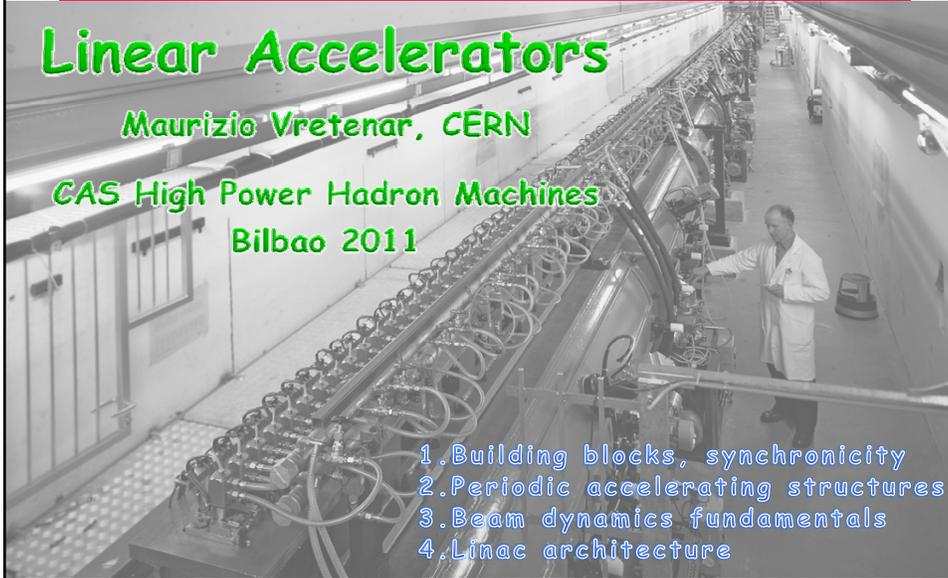


Linear Accelerators

Maurizio Vretenar, CERN

CAS High Power Hadron Machines

Bilbao 2011



1. Building blocks, synchronicity
2. Periodic accelerating structures
3. Beam dynamics fundamentals
4. Linac architecture

1. Introduction: building blocks, synchronicity



CAS Why Linear Accelerators

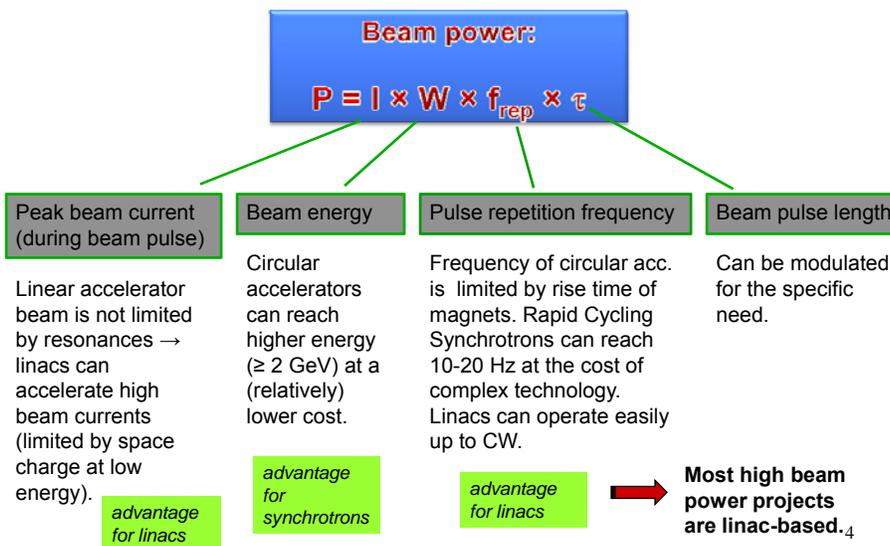


Linear Accelerators are used for:

1. Low-Energy acceleration (injectors to synchrotrons or stand-alone): for protons and ions, linacs can be **synchronous with the RF fields** in the range where **velocity increases with energy**. When velocity is ~constant, synchrotrons are more efficient (multiple crossings of the RF gaps instead of single crossing).
Protons : $\beta = v/c = 0.51$ at 150 MeV, 0.95 at 2 GeV.
2. High-Energy acceleration in the case of:
 - Production of **high-intensity proton beams** in comparison with synchrotrons, linacs can go to **higher repetition rate**, are less affected by **resonances** and have more **distributed beam losses**. Higher injection energy from linacs to synchrotrons leads to **lower space charge effects** in the synchrotron and allows increasing the beam intensity.
 - **High energy linear colliders for leptons**, where the main advantage is the **absence of synchrotron radiation**.

3

CAS Beam power: linear vs. circular





Generating the proton beams required for high-intensity applications is a challenge for the linear accelerator builder. Problems are:

1. Generation, acceleration and preservation of **high-brightness particle beams**. (brightness ~ density in phase space). Means defeating **space charge** (Coulomb repulsion), which is stronger at low energy.
2. Minimization of **beam loss**, for maintainability of the machine. Means a careful design of the **beam optics**, a compromise between efficiency and beam **aperture** and a careful **collimation**.
3. Designing machines with high **power efficiency**. Means mastering and optimizing the process of transferring energy to the beam.
4. Providing high **reliability and availability** of the accelerator (in particular for energy applications).
5. Last but not least, at a **low cost** !



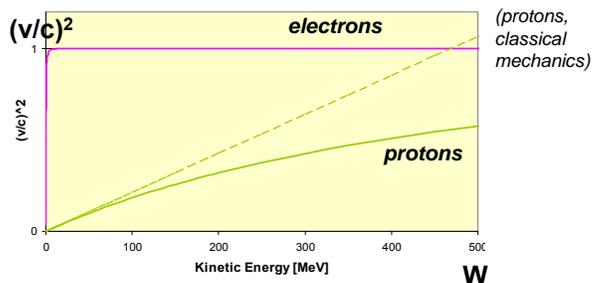
In **linear accelerators** the beam crosses only once the accelerating structures. They are used in the region where the **velocity of the particle beam increases** with energy

The periodicity of the RF structure must match the increasing particle velocity → development of a complete panoply of structures (NC and SC) with different features.

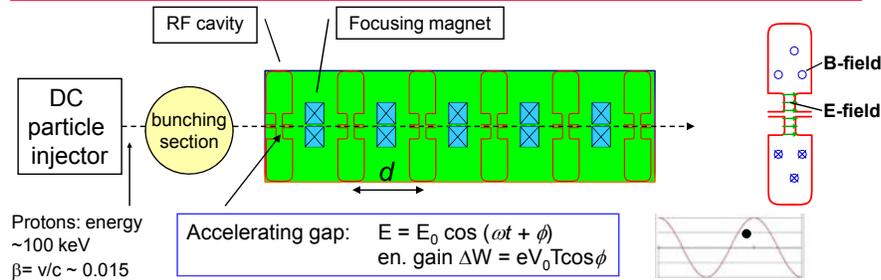
Protons and ions:
at the beginning of the acceleration, beta ($=v/c$) is rapidly increasing, but after few hundred MeV's (protons) relativity prevails over classical mechanics ($\beta \sim 1$) and particle velocity tends to saturate at the speed of light.

The region of **increasing β** is the region of **linear accelerators**.

The region of **nearly constant β** is the region of **synchrotrons**.



Basic linear accelerator structure



Protons: energy ~100 keV
 $\beta = v/c \sim 0.015$

Accelerating gap: $E = E_0 \cos(\omega t + \phi)$
 en. gain $\Delta W = eV_0 T \cos \phi$

Acceleration → the beam has to pass in each cavity on a phase ϕ near the crest of the wave

1. The beam must be **bunched** at frequency ω
2. **distance** between cavities and **phase** of each cavity must be correlated

Phase change from cavity i to $i+1$ is $\Delta\phi = \omega\tau = \omega \frac{d}{\beta c} = 2\pi \frac{d}{\beta\lambda}$

For the beam to be synchronous with the RF wave ("ride on the crest") phase must be related to distance by the relation:

$$\frac{\Delta\phi}{d} = \frac{2\pi}{\beta\lambda}$$

... and on top of acceleration, we need to introduce in our "linac" some **focusing elements**,
 ... and on top of that, we will couple a number of gaps in an "**accelerating structure**"

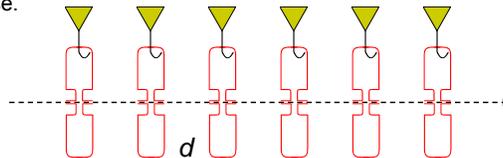
Accelerating structure architecture



When β increases during acceleration, either the phase difference between cavities $\Delta\phi$ must decrease or their distance d must increase.

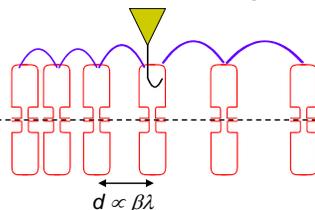
$$\frac{\Delta\phi}{d} = \frac{2\pi}{\beta\lambda}$$

$d = \text{const.}$
 ϕ variable



Individual cavities – distance between cavities constant, each cavity fed by an individual RF source, phase of each cavity adjusted to keep synchronism, used for linacs required to operate with different ions or at different energies. Flexible but expensive!

$\phi = \text{const.}$
 d variable



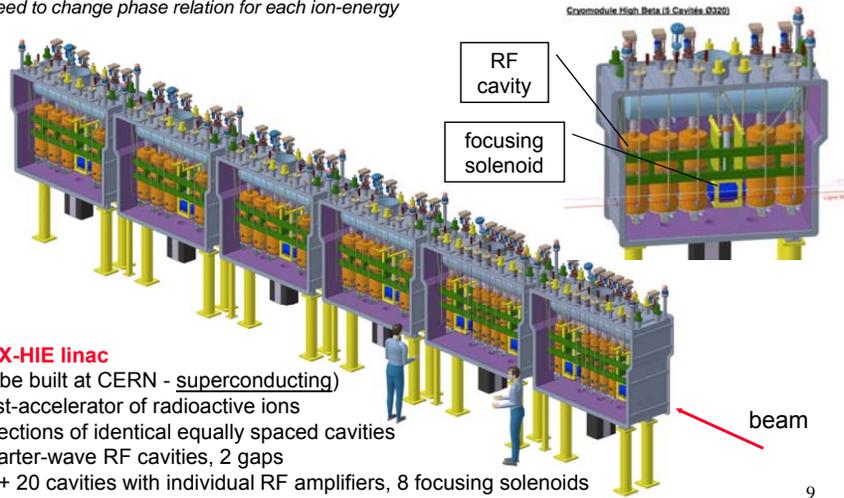
Better, but 2 problems:
 1. create a "**coupling**";
 2. create a mechanical and RF structure with increasing cell length.

Coupled cell cavities - a single RF source feeds a large number of cells (up to ~100!) - the phase between adjacent cells is defined by the coupling and the distance between cells increases to keep synchronism. Once the geometry is defined, it can accelerate only one type of ion for a given energy range. Effective but not flexible.

CAS Case 1: a single-cavity linac



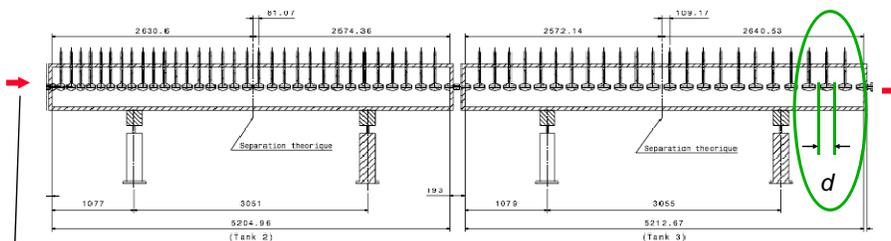
The goal is flexibility: acceleration of different ions (e/m) at different energies
 → need to change phase relation for each ion-energy



REX-HIE linac
 (to be built at CERN - superconducting)
 Post-accelerator of radioactive ions
 2 sections of identical equally spaced cavities
 Quarter-wave RF cavities, 2 gaps
 12 + 20 cavities with individual RF amplifiers, 8 focusing solenoids
 Energy 1.2 → 10 MeV/u, accelerates different A/m

9

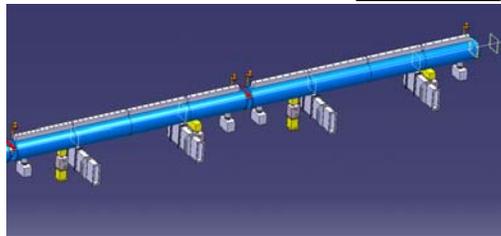
CAS Case 2 : a Drift Tube Linac



10 MeV,
 $\beta = 0.145$

50 MeV,
 $\beta = 0.31$

Tank 2 and 3 of the new Linac4
 at CERN:
 57 coupled accelerating gaps
 Frequency 352.2 MHz, $\lambda = 85$ cm
 Cell length ($d = \beta\lambda$) from 12.3 cm
 to 26.4 cm (factor 2 !).



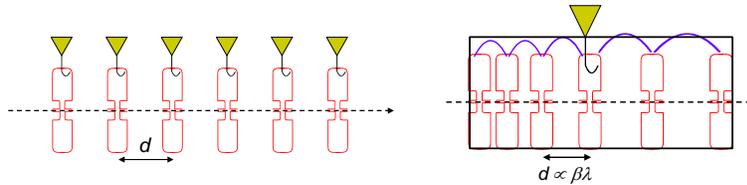
But:

Between these 2 "extremes" there are many "intermediate" cases, because:

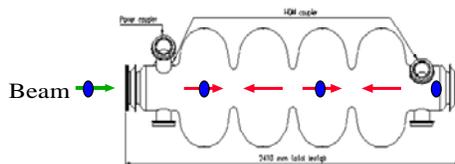
- a. Single-gap cavities are expensive (both cavity and RF source!).
- b. Structures with each cell matched to the beta profile are mechanically complicated and expensive.

→ as soon as the increase of beta with energy becomes small ($\Delta\beta/\Delta W$) we can accept a small error and:

1. Use multi-gap cavities with constant distance between gaps.
2. Use series of identical cavities (standardised design and construction).



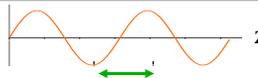
The distance between accelerating gaps is proportional to particle velocity



Example: a linac superconducting 4-cell accelerating structure

Synchronism condition bw. particle and wave
 t (travel between centers of cells) = $T/2$

Electric field (at time t_0)



d = distance between centres of consecutive cells

$$\frac{d}{\beta c} = \frac{1}{2f} \Rightarrow d = \frac{\beta c}{2f} = \frac{\beta \lambda}{2}$$

1. In an ion linac cell length has to increase (up to a factor 200 !), the linac will be made of a **sequence of different accelerating structures** (changing cell length, frequency, operating mode, etc.) matched to the ion velocity.
2. In sequences of (few) identical cells where β increases (acceleration) only the central cell will be synchronous, and in the other cells the beam will have a phase error.

"phase slippage"

$$\Delta\phi = \omega\Delta t = \pi \frac{\Delta\beta}{\beta}$$

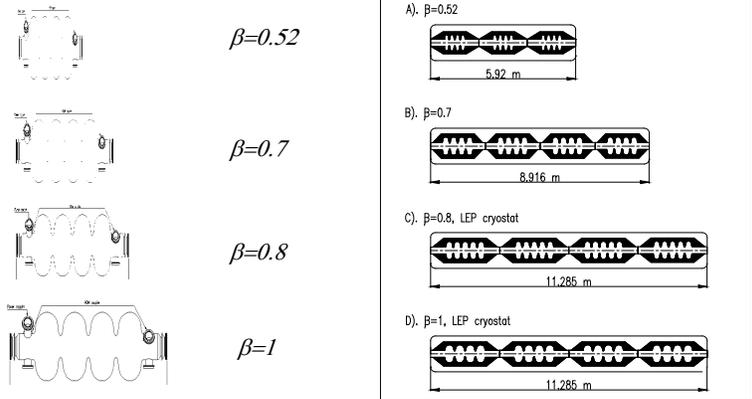
= phase error on a gap for a particle with $\beta+\Delta\beta$ crossing a cell designed for β

High and unacceptable for low energy, becomes lower and acceptable for high β

CAS Sections of identical cavities: a superconducting linac (medium β)



The same superconducting cavity design can be used for different proton velocities. The linac has different sections, each made of cavities with cell length matched to the average beta in that section. At "medium energy" (>150 MeV) we are not obliged to dimension every cell or every cavity for the particular particle beta at that position, and we can accept a slight "asynchronicity" → phase slippage + reduction in acceleration efficiency from the optimum one.



CERN (old) SPL design, SC linac 120 - 2200 MeV, 680 m length, 230 cavities

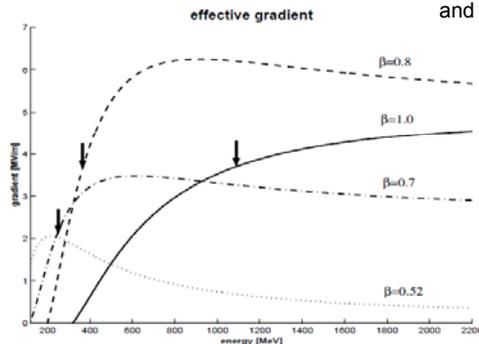
CAS Effects of phase slippage



When sequences of cells are not matched to the particle beta → phase slippage

$$\Delta\phi = \omega\Delta t = \pi \frac{\Delta\beta}{\beta} \rightarrow$$

1. The effective gradient seen by the particle is lower.
2. The phase of the bunch centre moves away from the synchronous phase → possible longitudinal emittance growth and beam loss.



$$\Delta\phi = \pi \frac{\Delta\beta}{\beta} = \pi \frac{1}{\gamma(\gamma-1)} \frac{\Delta W}{W}$$

Very large at small energy ($\gamma \sim 1$) becomes negligible at high energy ($\sim 2.5\% / m$ for $\gamma \sim 1.5$, $W = 500$ MeV).

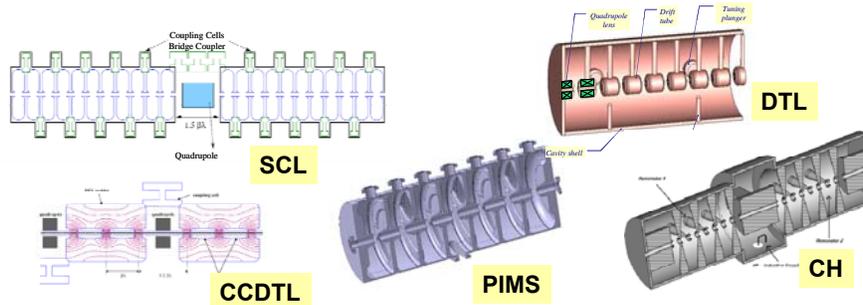
Curves of effective gradient (gradient seen by the beam for a constant gradient in the cavity) for the previous case (4 sections of beta 0.52, 0.7, 0.8 and 1.0). 14

CAS Multi-gap coupled-cell cavities



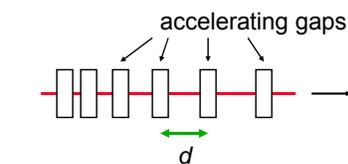
Between these 2 extreme case (array of independently phased single-gap cavities / single long chain of coupled cells with lengths matching the particle beta) there can be a large number of variations (number of gaps per cavity, length of the cavity, type of coupling) each optimized for a certain range of energy and type of particle.

The goal of this lecture is to provide the background to understand the main features of these different structures...



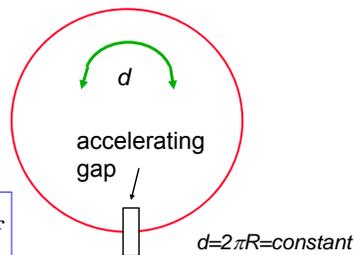
CAS

Linear and circular accelerators



$$d = \beta\lambda/2 = \text{variable}$$

$$d = \frac{\beta c}{2f} = \frac{\beta\lambda}{2}, \beta c = 2df$$



Linear accelerator:

Particles accelerated by a sequence of gaps (all at the same RF phase).

Distance between gaps increases proportionally to the particle velocity, to keep synchronicity.

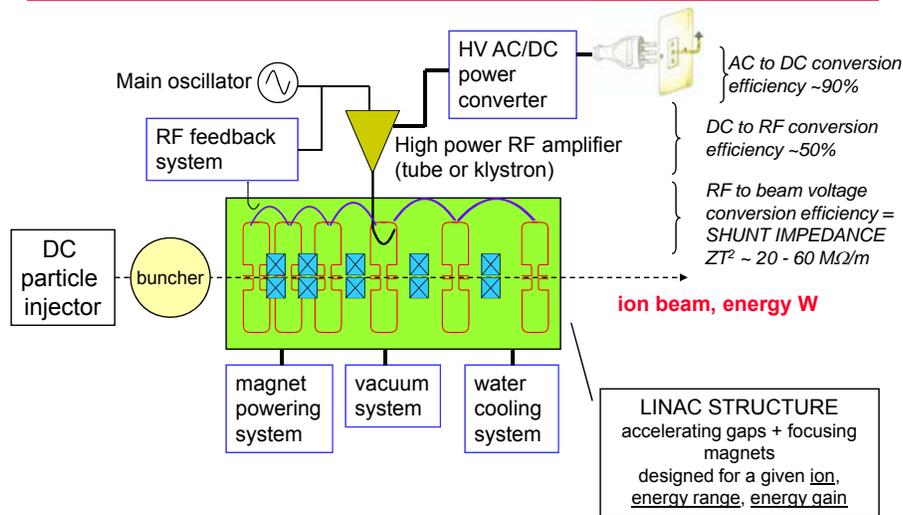
Used in the range where β increases. "Newton" machine

Circular accelerator:

Particles accelerated by one (or more) gaps at given positions in the ring.

Distance between gaps is fixed. Synchronicity only for $\beta \sim \text{const}$, or varying (in a limited range!) the RF frequency.

Used in the range where β is nearly constant. "Einstein" machine



What did we learn?

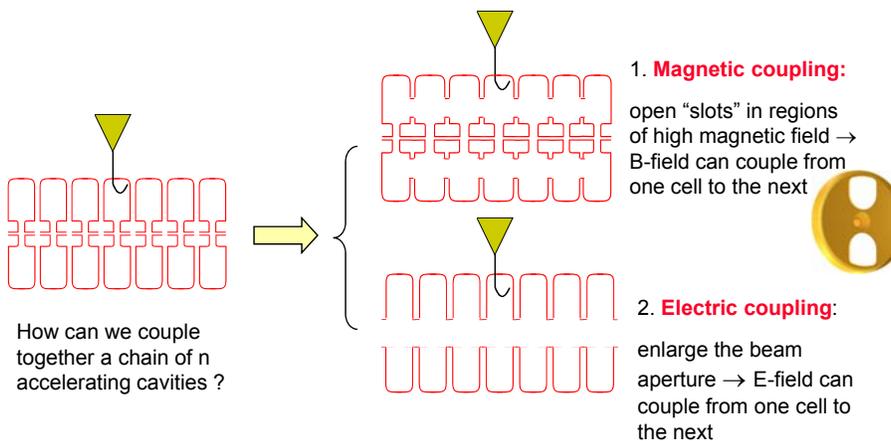
1. A linac is composed of an array of accelerating gaps, interlaced with focusing magnets (quadrupoles or solenoids), following an ion source with a DC extraction and a bunching section.
2. When beam velocity is increasing with energy ("Newton" regime), we have to match to the velocity (or to the relativistic β) either the phase difference or the distance between two subsequent gaps.
3. We have to compromise between synchronicity (distance between gaps matched to the increasing particle velocity) and simplicity (number of gaps on the same RF source, sequences of identical cavities). At low energies we have to follow closely the synchronicity law, whereas at high energies we have a certain freedom in the number of identical cells/identical cavities.

2 -Accelerating Structures



19

CAS Coupling accelerating cells



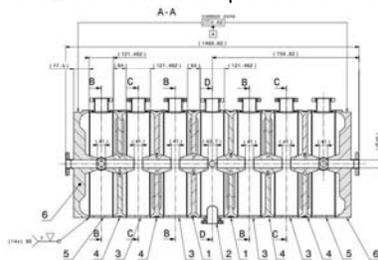
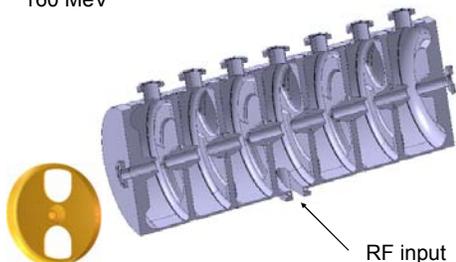
The effect of the coupling is that the cells no longer resonate independently, but will have common resonances with well defined field patterns.

20

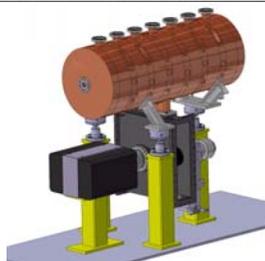
A 7-cell magnetically-coupled structure: the PIMS



PIMS = Pi-Mode Structure, will be used in Linac4 at CERN to accelerate protons from 100 to 160 MeV



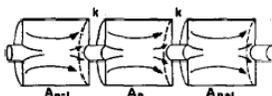
This structure is composed of 7 accelerating cells, magnetically coupled.
The cells in a cavity have the same length, but they are longer from one cavity to the next, to follow the increase in beam velocity.



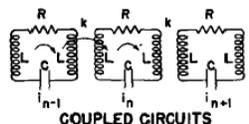
Linac cavities as chains of coupled resonators



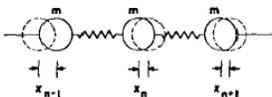
What is the relative phase and amplitude between cells in a chain of coupled cavities?



COUPLED CAVITIES



COUPLED CIRCUITS



LINEAR LATTICE

A linear chain of accelerating cells can be represented as a chain of resonant circuits magnetically coupled.

Individual cavity resonating at $\omega_0 \rightarrow$ frequenci(es) of the coupled system ?

Resonant circuit equation for circuit i ($R=0$):

$$I_i(2j\omega L + \frac{1}{j\omega C}) + j\omega k L(I_{i-1} + I_{i+1}) = 0$$

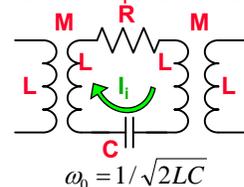
Dividing both terms by $2j\omega L$:

$$X_i(1 - \frac{\omega_0^2}{\omega^2}) + \frac{k}{2}(X_{i-1} + X_{i+1}) = 0$$

General response term, \propto (stored energy)^{1/2}, can be voltage, E-field, B-field, etc.

General resonance term

Contribution from adjacent oscillators



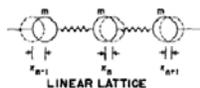
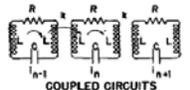
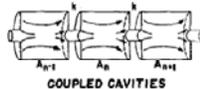
$$\omega_0 = 1/\sqrt{2LC}$$

CAS The Coupled-system Matrix



$$X_i \left(1 - \frac{\omega_0^2}{\omega^2}\right) + \frac{k}{2} (X_{i-1} + X_{i+1}) = 0$$

$$i = 0, \dots, N$$



A chain of N+1 resonators is described by a (N+1)x(N+1) matrix:

$$\begin{pmatrix} 1 - \frac{\omega_0^2}{\omega^2} & \frac{k}{2} & 0 & \dots \\ \frac{k}{2} & 1 - \frac{\omega_0^2}{\omega^2} & \frac{k}{2} & \dots \\ \dots & \dots & \dots & \dots \\ 0 & 0 & \frac{k}{2} & 1 - \frac{\omega_0^2}{\omega^2} \end{pmatrix} \begin{pmatrix} X_0 \\ X_2 \\ \dots \\ X_N \end{pmatrix} = 0 \quad \text{or} \quad M X = 0$$

This matrix equation has solutions only if $\det M = 0$

Eigenvalue problem!

1. System of order (N+1) in $\omega \rightarrow$ only N+1 frequencies will be solution of the problem ("eigenvalues", corresponding to the resonances) \rightarrow a system of N coupled oscillators has N resonance frequencies \rightarrow an *individual resonance opens up into a band of frequencies*.
2. At each frequency ω_i will correspond a set of relative amplitudes in the different cells (X_0, X_2, \dots, X_N): the "eigenmodes" or "**modes**".

23

CAS Modes in a linear chain of oscillators



We can find an analytical expression for eigenvalues (frequencies) and eigenvectors (modes):

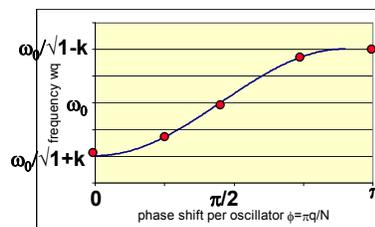
Frequencies of the coupled system :

$$\omega_q^2 = \frac{\omega_0^2}{1 + k \cos \frac{\pi q}{N}}, \quad q = 0, \dots, N$$

the index q defines the number of the solution \rightarrow is the "mode index"

\rightarrow Each mode is characterized by a phase $\frac{\pi q}{N}$. Frequency vs. phase of each mode can be plotted as a "dispersion curve" $\omega = f(\phi)$:

1. each mode is a point on a sinusoidal curve.
2. modes are equally spaced in phase.

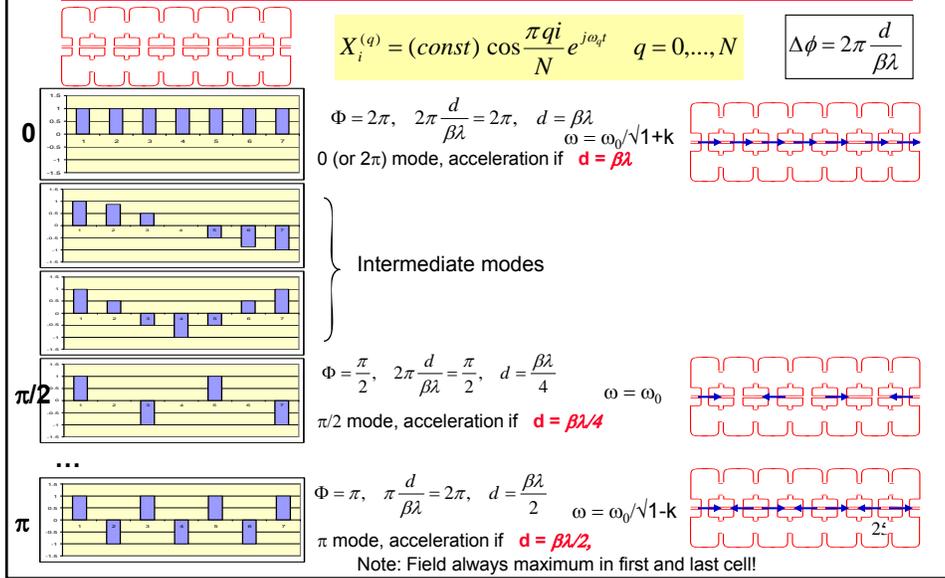


The "eigenvectors" = relative amplitude of the field in the cells are:

$$X_i^{(q)} = (\text{const}) \cos \frac{\pi q i}{N} e^{j\omega_q t} \quad q = 0, \dots, N$$

\rightarrow **STANDING WAVE MODES**, defined by a phase $\frac{\pi q}{N}$ corresponding to the phase shift between an oscillator and the next one $\rightarrow \frac{\pi q}{N} = \Phi$ is the phase difference between adjacent cells that we have introduced in the 1st part of the lecture.

24

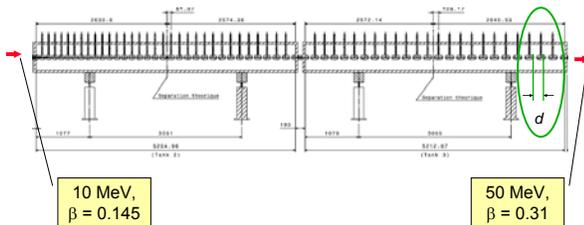


Note: our relations depend only on the cell frequency ω , not on the cell length d !!!

$$\omega_q^2 = \frac{\omega_0^2}{1 + k \cos \frac{\pi q}{N}}, \quad q = 0, \dots, N$$

$$X_n^{(q)} = (const) \cos \frac{\pi qn}{N} e^{j\omega_q t} \quad q = 0, \dots, N$$

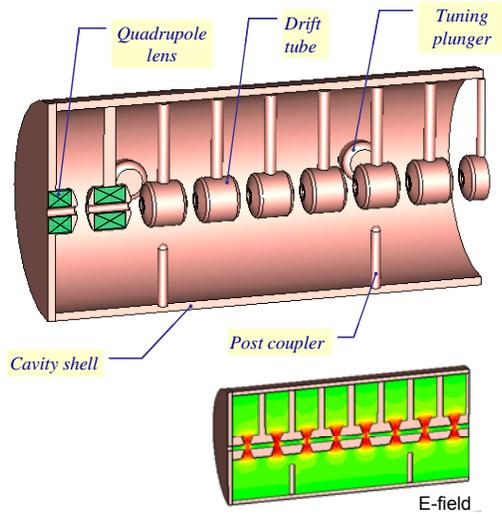
→ As soon as we keep the frequency of each cell constant, we can change the cell length following any acceleration (β) profile!



$d \uparrow \rightarrow (L \uparrow, C \downarrow) \rightarrow LC \sim const \rightarrow \omega \sim const$

Example:
 The Drift Tube Linac (DTL)
 Chain of many (up to 100!) accelerating cells operating in the 0 mode. The ultimate coupling slot: no wall between the cells!

Each cell has a different length, but the cell frequency remains constant → "the EM fields don't see that the cell length is changing!" 26



Standing wave linac structure for protons and ions, $\beta=0.1-0.5$, $f=20-400$ MHz

Drift tubes are suspended by stems (no net RF current on stem)

Coupling between cells is maximum (no slot, fully open!)

The 0-mode allows a long enough cell ($d=\beta\lambda$) to house focusing quadrupoles inside the drift tubes!

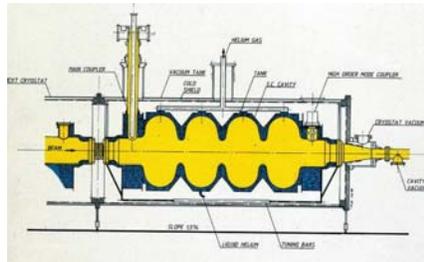


Top; CERN Linac2 Drift Tube Linac accelerating tank 1 (200 MHz). The tank is 7m long (diameter 1m) and provides an energy gain of 10 MeV.

Left: DTL prototype for CERN Linac4 (352 MHz). Focusing is provided by (small) quadrupoles inside drift tubes. Length of drift tubes (cell length) increases with proton velocity.



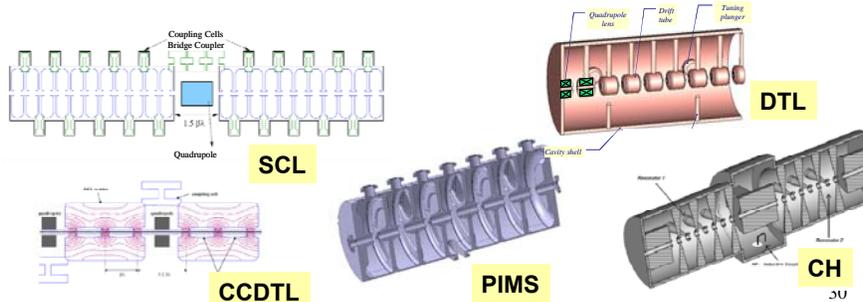
Standing wave structures for particles at $\beta > 0.5-0.7$, widely used for protons (SNS, etc.) and electrons (ILC, etc.)
 $f = 350-700$ MHz (protons),
 $f = 350$ MHz - 3 GHz (electrons)
 Chain of cells electrically coupled, large apertures (ZT^2 not a concern).
 Operating in π -mode, cell length $\beta\lambda/2$
 Input coupler placed at one end.



The creativity of cavity designers is endless...
 For normal-conducting, the goal is designing high-efficiency structures with a large number of cells (higher power RF sources are less expensive).

Two important trends:

1. Use $\pi/2$ modes for stability of long chains of resonators \rightarrow CCDTL (Cell-Coupled Drift Tube Linac), SCL (Side Coupled Linac), ACS (Annular Coupled Structure),....
2. Use alternative modes: H-mode structures (TE band) \rightarrow Interdigital IH, CH



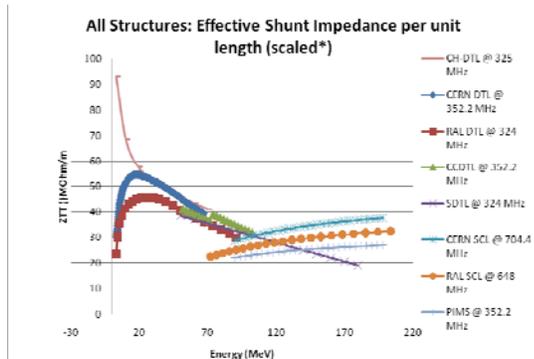


Main figure of merit is the shunt impedance

Ratio between energy gain (square) and power dissipation, is a measure of the energy efficiency of a structure.

Depends on the beta, on the energy and on the mode of operation.

However, the choice of the best accelerating structure for a certain energy range depends also on **beam dynamics** and on construction **cost**.



A comparison of shunt-impedances for different low-beta structures done in 2005-08 by the "HIPPI" EU-funded Activity.

In general terms, a DTL-like structure is preferred at low-energy, and π -mode structures at high-energy. CH is excellent at low energies.

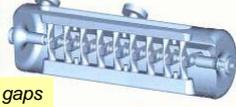


Spoke (low beta) [FZJ, Orsay]



4 gaps

CH (low/medium beta) [IAP-FU]



10 gaps

QWR (low beta) [LNL, etc.]



2 gaps

HWR (low beta) [FZJ, LNL, Orsay]

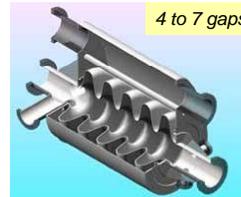


2 gaps

Re-entrant [LNL]



1 gap



4 to 7 gaps

Elliptical cavities [CEA, INFN-MI, CERN, ...]

Superconducting structure for linacs can have a small number of gaps → used for low and medium beta.

Elliptical structures with more gaps (4 to 7) are used for medium and high beta.



What did we learn?

1. Coupling together accelerating cells (via the magnetic or electric field) is a way to fix their phase relation.
2. A chain of N coupled resonators will always have N modes of oscillation. Each mode will have a resonance frequency and a field pattern with a corresponding phase shift from cell to cell.
3. Choosing the excitation frequency, we can decide in which mode to operate the structure, and we can select a mode with a phase advance between cells suitable for acceleration. If we change the length of a cell without changing its frequency, we can follow the increase the particle velocity.
4. Practical linac structures operate either on mode 0 (DTL), less efficient but leaving space for internal focusing elements, or on mode π , standard for multi-cell cavities. More exotic modes ($\pi/2$, TE) are used in special cases.

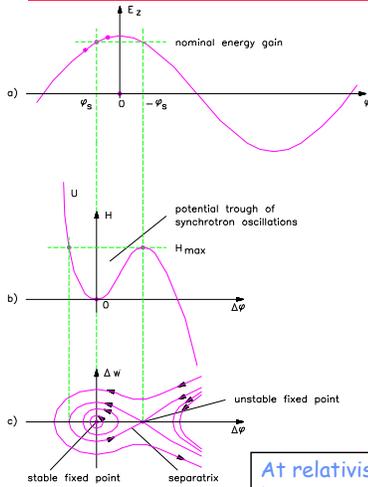
33



3 - Fundamentals of linac beam dynamics



34



→ Ions are accelerated around a (negative = linac definition) synchronous phase.

→ Particles around the synchronous one perform oscillations in the longitudinal phase space.

→ Frequency of small oscillations:

$$\omega_l^2 = \omega_0^2 \frac{qE_0 T \sin(-\varphi)\lambda}{2\pi mc^2 \beta \gamma^3}$$

→ Tends to zero for relativistic particles $\gamma \gg 1$.

→ Note phase damping of oscillations:

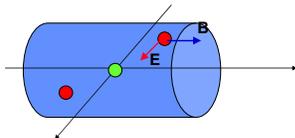
$$\Delta\varphi = \frac{const}{(\beta\gamma)^{3/4}} \quad \Delta W = const \times (\beta\gamma)^{3/4}$$

At relativistic velocities phase oscillations stop, and the beam is compressed in phase around the initial phase. The crest of the wave can be used for acceleration.

35



- Large numbers of particles per bunch ($\sim 10^{10}$).
- Coulomb repulsion between particles (space charge) plays an important role.
- But space charge forces $\sim 1/\gamma^2$ disappear at relativistic velocity

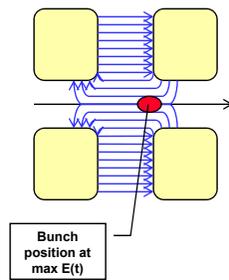


Force on a particle inside a long bunch with density $n(r)$ traveling at velocity v :

$$E_r = \frac{e}{2\pi\epsilon_0 r} \int_0^r n(r) r dr \quad B_\phi = \frac{\mu_0 e v}{2\pi r} \int_0^r n(r) r dr$$

$$F = e(E_r - vB_\phi) = eE_r(1 - \frac{v^2}{c^2}) = eE_r(1 - \beta^2) = \frac{eE_r}{\gamma^2}$$

36



- RF defocusing experienced by particles crossing a gap on a longitudinally stable phase.
- In the rest frame of the particle, only electrostatic forces → no stable points (maximum or minimum) → radial defocusing.
- Lorentz transformation and calculation of radial momentum impulse per period (from electric and magnetic field contribution in the laboratory frame):

$$\Delta p_r = -\frac{\pi e E_0 T L r \sin \varphi}{c \beta^2 \gamma^2 \lambda}$$

- Transverse defocusing $\sim 1/\gamma^2$ disappears at relativistic velocity (transverse magnetic force cancels the transverse RF electric force).



The equilibrium between external focusing force and internal defocusing forces defines the **frequency of beam oscillations**.

Oscillations are characterized in terms of *phase advance per focusing period* σ_r or *phase advance per unit length* k_r .

Ph. advance = Ext. quad focusing - RF defocusing - space charge

$$k_r^2 = \left(\frac{\sigma_r}{N\beta\lambda} \right)^2 = \left(\frac{qGl}{2mc\beta\gamma} \right)^2 - \frac{\pi q E_0 T \sin(-\varphi)}{mc^2 \lambda \beta^3 \gamma^3} - \frac{3qI\lambda(1-f)}{8\pi\epsilon_0 r_0^3 mc^3 \beta^2 \gamma^3}$$

q=charge
G=quad gradient
l=length foc. element
f=bunch form factor
r₀=bunch radius
λ=wavelength
...

Approximate expression valid for:
FODO lattice, smooth focusing approximation, space charge of a uniform 3D ellipsoidal bunch.

A "low-energy" linac is dominated by space charge and RF defocusing forces !!

Phase advance per period must stay in reasonable limits (30-80 deg), phase advance per unit length must be continuous (smooth variations) → at low β, we need a strong focusing term to compensate for the defocusing, but the limited space limits the achievable G and I → needs to use short focusing periods N βλ.

Note that the RF defocusing term ∝ f sets a higher limit to the basic linac frequency (whereas for shunt impedance considerations we should aim to the highest possible frequency, Z ∝ √f).



Focusing usually provided by quadrupoles.

Need to keep the **phase advance in the good range**, with an approximately constant phase advance per unit length → The **length of the focusing periods has to change** along the linac, going gradually from **short periods** in the initial part (to compensate for high space charge and RF defocusing) to **longer periods** at high energy.

For Protons (high beam current and high space charge), distance between two quadrupoles ($\approx 1/2$ of a FODO focusing period):

- $\beta\lambda$ in the DTL, from $\sim 70\text{mm}$ (3 MeV, 352 MHz) to $\sim 250\text{mm}$ (40 MeV),
- can be increased to $4-10\beta\lambda$ at higher energy (>40 MeV).
- longer focusing periods require special dynamics (example: the IH linac).



What did we learn?

1. Transverse beam dynamics in linacs is dominated by space charge and RF defocusing forces.
2. In order to keep the transverse phase advance within reasonable limits, focusing has to be strong (large focusing gradients, short focusing periods) at low energy, and can then be relaxed at higher energy.
3. A usual linac is made of a sequence of structures, matched to the beam velocity, and where the length of the focusing period increases with energy.
4. The very low energy section remains a special problem → next lecture

4. Proton linac architecture

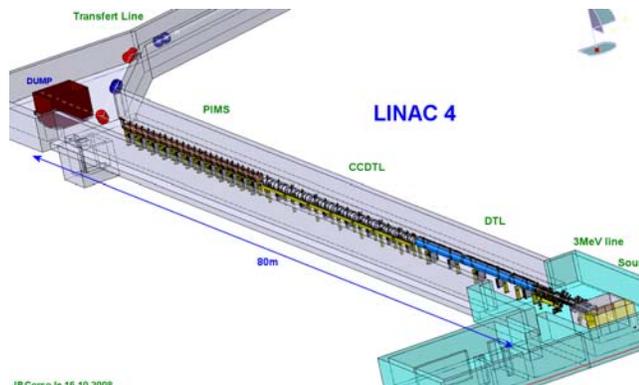


41

Architecture: cell length, focusing period

EXAMPLE: the [Linac4 project at CERN](#). H⁻, 160 MeV energy, 352 MHz.
A 3 MeV injector + 22 multi-cell standing wave accelerating structures of 3 types

- DTL:** every cell is different, focusing quadrupoles in each drift tube
- CCDTL:** sequences of 2 identical cells, quadrupoles every 3 cells
- PIMS:** sequences of 7 identical cells, quadrupoles every 7 cells



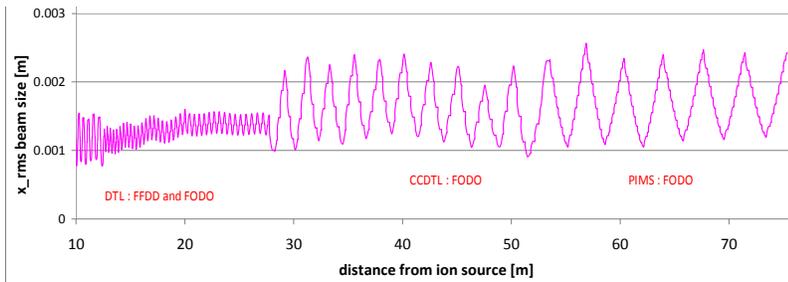
JP.Corso le 16.10.2008



Two basic principles to remember:

1. As beta increases, phase error between cells of identical length becomes small → we can have **short sequences of identical cells** (lower construction costs).
2. As beta increases, the **distance between focusing elements can increase**.

Transverse (x) r.m.s. beam envelope along Linac4



Example: beam dynamics design for Linac4@CERN.

High intensity protons (60 mA bunch current, duty cycle could go up to 5%), 3 - 160 MeV

Beam dynamics design minimising emittance growth and halo development in order to:

1. **avoid uncontrolled beam loss** (activation of machine parts)
2. **preserve small emittance** (high luminosity in the following accelerators)

approximate scaling laws for linear accelerators:

⇒ RF defocusing (ion linacs)	~ frequency
⇒ Cell length ($=\beta\lambda/2$)	~ (frequency) ⁻¹
⇒ Peak electric field	~ (frequency) ^{1/2}
⇒ Shunt impedance (power efficiency)	~ (frequency) ^{1/2}
⇒ Accelerating structure dimensions	~ (frequency) ⁻¹
⇒ Machining tolerances	~ (frequency) ⁻¹

- Higher frequencies are economically convenient (shorter, less RF power, higher gradients possible) but the limitation comes from mechanical precision required in construction (tight tolerances are expensive!) and beam dynamics for ion linacs.
- The main limitation to the initial frequency (RFQ) comes from RF defocusing ($\sim 1/(\lambda\beta^2\gamma^2)$ - 402 MHz is the maximum achievable so far for currents in the range of tens of mA's.
- High-energy linacs have one or more frequency jumps (start 200-400 MHz, first jump to 400-800 MHz, possible a 3rd jump to 600-1200 MHz): compromise between focusing, cost and size.

Linac architecture: optimum gradient (NC)



Note that the optimum design gradient (E_0T) in a normal-conducting linac is not necessarily the highest achievable (limited by sparking).

The cost of a linear accelerator is made of **2 terms**:

- a "structure" cost proportional to linac length
- an "RF" cost proportional to total RF power

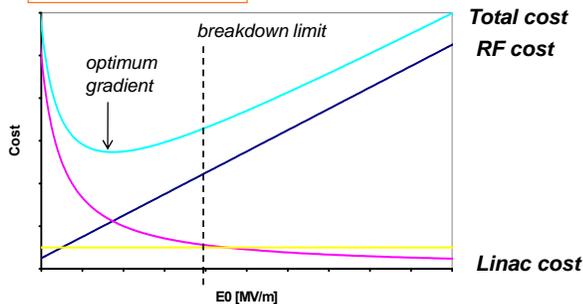
$$C = C_s l + C_{RF} P$$

C_s, C_{RF} unit costs (€/m, €/W)

$$l \propto 1/E_0T$$

$$P \propto (E_0T)^2 l \propto E_0T$$

$$C \propto C_s \frac{1}{E_0T} + C_{RF} E_0T$$



Overall cost is the sum of a structure term decreasing with the gradient and of an RF term increasing with the gradient → there is an optimum gradient minimizing cost.

Example: for Linac4
 $C_s \dots \sim 200$ kCHF/m
 $C_{RF} \dots \sim 0.6$ CHF/W (recuperating LEP equipment)
 $E_0T \sim 3 - 4$ MV/m

Linac architecture: superconductivity



Advantages:

- - **Much smaller RF system** (only beam power) → prefer low current/high duty
- **Large aperture** (lower beam loss in the SC section).
- **Lower operating costs** (electricity consumption).



Disadvantages:

- Need **cryogenic system** (in pulsed machines, size dominated by static loss → prefer low repetition frequency or CW to minimize filling time/beam time).
- Need **cold/warm transitions** to accommodate quadrupoles → becomes more expensive at low energy (short focusing periods).
- Individual **gradients difficult to predict** (large spread) → need large safety margin in gradient at low energy.

Conclusions:

1. Superconductivity gives a large advantage in cost at high energy / high duty cycle.
2. At low energy / low duty cycle superconducting sections become expensive.



The RFQ must be normal conducting (construction problems / inherent beam loss).

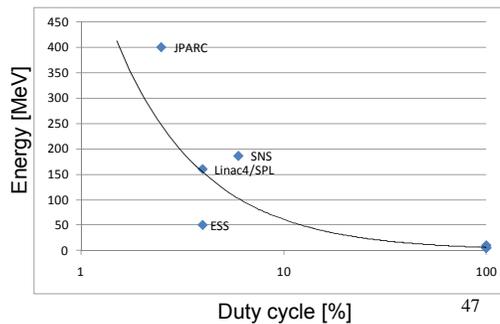
The high-energy (>200 MeV) sections should be superconducting.

But where is the optimum transition energy between normal and superconducting?

The answer is in the cost → the economics has to be worked out correctly !

Overview of warm/cold transition energies for linacs (operating and in design)

Project	Duty Cycle [%]	Transition Energy [MeV]
SNS	6	186
JPARC	2.5	400
Linac4/SPL	4	160
ESS	4	50
Project-X	100	10
EUROTRANS	100	5
EURISOL	100	5
IFMIF/EVEDA	100	5



What did we learn?

1. A linac is always made of different sections optimized for a particular range of beta. Each section is characterized by its RF frequency, by the periodicity of the RF structure and by the focusing distance.
2. The frequency of the first section (RFQ) is limited by beam dynamics (RF defocusing). In the following sections, the frequency can be increased (by multiples of the basic frequency), to gain in efficiency.
3. The first section must be normal conducting, whereas the sections at higher energy can be superconducting. The optimum transition energy between normal and superconducting depends on the duty cycle, on the beam current and on other "environmental" conditions.

**1. Reference Books:**

- T. Wangler, Principles of RF Linear Accelerators (Wiley, New York, 1998).
P. Lapostolle, A. Septier (editors), Linear Accelerators (Amsterdam, North Holland, 1970).
I.M. Kapchinskii, Theory of resonance linear accelerators (Harwood, Chur, 1985).

2. General Introductions to linear accelerators

- M. Puglisi, The Linear Accelerator, in E. Persico, E. Ferrari, S.E. Segré, Principles of Particle Accelerators (W.A. Benjamin, New York, 1968).
P. Lapostolle, Proton Linear Accelerators: A theoretical and Historical Introduction, LA-11601-MS, 1989.
P. Lapostolle, M. Weiss, Formulae and Procedures useful for the Design of Linear Accelerators, CERN-PS-2000-001 (DR), 2000.
P. Lapostolle, R. Jameson, Linear Accelerators, in Encyclopaedia of Applied Physics (VCH Publishers, New York, 1991).

3. CAS Schools

- S. Turner (ed.), CAS School: Cyclotrons, Linacs and their applications, CERN 96-02 (1996).
M. Weiss, Introduction to RF Linear Accelerators, in CAS School: Fifth General Accelerator Physics Course, CERN-94-01 (1994), p. 913.
N. Pichoff, Introduction to RF Linear Accelerators, in CAS School: Basic Course on General Accelerator Physics, CERN-2005-04 (2005).
M. Vretenar, Differences between electron and ion linacs, in CAS School: Small Accelerators, CERN-2006-012.
M. Vretenar, Low-beta Structures, in CAS RF School, Ebeltoft 2010 (in publication).