



Introduction to RF Linear Accelerators

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- 1. Why linear accelerators basic concepts
- 2. Periodic Accelerating Structures
- 3. Overview of linac structures
 - 4. Basics of linac beam dynamics
 - 5. More on periodic structures
 - 6. The RFQ
 - 7. Linac Technology

CAS Why Linear Accelerators



Linacs are mostly used for:

- Low-Energy accelerators (injectors to synchrotrons or stand-alone) for protons and ions, linear accelerators are synchronous with the RF fields in the region where velocity increases with energy. As soon as velocity is ~constant, synchrotrons are more efficient (multi-pass instead of single pass).
- 2. Production of <u>high-intensity proton beams</u>

in comparison with synchrotrons, linacs can go to higher repetition rate, are less affected by resonances and have losses more distributed \rightarrow more suitable for high intensity beams (but in competition with cyclotrons...).

3. <u>High energy lepton colliders</u> for electrons at high energy, main advantage is the absence of synchrotron radiation.

CAS Proton and Electron Velocity





- → Protons (rest energy 938.3 MeV): follow "Newton" mechanics up to some tens of MeV $(\Delta \nu/\nu < 1\%$ for W < 15 MeV) then slowly become relativistic ("Einstein"). From the GeV range velocity is nearly constant (ν ~0.95c at 2 GeV) → linacs can cope with the increasing particle velocity, synchrotrons are more efficient for ν nearly constant.
- → Electrons (rest energy 511 keV, 1/1836 of protons): relativistic from the keV range (v~0.1c at 2.5 keV) then increasing velocity up to the MeV range (v~0.95c at 1.1 MeV) \rightarrow <u>v~c after few meters</u> of acceleration in a linac (typical gradient 10 MeV/m).³

CAS Synchronism condition



The distance between accelerating gaps is proportional to particle velocity



Example: a linac superconducting 4-cell accelerating structure

Synchronism condition:

t (travel between centers of cells) = T/2

$$\frac{l}{\beta c} = \frac{1}{2f} \implies l = \frac{\beta c}{2f} = \frac{\beta \lambda}{2}$$

- In an ion linac cell length has to increase (up to a factor 200 !) and the linac will be made of a sequence of different accelerating structures (changing cell length, frequency, operating mode, etc.) <u>matched to the ion velocity</u>.
- 2. For electron linacs, $\beta = 1$, $l = \lambda/2 \rightarrow An$ electron linac will be made of an injector + a series of identical accelerating structures, with cells all the same length

Note: in the example above, we have synchronism only if we neglect the increase in beta inside the structure !

CAS Example: Superconducting Proton Linac



The same Superconducting cavity design can be used for different proton beta's, just changing the cell length accordingly to beta.



CERN (old) SPL design, SC linac 120 - 2200 MeV, 680 m length, 230 cavities

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2 - Periodic Accelerating Structures

Wave propagation in a cylindrical pipe





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- > In a cylindrical waveguide different modes can propagate (=Electromagnetic field distributions, transmitting power and/or information). The field is the superposition of waves reflected by the metallic walls of the pipe \rightarrow velocity and wavelength of the modes will be different from free space (c, λ)
- To accelerate particles, we need a mode with longitudinal E-field component on axis: a TM mode (Transverse Magnetic, B_z=0). The simplest is TM01.
- > We enter RF power at a frequency exciting the TM01 mode: E-field periodic on axis, wavelength λ_p depends on frequency and on cylinder radius. Wave velocity (called "phase velocity") is $v_{ph} = \lambda_p / T = \lambda_p f = \omega / k_z$ with $k_z = 2\pi / \lambda_p$
- The relation between frequency ω and propagation constant k is the DISPERSION RELATION (red curve on plot), a fundamental property of waveguides.

CAS Wave velocity: the dispersion relation



The relation $\omega(k)$ can be calculated from the standard theory of waveguides: $\omega^2 = k^2 c^2 + \omega_c^2$ Plotting this curve (hyperbola), we see that:



$$k=2\pi/\lambda_{p}$$

$$v_{ph}=\omega/k = (c^{2}+\omega_{c}^{2}/k^{2})^{1/2}$$

$$v_{g}=d\omega/dk$$

- 1) There is a "cut-off frequency", below which a wave will not propagate. It depends on dimensions $(\lambda_c=2.61a \text{ for the cylindrical waveguide}).$
- 2) At each excitation frequency is associated a phase velocity, the velocity at which a certain phase travels in the waveguide. $v_p = \infty$ at k=0, $\omega = \omega_c$ and then decreases towards $v_p = c$ for k, $\omega \rightarrow \infty$.
- 3) Energy (and information) travel at group velocity $d\omega/dk$, which is between 0 and c. This velocity has to respect the relativity principle!
- 4) A particle traveling inside our cylinder has to travel at v = v_{ph} to see a constant accelerating Efield → should travel at v > c !!!
- 5) To use the waveguide to accelerate particles, we need a "trick" to slow down the wave. 8

CAS Slowing down waves: the discloaded waveguide





Discs inside the cylindrical waveguide, spaced by a distance ℓ , will induce multiple reflections between the discs.

CAS Dispersion relation for the disc-loaded waveguide

 $k=2\pi/\lambda$





- Wavelengths with $\lambda_p/2 \sim \ell$ will be most affected by the discs. On the contrary, for $\lambda_p=0$ and $\lambda_p=\infty$ the wave does not see the discs \rightarrow the dispersion curve remains that of the empty pipe.
- > At $\lambda_p/2=\ell$, the wave will be confined between the discs, and present 2 "polarizations" (mode A and B in the figure), 2 modes with same wavelength but different frequencies \rightarrow the dispersion curve splits into 2 branches, separated by a stop band.
- In the disc-loaded waveguide, the lower branch of the dispersion curve is now "distorted" in such a way that we can find a range of frequencies with v_{ph} = c → we can use it to accelerate a particle beam!
- > We have built a linac for $v \sim c \rightarrow a$ TRAVELING WAVE (TW) ELECTRON LINAC



 \rightarrow Disc-loaded waveguide designed for v_{ph}=c at a given frequency, equipped with an input and an output coupler.

counter

- → RF power is introduced via the input coupler. Part of RF power is dissipated in the structure, part is taken by the beam (beam loading) and the rest is absorbed in a matched load at the end of the structure. Usually, structure length is such that ~30% of power goes to the load.
- \rightarrow The "traveling wave" structure is the standard linac for electrons from $\beta \sim 1$.
- → Can <u>not</u> be used for ions at v<c:</p>

coupler

- 1. constant cell length does not allow synchronism
- 2. long structures, with no space for transverse focusing

Standing wave linac structures





To obtain an accelerating structure for ions we close our disc-loaded structure at both ends with metallic walls \rightarrow multiple reflections of the waves.

Boundary condition at both ends is that electric field must be perpendicular to the cover \rightarrow Only some modes on the disc-loaded dispersion curve are allowed \rightarrow only some frequencies on the dispersion curve are permitted.

In general:

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- 1. the modes allowed will be equally spaced in k
- 2. The number of modes will be identical to the number of cells (N cells \rightarrow N modes)
- 3. k represents the phase difference between the field in adjacent cells.



More on standing wave structures





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Standing wave modes are named from the phase difference between adjacent cells: in the example above, mode 0, $\pi/2$, $2\pi/3$, π .

In standing wave structures, cell length can be matched to the particle velocity !

- → These STANDING WAVE MODES are generated by the sum of 2 traveling waves in opposite directions, adding always in the same way in the different cells.
- → For acceleration, the particles must be in phase with the E-field on axis. We have already seen the π mode: synchronism condition for cell length $\ell = \beta\lambda/2$.
- → Standing wave structures can be used for any β (→ ions and electrons) and can follow the increase in β of the ions.

Synchronism conditions: 0-mode : $l = \beta \lambda$ $\pi/2$ mode: $2l = \beta \lambda/2$ π mode: $l = \beta \lambda/2$

"Practical" standing wave structures



From disc-loaded structure to a real cavity (Linac4 PIMS, Pi-Mode Structure)

- 1. To increase acceleration efficiency (=shunt impedance ZT^{2} !) we need to concentrate electric field on axis ($Z\uparrow$) and to shorten the gap ($T\uparrow$) \rightarrow introduction of "noses" on the openings.
- 2. The smaller opening would not allow the wave to propagate \rightarrow introduction of "coupling slots" between cells.

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3. The RF wave has to be coupled into the cavity from one point, usually in the center.







Comparing traveling and standing wave structures



coupler

to RF

load



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Chain of coupled cells in SW mode.
Coupling (bw. cells) by slots (or open). Onaxis aperture reduced, higher E-field on axis and power efficiency.
RF power from a coupling port, dissipated in the structure (ohmic loss on walls).
Long pulses. Gradients 2-5 MeV/m Chain of coupled cells in TW mode Coupling bw. cells from on-axis aperture. RF power from input coupler at one end, dissipated in the structure and on a load. Short pulses, High frequency (≥ 3 GHz). Gradients 10-20 MeV/m

Traveling wave

Used for Ions and electrons at all energies Used for Electrons at v~c

from RF

Source

Input

coupler

Comparable RF efficiencies





3 - Examples of linac accelerating structures:

a. protons, b. electrons, c. heavy ions

The Drift Tube Linac (Alvarez)







Disc-loaded structures operating in O-mode

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Add tubes for high shunt impedance

Maximize coupling between cells \rightarrow remove completely the walls

2 advantages of the 0-mode:

- 1. the fields are such that if we eliminate the walls between cells <u>the fields are not affected</u>, but we have less RF currents and higher shunt impedance.
- 2. The "drift tubes" can be long (~0.75 $\beta\lambda$), the particles are inside the tubes when the electric field is decelerating, and we have space to introduce focusing elements (quadrupoles) inside the tubes.



More on the DTL





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Standing wave linac structure for protons and ions, β=0.1-0.5, f=20-400 MHz
Chain of coupled cells, completely open (no walls), maximum coupling.
Operating in O-mode, cell length βλ.
Drift tubes are suspended by stems (no net current)
Drift tubes contain focusing quadrupoles.



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CAS Examples of DTL







Top; CERN Linac2 Drift Tube Linac accelerating tank 1 (200 MHz). The tank is 7m long (diameter 1m) and provides an energy gain of 10 MeV.

Left: DTL prototype for CERN Linac4 (352 MHz). Focusing is provided by (small) quadrupoles inside drift tubes. Length of drift tubes (cell length) increases with proton velocity.

CAS Example: the Linac4 DTL





CAS Multigap linac structures: the PIMS





beam









Cells have same length inside a cavity (7 cells) but increase from one cavity to the next. At high energy (>100 MeV) beta changes slowly and phase error ("phase slippage") is small.



CAS Proton linac architecture - cell length, focusing period



EXAMPLE: the Linac4 project at CERN. H-, 160 MeV energy, 352 MHz. A 3 MeV injector + 22 multi-cell standing wave accelerating structures of 3 types

DTL: every cell is different, focusing quadrupoles in each drift tube CCDTL: sequences of 2 identical cells, quadrupoles every 3 cells PIMS: sequences of 7 identical cells, quadrupoles every 7 cells



Two basic principles to remember:

1. As beta increases, phase error between cells of identical length becomes small \rightarrow we can have short sequences of identical cells (lower construction costs).

2. As beta increases, the distance between focusing elements can increase (more details in 2nd lecture!).

Proton linac architecture -Shunt impedance



A third basic principle:

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Every proton linac structure has a characteristic curve of shunt impedance (=acceleration efficiency) as function of energy, which depends on the mode of operation.





The choice of the best accelerating structure for a certain energy range depends on shunt impedance, but also on beam dynamics and construction cost.

CAS Multi-gap Superconducting linac structures (elliptical)







Standing wave structures for particles at β>0.5-0.7, widely used for protons (SNS, etc.) and electrons (ILC, etc.) f=350-700 MHz (protons), f=350 MHz - 3 GHz (electrons) Chain of cells electrically coupled, large apertures (ZT² not a concern).

Operating in π -mode, cell length $\beta\lambda/2$ Input coupler placed at one end.



Other superconducting structures for linacs

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Superconducting linacs for low and medium beta ions are made of multigap (1 to 4) individual cavities, spaced by focusing elements. Advantages: can be individually phased \rightarrow linac can accept different ions Allow more space for focusing \rightarrow ideal for low β CW proton linacs

CAS Quarter Wave Resonators





Simple 2-gap cavities commonly used in their superconducting version (lead, niobium, sputtered niobium) for low beta protons or ion linacs, where ~CW operation is required.

Synchronicity (distance $\beta\lambda/2$ between the 2 gaps) is guaranteed only for one energy/velocity, while for easiness of construction a linac is composed by series of identical QWR's \rightarrow reduction of energy gain for "off-energy" cavities, Transit Time Factor curves as below: "phase slippage"



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CAS H-mode structures





Interdigital-H Structure Operates in TE110 mode Transverse E-field "deflected" by adding drift tubes Used for ions, β<0.3

CH Structure operates in TE210, used for protons at $\beta < 0.6$

High ZT² but more difficult beam dynamics (no space for quads in drift tubes)



CAS Examples: an electron linac





The old CERN LIL (LEP Injector Linac) accelerating structures (3 GHz). The TW structure is surrounded by focusing solenoids, required for the positrons.

CAS Examples: a TW accelerating structure





A 3 GHz LIL accelerating structure used for CTF3. It is 4.5 meters long and provides an energy gain of 45 MeV. One can see 3 quadrupoles around the RF structure.

CAS Electron linac architecture



EXAMPLE: the CLIC Test facility (CTF) at CERN: drive linac, 3 GHz, 184 MeV. An injector + a sequence of 20 identical multi-cell traveling wave accelerating structures. Main beam accelerator: 8 identical accelerating structures at 30 GHz, 150-510 MeV



CAS Examples: a heavy ion linac



Particle source





The REX heavy-ion post accelerators at CERN. It is made of 5 short standing wave accelerating structures at 100 MHz, spaced by focusing elements.

Accelerating structures





EXAMPLE: the **REX upgrade project at CERN-ISOLDE**. Post-acceleration of radioactive ions with different A/q up to energy in the range 2-10 MeV. An injector (source, charge breeder, RFQ) + a sequence of short (few gaps) standing wave accelerating structures at frequency 101-202 MHz, normal conducting at low energy (Interdigital, IH) and superconducting (Quarter Wave Resonators) at high energy \rightarrow mix of NC-SC, different structures, different frequencies.



21.9 m





4 - Beam Dynamics of Ion and Electron Linacs

Longitudinal dynamics





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- → Ions are accelerated around a (linac=negative) synchronous phase.
- → Particles around the synchronous one perform oscillations in the longitudinal phase space.
- → Frequency of small oscillations:

$$\omega_l^2 = \omega_0^2 \frac{qE_0T\sin(-\varphi)\lambda}{2\pi mc^2\beta\gamma^3}$$

- \rightarrow Tends to zero for relativistic particles $\gamma \gg 1$.
- → Note phase damping of oscillations:

$$\Delta \varphi = \frac{const}{\left(\beta \gamma\right)^{3/4}} \qquad \Delta W = const \times \left(\beta \gamma\right)^{3/4}$$

At relativistic velocities phase oscillations stop, the beam is compressed in phase around the initial phase. The crest of the wave can be used for acceleration.

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Longitudinal dynamics electrons



- → Electrons at v=c remain at the injection phase.
- → Electrons at v<c injected into a TW structure designed for v=c will move from injection phase φ_0 to an asymptotic phase φ , which depends only on gradient and β_0 at injection.
- → The beam can be injected with an offset in phase, to reach the crest of the wave at β =1
- → Capture condition, relating E_0 and β_0 :

$$\frac{2\pi}{\lambda_g} \frac{mc^2}{qE_0} \left[\sqrt{\frac{1-\beta_0}{1+\beta_0}} \right] = 1$$



Example: λ =10cm, W_{in}=150 keV and E₀=8 MV/m.

In high current linacs, a bunching and pre-acceleration sections up to 4-10 MeV prepares the injection in the TW structure (that occurs already on the crest)
CAS Transverse dynamics - Space charge



- \rightarrow Large numbers of particles per bunch (~10¹⁰).
- \rightarrow Coulomb repulsion between particles (space charge) plays an important role.
- \rightarrow But space charge forces ~ $1/\gamma^2$ disappear at relativistic velocity



$$F = e(E_r - vB_{\varphi}) = eE_r(1 - \frac{v^2}{c^2}) = eE_r(1 - \beta^2) = \frac{eE_r}{\gamma^2}$$

Transverse dynamics - RF defocusing





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- RF defocusing experienced by particles crossing a gap on a longitudinally stable phase.
- In the rest frame of the particle, only electrostatic forces \rightarrow no stable points (maximum or minimum) \rightarrow radial defocusing.
- Lorentz transformation and calculation of radial momentum impulse per period (from electric and magnetic field contribution in the laboratory frame):

$$\Delta p_r = -\frac{\pi e E_0 T L r \sin \varphi}{c \beta^2 \gamma^2 \lambda}$$

- \rightarrow Transverse defocusing ~ 1/ γ^2 disappears at relativistic velocity (transverse magnetic force cancels the transverse RF electric force).
- → Important consequence: in an electron linac, transverse and longitudinal dynamics are decoupled !

Transverse equilibrium in ion and electron linacs



The equilibrium between external focusing force and internal defocusing forces defines the frequency of beam oscillations.

Oscillations are characterized in terms of phase advance per focusing period σ_t or phase advance per unit length k_{+}

Ph. advance = Ext. quad focusing - RF defocusing - space charge - Instabilities $k_t^2 = \left(\frac{\sigma_t}{N\beta\lambda}\right)^2 = \left(\frac{q\,Gl}{2\,mc\,\beta\gamma}\right)^2 - \frac{\pi\,q\,E_0T\sin(-\varphi)}{mc^2\lambda\,\beta^3\gamma^3} - \frac{3q\,I\,\lambda(1-f)}{8\pi\epsilon_0\,r_0^3mc^3\beta^2\gamma^3} - \dots$

Approximate expression valid for: FODO lattice, smooth focusing approximation, space charge of a uniform 3D ellipsoidal bunch.

Electron Linac: Ph. advance = Ext. focusing + RF defocusing + space sharge + Instabilities

For $\gamma >>1$ (electron linac): RF defocusing and space charge disappear, *phase advance* $\rightarrow 0$. External focusing is required only to control the emittance and to stabilize the beam against instabilities (as wakefields and beam breakup). 39





Focusing provided by quadrupoles (but solenoids for low β !).

Different distance between focusing elements (=1/2 length of a FODO focusing period) ! For the main linac accelerating structure (after injector):

Protons, (high beam current and high space charge) require short distances:

- $\beta\lambda$ in the DTL, from ~70mm (3 MeV, 352 MHz) to ~250mm (40 MeV),
- can be increased to 4-10 $\beta\lambda$ at higher energy (>40 MeV).
- longer focusing periods require special dynamics (example: the IH linac).

Heavy ions (low current, no space charge): 2-10 $\beta\lambda$ in the main linac (>~150mm).

Electrons (no space charge, no RF defocusing):

up to several meters, depending on the required beam conditions. Focusing is mainly required to control the emittance.

CAS High-intensity protons - the case of Linac4



Transverse (x) r.m.s. beam envelope along Linac4



Example: beam dynamics design for Linac4@CERN.

High intensity protons (60 mA bunch current, duty cycle could go up to 5%), 3 - 160 MeV

Beam dynamics design minimising emittance growth and halo development in order to:

- 1. avoid uncontrolled beam loss (activation of machine parts)
- 2. preserve small emittance (high luminosity in the following accelerators)

CAS Linac4 Dynamics - 2



Prescriptions:

- 1. Keep zero current phase advance always below 90°, to avoid resonances
- 2. Keep longitudinal to transverse phase advance ratio 0.5-0.8, to avoid emittance exchange
- 3. Keep a smooth variation of transverse and longitudinal phase advance per meter.
- 4. Keep sufficient safety margin between beam radius and aperture



Transverse r.m.s. emittance and phase advance along Linac4 (RFQ-DTL-CCDTL-PIMS)





5. Double periodic accelerating structures



- To reduce RF cost, linacs use high-power RF sources feeding a large number of coupled cells (DTL: 30-40 cells, other high-frequency structures can have >100 cells).
- The Long linac structures operating in the 0 or π modes are extremely sensitive to mechanical errors: small machining errors in the cells can induce large differences in the accelerating field between cells.





CAS Stability of long chains of coupled resonators



Mechanical errors \rightarrow differences in frequency between cells \rightarrow to respect the new boundary conditions the electric field will be a linear combination of all modes, with weight

$$\frac{1}{f^2 - f_0^2}$$

(general case of small perturbation to an eigenmode system,

the new solution is a linear combination of all the individual modes)

The nearest modes have the highest effect, and when there are many modes on the dispersion curve (number of modes = number of cells !) the difference in E-field between cells can be extremely high.







Solution:

Long chains of linac cells are operated in the $\pi/2$ mode, which is intrinsically insensitive to differences in the cell frequencies.



Contribution from adjacent modes proportional to $\overline{f^2 - f_0^2}$ with the sign !!!

Contribution from equally spaced modes in the dispersion curve will cancel each other.

CAS The Side Coupled Linac



To operate efficiently in the $\pi/2$ mode, the cells that are not excited can be removed from the beam axis \rightarrow they become coupling cells, as for the Side Coupled Structure.



Example: the Cell-Coupled Linac at SNS, >100 cells/module

multi-cell Standing Wave structure in $\pi/2$ mode frequency 800 - 3000 MHz for protons (β =0.5 - 1)



CAS Examples of $\pi/2$ structures



$\pi/2$ -mode in a coupled-cell structure



Annular ring Coupled Structure (ACS)



On axis Coupled Structure (OCS)



Side Coupled Structure (SCS)



CAS The Cell-Coupled Drift Tube Linac





Series of DTL-like tanks (0-mode), coupled by coupling cells ($\pi/2$ mode)

352 MHz, will be used for the CERN Linac4 in the range 40-100 MeV.

Quadrupoles between tanks → easier alignment, lower cost than standard DTL





6. The Radio Frequency Quadrupole



The Radio Frequency Quadrupole (RFQ)



At low proton (or ion) energies, space charge defocusing is high and quadrupole focusing is not very effective, cell length becomes small \rightarrow conventional accelerating structures (Drift Tube Linac) are very inefficient \rightarrow use a (relatively) new structure, the Radio Frequency Quadrupole.



 $\underline{RFQ} = \underline{Electric \ quadrupole \ focusing \ channel + \ bunching + \ acceleration}_{51}$

RFQ properties - 1



Four electrodes (vanes) between which we excite an RF Quadrupole mode (TE210)
 → Electric focusing channel, alternating gradient with the period of the RF.

CAS

2. The vanes have a <u>longitudinal modulation</u> with period = $\beta\lambda \rightarrow$ this creates a longitudinal component of the electric field. The modulation corresponds exactly to a series of RF gaps and can provide acceleration.





Opposite vanes (180°) Adjacent vanes (90°)



RFQ properties - 2

3. The distance between peaks of the modulation can be slightly adjusted to change the phase of the beam inside the RFQ cells, and the amplitude of the modulation can be changed to change the accelerating gradient → we can start at -90° phase (linac) with some bunching cells, progressively bunch the beam (adiabatic bunching channel), and only in the last cells switch on the acceleration.

CAS

Longitudinal beam profile of a proton beam along the CERN RFQ2: from a continuous beam to a bunched accelerated beam in 300 cells.



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CAS RFQ Modulation Designs





CERN High intensity RFQ (RFQ2, 200 mA, 1.8m length)



How to create a quadrupole RF mode ?





CAS



The TE210 mode in the "4-vane" structure and in the empty cavity



Cavity with vanes

Empty cavity; mode TE21

Alternative resonator design: the "4-rod" structure, where an array of $\lambda/4$ parallel plate lines load four rods, connected is such a way as to provide the quadrupole field.







7. Linac Technologies

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Particle production - the sources



Electron sources:

give energy to the free electrons inside a metal to overcome the potential barrier at the boundary. Used for electron production:

- thermoionic effect
- laser pulses
- surface plasma

Ion sources:

create a plasma and optimise its conditions (heating, confinement and loss mechanisms) to produce the desired ion type. Remove ions from the plasma via an aperture and a strong electric field.

> CERN Duoplasmatron proton Source



CAS

Injectors for ion and electron linacs







3 common problems for protons and electrons after the source, up to ~1 MeV energy:

1. large space charge defocusing

2. particle velocity rapidly increasing

3. need to form the bunches

Solved by a special injector

Ions: RFQ bunching, focusing and accelerating.

Electrons: Standing wave bunching and pre-accelerating section.

For all particles, the injector is where the emittance is created!

Accelerating structure: the choice of frequency



approximate	scaling	laws for	linear	accelerators:

- RF defocusing (ion linacs)
- **Cell length (=** $\beta\lambda/2$ **)**
- Peak electric field
- Shunt impedance (power efficiency)
- Accelerating structure dimensions
- Machining tolerances

- ~ frequency
- ~ (frequency)⁻¹
- ~ (frequency)^{1/2}
- ~ (frequency)^{1/2}
- ~ (frequency)⁻¹
- ~ (frequency)⁻¹

Higher frequencies are economically convenient (shorter, less RF power, higher gradients possible) but limitation comes from mechanical precision in construction (tight tolerances are expensive!) and beam dynamics for ion linacs at low energy.

- Electron linacs tend to use higher frequencies (0.5-12 GHz) than ion linacs. Standard frequency 3 GHz (10 cm wavelength). No limitations from beam dynamics, iris in TW structure requires less accurate machining than nose in SW structure.
- Proton linacs use lower frequencies (100-800 MHz), increasing with energy (ex.: 350 -700 MHz): compromise between focusing, cost and size.
- > Heavy ion linacs tend to use even lower frequencies (30-200 MHz), dominated by the low beta in the first sections (CERN RFQ at 100MHz, 25 keV/u: $\beta\lambda/2=3.5$ mm !)



RF and construction technologies

- → Type of **RF** power source depend on frequency:
 - Klystrons (>350 MHz) for electron linacs and modern proton linacs. RF distribution via waveguides.
 - RF tube (<400 MHz) or solid state amplifiers for proton and heavy ion linacs. RF distribution via coaxial lines.
- → Construction technology depends on dimensions (→on frequency):
 - brazed copper elements (>500 MHz) commonly used for electron linacs.
 - Copper or copper plated welded/bolted elements commonly used for ion linacs (<500 MHz).</p>





3 GHz klystron (CERN LPI)

200 MHz triode amplifier (CERN Linac3)



CAS transforms mains power into beam power





CAS Modern trends in linacs



What is new (& hot) in the field of linacs?

- 1. Frequencies are going up for both proton and electron linacs (\leftarrow less expensive precision machining, efficiency scales roughly as Jf). Modern proton linacs start at 350-400 MHz, end at 800-1300 MHz. Modern electron linacs in the range 3-12 GHz.
- 2. Superconductivity is progressing fast, and is being presently used for both electron and ion linacs \rightarrow multi-cell standing wave structures in the frequency range from ~100 MHz to 1300 MHz.

Superconductivity is now bridging the gap between electron and ion linacs.

The 9-cell TESLA/ILC SC cavities at 1.3 GHz for electron linear colliders, are now proposed for High Power Proton Accelerators (Fermilab 8 GeV linac)!











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