









Timing and Synchronization

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Lecture Outline



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- MOTIVATIONS
 - ✓ Why accelerators need synchronization, and at what precision level

DEFINITIONS AND BASICS

- ✓ Synchronization, Master Oscillator, Drift vs. Jitter
- ✓ Fourier and Laplace Transforms, Random processes, Phase noise in Oscillators
- ✓ Phase detectors, Phase Locked Loops

SYNCRONIZATION ARCHITECTURE AND PERFORMANCES

- ✓ Phase lock of synchronization clients (RF systems, Lasers, Diagnostics, ...)
- Residual absolute and relative phase jitter
- ✓ Reference distribution actively stabilized links

BEAM ARRIVAL TIME FLUCTUATIONS

- Bunch arrival time measurement techniques
- Bunch arrival time downstream magnetic compressors
- Beam synchronization general case

CONCLUSIONS AND REFERENCES







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Every accelerator is built to produce some *specific physical process*.

One *necessary condition* for an efficient and stable machine operation is that *some events have to happen at the same time* (simultaneously for an observer in the laboratory frame) or in a *rigidly defined temporal sequence*, within a maximum allowed time error.

If the *simultaneity* or the time separation *of the events fluctuates* beyond the specifications, *the performances of the machine are spoiled*, and the quantity and quality of the accelerator products are compromised.

Clearly, the tolerances on the time fluctuations are different for different kind of accelerators. The *smaller the tolerances*, the *tighter the level of synchronization required*. In the last decade a new generation of accelerator projects such as FEL radiation sources or plasma wave based boosters *has pushed the level of the synchronization specifications down to the fs scale*.



synchronization of FLAT BEAM COLLIDERS



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Bunches of the 2 colliding beams need to *arrive* at the *Interaction Point* (max vertical focalization) at the same time.

Waist length $\approx \beta_y \approx \sigma_z$ (hourglass effect)

Synchronization requirement:

 $\Delta t \ll \sigma_{t_{bunch}} = \frac{1}{c} \cdot \sigma_{z_{bunch}}$

CIRCULAR COLLIDERS: $\sigma_z \approx 1 \ cm \rightarrow \Delta t < 10 \ ps$ LINEAR COLLIDER (ILC): $\sigma_z < 1 \ mm \rightarrow \Delta t < 1 \ ps$ RF Stability spec



synchronization of **SASE FELS**



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Free Electro Laser machines had a crucial role in pushing the accelerator synchronization requirements and techniques to a new frontier in the last \approx 15 years.

The simplest FEL regime, the **SASE** (**Self-Amplified Spontaneous Emission**), requires high-brightness bunches, being:

$$B \div \frac{I_{bunch}}{\epsilon_{\perp}^2}$$

Large peak currents I_{bunch} are typically obtained by short laser pulses illuminating a photo-cathode embedded in an RF Gun accelerating structure, and furtherly increased with bunch compression techniques.

Small transverse emittances ϵ_{\perp} can be obtained with **tight control** of the global machine WP, including amplitude and phase of the RF fields, magnetic focusing, laser arrival time, ...

Global Synchronization requirements: < 500 fs rms



synchronization of Pump-probe with FELs



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Pump-probe technique is widely requested and applied by user experimentalists.

Physical / chemical processes are *initialized* by ultra-short *laser pulses*, then the system status is *probed* by *FEL radiation*.

The dynamics of the process under study is captured and stored in a "snapshots" record.

Pump laser and FEL pulses need to be **synchronized** at level of the **time-resolution** required by the experiments (down to \approx **10** fs).

The relative delay between pump and probe pulses needs to be finely and precisely scanned with proper time-resolution.

> Synchronization requirements (FEL vs Pump Laser pulses): ≈ 10 fs rms



 \approx ms time scale





synchronization of **WLPA of injected bunches**



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Plasma acceleration is the new frontier in accelerator physics, to overcome the gradient limits of the RF technology in the way to compact, high energy machines.

Wakefield Laser-Plasma Acceleration (WLPA) is a technique using an extremely intense laser pulse on a gas jet to generate a plasma wave with large accelerating gradients (many GV/m).





To produce good quality beams external bunches have to be injected in the plasma wave. The "accelerating buckets" in the plasma wave are typically few 100 μ m long.

The injected bunches have to be very short to limit the energy spread after acceleration, and ideally need to be injected constantly in the same position of the plasma wave to avoid shot-to-shot energy fluctuations.

This requires synchronization at the level of a small fraction of the plasma wave period.

Synchronization requirements (external bunch vs laser pulse): < 10 fs rms



SECTION I



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GLOSSARY



GLOSSARY: SYNCHRONIZATION



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Every accelerator is built to produce some *specific physical processes* (shots of bullet particles, nuclear and sub-nuclear reactions, synchrotron radiation, FEL radiation, Compton photons, ...).

It turns out that a *necessary condition* for an efficient and reproducible event production is the *relative temporal alignment* of *all the accelerator sub-systems* impacting the beam longitudinal phase-space and time-of-arrival (such as RF fields, PC laser system, ...), and of the *beam bunches* with *any other system they have to interact with* during and after the acceleration (such as RF fields, seeding lasers, pump lasers, interaction lasers, ...).

The *synchronization system* is the complex including all the *hardware*, the *feedback processes* and the *control algorithms* required to keep *time-aligned* the *beam bunches* and *all the machine critical sub-systems* within the facility specifications.





GLOSSARY: MASTER OSCILLATOR



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Naive approach: can each sub-system be synchronized to a local high-stability clock to have a good global synchronization of the whole facility ?



Best optical clocks $\rightarrow \Delta \omega / \omega \approx 10^{-18} \rightarrow \Delta T / T \approx 10^{-18} \rightarrow T \approx 10 \ fs / 10^{-18} \approx 3 \ hours !!!$

It is impossible to preserve a tight phase relation over long time scales even with the state-of-the-art technology.

All sub-systems need to be *continuously re-synchronized* by a *common master clock* that has to be distributed to the all "clients" spread over the facility with a star network architecture.



GLOSSARY: MASTER OSCILLATOR



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Once the local oscillators have been locked to the reference, they can be shifted in time by means of delay lines of various types – translation stages with mirrors for lasers, trombone-lines or electrical phase shifters for RF signals. This allows setting, correcting, optimizing and changing the working point of the facility synchronization.

Delay lines can be placed either downstream the oscillators or on the reference signal on its path to the client oscillator. The function accomplished is exactly the same.

For simplicity, in most of the following sketches the presence of the delay line will be omitted



GLOSSARY: MASTER OSCILLATOR



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The *Master Oscillator* of a facility based on particle accelerators is typically a *good*(*), *low phase noise* μ -wave generator acting as timing reference for the machine sub-systems. It is often indicated as the *RMO* (*RF Master Oscillator*).

The timing reference signal can be distributed straightforwardly as a pure sine-wave voltage through coaxial cables, or firstly *encoded in the repetition rate of a pulsed (mode-locked) laser* (or sometimes in the amplitude modulation of a CW laser), and then distributed through optical-fiber links.

Optical fibers provide **less signal attenuation** and **larger bandwidths**, so optical technology is definitely preferred for synchronization reference distribution, at least for large facilities.



(*) the role of the phase purity of the reference will be discussed later



GLOSSARY: OPTICAL MASTER OSCILLATOR



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Optical: mode-locked lasers

A mode-locked laser consists in an optical cavity hosting an active (amplifying) medium capable of sustaining a large number of longitudinal modes with frequencies $v_k = kv_0 = kc/L$ within the bandwidth of the active medium, being L the cavity round trip length and k integer. If the modes are forced to oscillate in phase and the medium emission BW is wide enough, a very short pulse (\approx 100 fs) travels forth and back in the cavity and a sample is coupled out through a leaking mirror.





http://www.onefive.com/ds/Datasheet%20Origami%20LP.pdf

Origami				
Laser specifications	Origami - 05	Origami - 08	Origami - 10	Origami - 15
Center wavelength	513 - 535 nm	765 - 785 nm	1025 - 1070 nm	1530 - 1586 nn
Pulse Duration ^{1,2}	<100 - 230 fs	<60 - 200 fs	<70 - 400 fs	< 80 - 500 fs
Avg. output power (up to) ²	100 mW	30 mW	250 mW	120 mW
Pulse energy (up to) ²	1.2 nJ	0.7 nJ	5 nJ	2 nJ
Peak power (up to) ²	10 kW	4.5 kW	30 kW	15 kW
Pulse repetition rate ²	20 MHz – 1.3 GHz			
Spectral bandwidth	transform-limited (Tp- Δ V ~ 0.32) \rightarrow 1/ π			
Beam quality	M ² < 1.1, TEM ₀₀			
PER	> 23 dB			
Amplitude noise (24 h)	< 0.2% rms, <0.5% pk-pk			
Center wavelength drift	< 0.1 nm pk-pk			

Laser output

collimated free space (fiber output optional)

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GLOSSARY: SYNCRONIZATION SYSTEMS Hit access in science Royal HOLLOWAY UNIVERSITY OF LONDON

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Tasks of a Synchronization system:

- ✓ Generate and transport the reference signal to any client local position with constant delay and minimal drifts;
- ✓ Lock the client (laser, RF, ...) fundamental frequency to the reference with minimal residual jitter;
- ✓ Monitor clients and beam, and apply delay corrections to compensate residual (out-of-loop) drifts.



Triggers

Digital signals still in the Timing business but the required precision is orders of magnitude less demanding.

Not covered in this lecture (but nevertheless an important aspect of machine operation).



SECTION II



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BASICS

- Random Processes
- Phase Noise in Oscillators



BASICS:

Random Processes



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Random process summary

Let's consider a random variable x(t) representing a physical observable quantity.

• Stationary process: statistical properties invariant for a t' time shift $x(t) \rightarrow x(t + t')$



- Ergodic process: statistical properties can be estimated by a single process realization
- Uncorrelation: if x(t) and y(t) are 2 random variables completely uncorrelated (statistically independent), then:

$$\sigma_{x+y}^2 = \sigma_x^2 + \sigma_y^2$$
 with $\sigma_x^2 \stackrel{\text{\tiny def}}{=} \overline{x^2} - \overline{x}^2$



Power spectrum:

Since $x_{rms} \neq 0$, a real random variable x(t) is in general not directly Fourier transformable. However, if we observe x(t) only for a **finite time** ΔT we may truncate the function outside the interval $[-\Delta T/$

$$x_{\Delta T}(t) = \begin{cases} x(t) & -\Delta T/2 \le t \le \Delta T/2 \\ 0 & elsewhere \end{cases}$$

Let $X_{\Delta T}(f)$ be the Fourier transform of the truncated function $x_{\Delta T}(t)$. It might be demonstrated that the rms value of the random variable can be computed on the base of the Fourier transform $X_{\Delta T}(f)$ according to:

$$x_{rms}^2 = \int_0^{+\infty} S_x(f) df \qquad \text{with} \qquad S_x(f) \stackrel{\text{def}}{=} \lim_{\Delta T \to \infty} 2 \cdot \frac{|X_{\Delta T}(f)|^2}{\Delta T}$$

The function $S_x(f)$ is called "**power spectrum**" or "**power spectral density**" of the random variable x(t). The time duration of the variable observation ΔT sets the minimum frequency $f_{min} \approx 1/\Delta T$ containing meaningful information in the spectrum of $x_{\Delta T}(t)$.



Fourier and Laplace transforms are used to compute the response of *Linear Time Invariant* (*LTI*) systems:





BASICS: Phase Noise in Oscillators



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The most important task of a Synchronization system is to *lock firmly the phase* of each *client* to the *reference oscillator* in order to minimize the residual jitter. The clients are basically *VCOs* (*Voltage Controlled Oscillators*), i.e. *local oscillators* (electrical for RF systems, optical for laser systems) whose fundamental frequency can be changed by applying a voltage to a control port.

Before discussing the lock schematics and performances, it is worth introducing some **basic concepts** on **phase noise** in **real oscillators**.



In real oscillators the amplitude and phase will always fluctuate in time by a certain amount because of the unavoidable presence of noise. However, by common sense, a well behaving real oscillator has to satisfy the following conditions:

$$|\alpha(t)| \ll 1; \quad \left|\frac{d\varphi}{dt}\right| \ll \omega_0$$



BASICS: Phase Noise in Oscillators



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Again, for practical reasons, we are only interested in observations of the random variable $\varphi(t)$ for a finite time ΔT . So we may truncate the function outside the interval $[-\Delta T/2, \Delta T/2]$ to recover the function transformability.

$$p_{\Delta T}(t) = \begin{cases} \varphi(t) & -\Delta T/2 \le t \le \Delta T/2 \\ 0 & elsewhere \end{cases}$$

Let $\Phi_{\Delta T}(f)$ be the Fourier transform of the truncated function $\varphi_{\Delta T}(t)$. We have:

$$(\varphi_{rms}^2)_{\Delta T} = \int_{f_{min}}^{+\infty} S_{\varphi}(f) df \text{ with } S_{\varphi}(f) \stackrel{\text{\tiny def}}{=} 2 \frac{|\Phi_{\Delta T}(f)|^2}{\Delta T}$$

 $S_{\varphi}(f)$ is the **phase noise power spectral density**, whose dimensions are rad^2/Hz .

Again, the time duration of the variable observation ΔT sets the minimum frequency $f_{min} \approx 1/\Delta T$ containing meaningful information on the spectrum $\Phi_{\Delta T}(f)$ of the phase noise $\varphi_{\Delta T}(t)$.





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Phase Noise Examples

BASICS:



Time jitter can be computed according to:

$$\sigma_t^2 = \frac{\sigma_{\varphi}^2}{\omega_c^2} = \frac{1}{\omega_c^2} \int_{f_{min}}^{+\infty} S_{\varphi}(f) df$$

The time jitter $\Rightarrow \frac{S_{\varphi}(f) \div \omega_c^2}{S_{\varphi}(f) \div \omega_c^2}$

Phase noise spectral densities of different oscillators have to be compared at same carrier frequency ω_c or scaled as ω_c^{-2} before comparison.





Commercial frequency synthesizer





SECTION III



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BASICS

- Phase Detectors
- Phase Locked Loops



BASICS: Phase Detectors – RF signals

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Phase detection on RF signals

The **Double Balanced Mixer** is the **most diffused RF device** for frequency translation (up/down conversion) and detection of the relative phase between 2 RF signals (LO and RF ports). The LO voltage is differentially applied on a diode bridge switching on/off alternatively the D_1-D_2 and D_3-D_4 pairs, so that the voltage at IF is:

 $V_{IF}(t) = V_{RF}(t) \cdot \text{sgn}\left[V_{LO}(t)\right]$



$$V_{IF}(t) = V_{RF} \cos(\omega_{RF}t) \cdot \text{sgn}\left[\cos(\omega_{LO}t)\right] = V_{RF} \cos(\omega_{RF}t) \cdot \sum_{n=odds} \frac{4}{n\pi} \cos(n\omega_{LO}t) = \frac{2}{\pi} V_{RF}\left[\cos((\omega_{LO} - \omega_{RF})t) + \cos((\omega_{LO} + \omega_{RF})t) + intermod \text{ products }\right]$$

HOLLOWAY



BASICS:

Phase Detectors – RF signals



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Phase detection on RF signals

If $f_{LO} = f_{RF}$ the IF signal has a DC component given by:

$$V_{IF}\big|_{DC} = \big\langle V_{IF}(t) \big\rangle = k_{CL} A_{RF} \cos \varphi$$

$$A_{RF}\cos(\omega t + \varphi)$$

$$V_{det} = V_{IF} = V(\varphi) + high harm.$$

$$A_{LO}\cos(\omega t)$$

$$A_{RF} << A_{LO} \Rightarrow V_{det}(\varphi) = k_{CL}A_{RF}\cos\varphi$$





$$\begin{bmatrix} V_I = k_{CL} A_{RF} \cos(\varphi) + high \ harmonics \\ V_Q = k_{CL} A_{RF} \sin(\varphi) + high \ harmonics \\ \Rightarrow \begin{cases} A_{RF} \div \\ \varphi = \arctan(V_Q/V_Q) \end{cases}$$

$$A_{RF} \div \sqrt{V_I^2 + V_Q^2}$$
$$\varphi = \arctan\left(V_Q/V_I\right) + \frac{\pi}{2} \left[1 - \operatorname{sgn}(V_I)\right]$$

$$\frac{dV_{det}}{d\varphi}\bigg|_{\varphi=\pm\pi/2} = \mp k_{CL}A_{RF} \underset{A_{RF}=1V}{\approx} 5 \div 10 \, mV/Deg \underset{f_c=10GHz}{\approx} 15 \div 30 \, mV/ps$$

✓ Passive
 ✓ Sensitivity proportional to level, AM → PM not fully rejected
 ✓ Cheap, Robust
 ✓ Wideband
 ✓ Good sensitivity but lower wrt optical devices







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Balanced cross correlation of very short optical pulses ($\sigma_t \approx 200 \, fs$) provides an **extremely** sensitive measurement of the relative delay between 2 pulses.



The two pulses have orthogonal polarization and generate a shorter wavelength pulse proportional to their time overlap in each branch by means of non-linear crystal.

In a second branch the two polarizations experience a differential delay $\Delta T = T_1 - T_2 \approx \sigma_t$. The amplitudes of the interaction radiation pulses are converted to voltages by photodiodes and their difference is taken as the detector output V_0 .

If the initial time delay between the pulses is exactly $\Delta T/2$ then clearly $V_0 \approx 0$ (balance), while it grows rapidly as soon as initial delay deviates.



Detection sensitivity up to 10 mV/fs achievable with ultra-short pulses!!!



BASICS: Phase Locked Loops



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PLLs are a very **general subject** in RF electronics, used **to synchronize oscillators** to a **common reference** or to **extract the carrier** from a **modulated signal** (FM tuning). In our context PLLs are used to **phase-lock the clients** of the synchronization system **to the master clock** (RMO or OMO). The building blocks are:

- A VCO, whose frequency range includes (D/N) f_{ref} ;
- A phase detector, to compare the scaled VCO phase to the reference;
- A loop filter, which sets the lock bandwidth;

 $\frac{k_m}{m}M(s)$

 $(N/D) \cdot \varphi_{out}$

Phase detector

VCO

Loop filter

 $V_{\rm det}$

dV

• A prescalers or synthesizer (*N*/*D* frequency multiplier, *N* and *D* integers) if different frequencies are required.

 $k_m = d\omega_{out}/dV_c$

 φ_{out}

Prescaler

N/D

PLL linear model





BASICS: Phase Locked Loops



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Loop filters provide **PLL stability**, tailoring the frequency response, and **set loop gain** and **cut-off frequency**.

The **output phase** spectrum is **locked** to the **reference** if $|H(j\omega)| >>1$, while it returns similar to the **free run VCO** if $|H(j\omega)| <1$.

A flat-frequency response loop filter gives already a pure integrator loop transfer function thanks to a pole in the origin (f=0) provided by the dc frequency control of the VCO.

Loop filters properly designed can improve the PLL performance:

✓ By furtherly increasing the low-frequency gain and remove phase err. offsets due to systematic VCO frequency errors, by means of extra poles in the origin (integrators) compensated by zeroes properly placed;





✓ By enlarging the PLL BW through equalization of the frequency response of the VCO modulation port.





A very steep frequency response can be obtained (slope = 40 dB/decade) in stable conditions (see Nyquist plot).

> Equalization of the VCO modulation port frequency response allows increasing the loop gain.







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Performances of Synchronization Systems

- Client Residual Jitter
- Stabilized Reference Distribution



Performances of Synchronization Systems: Residual Jitter of Clients



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A client with a free-run phase noise φ_{i_0} once being PLL locked to the reference with a loop gain $H_i(j2\pi f)$ will show a residual phase jitter φ_i and a phase noise power spectrum S_i according to:

$$\varphi_{i} = \frac{H_{i}}{1 + H_{i}}\varphi_{ref} + \frac{1}{1 + H_{i}}\varphi_{i_{0}} \rightarrow S_{i}(f) = \frac{|H_{i}|^{2}}{|1 + H_{i}|^{2}}S_{ref}(f) + \frac{1}{|1 + H_{i}|^{2}}S_{i_{0}}(f)$$
Client absolute residual time jitter
$$\sigma_{t_{i}}^{2} = \frac{1}{\omega_{ref}^{2}}\int_{f_{min}}^{+\infty} \frac{|H_{i}|^{2}S_{ref}(f) + S_{i_{0}}(f)}{|1 + H_{i}|^{2}}df$$



Performances of Synchronization Systems: Drift of the reference distribution



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Client *jitters* can be reduced by *efficient PLLs* locking to a local copy of the reference.

Reference distribution *drifts* need to be *under control* to preserve a good facility synchronization.

Depending on the facility size and specification the reference distribution can be:



RF based, through coaxial cables

- Passive (mainly) / actively stabilized
- ✓ Cheap
- ✓ Large attenuation at high frequencies
- ✓ Sensitive to thermal variations (copper linear expansion ≈ 1.7 10⁻⁵/°C)
- ✓ Low-loss 3/8" coaxial cables very stable for $\Delta T << 1$ °C @ $T_0 \approx 24$ °C

Optical based, through fiber links

- ✓ Pulsed (mainly), also CW AM modulated
- ✓ High sensitivity error detection (cross correlation, interferometry, ...)
- ✓ Small attenuation, large BW
- ✓ Expensive
- Active stabilization always needed (thermal sensitivety of fibers)
- Dispersion compensation always needed for pulsed distribution



Performances of Synchronization Systems: Drift of the reference distribution



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LONG DISTANCES

Around some optimal temperature T_{opt} cable physical elongation is Δ compensated by dielectric constant π variation. PPM relative delay variation is:

$$\left. \frac{\tau}{T} \right|_{PPM} \approx -\left(\frac{T - T_{opt}}{T_c} \right)^2$$

For a 3/8" cable (FSJ2): $T_{opt} \approx 24 \ ^{\circ}C$, $T_c \approx 2 \ ^{\circ}C$. Good enough? $L \approx 1 \ km \rightarrow \tau \approx 5 \ \mu s \rightarrow \Delta \tau / \tau \approx 5 f s / 5 \mu s \approx 10^{-3} PPMs !!!$

ACTIVE LINK STABILIZATION REQUIRED !!!





Performances of Synchronization Systems: Drift of the reference distribution



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Active stabilized links are based on high resolution round trip time measurements and path length correction to stick at some stable reference value.

Pulsed optical distribution is especially suitable, because of low signal attenuation over long links and path length monitoring through very sensitive pulse cross-correlators. However, *dispersion compensation of the link is crucial* to keep the optical pulses very short ($\approx 100 \ fs$).



Courtesy of MenloSystems GmbH







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Beam Synchronization

• Bunch Arrival Monitors



Beam arrival time measurement: **RF Deflectors**



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The beam is *streaked* by a *transverse RF cavity* on a *screen*. The image is captured by a camera. Longitudinal charge distribution and centroid position can be measured.

- ✓ Works typically on single bunch. Bunch trains can be eventually resolved with fast gated cameras;
- ✓ Destructive (needs a screen ...)
- Measure bunch wrt to RF (relative measurement)
- ✓ with a spectrometer → long. phase space imaging $(z, \epsilon) \rightarrow (y, x)$

$$\tau_{res} = \frac{E/e}{\omega_{RF}V_{\perp}} \sqrt{\frac{\varepsilon_{\perp}}{\beta_{\perp}^{defl}}}$$

Achievable resolution down to $\approx 10 \text{ fs}$







Beam arrival time measurement: Electro-Optical BAM



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A *reference laser pulse train* (typically taken from the facility OMO) is connected to the optical input of a *Mach-Zehnder interferometric modulator* (*EOM*). The short laser pulses are *amplitudemodulated* by a bipolar signal taken from a *button BPM* placed along the beam path and synchronized near to the voltage zero-crossing. *The bunch arrival time jitter* and *drift* is converted in *amplitude modulation* of the laser pulses and measured.

- ✓ Works very well on bunch trains;
- ✓ Non-intercepting;
- ✓ Measure bunch wrt to a laser reference (OMO);









Beam arrival time measurement: Electro Optical Sampling



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An *electro-optic crystal* is placed near the beam trajectory. In correspondence to the beam passage the crystal is illuminated with a *short reference laser pulse* transversally enlarged and *linearly polarized*. The bunch electric field induces *bi-rifrengence* in the crystal, so that while propagating the laser gains *elliptical polarization*. A polarized output filter delivers a signal proportional to the *polarization rotation*, i.e. to the *beam longitudinal charge distribution*.

- ✓ Single shot, non-intercepting;
- Provides charge distribution and centroid position;
- ✓ Resolution ≈ 50 fs for the bunch duration, higher for centroid arrival time (1 pixel ≈ 10 fs).





CONCLUSIONS



- Timing and Synchronization has growth considerably in the last ~ 15 years as a Particle Accelerators specific discipline
- ✓ It involves concepts and competences from various fields such as Electronics, RF, Laser, Optics, Control, Diagnostics, Beam dynamics, ...
- ✓ Understanding the real synchronization needs of a facility and proper specifications of the systems involved are crucial for successful and efficient operation (but also to avoid overspecification leading to extracosts and unnecessary complexity ...)
- Synchronization diagnostics (precise arrival time monitors) is fundamental to understand beam behavior and to provide input data for beam-based feedback systems correcting synchronization residual errors
- ✓ Although stability down to the *fs* scale has been reached, many challenges still remain since requirements get tighter following the evolution of the accelerator technology. The battleground will move soon to the attosecond frontier ... (see A. Ferran Pousa et al 2017 J. Phys.: Conf. Ser. 874 012032)



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