

# Basic Principles of RF Superconductivity and Superconducting Cavities

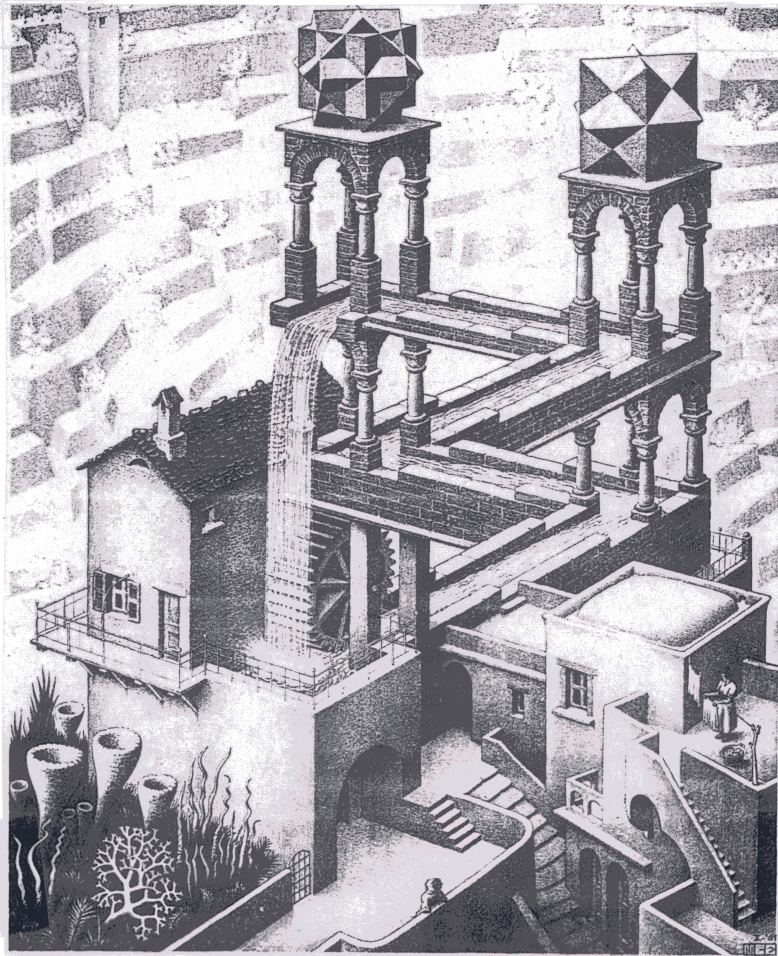
Peter Schmüser

September 12, 2003

I.

Superconducting cavities  
for particle acceleration

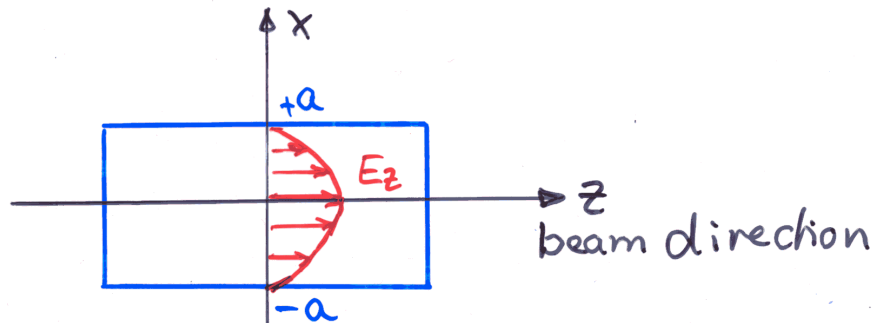
Peter Schmüser



The Circular accelerator of M. C. Escher

In the real world we need radio frequency  
cavities.

# Rectangular cavity



wave number  $|\vec{k}| = \frac{2\pi}{\lambda}$

eigenfrequency

$$\omega_0 = 2\pi f_0 = c |\vec{k}|$$

eigenmode with  $\vec{E} = (0, 0, E_z)$

wave equation: 
$$\frac{\partial^2 E_z}{\partial x^2} + \frac{\partial^2 E_z}{\partial y^2} + \frac{\partial^2 E_z}{\partial z^2} = \frac{1}{c^2} \frac{\partial^2 E_z}{\partial t^2}$$

boundary conditions:  $E_z = 0$  at  $x = \pm a, y = \pm a$

simplest solution

$$E_z(x, y, z, t) = E_0 \cos(k_1 x) \cos(k_2 y) \cos(\omega_0 t)$$

bound. cond.  $\Rightarrow k_1, k_2 = \frac{\pi}{2a}$

$$k^2 = k_1^2 + k_2^2 = \frac{\pi^2}{2a^2}$$

resonant frequency

$$\omega_0 = c \frac{\pi}{\sqrt{2} a}$$

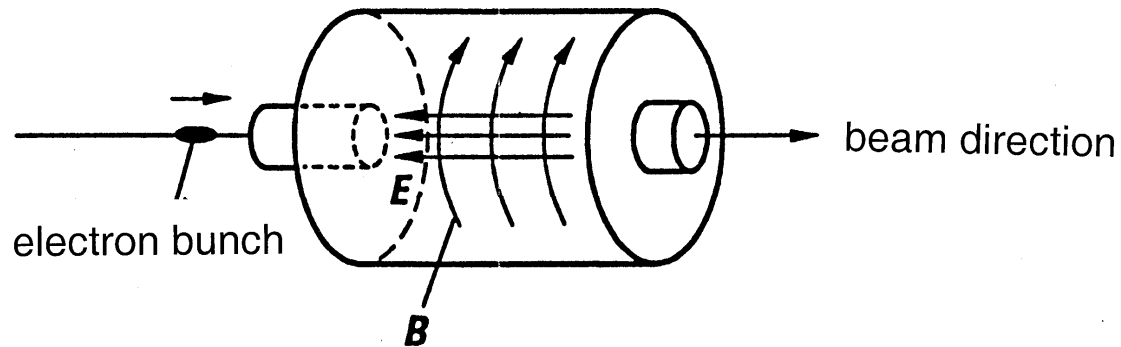
# Pill Box Cavity

Simplest practical model of accelerating cavity: hollow cylinder

Neglect beam pipes, then field pattern inside resonator and all cavity parameters can be calculated analytically

**Field pattern:** for particle acceleration we need longitudinal electric field on the axis

⇒ choose TM (transverse magnetic) eigenmode of cavity



Electric and magnetic field in a pillbox cavity for the accelerating mode  $TM_{010}$

Use cylindrical coordinates  $(r, \theta, z)$ , search for eigenmode with cylindrical symmetry (independence of  $\theta$ ) and with longitudinal electric and azimuthal magnetic field

Wave equation for electric field

$$\frac{\partial^2 E_z}{\partial r^2} + \frac{1}{r} \frac{\partial E_z}{\partial r} = \frac{1}{c^2} \frac{\partial^2 E_z}{\partial t^2} \quad (1)$$



For harmonic time dependence  $E_z(r) \cos(\omega t)$

$$\frac{\partial^2 E_z}{\partial u^2} + \frac{1}{u} \frac{\partial E_z}{\partial u} + E_z(u) = 0 \quad \text{with} \quad u = \frac{\omega r}{c} \quad (2)$$

Bessel equation of zero order, solution  $J_0(u)$

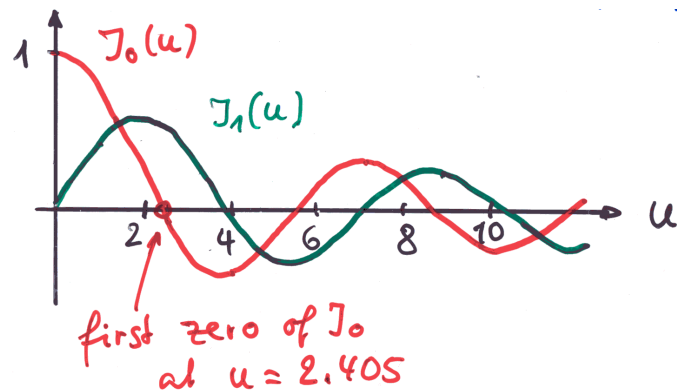
$$E_z(r) = E_0 J_0 \left( \frac{\omega r}{c} \right) \quad (3)$$

For perfectly conducting cylinder of radius  $R_c$ :  $E_z(R_c) = 0 \Rightarrow J_0(\omega R_c/c) = 0$

First zero of  $J_0(u)$  is at  $u = 2.405$ . This defines the frequency of the lowest eigenmode

**fundamental mode** or **accelerating mode**

$$f_0 = \frac{2.405c}{2\pi R_c}, \quad \omega_0 = \frac{2.405c}{R_c} \quad (4)$$



In cylindrical cavity: frequency independent of length  $L_c$

Magnetic field is computed from

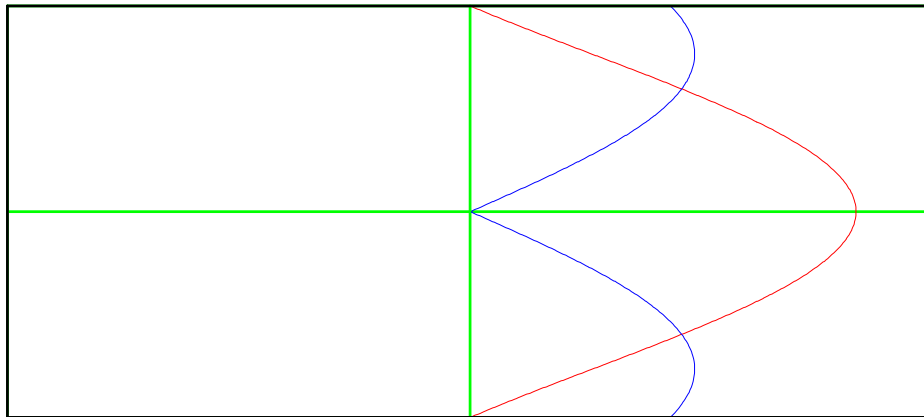
$$\frac{\partial E_z}{\partial r} = \mu_0 \frac{\partial H_\theta}{\partial t}$$

Fields in the fundamental  $\text{TM}_{010}$  mode

$$E_z(r, t) = E_0 J_0\left(\frac{\omega_0 r}{c}\right) \cos(\omega_0 t),$$

$$H_\theta(r, t) = -\frac{E_0}{\mu_0 c} J_1\left(\frac{\omega_0 r}{c}\right) \sin(\omega_0 t). \quad (5)$$

Electric and magnetic fields are  $90^\circ$  out of phase. Magnetic field vanishes on the axis, maximum value close to cavity wall



red curve:  $E_z$

blue curve:  $B_\theta$

## Stored energy

Integrate energy density  $(\epsilon_0/2)E^2$  (at time  $t = 0$ ) over volume of cavity

$$\begin{aligned} U &= \frac{\epsilon_0}{2} 2\pi L_c E_0^2 \int_0^{R_c} J_0^2\left(\frac{\omega_0 r}{c}\right) r dr \\ &= \frac{\epsilon_0}{2} 2\pi L_c E_0^2 \left(\frac{c}{\omega_0}\right)^2 \int_0^a J_0^2(u) u du \end{aligned} \quad (6)$$

where  $a = 2.405$  is the first zero of  $J_0$ . Using

$$\int_0^a J_0^2(u) u du = 0.5(a J_1(a))^2$$

$$U = \frac{\epsilon_0}{2} E_0^2 (J_1(2.405))^2 \pi R_c^2 L_c \quad (7)$$

## Power dissipation

Consider first copper cavity:

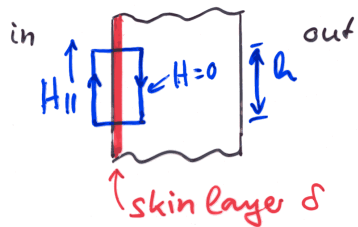
- rf electric field vanishes at cavity wall, hence no losses
- magnetic field penetrates into wall with exponential attenuation, induces currents within skin depth

$$\delta = \sqrt{\frac{2}{\mu_0 \omega \sigma}} \quad (8)$$

Here  $\sigma$  is the conductivity of the metal  
 Copper at room temperature and 1 GHz  $\delta = 2\mu\text{m}$   
 The current density in the skin depth is

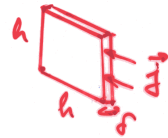
$$j = \frac{H_\theta}{\delta}$$

consider small section of the conductor surface (square of height  $h$ )



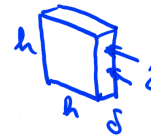
$$\oint \vec{H} \cdot d\vec{s} = I$$

$$H_{||} \cdot h = j \cdot h \cdot \delta$$



current density in skin layer  
 $j = \frac{H_{||}}{\delta}$

dissipated power in pad of area  $\Delta A = h^2$



current  $I = j \cdot h \delta$   
 resistance  $R_p = \frac{1}{\sigma} \cdot \frac{h}{h \cdot \delta} = \frac{1}{\sigma \cdot \delta}$   
 $\Delta P = \frac{1}{2} R_p I^2$   
 from time average  
 $\Delta P = \frac{1}{2} \frac{1}{\sigma \delta} \cdot j^2 \delta^2 \Delta A$

dissipated power per unit area

$$\frac{\Delta P}{\Delta A} = \frac{1}{2} R_{surf} \cdot H_{||}^2$$

$$R_{surf} = \frac{1}{\sigma \delta}$$

surface resistance

Dissipated power per unit area

$$\frac{dP_{diss}}{dA} = \frac{1}{2\sigma\delta} H_\theta^2 = \frac{1}{2} R_{surf} H_\theta^2 \quad (9)$$

Important parameter of rf cavities: **surface resistance**

$$R_{surf} = \frac{1}{\sigma \delta} \quad (10)$$

The power per unit area has to be integrated over the inner surface of cavity

Integration is straightforward for the cylindrical mantle where  $H_\theta = const.$  To compute power dissipation in the circular end plates evaluate  $\int_0^a (J_1(u))^2 u du = a^2 (J_1(a))^2 / 2$  with  $a = 2.405$

Total power dissipation in cavity walls

$$P_{diss} = R_{surf} \cdot \frac{E_0^2}{2 \mu_0^2 c^2} (J_1(2.405))^2 2\pi R_c L_c (1 + R_c/L_c) \quad (11)$$

## Quality Factor $Q_0$

Very important parameter of a resonating cavity

The quality factor is defined as the number of cycles needed to dissipate the stored energy (except for factor of  $2\pi$ )

alternative definition: resonance frequency  $f_0$  divided by half width  $\Delta f$  of resonance curve

$$Q_0 = 2\pi \cdot \frac{U f_0}{P_{diss}} = \frac{f_0}{\Delta f} \quad (12)$$

Using (7) and (11) we get:

$$Q_0 = \frac{G}{R_{surf}} \quad \text{with} \quad G = \frac{2.405 \mu_0 c}{2(1 + R_c/L_c)} \quad (13)$$

**geometry constant  $G$**  depends only on cavity shape but not on the material, typical value is  $G = 300 \Omega$ .

## Accelerating field, peak electric and magnetic fields

A relativistic particle needs a time  $c/L_c$  to travel through the cavity. During this time the longitudinal electric field changes

The **accelerating field  $E_{acc}$**  is the average field seen by particle

$$E_{acc} = \frac{1}{L_c} \int_{-L_c/2}^{L_c/2} E_0 \cos(\omega_0 z/c) dz, \quad V_{acc} = E_{acc} L_c. \quad (14)$$

Choosing a cell length of one half the rf wavelength,  $L_c = c/(2f_0)$ , we get  $E_{acc} = 0.64 E_0$  for a pill box cavity

**Peak electric field  $E_{peak}$**  at the cavity end plate, here  $E_{peak} = E_0$

**Peak magnetic field  $B_{peak}$**  is near cylindrical wall

For a pillbox cavity

$$E_{peak}/E_{acc} = 1.57, \quad B_{peak}/E_{acc} = 2.7 \text{ mT}/(\text{MV}/\text{m}). \quad (15)$$

Pillbox cavity with beam pipes: peak fields increase by 20 – 30%



## Shunt Impedance

Represent the cavity by a parallel LCR circuit, parallel Ohmic resistor is called **shunt impedance**

Relation between peak voltage in equivalent circuit and accelerating field in cavity:

$$V_0 = V_{acc} = E_{acc}L_c$$

Dissipated power in LCR circuit

$$P_{diss} = \frac{V_0^2}{2R_{shunt}}$$

Identify this with the dissipated power in the cavity, eq. (11)

Then the shunt impedance of the pillbox cavity is<sup>1</sup>

$$R_{shunt} = \frac{2L_c^2\mu_0^2c^2}{\pi^3(J_1(2.405))^2R_c(R_c + L_c)} \cdot \frac{1}{R_{surf}}$$

The ratio of shunt impedance to quality factor is an important cavity parameter

$$(R/Q) \equiv \frac{R_{shunt}}{Q_0} = \frac{4L_c\mu_0c}{\pi^3(J_1(2.405))^22.405R_c} \quad (16)$$

$(R/Q)$  is independent of the material, depends only on the shape

Typical value for 1-cell cavity  $(R/Q) = 100 \Omega$

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<sup>1</sup> $R_{shunt}$  is often defined by

$$P_{diss} = \frac{V_0^2}{R_{shunt}}$$

then  $(R/Q)$  is a factor of 2 larger

# Superconductivity Basics

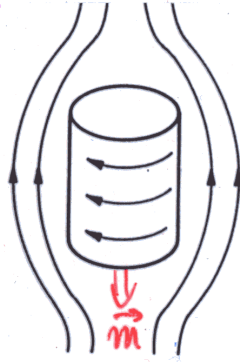
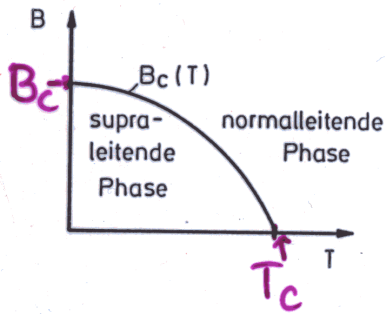
Short introduction into:

- Type I and type II superconductors
- Hard and soft superconductors
- Superconductors in microwave fields

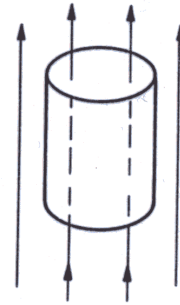
# Type I Superconductors

pure elements: lead, indium, tin,...

but not niobium!

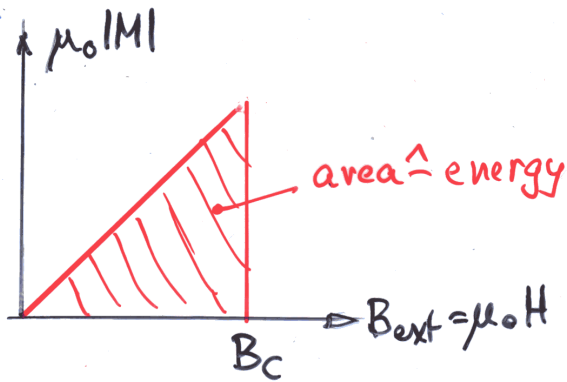


$B < B_c(T)$

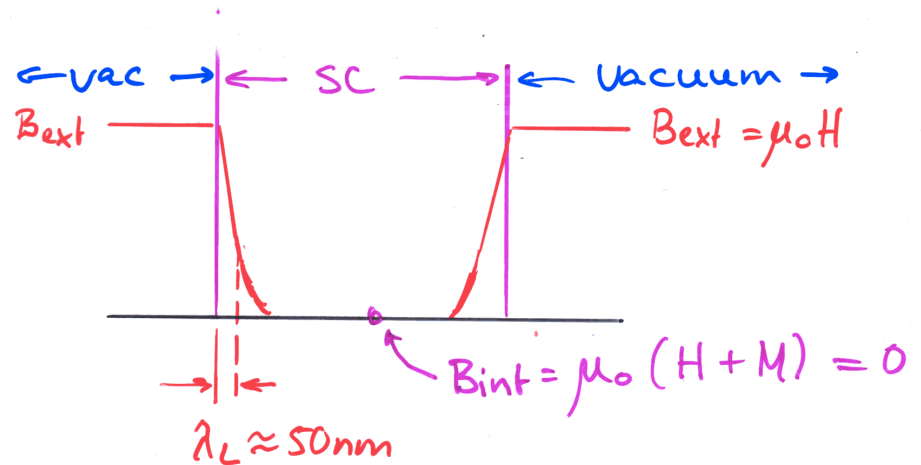


$B > B_c(T)$

Meissner effect:  
 $B = \mu_0(H + M) = 0$   
 inside supercond.  
 except for thin  
 surface layer

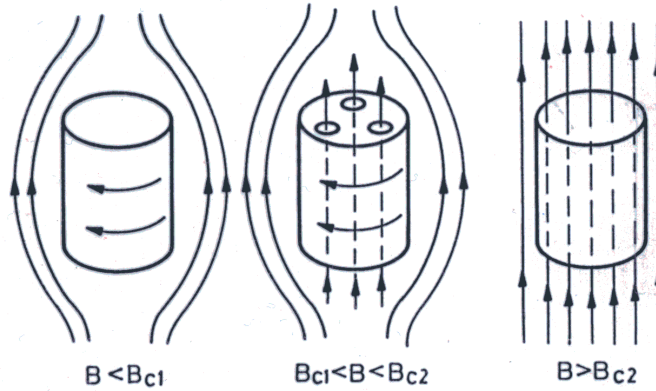
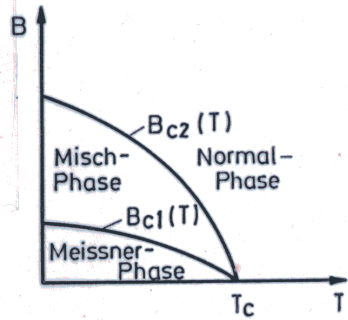


$M = -H$  for  $H < H_c$



# Type II Superconductors

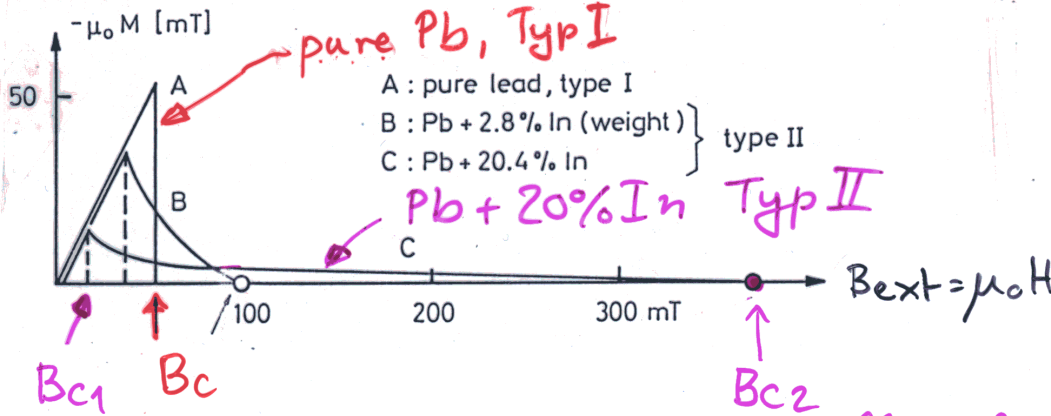
niobium, all alloys (NbTi, Nb<sub>3</sub>Sn...)



2 critical fields

$B < B_{c1}$  Meissner phase

$B_{c1} < B < B_{c2}$  mixed phase



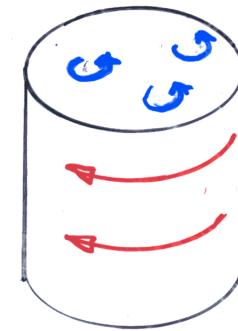
pure Pb, Typ I

A : pure lead, type I  
B : Pb + 2.8% In (weight)  
C : Pb + 20.4% In } type II

Pb + 20% In Typ II

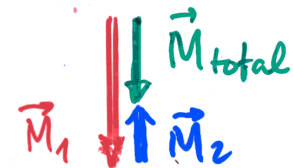
high  $B_{c2}$  : excellent for magnets

lower magnetization in mixed phase



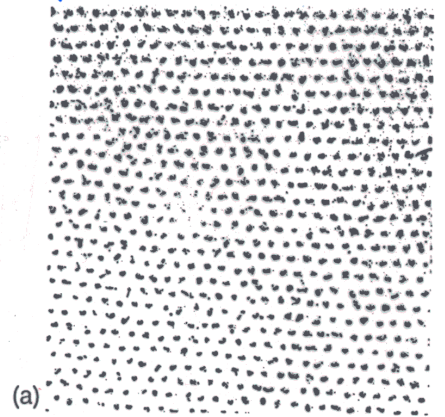
currents 2 (vortices)

current 1 (surface)

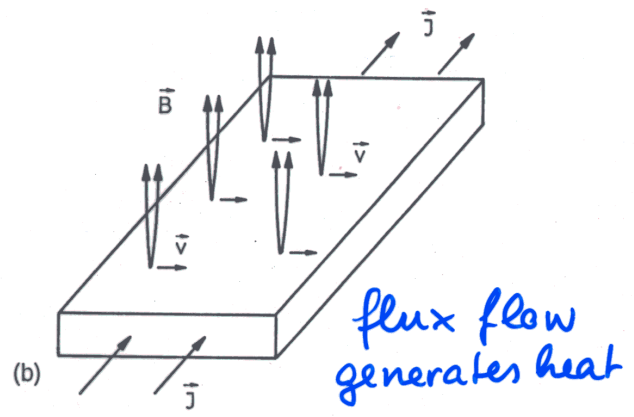


# Hard Superconductors

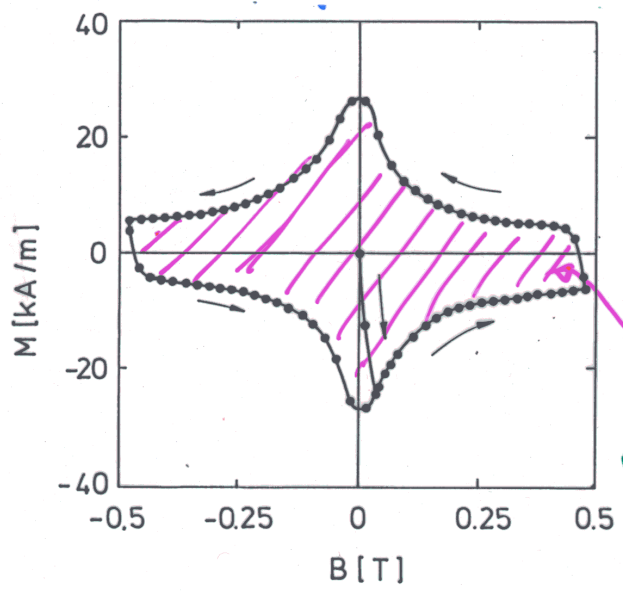
flux tubes in Nb



(U. Essmann)



force  $\sim \vec{j} \times \vec{B}$



produced heat is

$\mu_0 \oint M(H) dH$

area enclosed by the loop

hysteresis in NbTi

For SC-magnets:  
flux-flow inhibited by pinning centers

Not good for micro-wave cavities:  
magn. hysteresis causes energy dissipation

→ use "soft" supercond.

Requirements on Superconductor:

general : high critical temper.  $T_c$   
(but not "high- $T_c$ " ceramic S.C.)

Accelerator magnets

$B_c$  large  $\Rightarrow$  only type II, alloys  
strong flux pinning  $\Rightarrow$  lattice defects  
etc

$\Rightarrow$  need "dirty" superconductor

**NbTi**  $T_c = 9.2K$ ,  $B_{c2} \approx 14T$

very ductile, easily extruded with Cu  
the "Standard conductor"

**Nb<sub>3</sub>Sn**  $T_c = 18K$ ,  $B_{c2} \approx 20T$

brittle material, difficult to use  
in accelerator magnets

Microwave cavities

high heat conductivity, no flux pinning

$\Rightarrow$  need very pure superconductor

**Pb**  $T_c = 7.2K$   $B_c = 80mT$

**Nb**  $T_c = 9.2K$   $B_c^{th} = 200mT$



## Superconductors in microwave fields

Copper cavity: surface resistance is given by

$$R_{surf} = \frac{1}{\delta \sigma} \quad (17)$$

In case of superconductor: skin depth  $\delta$  must be replaced with **London penetration depth**

$$\lambda_L \approx 50 \text{ nm} \ll \delta \approx 2000 \text{ nm}$$

**Big question:** what is the conductivity  $\sigma$ ? If we take  $\sigma \rightarrow \infty$  we get  $R_{surf} = 0$ . That would be nice but is wrong!

According to the Bardeen-Cooper-Schrieffer (BCS) theory of superconductivity the supercurrent is carried by **Cooper pairs**

Response of a superconductor to an ac field described by **Two-Fluid Model**:

- Cooper pairs are superfluid
- Unpaired electrons are normal fluid, yield conductivity  $\sigma_n$

Study response of two fluids to a periodic electric field  
normal current obeys Ohm's law (and dissipates power)

$$J_n = \sigma_n E_0 \exp(-i\omega t) \quad (18)$$

Cooper pairs are accelerated  $m_c \dot{v}_c = -2e E_0 \exp(-i\omega t)$

Supercurrent density

$$J_s = i \frac{n_c 2 e^2}{m_e \omega} E_0 \exp(-i\omega t) \quad (19)$$

Supercurrent is  $90^\circ$  out of phase with electric field, hence no power dissipation

Write for total current density  $J = J_n + J_s = \sigma E_0 \exp(-i\omega t)$

with a complex conductivity:

$$\sigma = \sigma_n + i\sigma_s \quad \text{with} \quad \sigma_s = \frac{2 n_c e^2}{m_e \omega} = \frac{1}{\mu_0 \lambda_L^2 \omega} \quad (20)$$

**Surface resistance:** real part of the complex surface impedance

$$R_{surf} = \text{Re} \left( \frac{1}{\lambda_L (\sigma_n + i\sigma_s)} \right) = \frac{1}{\lambda_L} \cdot \frac{\sigma_n}{\sigma_n^2 + \sigma_s^2} \quad (21)$$

Important observation:  $\sigma_n^2 \ll \sigma_s^2$  at microwave frequencies hence disregard  $\sigma_n^2$  in the denominator

$\Rightarrow R_{surf} = \sigma_n / (\lambda_L \sigma_s^2)$

Surprising result: The microwave surface **resistance** is proportional to the normal-state **conductivity**

Conductivity of normal metal given by classic Drude expression

$$\sigma_n = n_n e^2 \ell / (m_e v_F)$$

- $n_n$  density of single (unpaired) electrons

- $\ell$  mean free path of single electrons
- $v_F$  the Fermi velocity

Unpaired electrons are created by thermal breakup of Cooper pairs

Energy gap  $E_g = 2\Delta$  between the superconducting (BCS) ground state and the free electron states

By analogy with the conductivity of an intrinsic (undoped) semiconductor we get

$$n_n \propto \exp(-E_g/(2k_B T))$$

and hence

$$\sigma_n \propto \ell \exp(-\Delta/(k_B T)) . \quad (22)$$

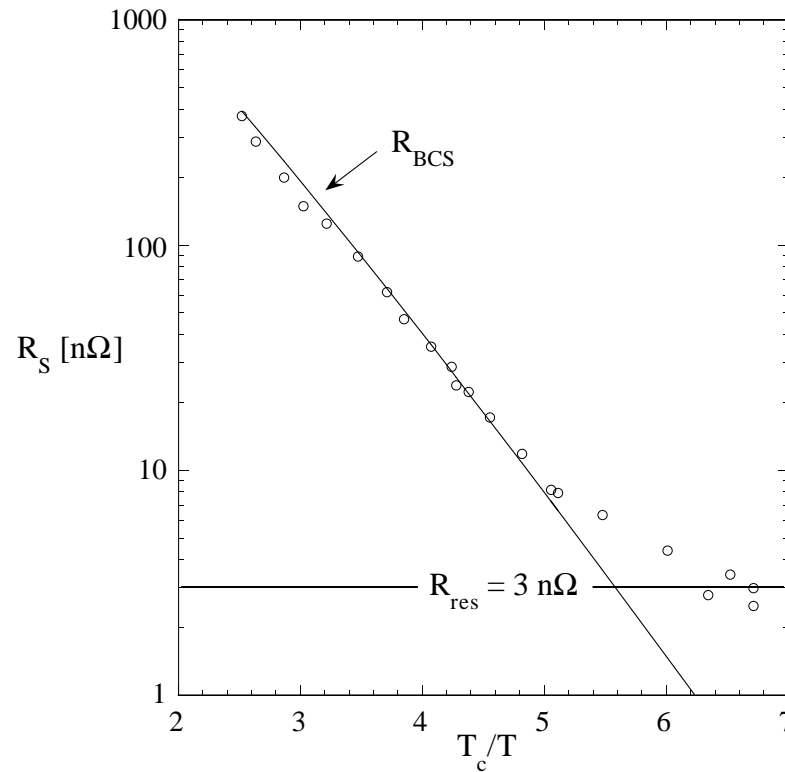
Using  $1/\sigma_s = \mu_0 \lambda_L^2 \omega$  and  $\Delta = 1.76 k_B T_c$  we finally obtain for the BCS surface resistance

$$R_{BCS} \propto \lambda_L^3 \omega^2 \ell \exp(-1.76 T_c/T) \quad (23)$$

This formula displays two important aspects of microwave superconductivity

- the surface resistance depends exponentially on temperature
- it is proportional to the square of the rf frequency

For niobium: small correction needed, replace  $\lambda_L$  by  $\Lambda = \lambda_L \sqrt{1 + \xi/\ell}$



Surface resistance of a 9-cell TESLA cavity plotted as a function of  $T_c/T$ . The residual resistance of  $3 \text{ n}\Omega$  corresponds to a quality factor  $Q_0 = 10^{11}$

## Residual resistance

Residual resistance caused by impurities, frozen-in magnetic flux or lattice distortions

$$R_{surf} = R_{BCS} + R_{res} \quad (24)$$

$R_{res}$  is temperature independent, amounts to a few  $n\Omega$  for a clean niobium surface

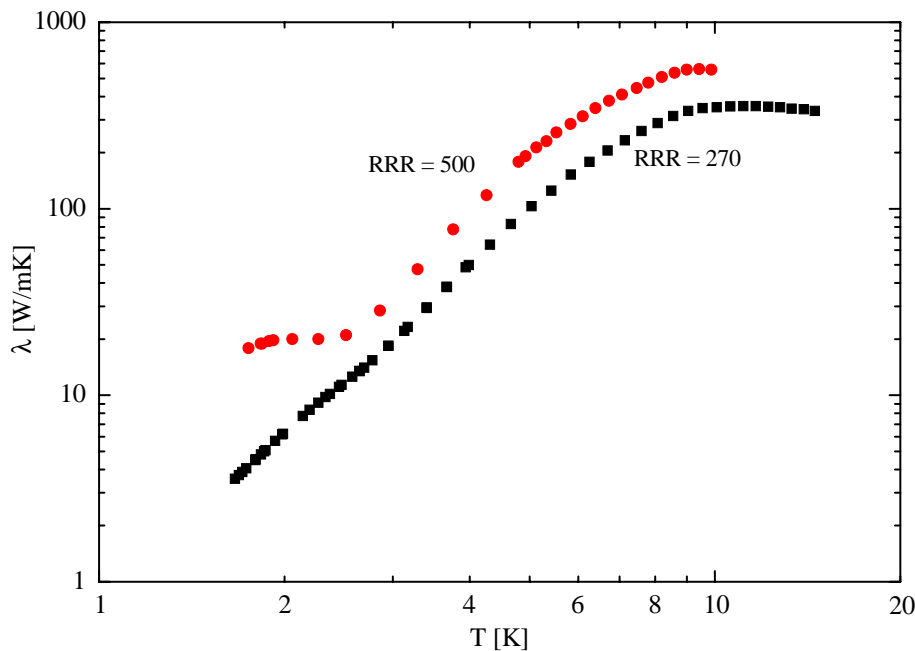
## Heat conduction in niobium and heat transfer to liquid helium

Heat produced at inner cavity surface must be guided through cavity wall to liquid helium bath

Thermal conductivity of Nb drops strongly at  $T \rightarrow 0$

Very pure Nb with large residual resistivity ratio  $RRR$  needed

$$RRR = R(300K)/R(10K)$$



Measured heat conductivity in niobium with  $RRR = 270$  resp. 500 as a function of temperature

Low frequency cavities (350-500 MHz): small BCS surface resistance at 4.2 K, effective cooling by normal liquid helium

Due to  $f^2$  dependence of BCS resistance: at higher frequency, cooling with superfluid helium at 1.8 - 2 K is better

Note: **Kapitza resistance** at superfluid helium-niobium interface leads to temperature jump

## Maximum Field in SC Cavities

Magnetic field of microwave must stay below the critical magnetic field of superconductor

Situation is clear for a type I superconductor such as lead:

at  $T = 2$  K one has  $B_c = 80$  mT  $\rightarrow E_{acc} \leq 20$  MV/m

For type II superconductors the situation is not that clear. Magnetic flux moving in and out of the sc produces heat. Flux pinning is undesirable since the magnetic hysteresis again leads to heat generation in a microwave field.

Consequence: a hard superconductor like NbTi or Nb<sub>3</sub>Sn is not well suited for rf cavities, at the large  $B_{c2}$  of 10 - 20 Tesla the heat generation would be intolerable.

**What about niobium?** This superconductor is of type II, but close to the boundary of type I. The critical fields at 2 Kelvin are approximately

- $B_{c1} \approx 160$  mT
- $B_c^{therm} \approx 200$  mT
- $B_{c2} \approx 350$  mT

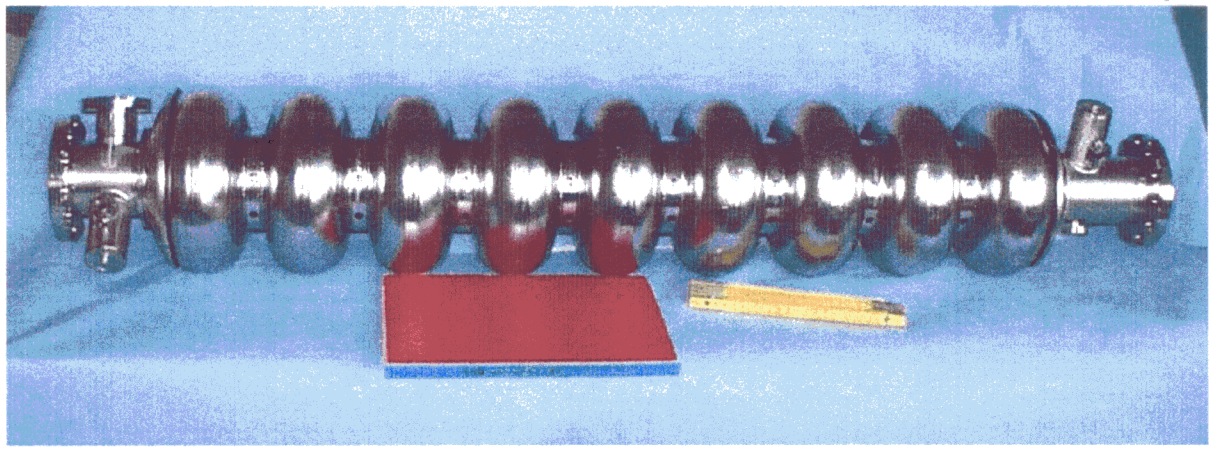


Very safe limit:  $B < B_{c1} \Rightarrow E_{acc} \leq 40$  MV/m : no magnetic flux enters the sc  
Experimental observation  $E_{acc} > 40$  MV/m has been achieved repeatedly, the best value was 45 MV/m

Question: how far above  $B_{c1}$  can one go?

### **Hint**

The following pages contain further interesting material on sc cavities which, however, is beyond the scope of a 1-hour lecture at CAS



## 9-zelliger TESLA - Resonator

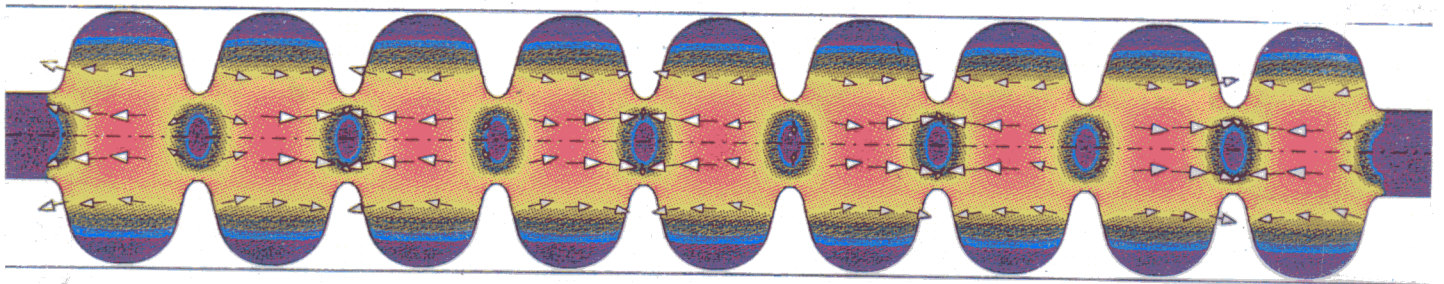
Cornell Univ (USA)

DESY, Univ Hamburg

Saclay (Frankreich)

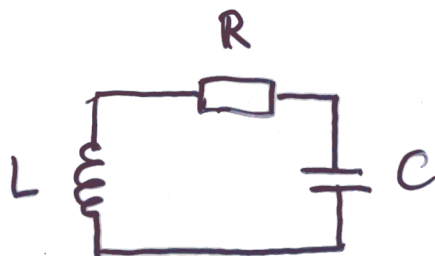
INFN (Italien)

MAFIA



Frequenz 1.3 GHz

Temperatur 2 Kelvin ( $-271^{\circ}\text{C}$ )



$R \approx$  Oberflächenwiderstand

ca  $10^{-8} \Omega$  in Niob bei 2 Kelvin

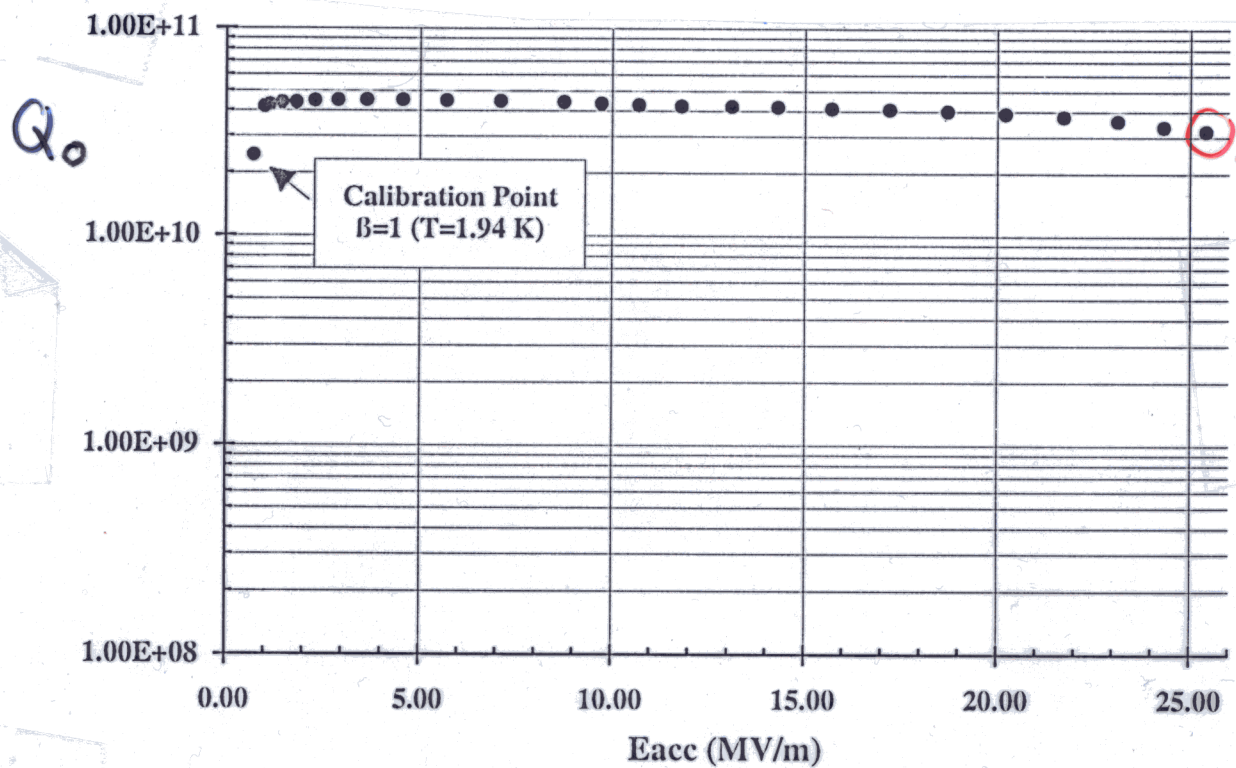
# Warum supraleitende Kavitäten?

- sehr hohe Gütefaktoren

$$Q_0 = \frac{f_0}{\Delta f} > 10^{10}$$



Kupfer:  $Q_0$  einige  $10^4$



25 Millionen eV auf 1m Länge

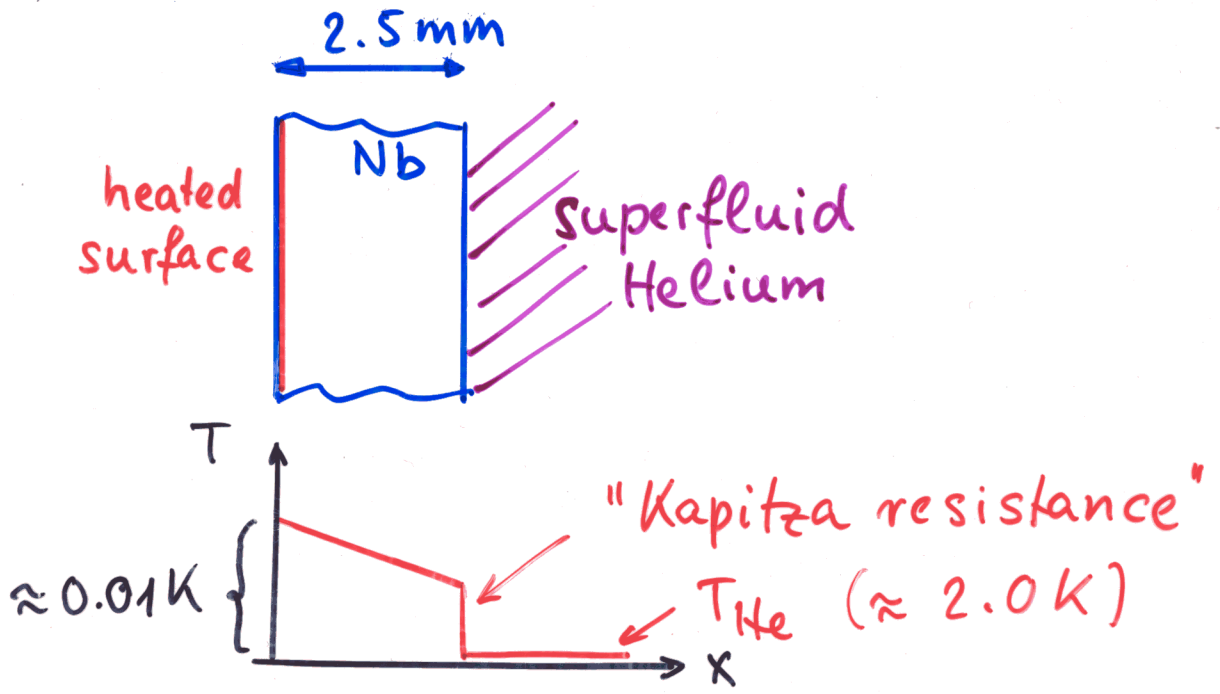
TESLA : Strahlstrom 8 mA

⇒ 200 kW Leistung pro Kavität  
wird auf Strahl übertragen  
nur ca 20 - 40 W geht ins Helium

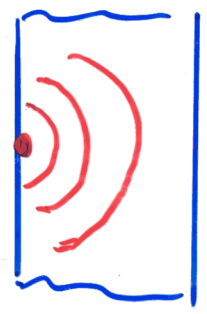
Cu: ≈ 200 kW auf Strahl  
≈ 200 kW in das Cu → Kühlwasser



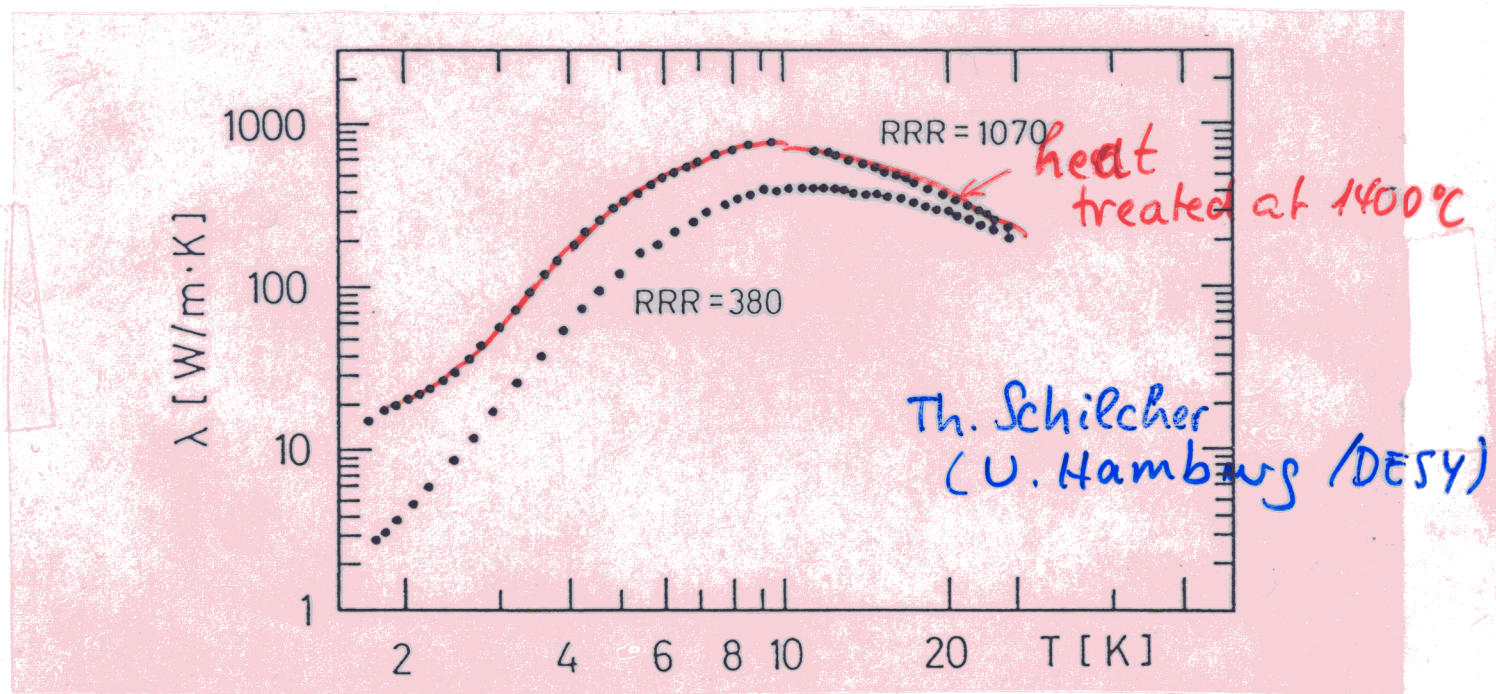
# Heat transfer to liquid He



Much stronger heating due to small normal-conducting defects



area of defect  
 $< 10^{-6}$  area of cavity

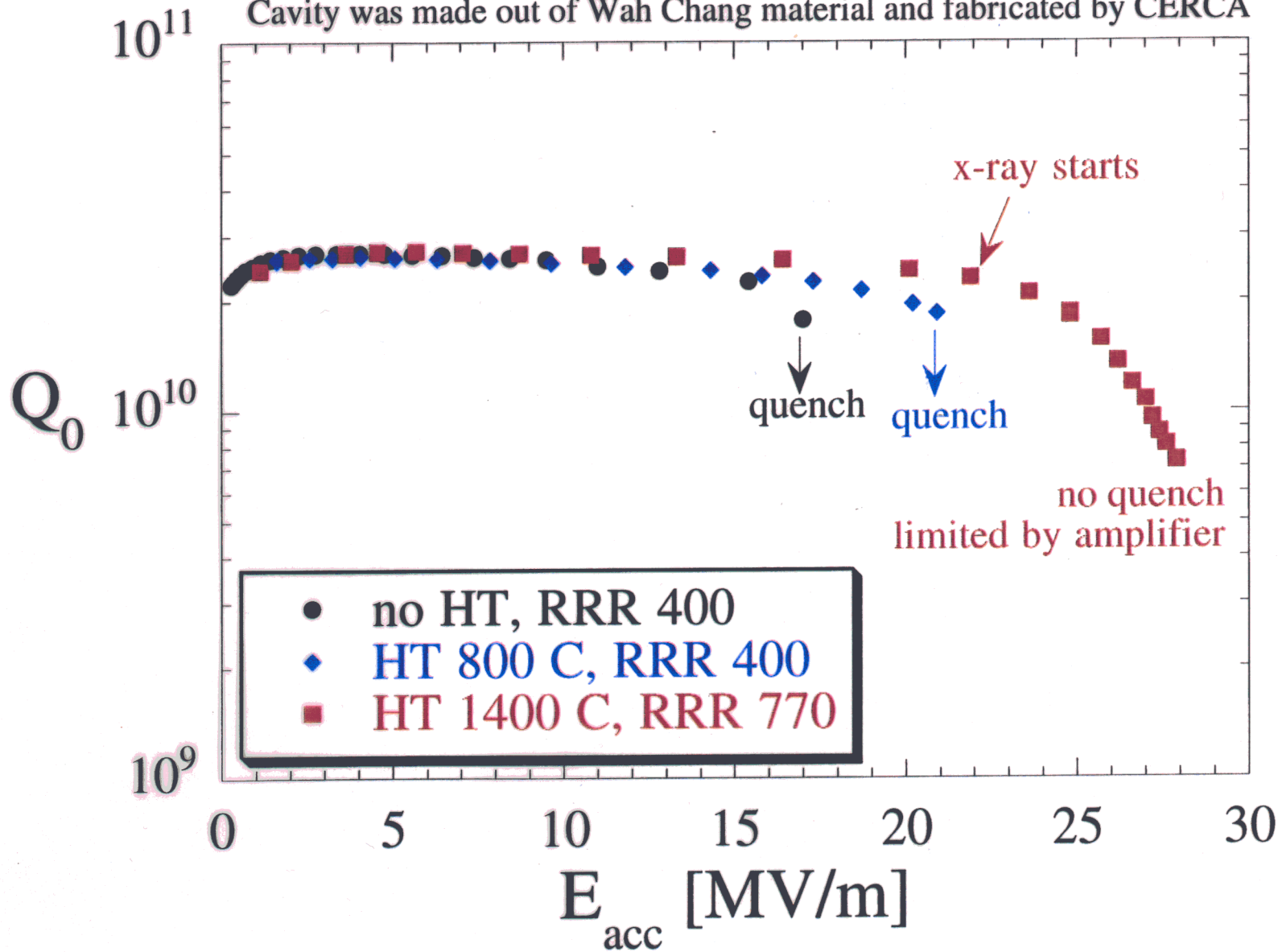


heat conductivity of very pure Nb

quality factor as a function of accelerating field

# Cavity C21

Cavity was made out of Wah Chang material and fabricated by CERCA

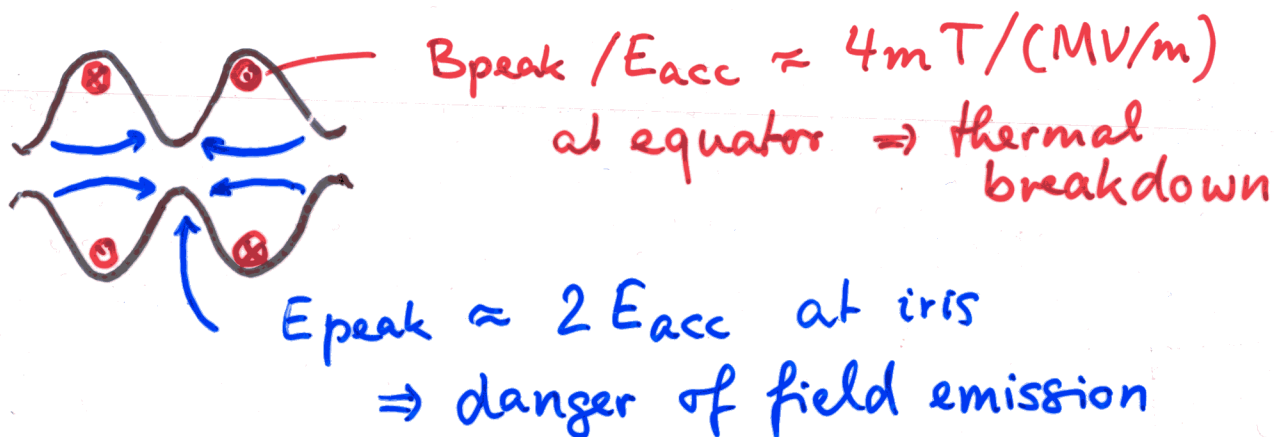


residual resistivity ratio

$$RRR = \frac{R(300K)}{R(10K)}$$

good measure of purity

## Performance limit of cavity?



Superconductivity breaks down if the rf magnetic field exceeds the critical field of the superconductor.

Complication in case of niobium:

type II superconductor with  
3 critical fields:  $B_{c1}$ ,  $B_c^{\text{H}}$ ,  $B_{c2}$   
• surface field  $B_{c3} = 1.69 B_{c2}$

Conservative estimate:

$$B < B_{c1} \quad (\approx 160 \text{ mT at } 2 \text{ K})$$

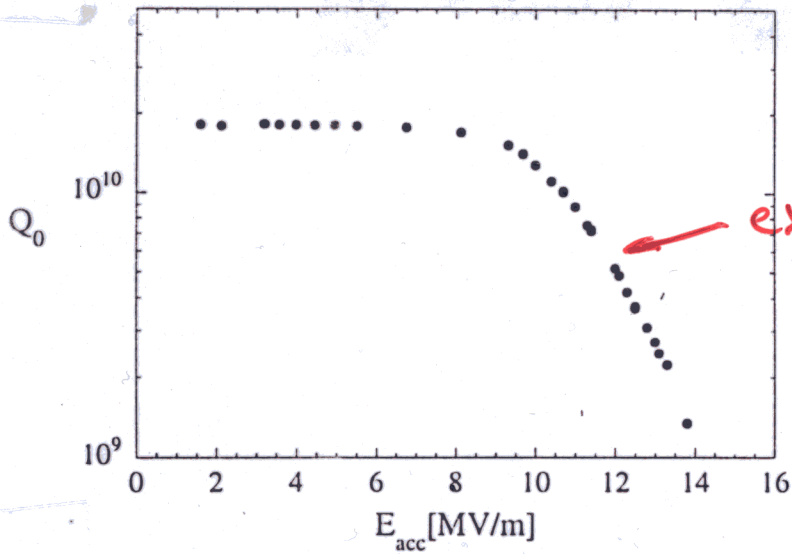
$$\Rightarrow E_{\text{acc}} \text{ max.} \approx 40 \text{ MV/m}$$

Probably some "superheating" possible  
up to  $B_c^{\text{H}} \approx 190 \text{ mT} \quad \triangleq 48 \text{ MV/m}$

Flux penetration into the s.c. must be avoided since this leads to hysteresis and losses.

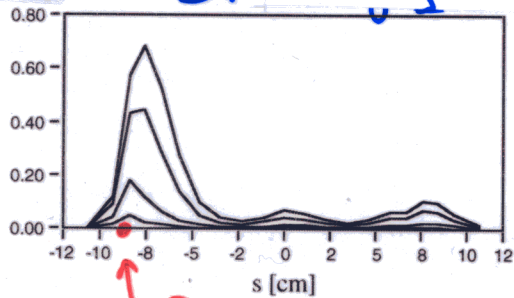


# Field emission of electrons

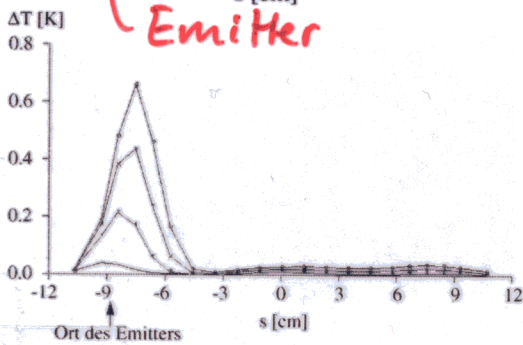


exponential decay of quality factor

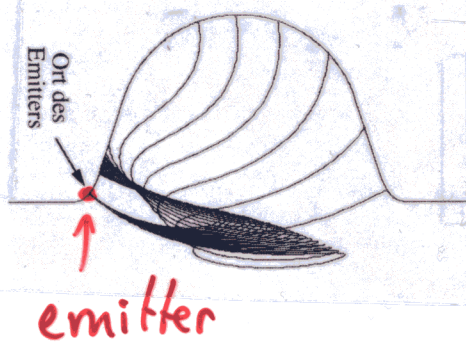
$\Delta T$  along meridian



← measurement



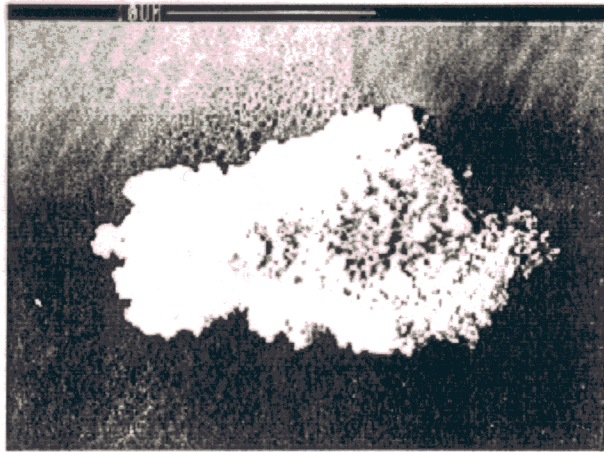
← simulation



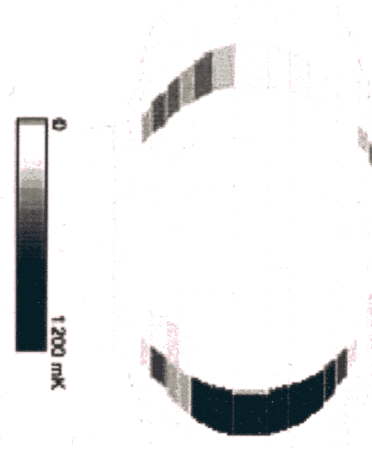
Computed trajectories (for various rf phases)

# Field Emission

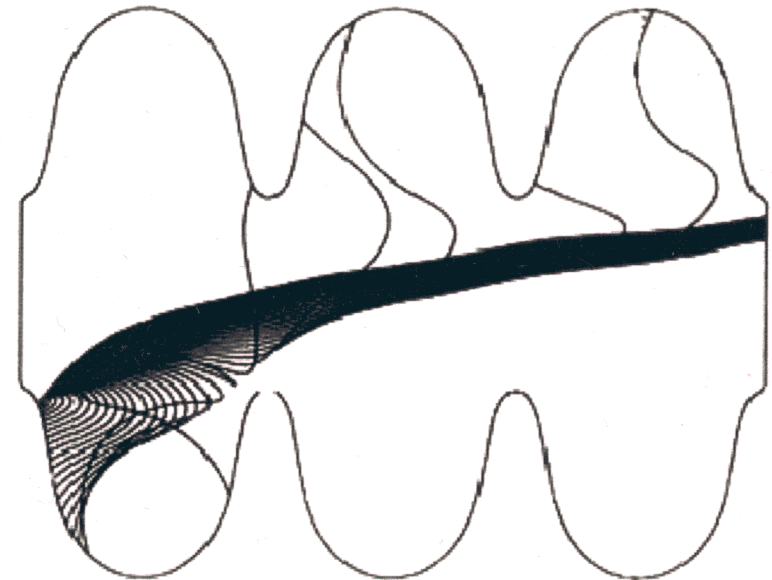
Pictures taken from: H. Padamsee, Supercond. Sci. Technol., 14 (2001), R28 –R51



**Particle** causing field emission



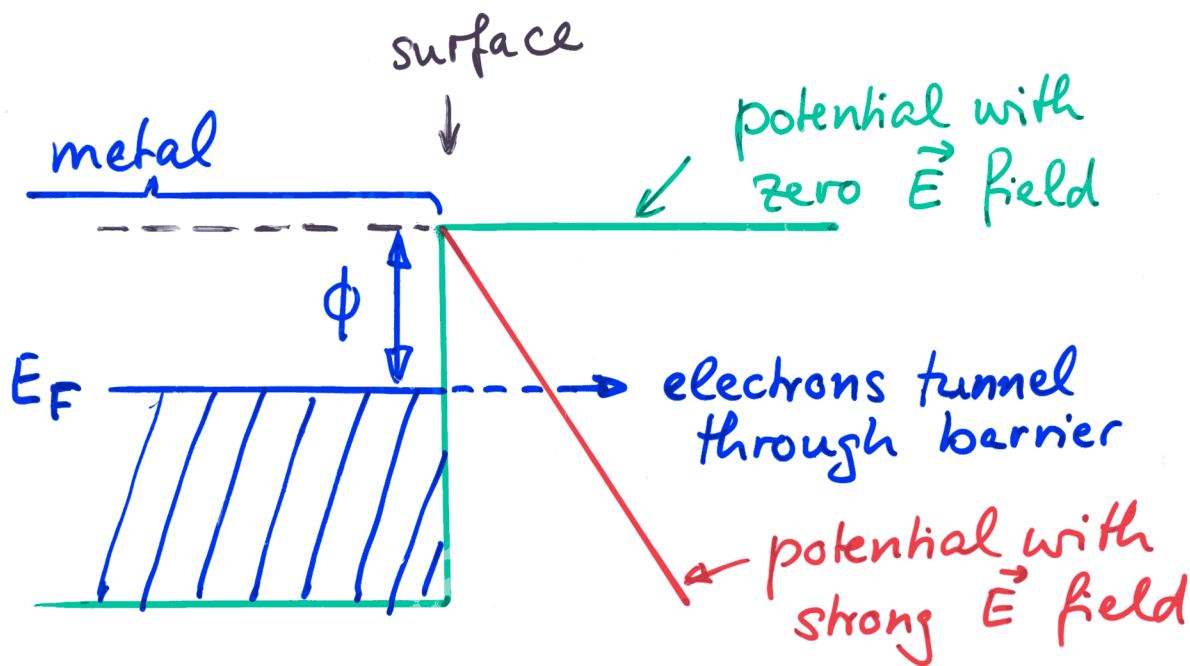
Temperature map of a field emitter



Simulation of electron trajectories in a cavity

What is field emission?

Extraction of electrons from a metal via the quantum mechanical tunnel effect



current density given by Fowler-Nordheim equation

$$j(E) = \frac{A}{\phi} (\beta_{FN} \cdot E)^2 \exp\left(-\frac{B \cdot \phi^{3/2}}{\beta_{FN} \cdot E}\right)$$

$\phi$ : work function of metal

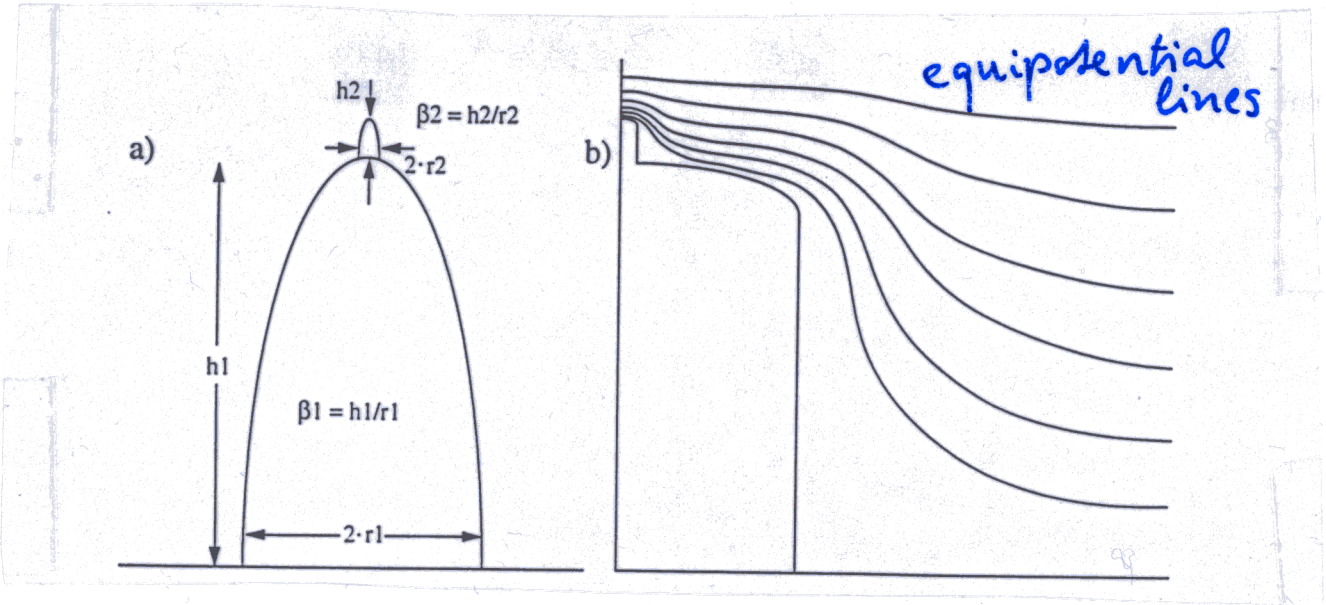
$\beta_{FN}$ : empirical field enhancement factor

flat surface: expect field emission only at extremely large electric field (10 GV/m)

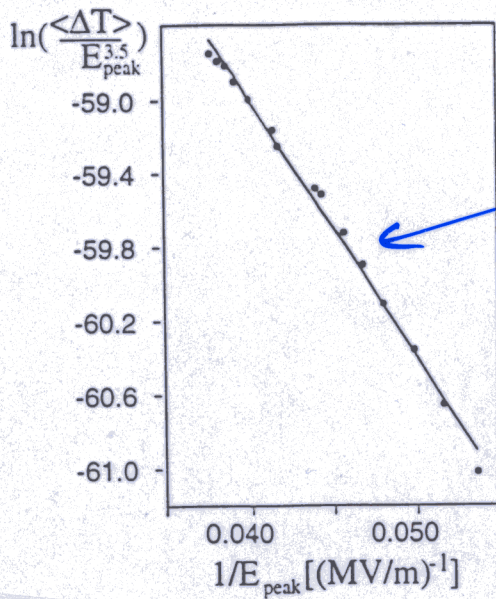
Observation in cavities: field emission starts often at  $\geq 20$  MV/m

$\beta_{FN} \geq 100$  needed

tip on tip - model :  $\beta_{FN} = \beta_1 \cdot \beta_2$



"Fowler - Nordheim" plot



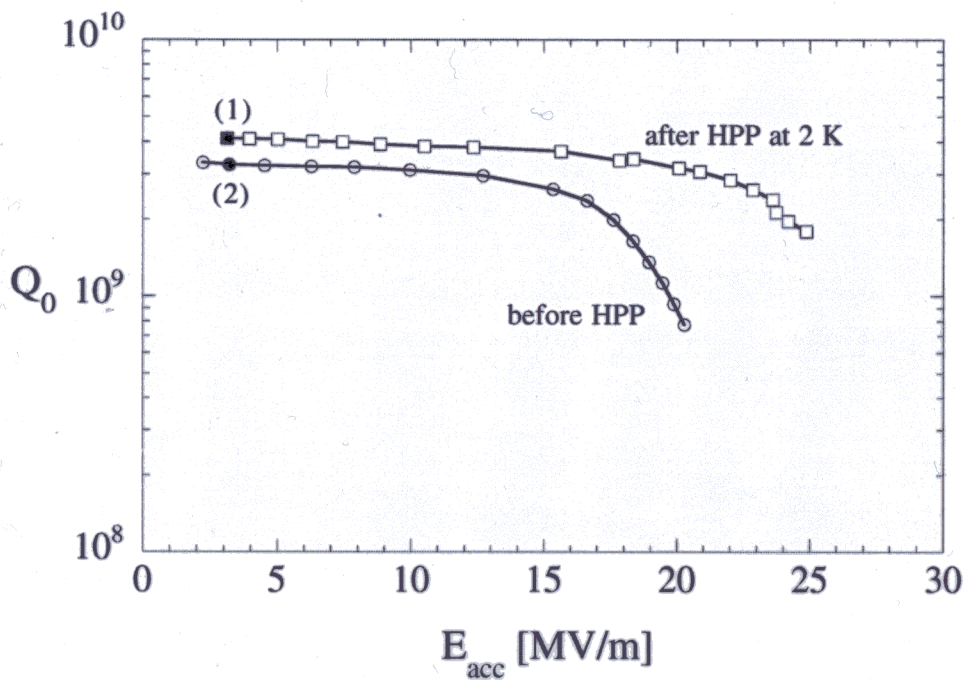
fit yields  $\beta_{FN} \approx 300$



# Destruction of field emitters by High Power Processing (HPP)

Cornell Univ., H. Padamsee

Apply short ( $\approx 100\mu\text{s}$ ) rf pulses of several 100 kW instantaneous power



dissertation Michael Pekeler  
U. of Hamburg

The rf pulse is so short that most of the cavity remains superconducting.

Emitting tip melts or explodes

Destruction of field emitters by  
high peak power (HPP) processing  
(several 100 kW for  $\approx 100\mu\text{s}$ )

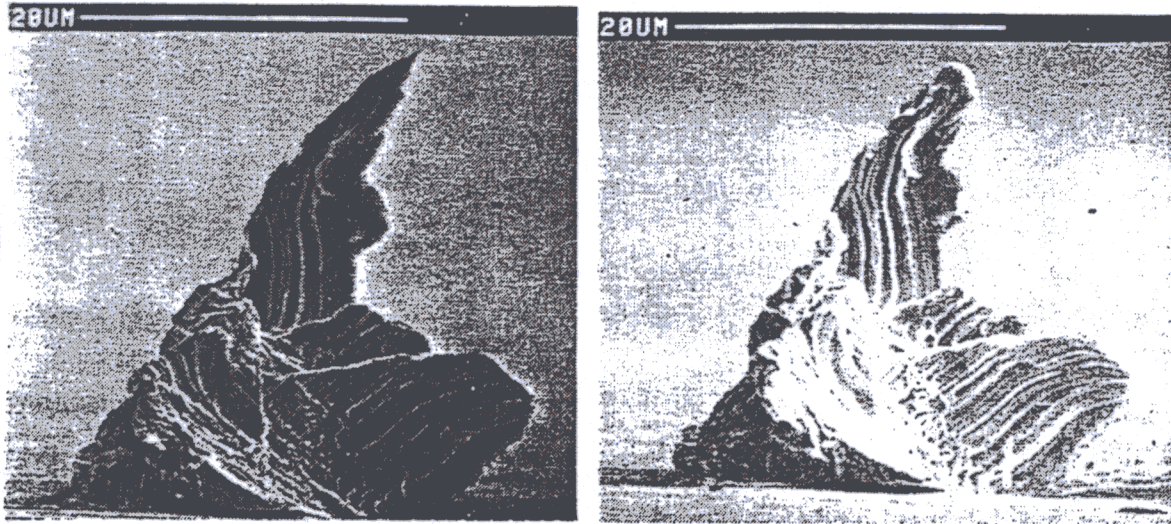
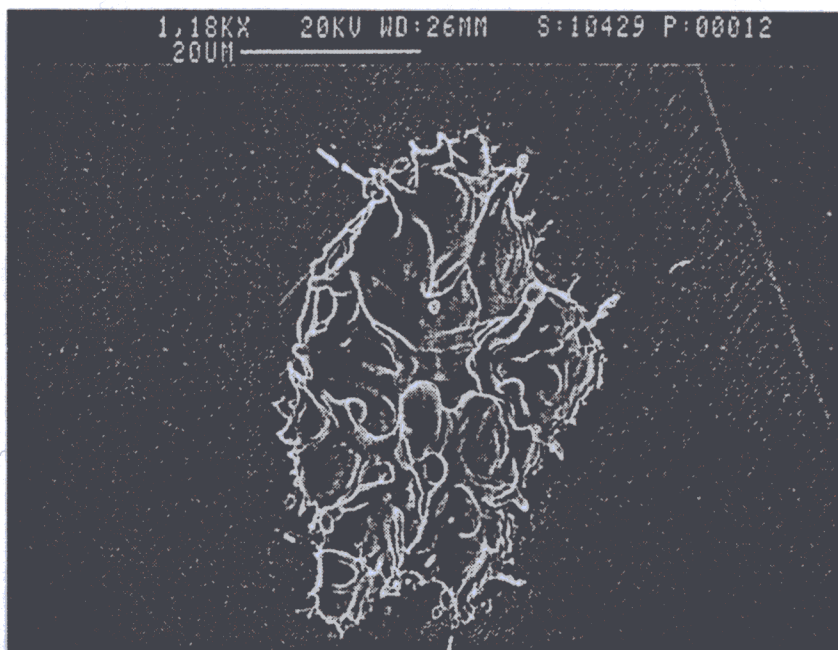


Fig. 6 Microphotograph of an emitting site: a) before emission; b) after emission. Note the apex melting.

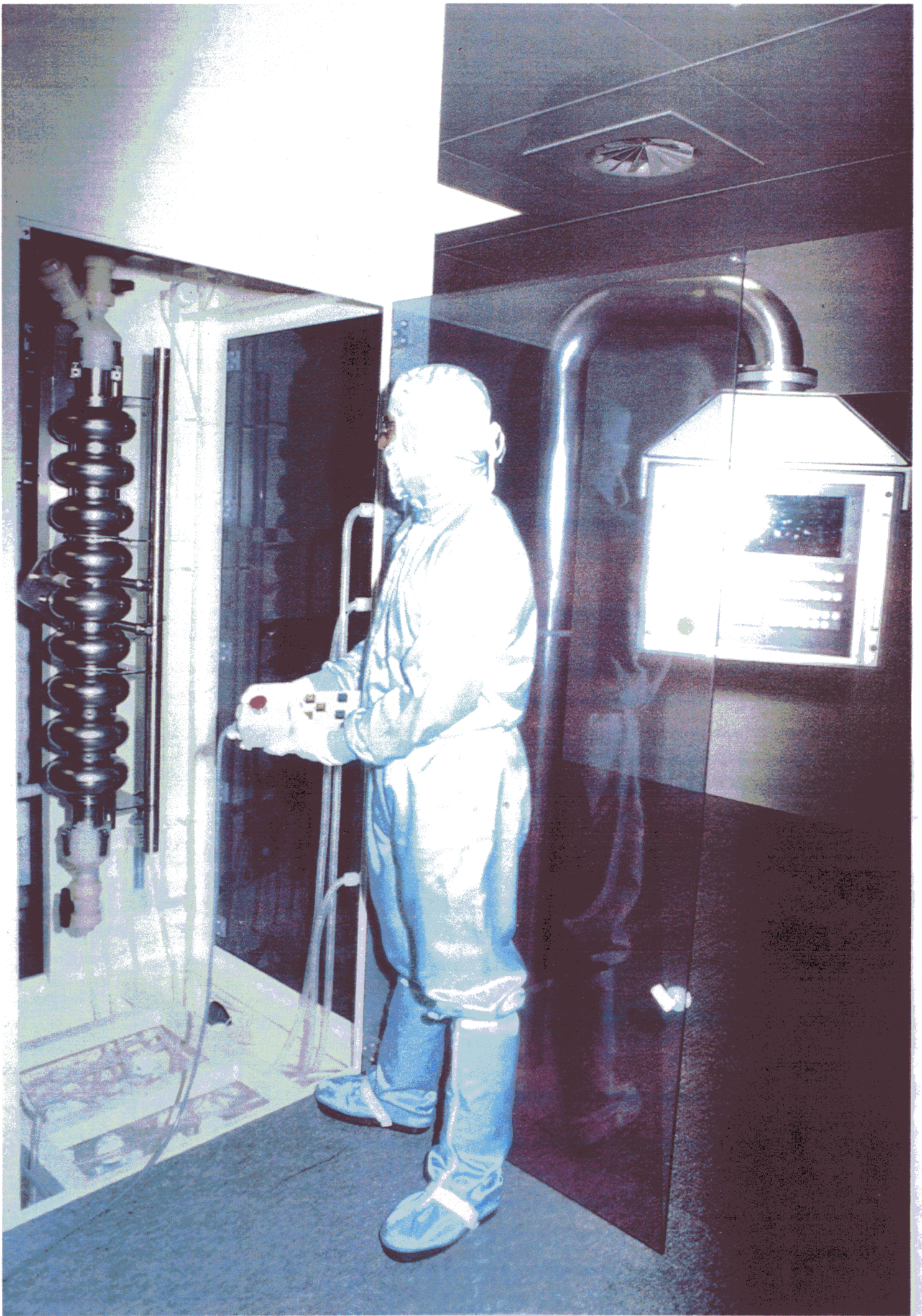
B. Bonin (Saclay) : melting of  
a sharp tip by HPP



D. Moffat (Cornell): remnant of an exploded  
emitter

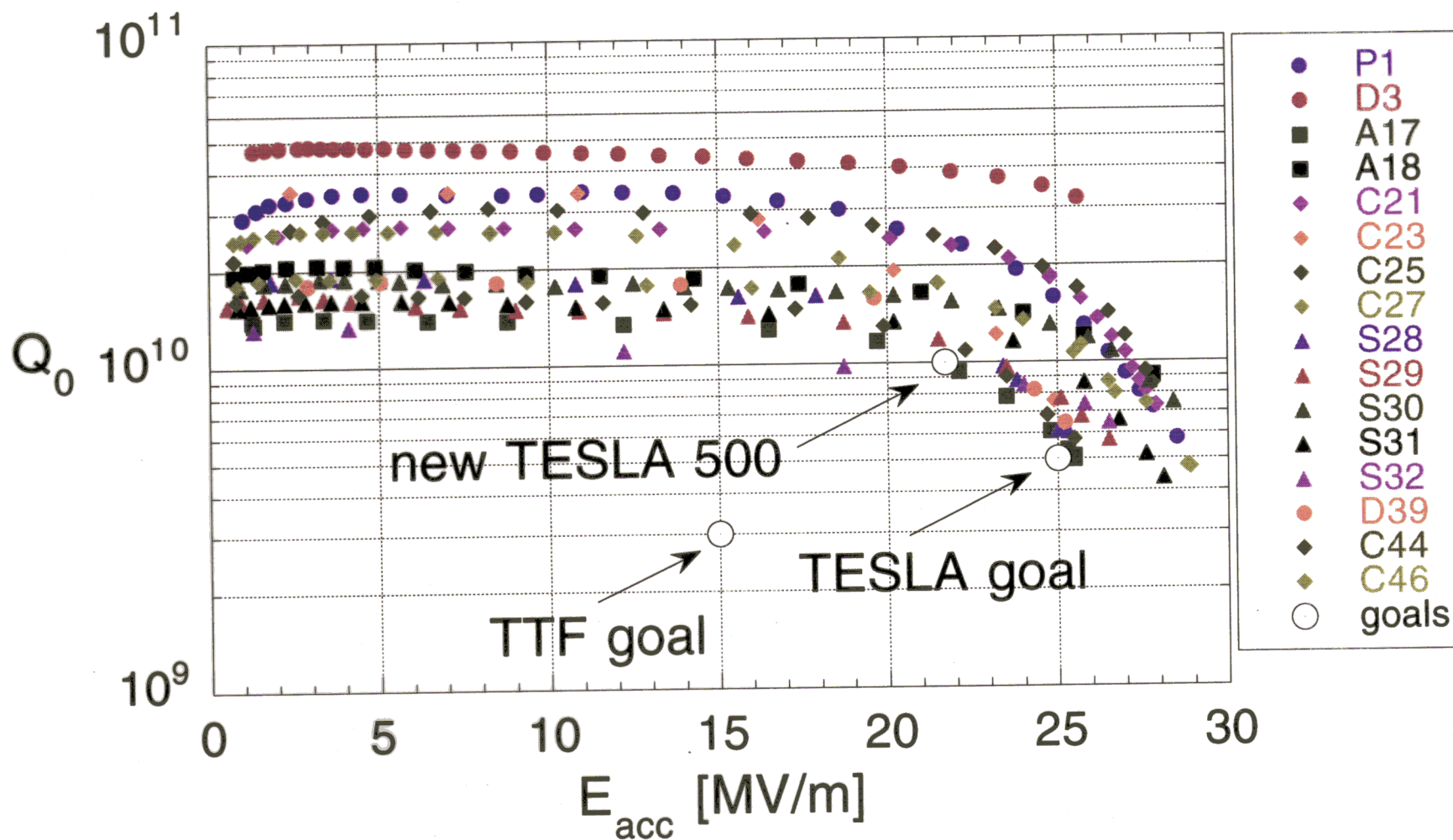


clean - room treatment





# TESLA 9-cell cavities exceeding 25 MV/m



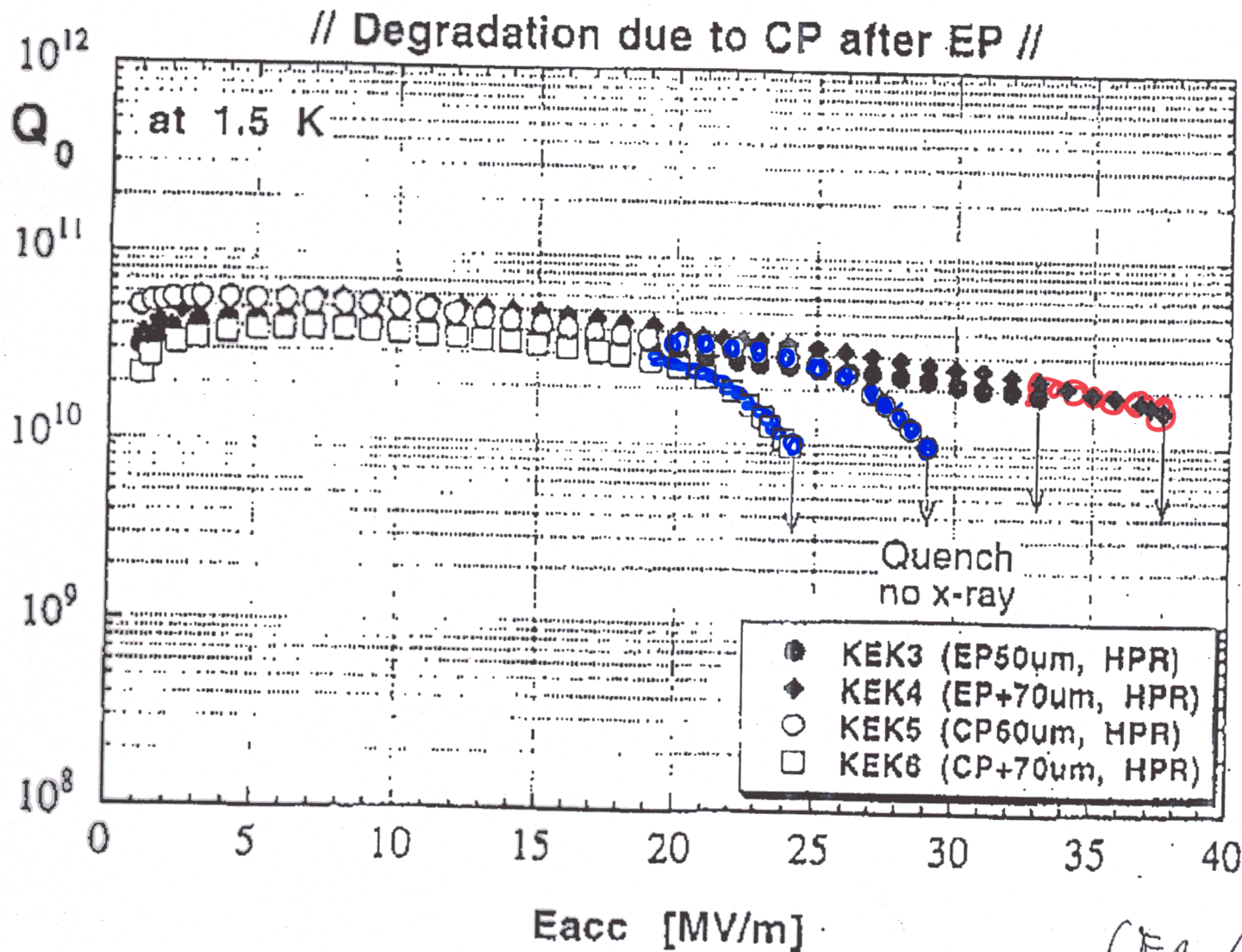


KEK (Japan), Saclay (Frankreich)

- Chem. Beitzung
- elektrolytische Politur

☆ New Results

S-3 / C103 Cavity

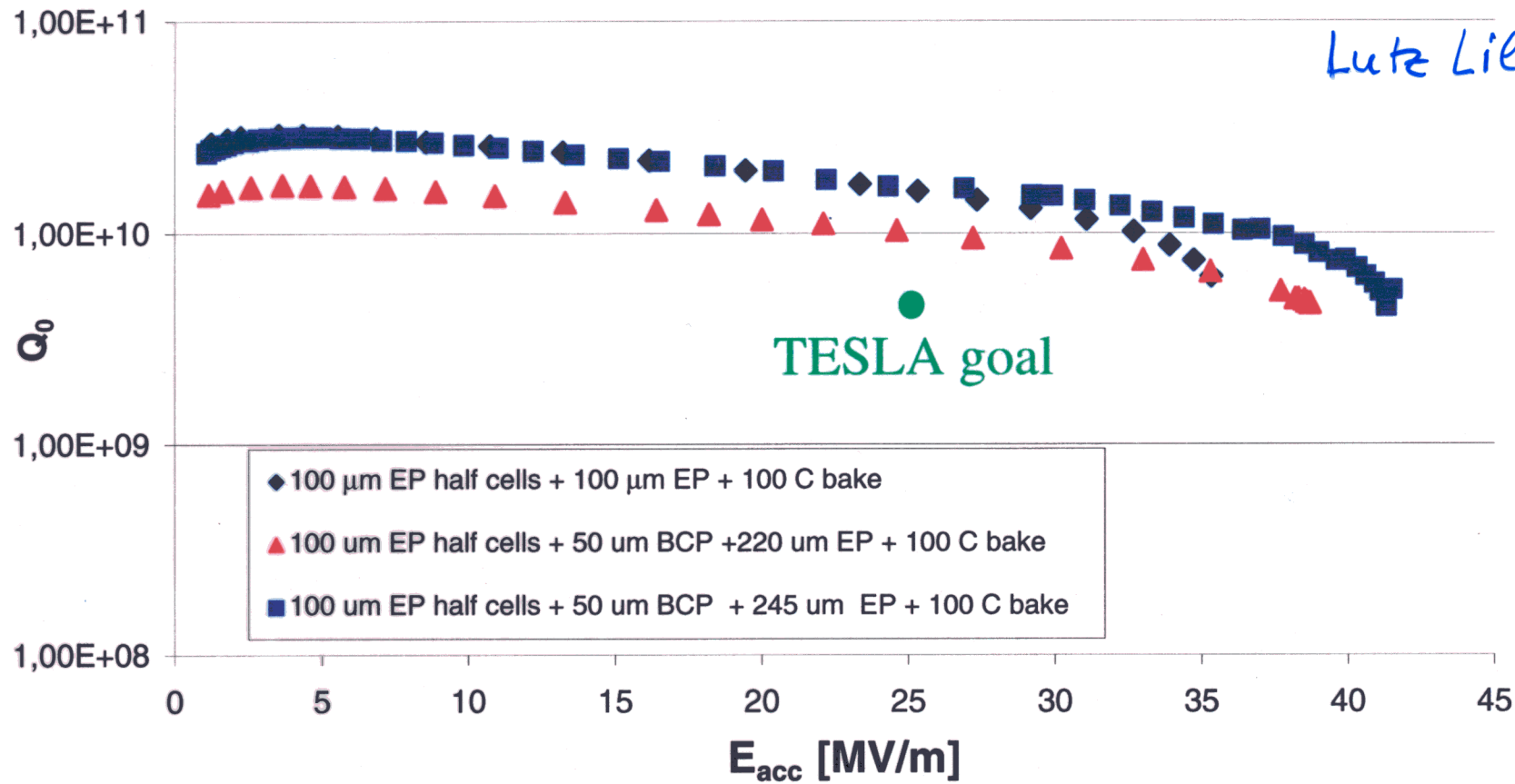


Quest for ultimate gradients  
(all 1-cell cavities)

CEA / KEK

# Electropolished 1-cell 1.3 GHz cavities

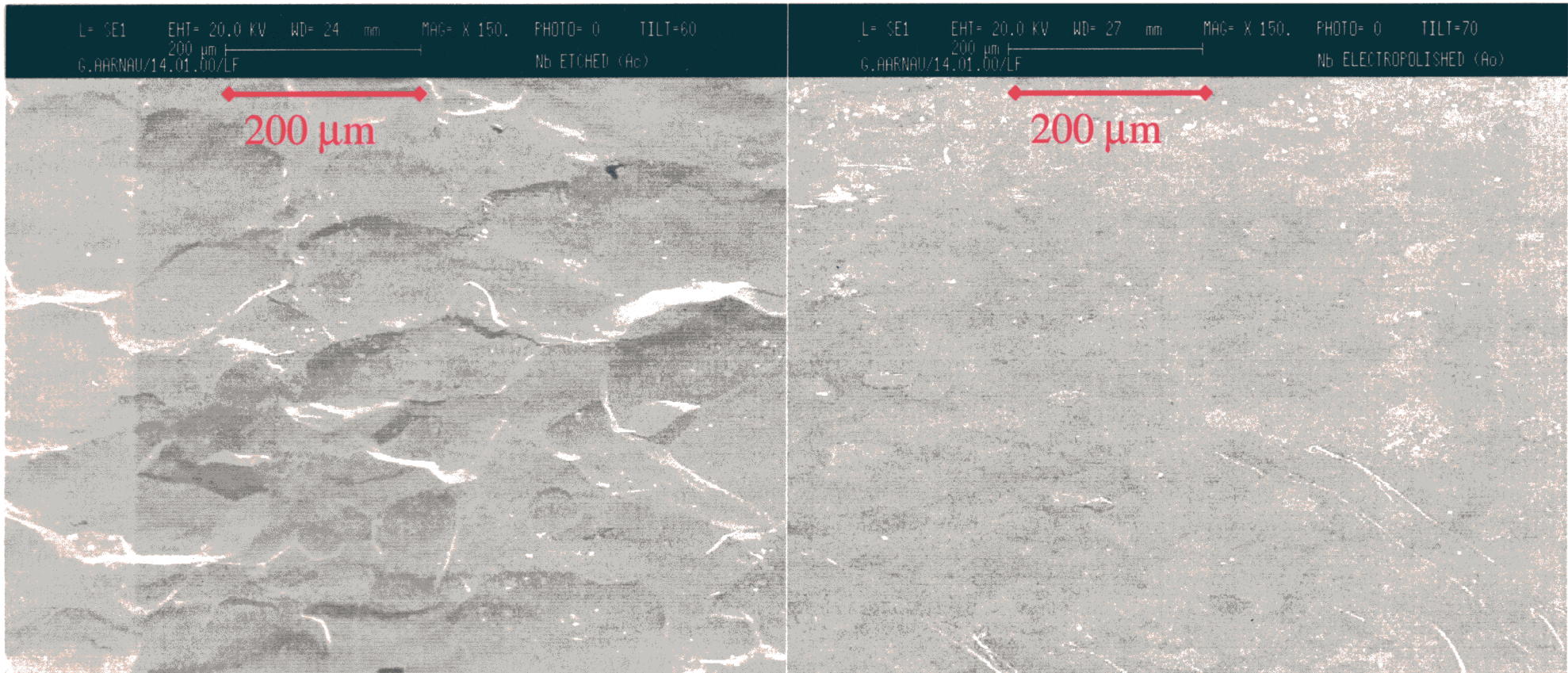
- EP done at CERN, measurements at CEA, CERN, KEK at DESY
- KEK-style electropolishing used for 1-cell cavities



⇒ electropolishing of 9-cell cavities



# Niobium surfaces



- Etching (Buffered chemical polish)
  - HF, HNO<sub>3</sub>, H<sub>3</sub>PO<sub>4</sub>
- Electropolishing

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# Cavities for TESLA-800

