penetration.
- Coupling  $\propto \iiint \vec{E} \cdot \vec{J} dV$



courtesy: David Alesini/INFN





Photo:  
Reidar Hahn

# Non-elliptical cavities



Photo:  
Reidar Hahn

## Useful relations

Protons/H- ( $A = 1, Q = 1$ )

$$p = \gamma\beta m_0 c = \frac{\gamma\beta E_0}{c}$$

$$E = W + E_0 = \gamma E_0$$

$$W = (\gamma - 1)E_0$$

$$F_\xi = |e|\xi$$

$$W = |e|V_{\text{eff}} \cos \varphi$$

Heavy Ions ( $A, Q$ )

$$p = \gamma\beta A m_0 c = \frac{\gamma\beta A E_0}{c}$$

$$E = W + A E_0 = \gamma A E_0$$

$$W/A = (\gamma - 1)E_0$$

$$F_\xi = Q e \xi$$

$$W/A = (Q/A) V_{\text{eff}} \cos \varphi$$



Photo:  
Reidar Hahn

# Particle velocity vs. kinetic energy

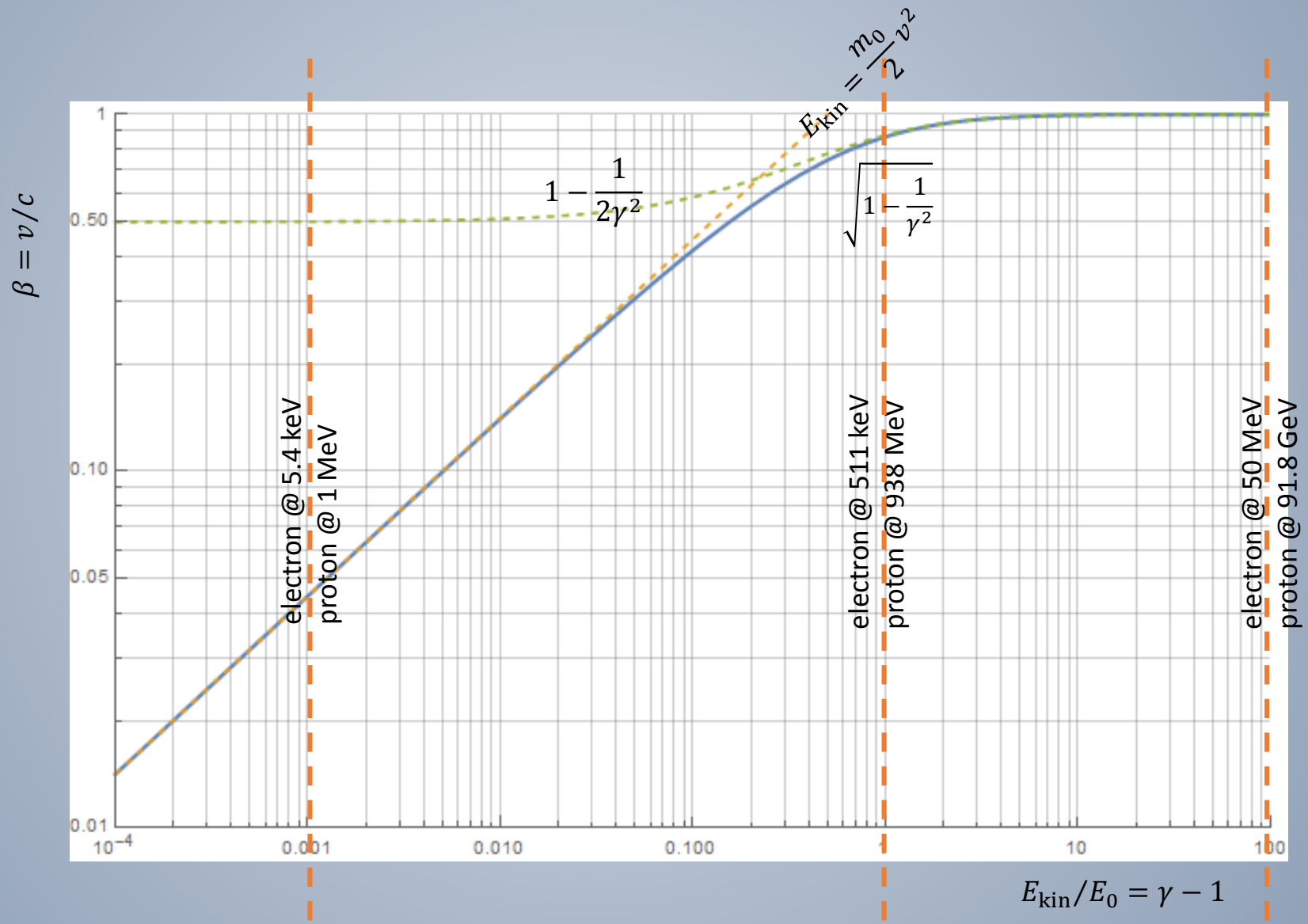






Photo:  
Reidar Hahn

# Accelerating electrons vs. accelerating ions

Example: a 300kV DC bias is enough to get electrons going at a relativistic speed (ie  $E_0=511\text{keV}$  so  $\gamma=1.58$ ,  $v/c=\beta=0.78$ ) – for protons a 300kV bias only produces  $v/c=\beta=0.025$  – for  $A=30$   $v/c=\beta=0.005$

- Electron –  $0.511\text{MeV}/c^2$

- 300kV -  $\gamma=1.58$ ,  $v/c=\beta=0.78$
- 550MeV -  $\gamma=1011$ ,  $v/c=\beta=1$



8 gm



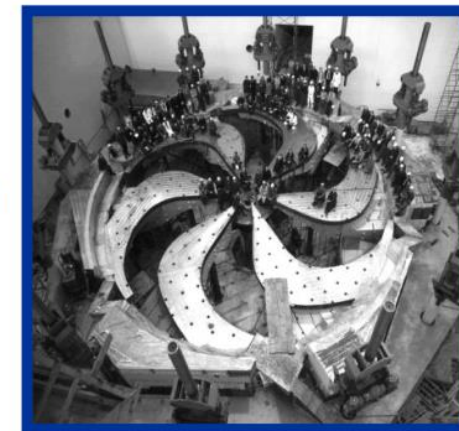
ARIEL 300kV e-gun

- Protons –  $938\text{ MeV}/c^2$

- 300kV -  $\gamma=1.003$ ,  $v/c=\beta=0.025$
- 550MeV -  $\gamma=1.58$ ,  $v/c=\beta=0.78$



160 kgm



TRIUMF 500MeV cyclotron

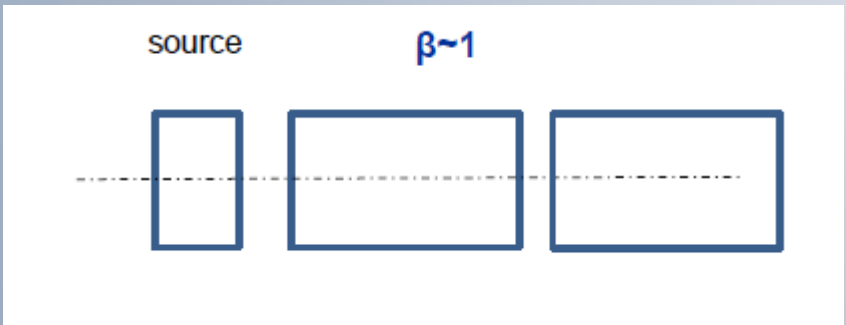


Photo:  
Reidar Hahn

# Accelerating electrons vs. accelerating ions

## Electrons

Common building blocks – all designed for  $\beta = 1$ .



## Ions

Various building blocks – different technologies, each optimized for a certain velocity range

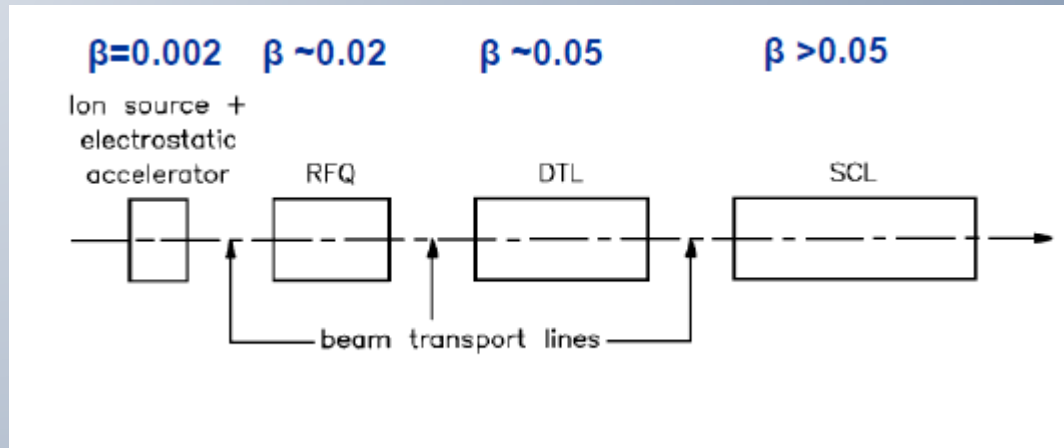


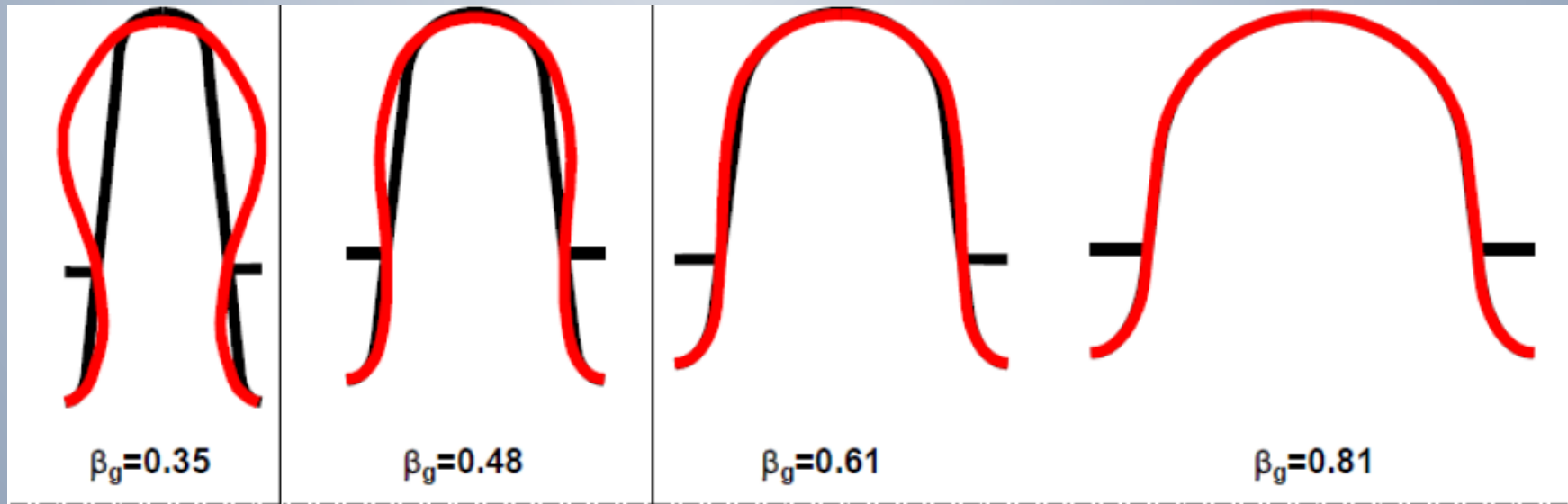




Photo:  
Reidar Hahn

# Limitations of elliptical cavities

- Elliptical cavities have been designed starting at  $\beta \geq 0.5$  for CW applications, for  $\beta \geq 0.6$  for pulsed (SNS, ESS).
- The  $\pi$ -mode requires cell-to-cell distance of  $\beta\lambda/2$ , but outer diameter  $\approx 0.9 \lambda$ , i.e. at low  $\beta$  the cavity looks more like bellows, sensitive to LFD!

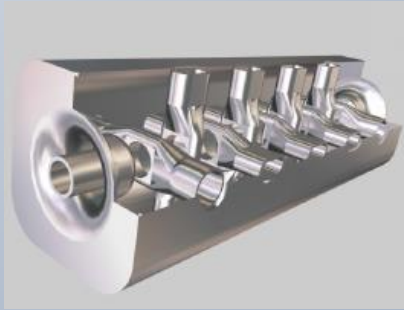
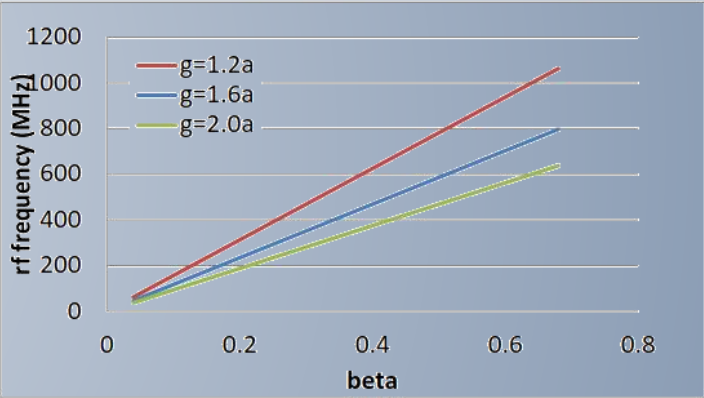
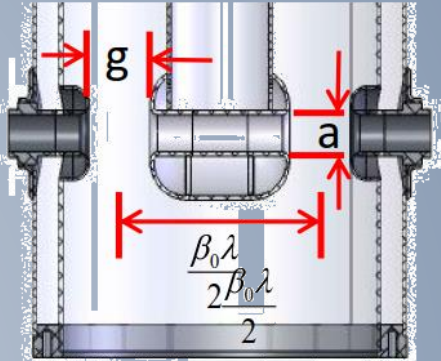






# Resonator types for low beta acceleration

- Quarter wave resonator (QWR)  $\beta \approx 0.04 \dots 0.2$
- Half wave resonator (HWR)  $\beta \approx 0.1 \dots 0.5$
- Single spoke resonator (SSR)  $\beta \approx 0.15 \dots 0.7$
- Multi-spoke resonator (MSR)  $\beta \approx 0.06 \dots 1$
- For comparison: Elliptical cavities  $\beta \approx 0.5 \dots 1$





# Coaxial resonator

- Consider a coaxial geometry with grounded end plates, an inner conductor with radius  $a$  and an outer conductor with radius  $b$ .
- A standing wave occurs with  $E_r$  vanishing on the end walls at  $z = 0$  and  $z = d$ .

- The remaining non-zero field components are

$$B_\theta = \frac{\mu_0 I_0}{\pi r} \cos\left(\frac{p\pi z}{d}\right),$$

$$E_r = -j2 \sqrt{\frac{\mu_0}{\epsilon_0}} \frac{I_0}{2\pi r} \sin\left(\frac{p\pi z}{d}\right),$$

where  $\omega = \frac{p\pi c}{d}$ ,  $p = 1, 2, 3, \dots$

- Peak voltage:

$$\widehat{V}(z) = \int_a^b E_r(z) dr = \sqrt{\frac{\mu_0}{\epsilon_0}} \frac{I_0}{\pi} \ln \frac{b}{a} \sin\left(\frac{p\pi z}{d}\right)$$

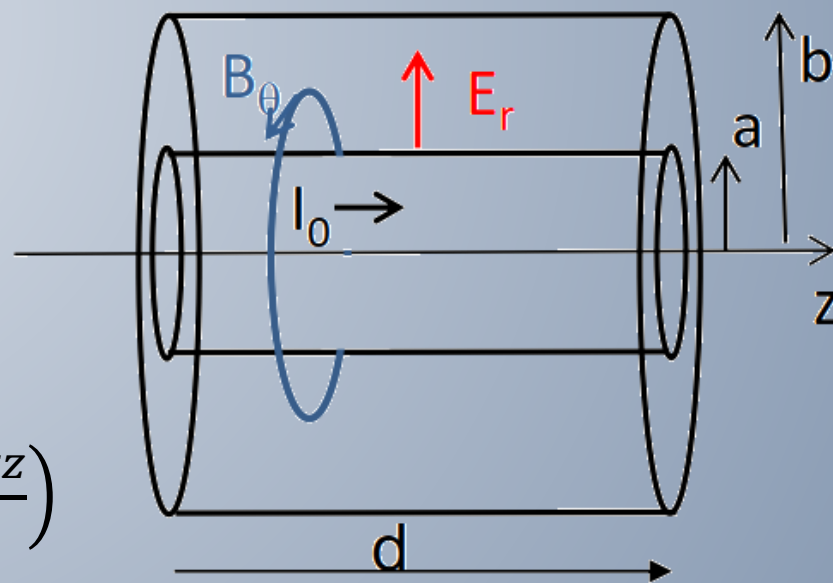






Photo:  
Reidar Hahn

# Quarter-wave resonator (QWR)

- The most popular coaxial TEM mode cavity is the quarter wave resonator – capacitively loaded  $\lambda/4$  transmission line
- The inner conductor is open at one end with a resonant length of  $(1 + 2p) \lambda/4$ ,  $p = 0, 1, 2, \dots$
- For acceleration,  $p = 0$  is chosen.
- The maximum voltage builds up on the open tip – the maximum current at the root.
- A beam tube is arranged near the end of the tip.

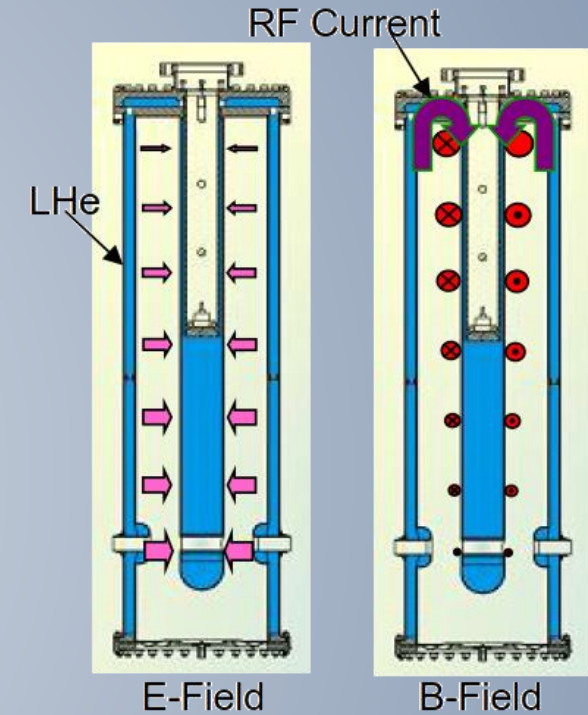






Photo:  
Reidar Hahn

# Half-wave resonator (HWR)

- In the HWR the beam port is at the centre of the inner conductor of a coaxial resonator, coincident with the maximum voltage for  $p = 1$ .
- Magnetic fields loop around the inner conductor with peak fields at the shorted ends.
- For acceleration,  $p = 1$  is chosen.

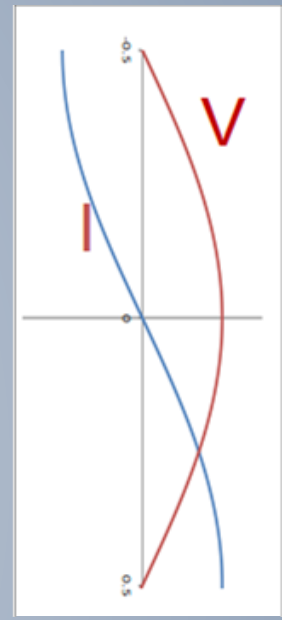
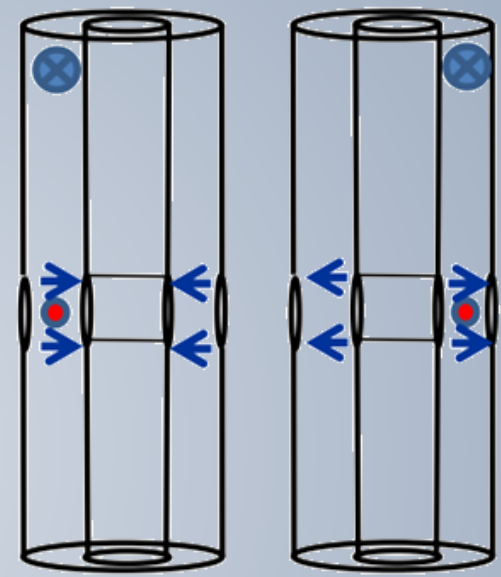




Photo:  
Reidar Hahn

# QWR vs. HWR

- QWR is the cavity of choice for low beta applications where a low frequency is needed
  - requires  $\sim 50\%$  less structure compared to HWR for the same frequency – rf power loss is  $\sim 50\%$  of HWR for same frequency and  $\beta_0$ .
  - allows low frequency choice giving larger longitudinal acceptance.
  - $R/Q$  twice that of HWR.
  - Asymmetric field pattern introduces vertical steering especially for light ions that increases with velocity – avoid use for  $\beta_0 > 0.2$ .
  - Less mechanically stable than HWR due to unsupported end (microphonics).
- HWR is chosen in mid velocity range ( $\beta_0 > 0.2$ ) or where steering must be eliminated (i.e. high intensity light ion applications)
  - produces twice rf losses for the same  $\beta_0$  and  $\lambda$ .
  - is 2x longer for the same frequency.
  - Pluses are the symmetric field pattern and increased mechanical rigidity.

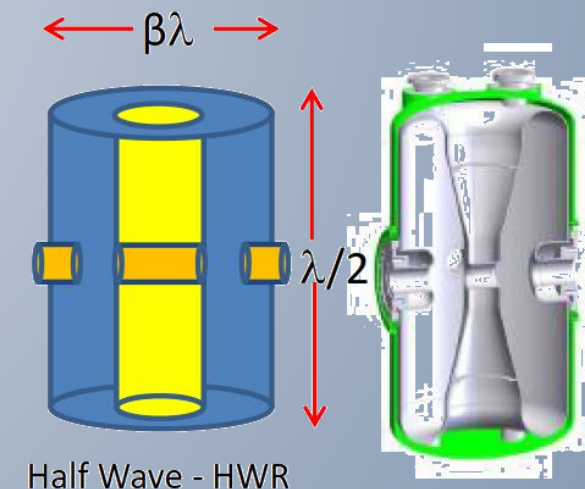
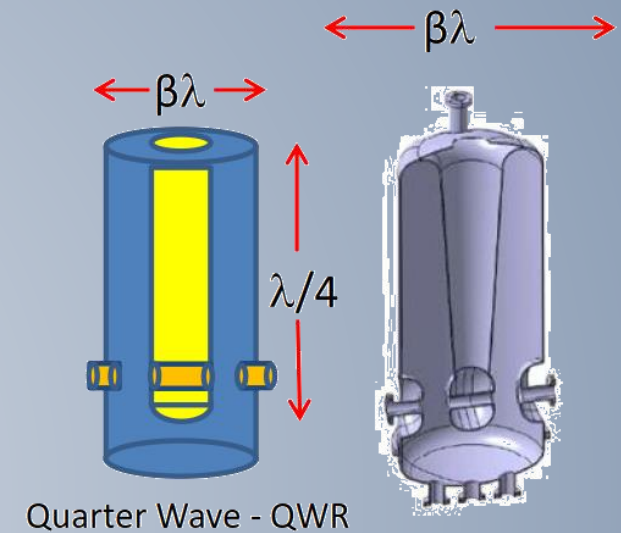


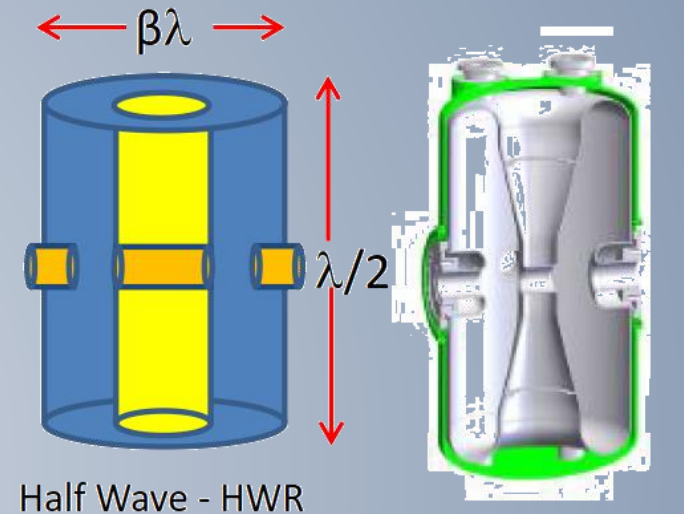




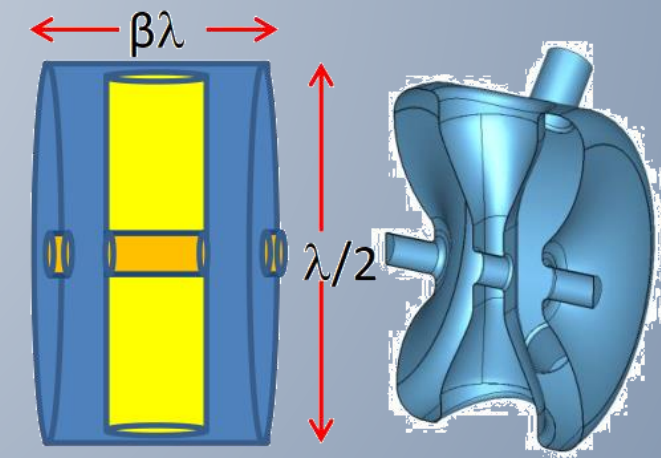
Photo:  
Reidar Hahn

# HWR vs. Single Spoke Resonator (SSR)

- A single spoke resonator (SSR) is another variant of the half-wave TEM mode cavity class.
- In HWR the outer conductor is coaxial with the inner conductor (with diameter  $\beta_0\lambda$ ) while in the spoke cavities the outer cylinder is co-axial with the beam tube with diameter  $\lambda/2$ . It means that for  $\beta_0 < 0.5$  the SSR has a larger overall physical envelop than the HWR for the same frequency.
- Thus for low beta applications ( $0.1 < \beta < 0.25$ ) HWRs are chosen at  $\approx 160$  MHz, while SSRs are preferred at  $\approx 320$  MHz.
- The spoke geometry allows an extension along the beam path to provide multiple spokes in a single resonator giving higher effective voltage, but with a narrower transit time acceptance.



Half Wave - HWR



Single spoke - SSR

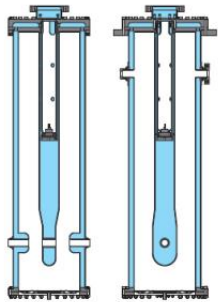




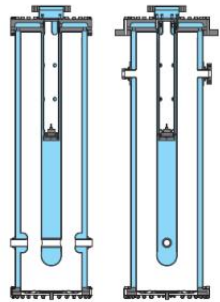
Photo:  
Reidar Hahn

# Cavity types – QWRs

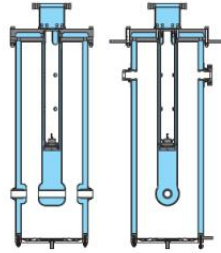
## TRIUMF ISAC-II Resonators



SCB low  $\beta$  (5.7%)  
106.08 MHz



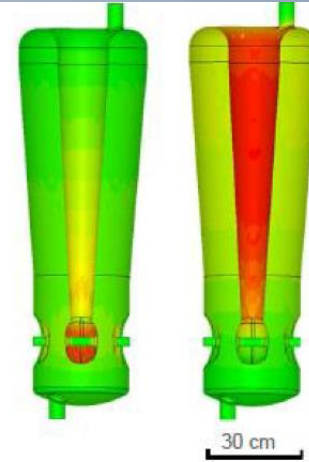
SCB medium  $\beta$  (7.1%)  
106.08 MHz



SCC high  $\beta$  (11%)  
141.44 MHz



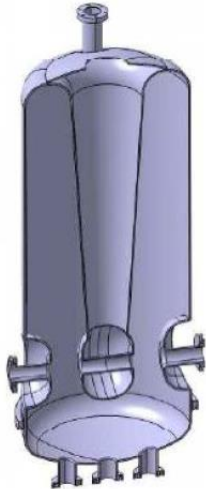
FRIB  $\beta=0.041, 0.085$  80.5MHz



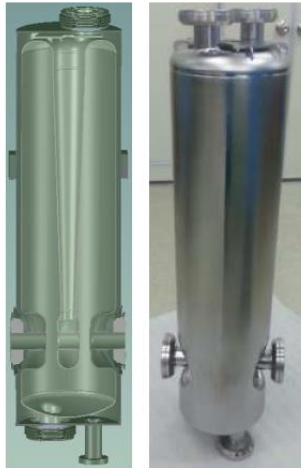
ANL  $\beta=0.077, 0.085$  72.5MHz



Spiral-2  $\beta=0.007, 0.12$  88.05MHz



RAON  $\beta=0.047, 81.25$  MHz



Typical range:  
 $0.04 < \beta < 0.2$   
 $50 \text{ MHz} \leq f \leq 160 \text{ MHz}$

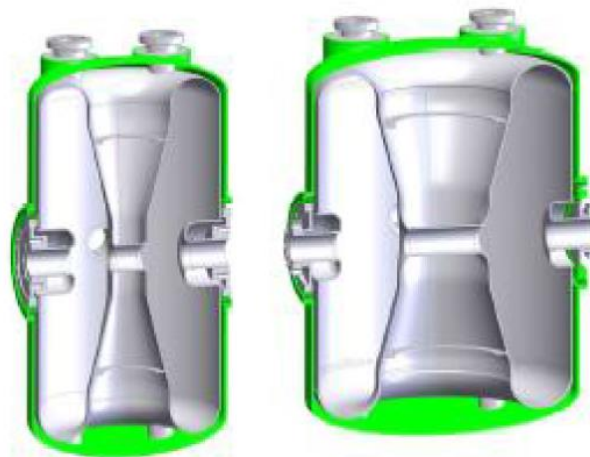


Photo:  
Reidar Hahn

# Cavity types – HWRs



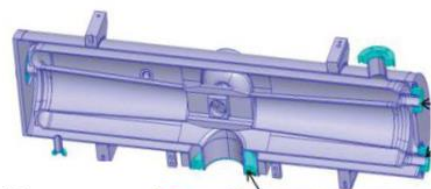
IMP  $\beta=0.10$ ,  $f=162.5\text{MHz}$



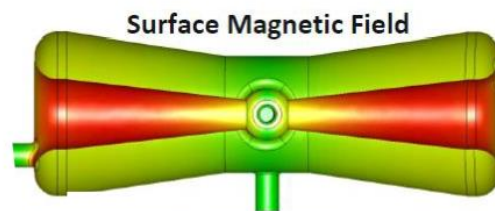
FRIB  $\beta=0.29, 0.53$   $f=322\text{MHz}$



FRIB  $\beta=0.29, 0.53$   $f=322\text{MHz}$



IFMIF  $\beta=0.11$ ,  $f=175\text{MHz}$



ANL  $\beta=0.112$ ,  $f=162.5\text{MHz}$

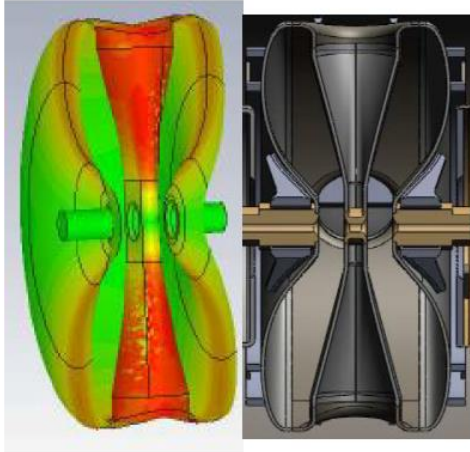
Typical range:  
 $0.1 < \beta < 0.5$   
 $140 \text{ MHz} \leq f \leq 325 \text{ MHz}$





Photo:  
Reidar Hahn

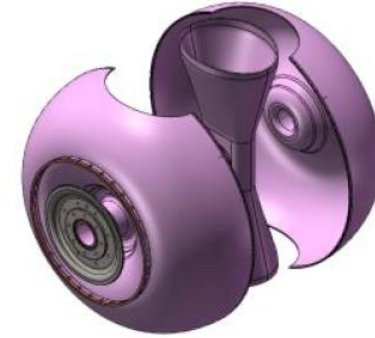
# Cavity types – SSRs



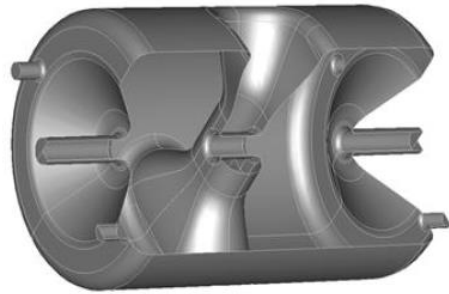
IHEP  $\beta=0.12$ ,  $f=325\text{MHz}$



FNAL  $\beta=0.215$ ,  $f=325\text{MHz}$



TRIUMF/RISP  $\beta=0.3$ ,  $f=325\text{MHz}$



325 MHz,  $\beta_0 = 0.82$   
Single-Spoke Cavity

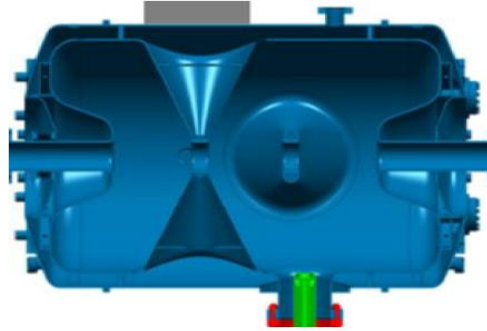


Typical range:  
 $0.15 < \beta < 0.7$   
 $320 \text{ MHz} \leq f \leq 700 \text{ MHz}$

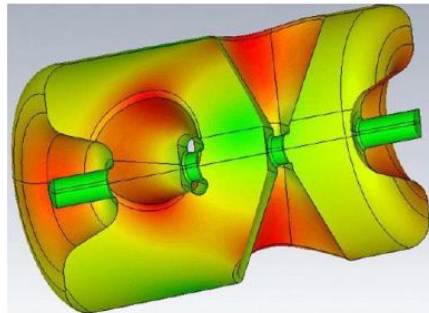




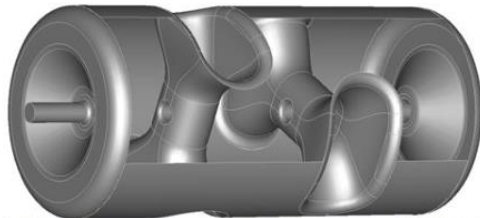
# Cavity types – multi-cell



ESS/IPN  $\beta=0.50$ ,  $f=352\text{MHz}$



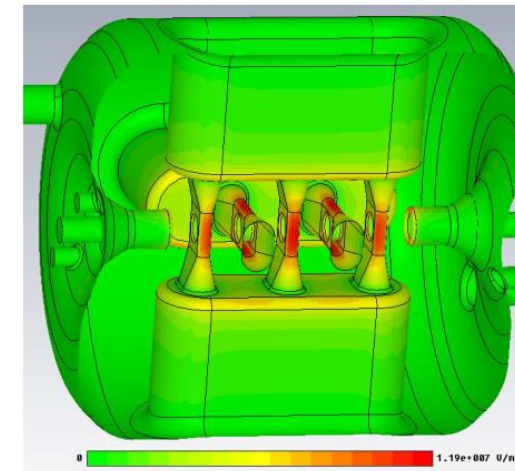
IAP 360 MHz,  $\beta_0 \sim 0.1$   
19 gap CH resonator



500 MHz,  $\beta_0 = 1$   
Double-Spoke Cavity



ANL  $\beta=0.63$ ,  $f=345\text{MHz}$



IMP CH  $\beta=0.067$ ,  $f=162.5\text{MHz}$

CH: Crossbar H-mode



Photo:  
Reidar Hahn

# Accelerating cavity velocity/frequency chart

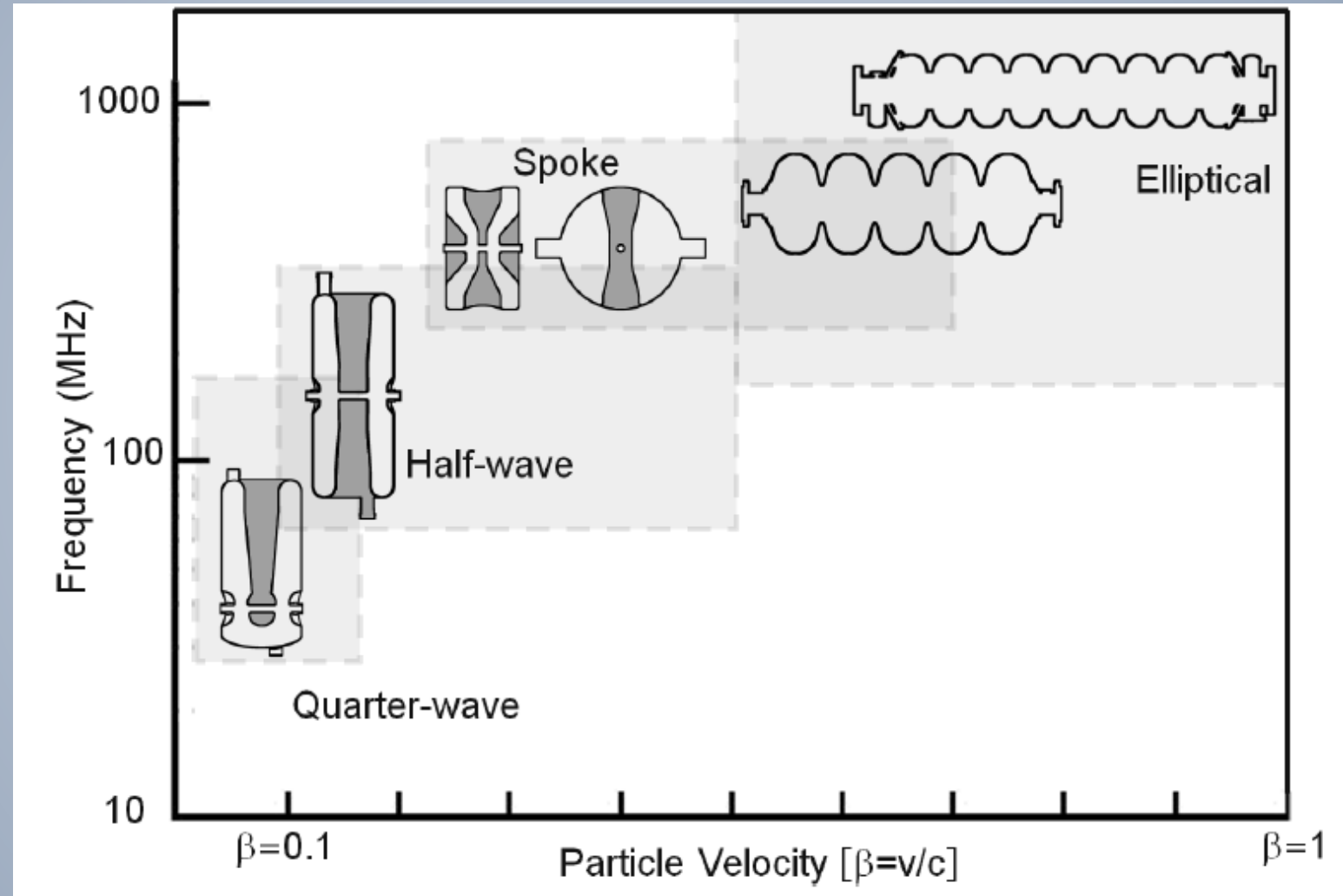
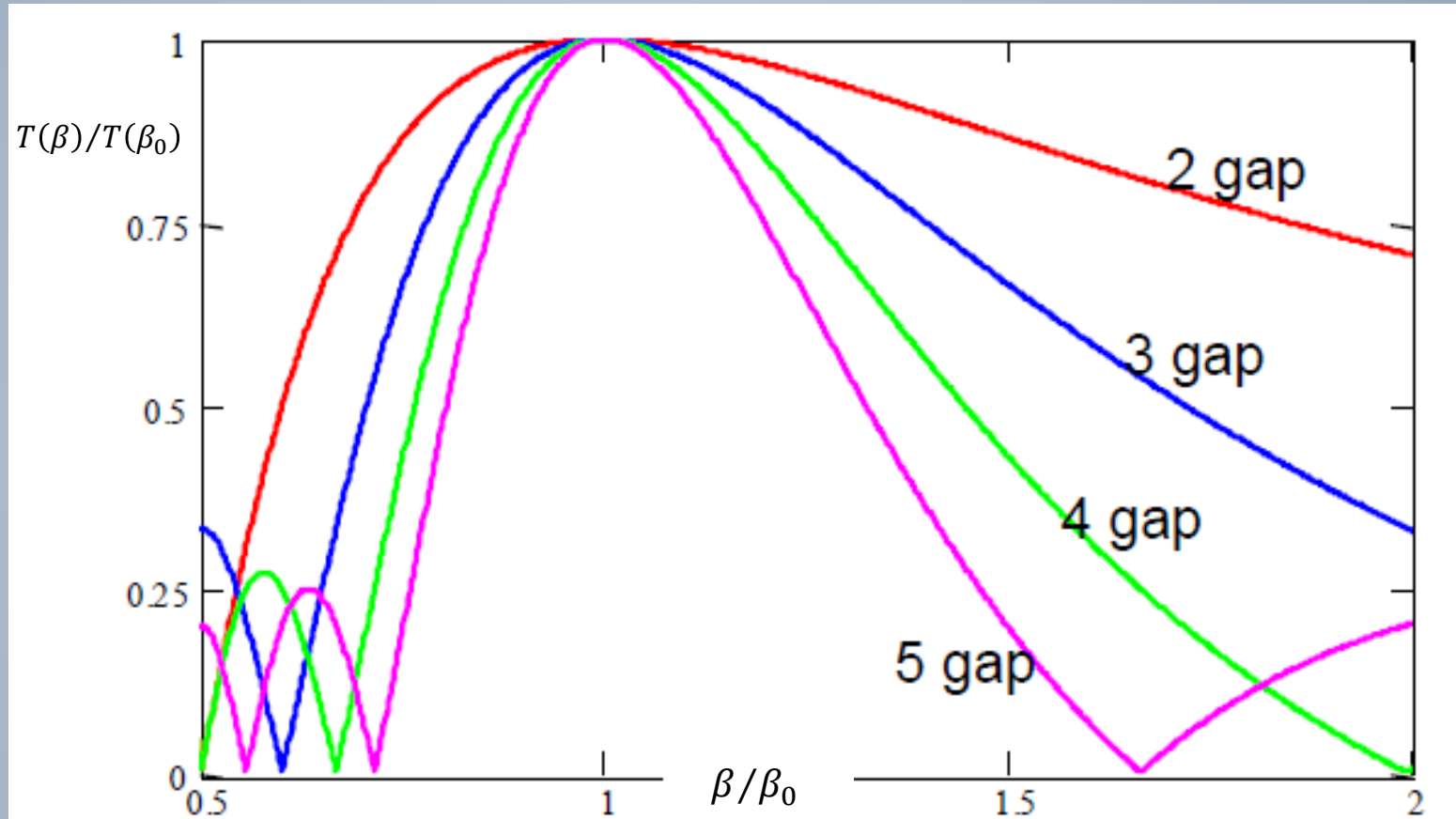






Photo:  
Reidar Hahn

# Transit Time factor vs. $\beta$ for multiple gaps



*Normalized transit time factor curves vs. normalized velocity, for cavities with different number of gap*





# High- $\beta$ spoke cavities

- High velocity spoke cavities with  $\beta > 0.8$  are being designed as alternative to elliptical cavities
- Features:
  - relatively compact
    - between 20% and 50% smaller (radially) for low- $\beta$  cavities
    - for high  $\beta$  diameter close to TM counterparts
  - allows low frequency at reasonable size
  - mechanically stable – high shunt impedance



325 MHz  $\beta=0.82$  Single Spoke Cavity



500 MHz  $\beta=1.0$  Double Spoke Cavity

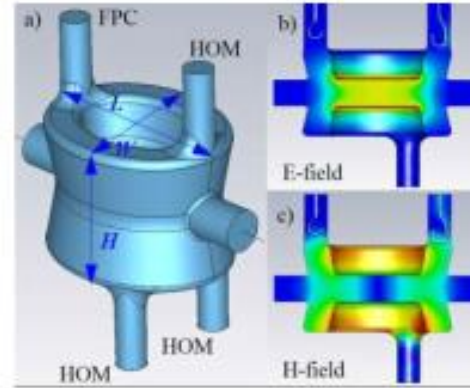


# Deflecting mode cavities

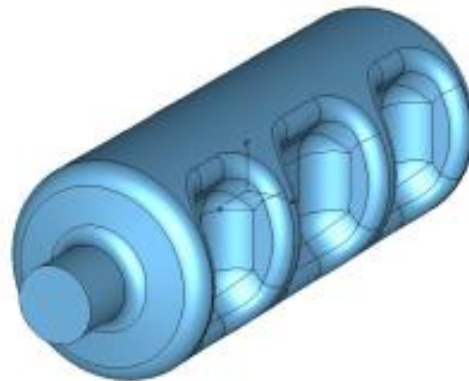


TRIUMF 650MHz

double quarter wave (DQW) – 400MHz – BNL/CERN



RFD – multi-cell – 953MHz – ODU



RF Dipole (RFD) – 400MHz – ODU/CERN

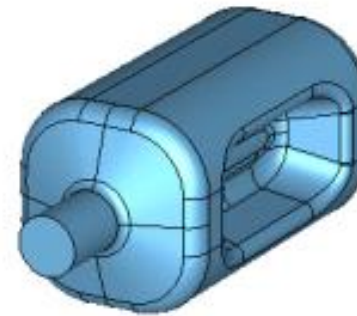


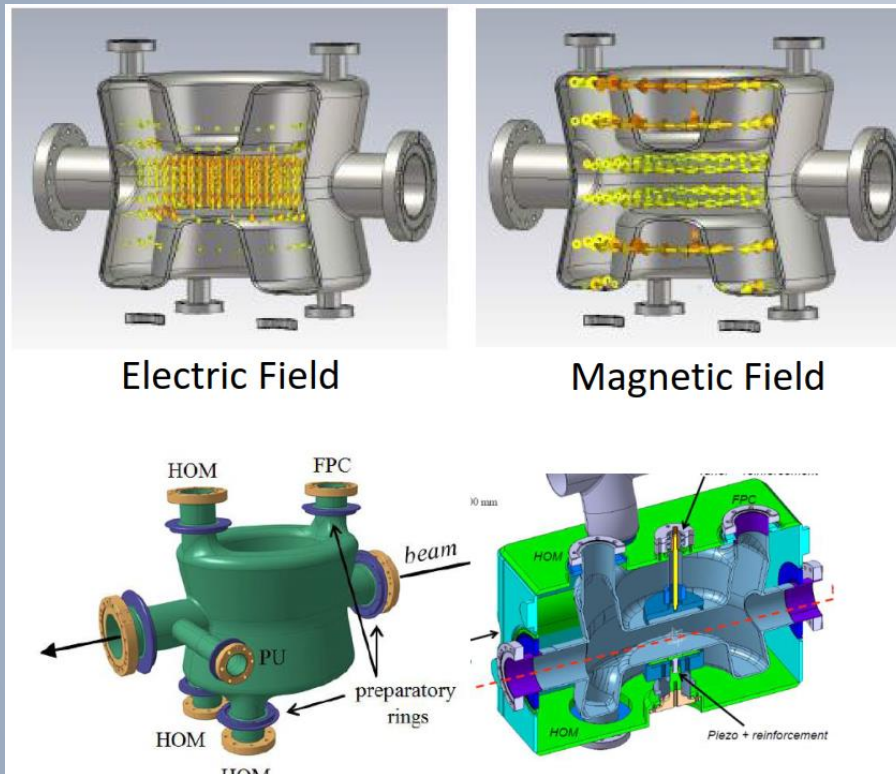




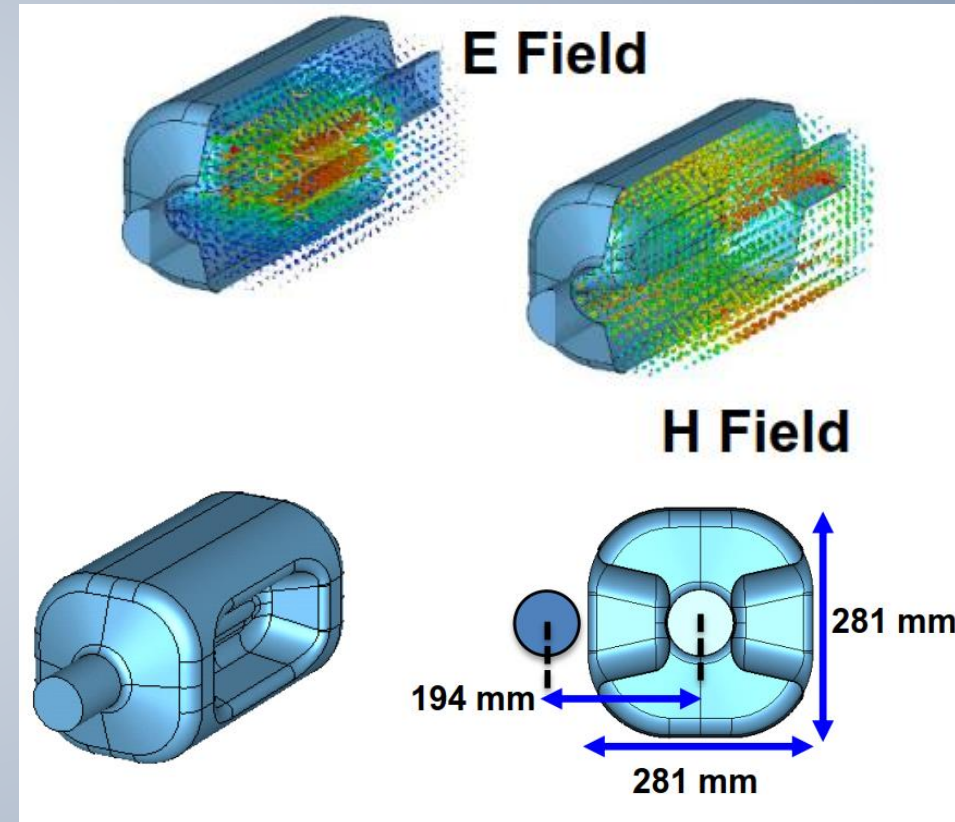
Photo:  
Reidar Hahn

# Prototype HL-LHC Crab Cavity prototypes

“DQW” (vertical deflection)

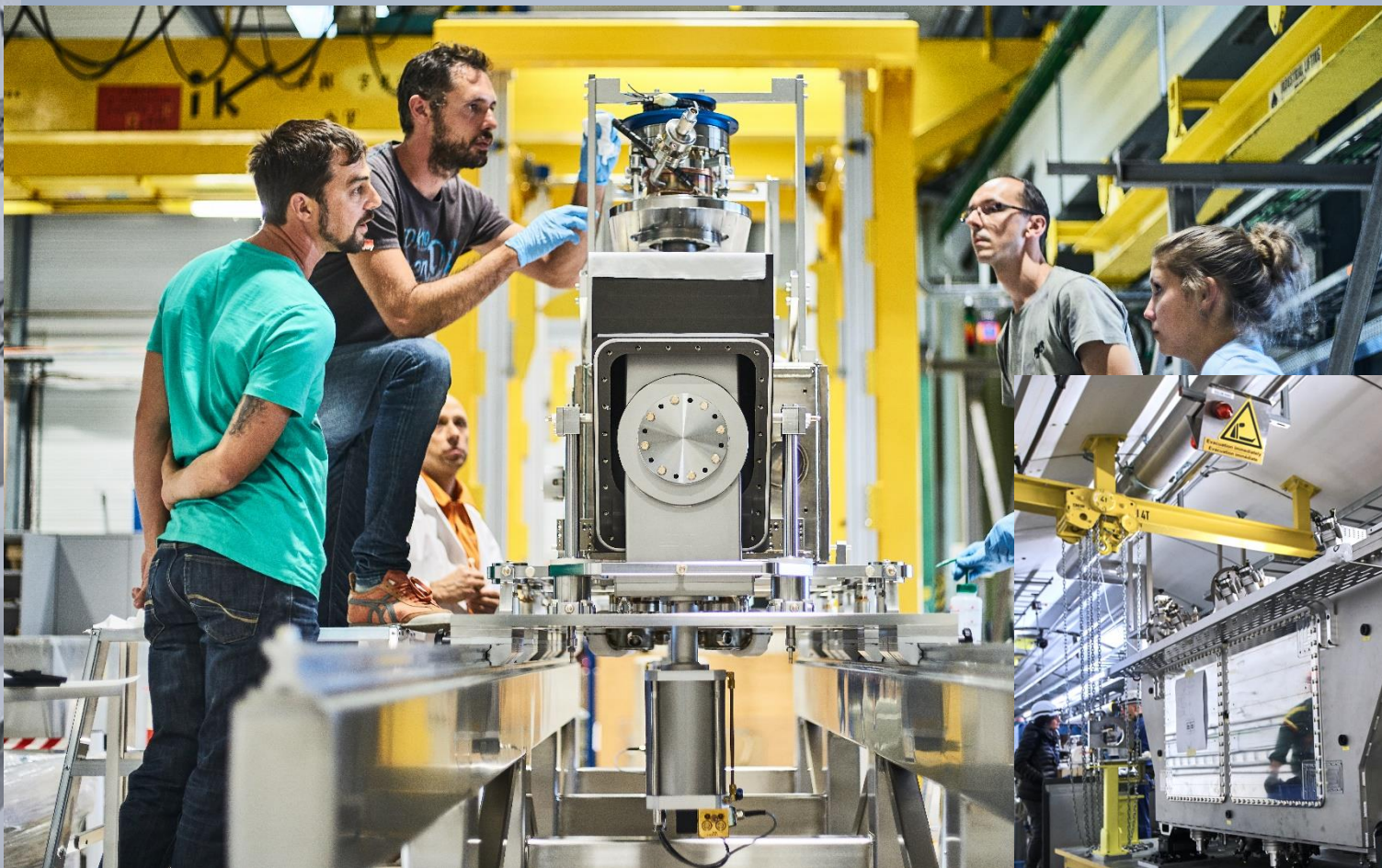
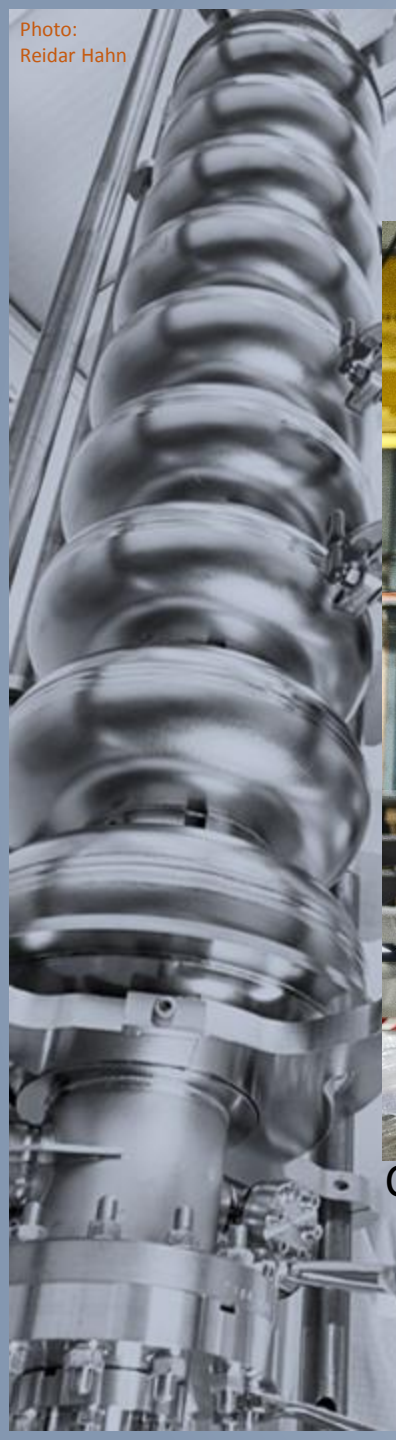


“RFD” (vertical deflection)

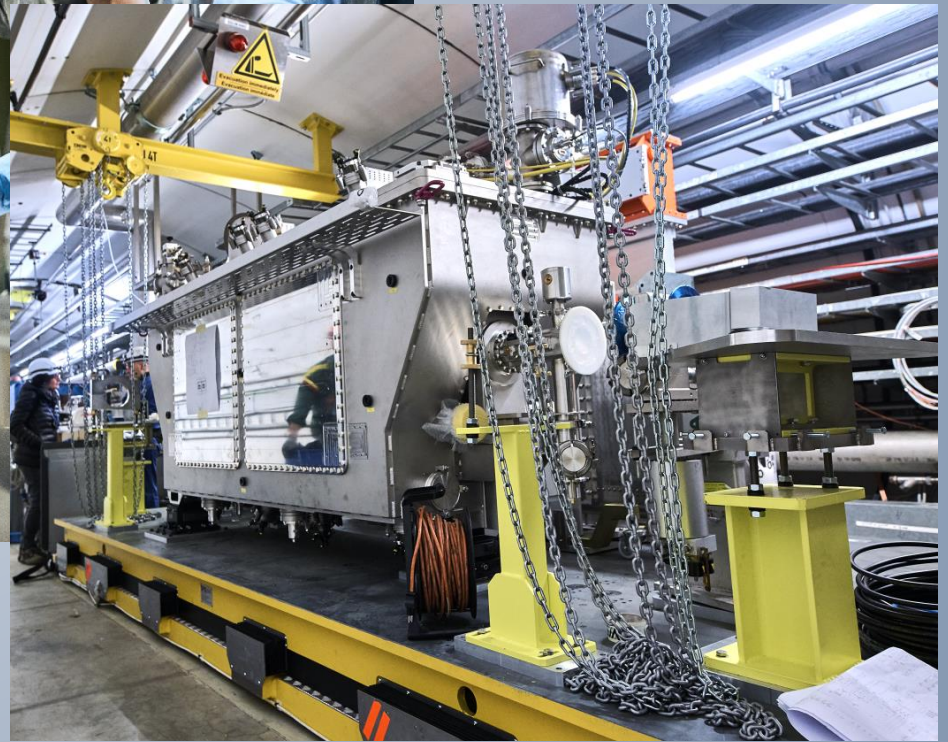




# The real thing (HL-LHC Crab Cavity)



CERN-PHOTO-201708-196-10



CERN-PHOTO-2018-026-5





Photo:  
Reidar Hahn

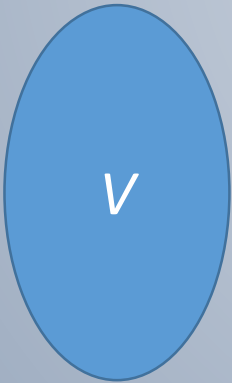
# Tuners



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Reidar Hahn

# Small boundary perturbation

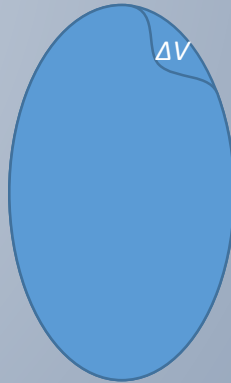
- Perturbation calculation is used to understand the basics for cavity tuning – it is used to analyse the sensitivity to (small) surface geometry perturbations.
  - This is relevant to understand the effect of fabrication tolerances.
  - Intentional surface deformation or introduced obstacles can be used to tune the cavity.
- The basic idea of the perturbation theory is use a known solution (in this case the unperturbed cavity) and assume that the deviation from it is only small. We just used this to calculate the losses (assuming  $H_t$  would be that without losses).
- The result of this calculation leads to a convenient expression for the (de)tuning:



unperturbed:  $\omega_0$

$$\frac{\omega - \omega_0}{\omega} = \frac{\iiint_{\Delta V} (\mu_0 |H_0|^2 - \epsilon |E_0|^2) dV}{\iiint_V (\mu_0 |H_0|^2 + \epsilon |E_0|^2) dV}$$

## Slater's Theorem



perturbed:  $\omega$



John C. Slater  
1900 – 1976

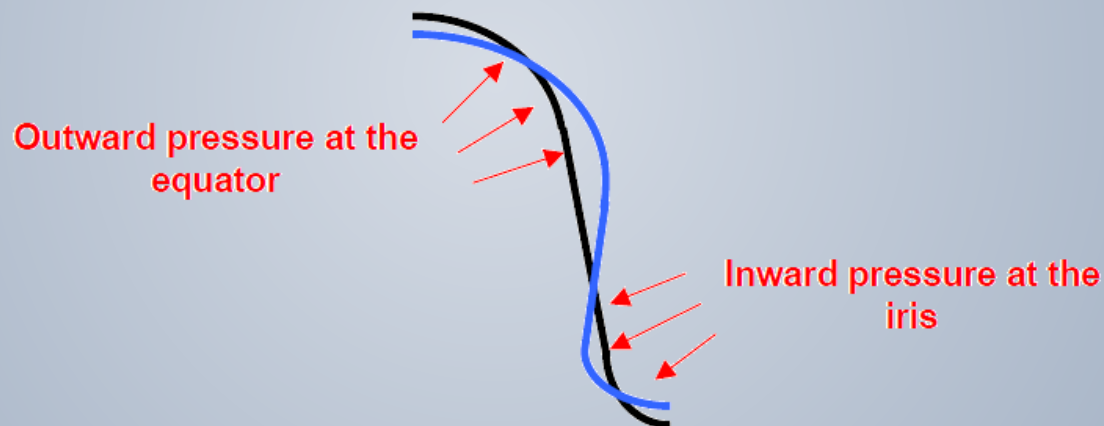




Photo:  
Reidar Hahn

# Lorentz force detuning (“LFD”)

- The presence of electromagnetic fields inside the cavity lead to a mechanical pressure on the cavity.
- Radiation pressure:  $P = \frac{1}{4}(\mu_0|H|^2 - \epsilon_0|E|^2)$
- Deformation of the cavity shape:



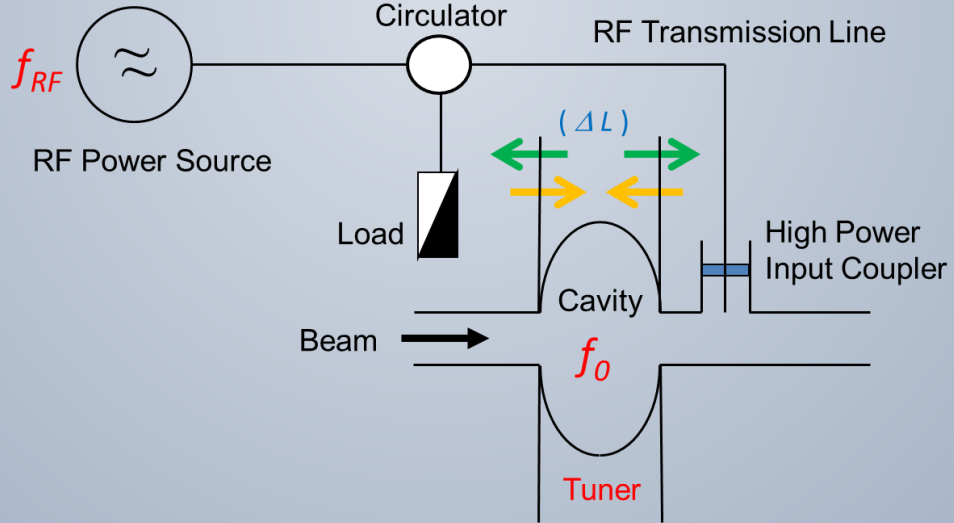
- Frequency shift:  $\Delta f = K L |E_{acc}|^2$ ; typical:  $K L \approx -(1 \dots 10)\text{Hz}/\left(\frac{\text{MV}}{\text{m}}\right)^2$
- This requires good stiffness – and the possibility to tune rapidly!



Photo:  
Reidar Hahn

# Tuner principle

- Slow tuners:
  - compensate for mechanical tolerances,
  - realized with stepper motor drives
- Fast tuners:
  - compensate Lorentz-force detuning and reactive beam loading
  - realized with piezo crystal (lead zirconate titanate – PZT)
- Tuning of SC cavities is often realized by deforming the cavity:



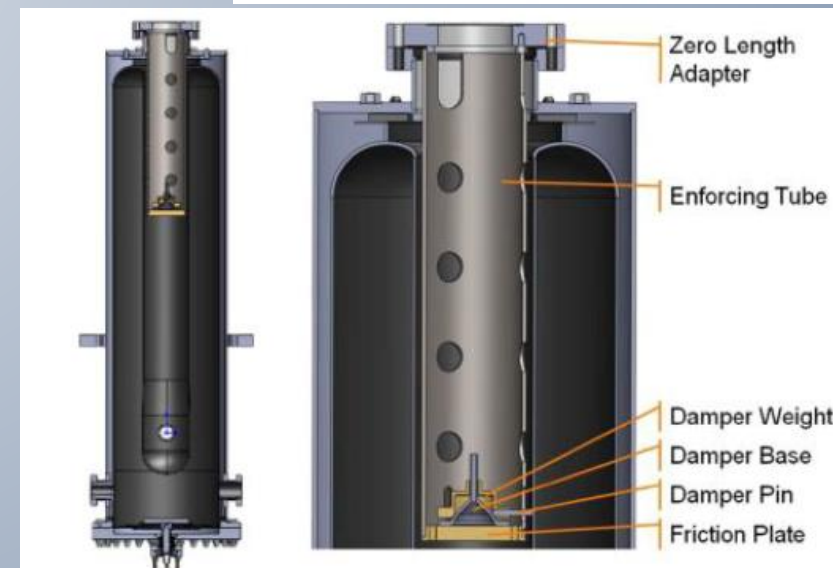
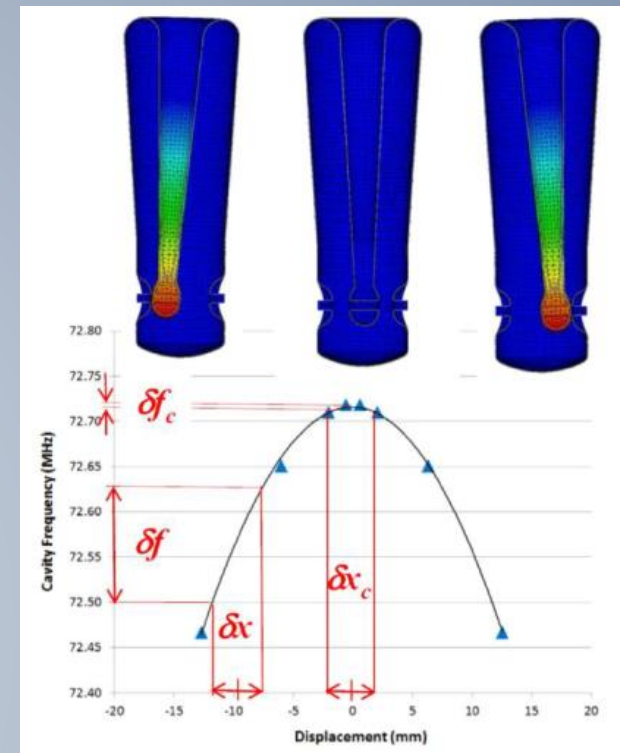
courtesy: Eiji Kako/KEK



Photo:  
Reidar Hahn

# Microphonics

- Driven by mechanical vibration in the environment.
- QWRs are particularly problematic due to the pendulum action of the inner conductor, which can have very low mechanical frequencies ((50 ... 100) Hz)
  - need to reduce the RMS detuning to  $\ll 10\%$  of the available BW to avoid nuisance
  - the other option is to increase the BW (lower  $Q_L$ , costs power)
- Mitigation:
  - stiffening during design/manufacture
  - centering the inner conductor by plastic deformation so that  $df/dx = 0$ .
  - adding passive dampers
  - reduce environmental noise







# Frequency compensation/tuning

- For QWRs a tuning plate at the open end near the beam tube is generally used.
- For QWRs with removable tuning plate, a Nb puck can be welded to it – this reduces the cavity  $f_0$  by increasing the equivalent  $C$ .
- This puck can be trimmed after final fabrication

tuning plate

