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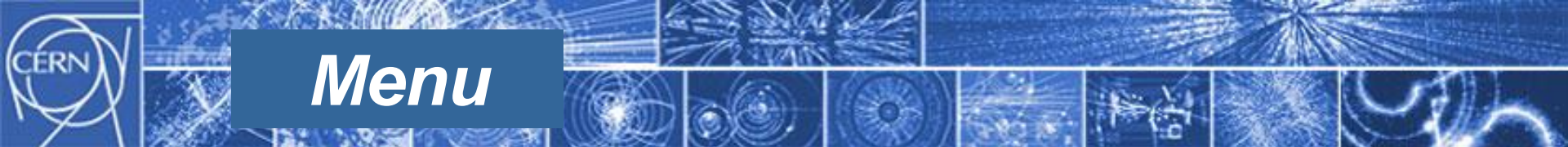
Power converters

Definitions and classifications
Converter topologies

Frédéric BORDRY
CERN

"Introduction to Accelerator Physics"
28 October - 9 November, 2012
GRANADA - SPAIN





Menu

- Power converter definition and classification
- Power converter topologies:
 - line commutated and switch mode based*
 - Sources, power switches (semiconductors), commutation rules,...
- Special case for magnet powering
(Voltage source - Current source)
- Pulsed power converters
- Control and precision
- *Conclusions*

In 1 hour ????

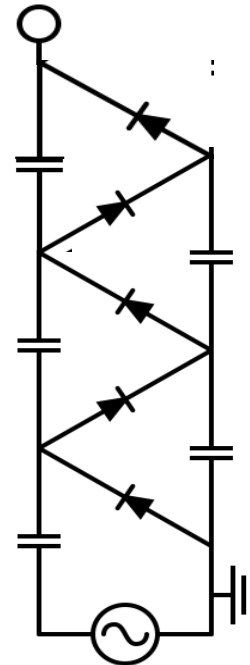
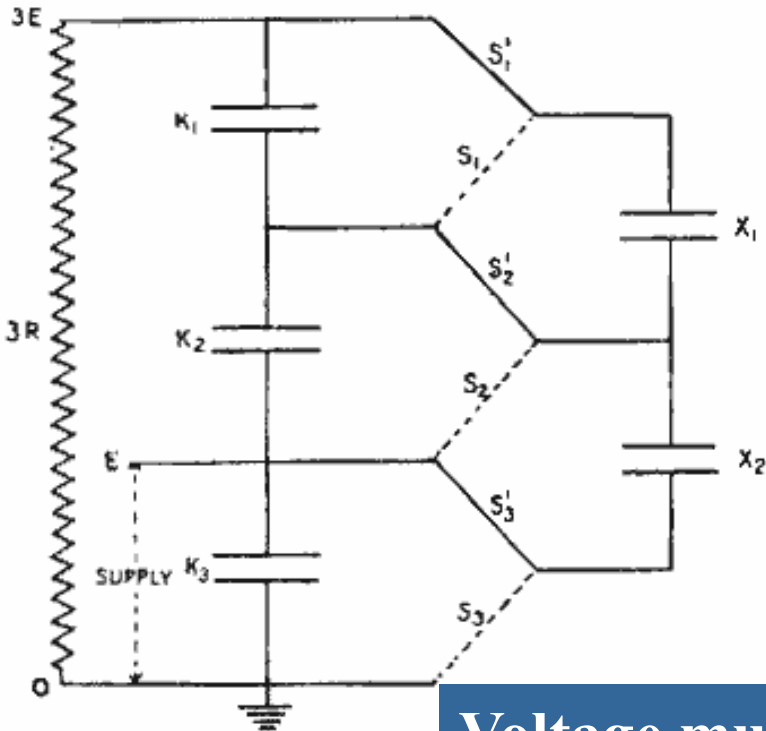
High energy physics and power converters

The « Nobel prize » power converter :

[Cockroft & Walton] who in 1932 used this **voltage multiplier** to power their **particle accelerator**, performing the first artificial nuclear disintegration in history. They used this cascade circuit for most of their research, which in 1951 won them the **Nobel Prize in Physics** for "Transmutation of atomic nuclei by artificially accelerated atomic particles".



Schematic of Cockroft and Walton's voltage multiplier. Opening and closing the switches **S, S'** transfers charge from capacitor **K3** through the capacitors **X** up to **K1**.



Voltage multiplier : switches...



“On a new principle for the production of higher voltages.”

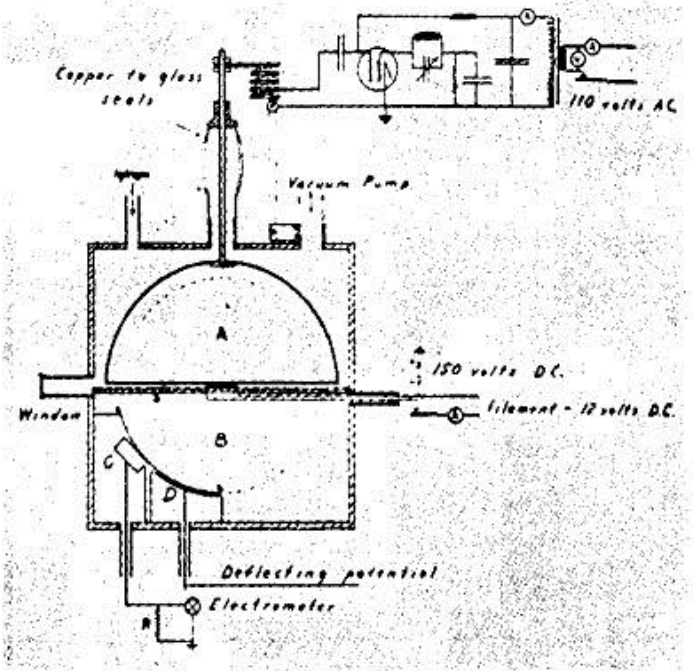
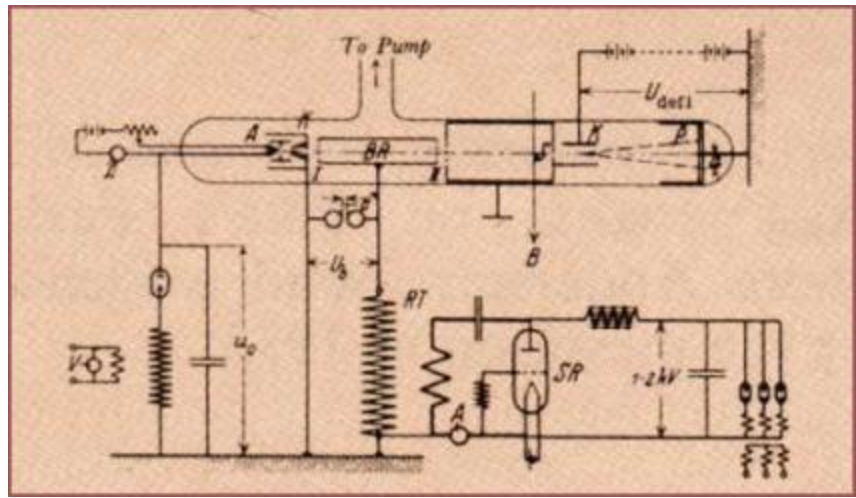


Diagram of the first successful cyclotron constructed by Lawrence and M. S. Livingston. The single dee is five inches in diameter.



The difficulties of maintaining high voltages led several physicists to propose accelerating particles by using a lower voltage more than once. **Lawrence** learned of one such scheme in the spring of 1929, while browsing through an issue of *Archiv für Elektrotechnik*, a German journal for **electrical engineers**. Lawrence read German only with great difficulty, but he was rewarded for his diligence: he found an article by a Norwegian engineer, **Rolf Wideröe**, the title of which he could translate as “On a new principle for **the production of higher voltages.**” The diagrams explained the principle and Lawrence skipped the text.



Power converters : Definitions

The source of the beam blow-up when we could not prove it was the RF (Control room operator)

A powerful (small) black box able to convert MAD files into currents (Accelerator Physics group member)

An equipment with three states, ON, OFF and FAULT (Another operator)

Is it the same thing as a power supply? (Person from another physics lab)

A big box with wires and pipes everywhere and blinking lamps. Occasionally it goes BANGG! (Former CERN Power Converter Group secretary view)



Power converters : Definitions (cont'd)

That which feeds the magnets (a visitor)

A stupid installation taking a non-sinusoidal current at poor power factor (Power distribution engineer)

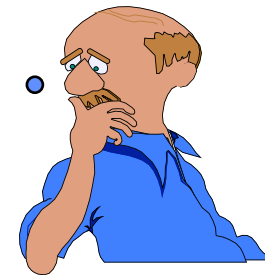
A standard piece of equipment available from industry off-the-shelf (a higher management person, not in in this room !)



Power converters specifications

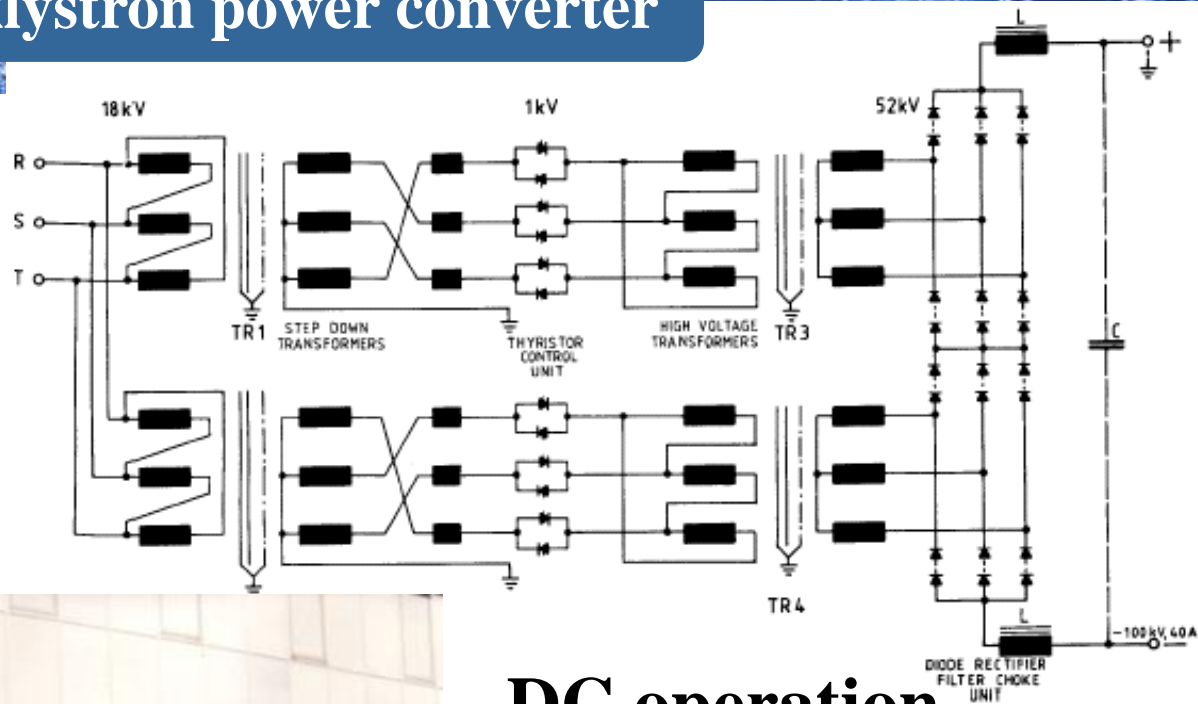
**"Do you have one or two power converters for the test of magnet prototypes? 40 A will be enough ?
Precision is not important for time being.
Don't worry it's not urgent. Next month is OK "
(Email received 05.12.08)**

**40A power converter:
Size? Weight ? Cost?**



[40A, 100 kV,] klystron power converter

DC Power: 4 MW



DC operation

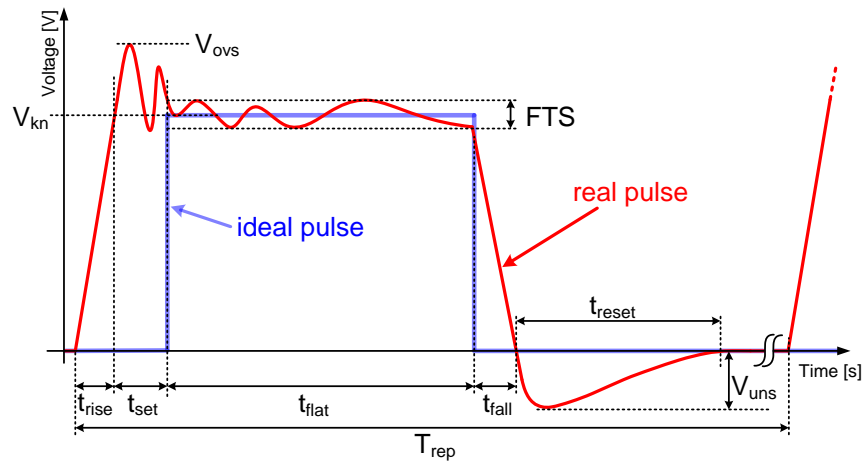
November 2012





Pulsed klystron modulators for LINAC 4

Specification	symbol	Value	unit
Output voltage	V_{kn}	110	kV
Output current	I_{out}	50	A
Pulse length	$t_{rise} + t_{set} + t_{flat} + t_{fall}$	1.8	ms
Flat-Top stability	FTS	<1	%
Repetition rate	$1/T_{rep}$	2	Hz



Peak power : 5.5MW
Average power: 20kW





LHC orbit corrector : [$\pm 60A, \pm 8V$]

Magnet : $L=7\text{ H}$; $R = 30\text{ m}\Omega$ (60m of 35 mm²)
 $T = L/R = 300\text{ s} \Rightarrow f^{OL}_B \cong 0.5\text{ mHz}$

$U_{\text{static}} = R.I = 1.8V$

6 V for the di/dt with $L= 7\text{ H}$

($di/dt_{\text{max}} \cong 1A/s$) OK



Small signal : $f^{CL}_B \cong 1\text{ Hz}$: $\Delta I = 0.1\text{ A} = 0.15\% I_{\text{max}}$

“The power converters involved in feedback of the local orbit may need to deal with correction rates between 10 and 500 Hz”;

$f^{CL}_B \cong 50\text{Hz}$ ($\Delta I = 1\%$: $U_{\text{max}} = 2400\text{ V} \text{ ??????} \dots$)

($U_{\text{max}} = 8V \Rightarrow \Delta I = 30\text{ ppm } I_{\text{max}}$ at 50 Hz)





Power converters specifications

**"Do you have one or two power converters for the test of magnet prototypes? 40 A will be enough ?
Precision is not important for time being.
Don't worry it's not urgent. Next month is OK "
(Email received 05.12.08)**

Need of more specification data:

- Output Voltage**
- DC or Pulsed (pulse length and duty cycle)**
- Output voltage and current reversibility**
- Precision (short and long term)**
- Ripple (load definition)**

Environment conditions: grid, volume, water ,....

Energy source



Applications

Power converter

The task of a power converter is to process and control the flow of electric energy by supplying voltages and currents in a form that is optimally suited for user loads.

Control



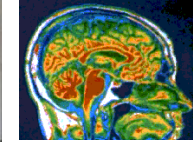
Traction and auxiliary



Domestic Appliance



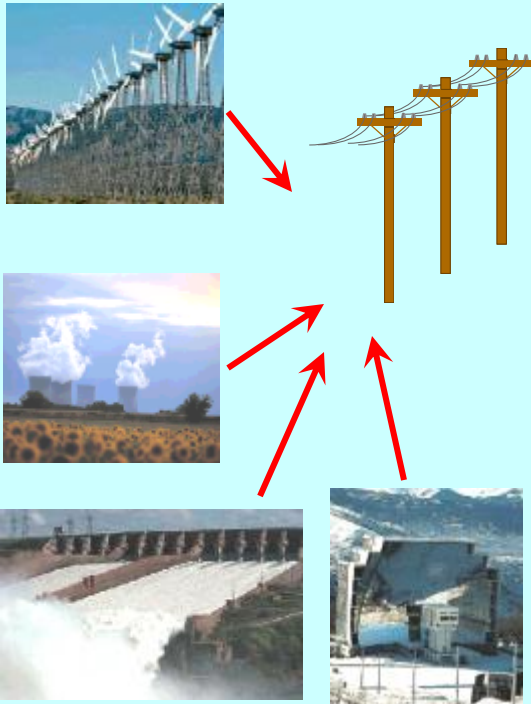
Medical applications



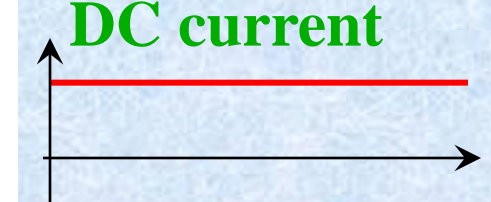
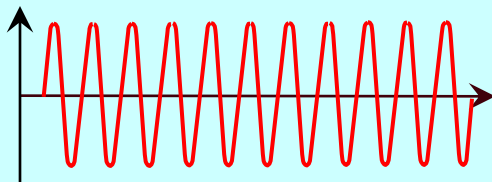
Industrial applications, Welding, Induction Heating,

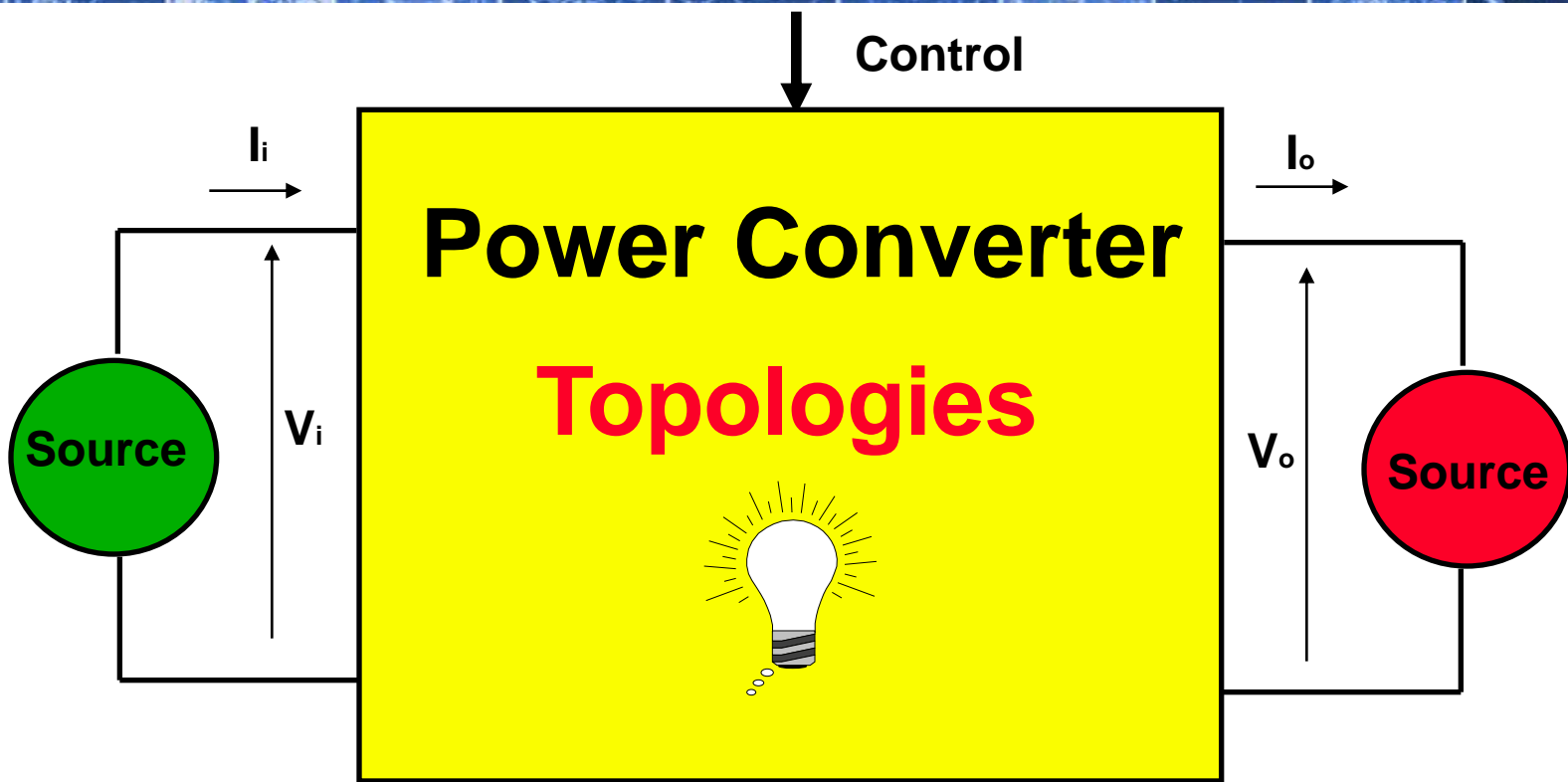
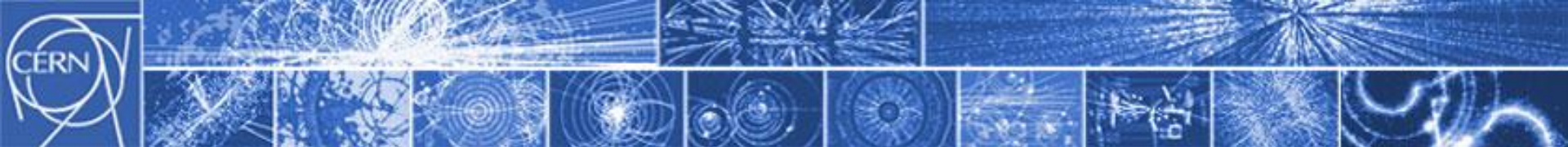


DC current



50 or 60 Hz ; AC





Electrical energy transfer



Power Converter Design

- performance
- efficiency
- reliability (MTBF), reparability (MTTR),
- effect on environment (EMI, noise,...)
- low cost



Source definition

Source definition: any element able to impose a voltage or a current, independently of, respectively, the current flowing through, or the voltage imposed at its terminals.

A source could be a generator or a receptor.

Two types of sources:

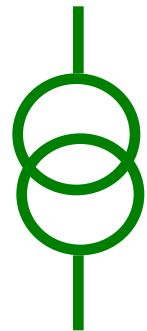
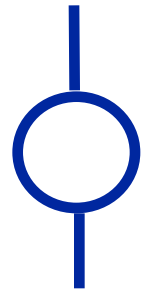
Voltage source

which imposes a voltage independently of the current flowing through it. This implies that the series impedance of the source is zero (or negligible in comparison with the load impedance)

Current source

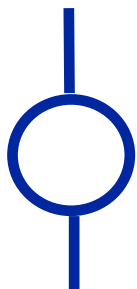
which imposes a current independently of the voltage at its terminals.

This implies that the series impedance of the source is infinite (or very large in comparison with the load impedance)

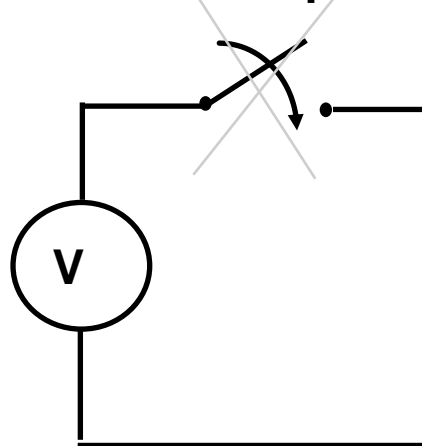


Source characteristics

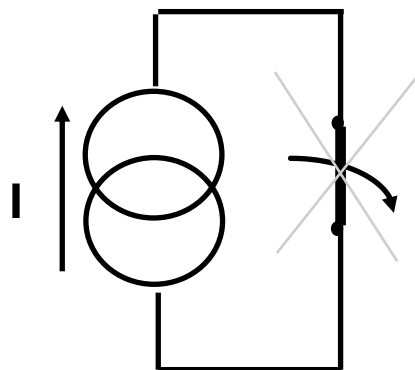
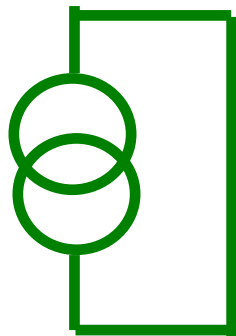
Voltage source



Turn On impossible



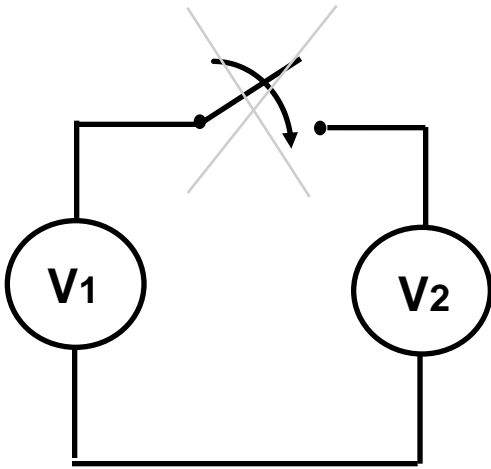
Current source



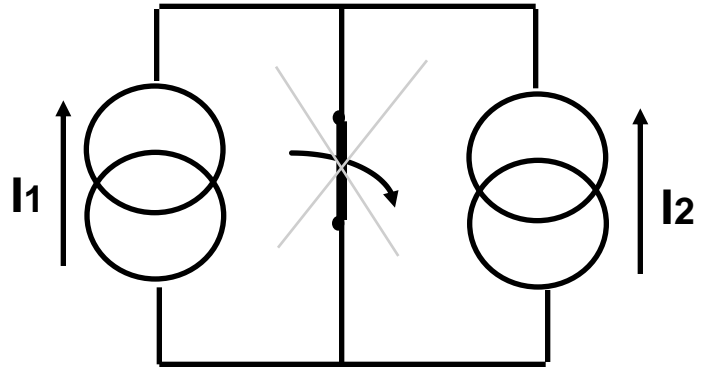
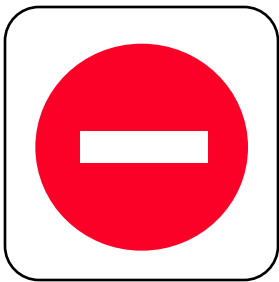
Turn Off impossible

Commutation rules

- *electronic switches modify the interconnection of impeding circuits*
- *any commutation leading instantaneous variations of a state variable is prohibited*



Turn On impossible

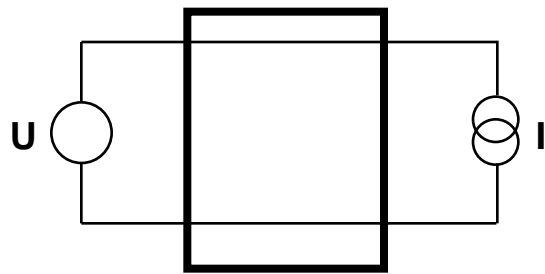


Turn Off impossible

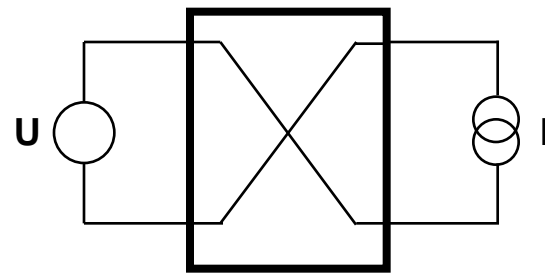
Interconnection between two impeding networks can be modified only if :

- **the two networks are sources of different natures (voltage and current)**
- **the commutation is achieved by TWO switches. The states of the two switches must be different.**

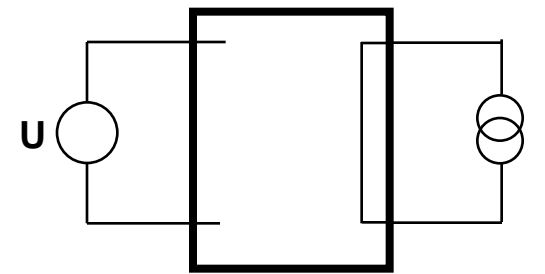
Commutation



Direct Link



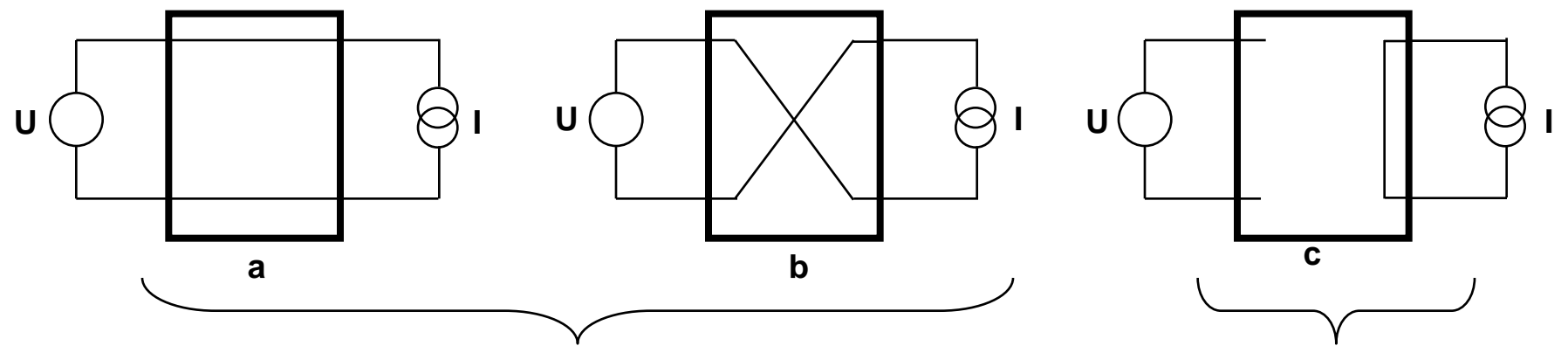
Inverse Link



Open Link

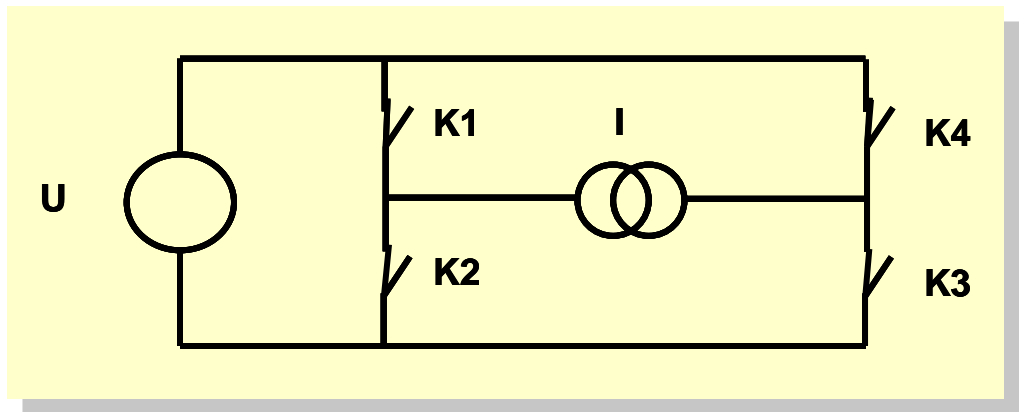
Active components used as switches to create a succession of link and no link between sources to assure an energy transfer between these sources with high efficiency.

Direct link configuration : Direct voltage-current converters



Connexion
(energy flow between sources)

Disconnexion
(current source short-circuited,
voltage source open circuited)

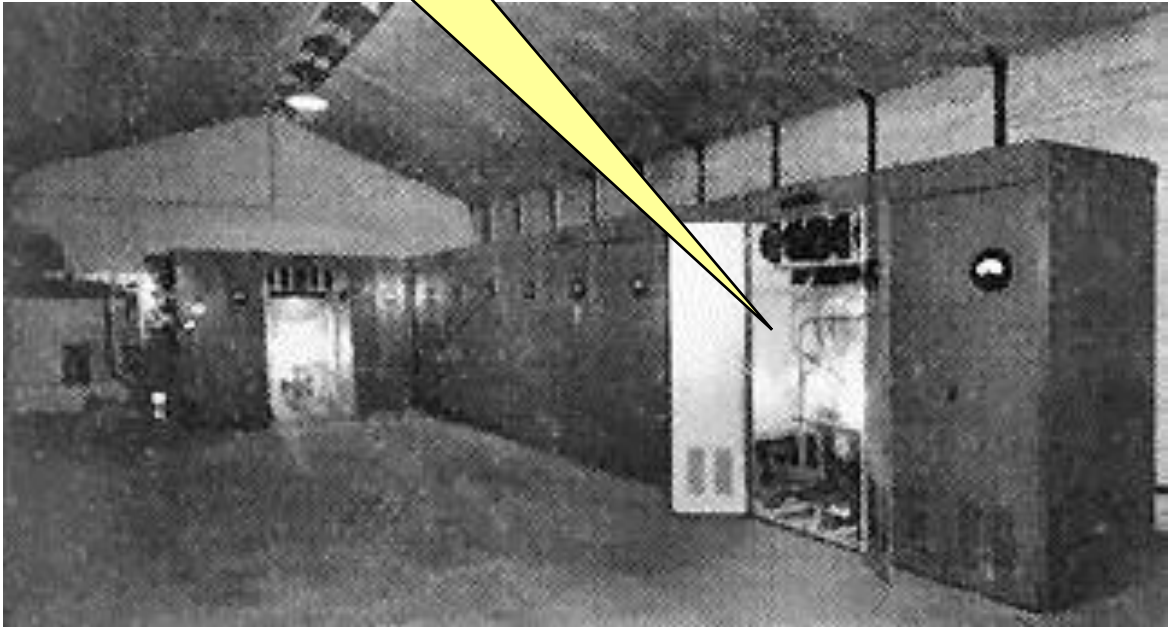


- K1 and K3 closed => a
- K2 and K4 closed => b
- K1 and K4 (or K2 and K3) closed => c

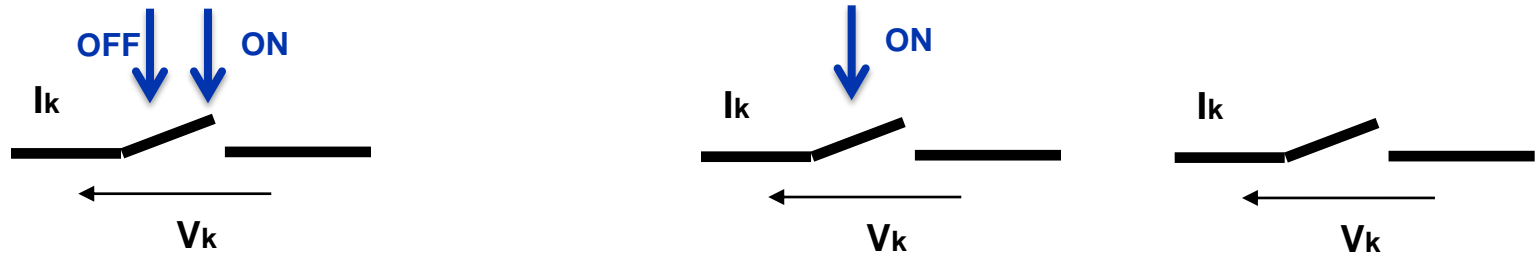
Once upon a time... not so far



This is a 6-phase device, 150A rating with grid control. It measures 600mm high by 530mm diameter.



Power Semiconductors



Power Semiconductors

Turn-off Devices

Thyristors

Diodes

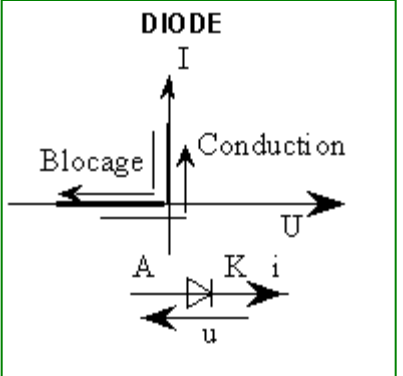
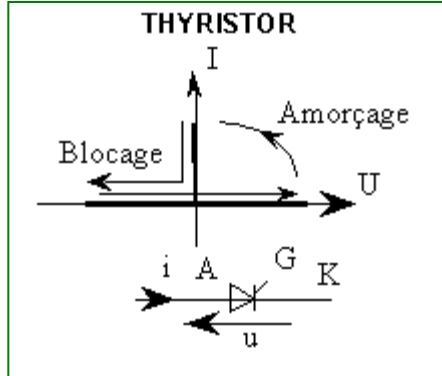
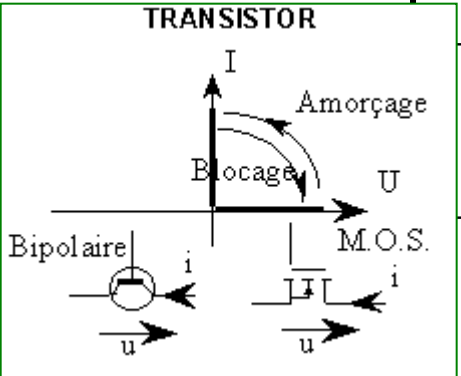
Transistors

Thyristors

- Fast
- Line commutated
- Avalanche

- Line commutated
- Fast
- Bi-directional
- Pulse

- MOSFET
- Darling
- IGBTs





Evolution of Power Switches

From mercury arc rectifier, grid-controlled vacuum-tube rectifier, ignitron ,....



...to solid state electronics (semiconductors)

From 1960

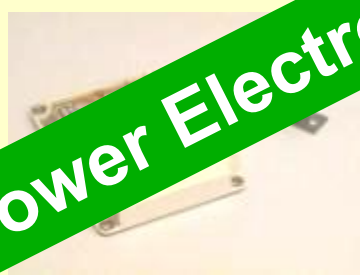
Power Diode and Thyristor
or SCR (Silicon-Controlled Rectifier)



High frequency of the
electrical network
50 Hz (60 Hz)

From 1985

High frequency power semiconductors :
MosFet, IGBTs , GTOs, IGCTs,....



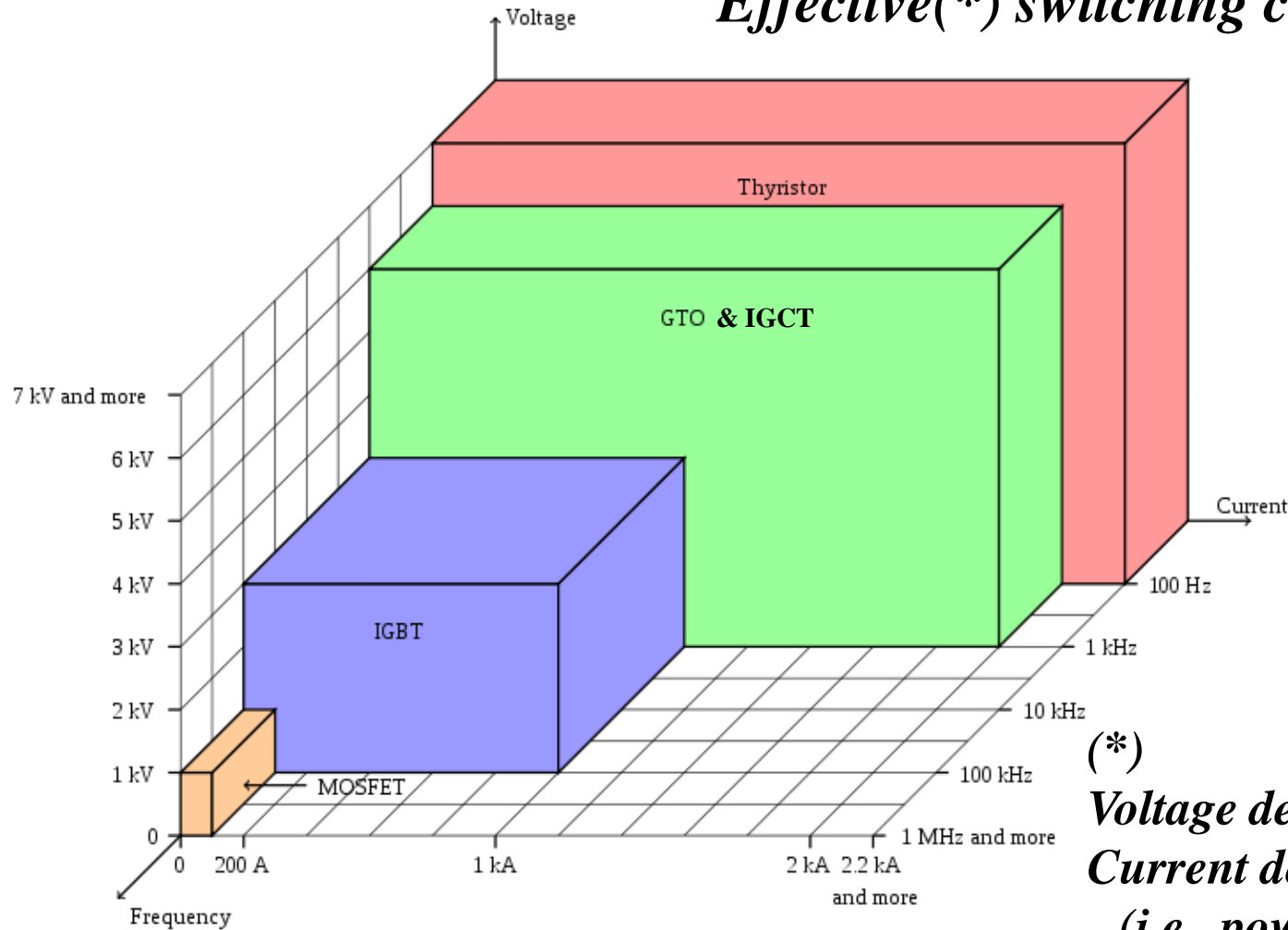
High frequency => high performances (ripple, bandwidth, perturbation rejection,...)
small magnetic (volume, weight)



New Power Electronics Topologies

Power semiconductor switches capabilities

Effective() switching capabilities*



(*)

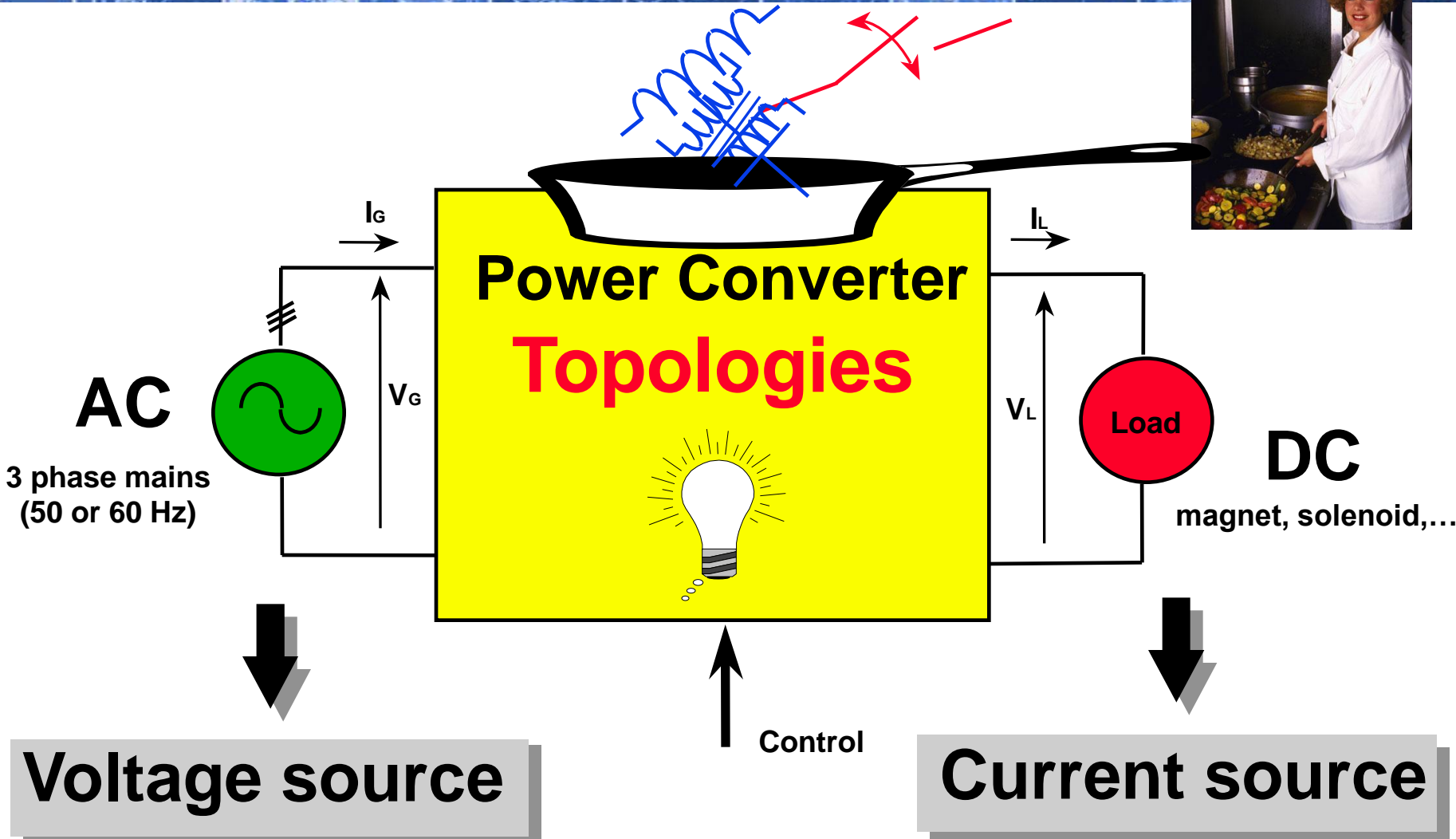
Voltage de-rating: 1.6;

Current de-rating: ~1.3;

(i.e., power de-rating: $1.6 \times 1.3 \approx 2$)



Power Converter for magnets



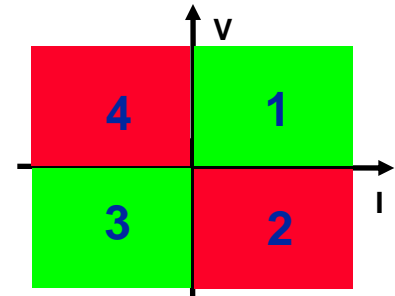
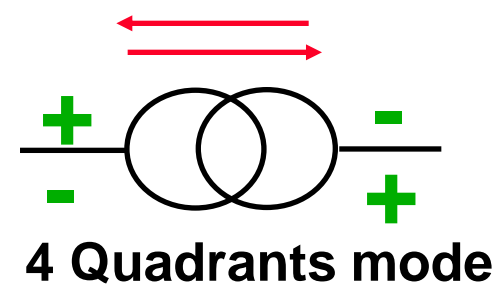
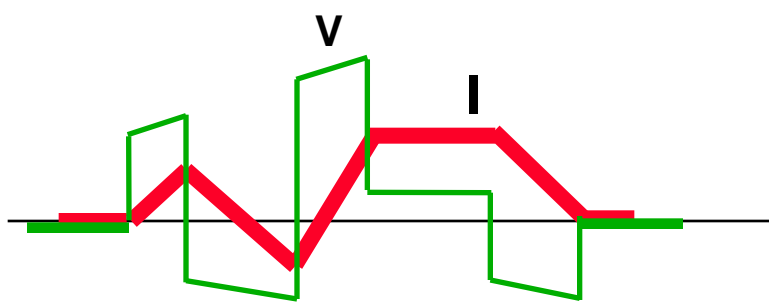
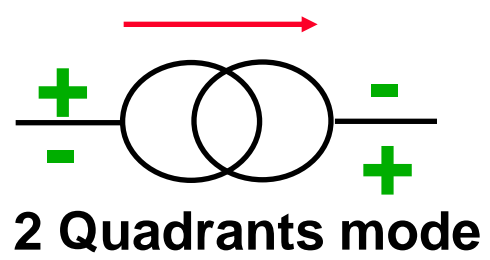
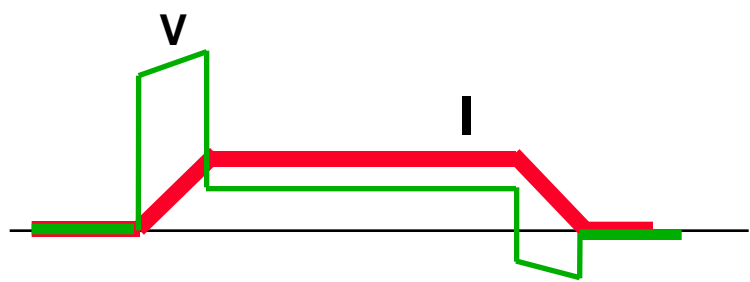
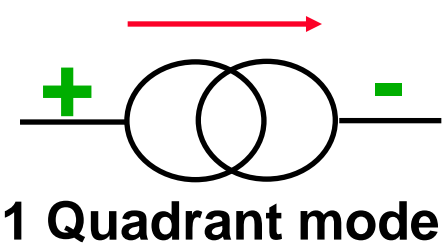
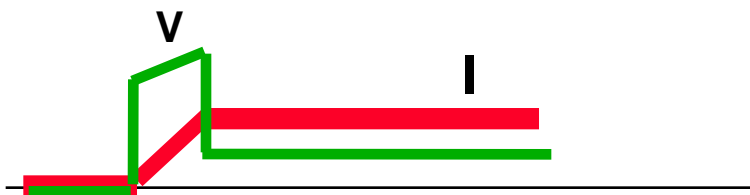
Achieving high performance : **COMPROMISE**



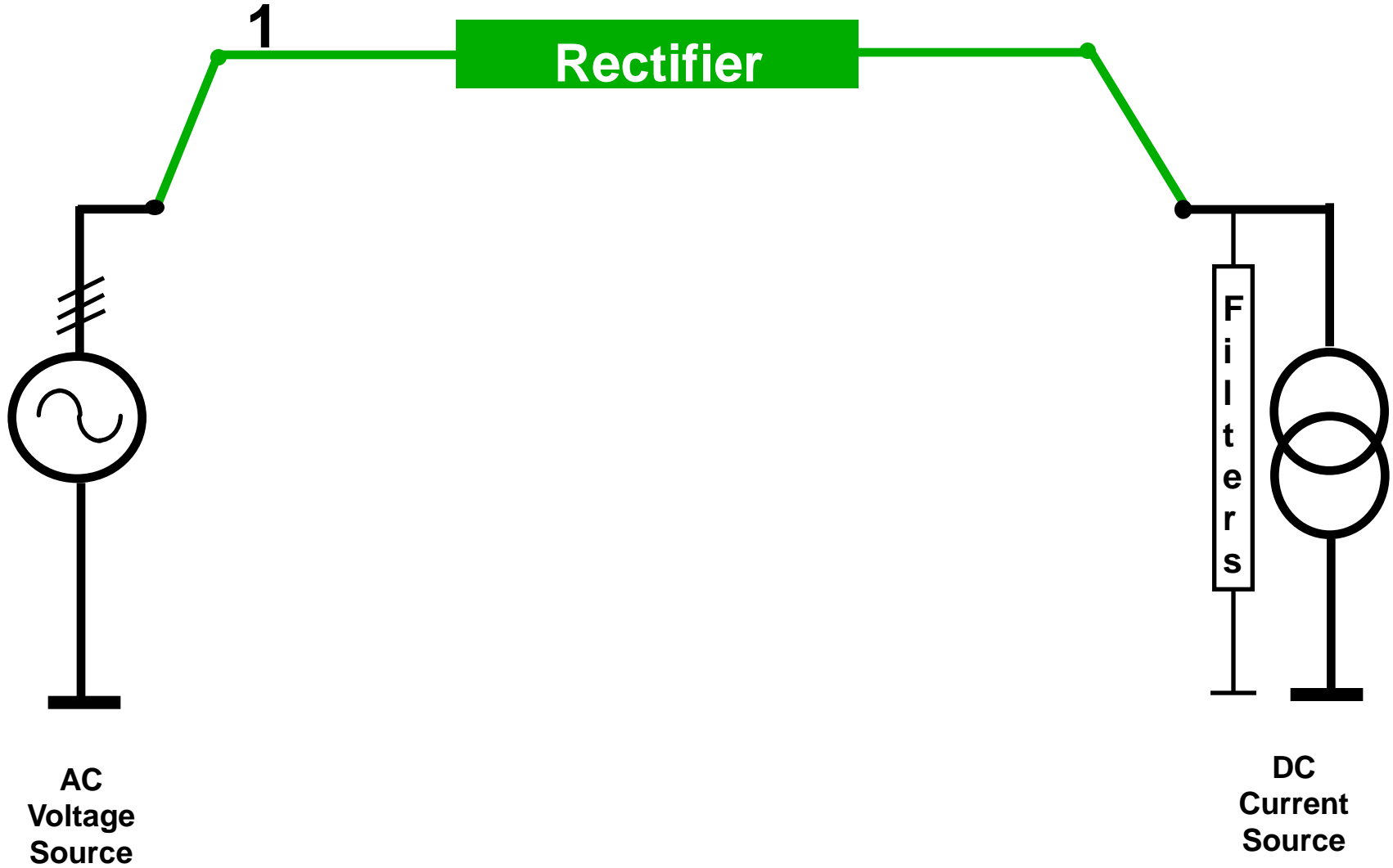


Operating Modes

Output Source



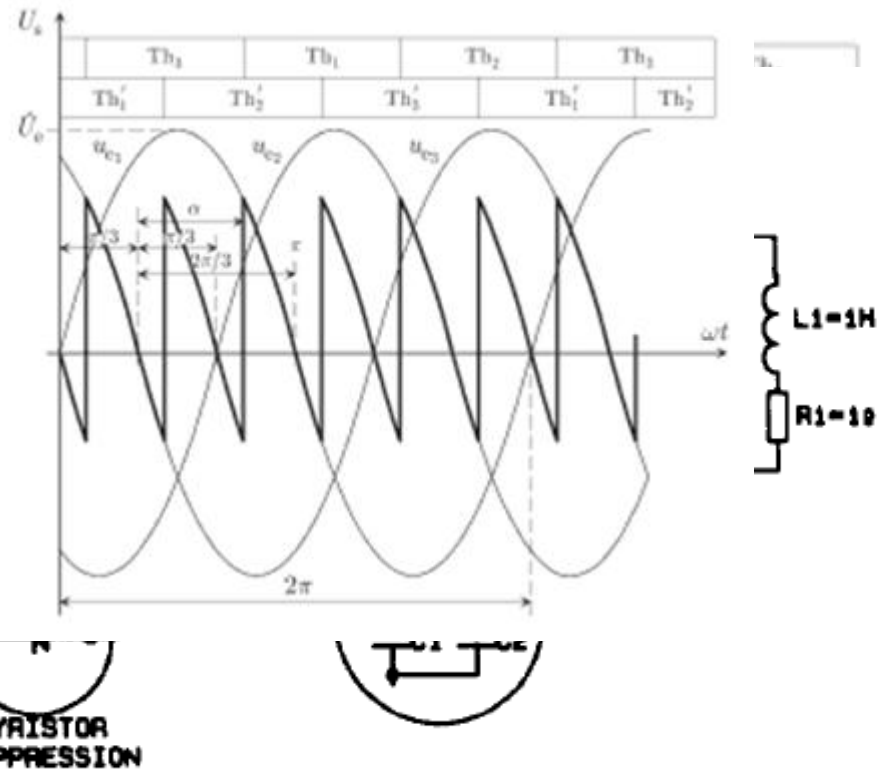
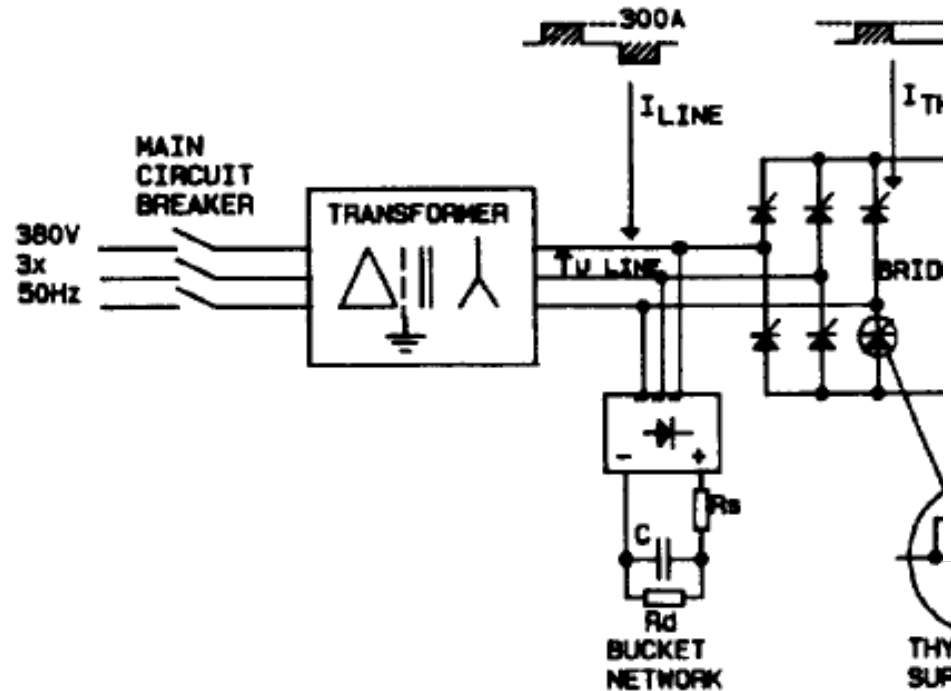
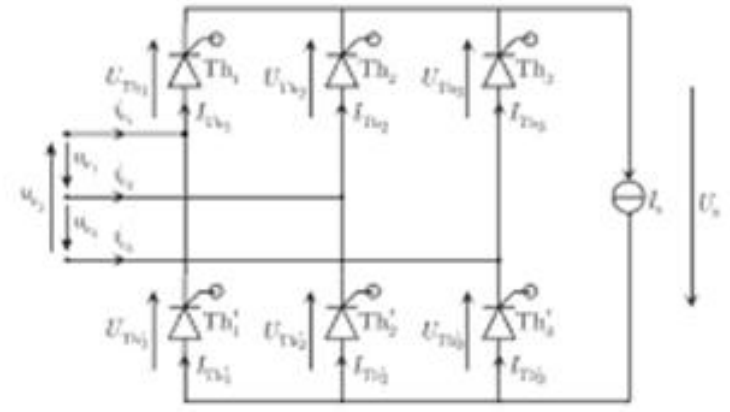
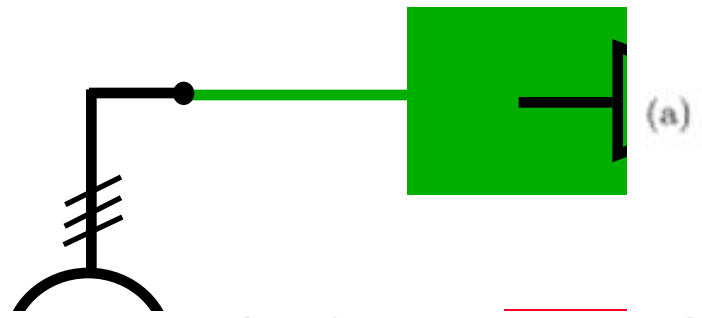
General power converter topologies





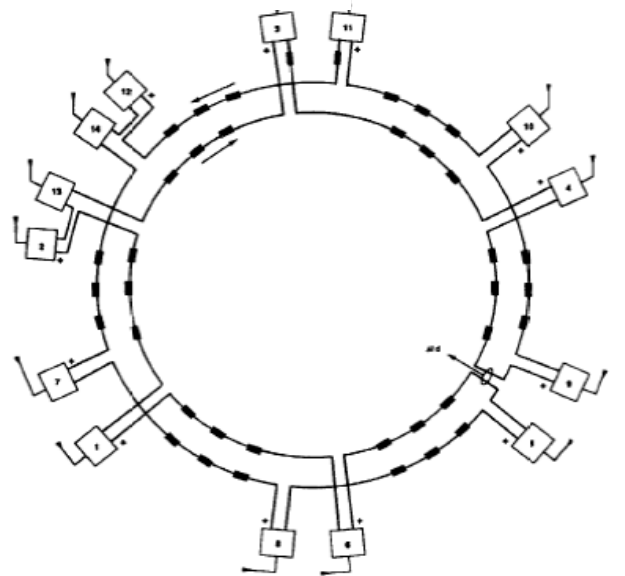
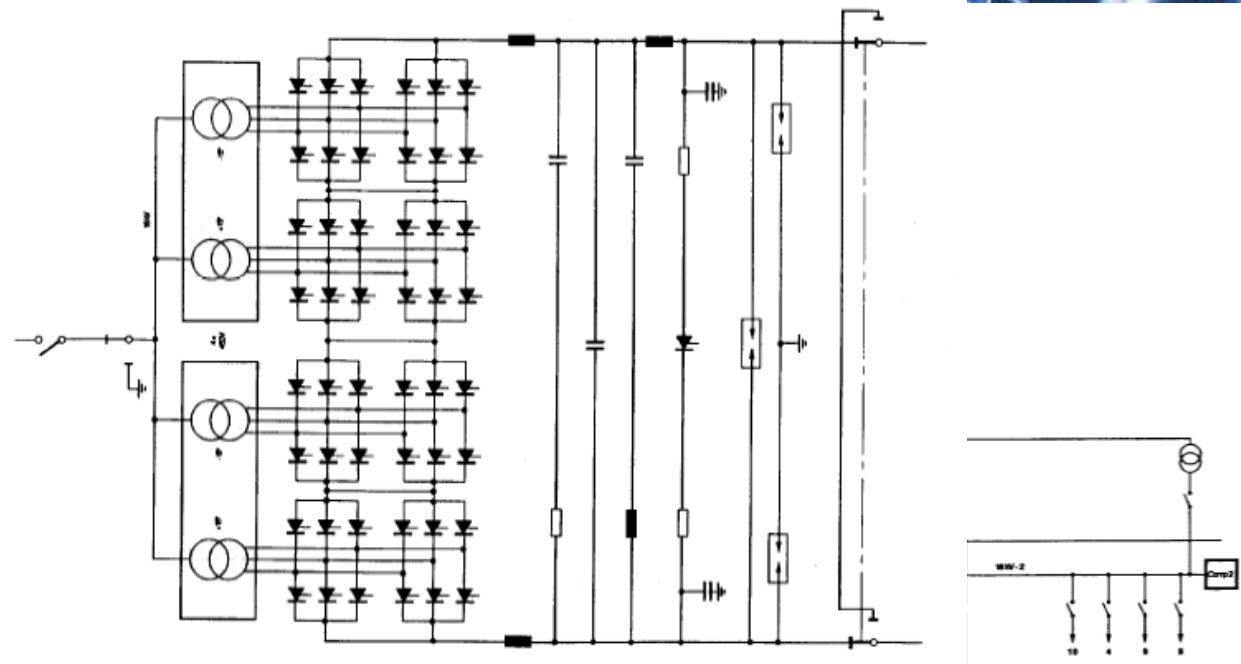
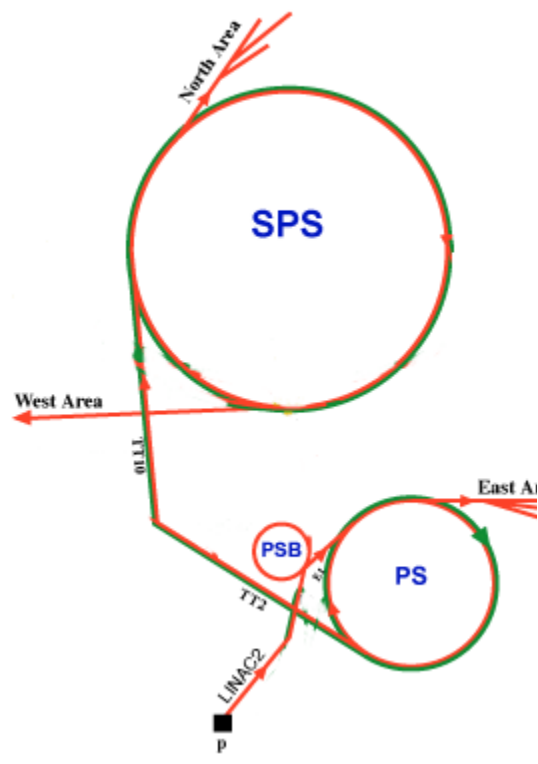
Direct Converters : Rectifiers

5th November 2012



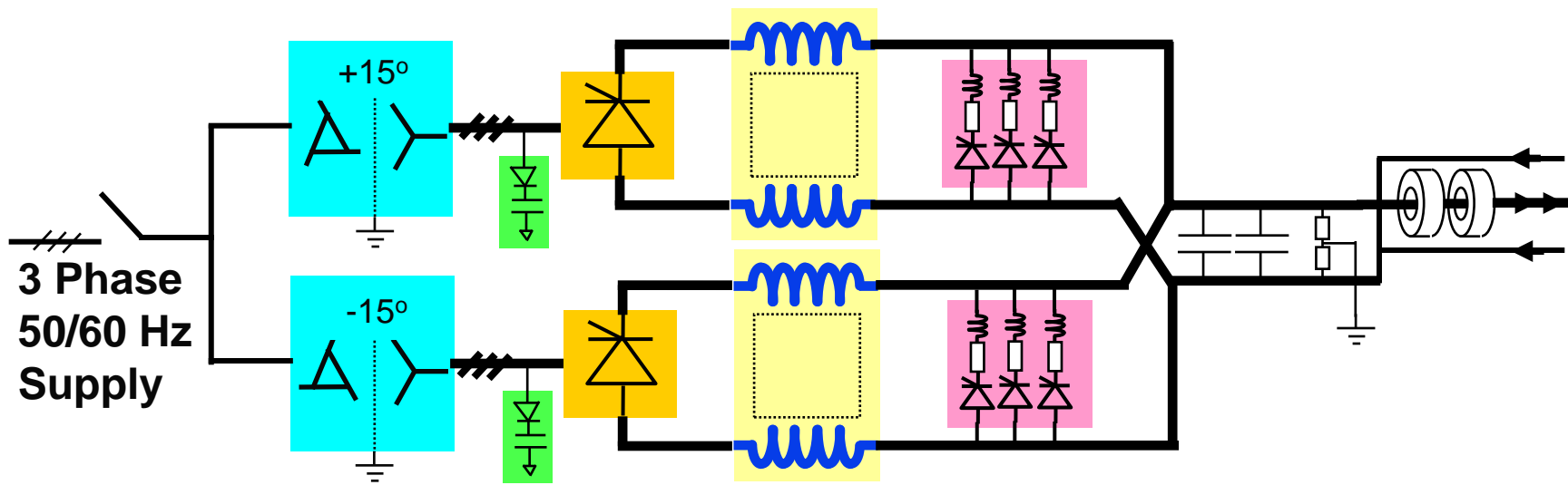


SPS Main power converters



**Main power converters
12 x [6kA, 2 kV]**

Two Quadrant Phase Controlled Rectifiers for high current SC magnets



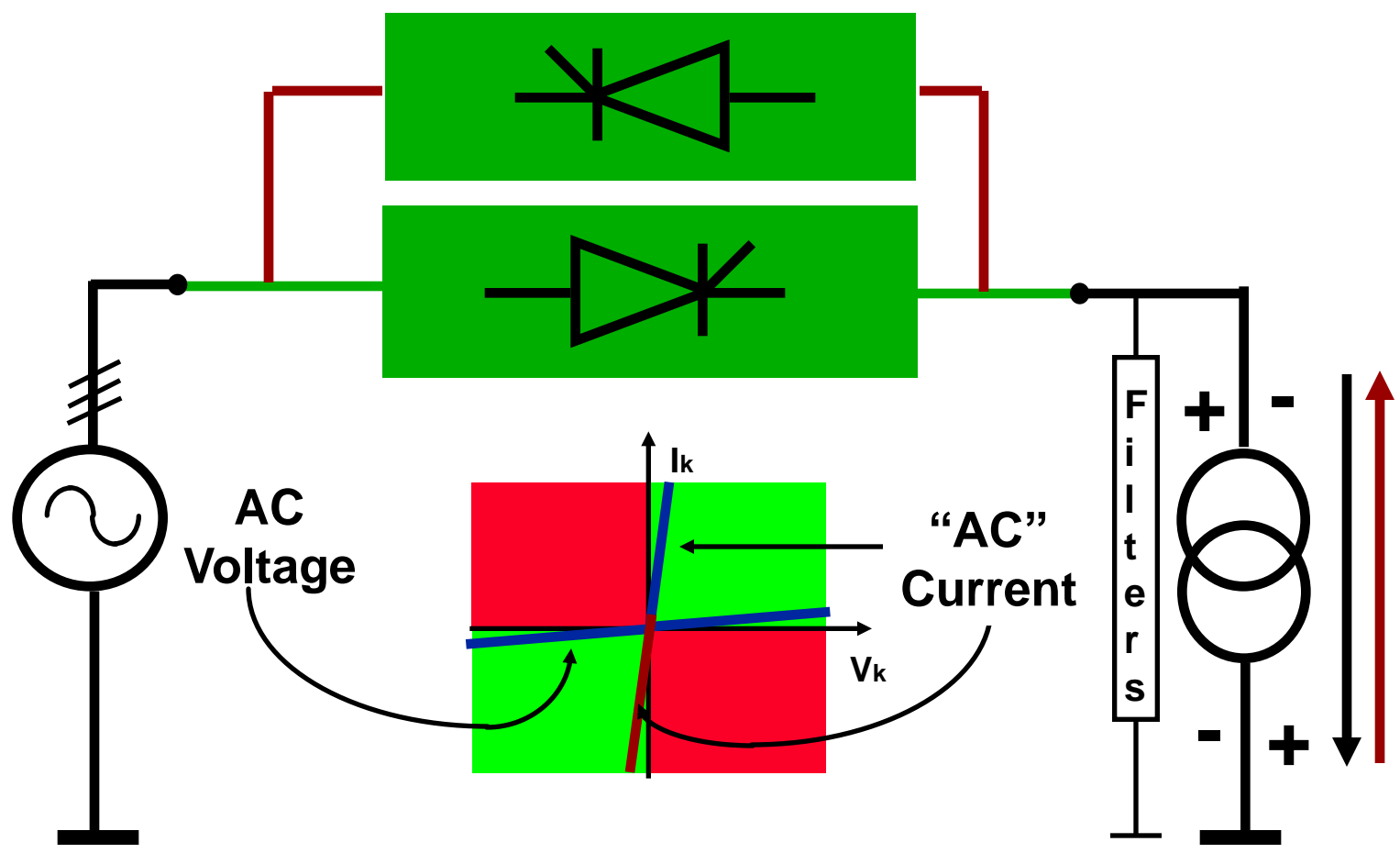
Fk. Bordry - Power Converters - CAS - GRANADA - 5th November 2012



**LHC main bending power
converters
[13 kA, 190 V]**



Direct Converters : Rectifiers



Direct Converters : Phase Controlled Rectifiers

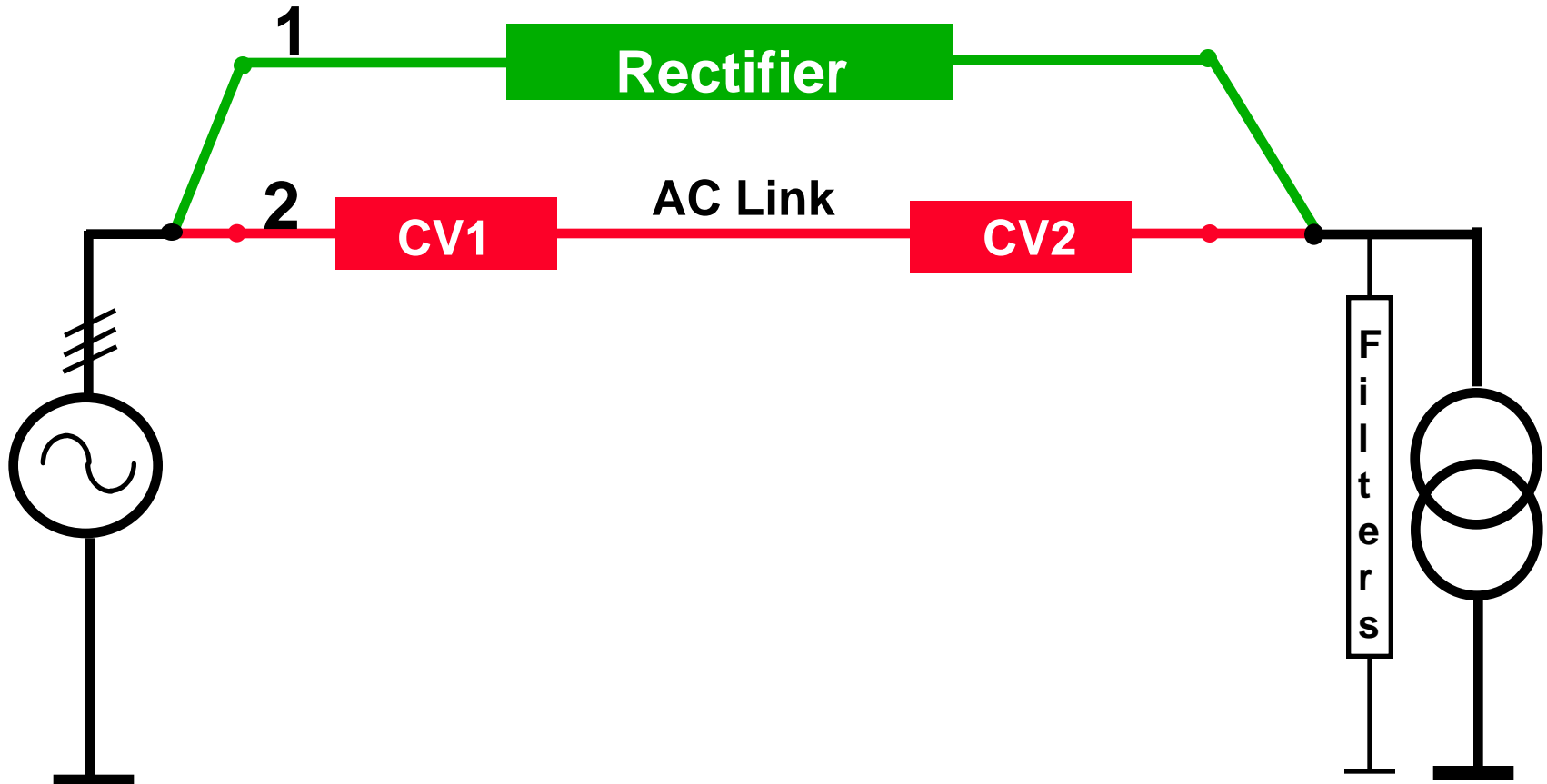
- ☺ very high power capability
- ☺ moderate prices and competitive market
- ☺ simple structure, well understood (but care needed with high currents)
- ☹ three phase transformer operates at low frequency (50 or 60 Hz)
- ☹ variable power factor from 0 to 0.8
- ☹ harmonic content on input current
- ☹ response time is large (ms)
- ☹ current ripple is large (passive or active filters)



passive (active) filters operating at low frequency

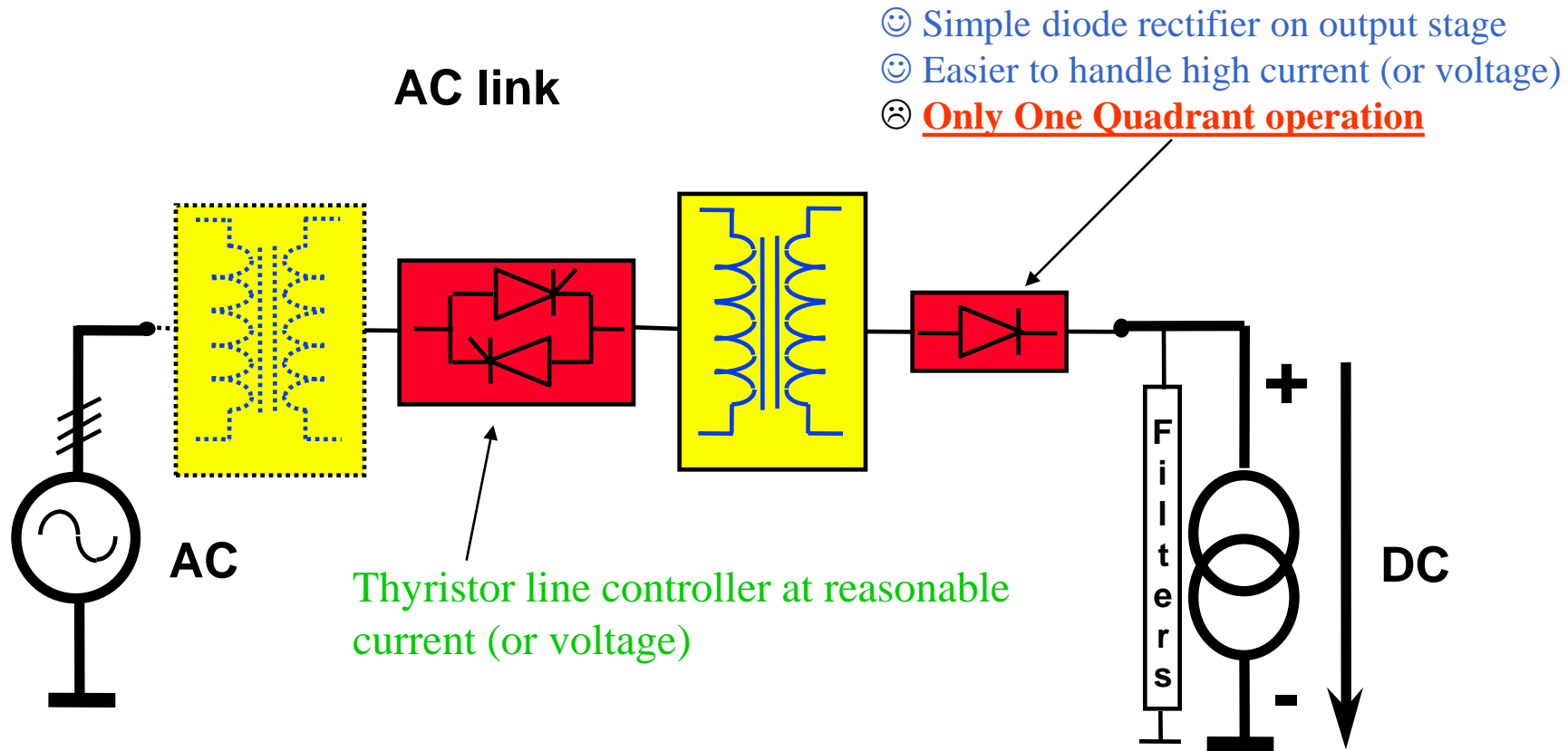
Increase of pulse number (3,6,12,24,48) but
complexity (cost, control,...)

General power converter topologies

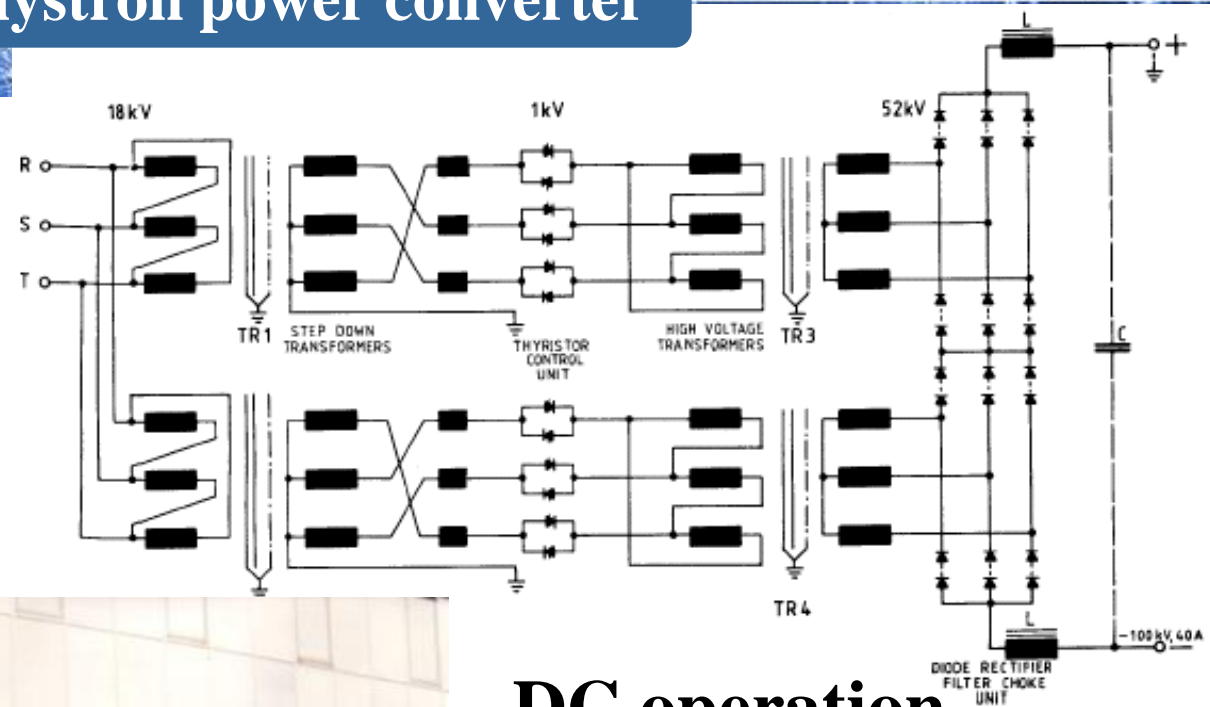


**Application :- very high currents with low voltages
- (very high voltages with low currents)**

Direct Converters : AC link (AC line controller)



[100 kV, 40A] klystron power converter

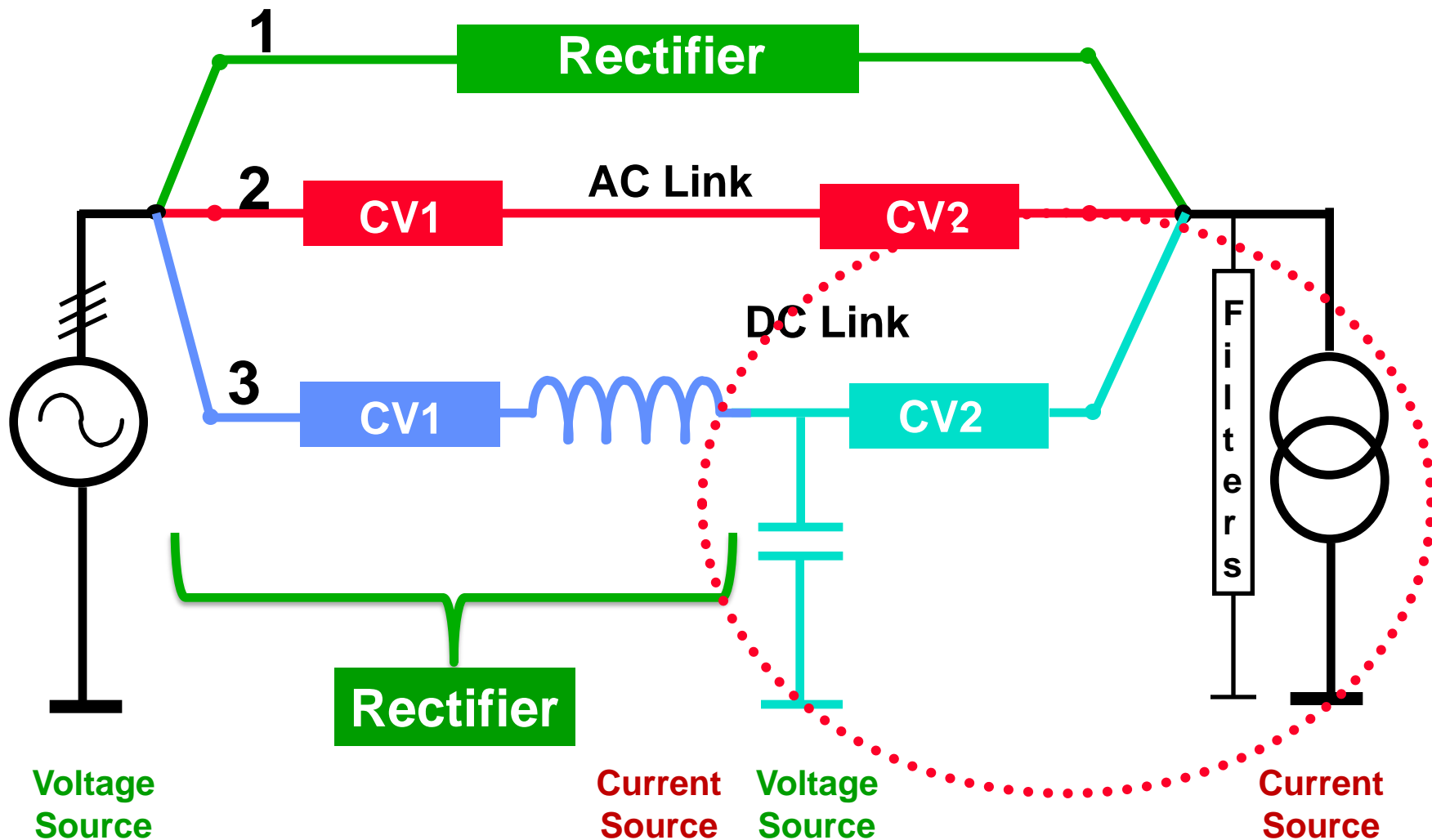


November 2012

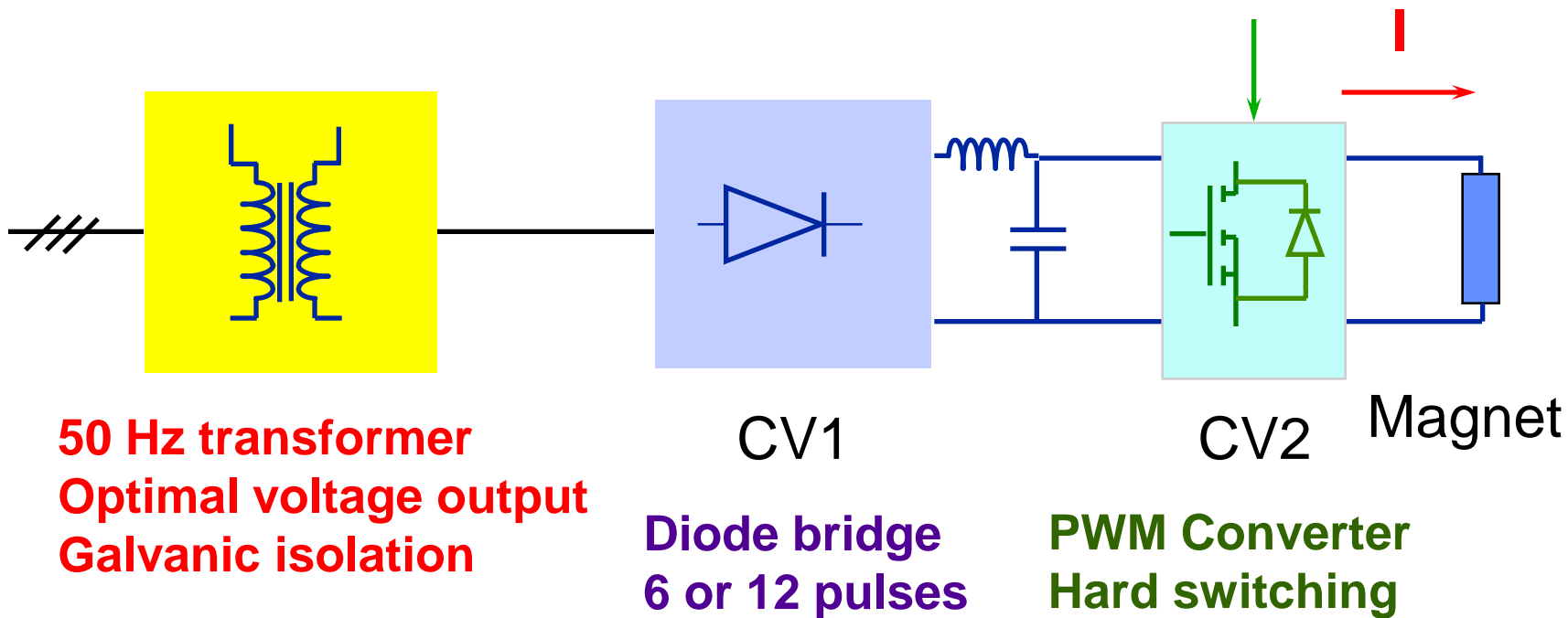
DC operation



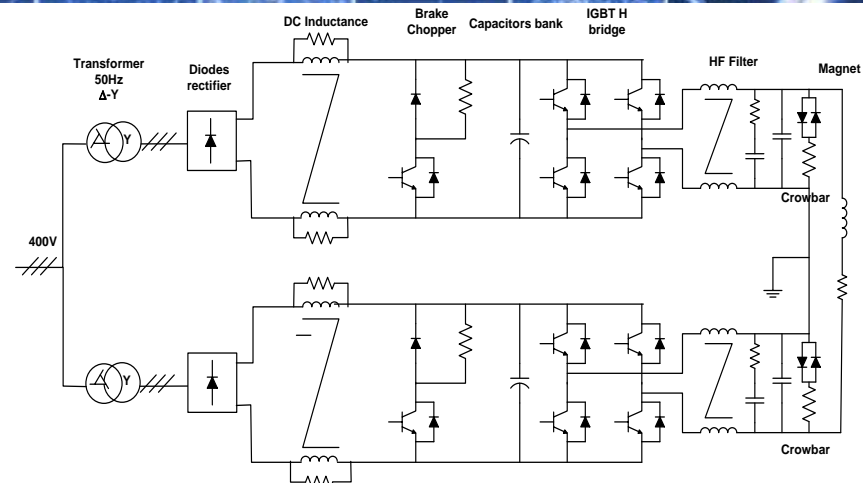
General power converter topologies



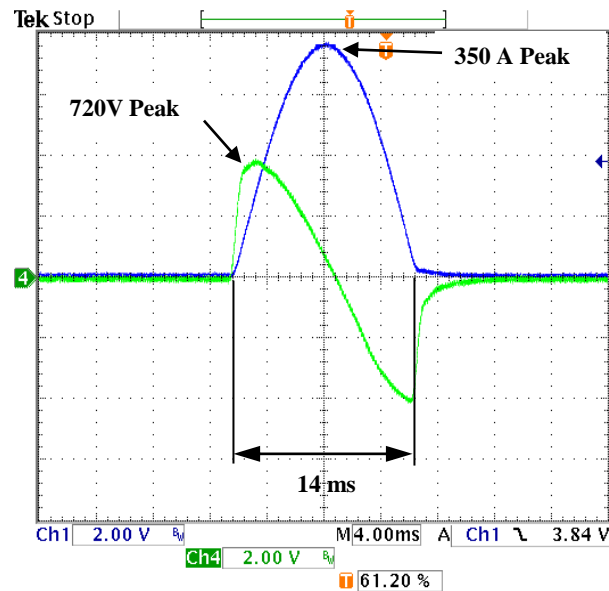
Galvanic isolation at AC input source (50Hz transformer)



Peak Power: 405 kW
Voltage: $\pm 900V$
Max Current: $\pm 450A$



Multi-Turn Extraction: Current/Voltage waveforms



27 Jun 2008
10:29:37

Current Loop Bandwidth $\approx 1\text{kHz}$

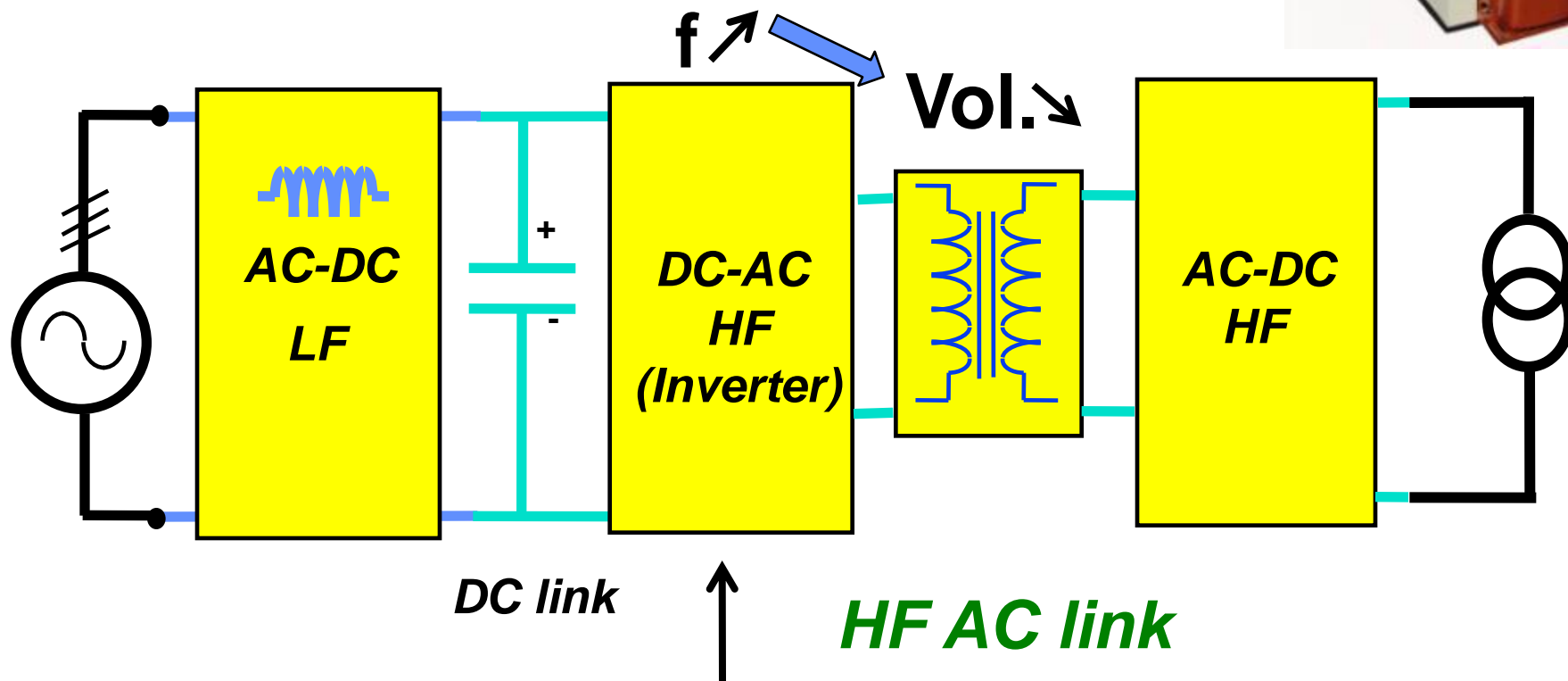


Indirect AC-DC-AC-DC converter

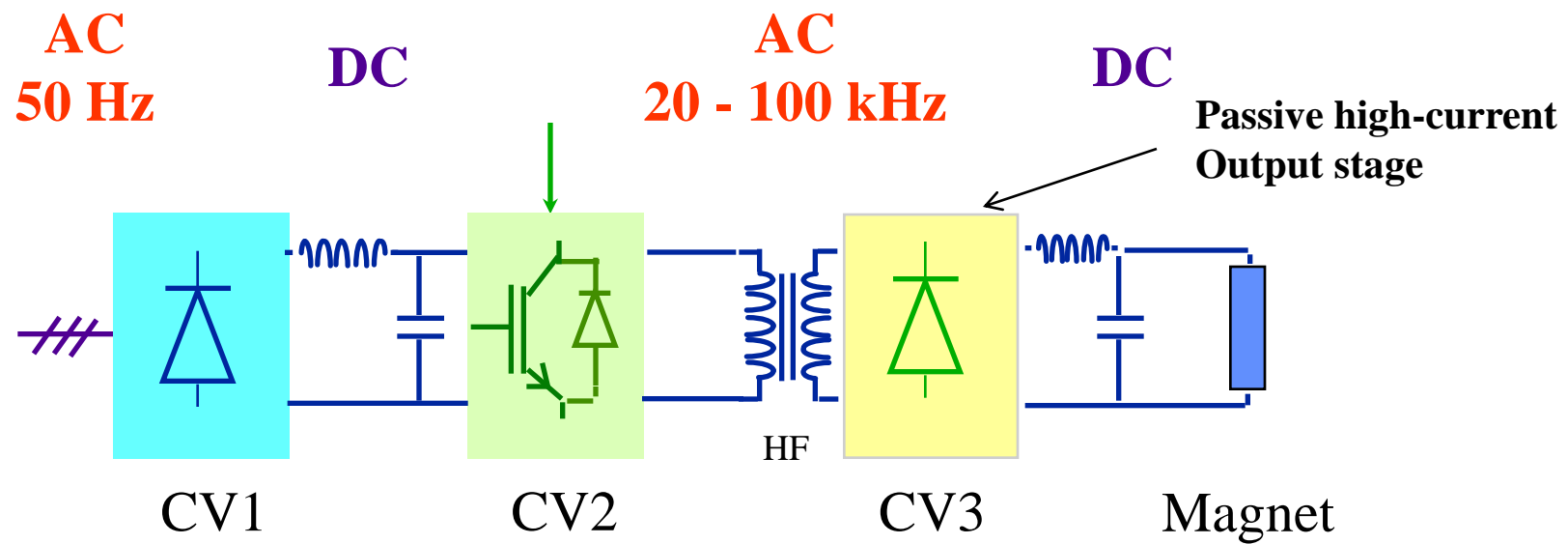
Three cascade power conversion stages:

- 1) Simple DC source (Diode (thyristor) rectifiers)
- 2) HF DC-AC converter (Inverter)
- 3) HF AC-DC converter (Rectifier) (often diode rectifier)

HF transformer to provide the galvanic isolation



LHC Switch-Mode Power Converters



Voltage loop:
bandwidth few kHz

Fast power semiconductors
(IGBT)

Semiconductor losses :
soft commutation

HF transformer and output
filter : ferrite

- light weight, reduced volume (HF transformers and filters)
- good power factor (0.95)
- high bandwidth and good response time
- Soft commutation gives low losses and low electrical noise
- small residual current ripple at output
- More complex structure, less well understood, limited number of manufacturers



LHC:1-quadrant converter: modular approach



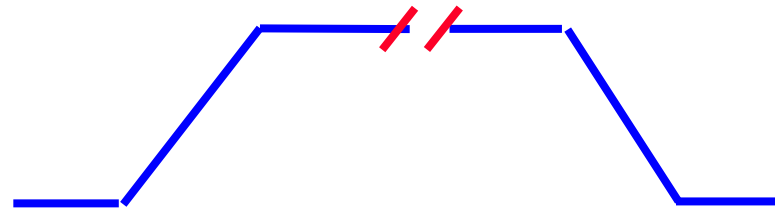
1-quadrant converters:

- [13kA,18V] : 5*[3.25kA,18V]
- [8kA,8V] : 5*[2kA,8V]
- [6kA,8V] : 4*[2kA,8V]
- [4kA,8V] : 3*[2kA,8V]



MTBF and MTTR optimization

DC and slow pulsed converters



Rise and fall time > few ms

Control of the ramps

High and medium power

Phase Controlled Rectifiers

- Diodes and thyristors rectifiers
- 50Hz transformers and magnetic component (filters)
- 1-quadrant and 2-quadrants (but unipolar in current) : energy back to the mains
- 4-quadrant: back-to-back converters

Low and Medium power

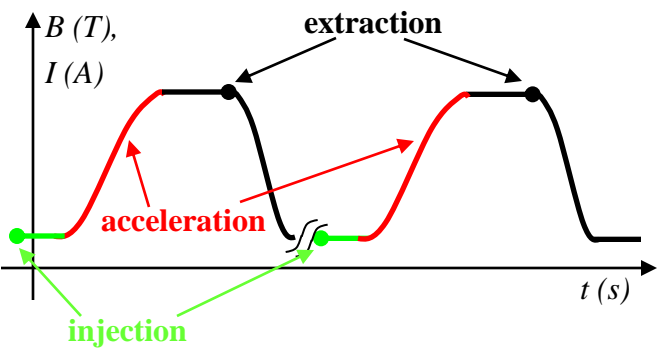
Switch-mode power converters

- Mosfets , IGBTs, IGCTs,... turn-off semiconductors
- HF transformers and passive filters
- excellent for 1-quadrant converter
- 4-quadrant converters but with energy dissipation (very complex structure if energy has to be re-injected to mains)

Pulsed converters

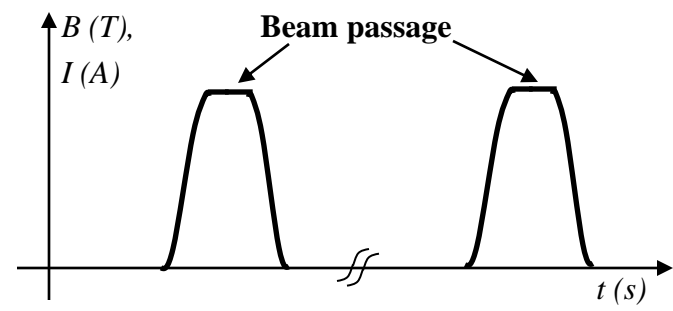
Synchrotrons

- Beam is injected, accelerated and extracted in several turns;



Linac's and transfer lines

- Beam is passing through in one shot, with a given time period;



Rise and fall time < few ms

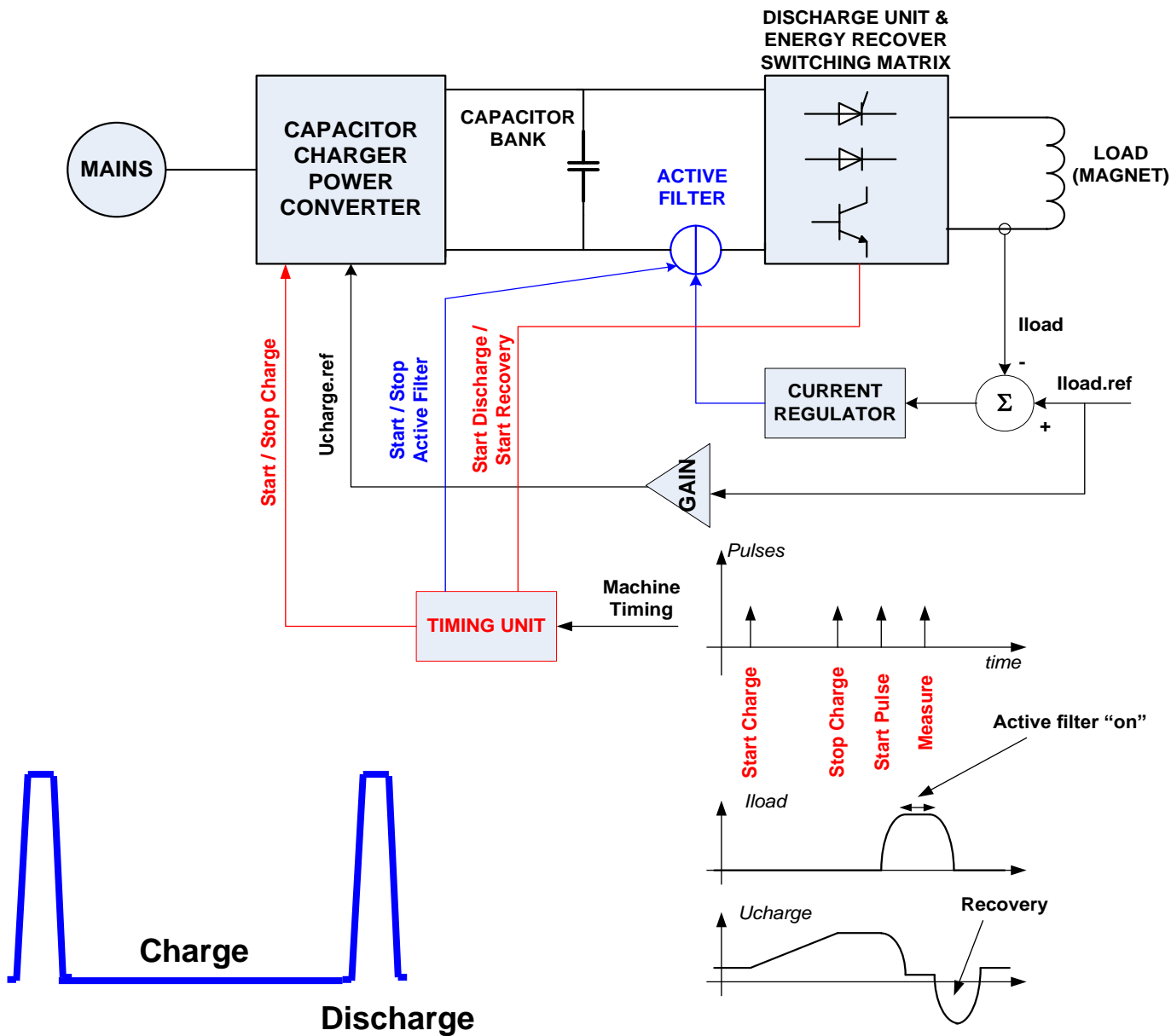
Direct Energy transfer from mains is not possible:

Intermediate storage of energy

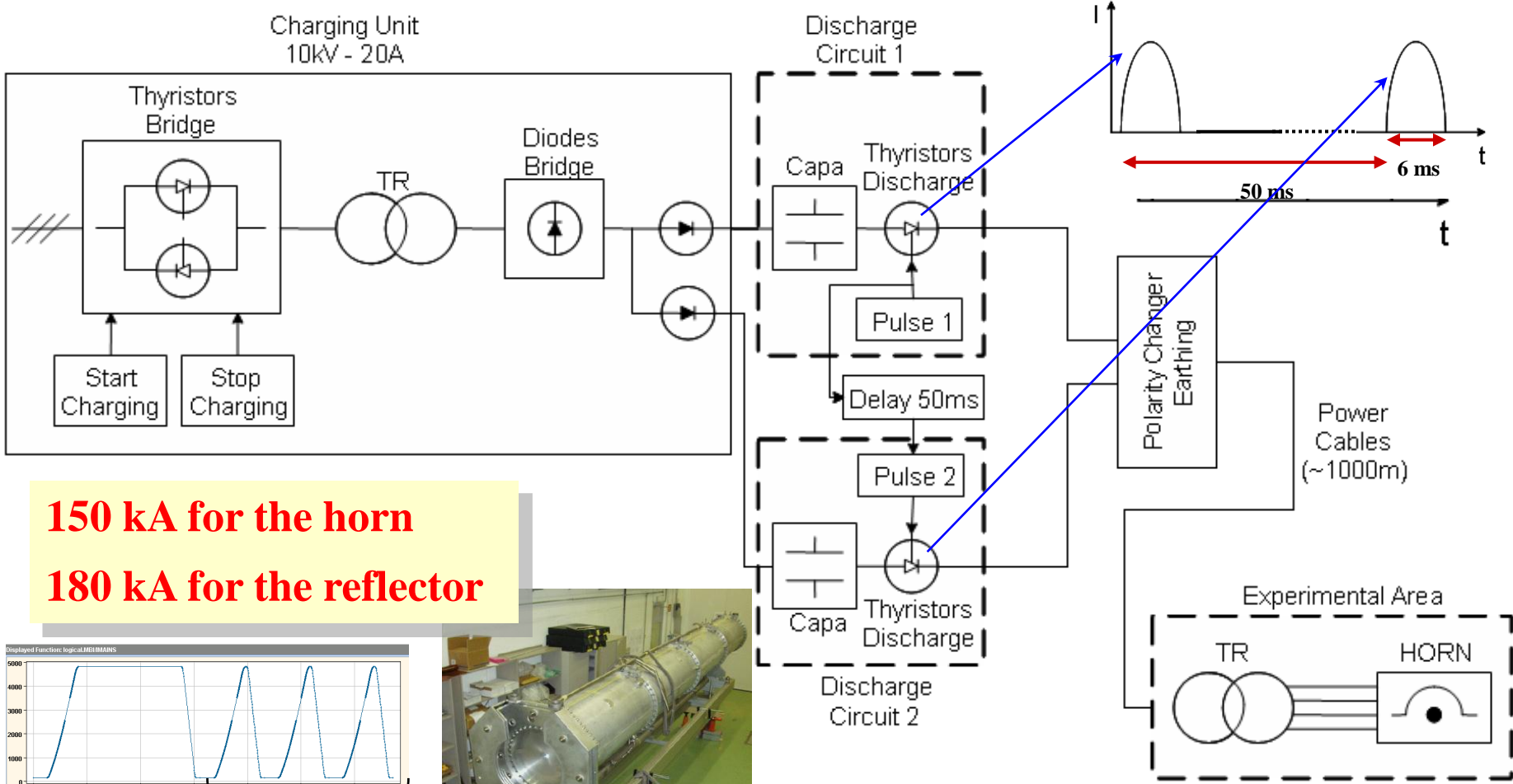
Peak power : could be > MW (average power kW)



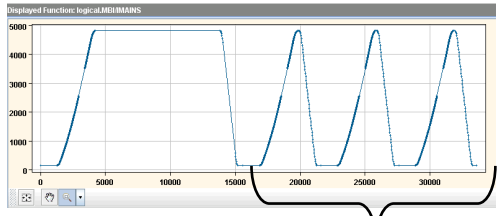
Block schematic of a fast pulsed converter



CNGS horn and reflector power converters



150 kA for the horn
180 kA for the reflector



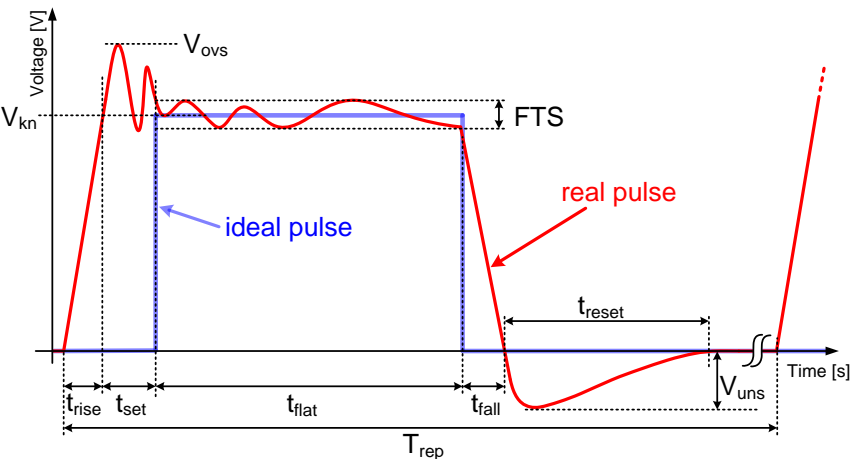
CNGS cycles



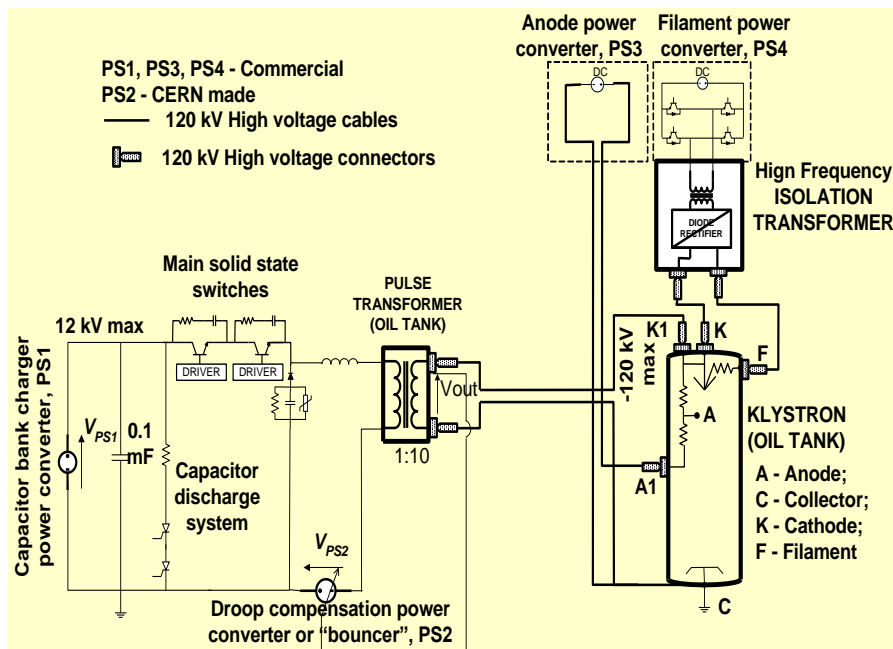


Pulsed klystron modulators for LINAC 4

Specification	symbol	Value	unit
Output voltage	V_{kn}	110	kV
Output current	I_{out}	50	A
Pulse length	$t_{rise} + t_{set} + t_{flat} + t_{fall}$	1.8	ms
Flat-Top stability	F _{TS}	<1	5
Repetition rate	$1/T_{rep}$	2	Hz



Peak power : 5.5MW
Average power: 20kW

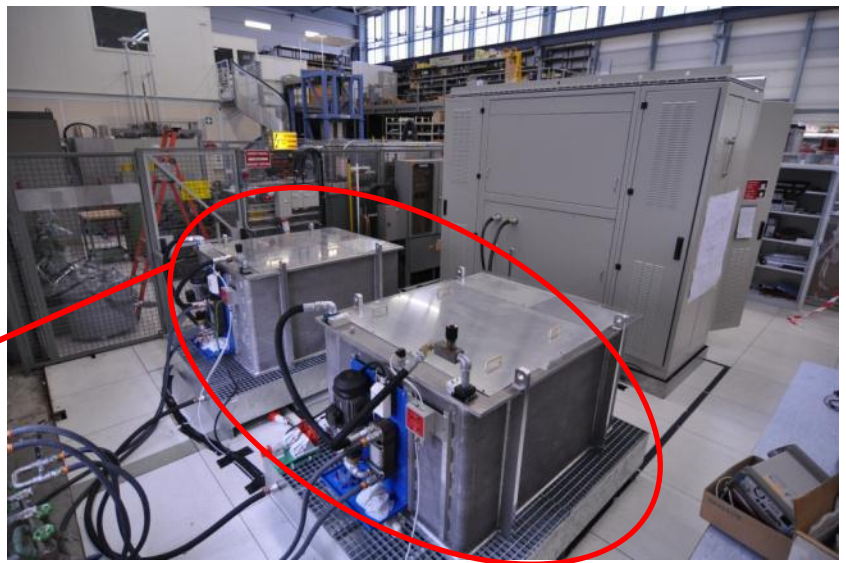


Fk. Bordry - Power Converters - CAS - GRANADA - 5th November 2012

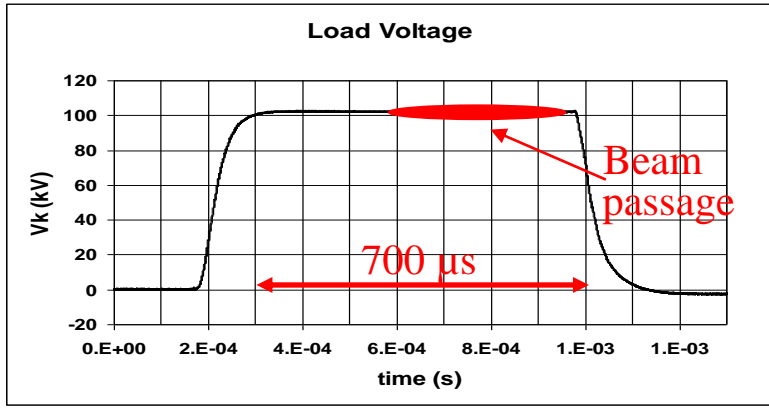


Pulsed klystron modulators for LINAC 4

Specification	symbol	Value	unit
Output voltage	V_{kn}	110	kV
Output current	I_{out}	50	A
Pulse length	$t_{rise} + t_{set} + t_{flat} + t_{fall}$	1.8	ms
Flat-Top stability	FTS	<1	5
Repetition rate	$1/T_{rep}$	2	Hz

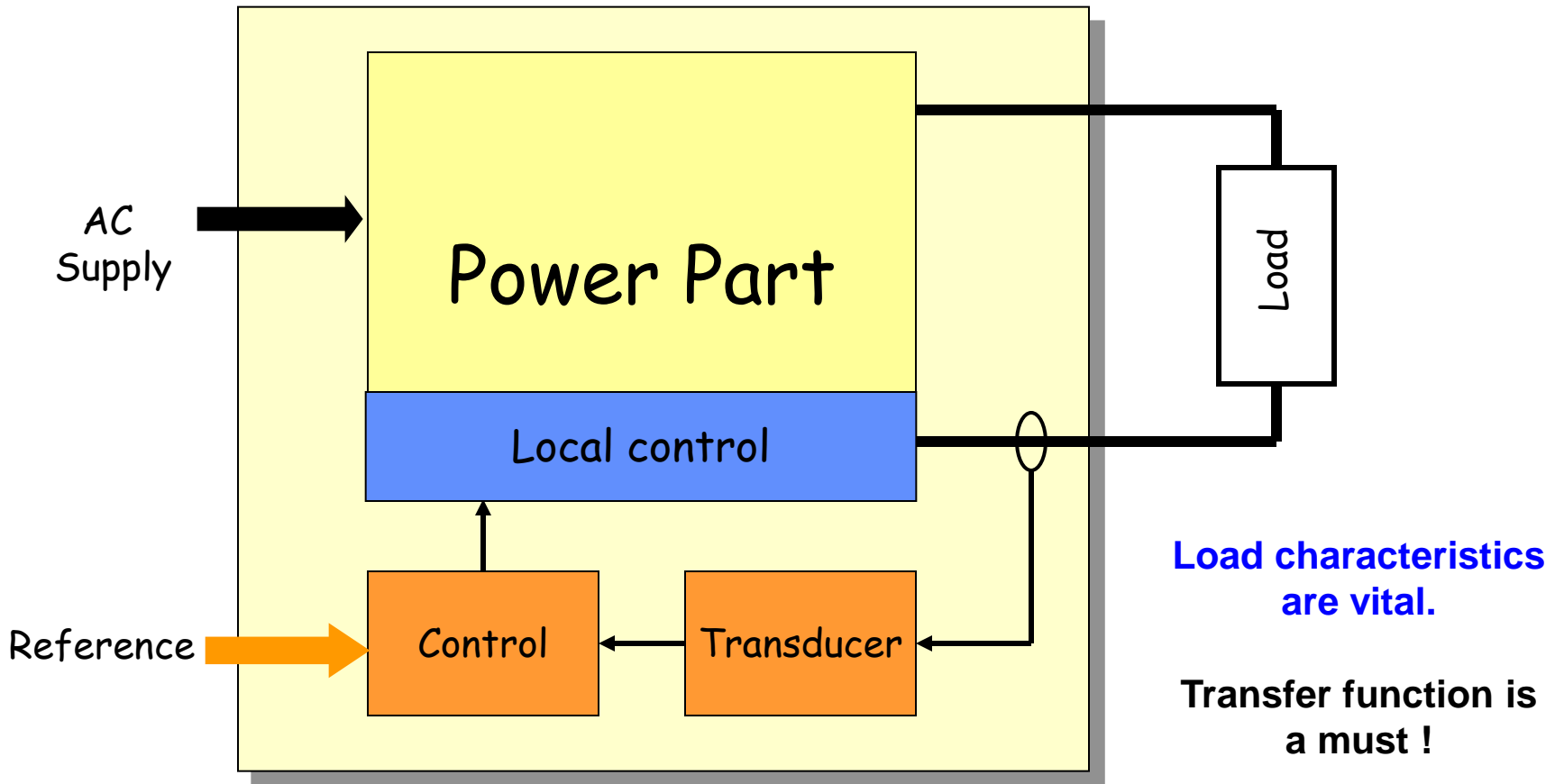


Fk. Bordry - Power Converters - CAS - GRANADA - 5th November 2012



**Test phase:
Water cooled
dummy loads
2.5T each!**

Power Converter % Load

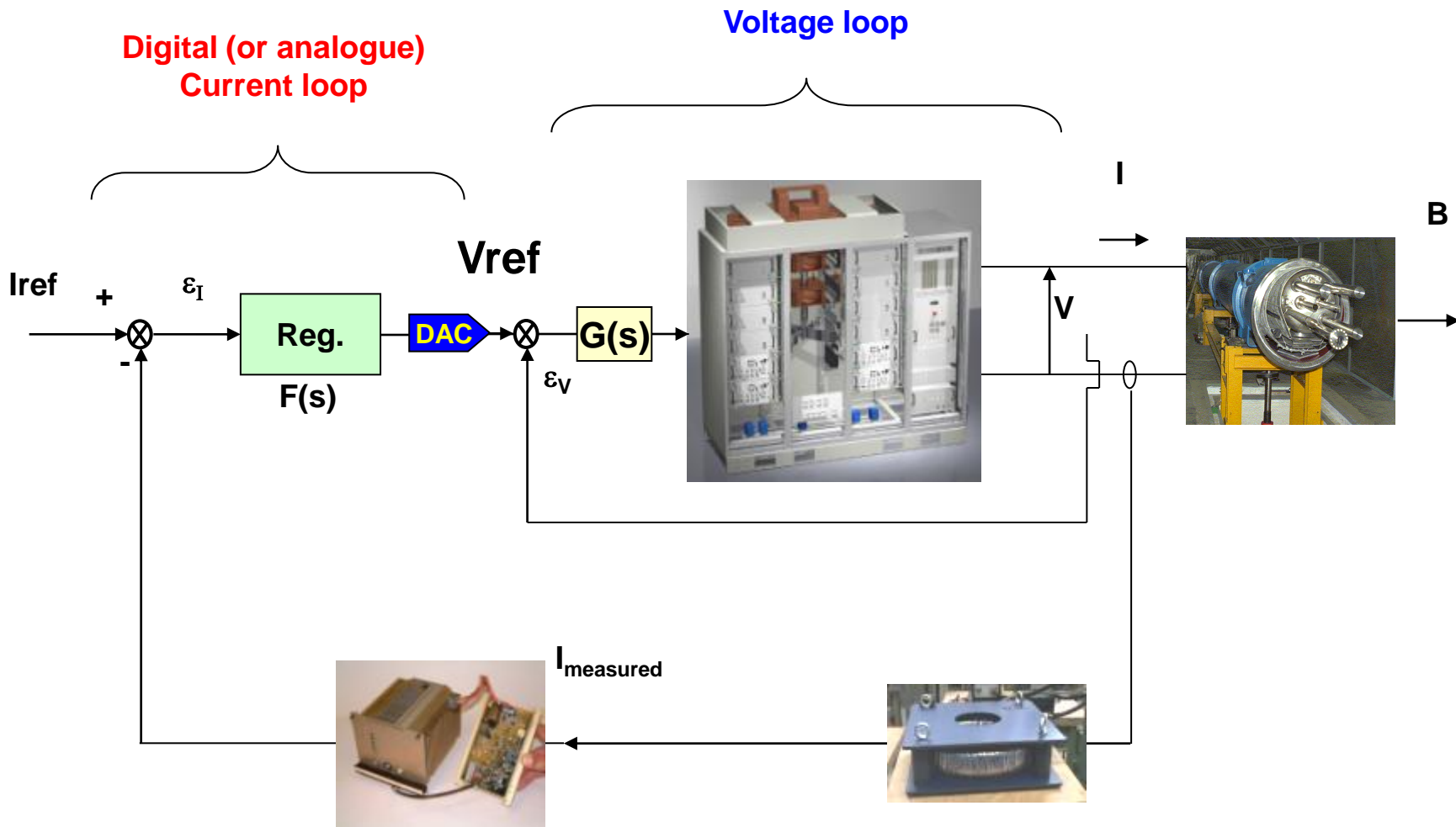


Load characteristics are vital.

Transfer function is a must !



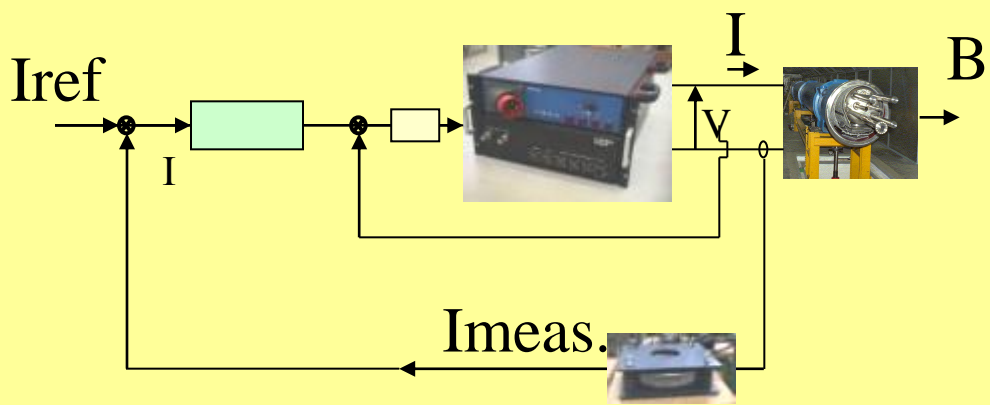
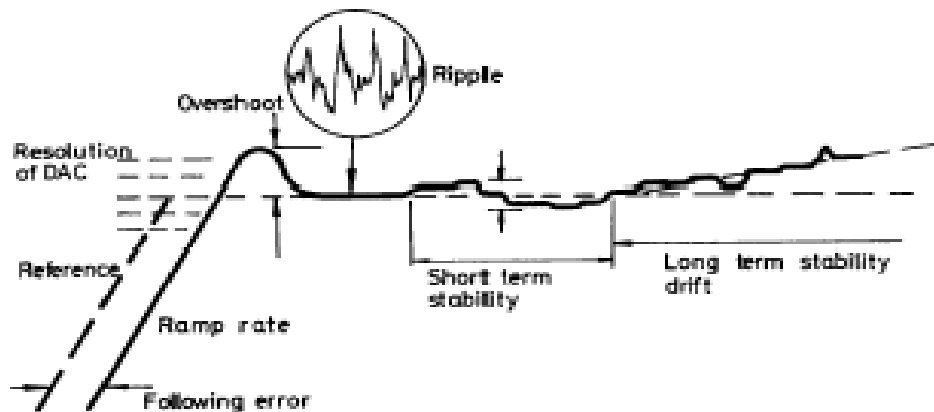
Example :LHC power converter control



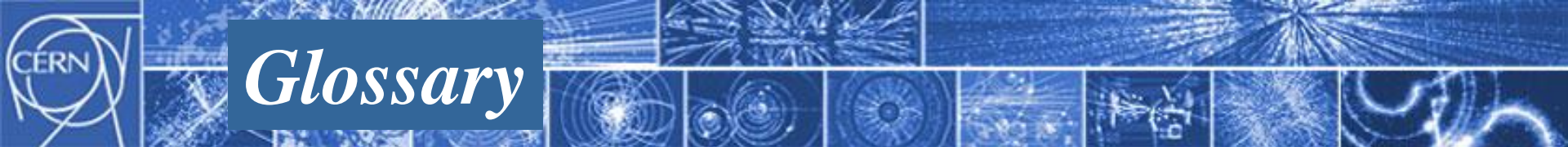


Power converter : Performance requirements

Overshoot
Bandwidth



Accuracy **Reproducibility** **Stability** **Resolution** ?



Glossary

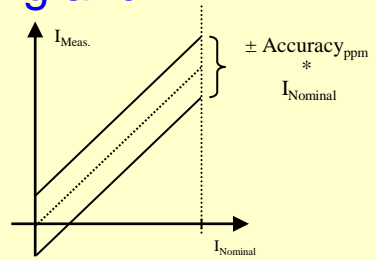
Fk. Bordry - Power Converters - CAS - GRANADA - 5th November 2012

Precision

- Accuracy

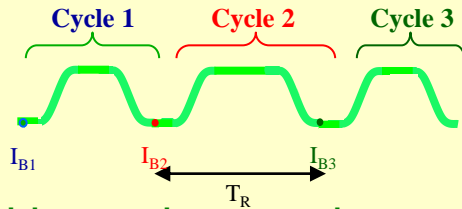
Long term setting or measuring uncertainty taking into consideration the full range of permissible changes* of operating and environmental conditions.

* requires definition



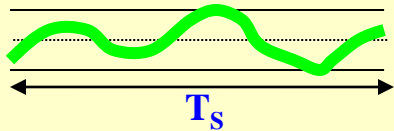
- Reproducibility

Uncertainty in returning to a set of previous working values from cycle to cycle of the machine.



- Stability

Maximum deviation over a period with no changes in operating conditions.



Accuracy, reproducibility and stability are defined for a given period

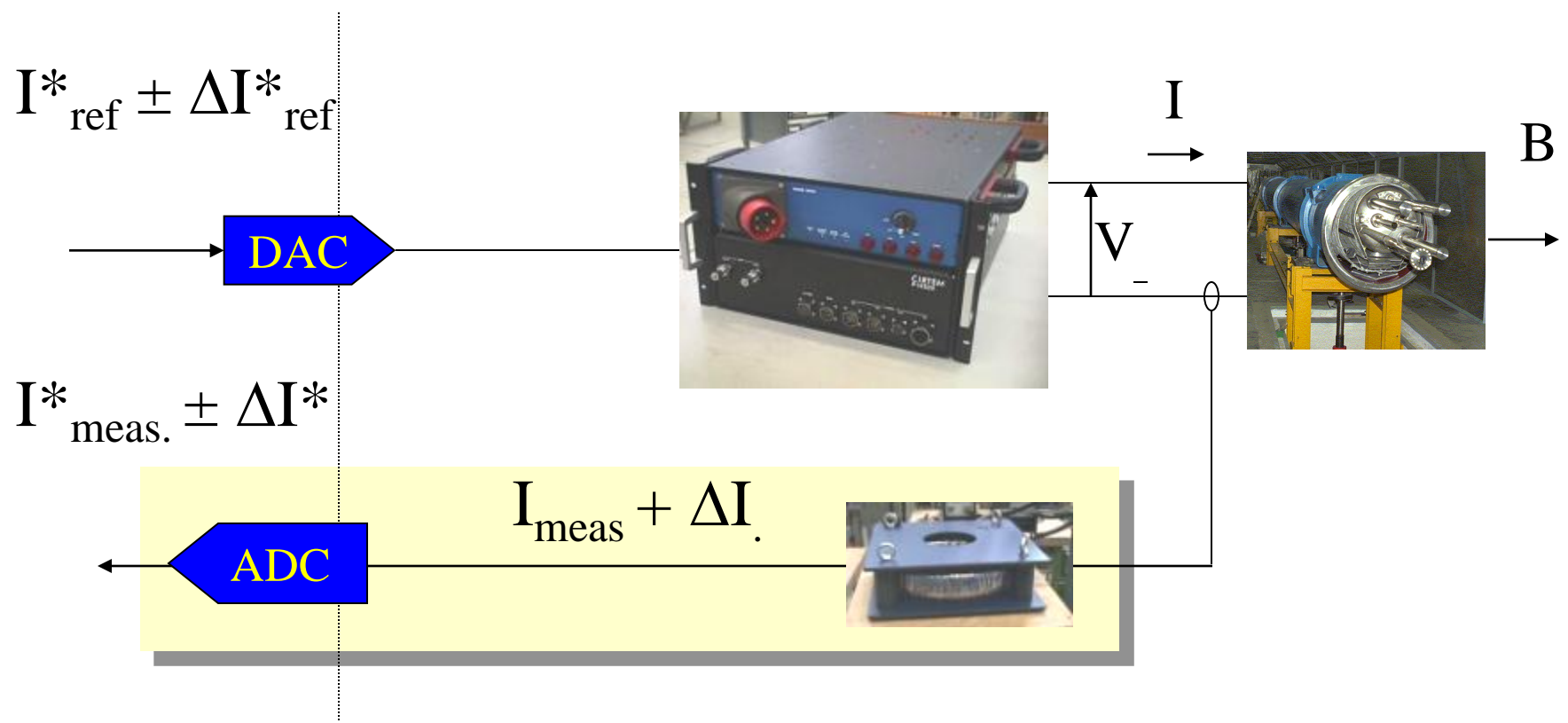
Precision is qualitative . Accuracy, reproducibility, stability are quantitative.



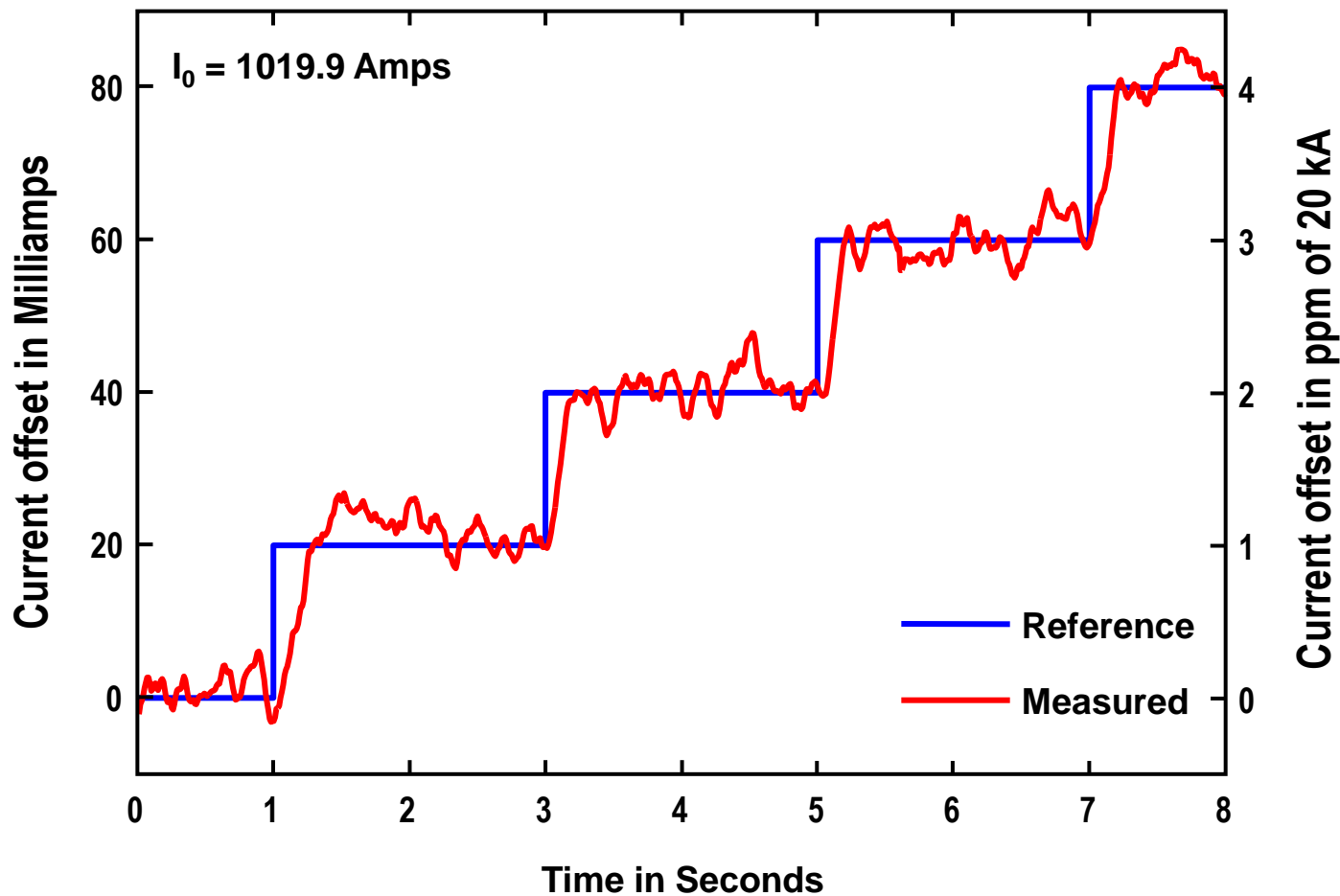
Resolution

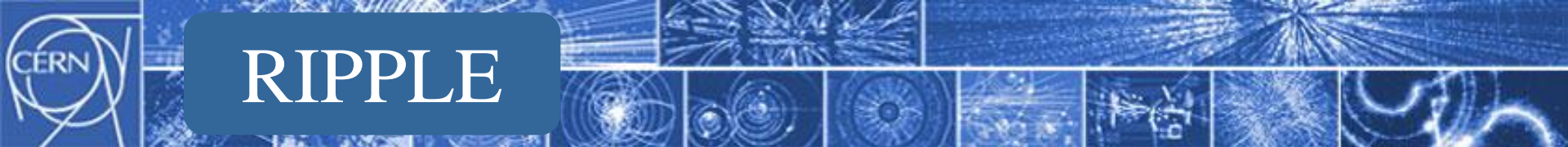
Smallest increment that can be induced or discerned.

The resolution is expressed in ppm of $I_{Nominal}$.
Resolution is directly linked to A/D system

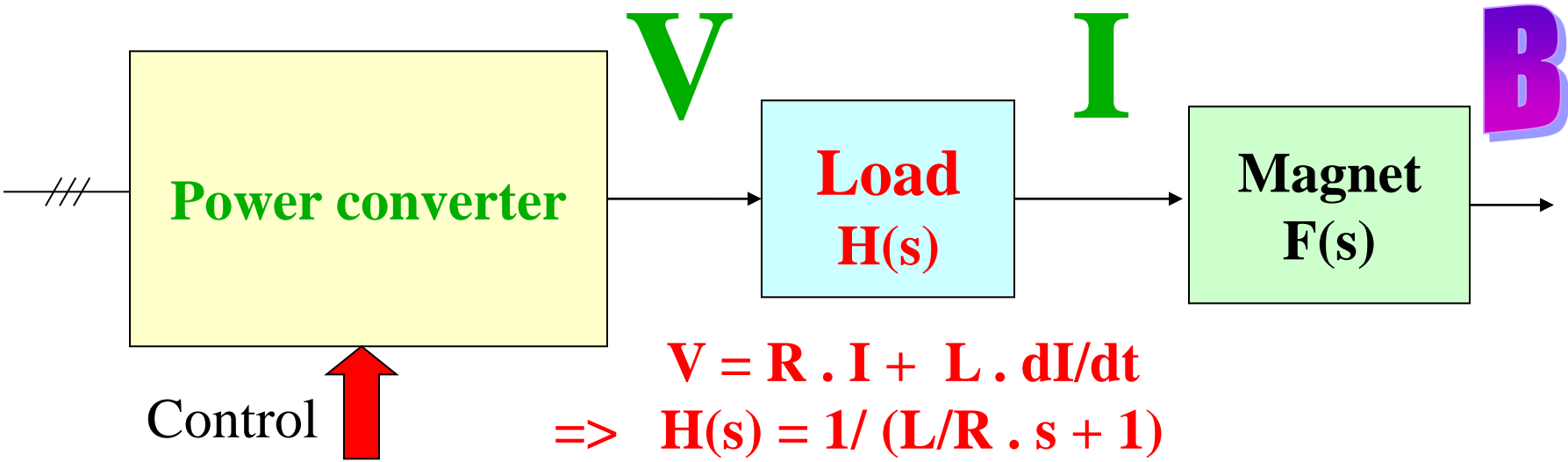


Results of Resolution Test with the LHC Prototype Digital Controller





RIPPLE



$$V = R \cdot I + L \cdot \frac{dI}{dt}$$

$$\Rightarrow H(s) = 1 / (L/R \cdot s + 1)$$

Voltage ripple is defined by the power converter

Current ripple : load transfer function

(cables, magnet inductance,...)

(good identification is required if the load is a long string of magnets)

Field ripple : magnet transfer function (vacuum chamber,...)



Power converters specifications

**"Do you have one or two power converters for the test of magnet prototypes? 40 A will be enough ?
Precision is not important for time being.
Don't worry it's not urgent. Next month is OK "
(Email received 05.12.08)**

Load characteristics : I and V reversibility (1 , 2 or 4-quadrants ?) ;
Transfer function (at least R, L, C) => will define V and then power

Range : I_{max} (and I_{min})

Rise and fall time (di/dt max; voltage constraint on the load); is the precision an issue during the ramps (beam or no beam) => Pulsed converters with intermediate storage ?
=> bandwidth (topology and control strategy)

Precision: accuracy, reproducibility, stability - Resolution

Ripple: $\Delta V(f)$ => passive (or active) filters ; control strategy (SMPC)

Is the volume a constraint ? Is water cooling possible ?

Environment: temperature and humidity; EMI conditions, radiation,...

Hardware design and production take time.....

Power Converter Design: Typical R&D procedure

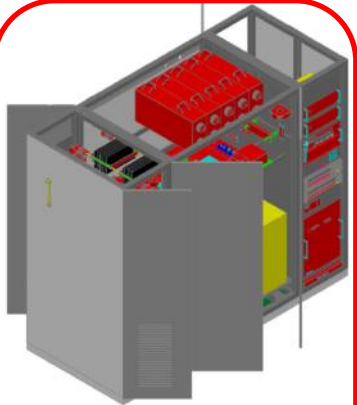
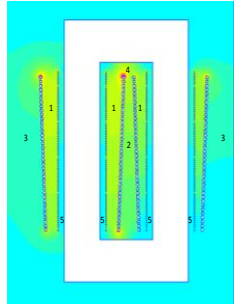
Efficiency, cost, volume,
EMI,..., specs

Utility grid specs
(Voltage, power quality,...)

Specs analysis for topology selection
(1,2,4 quadrants, active/passive converter – closed/open loop regulation, switches technology, ...)

Numerical verification of selected topology
(dedicated numerical simulations for general converter functionality)

Components design and/or specifications
(analytical or numerical approaches)



3D Mechanical integration & construction



Laboratory tests

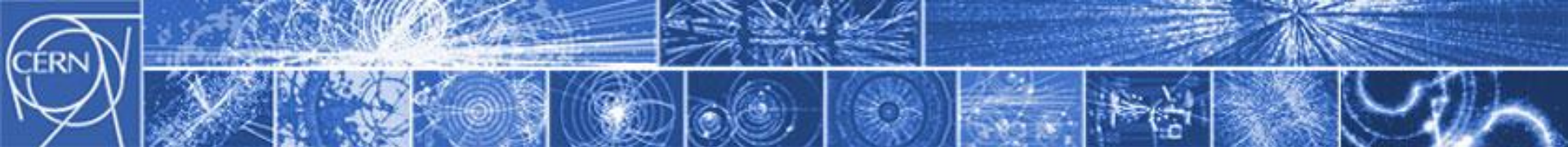


On site commissioning

Load specs
(L, R, C values, precision, ...)

Load examples:

- Magnet (high current)
- Klystron (High Voltage)
- Particles source (HV)
- RF equipment (HV)



The end

CAS - CERN Accelerator School :
Power converters for particle accelerators
26 - 30 Mar 1990, Switzerland

CAS - CERN Accelerator School :
Specialised CAS Course on
Power Converters for particle accelerators
12 - 18 May 2004 - Warrington, UK

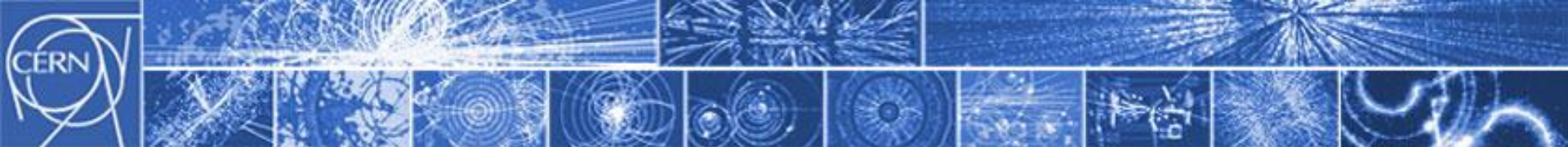
2014: Next Specialised CAS Course on
Power Converters for particle accelerators

CERN Accelerator School & the University of Granada will organise a course on
Introduction to Accelerator Physics
28 October - 9 November 2012
Granada, Spain

This basic introductory course will be of interest to young staff from laboratories, universities and companies manufacturing accelerator equipment. The course will focus on the basics of Accelerator Physics such as transverse and longitudinal dynamics, beam measurements and an introduction to multi-particle dynamics. A series of topical seminars and tutorials will complete the programme.

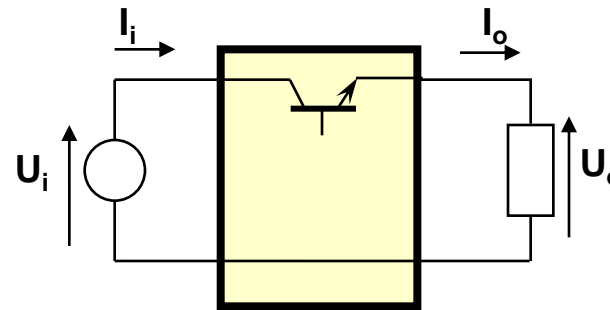
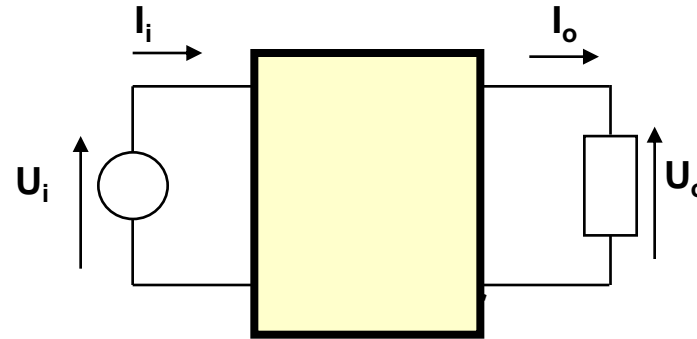
Contact:
CERN Accelerator School
CH - 1211 Geneva 23
Fax: +41 22 767 04 80
www.cern.ch/schools/CAS





Reserved slides

Introductory example



Linear solution

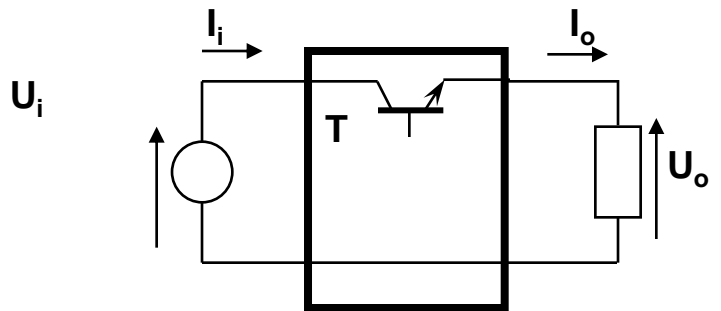
Transfer of energy between

- DC voltage source U_i
- DC source (nature is not defined) : U_o, I_o



Linear solution

$U_i = 24V ; U_o = 10 V$ and $I_o = 600A$



$P_o = U_o \cdot I_o = 10 \cdot 600 = 6'000 W$

P_T (power dissipated by the switch) = $U_T \cdot I_T = (U_i - U_o) \cdot I_o = (24 - 10) \cdot 600 = 8'400 W$

Converter efficiency = $P_o / (P_T + P_o) = 42 \%$!!!!!

Furthermore, it'll be difficult to find a **component (semiconductor) able to dissipate 8'400 W** .

Then impossible for medium and high power conversion

Commutation

$\left. \begin{array}{l} - U_T \approx 0 \text{ if } I_T \neq 0 \\ - I_T = 0 \text{ if } U_T \neq 0 \end{array} \right\} P_T \approx 0 \text{ (if power switches are ideal)}$

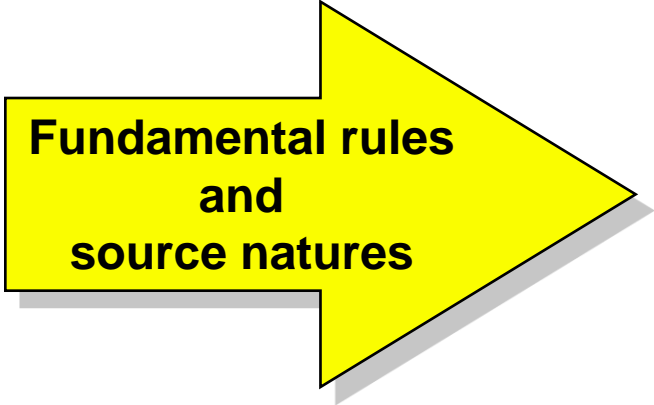
~~Linear mode~~



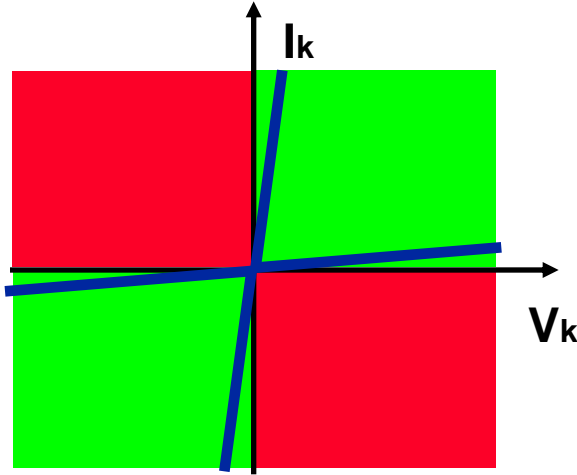
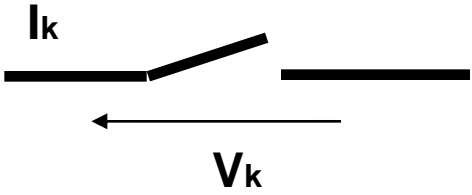
switch mode
(power switches either saturated or blocked)

Power Converter topology synthesis: the problem

the interconnection of sources by switches



switch characteristics



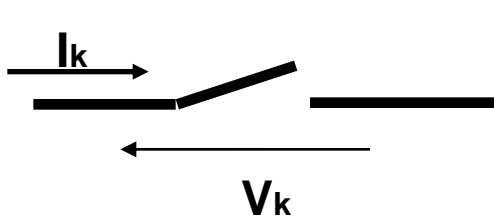
Switch characteristics

Switch : *semiconductor device functioning in commutation*

The losses in the switch have to be minimized

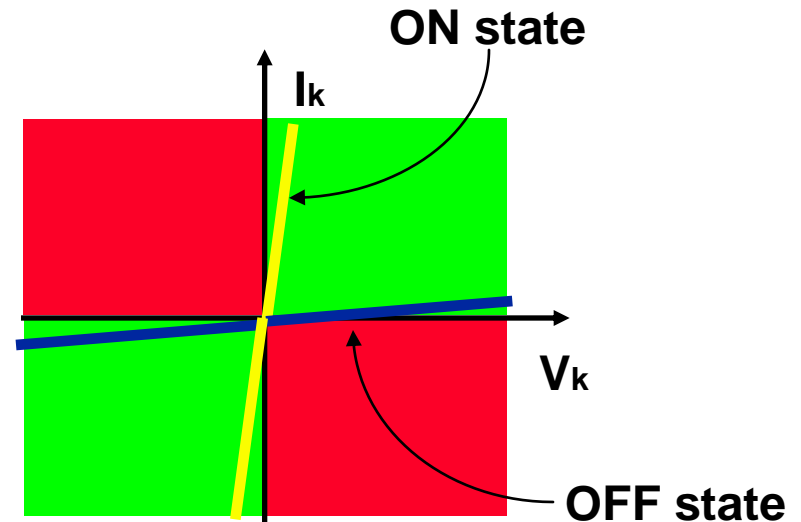
Zon very low

Zoff very high



Switch : at least two orthogonal segments

(short and open circuit are not switches)





Classification of switches

- According to the degree of controllability:
- **Diodes:** On and Off states controlled by the power circuit (uncontrolled).
- **Thyristors:** Turned On by a control signal but turned off by the power circuit (semi-controlled).
- **Transistors:** Controllable switches. Can be turned On and Off by a control signal.
- For analysis purposes power switches are usually considered ideal: Instantaneous, lossless, and infinite current and voltage handling capability.



Diodes

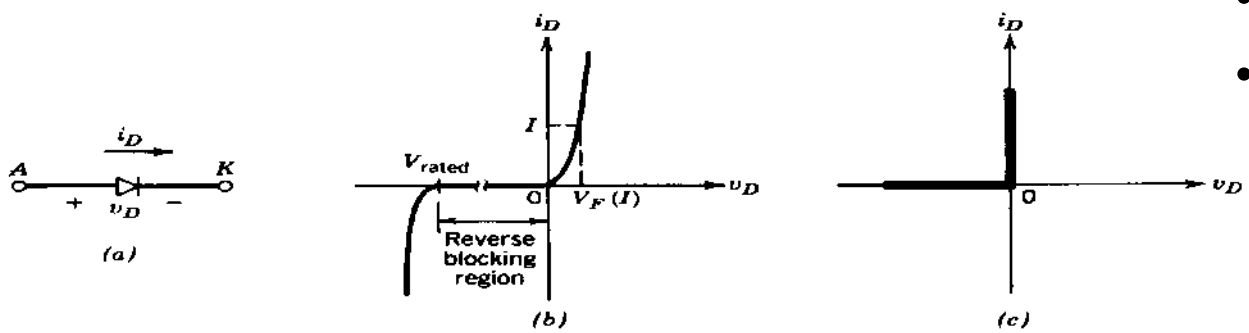
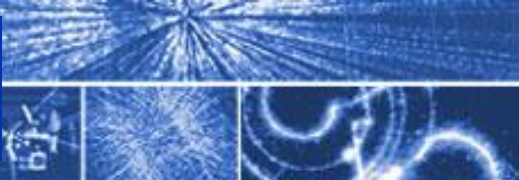
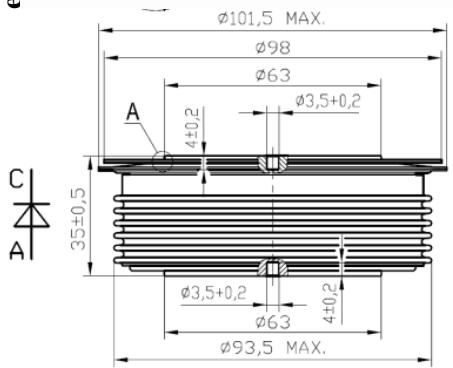


Figure 2-1 Diode: (a) symbol, (b) i - v characteristic, (c) idealized characteristic.

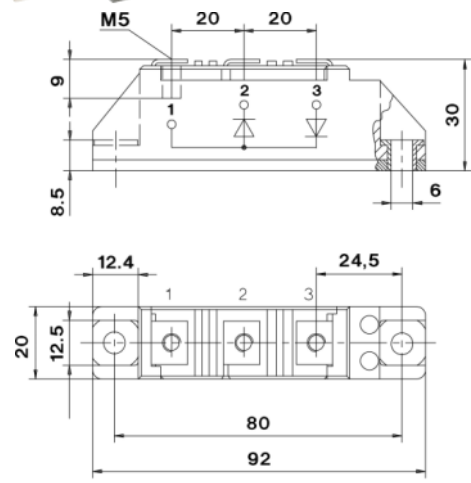
- 2 terminals device.
- An ideal diode turns On when forward biased and Off when its forward current goes to zero.

press-pack case (high power)



Ex: 6 kV_{pk}, 3 kA_{av}

modules case (medium power)



Ex: 1.8 kV_{pk}, 80 A_{av}

Other cases (low power)



SOT-227
Minibloc
case

Ex: 1000V_{pk}, 2x30A_{av}



TO-220 case

Ex: 600V_{pk}, 30A_{av}

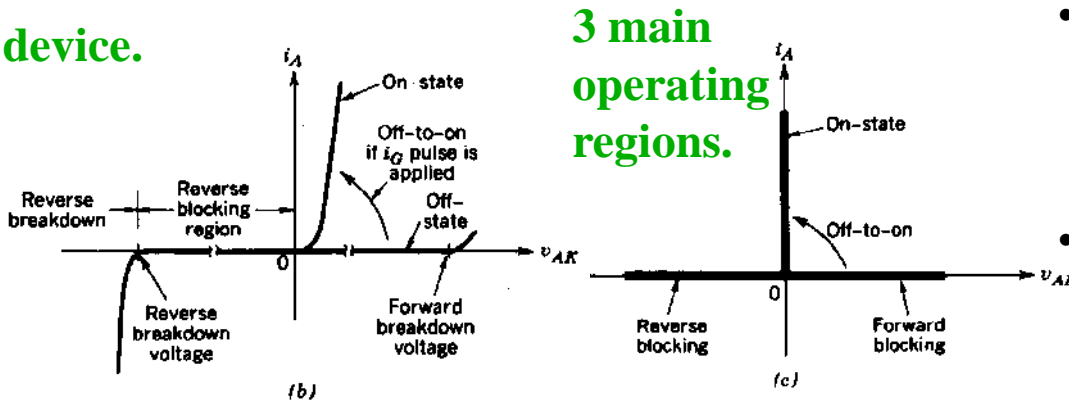
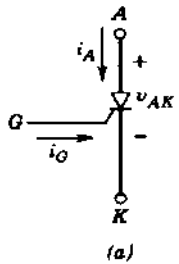


DO-203 Stud case

Ex: 800V_{pk}, 110A_{av}

Thyristor (Silicon Controlled Rectifier - SCR)

3 terminals device.



3 main operating regions.

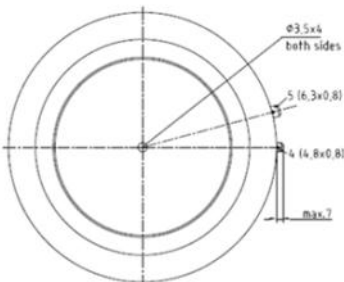
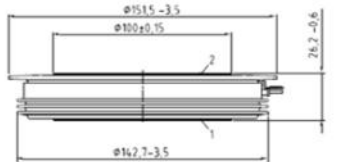
- Latches On by a gate current pulse when forward biased and turns Off as a diode.
- Requires low power gate drives and is very rugged.

Figure 2-3 Thyristor: (a) symbol, (b) $i-v$ characteristics, (c) idealized characteristics.

press-pack case (high power)

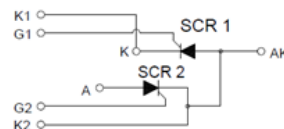
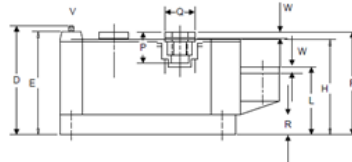
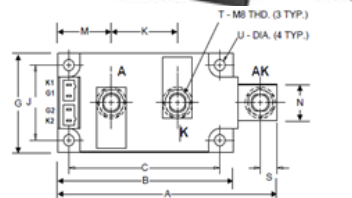


Infineon
Infineon Technologies Bipolar GmbH & Co. KG



Ex: 4.8kV_{pk}, 3.2 kA_{av}

modules case (medium power)



Ex: 1.8 kV_{pk}, 500A_{av}

Other cases (low power)



TO-93 case



Ex: 1200V_{pk}, 325A_{av}

TO-208AA
(TO-48)

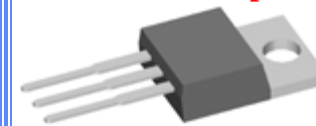


TO-208 Stud case

Ex: 800V_{pk}, 30A_{av}

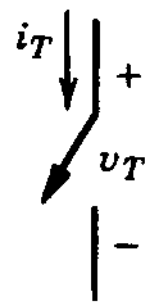
TO-220 case

Ex: 800V_{pk}, 20A_{av}



Controllable switches

- Used in forced-commutated converters ($f_{sw} > 60 \text{ Hz}$)
- Different types: MOSFET, IGBT, GTO, IGCT.
- Gate requirements and performance are quite different.
- Generic switch: Current flows in the direction of the arrow when the device is On.



Generic controllable switch

MOSFET

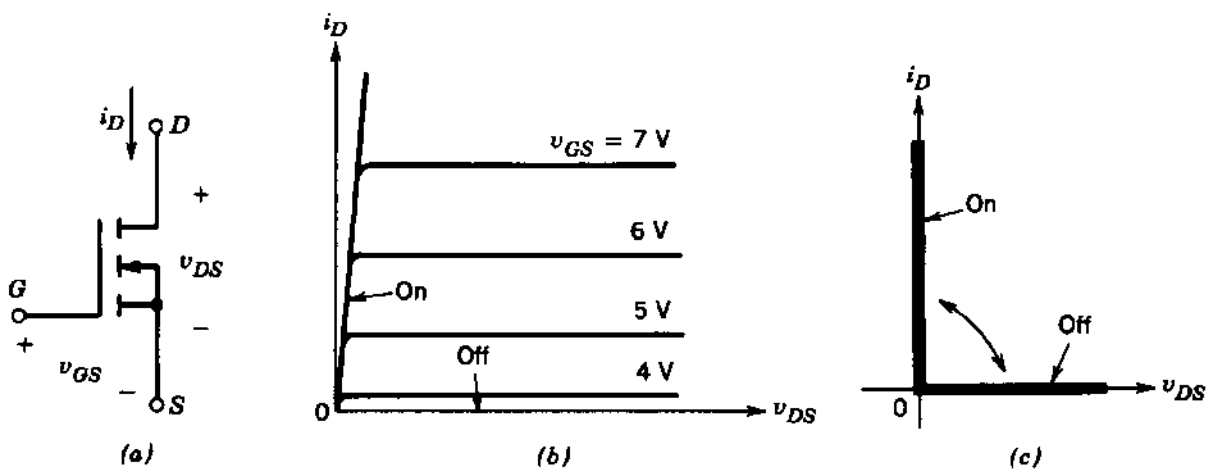


Figure 2-9 N-channel MOSFET: (a) symbol, (b) $i-v$ characteristics, (c) idealized characteristics.

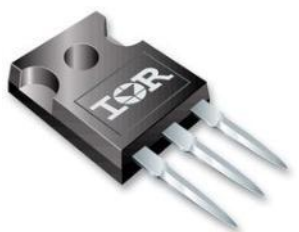
- High input impedance on the gate (voltage controlled) device.
- Fast commutation times (tens to hundreds of ns). Low switching losses;
- Low On state resistance (R_{DS_On}).
- Easy paralleling
- Limited in voltage and power handling capabilities. Great for low voltage ($V_{DS} < 250V$) and low current ($I_{DS} < 150A$) applications.

International
IOR Rectifier



SMD-220 case

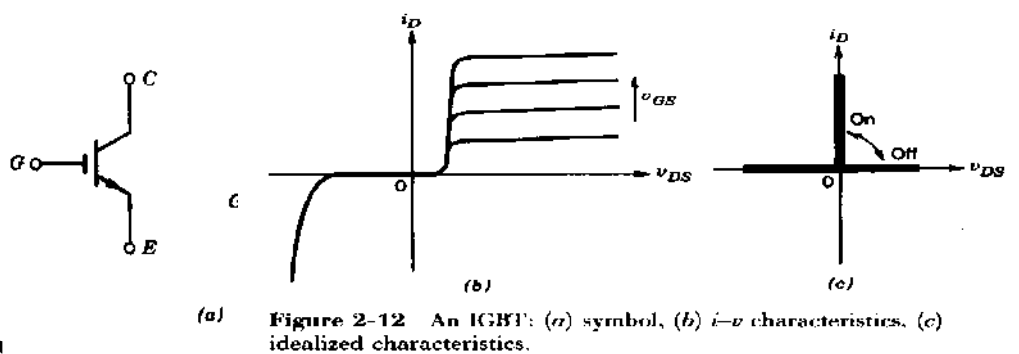
Ex: 200V, 70A



TO-247 case


Ex: 200V, 130A

November 2



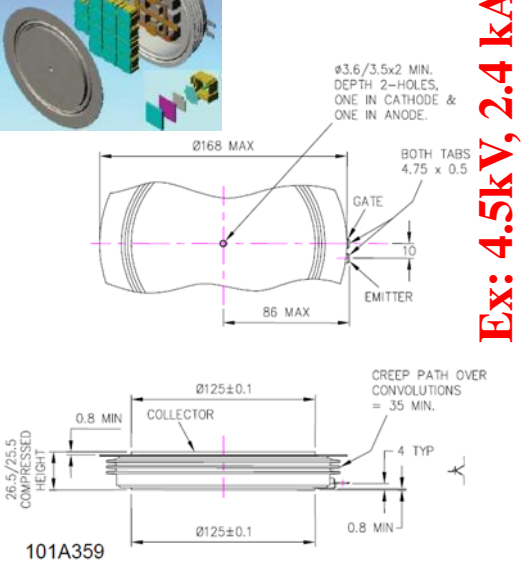
- High input impedance for controls (between gate (G) and emitter (E)) thanks to the use of a MOSFET.
- High voltage devices have low “on” state voltage drops, like a BJT
- High current (high power) switching capabilities;
- Fast switching (typ. < 500ns) -> Moderate switching losses

press-pack case (high power)




WESTCODE
An IXYS Company

Ex: 4.5kV, 2.4 kA



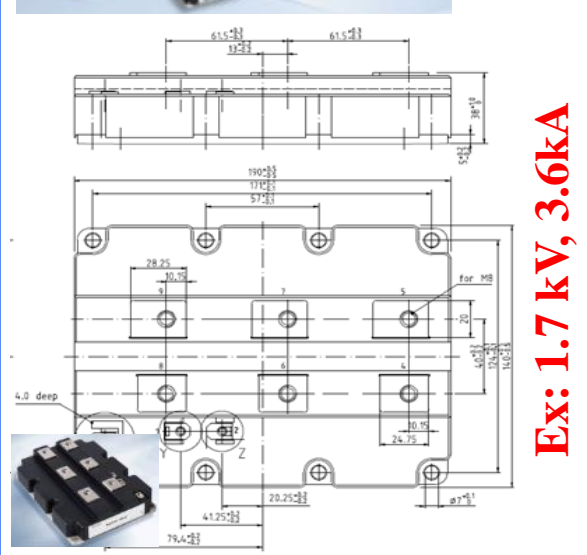
Technical drawing details:
 - Collector diameter: $\varnothing 168$ MAX
 - Gate diameter: $\varnothing 125 \pm 0.1$
 - Emitter diameter: $\varnothing 125 \pm 0.1$
 - Hole diameter: $\varnothing 3.6 / 3.5 \times 2$ MIN. DEPTH 2-HOLES, ONE IN CATHODE & ONE IN ANODE.
 - Creep path over convolutions = 35 MIN.
 - Collector height: 26.5 / 25.5 COMPRESSED HEIGHT
 - Collector thickness: 0.8 MIN
 - Emitter thickness: 0.8 MIN
 - Gate thickness: 1.0
 - Both tabs: 4.75 x 0.5
 - Collector tabs: 4 TYP
 - Part number: 101A359

modules case (medium power)



infineon

Ex: 1.7 kV, 3.6kA



Technical drawing details:
 - Module length: 61.5
 - Module width: 57.3
 - Collector diameter: $\varnothing 190$
 - Emitter diameter: $\varnothing 175$
 - Gate diameter: $\varnothing 125$
 - Collector thickness: 4.0 deep
 - Collector diameter: $\varnothing 78.4$
 - Emitter diameter: $\varnothing 78.4$
 - Gate diameter: $\varnothing 41.25$
 - Collector diameter: $\varnothing 20.25$
 - Emitter diameter: $\varnothing 20.25$
 - Gate diameter: $\varnothing 10.5$
 - Collector diameter: $\varnothing 10.5$
 - Emitter diameter: $\varnothing 10.5$
 - Gate diameter: $\varnothing 10.5$
 - Collector diameter: $\varnothing 10.5$
 - Emitter diameter: $\varnothing 10.5$
 - Gate diameter: $\varnothing 10.5$
 - Collector diameter: $\varnothing 10.5$
 - Emitter diameter: $\varnothing 10.5$
 - Gate diameter: $\varnothing 10.5$

Other cases (low power)

Semix



Ex: 1200V, 400A
(6 IGBT's)

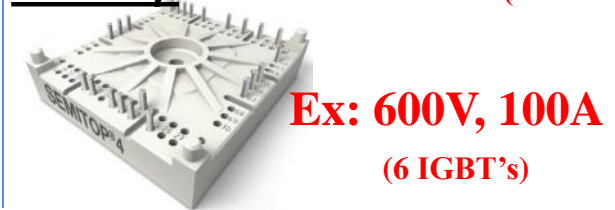
SEMİKRON
innovation + service

Mini Skiiip



Ex: 600V, 50A
(6 IGBT's)

Semitop



Ex: 600V, 100A
(6 IGBT's)

Gate-Turn-Off (GTO) thyristor

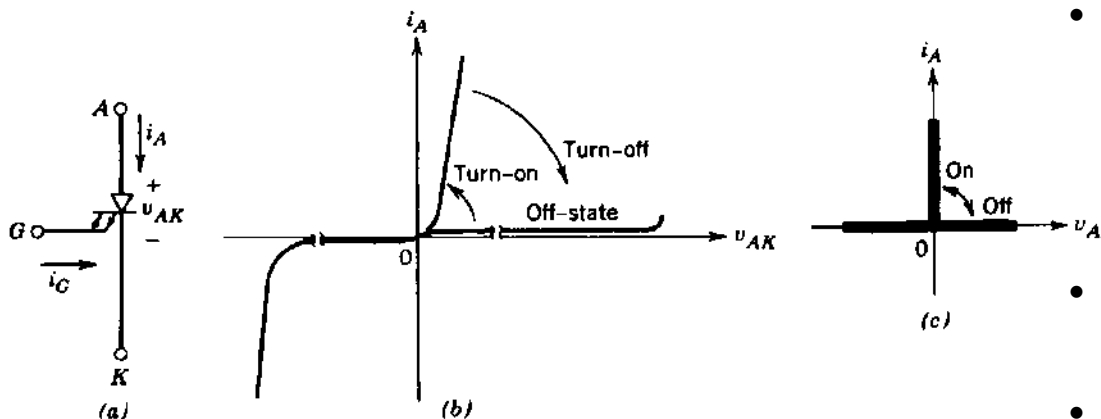


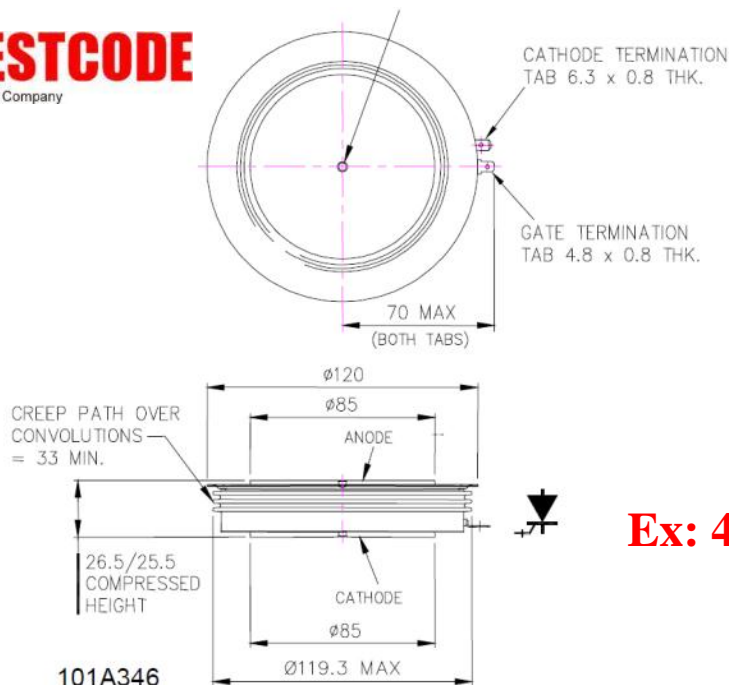
Figure 2-10 A GTO: (a) symbol, (b) i - v characteristics, (c) idealized characteristics.

- Turns on and latches as an SCR but requires a large ($I_{AK}/3$) negative gate current to turn-off (elaborated gate control circuit);
- Blocks negative voltages but has low switching speeds;
- Still used in ultra high power applications.

press-pack case
(ultra high power)



WESTCODE
An IXYS Company



Ex: 4.5kV, 4 kA

101A346



Comparison of controllable switches

Table 2-1 Relative Properties of Controllable Switches

Effective() switching*

<i>Device</i>	<i>Power Capability</i>	<i>Switching Speed</i>
---------------	-------------------------	------------------------

obsolete	BJT/MD	Medium	Medium
Most popular (low power) →	MOSFET	Low (< ~ 15 kW)	Fast (~0.1µs)
Most popular (high power) →	GTO IGBT	High (< ~ 10 MW) Medium (< ~ 3 MW)	Slow (~ 5µs) Medium (~0.5µs)

(*)

Voltage de-rating: 1.6; Current de-rating: ~1.3
(i.e., power de-rating: 1.6 x 1.3 ≈ 2)

Inductors & Capacitors Functionalities in Power Converters

- Electrical Energy storage
(POPS, SMES, indirect-link converters)
- Adaptation of converter I/O sources
(DC or AC current & voltage filters, Bouncers ...)
- Phase control of power flow through HF resonant LC stage
- Implementation of non dissipative commutation
(ZCS or ZVS snubbers)

Transformer Functionalities in Power Converters

- Galvanic Isolation
- High Voltage or Low Voltage converters
(Klystrons or Magnets)



Reactive Components can degrade:

- Converter Efficiency
- Converter Power Density: W/m^3 & W/kg
- Converter Control Bandwidth: Filter Time constants



Basic Dimensional Analysis of Reactive Components

Transformer Apparent Power (VA)

$$S = \sum VI = f \cdot K_u \cdot K_v \cdot B \cdot J \cdot A_e \cdot S_{Cu} \propto f \cdot B \cdot J \cdot [L]^4$$

Transformer Losses (W) Transformer Temperature Rise

$$MagLosses \propto B^{\approx 2} \cdot [L]^3$$

$$CopperLosses \propto J^2 \cdot [L]^3$$

$$TempRise = \frac{Losses}{h \cdot S_{ext}} \propto [L]$$

Transformer Apparent Power at Constant Temp Rise ($B \cdot J \propto [L]^{-1}$)

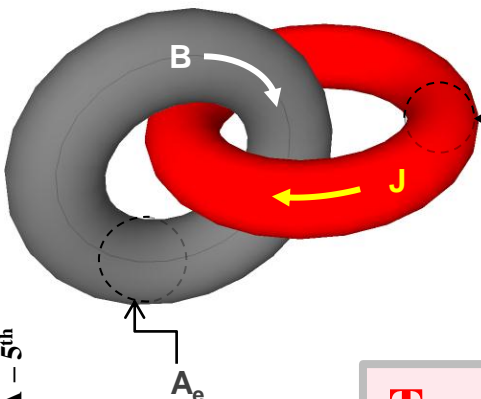
$$S(VA) \propto f \cdot [L]^3 \propto f \cdot Volume$$

Inductor Stored Magnetic Energy (J)

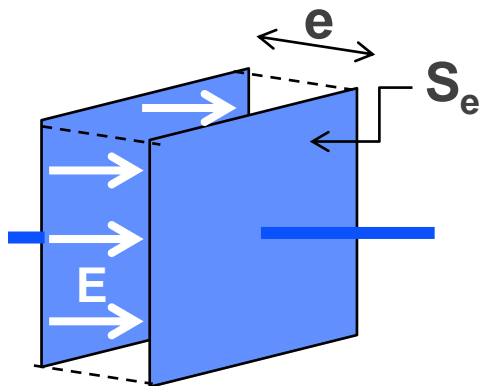
$$W_{mag} = \frac{1}{2} LI^2 = K_u \cdot B \cdot J \cdot A_e \cdot S_{Cu} \propto B \cdot J \cdot [L]^4$$

Inductor Stored Magnetic Energy at Constant Temp Rise ($B \cdot J \propto [L]^{-1}$)

$$W_{mag} (J) \propto [L]^3 \propto Volume$$



Basic Dimensional Analysis of Reactive Components



Capacitor Stored Magnetic Energy (J)

$$W_{el} = \frac{1}{2} CV^2 = K \cdot \epsilon \cdot E^2 \cdot S_e \cdot e \propto \epsilon \cdot E^2 \cdot [L]^3$$

$$W_{el}(J) \propto [L]^3 \propto Volume$$

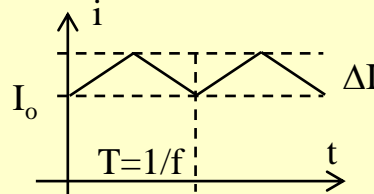
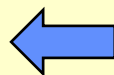


Basic Dimensional Analysis of Converter I/O Filters

Inductor Current Filter L

$$V = L \cdot \frac{\Delta I}{\Delta t} \propto \frac{Volume}{I_o^2} \Delta I_{ppm} \cdot I_o \cdot f$$

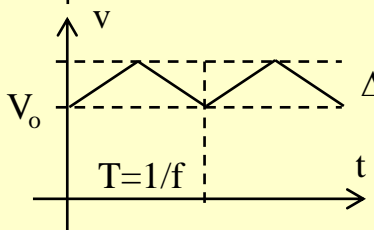
$$\Delta I_{ppm} = \frac{\Delta I}{I_o} \quad \Delta t \propto \frac{1}{f}$$



Capacitor Voltage Filter C

$$I = C \cdot \frac{\Delta V}{\Delta t} \propto \frac{Volume}{V_o^2} \Delta V_{ppm} \cdot V_o \cdot f$$

$$\Delta V_{ppm} = \frac{\Delta V}{V_o} \quad \Delta t \propto \frac{1}{f}$$



$$Volume \propto \frac{V \cdot I_o}{f \cdot \Delta I_{ppm}}$$

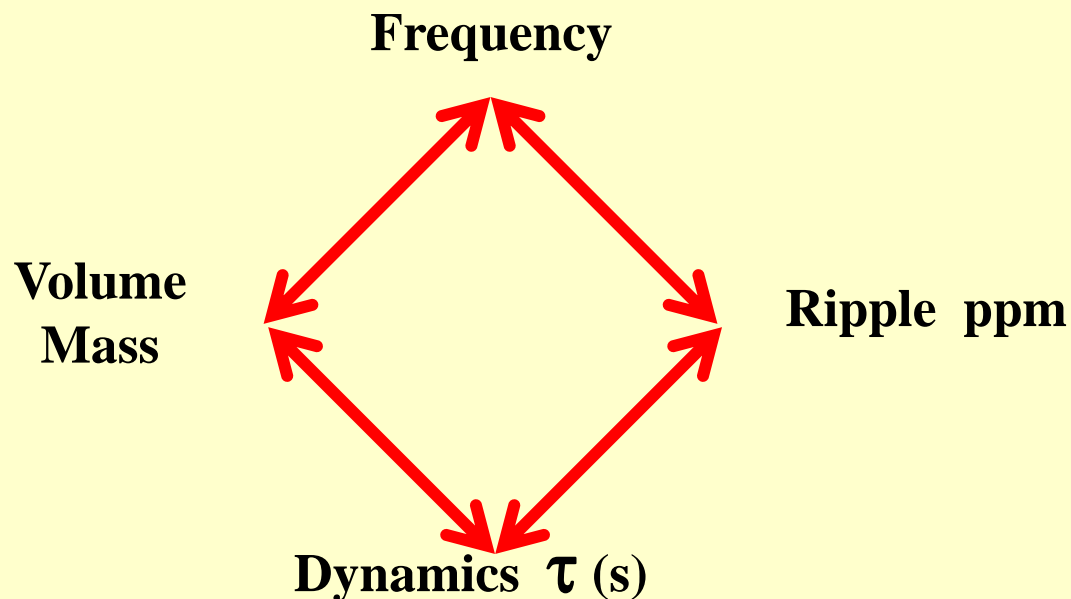
$$Volume \propto \frac{V_o \cdot I}{f \cdot \Delta V_{ppm}}$$

Trade-off on dynamic performance

Main Time Constant of LC Filter

$$\tau = \sqrt{L.C} \propto \frac{1}{f \cdot \sqrt{V_{ppm} \cdot I_{ppm}}}$$

Main Design Trade off



EMC : ELECTROMAGNETIC COMPATIBILITY

COMPATIBILITY : Emission - Immunity

IEC 61204-3

Norms for the power converters :

Emission :

IEC 61204-3 (replaced IEC-60478-3)
(CISPR 11 ; EN 55011)

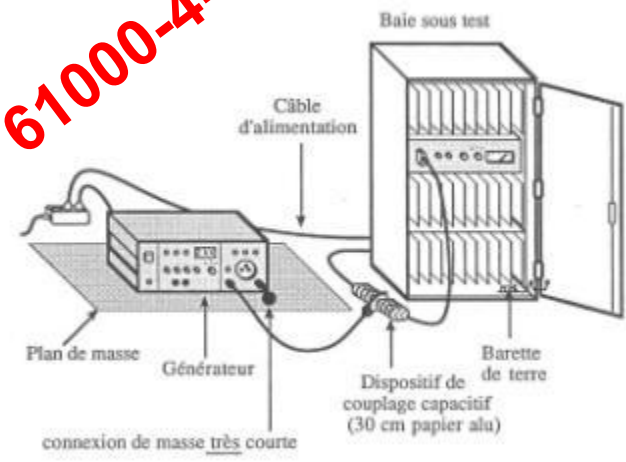


Figure 3 - Valeurs limites pour PEM par conduction
Limit values for conducted EMI

Immunity :

IEC 61000 - 4 :
Burst 61000 - 4 - 4
Surge 61000- 4 - 5

IEC 61000-4-4



Interdisciplinary nature of power converters

