

# Eddy currents

(in accelerator magnets)

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# Introduction

- **Definition**

According to Faraday's law a voltage is induced in a conductor loop, if it is subjected to a time-varying flux. As a result current flows in the conductor, if there exist a closed path.

**„Eddy currents“** appear, if extended conducting media are subjected to time varying fields. They are now distributed in the conducting media.

- **Effects**

- Field delay (Lenz 's Law), field distortion
  - Power loss
  - Lorentz-forces
- **Beneficial** in some applications (brakes, dampers, shielding, induction heating, levitated train etc.)
- **Mostly unwanted** in accelerator magnets:  **appropriate design** to avoid them / to minimize the unwanted effects.

# Outline

- Introduction
  - Definition, Effects (desired, undesired)
- Basics
  - Maxwell-equations
  - Diffusion approach
    - Analytical solutions: Examples
    - Numerical solutions: Introduction of numerical codes
  - Direct application of Maxwell-equations (small perturbation)
- Eddy currents in accelerator magnets
  - Yoke, mechanical structure, resistive coil, beam pipe
- Design principles / Summary
- Appendix (references)

# Basics

## Maxwell-equations

- Quasistationary approach
- No excess charge

Ampere's Law

$$\nabla \times H = j$$

$$\oint H \cdot ds = \int_A j \cdot dA$$

Faraday's Law

$$\nabla \times E = -\frac{\delta B}{\delta t}$$

$$\oint E \cdot ds = -\frac{\delta}{\delta t} \int_A B \cdot dA$$

$$\nabla \cdot E = 0$$

$$\oint_A E \cdot dA = 0$$

$$\nabla \cdot B = 0$$

$$\oint_A B \cdot dA = 0$$

Material properties

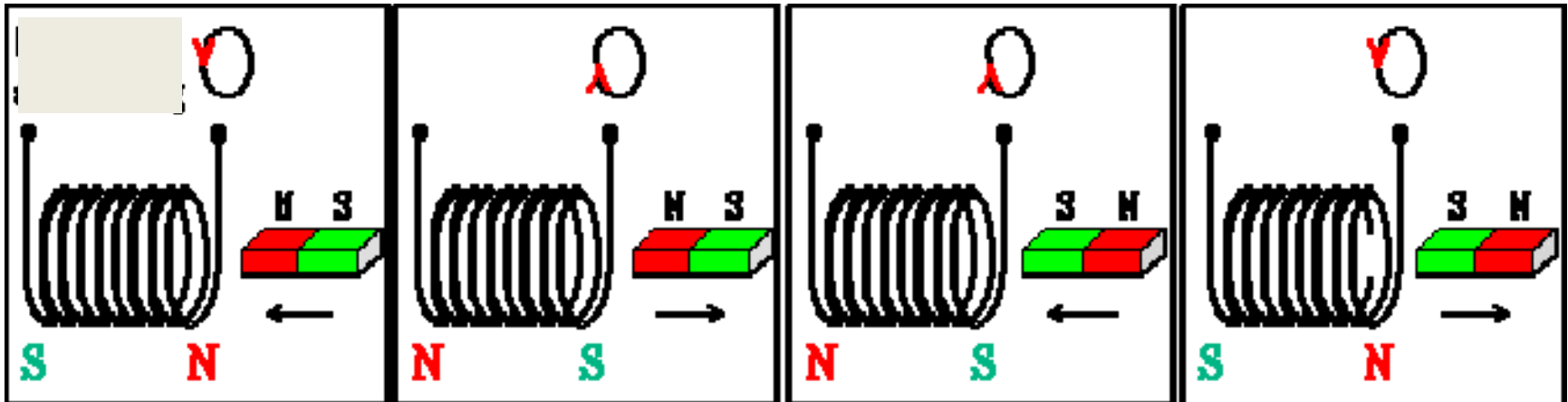
$$B = \mu_0 \underline{\underline{\mu_r}} H$$

$$j = \underline{\underline{\sigma}} E$$

# Lenz's law

"the emf induced in an electric circuit always acts in such a direction that the current it drives around a closed circuit produces a magnetic field which opposes the change in magnetic flux."

$$\oint_{\partial A} \mathbf{E} \cdot d\mathbf{s} = - \frac{\partial}{\partial t} \int_A \mathbf{B} \cdot d\mathbf{A}$$



Lenz's Law: Reason for field delay  $\longrightarrow$  slow diffusion process

# Field diffusion equation

*one way of eddy current calculation*

vanish

$$\vec{j} = \sigma \vec{E}$$

$$\nabla \times \vec{H} = \vec{j}$$

$$\rightarrow \nabla \times \nabla \times \vec{H} = \nabla \times \vec{j} = \sigma (\nabla \times \vec{E})$$

$$\nabla^2 \vec{H} = \sigma \mu \frac{\partial \vec{H}}{\partial t}$$

$$\nabla \times \vec{E} = -\frac{\partial \vec{B}}{\partial t}$$

$$\kappa = \frac{1}{\sigma \cdot \mu}$$

**Magnetic diffusivity**

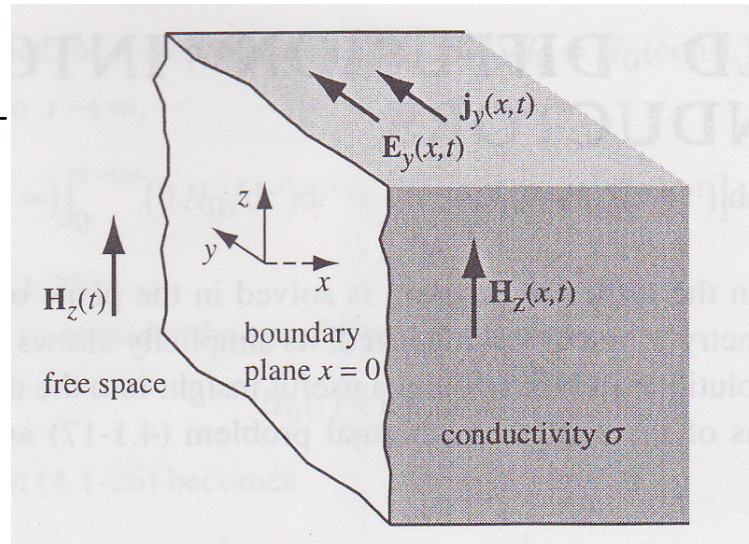
- Assumption:  $\sigma$  uniform in space
- Diffusion equation does also exist also for current density  $j$ , magnetic Induction  $B$  and magnet Vector Potential  $A$  !
- Having solved the differential equation for  $H$ , the eddy current density  $j$  can be calculated by Ampere's Law and consequently the power loss  $P$ .

# Analytical solutions: Half-space conductor (1D-approach)(1)

(following closely H.E. Knoepfel ,Magnetic Fields')

$$\frac{\partial^2 H_z}{\partial x^2} = \sigma\mu \frac{\partial H_z}{\partial t}$$

Application of  
external field:  $H_z(t)$   
Solution  $H_z(x,t) = ?$



Boundary conditions:

$$\begin{aligned} H_z(0,t) &= 0 & t < 0 \\ H_z(0,t) &= H_z(t) & t \geq 0 \\ H_z(x,0) &= 0 & 0 < x < \infty \end{aligned}$$

1. Step-function field  $H_z(t) = H_0 = \text{constant}$
2. Transient linear field  $H_z(t) = H_0/t_0 * t$
3. Transient sinusoidal field  $H_z(t) = H_0 * \sin(\omega t)$

# Analytical solutions: Half-space conductor (1D-approach) (2)

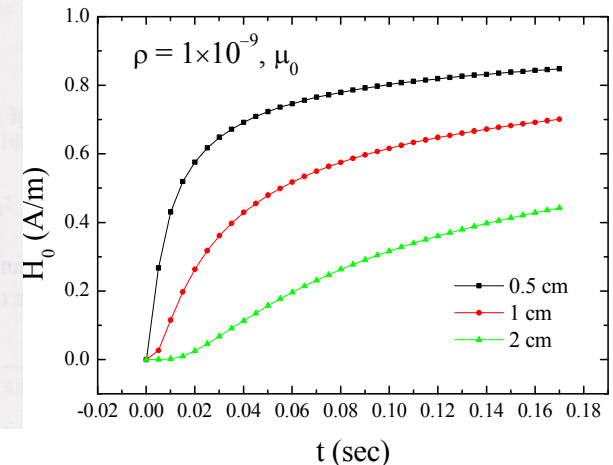
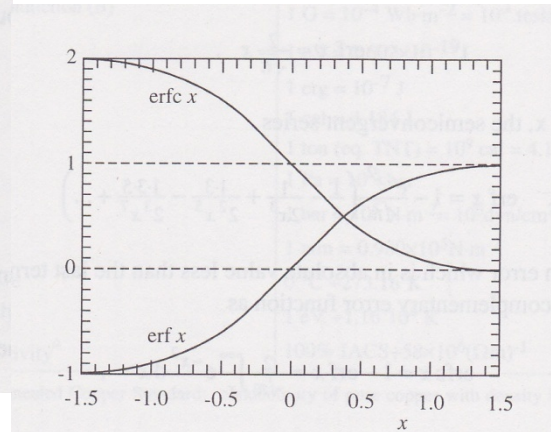
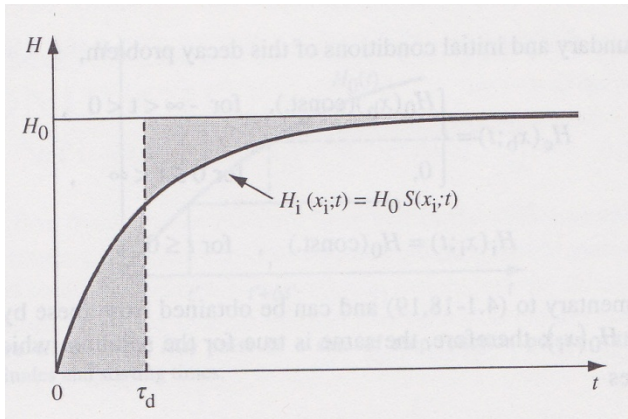
## 1. Step-function field $H_z(t) = H_0 = \text{constant}$

$$H_z(x,t) = H_0 * S(x,t)$$

Diffusion time constant

With response function  $S(x,t)$   
and  $S(x,0) = 0$  and  $S(x,t \rightarrow \infty) = 1$

$$\tau_d = \int_0^{\infty} (1 - S(x,t)) dt$$



$$\xi = \frac{x}{2\sqrt{kt}}$$

Similarity variable

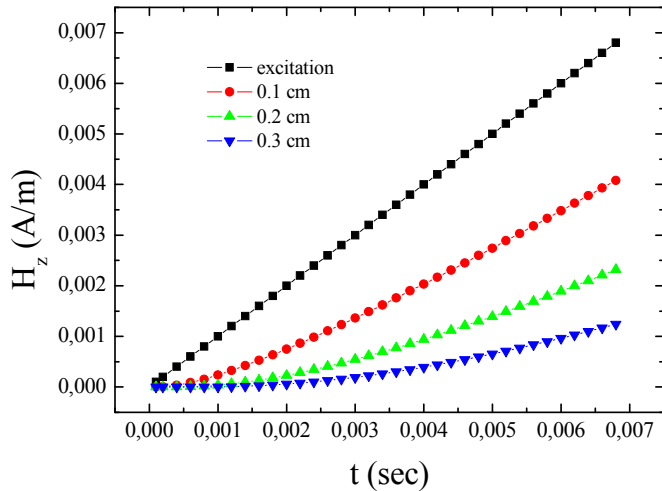
$$H_z(x, t) = H_0(1 - \text{erf}\xi)$$

Special response function  $S(x,t)$



# Analytical solutions: Half-space conductor (1D-approach) (3)

## 2. Transient linear field $H_z(t) = H_0/t_0 * t$

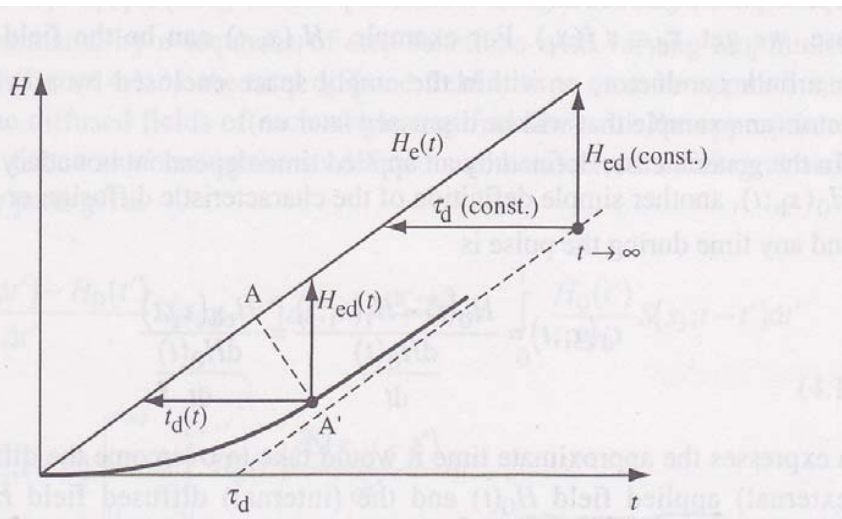


$$H_z(x, t) = \frac{H_0}{t_0} t \left[ (1 + 2\xi^2) \operatorname{erfc} \xi - \frac{2}{\sqrt{\pi}} \xi e^{-\xi^2} \right]$$

$$= H_z^s(x, t) + H_z^t(x, t)$$

$$= \frac{H_0}{t_0} \cdot t - \underbrace{\tau_d(x) \frac{H_0}{t_0}}_{H_{ed}(x)} + H_z^t(x, t)$$

0, if  $t \gg \tau_d$   
 $\longrightarrow$



Field lag

$$H_{ed}(x)$$

## Analytical solutions: Half space conductor (1D-approach) (4)

3. Transient sinusoidal field  $H_z(t) = H_0 \cdot \sin(\omega t)$

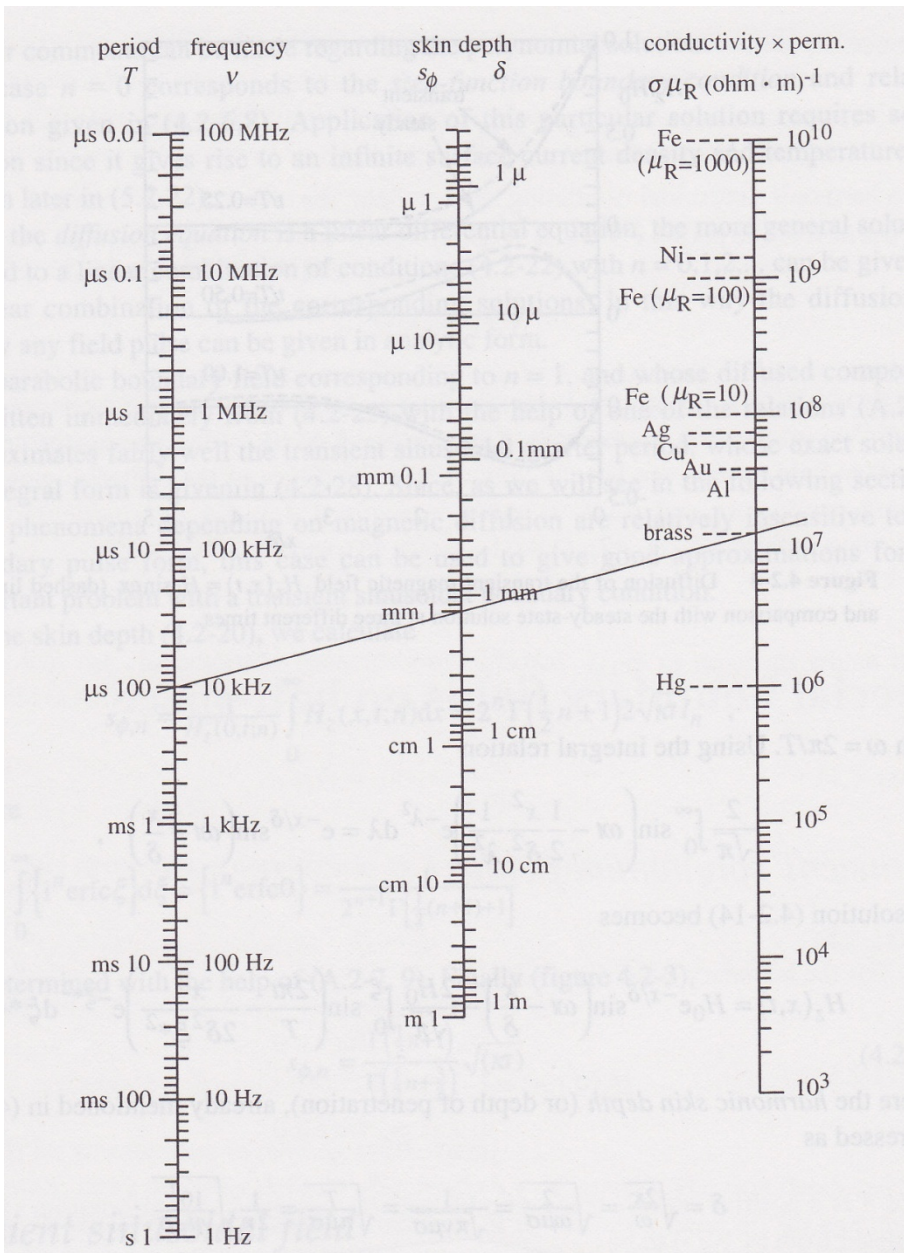
$$H_z(x, t) = \underbrace{H_z^s(x, t)}_{\text{stationary}} + \underbrace{H_z^t(x, t)}_{\text{transient}}$$

$$H_z^s(x, t) = H_0 \cdot e^{-\frac{x}{\delta}} \cdot \sin\left(\omega t - \frac{x}{\delta}\right)$$

$$\delta = \sqrt{\frac{2}{\omega \mu \sigma}}$$

Harmonic skin depth

# Skin depth as function of frequency and conductivity



Refer: Knoepfel, fig. 4.2-5

# Analytical solutions: Slab conductor (lamination)

Boundary conditions: for step function field

$$H_z(\pm d, t) = 0 \quad t < 0$$

$$H_z(\pm d, t) = H_0 \quad t \geq 0$$

$$H_z(x, 0) = 0 \quad -d < x < +d$$

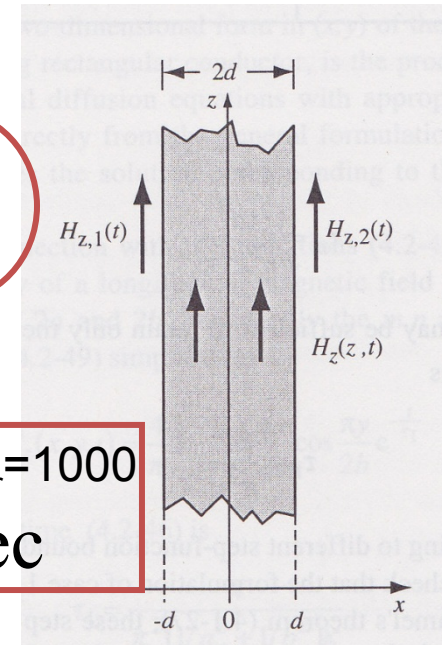
Refer to Knoepfel 4.2, Table 4.2-1

Step-function field (1D)

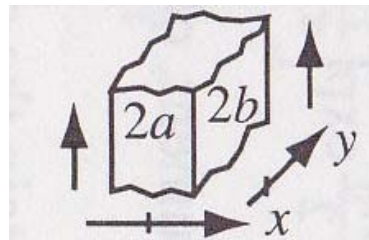
$$H_z(x, t) = H_0 \left[ 1 - 4 \sum_{n=1}^{\infty} \frac{\cos \frac{n\pi x}{2d}}{n\pi(-1)^{\frac{n-1}{2}}} e^{-\frac{t}{\tau_n}} \right]$$

$$\tau_n = \frac{4}{n^2 \pi^2} \cdot \frac{d^2}{\kappa}$$

n odd



Step-function field (2D)

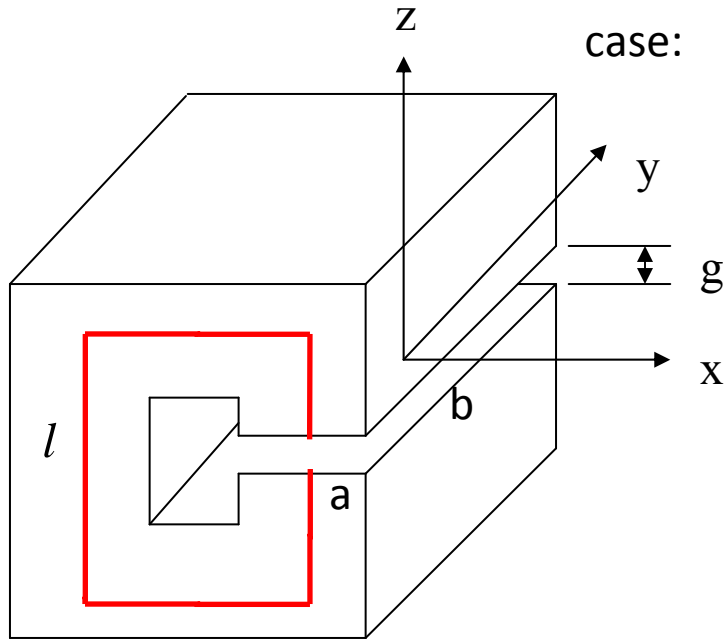


LC iron, 1mm,  $\mu_r = 1000$   
 $\tau_1 < 1 \text{ msec}$

$$H_z(x, y, t) = H_0 \left[ 1 - 4 \sum_{n=1}^{\infty} \sum_{m=1}^{\infty} \frac{\cos \frac{n\pi x}{2a} \cos \frac{m\pi y}{2b}}{\pi^2 \cdot f(n, m)} e^{-\frac{t}{\tau_{n, m}}} \right]$$

$$\tau_{n, m} = 4 / \left[ \pi^2 \kappa \left( \frac{n^2}{a^2} + \frac{m^2}{b^2} \right) \right] \quad n, m \text{ odd}$$

# Analytical solutions: Field in the gap of an iron-dominated C-dipole



For this special case:

$$\frac{\partial^2 H}{\partial x^2} + \frac{\partial^2 H}{\partial y^2} = \sigma \mu_0 \frac{l}{g + \left( \frac{l}{\mu_r} \right)} \frac{\partial H}{\partial t}$$

G. Brianti et al., CERN SI/Int. DL/71-3 (1971)

Case 1 :  $g=0$  Standard diffusion equation

Case 2:  $\frac{l}{\mu_r} \ll g$  Special diffusion equation

$$\frac{\partial^2 H}{\partial x^2} + \frac{\partial^2 H}{\partial y^2} = \sigma \mu_0 \frac{l_i}{g} \frac{\partial H}{\partial t} = \frac{1}{\kappa_1} \frac{\partial H}{\partial t}$$

$$\kappa_1 = \frac{1}{\mu_0 \sigma} \cdot \frac{g}{l}$$

With this diffusivity  $\kappa_1$  we can use the slab solutions!

# Analytical vs. numerical methods

	<b>pros</b>	<b>cons</b>
Analytical Methods	physical understanding	<ul style="list-style-type: none"><li>•simple geometry (mainly 1D/ 2D)</li><li>•Homogeneous, isotropic and linear materials</li><li>•simple excitation</li></ul>
Numerical Methods	<ul style="list-style-type: none"><li>•complex geometry (3D)</li><li>•inhomogeneous, anisotropic and nonlinear materials</li><li>•complex excitation</li></ul>	long computing times

# Vector Potential A - the most common way of numerical eddy current calculation

$$\mathbf{B} = \nabla \times \mathbf{A}$$

$$\nabla \times \vec{E} = -\frac{\partial \vec{B}}{\partial t} = -\frac{\partial}{\partial t} (\nabla \times \vec{A}) = \nabla \times \left( -\frac{\partial \vec{A}}{\partial t} \right)$$

$$\vec{J} = \sigma \vec{E} = -\sigma \frac{\partial \vec{A}}{\partial t}$$

$$\nabla \times \vec{B} = -\nabla^2 \vec{A} = \mu \vec{J}$$

$$\nabla^2 \vec{A} = \sigma \mu \frac{\partial \vec{A}}{\partial t}$$

Field calculation

Find vector potential

Diffusion equation for Vector potential A

Sometimes the current vector potential T is used:  $\mathbf{j} = \sigma \cdot \nabla \times \mathbf{T}$

Refer: MULTIMAG - program for calculating and optimizing magnetic 2D and 3D fields in accelerator magnets (Alexander Kalimov [kalimov@sptu.spb.su])

# Widely used numerical codes for the calculation of eddy current in magnets

- **Opera** (Vector Fields Software, Cobham Techn. Services, Oxford)  
[www.vectorfields.com](http://www.vectorfields.com)
  - FEM
  - Opera 2d, AC and TR, Opera 3d, ELEKTRA, (TEMPO-thermal and stress-analysis)
- **ROXIE** (Routine for the Optimization of Magnet X-Sections, Inverse Field Calculation and Coil End Design) (S. Russenschuck, CERN)  
<https://espace.cern.ch/roxie/default.aspx>
  - BEM/FEM
  - Optimization of  $\cos\theta$ -magnets, coil coupling currents only
- **ANSYS** (ANSYS Inc.) [www.ansys.com/](http://www.ansys.com/)
  - Finite Element Method
  - Direct and in-direct coupled analysis (Multiphysics)
    - eddy current  $\rightarrow$  heat  $\rightarrow$  rising temperature  $\rightarrow$  change resistivity  $\rightarrow$  change eddy current
  - “This feature is important especially in the region of cryogenic temperature. Because most of physical parameters depend highly on temperature in that region” .



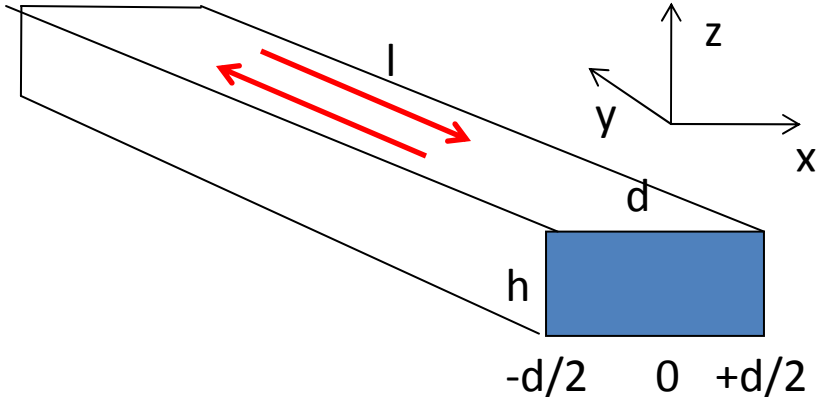
# Direct application of maxwell equations -another way of eddy current calculation

Eddy Current effect handled as small perturbation:

- geometrical dimension  $\ll$  skin depth (high resistivity!)
- low field ramp rate

$$B=(0,0, B_z)$$

## 1. Eddy currents in a rectangular thin plate



- assumptions

- Field  $B_z$  only, uniform
- $d, h \ll l$
- $d, h \ll$  penetration depth  $s$  (magnetically thin!)
- Steady state:  $t \gg \tau_d$

From Faraday's law (integral form)

$$j_y(x) = -\frac{\dot{B}_z}{\rho} \cdot x$$

neglecting the resistance contribution of the ends, since  $2d \ll l$

From Ampere's law:

$$H_z^{eddy}(x) = \frac{\dot{B}_z}{2\rho} \left( x^2 - \frac{d^2}{4} \right)$$

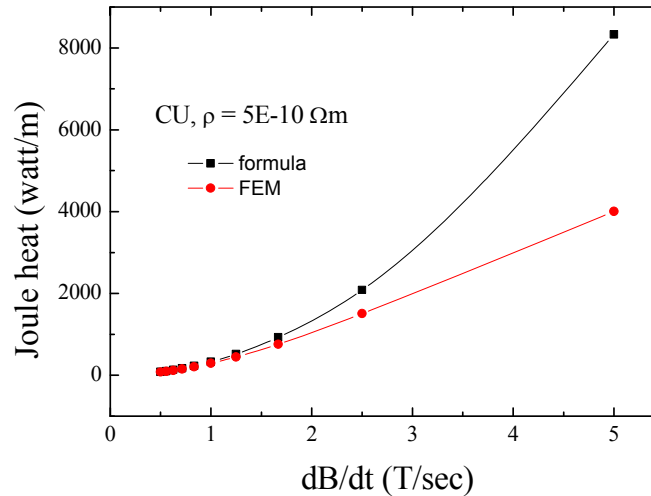
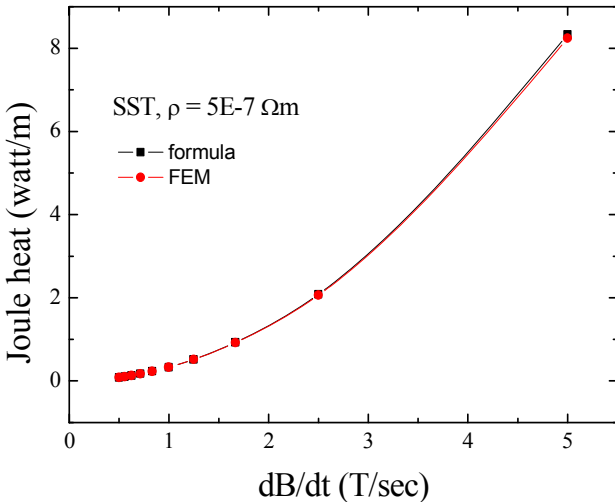
Top/bottom of a rectangular beam pipe!

And then for the loss  $dP$  in an area  $A=hdx$ :

$$dP = \rho \frac{l}{A} \cdot (j_y(x) \cdot A)^2 = \rho \cdot l \cdot j_y^2(x) \cdot h \cdot dx$$

After integration

$$P = 2 \int_0^{d/2} dP = \frac{lh}{12} \frac{d^3}{\rho} \dot{B}_z^2 \quad \text{or} \quad P / \text{volume} = \frac{1}{12} \frac{d^2}{\rho} \dot{B}_z^2$$



Same formula as for a thin slab!

For Copper: No small perturbation anymore!

2. Eddy loss in a long, thin cylinder (radius  $r$ , length  $l$ , thickness  $d$  ( $r \gg d$ ))

$$j = \frac{r \cos \theta}{\rho} \dot{B}$$

$$P = \frac{r^3}{\rho} \dot{B}^2 \pi dl \quad \text{or}$$

$$P/V = \frac{r^2}{2\rho} \dot{B}^2$$

(round thin beam pipe)

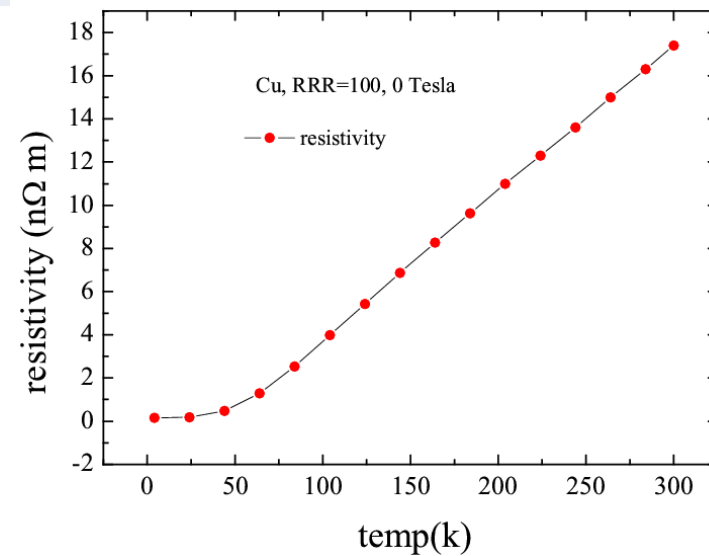
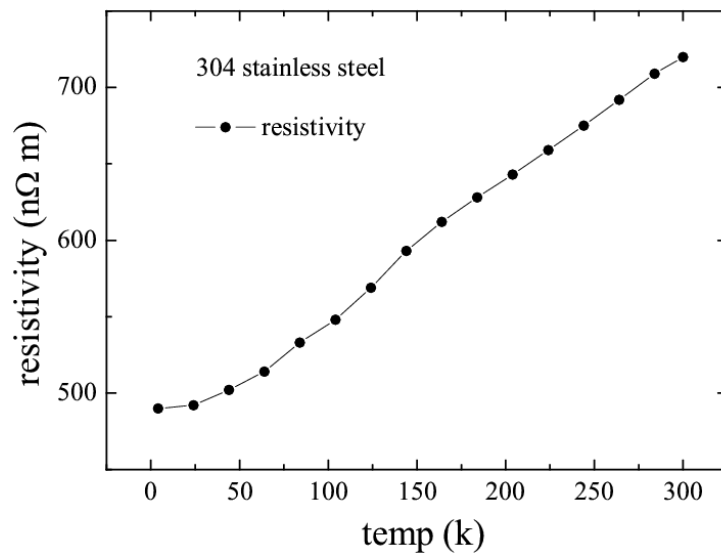
3. Eddy loss of round plate/disk (radius  $r$ , thickness  $d$ ,  $r \gg d$ )

$$P/V = \frac{r^2}{8\rho} \dot{B}^2$$

# Resistivity $\rho$ (Ohm\*m) @300K/4K (typical)

	300K	4K
LC steel (3% Silicon)	$590 \times 10^{-9}$	$440 \times 10^{-9}$
Stainless steel	$720 \times 10^{-9}$	$490 \times 10^{-9}$
Copper	$17.4 \times 10^{-9}$	$0.156 \times 10^{-9}$

Avoid copper!

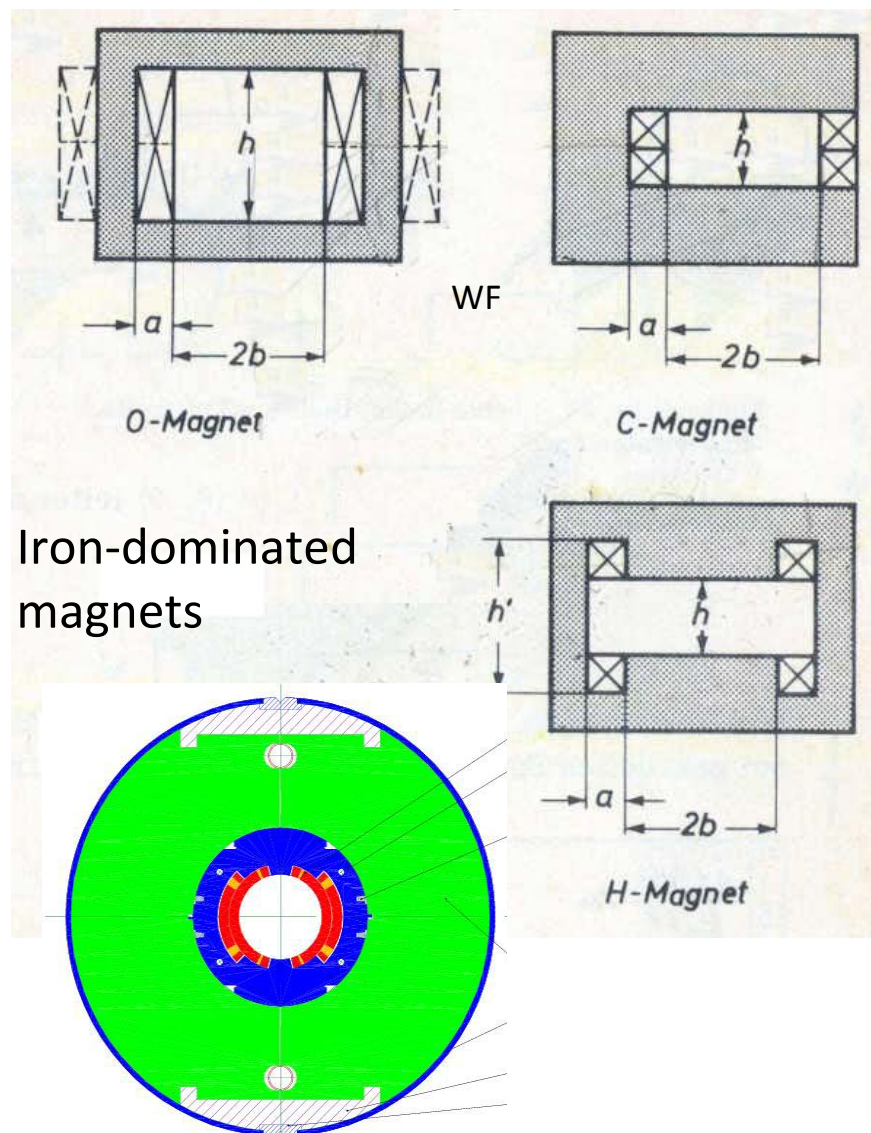


# Eddy currents in magnets

## Different Magnet types

Eddy currents in all conductive elements, especially in:

- iron yoke (low carbon iron)
- mechanical structure (low carbon iron or stainless steel)
- Coil (Copper, superconductor)
- beam pipe (stainless steel)



Iron-dominated magnets

Coil dominated  $\cos n\theta$ - magnet

# Laminated yoke (no isotropy!!)

Recap: thin slab

$$P \sim d^2 * \sigma \quad \rightarrow$$

Laminated magnets with insulated laminations and low conductivity!!

$$\text{Packing factor } f_p = W_i / (W_i + W_a)$$

$W_i$  - thickness single lamination

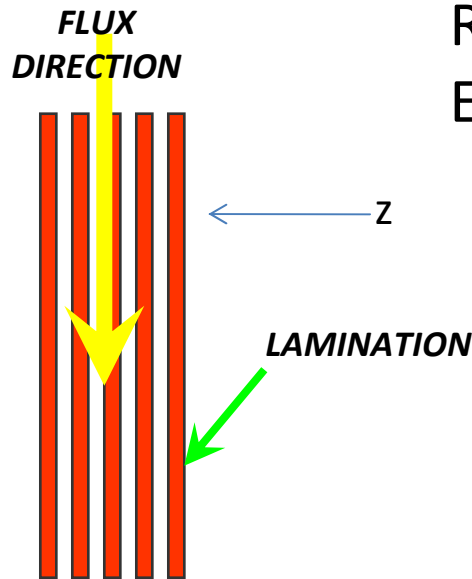
$W_a$  - thickness of insulation

Def.:

Conductivity:  $\sigma_z = 0$   $\sigma_{xy} \neq 0$

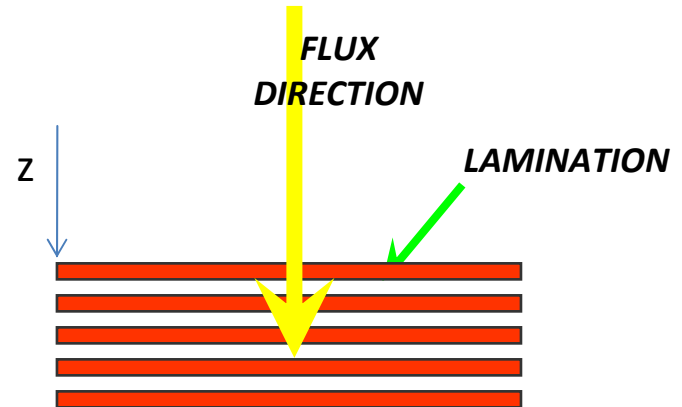
Rel. permeability of laminations  $\mu_r$

Effective permeability:  $\mu_z$ ,  $\mu_{xy}$



For laminations tangential to the flux:

$$\mu_{\text{eff}} = f_p \cdot (\mu_r - 1) + 1$$



For laminations normal to the flux:

$$\mu_{\text{eff}} = \mu_r / (\mu_r - f_p \cdot (\mu_r - 1))$$

# Laminated yoke : $\mu_{xy}$ , $\mu_z$

•  $\mu_z$ ,  $\mu_{xy}$  different for laminated magnets (highly **anisotropic!!**)

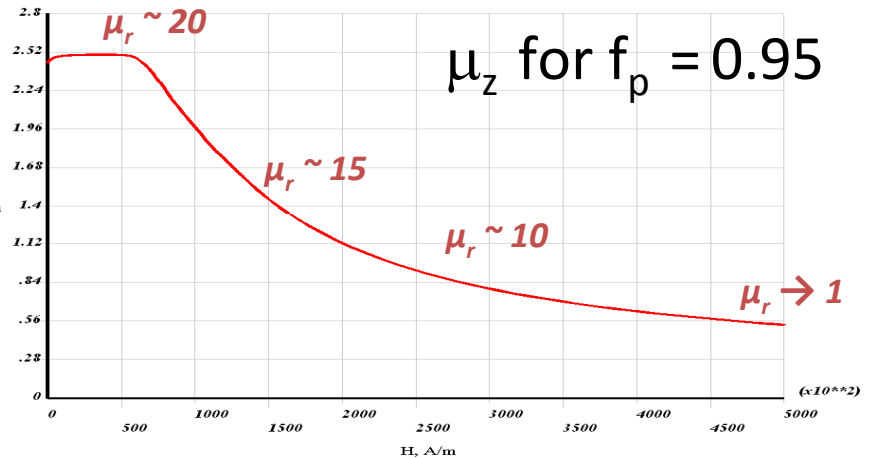
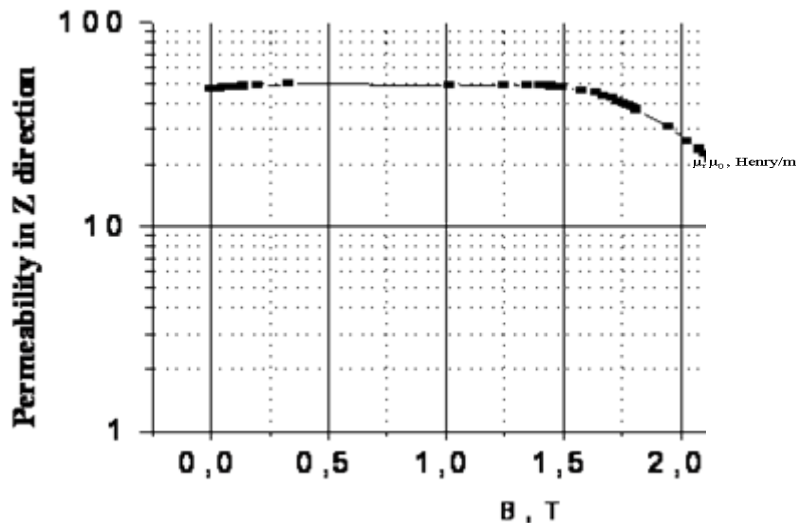
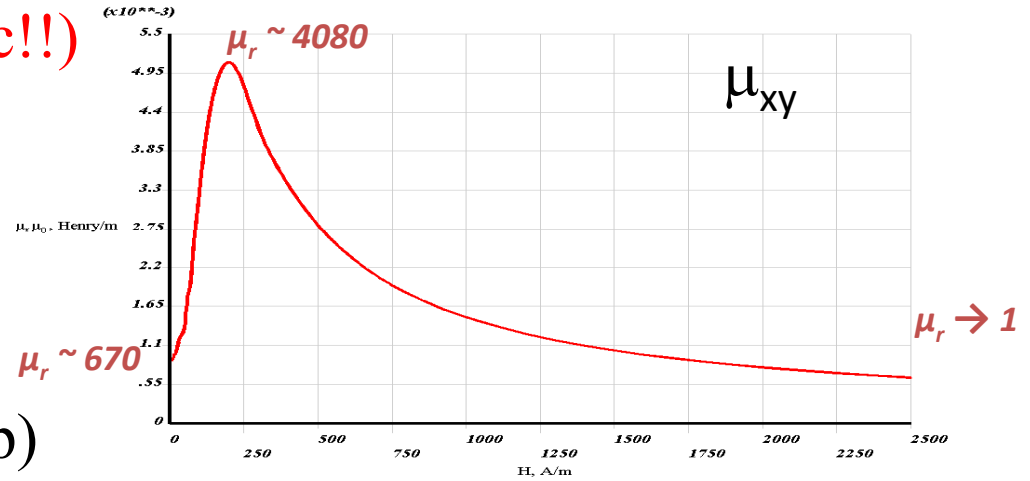
–  $\mu_{xy} = \mu_r(H)$

–  $\mu_z$

•  $f_p = 1 : \mu_z = \mu_r(H)$

•  $f_p < 1 : \mu_z = 1 / (1 - f_p)$

$\mu_z = 15 - 50$

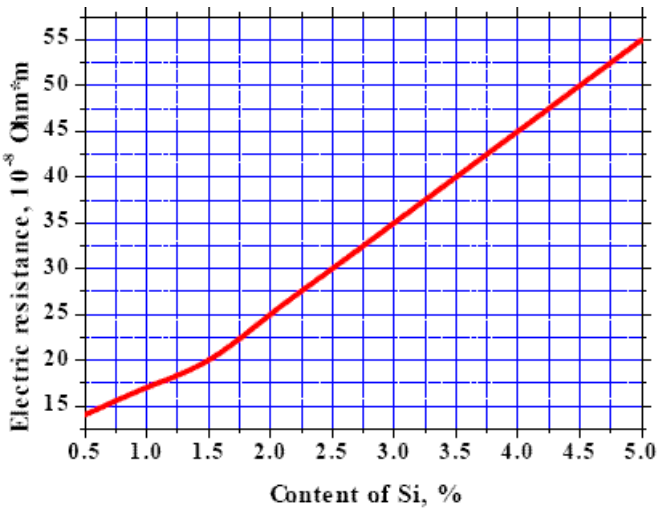


(Courtesy of E. Fischer)

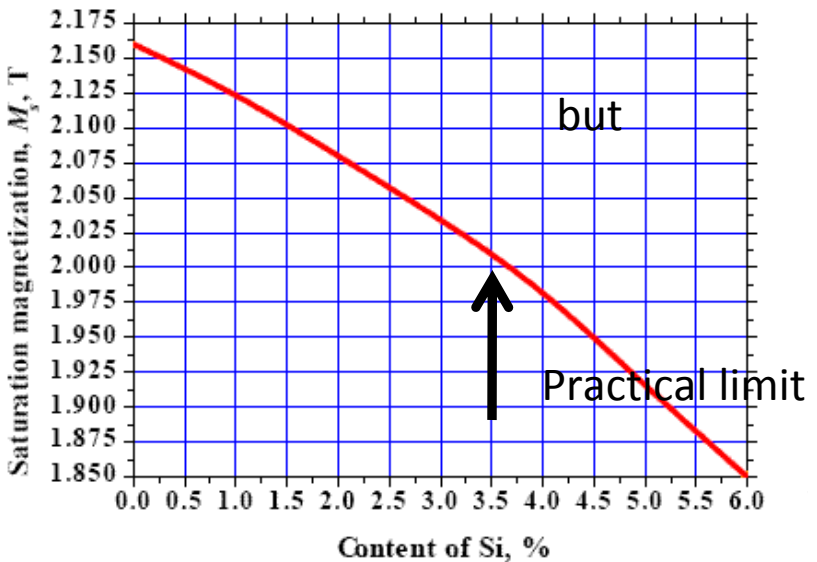
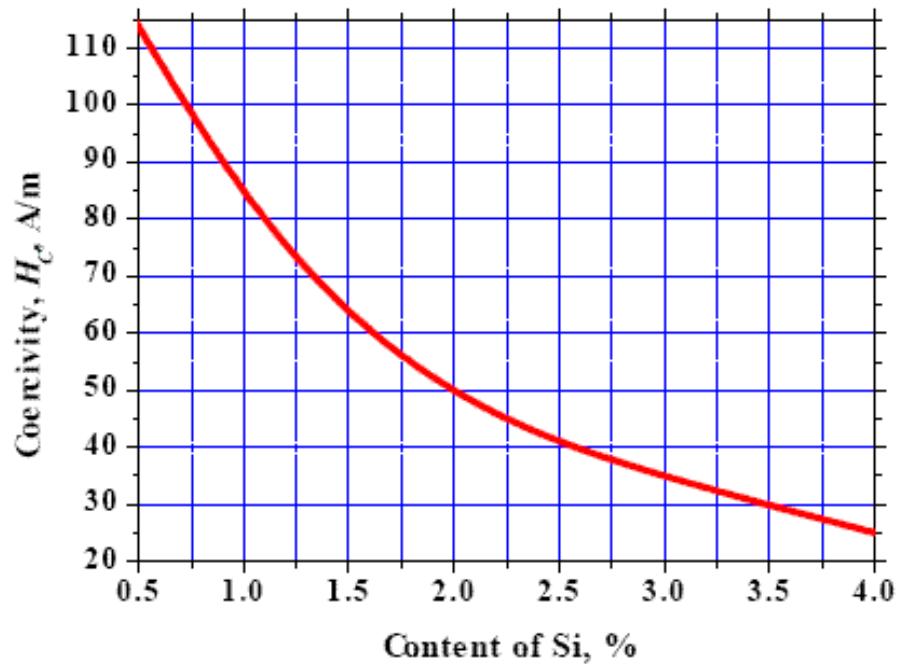
# Laminated yoke : choice of iron

Low carbon silicon steel reduces

Eddy current losses due to higher resistivity



Hysteresis losses due to lower coercivity



P. Shcherbakov et al., Design Report SIS 300 6T dipole (2004)

# Iron losses (steel supplier)

Note: Steel suppliers give typically total losses at 50 Hz

Total losses = eddy losses ( $\sim v^2$ )  
+ hysteresis losses ( $\sim v$ )  
+ anomalous losses ( $\sim v^{1.5}$ )

Eddy losses: 
$$P \left[ \frac{W}{m^3} \right] = \frac{\pi^2 v^2}{6\rho} B_p^2 d^2$$

v-frequency (Hz)  
d -lamination thickness (m)  
 $\rho$ -resistivity (Ohm\*m)  
 $B_p$ - Induction amplitude (T)

Hysteresis losses: from measurements with a permeameter

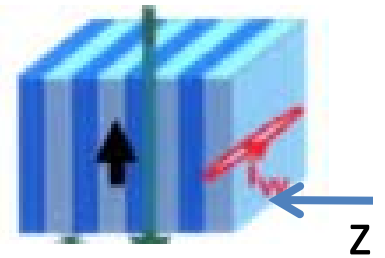
Anomalous losses = rest

P. Fabbricatore, et al.  
Technical design Report SIS 300  
4.5T model dipole

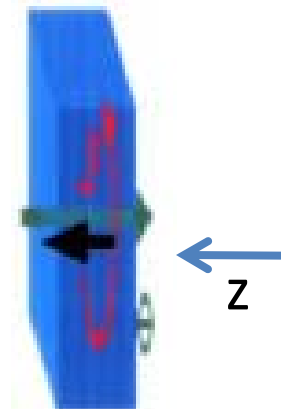


# Yoke design of pulsed magnets

- 2D-design (ideal)  $\longrightarrow$  No  $B_z$ , only  $B_x$ ,  $B_y$ 
  - Appropriate lamination thickness  $d$  (practical limit 0.3 mm)
  - Low steel conductivity
  - Low coercivity (to reduce the hysteresis losses)



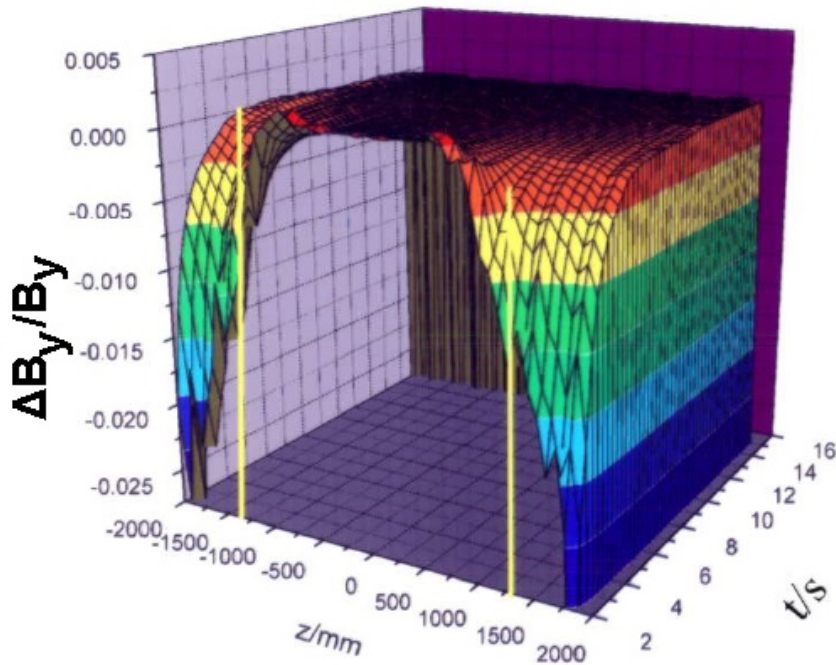
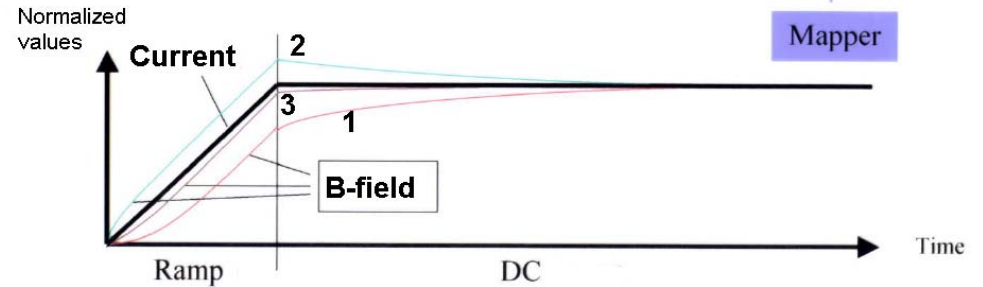
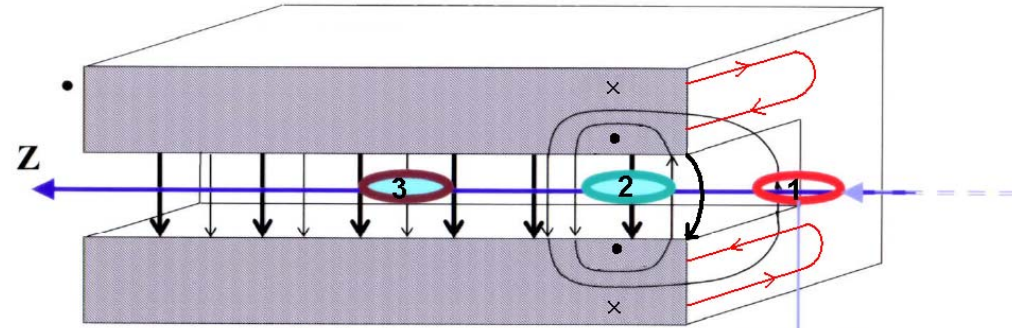
- 3D-design  $\longrightarrow$  exist  $B_z$   $\longrightarrow$  eddy currents in the lamination sheet surface
  - Yoke end region
  - Areas with low packing factor



# Yoke end region

Large  $B_z$  components  
(up to 2.5T depending on  
the magnet)

→ Source of eddy currents  
near the magnet end



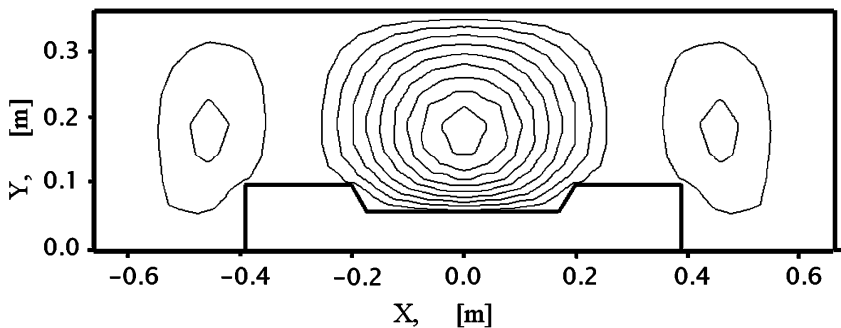
GSI: SIS18  
dipole



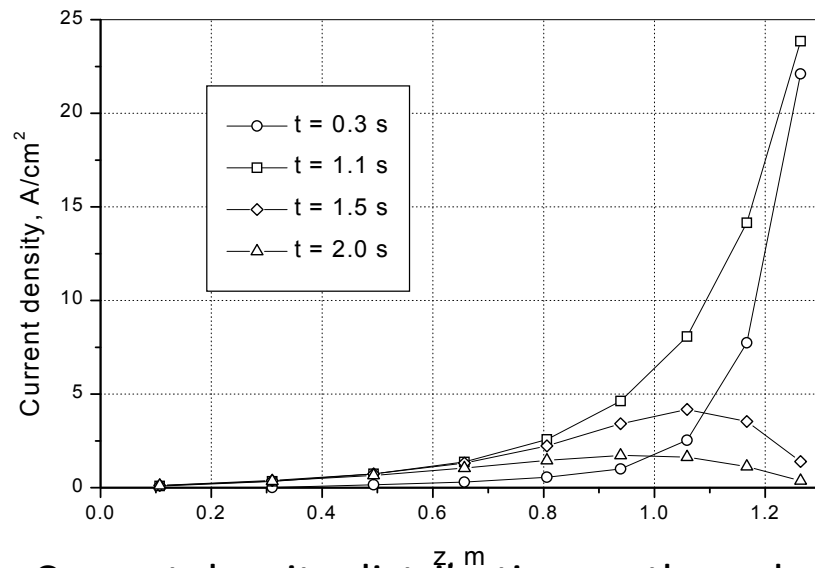
Courtesy of F. Klos

# Results

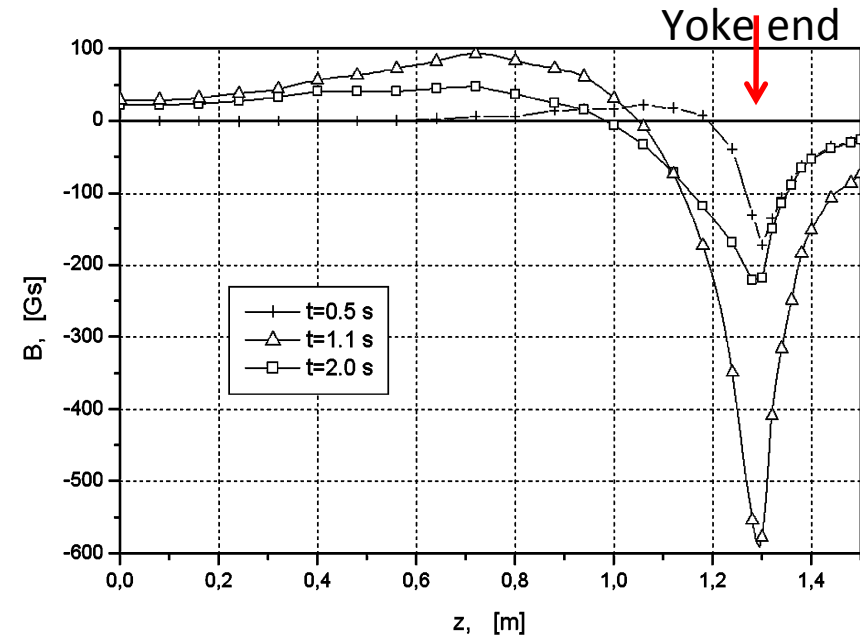
A.Kalimov, et al., IEEE Transactions on Applied Superconductivity., vol.12, No.1 pp. 98-101, 2002 (MT17)



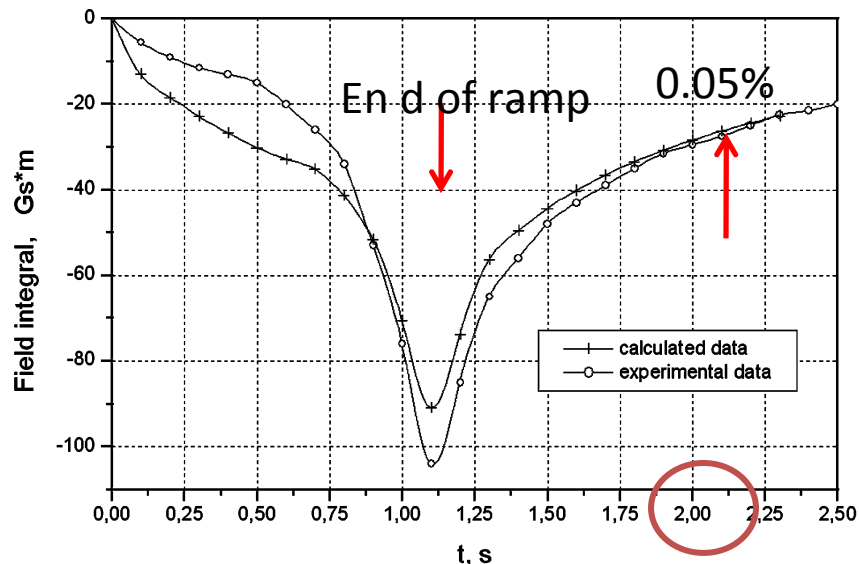
Eddy current lines on the yoke backside surface.



Current density distribution on the pole surface along the central line of the magnet

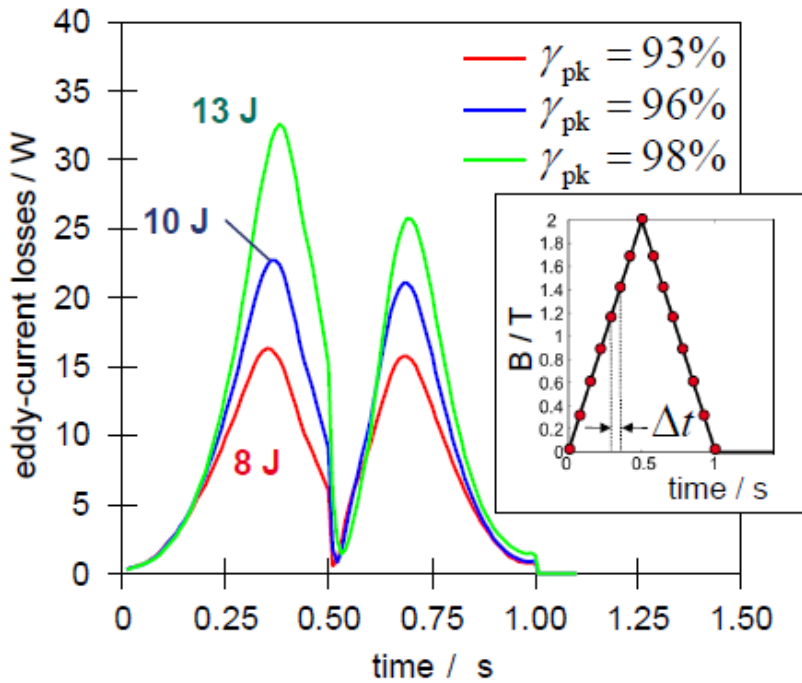


Aperture field induced by the eddy currents

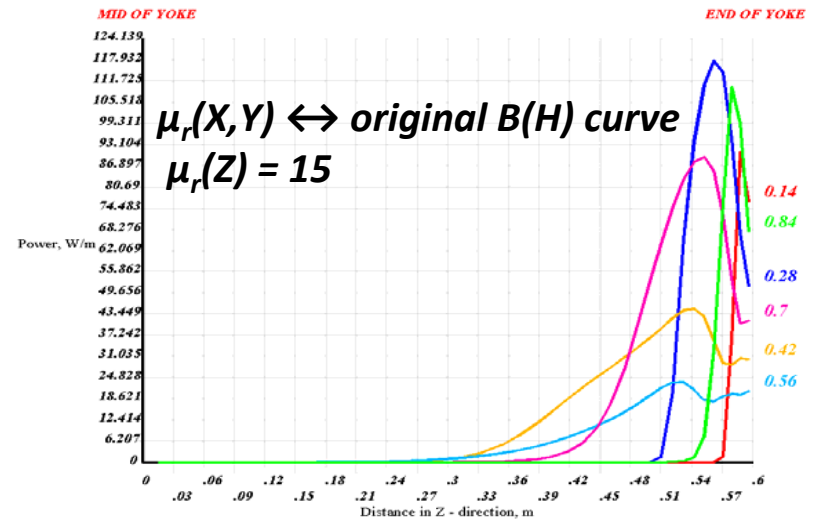
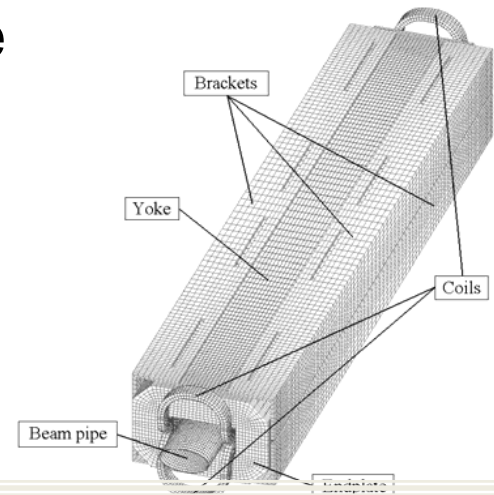


Field integral: difference between static and dynamic value. field integral max: 48000 Gs.m

# SIS100 sc dipole model – laminated yoke

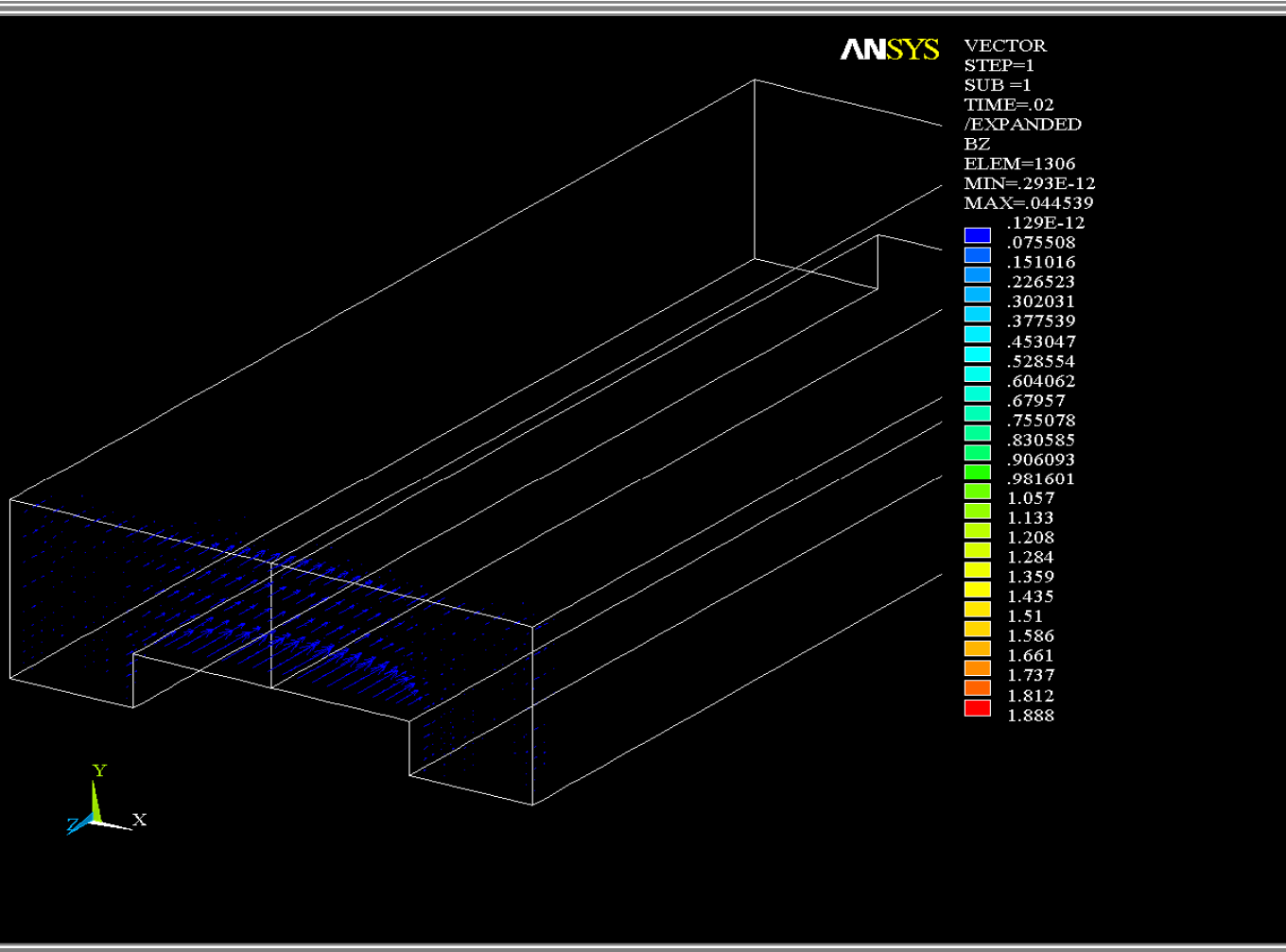


eddy current power in laminated yoke  
(S. Koch, H. de Gersem, T. Weiland ( TU Darmstadt))



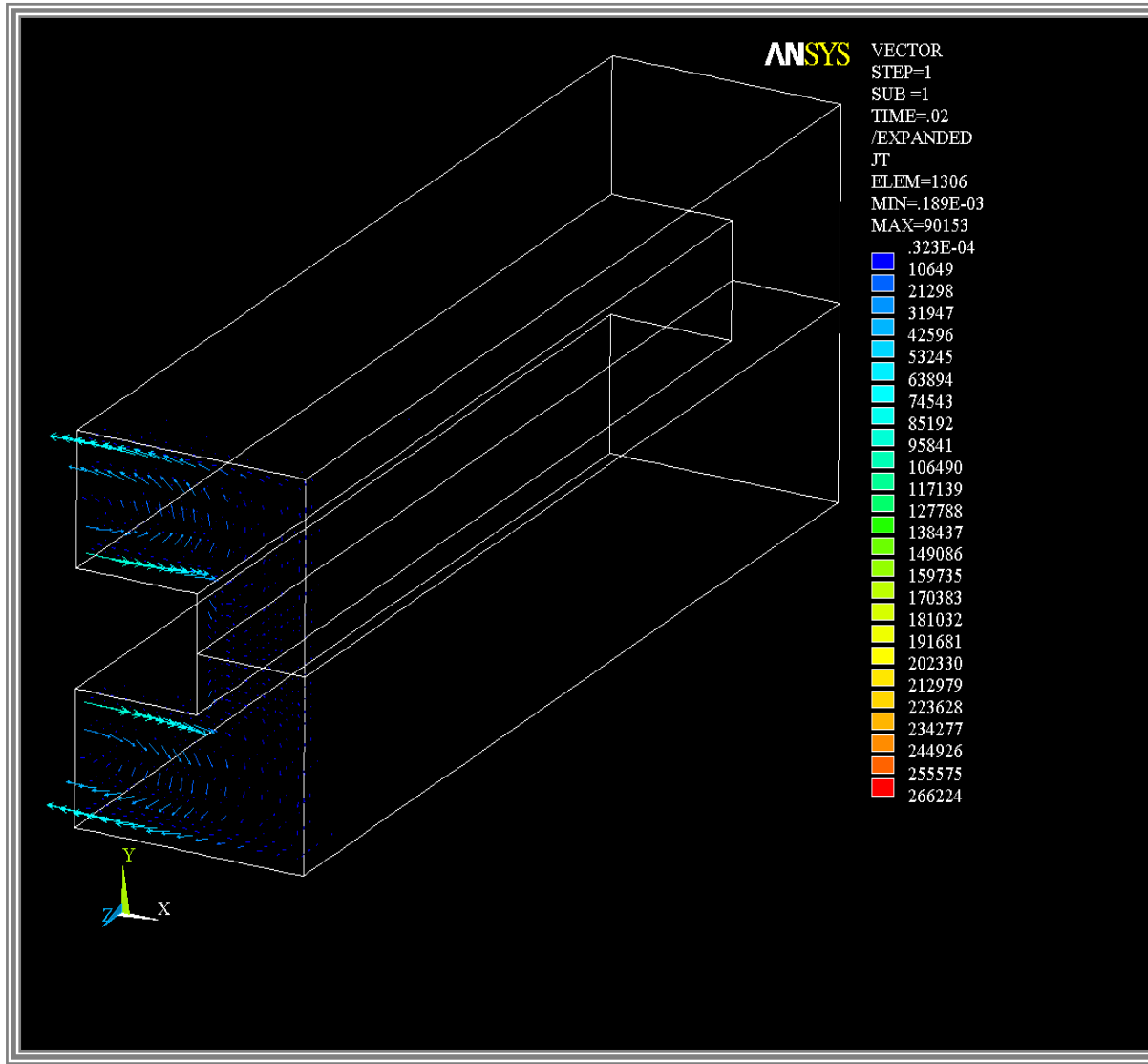
Eddy current power in  
the yoke along the yoke

# Vectors of $B_z$ in yoke vs time ( $\mu_z=25$ )



R. Kurnyshov et al., Report  
on FE-R&D, Contract No. 5,  
GSI, October 2008

# Vectors of eddy current density in yoke vs time ( $\mu_z=25$ )



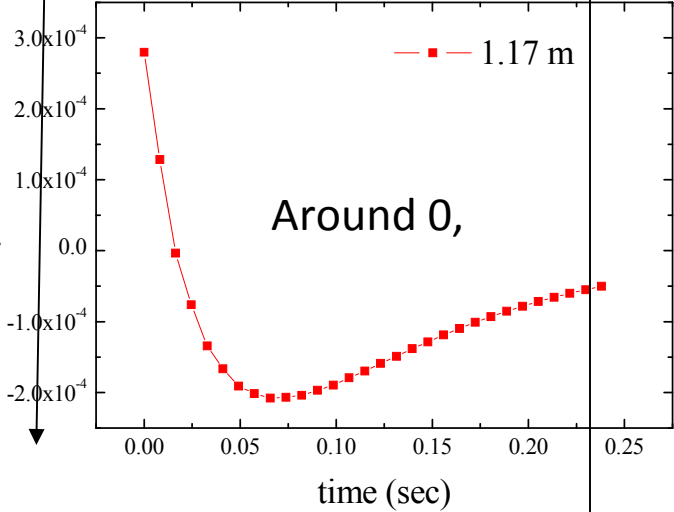
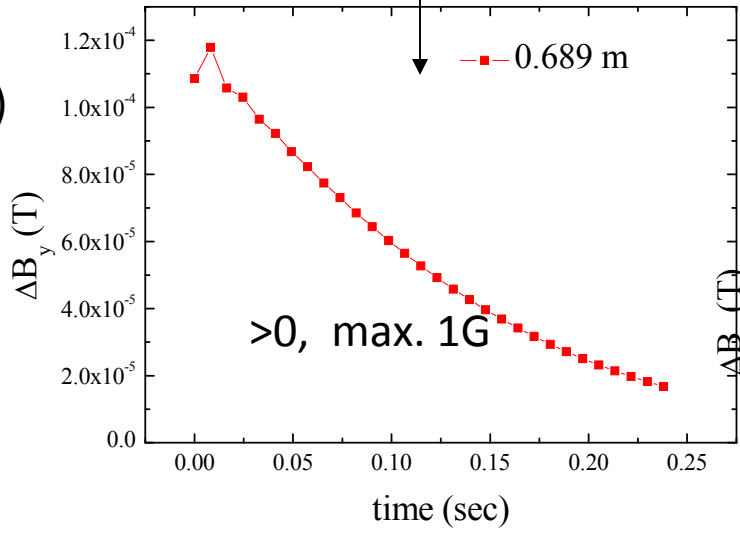
G.Moritz, 'Eddy Currents', CAS Bruges,  
June 16 - 25 2009

R. Kurnyshov et al.,  
Report on FE-R&D,  
Contract No. 5, GSI,

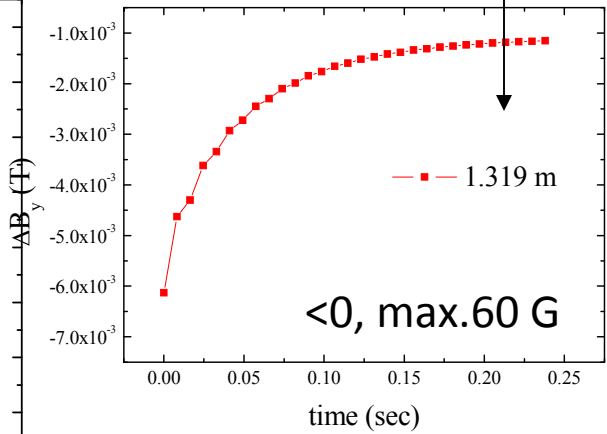
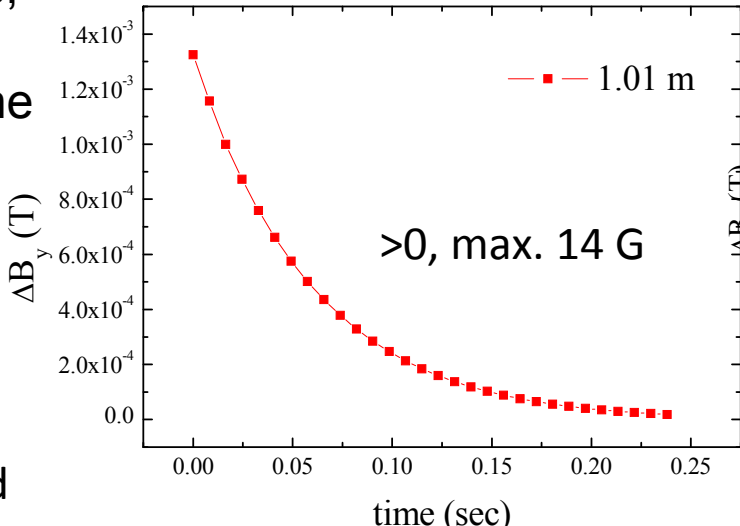
# Field relaxation at different longitudinal positions



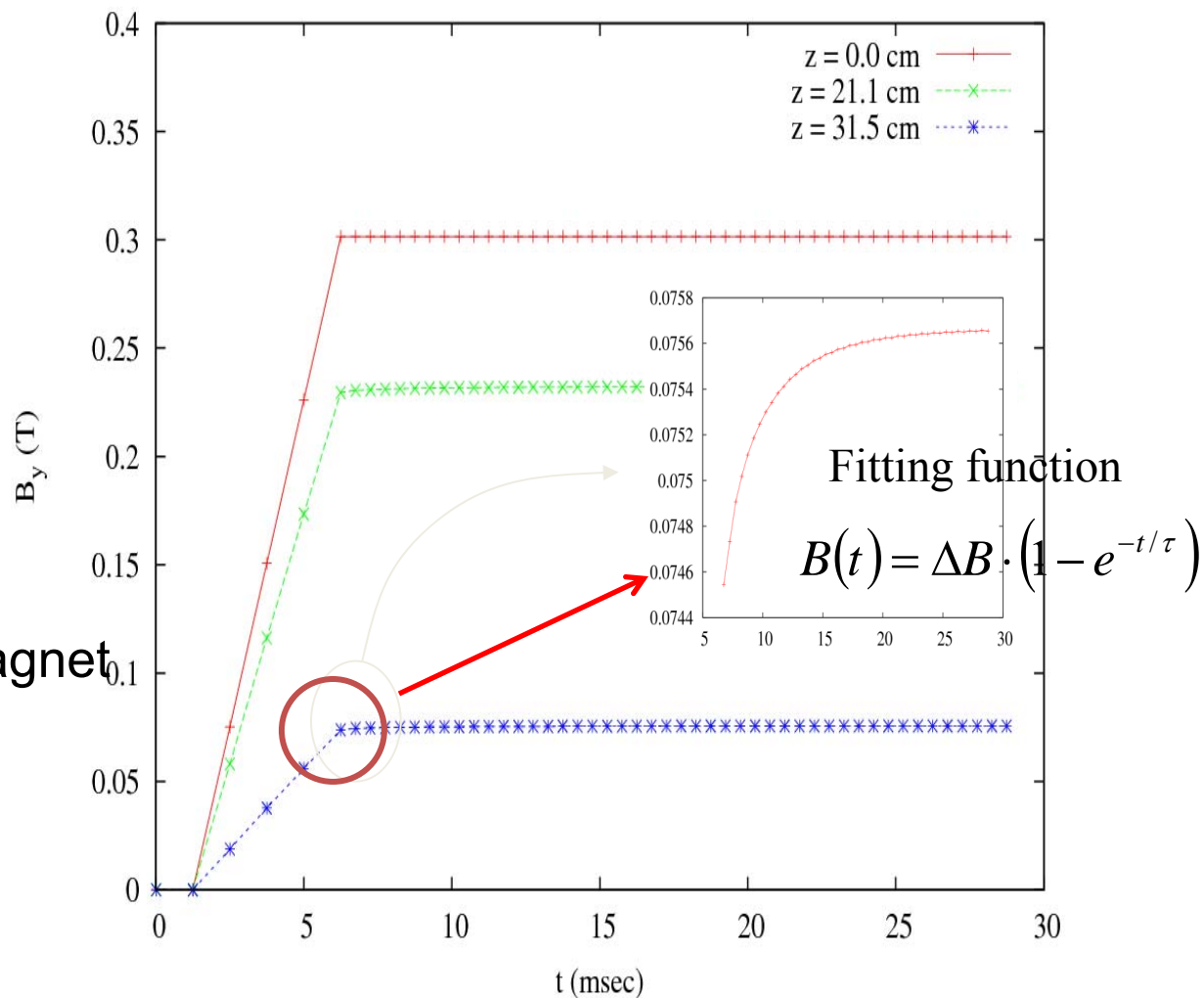
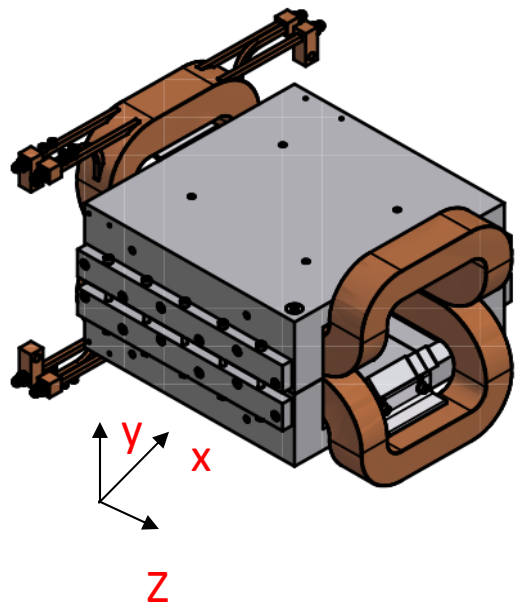
Z=0  
(Center of the magnet)



SIS100 dipole  
 • Linear ramp, up with 4 T/s,  
 • 1.9 T  
 • All curves start at t=0 at the end of the ramp



# Transient field behaviour after a linear ramp



CNAO Scanning Dipole Magnet

max. center field: 0.3 T

500 T/s

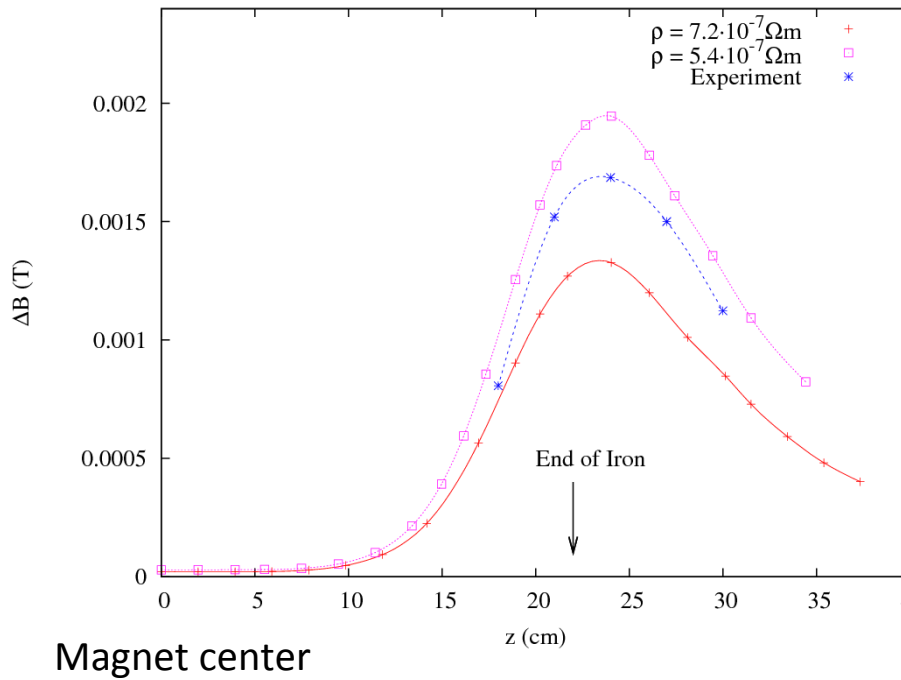
Lamination thickness: 0.3 mm

$z = 0$  magnet center,

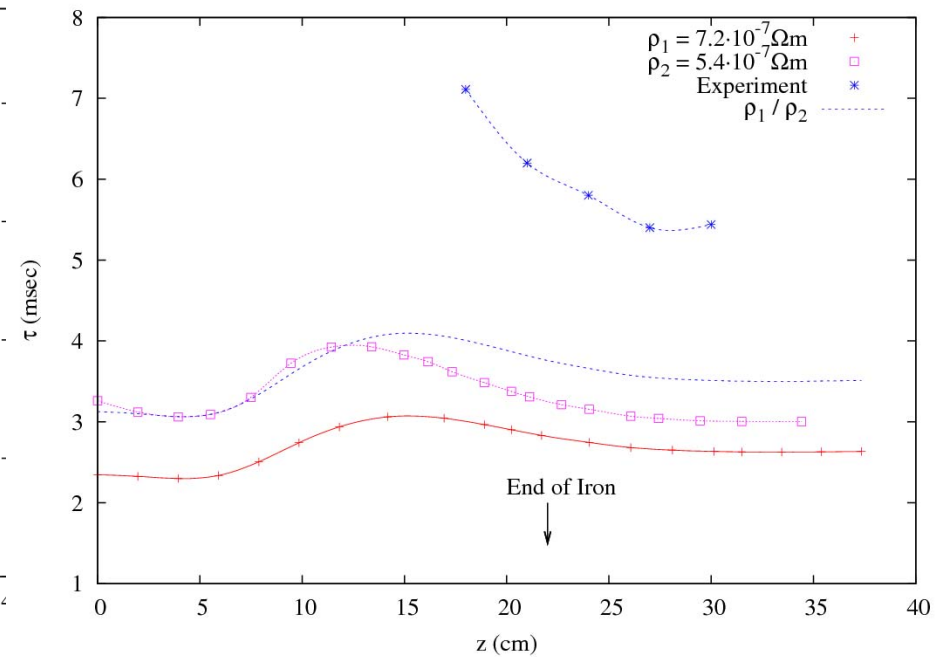
$z = 22.0$  cm: end of yoke



## Field delay



## Diffusion time constant

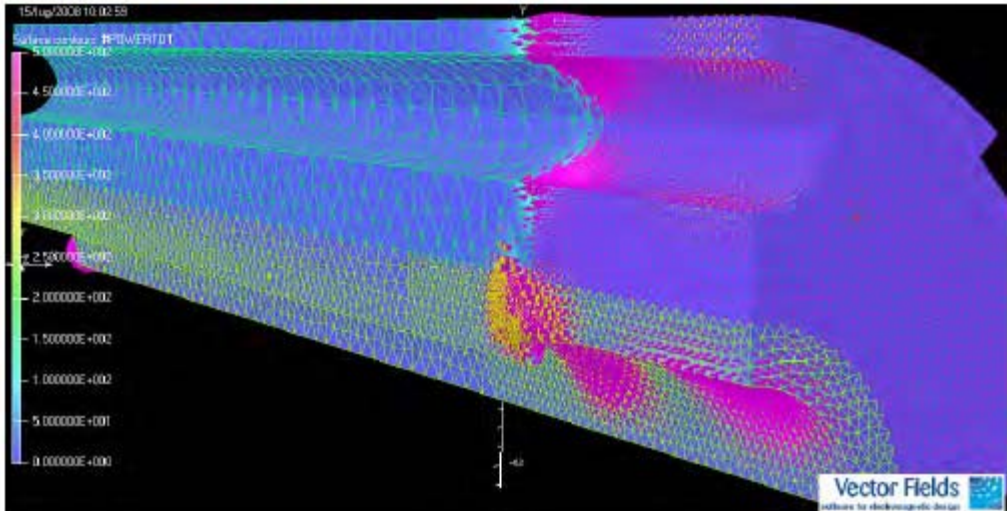
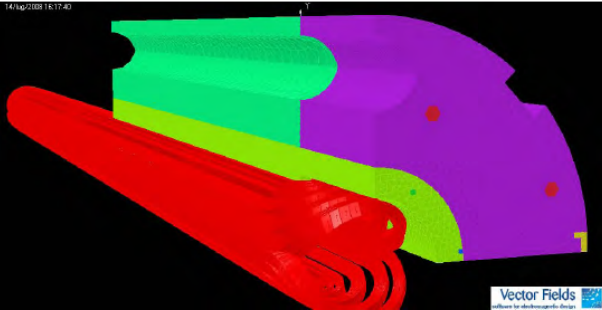


$\Delta B_{y\_max} \cong 0.7 \%$  of maximum operation field

Time constant  $\cong$  some milliseconds

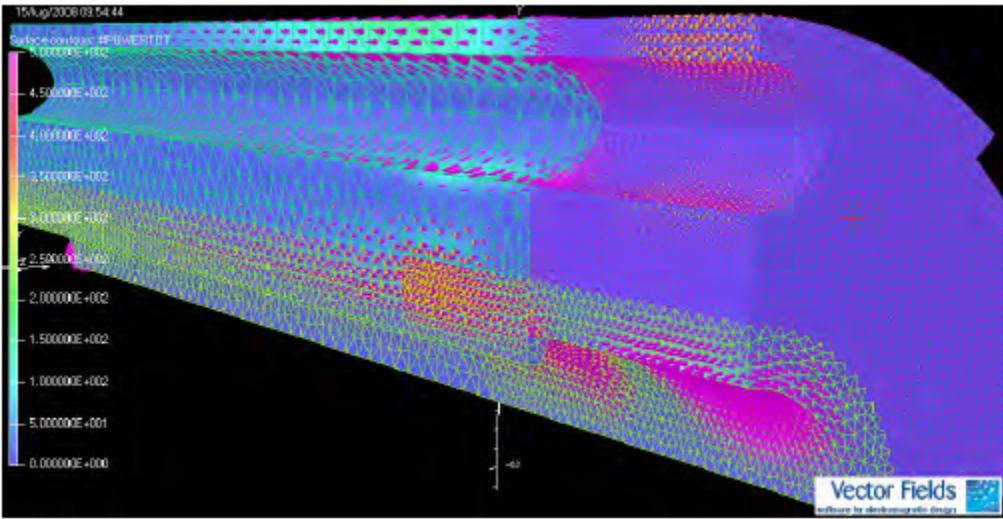
Remark: In a medical accelerator like CNAO the beam energy is varied in small time steps less then the diffusion time constant!

# SIS 300 Dipole- eddy currents(direction and current density in the magnet ends



4.5 T, 1T/s

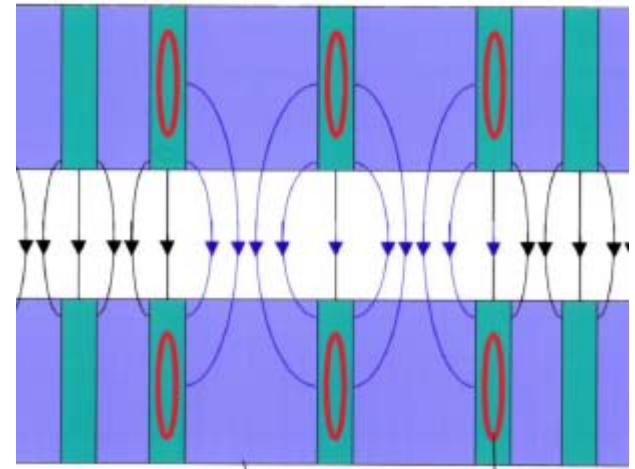
3.0 T, 1T/s



M. Sorbi, et al.,  
“Electromagnetic Design of the  
Coil-Ends for the FAIR SIS300  
Model Dipole,” in Proc. ASC’08,  
Chicago, 2008

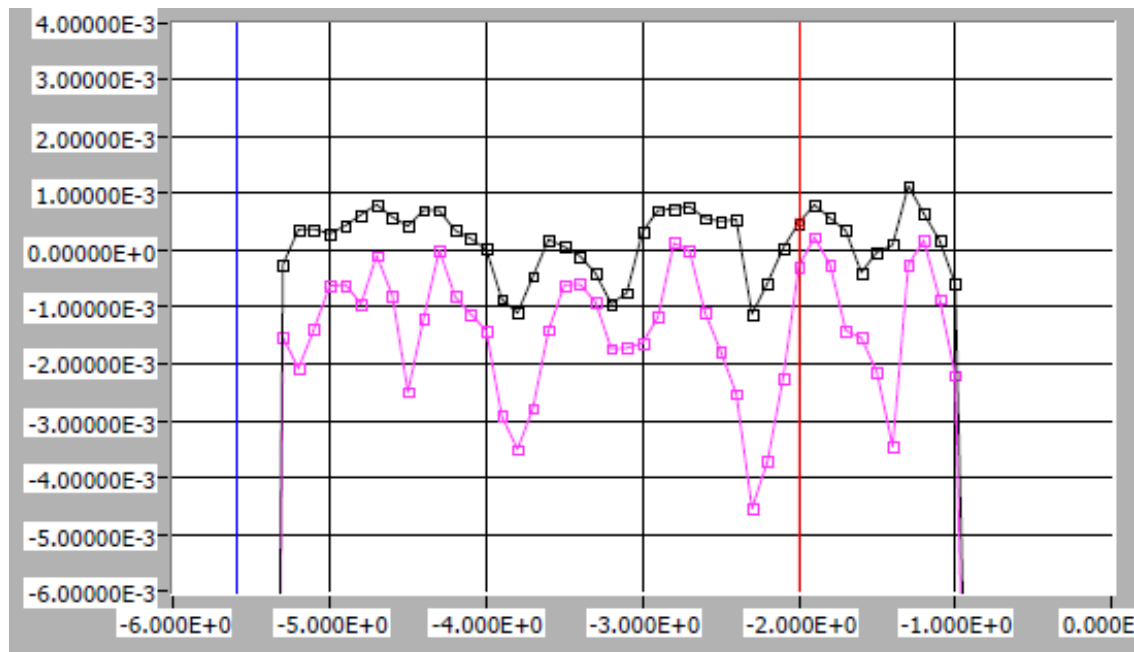
# Variation of the packing factor along the magnet

(Synchrotron dipole of the HIT-facility Heidelberg)



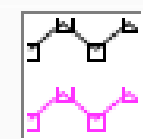
Six block structure leads to

- Variation of the DC-field
- Field reduction by eddy currents (induced by local  $B_z$  components) in the AC-case



REL.ABW DC field

Rel. ABW.AC field



Courtesy of F. Klos

# Eddy currents in mechanical structure

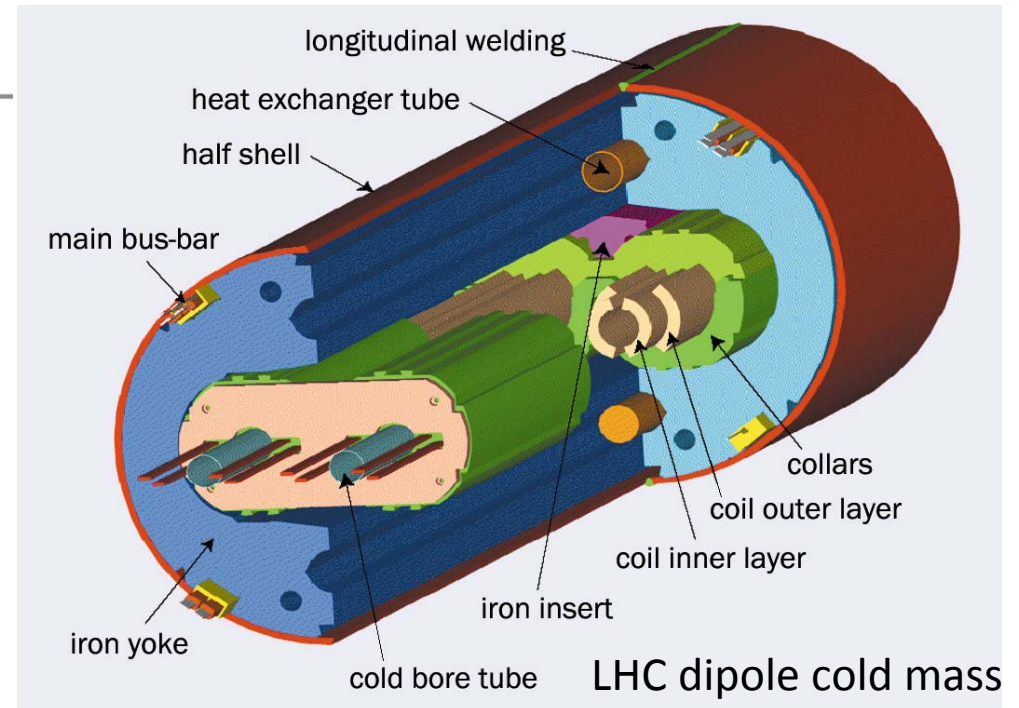
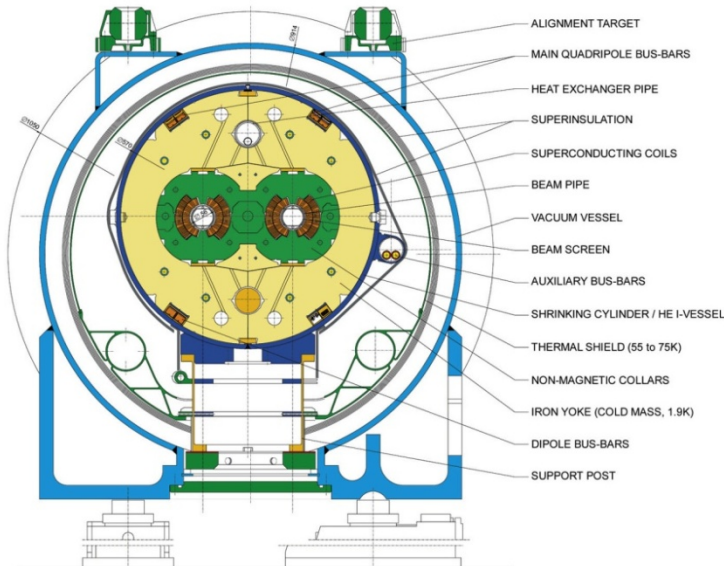
- Brackets
- Endplates
- Collar pins, Collar keys, Rods
- Shield, shell,

Try to avoid closed flux loops ! (for example by welding seams at the pole)

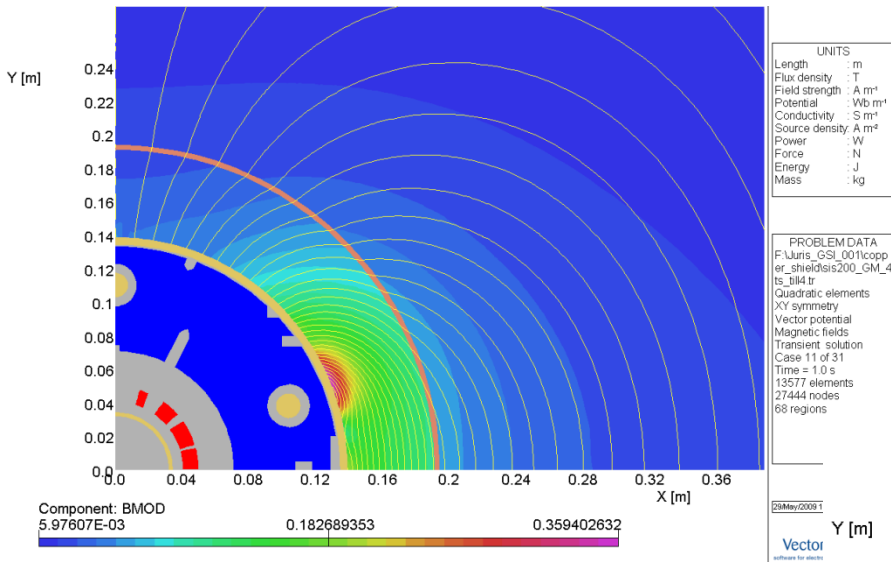


## LHC DIPOLE : STANDARD CROSS-SECTION

CERN AC.DI.MM - HE107 - 30.04.1999

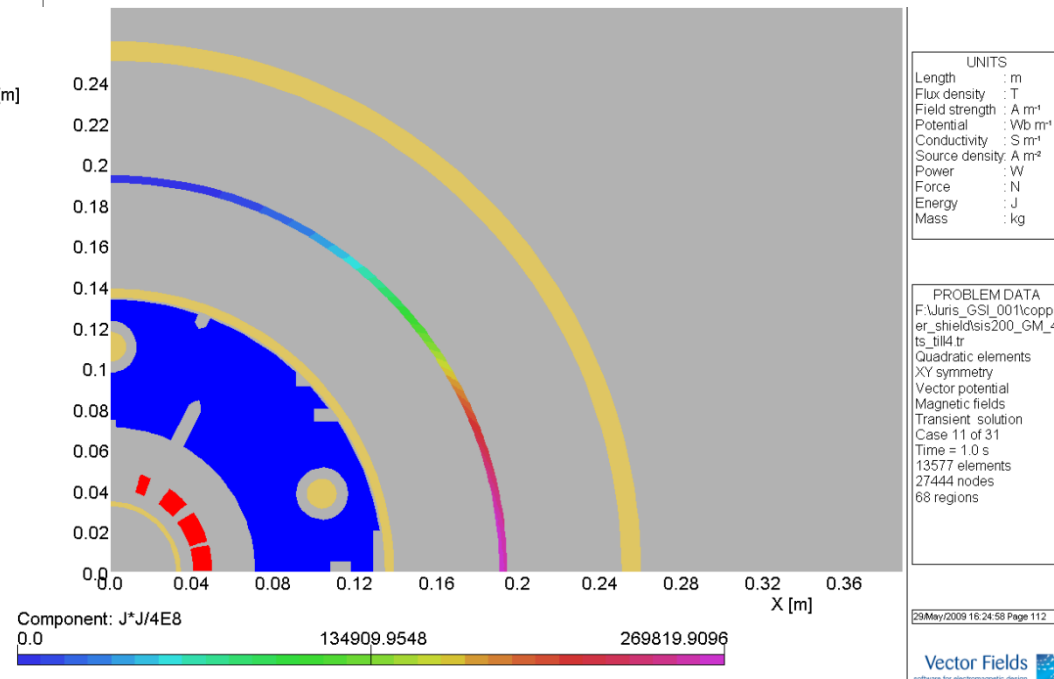


# Example: eddy currents in the copper shield of a sc dipole



R&D magnet GSI001  
 Bmod at 4T nominal field

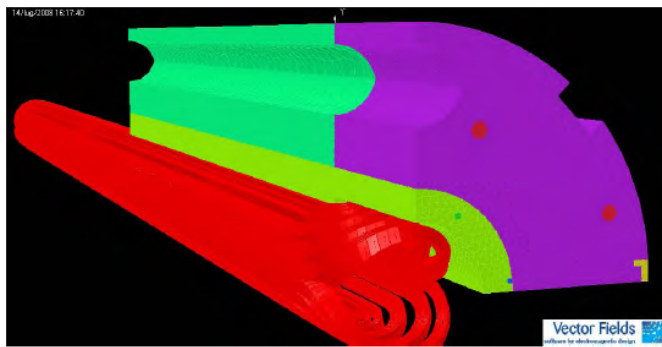
Power density (W/m<sup>3</sup>) in the copper shield (resistivity: 2.5 nΩm) at 4T nominal field and a ramp rate of 4T/s.  
 Maximum power density:  
 270 kW/m<sup>3</sup>



Courtesy of H. Leibrock

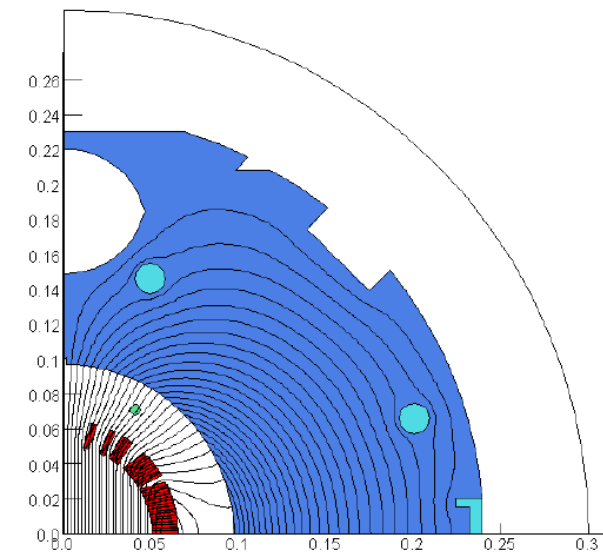
G.Moritz, 'Eddy Currents', CAS Bruges,  
 June 16 - 25 2009

# Eddy currents in Pins, Rods and Keys (SIS 300 dipole)

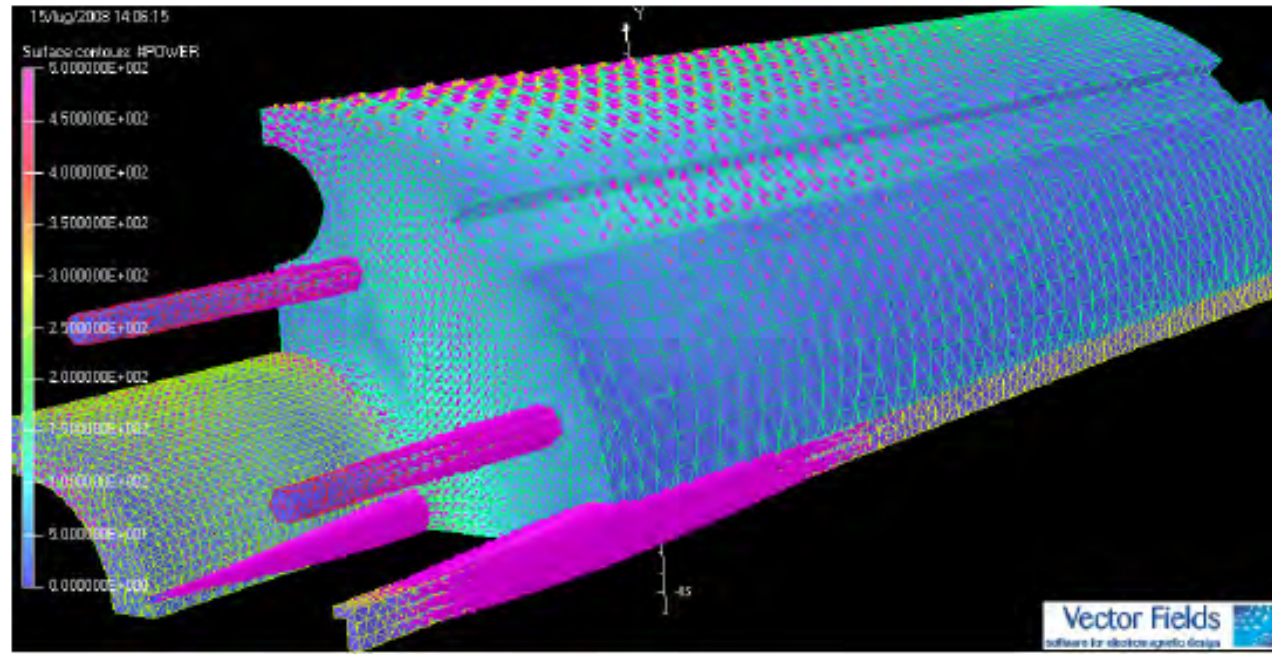


If possible: insulate them  
to avoid closed flux loops!

M. Sorbi et al.  
Technical Design Report  
SIS 300 4.5T model  
dipole

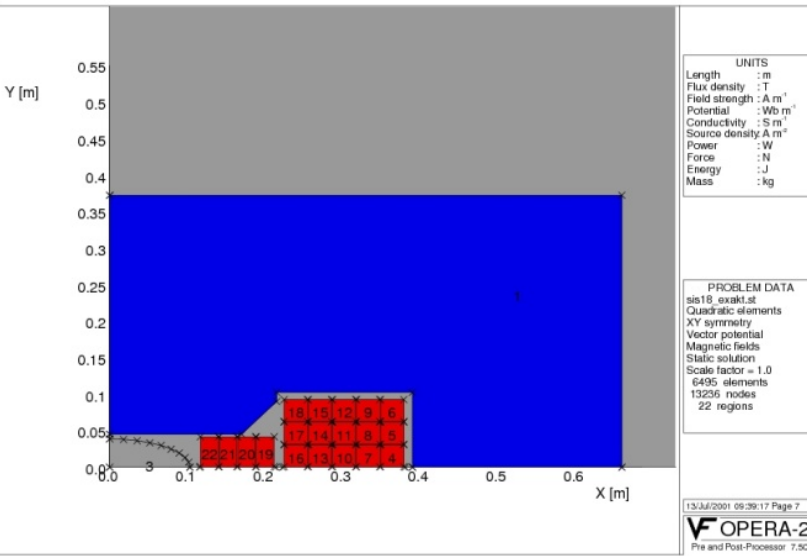
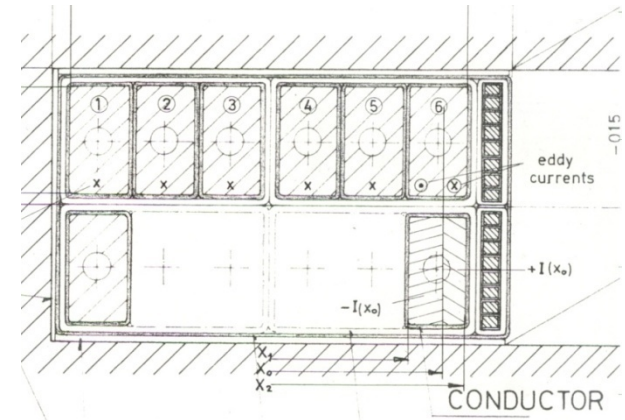


Flux-loop  
minimized!!



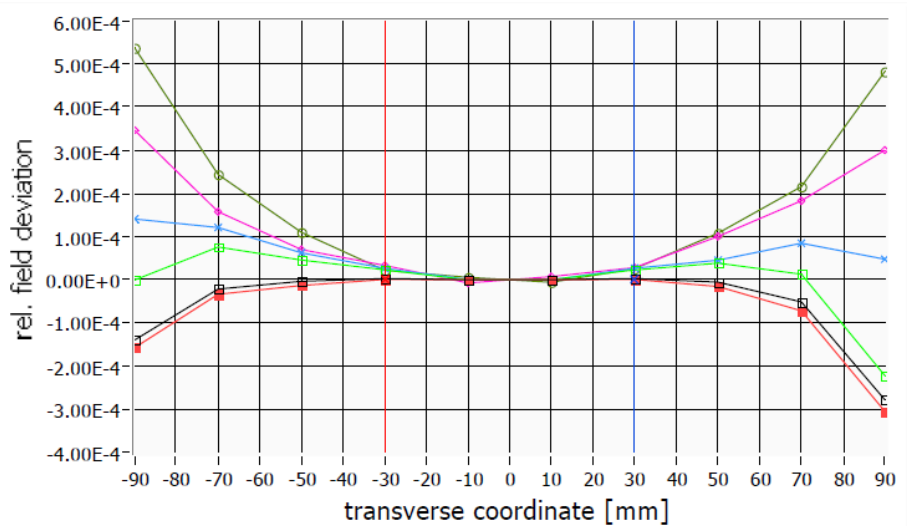
# Eddy currents in resistive coil

SIS 18 dipole



A. Asner et al., SI/Int.DL/69-2 9.6.1969  
 (Booster Bending Magnet)

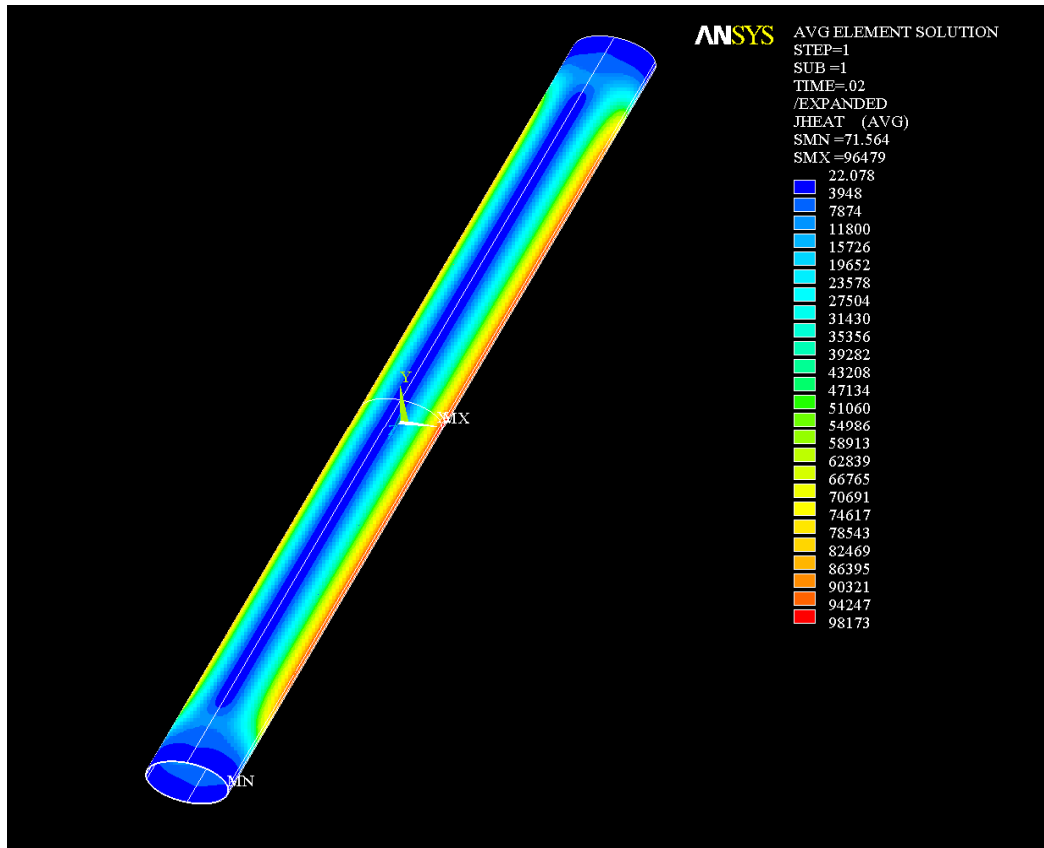
Application of Biot-Savart gives the eddy current contribution to the field in the magnet gap



- I= 380 [A] at DC
- I= 1900 [A] at DC
- I= 3500 [A] at DC
- di/dt= 1000 [A/s] at I=380 [A]
- di/dt= 2000 [A/s] at I=380 [A]
- di/dt= 3000 [A/s] at I=380 [A]

This case:  
 Eddy currents improve field quality!!

# Elliptical beam pipe (SIS 100 dipole)



simulation of the eddy current loss density in the beam pipe  
Thickness 0.3 mm  
Average loss: 4.9 W/m (0-2T, 4T/s)

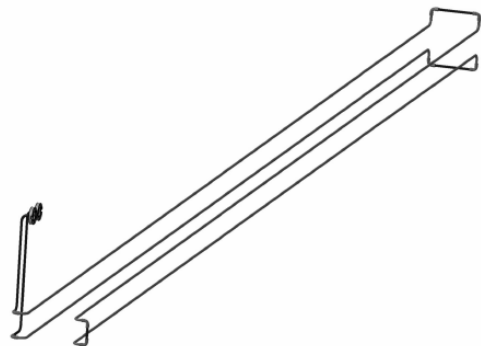
For the use as cryopump: need to be cooled!)

R. Kurnyshov et al.,  
Report on FE-R&D,  
Contract No. 5, GSI,  
October 2008

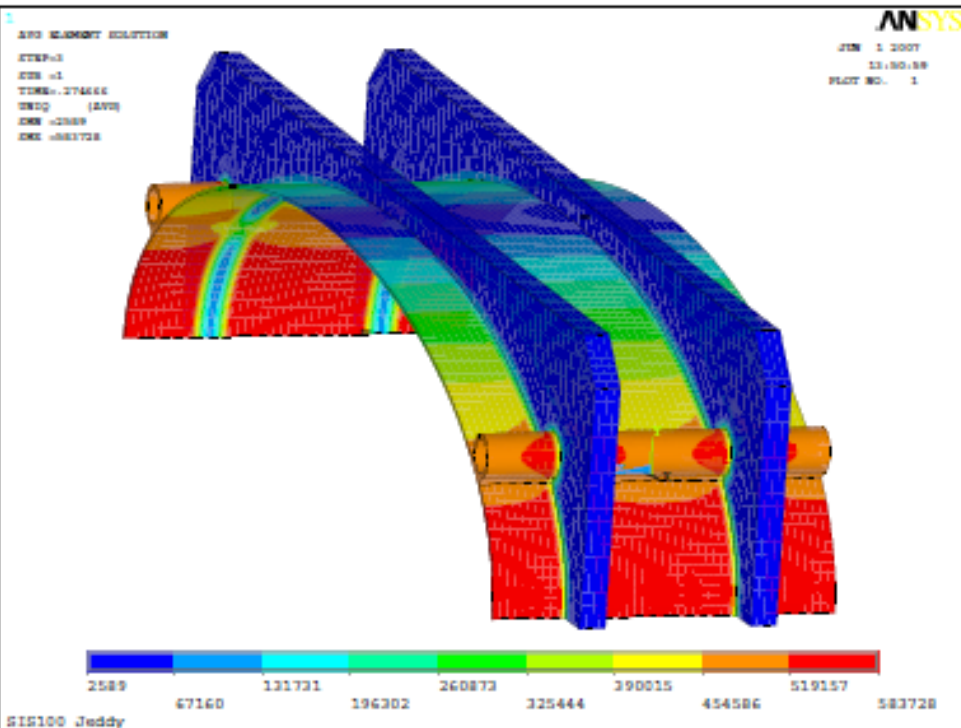


# Elliptical beam pipe (SIS 100 dipole)

- complete 3D model with ribs and cooling pipe



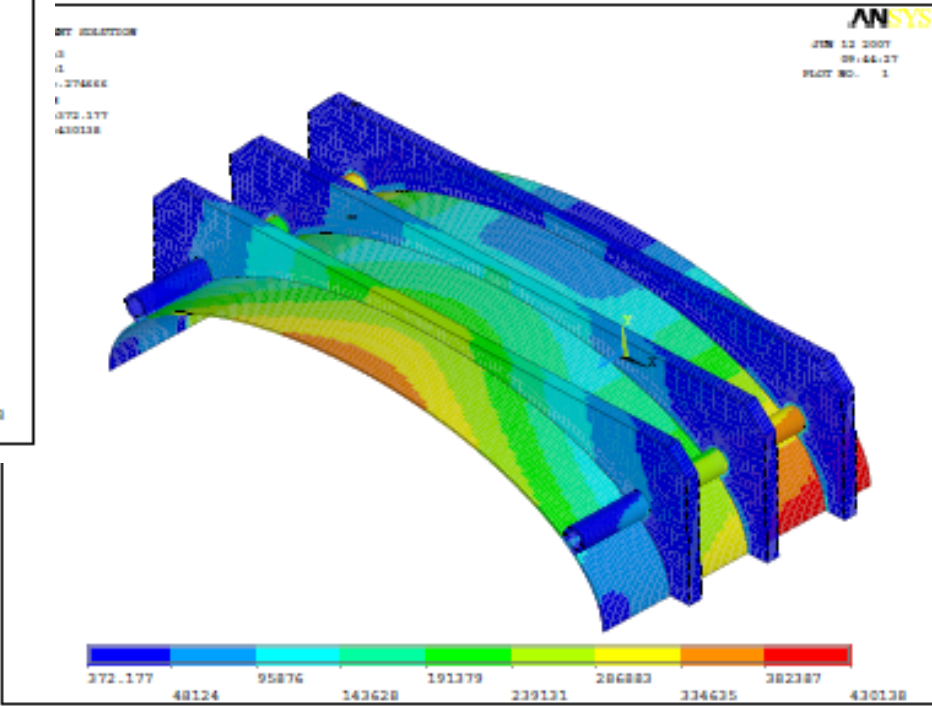
Designed to avoid closed flux loops



Current density (A/m<sup>2</sup>), central part

Cycle:0 -2T, 4 T/s

Average	4.9 pipe only
loss (W/m):	8.1 with tubes
	8.7 with tubes and ribs



Current density (A/m<sup>2</sup>), end part

Courtesy of S. Y. Shim

# Summary: Pulsed magnet design principles

(to minimize eddy current effects)

- Insulated laminations
- Choice of iron
- Appropriate magnet design
  - Avoid saturation ( $\mu_r \gg 1$ )
  - Rogowski-profile of the magnet pole ends
  - Slits in the end laminations
  - Non-conductive material at the magnet ends
  - ‚long‘ magnets (also from the eddy current aspect!)
- Appropriate design of the mechanical structure
  - Choice of materials (non-conductive wherever possible)
  - Avoid ‚bulky‘ components
  - Avoid magnetic ‚flux loops‘
- Field Control (‚B-Train‘)

## References

### •Books

- Heinz E. Knoepfel, 'Magnetic Fields', John Wiley and Sons, INC. , New York....., 2000
- Jack T. Tanabe, Iron dominated electromagnets: design, fabrication, assembly and measurements, WORLD Scientific 2005
- Y. Iwasa, 'Case studies in superconducting magnets', Plenum Press, New York and London, 1994

### •Reviews

- K. Halbach, 'Some eddy current effects in solid core magnets', Nuclear Instruments and Methods, 107 (1973), 529-540
- E.E. Kriezis et al., 'Eddy Currents: Theory and Applications', Proceedings of the IEEE, Vol. 80, NO. 10. October 1992, p.1599-1589

### Acknowledgement:

I am greatly indebted to S.Y. Shim for his help during the preparation of this talk.