

## **ELECTRON SOURCES AND INJECTORS**

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#### Lecture 1:

- The role of electron sources and injectors in light source
- Requirements for electron sources and injectors
- Injector beam dynamics

#### Lecture 2:

- Injector components
  - Cathodes systems
  - $_{\circ}$  Electron guns
  - Compression systems
  - Focusing systems
  - Accelerating systems
  - **Diagnostics systems**
- Challenges and required R&D



## **Injector Requirement Summary Table**

Repetition rate	from ~ 10 Hz to ~ 1 MHz (FELs) up to ~ 1GHz and beyond (ERLs) up to several 100s mA
Charge per bunch (depending on the operation mode)	from $\sim 1 \text{ pC}$ to $\sim 1 \text{ nC}$
Normalized transverse emittance (slice)	sub $10^{-7}$ m to $10^{-6}$ m (from low to high charge/bunch)
Normalized longitudinal emittance	~ several $\mu m$ at low charge outside the MBI regime
Beam energy at the gun exit (to control space charge effects)	$\gtrsim 500 \ {\rm keV}$
Beam energy at the injector exit	$\gtrsim 100~{ m MeV}$
Accelerating electric field at the cathode (to overcome the space charge limit)	$\gtrsim 10\text{-}15 \text{ MV/m}$
Dark current	minimization is critical for high duty cycle injectors
Bunch length at the cathode (to control space charge effects and for different modes of operation)	from $\sim 100~{\rm fs}$ to tens of ps
Peak current at the injector exit	tens of A in FEL's injectors
Compatibility with magnetic fields in the cathode and gun regions (for emittance compensation and/or exchange techniques)	
Operational vacuum pressure at the electron gun (compatible with damage-sensitive cathodes)	$10^{-7} - 10^{-9}$ Pa (~ $10^{-9} - \sim 10^{-11}$ Torr)
'Easy and fast' replacement of cathodes at the electron gun	
High reliability required to operate in an user facility	

# The Typical High-Brightness Injector Layout Lecture 2 (F.Sannibale)



#### **Injector Sub-Systems:**

- Cathode system
- Electron gun
- Focusing system
- Compression system
- Accelerating system
- Diagnostics system





## **Electron Injectors Sub-Systems**



• Cathodes are obviously a fundamental part of electron sources. The gun performance heavily depends on cathodes

• The ideal cathode should allow for high brightness (have a low thermal/intrinsic normalized emittance, low energy spread, high current density) full control of the bunch distribution, and long lifetimes.

 In the lower charge regime the ultimate emittance performance of a linac is set by the cathode thermal emittance

- Photo-cathodes the most used in present injector schemes.
- Thermionic cathodes can in some cases, offer low thermal emittances but require complex compression schemes. (CeB<sub>6</sub> at SCSS-Spring 8, XFELO-ANL)

• In high-repetition rates photo-sources high quantum efficiency photocathodes (QE>~ 1 %) are required to operate with present laser technology.

• Other cathodes under study (photo-assisted field emission, needle arrays, photo-thermionic, "photo-dispenser" diamond amplifiers, engineered cathodes, plasmonic, ...)



• With the progress in electron guns, in many case is now the cathode thermal or intrinsic emittance, i.e. the cathode normalized emittance, to define the ultimate brightness performance of an injector.



- For uniform emission:  $\sigma_r = r/2$
- Dowell talk, EuroFEL Workshop Photocathodes for RF guns, Lecce, March 2011 (<u>http://photocathodes2011.eurofel.eu/</u>)
   D.Dowell, et al., NIMA 622, 685 (2010)



 $\phi_{Schottky}[eV] = 3.7947 \times 10^{-5} \sqrt{E_{z[V/m]}^{Gun}}$ 

**Negative electron affinity cathodes**  $\frac{\varepsilon_n^i}{\sigma_r} = \sqrt{\frac{k_B T}{mc^2}}$  with electron-phonon scattering. (Cesiated GaAs, Hydrogenated diamond)

Full thermalization happens only if the energy of the photon is close to the gap energy  $E_{G}$ . In this regime the response time can be considerably longer.



Valence Band

- Dowell talk, EuroFEL Workshop Photocathodes for RF guns, Lecce, March 2011 (http://photocathodes2011.eurofel.eu/)
- D.Dowell, et al., NIMA 622, 685 (2010)
- Bazarov, et al., Journal of Applied Physics 103, 054901 (2008).

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 Maximum charge density that can be extracted from a cathode is important when high charge/bunch are required with relatively small emittance:

$$J_{peak} = \frac{Q}{\pi r^2 \sigma_{\tau}} \sim 5 \times 10^4 \ A/cm^2$$

Typical photocathodes (pulsed emission)

$$\langle J \rangle \sim 50 \ A/cm^2$$

Thermionic: CeB<sub>6</sub>, LaB<sub>6</sub> (continuous emission)

- Lifetime.
  - Chemical reactivity,
  - Robustness to ion/electron back-bombardment.

Sets operation vacuum pressure (from  $\sim 10^{-8}$  to  $\sim 10^{-12}$  Torr).

#### Surface roughness, crystal domains, homogeneity, reflectivity, field enhancement, ...

Complex physics, greatly not understood yet!



## • The Quantum Efficiency QE is defined as the number of photo-emitted electrons per photon impinging on the cathode.

## • The minimum photon energy or wavelength $\lambda$ required for generating photoemission from the cathode.

• The above parameters jointly with the required electron beam distribution define the characteristics of the laser system to be used for the photoemission.

LBNL	Î			"Po	pular	" Pho	oto-Ca	athod	es		Electro Le (F.S	on Sources cture 2 annibale)
Metal Cathodes	Wavelength & Energy: λ <sub>opt</sub> (nm), ħω(eV)	Quantum Efficiency (electrons per	Vacuum for 1000 Hr Operation (Torr)	Work Function, Ø <sub>w</sub> (eV)	Thermal Emittance (microns/mm(rms))			– ME	TALS			
Rame Matal		photon)			Theory	Expt.						
Dare Metal Cu	250, 4.96	1.4x104	10-9	4.6 [34]	0.5	1.0±0.1 [39] 1.2±0.2 [40] 0.9±0.05 [3]						
Mg	266, 4.66	6.4x10 <sup>-4</sup>	10-10	3.6 [41]	0.8	0.4±0.1 [41]			SEMICO	NDUCIO	JKS	
РЬ	250, 4.96	6.9x104	10-9	4.0 [34]	0.8	?						
Nb	250, 4.96	~2 10-3	10-10	4.38 [34]	0.6	?						
Coated Metal	250 4.06	7-103	10.9	2.5	2	2						
CsBr:Cu CsBr:Nb	250, 4.96	/x10 <sup>-3</sup>	10-9	~2.5	<i>!</i>	· 2			K			
In general, metal				Cathode Type	Cathode	Typical Wavelength, λ <sub>φτ</sub> (nm), (eV)	Quantum Efficiency (electrons per photon)	Vacuum for 1000 Hrs (Torr)	Gap Energy + Electron Affinity, E <sub>A</sub> + E <sub>G</sub> (eV)	T Ei (micro Theory	nermai mittance ns/mm(rms)) Expt	
					Cs <sub>2</sub> Te	211, 5.88 264, 4.70 262, 4.73	~0.1	10-9 - -	3.5 [42] "	1.2 0.9 0.9	0.5±0.1 [35] 0.7±0.1 [35] 1.2 ±0.1 [43]	
	athada	o aro	moro		h	Cs <sub>3</sub> Sb	432, 2.87	0.15	?	1.6 + 0.45 [42]	0.7	?
	amout	53 ale	IIIUIG			K <sub>3</sub> Sb	400, 3.10	0.07	?	1.1 + 1.6 [42]	0.5	?
robu	ist but	prese	ent mu	ch		Na <sub>3</sub> Sb	330, 3.76	0.02	?	1.1 + 2.44 [42]	0.4	?
						Li <sub>3</sub> Sb	295, 4.20	0.0001	?	?	?	?
IOW	erues	s with	respec	π		Na <sub>2</sub> KSb	330, 3.76	0.1	10-10	1+1 [42]	1.1	?
t.	o semi	icond	uctor		PEA:	(Cs)Na <sub>3</sub> KSb	390, 3.18	0.2	10-10	1+0.55 [42]	1.5	?
					Multi-alkali	K2CsSb	543, 2.28	0.1	10-10	1+1.1 [42]	0.4	?
cathodes			K2CsSb(O)	543, 2.28	0.1	10-10	1+<1.1 [42]	~0.4	?			
			GaAs(Cs,F)	532, 2.33	~0.1	?	1.4±0.1 [42]	0.8	0.44±0.01 [44]			
				860, 1.44	-	?		0.2	0.22±0.01 [44]			
			NEA	GaN(Cs)	260, 4.77	-	?	1.96+?[44]	1.35	1.35±0.1 [45]		
				GaAs(1-x)Px x0.45 (Cs,F)	532, 2.33	-	?	1.96+? [44]	0.49	0.44±0.1 [44]		
- D.Dowell, et al., NIMA 622, 685 (2010)			S-1	Ag-O-Cs	900, 1.38	0.01	?	0.7 [42]	0.7	?		
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## **Examples of Photo-Cathodes & Lasers**

Electron Sources Lecture 2 (F.Sannibale)

- Metal: Cu, ... (used at LCLS for example)
  - <~sub-picosecond pulse capability
  - minimally reactive; requires ~ 10<sup>-8</sup> Torr pressure
  - low QE ~ 10<sup>-5</sup>
  - requires UV light (3<sup>rd</sup> or 4<sup>th</sup> harm. conversion from IR)
  - for nC, 120 Hz reprate, ~ 2 W of IR required



PEA Semiconductor: Cesium Telluride Cs<sub>2</sub>Te (used at FLASH for example)

- <~ps pulse capability
- relatively robust and un-reactive (operates at ~ 10<sup>-9</sup> Torr)
- successfully tested in NC RF and SRF guns
- high QE > 5%
- photo-emits in the UV ~250 nm (3rd or 4th harm. conversion from IR)
- for 1 MHz reprate, 1 nC,  $\sim$  10 W  $\,$  1060nm required

#### NEA Semiconductor: Gallium Arsenide Cs:GaAs (used at Jlab for example)

- tens of ps pulse capability with phonon damping
- reactive; requires UHV <~  $10^{-10}$  Torr pressure
- high QE (typ. 10%)
- Photo-emits already in the NIR,
- low temperature source due to phonon scattering
- for nC, 1 MHz, ~50 mW of IR required
- operated only in DC guns at the moment
- Allow for polarized electrons







- The 3D ellipsoidal distribution with uniform charge density represents the ideal case where space charge forces are fully linear and do not increase the rms normalized emittance.
- Generate such distribution is quite challenging, and in most cases, the so-called "beer-can" with uniform charge density represents a reasonable compromise.

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- To generate a longitudinal rectangular-like distribution one can start with a Gaussian short pulse, split it several lower intensity pulses and recombine them with the proper delay.
- The splitting/recombining can be done using conventional beam splitters and delay lines, or using a series of birefringent crystals of proper length.



 Nonlinear commercial focusing lens systems can also be used but require excellent alignment and size matched Gaussian beams.





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## **Principal Gun Technologies**

Electron Sources Lecture 2 (F.Sannibale)





#### Pros:

- DC operation
- DC guns reliably operated at 350 kV (JLAB) for many years, ongoing effort to increase the final energy (Cornell, Daresbury, Jlab, ...).
- Extensive simulations (Cornell, ...) "demonstrated" the capability of submicron emittances at ~ 1 nC, if a sufficient beam energy is achieved
- Full compatibility with magnetic fields.
- Excellent vacuum performance
- Compatible with most photo-cathodes. (The only one operating GaAs cathodes)

#### Challenges:

- Higher energies require further R&D and significant technology improvement (Promising results by JAEA DC Gun).
- In particular, improvement of the high voltage breakdown ceramic design and fabrication.
- Minimizing field emission for higher gradients (>~ 10 MV/m)
- Developing and test new gun geometries (inverted geometry, SLAC, JLab) Very interesting results from a "pulsed" DC gun at Spring-8.







## **Super-Conducting RF Guns**

#### Pros:

- Potential for relatively high gradients (several tens of MV/m)
- CW operation
- Excellent vacuum performance.

#### Challenges:



- Move technology from R&D to mature phase. Significant progresses under way.
- Experimentally verify cathode compatibility issues (Promising results with Cs<sub>2</sub>Te at Rossendorf, DC-SRF Peking approach)
- Develop and prove schemes compatible with emittance compensation (field exclusion, magnetic field induced quenching, ...).



Pros:

- High gradients from ~50 to ~140 MV/m
- "Mature" technology.
- Full compatibility with magnetic fields.
- Compatible with most photocathodes
- Proved high-brightness performance. (LCLS and PITZ)

Challenges:

- High power density on the RF structure (~ 100 W/cm<sup>2</sup>) limits the achievable repetition rate at high gradient to ~ 10 kHz (LUX).
- Relatively small pumping apertures can limit the vacuum performance.







## **Normal Conducting Low Frequency RF Guns**

Electron Sources Lecture 2 (F.Sannibale)

#### Pros:

- Can operate in CW mode
- Beam Dynamics similar to DC but with higher gradients and energies
- Based on mature RF and mechanical technology.
- Full compatibility with magnetic fields.
- Compatible with most photo-cathodes
- Potential for excellent vacuum performance. Challenges:
  - Gradient and energy increase limited by heat load in the structure
  - CW high brightness performance still to be proved
  - Vacuum performance still to be proved





#### Pros:

- Based on mature technology.
- •The pulsed nature relaxes many of the DC gun issues
- Full compatibility with magnetic fields.
- Compatible with most photocathodes
- Proved high brightness performance with a 3 mm radius CeB<sub>6</sub> thermionic cathode.

Challenges:

- Modulator technology limits maximum energy and repetition rate (~500 kV at 60 Hz presently, can it go to kHz?).
- Significant injector system complexity when used with thermionic cathodes ("adiabatic" compression requires chopper and multiple RF frequencies). Not integrated yet with photo-cathodes.

T. Shintake et al., PRST-AB 12, 070701 (2009)





## **Peking DC-SRF Gun**

Electron Sources Lecture 2 (F.Sannibale)

#### Pros:

- Brings the cathode out of the cryogenic environment
- Allows for a final beam energy higher than in DC guns



• 1.5 cell proof of principle already built. Second generation 3.5 cell under fabrication.

Challenges:

- Increased system complexity
- Gradient limitation in the DC part

Jiankui Hao, et al., SRF2009, p 205, Berlin, Germany

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Table 1: Parameters of the new photoinjector				
2+1/2-cell cavity E <sub>acc</sub>	15 MV/m			
Drive laser				
Pulse length	10 ps			
Spot radius	2 mm			
Repetition rate	81.25 MHz			
Electron bunch				
Charge/bunch	<60 pC			
Energy	3.72 MeV			
Energy spread (rms)	1.68%			
Emittance (rms)	2.0 mm-mrad			





## The list of electron gun developments that will be presented hereafter in this lecture is not complete. It only includes examples representative of the different technologies.



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- A. Arnold, et al., Nucl. Instrum. Methods Phys. Res., Sect. A 593, 57 (2008).
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- A. Fedotov, et al., BNL Collider-Accelerator AP Note: CA/ AP/307, 2008.
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- J.Staples, F.Sannibale, S.Virostek, VHF-band photoinjector ,CBP Tech Note 366, 2006.
- K.Baptiste, et al., Nucl. Instrum. Methods Phys. Res., Sect. A 599, 9 (2009).
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  - 2010 FEL Conference, Malmo, Sweden, August 23-27, 2010.
- P. N. Ostroumov, et al., in Proceedings of the 2009 Particle Accelerator Conf., Vancouver, Canada, May 4, 2009, p. 461.
- A. Arnold and J. Teichert, "Overview on superconducting photoinjectors", Phys. Rev. ST Accel. Beams February 2011 Volume 14, Issue 2
- M. Ferrario and T. Shintake , "High Performance Electron Injectors", Reviews of Accelerator Science and Technology (RAST), Volume: 3, Issue: 1 (2010).



### Jefferson Lab FEL DC Guns

Electron Sources Lecture 2 (F.Sannibale)



Since Nov 2008, the FEL is operating a new photocathode at 325 kV (field emission limited) and close to 625 C and up to 4 mA CW has been already delivered Jefferson Lab

Between 2004 and 2007, operating at 350 kV, the FEL gun delivered over 7000 Coulombs and over 900 hours of beam time at 1-8.5 mA CW with a single GaAs wafer, which was activated into a photocathode a total of 9 times with an average of 6 recesiations per activation



## The Gun Test Stand gun was conditioned up to 485kV DC and demonstrated 1 nC beam at 375 kV in April 2008



## The GTS gun has been rebuilt with bulk resistivity insulator and is ready for installation

Courtesy of C. Hernandez-Garcia

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## Jlab Inverted DC Gun

Electron Sources Lecture 2 (F.Sannibale)

## The Jlab FEL is also developing a new gun Jefferson Lab using the inverted insulator concept





Vacuum chamber ready for delivery



Cut-out of inverted insulator cathode design

Courtesy of C. Hernandez-Garcia

Cut-out of ball cathode design



## **Cornell DC Gun**

Electron Sources Lecture 2 (F.Sannibale)

• Present operation limited to ~ 250kV to limit field emission and minimize probability of field punctuation of the ceramic (750kV initial design).





Courtesy of I. Bazarov

A new ceramic with **bulk resistivity** is being installed. Same ceramic material was used in Daresbury to get to over ~450kV.

The present gun was in beam operation for a number of years allowing for a rich experimental program. For ensuring continuity of such program, the present and funded plan is to build a second DC gun (~500kV) as an R&D effort separated from the beam running.



#### **BESSY-DESY-FZD-MBI SC RF Gun**

Electron Sources Lecture 2 (F.Sannibale)



#### $Cs_2$ Te cathodes at 77 K, cavity at 2K, QE ~ 10<sup>-3</sup> (poor vacuum transfer chamber)





1.3 GHz TESLA-like

cells.

Gradient limited by damaged cavity

parameter	present cavity			new "high gradient cavity"		
	measured '08	ELBE	high charge	ELBE	high charge	
final electron energy	2.1 MeV	3 N	leV	≤9.5 MeV		
peak field	13.5 MV/m	18 N	IV/m	50 MV/m		
laser rep. rate	1 – 125 kHz	13 MHz	2 – 250 kHz	13 MHz	≤500 kHz	
laser pulse length (FWHM)	15 ps	4 ps	15 ps	4 ps	15 ps	
laser spot size	2.7 mm	5.2 mm	5.2 mm	2 mm	5 mm	
bunch charge	≤ 200 pC	77 pC	400 pC	77 pC	1 nC	
max. aver. Current	1 µA	1 mA	100 µA	1 mA	0.5 mA	
peak current	13 A	20 A	26 A	20 A	67 A	
transverse. norm. emittance (rms)	3±1 mm mrad @ 80 pC	2 mm mrad	7.5 mm mrad	1 mm mrad	2.5 mm mrad	

#### J. Teichert et al., FEL08, Gyeongju, Korea p.467

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## The Wisconsin SRF 200 MHz Cavity

Electron Sources Lecture 2 (F.Sannibale)



#### The WIFEL accelerator is required to supply each of the six FEL end stations simultaneously at up to a 1 MHz repetition

•Cs<sub>2</sub>Te cathode, beam blow up regime 30 fs ~0.9 mm hemispherical transverse profile, 37 MV/m at cathode, 200 MHz SRF cavity, 5MeV final energy

Pulse frequency, MHz	10
Charge per bunch, pC	200
Average current, mA	<2
I <sub>peak</sub> at first bunch compressor, Amps	50
Peak field in gun, MV/m	41
σ <sub>x</sub> at 100 MeV, mm	0.34
σ <sub>z</sub> at 100 MeV, mm	0.34
Transverse ε at 100 MeV, mm-mrad	0.9
Longitudinal ε at 100 MeV, keV-mm	2.2

Courtesy of Robert Legg



## **SLAC NC S-Band RF Gun**

Electron Sources Lecture 2 (F.Sannibale)

Derived by the BNL-SLAC-UCLA design (S-Band). Great care in minimizing dipolar and quadrupolar field components.



In operation

Up to date best performance



0.5 microns emittance at 250 pC 0.14 microns emittance at 20 pC

Courtesy of Dave Dowell





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## **PITZ NC RF L-band Gun**

Electron Sources Lecture 2 (F.Sannibale)

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LBNL



## LANL/AES NC CW 700 MHz Gun

Electron Sources Lecture 2 (F.Sannibale)



Ridge Loaded Waveguide

Frequency	700	MHz
Energy	2.54	MeV
Current @ 33.3 MHz*	100	mA
Bunch Charge*	с <b>л</b>	nC
Transverse Emittance	6	mm-mrad rms normalized
Longitudinal Emittance	145	keV-psec rms
Energy Spread	0.5	%
Bunch Length		psec rms

Courtesy of D. Nguyen and B. Carsten

700 MHz CW normalconducting gun.

Hundreds of kW dissipated in the glidcop structure.

Part of a 100 mA injector for ~ 100kW IR FEL

RF conditioning successfully completed.

First beam tests soon

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riequency	
Operation mode	CW
Gap voltage	750 kV
Field at the cathode	19.47 MV/m
Q <sub>0</sub>	30887
Shunt impedance	6.5 ΜΩ
<b>RF</b> Power	87.5 kW
Stored energy	2.3 J
Peak surface field	24.1 MV/m
Peak wall power density	25.0 W/cm <sup>2</sup>
Accelerating gap	4 cm
Diameter	69.4 cm
Total length	35.0 cm

Fraguancy

J. Staples, F. Sannibale, S. Virostek, CBP Tech Note 366, Oct. 2006 K. Baptiste, et al, NIM A 599, 9 (2009)

• At the VHF frequency, the cavity structure is large enough to withstand the heat load and operate in CW mode at the required gradients.

- Also, the long  $\lambda_{RF}$  allows for large apertures and thus for high vacuum conductivity.
- Based on mature and reliable normal-conducting RF and mechanical technologies.
- 187 MHz compatible with both 1.3 and 1.5 GHz super-conducting linac technologies.



- The systems that allow to compress or define the bunch length in the injector are: bunchers, choppers and "dephased" accelerating sections.
- The operation principle of bunchers has been already explained in Lecture 1. Bunchers are used when the beam out of the gun is not extremely relativistic. Single or multi-cell, typically standing wave, cavities are used.
   The frequency is often a sub-harmonic of the linac main frequency, for increasing the linearity of the bunching process.

Depending on the field intensity NC-RF or SC-RF is used.





• The main task of the injector accelerating system (the first section of which is often referred as the "RF Booster") is to take the beam from the gun at the optimum of the emittance compensation process and to "quickly" accelerate it and "freeze" the compensated emittance.



• We already discussed that the RF booster be also used for velocity bunching by dephasing the RF with respect to the beam.

• The booster sections can be of standing or travelling wave type.

• The frequency can be a sub-multiple of the main linac RF for improving linearity during injector compression.

• The repetition rate defines the technology for the booster: Normal-conducting pulsed systems for repetition rate < ~ 1 kHz Super-Conducting Pulsed (train of bunches) and CW systems otherwise.

- Accelerating gradients are in the range of 10 40 MV/m for NC RF sections. Higher gradients correspond to higher frequencies (~500 MHz to ~5 GHz).
- For SRF the gradients range from  $\sim$  10 to  $\sim\!20$  MV/m from frequencies going from  $\sim$  500 MHz to  $\sim$  1.5 GHz).



• The "Bucking" coil is used for cancelling undesired solenoidal fields on the cathode that would dilute emittance, or to couple the horizontal and vertical planes in flat-beam or emittance-exchange schemes.



• Steering coils distributed along the injector allow to align the beam respect to the component centers.

• The solenoid(s) performs the emittance compensation and controls the beam size along the injector. In same cases the solenoids wrap around the accelerating sections.

• Correcting coils inside solenoids showed a dramatic effect on the LCLS injector emittance performance. Steering coils and quadrupole correcting coils compensate for solenoidal field imperfections.

• At energies where space charge is negligible, it becomes cost effective to switch from the solenoid to a quadrupole based focusing system.



Beam Diagnostics is fundamental and necessary for the proper tuning and performance optimization of the injector.

There are a large number of such a systems, including:

- Current and charge monitors.
- Transverse and longitudinal bunch distribution diagnostics.
- Energy and energy spread monitors
- Transverse and longitudinal phase-space diagnostics.
- Beam position monitoring
- Low Level RF System (lock and control different RFs and laser)
- Cathode and laser diagnostics.

The description of such systems would require much more time and is beyond the scope of this lectures



## **Challenges and Required R&D**



• Pursue development of various electron source schemes

• The performance of an electron source is never fully characterized and demonstrated until the source is integrated in an injector



- Important to built R&D injector facilities that allow testing and optimization of:
- Emittance compensation and beam manipulation techniques, emittance exchange, velocity bunching, ...
- Cathodes. Physics understanding, cathode test facilities capable of accepting all kind of cathodes, vacuum performance, load-lock, ....
  - Beam diagnostics (especially when considering high repetition rate very low charge and very short bunches