

Negative Ion Sources: Magnetron and Penning

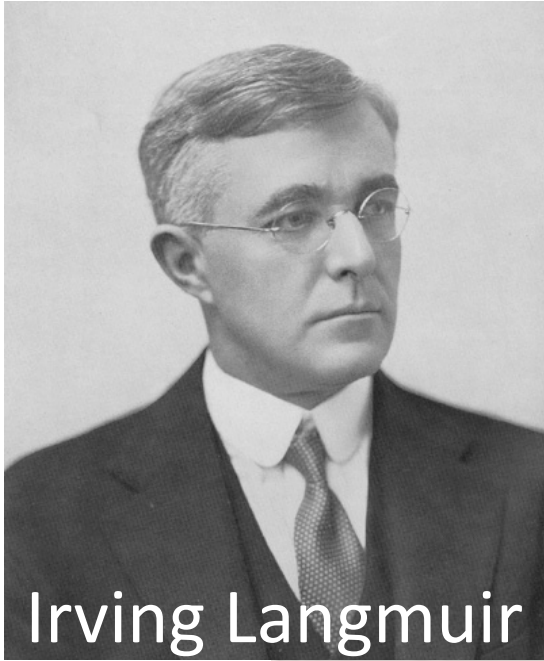
Dan [Faircloth](#)

Ion Source Section Leader
Rutherford Appleton Laboratory

Overview

- History
- The caesium revolution
- Magnetron sources
- Penning sources
- Failure modes and sputtering
- ISIS Developments

GE Research Lab, Schenectady, NY 1916



Irving Langmuir





Albert Hull

Using magnetism to find alternatives to patented electrostatic control of valves

E x B

1920

Comet valves?

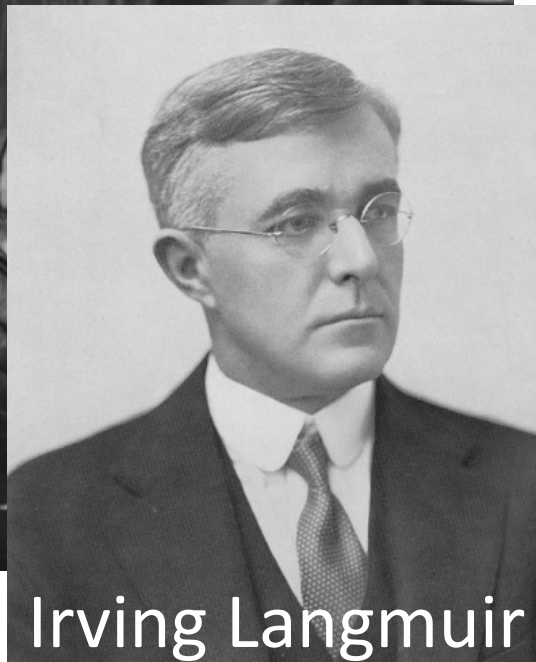
Boomerang valves?

Ballistic valves?

MAGNETRON VALVES

1920's Starts adding gasses to his valves and going to high powers.

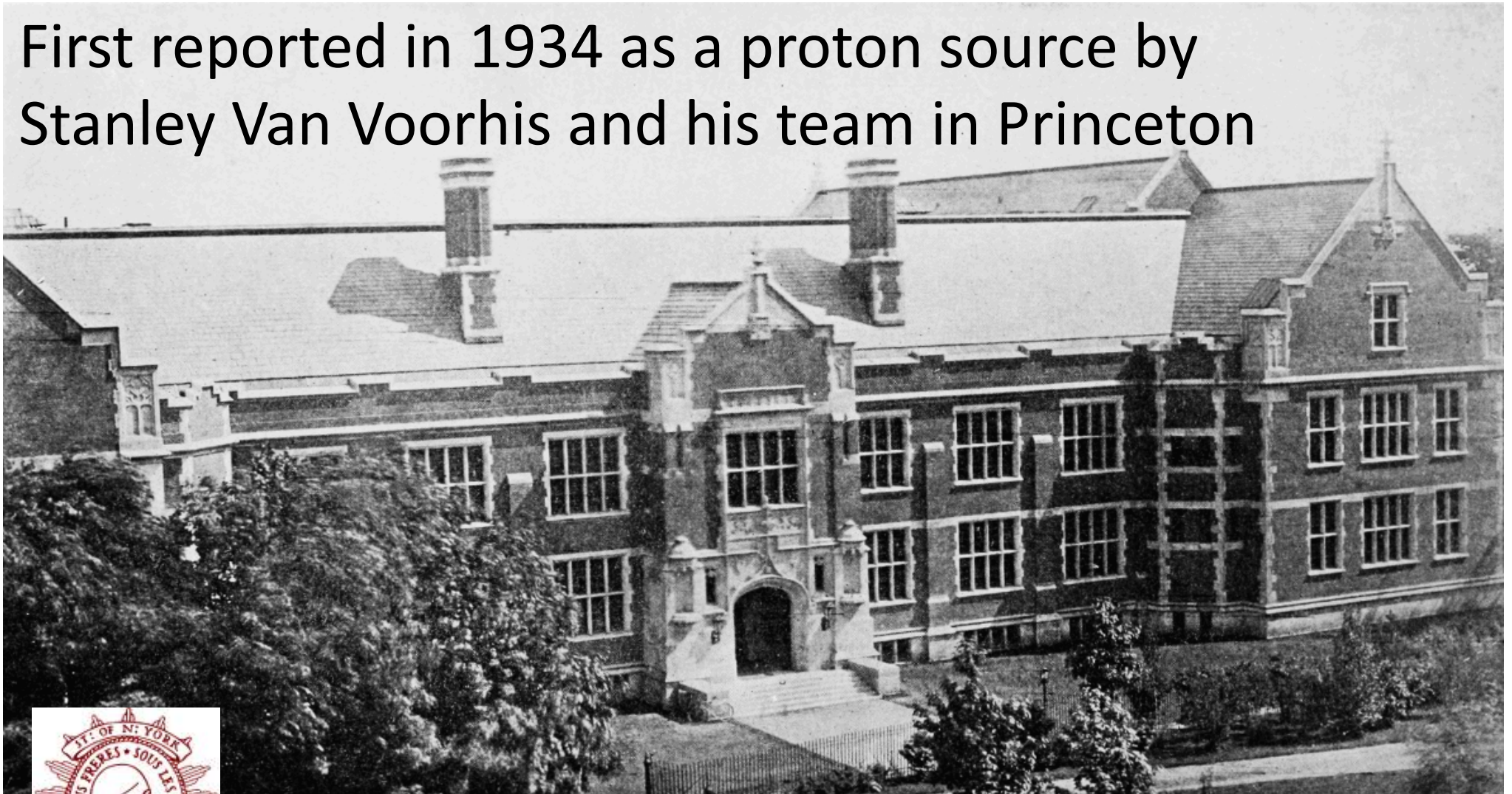
Langmuir talks to his fellow New England scientists



Irving Langmuir

Magnetron Ion Source

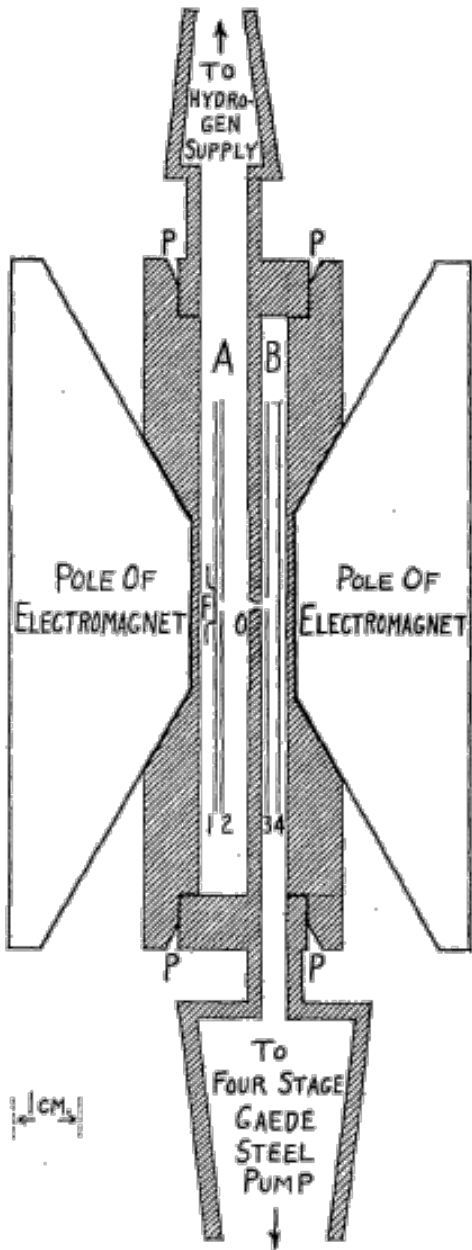
First reported in 1934 as a proton source by Stanley Van Voorhis and his team in Princeton



Also developed by Overton Luhr and others at MIT and Union College

Louis Maxwell

The Franklin Institute
Philadelphia 1930



Penning Ion Source



Frans
Penning

1937 Penning Ionisation Gauge or
Philips Ionisation Gauge (PIG)

1927 Penning Ionisation:
 $A^m + B \rightarrow A + B^+ + e + \Delta E$
i.e. Add a sniff of argon



Philips Physics Laboratory -Eindhoven

Spawn a series of variations:

Penning Source

- Calutron source
- Bernas source
- Nielson source

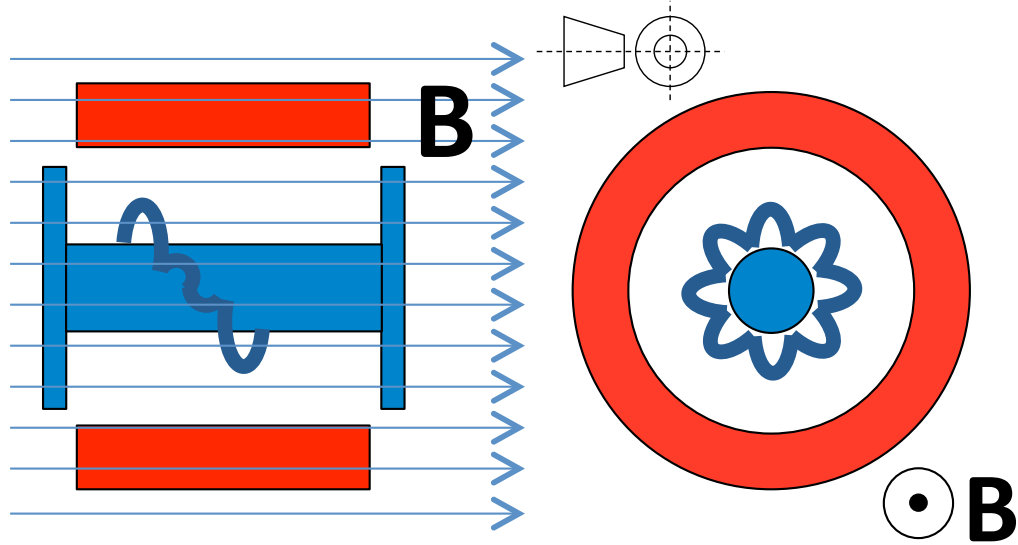
Magnetron Source

- Freeman source

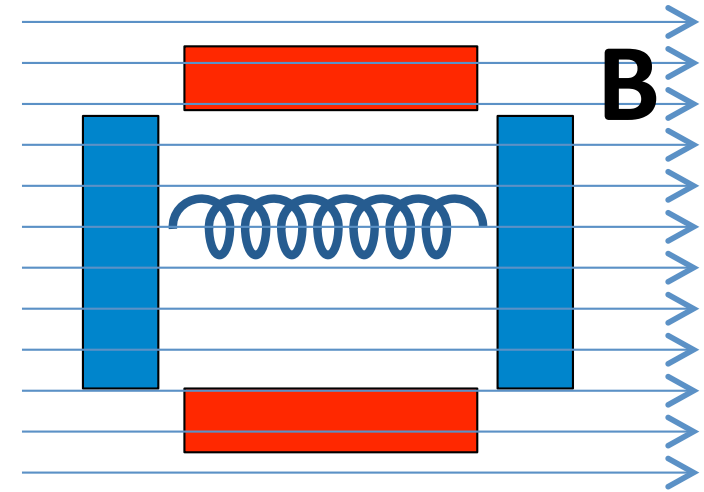
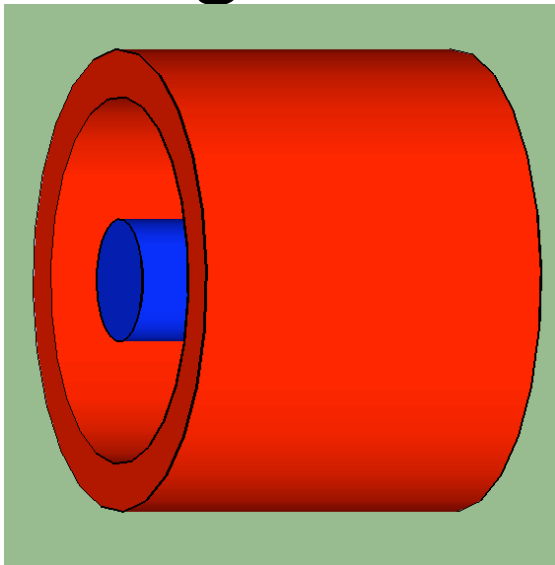


The Penning style source (Calutron) starts the Cold War

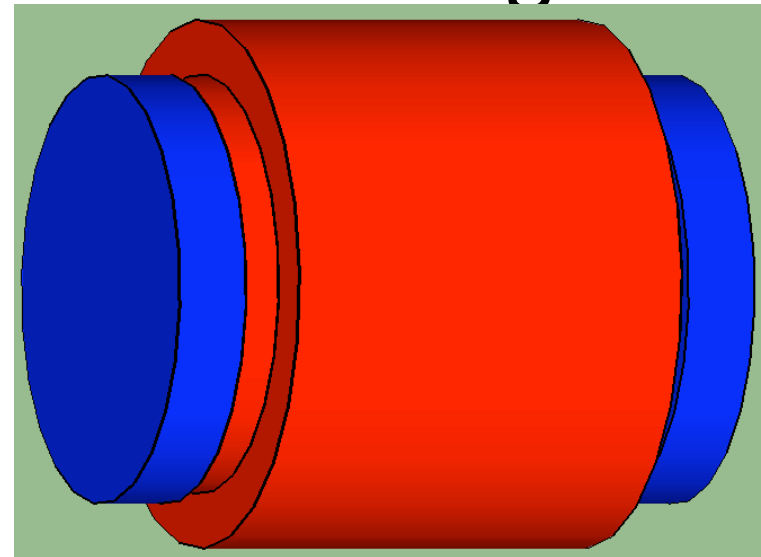
Fundamental Geometry



Magnetron

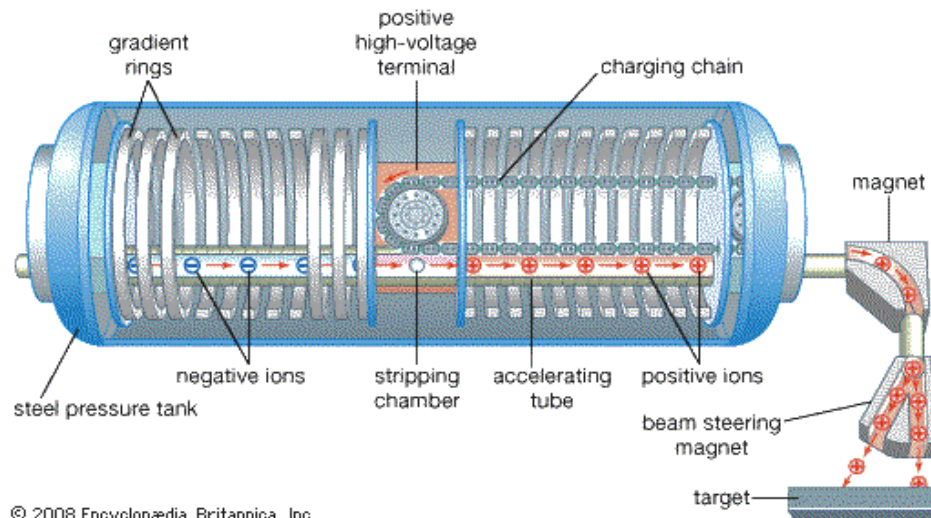


Penning



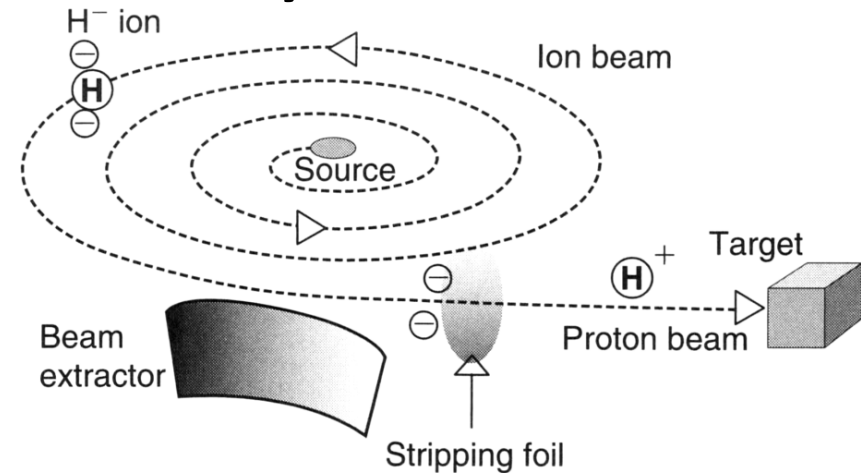
Increasing Need for Negative Ion Beams

Tandem accelerators

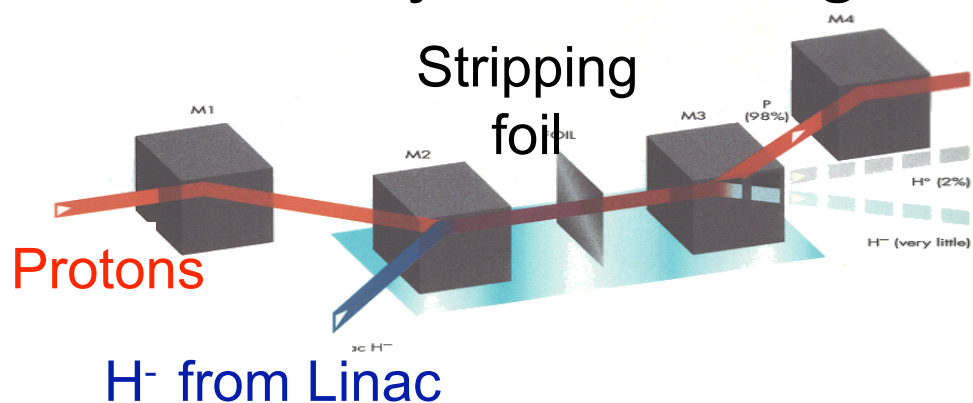


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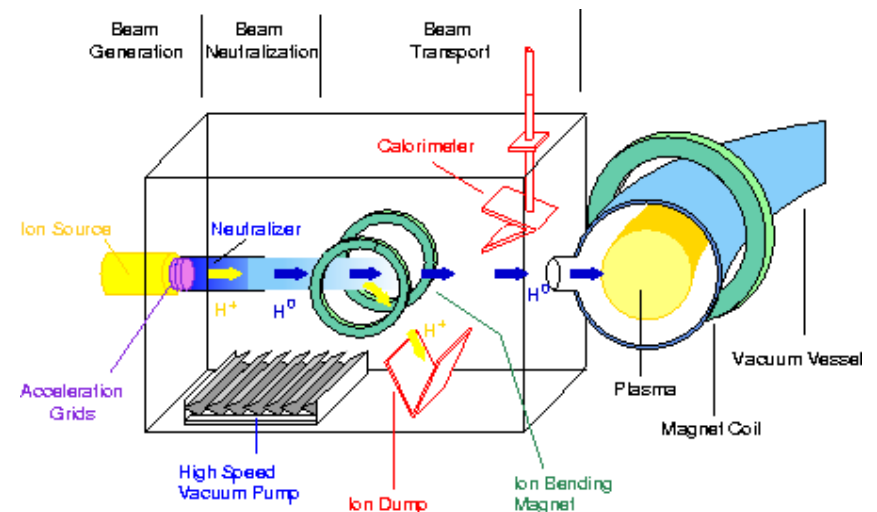
Cyclotron extraction



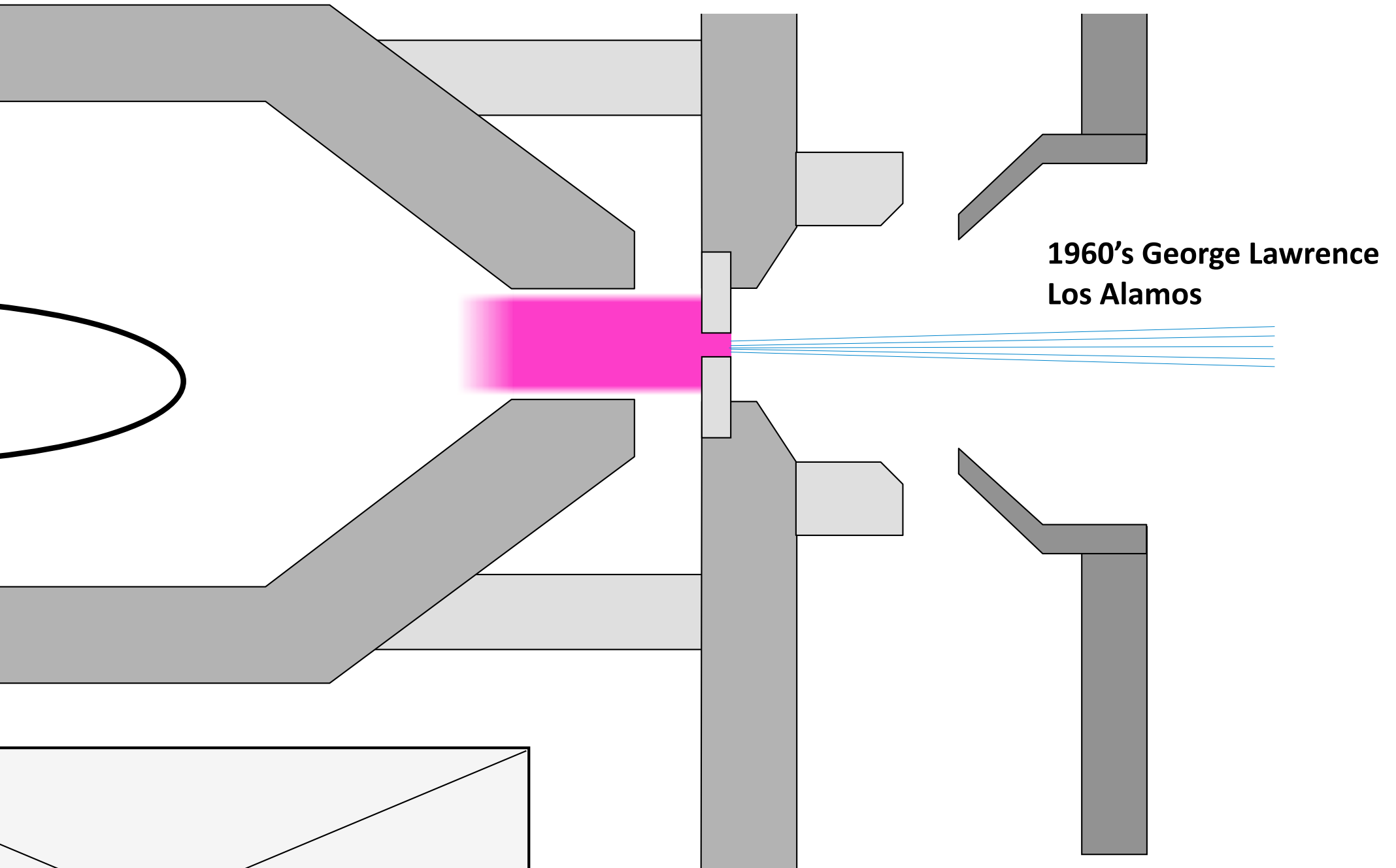
Multi-turn injection into rings



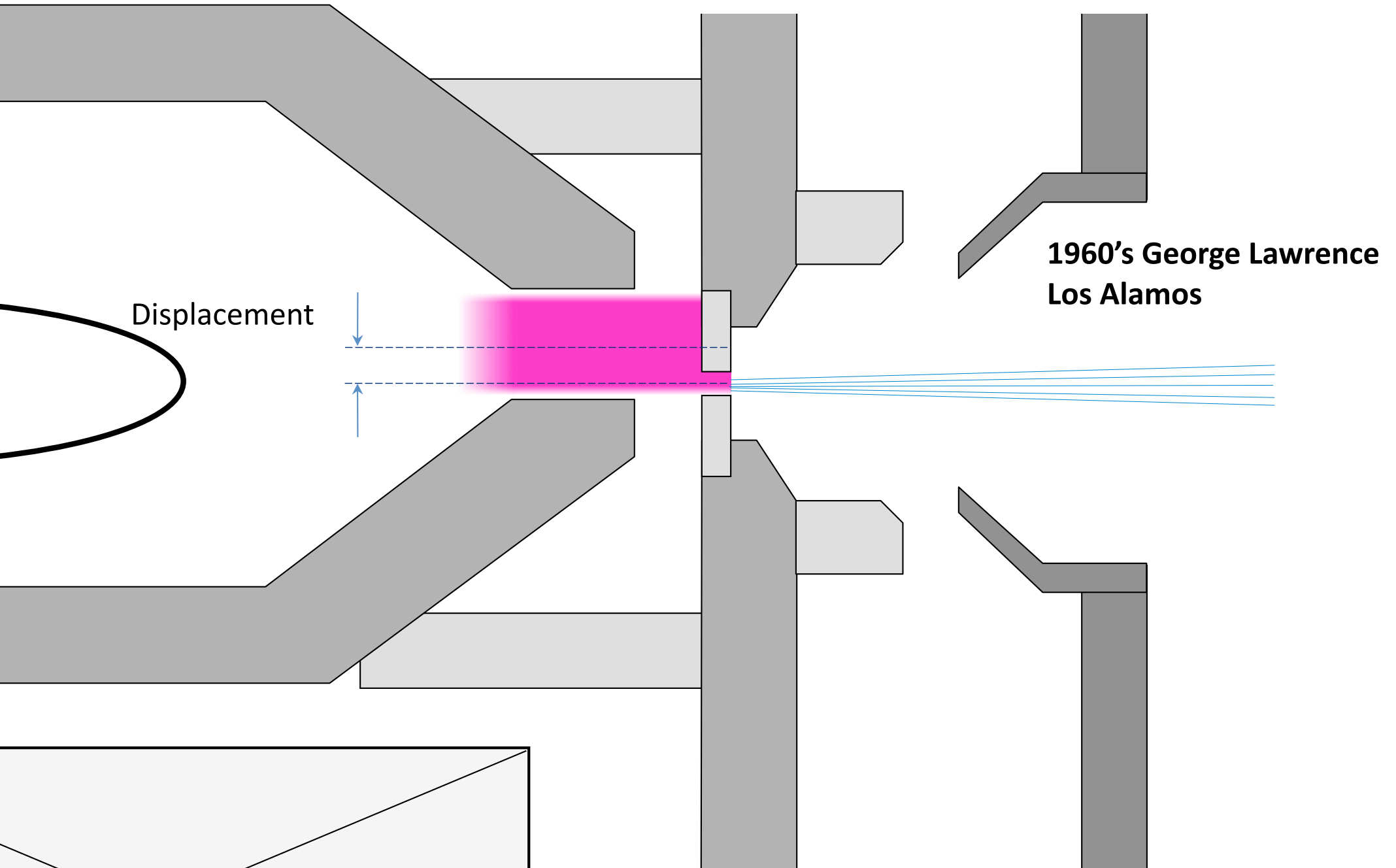
Neutral Beams



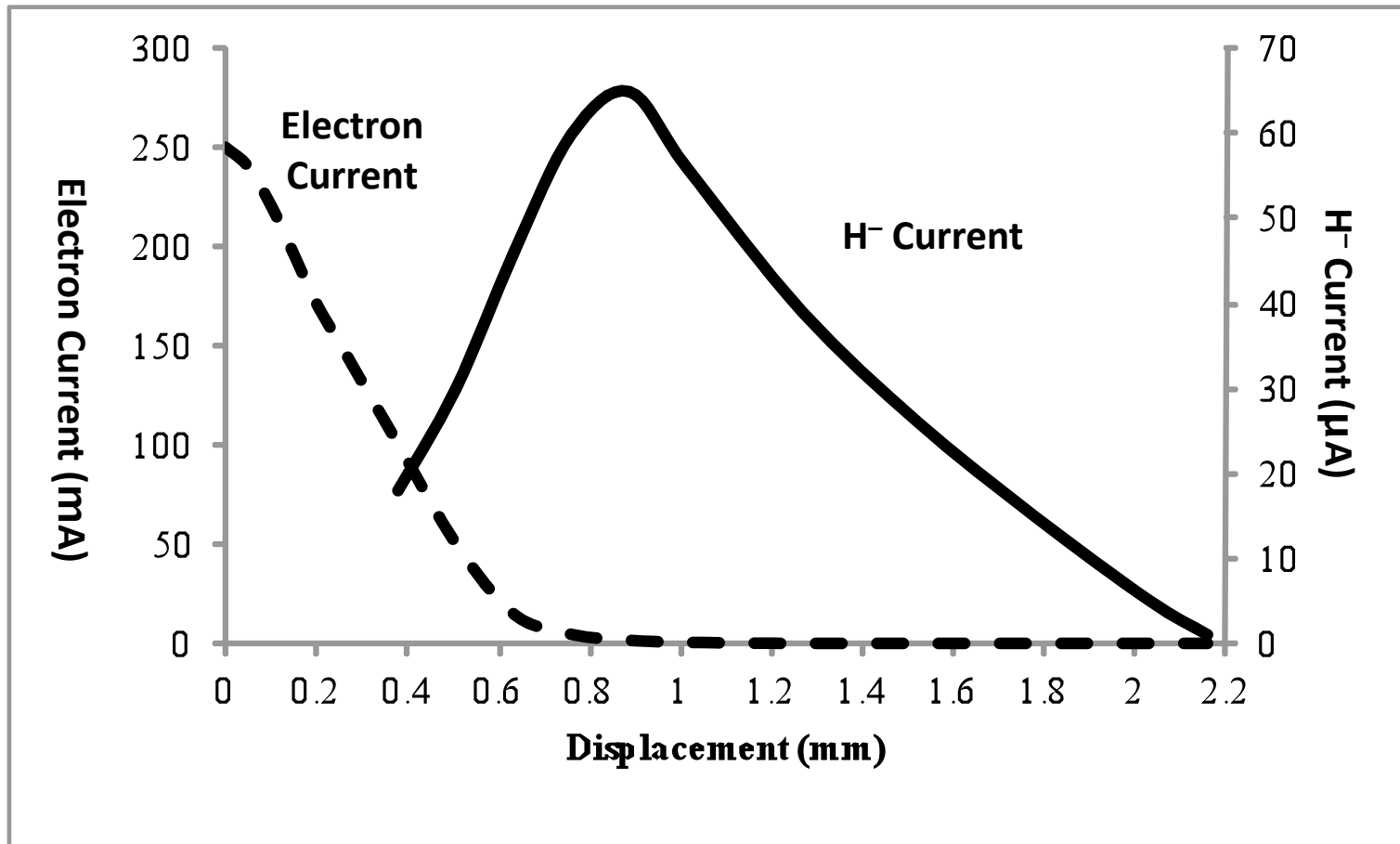
Off Axis Duoplasmatron Extraction



Off Axis Duoplasmatron Extraction

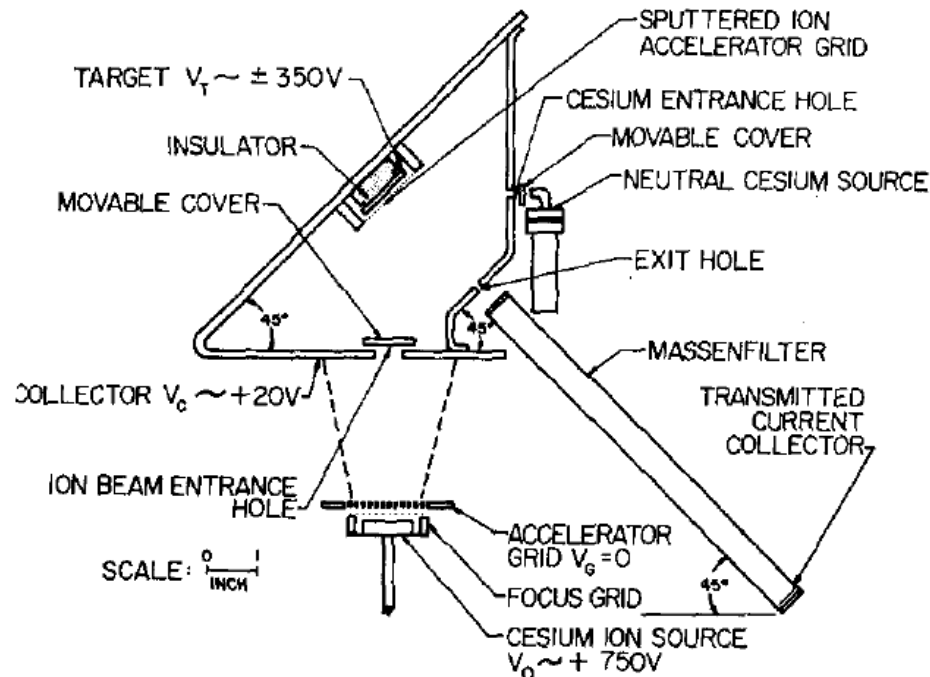


Off Axis Duoplasmatron Extraction



1962 Victor Krohn

Cs⁺ ions on a metal target increase yield of sputtered negative ions by an order of magnitude



Space Technology Laboratories inc.
Redondo Beach, California



Early 1970s Budker Institute of Nuclear Physics

Novosibirsk

Production of H^- ions by surface ionisation with the addition of cesium

Surface Plasma Sources (SPS)



Gennady Dimov

Yuri Belchenko

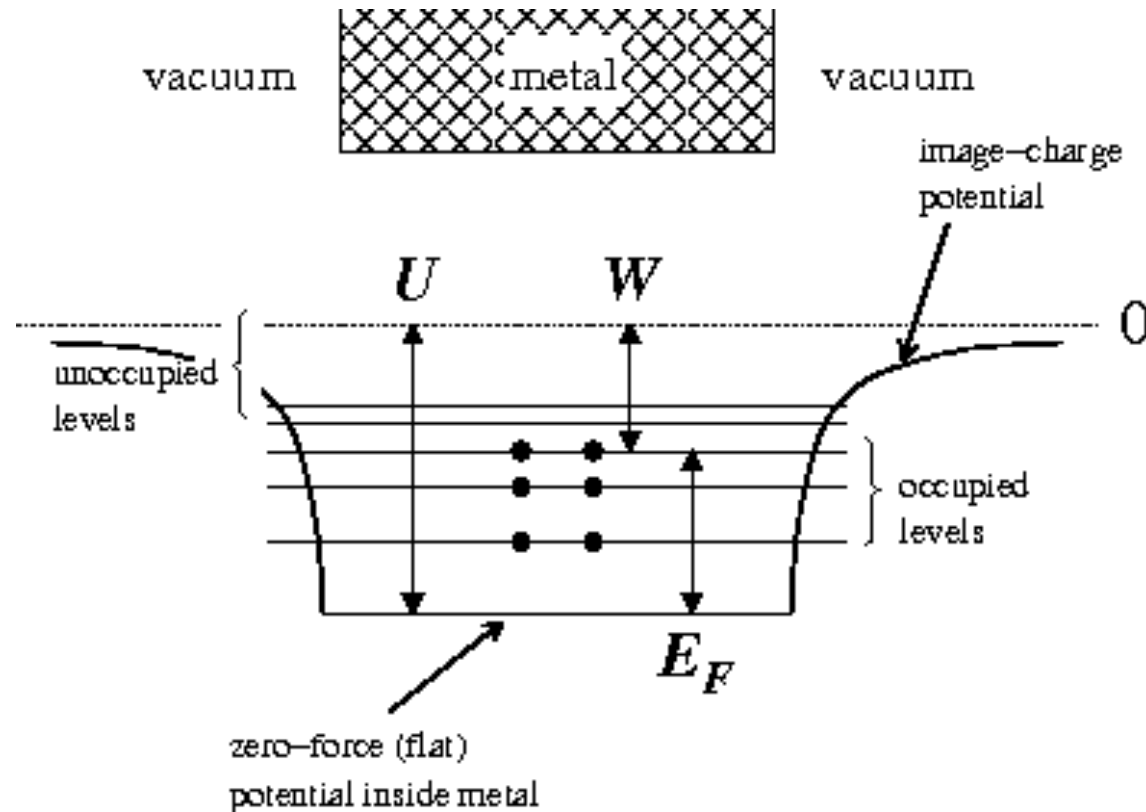
Vadim Dudnikov

5 g
Caesium
Ampoule



Electrodes...

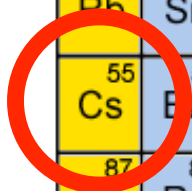
...have work functions



Periodic Table of the Elements

1 H																	2 He
3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	57 La	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
87 Fr	88 Ra	89 Ac	104 Unq	105 Unp	106 Unh	107 Uns	108 Uno	109 Une	110 Unn								

- hydrogen
- alkali metals
- alkali earth metals
- transition metals
- poor metals
- nonmetals
- noble gases
- rare earth metals



58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

Caesium Coverage

Pure molybdenum



4.6

Work Function (eV)

Pure
Caesium

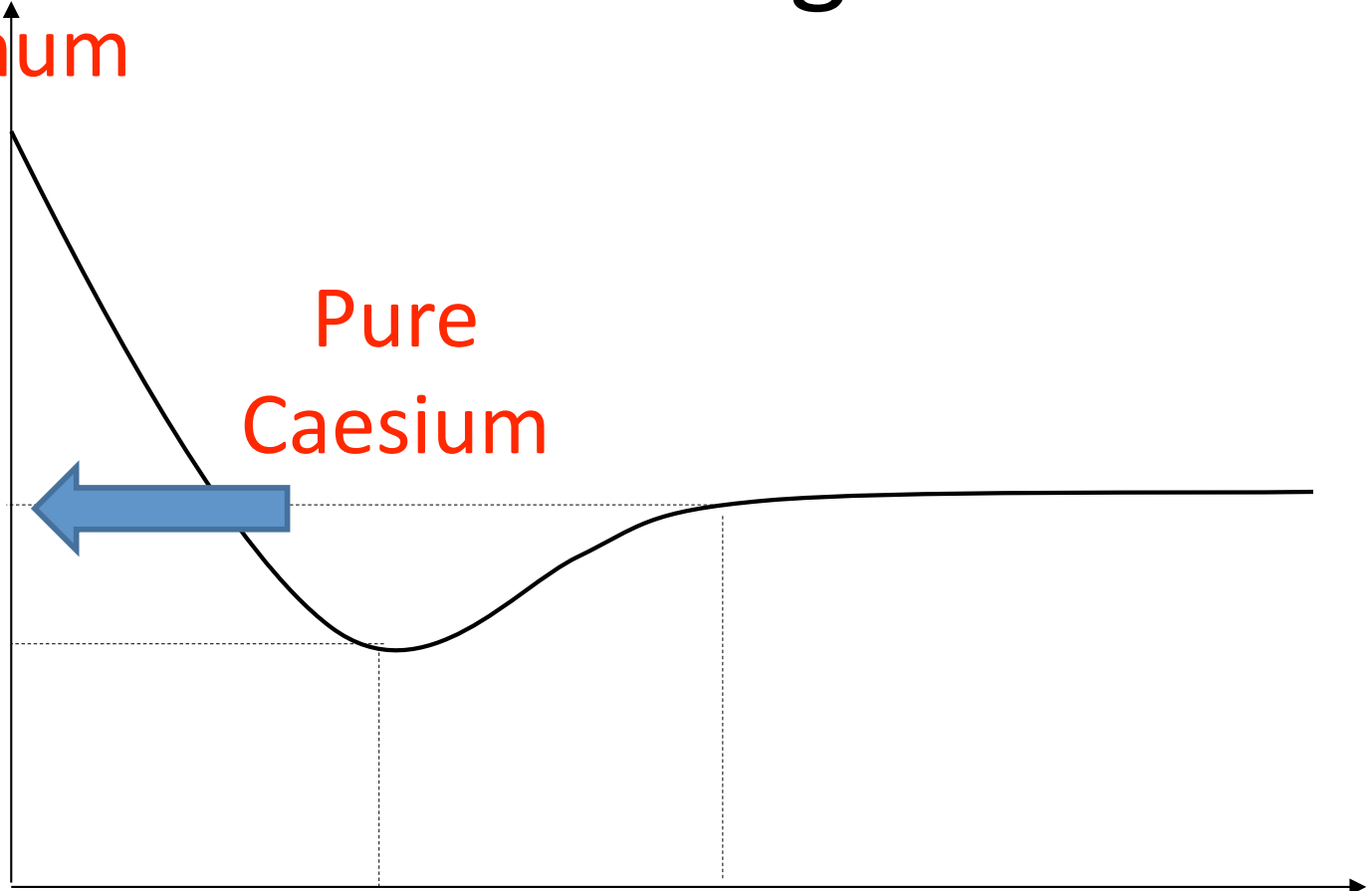
2.1

1.5

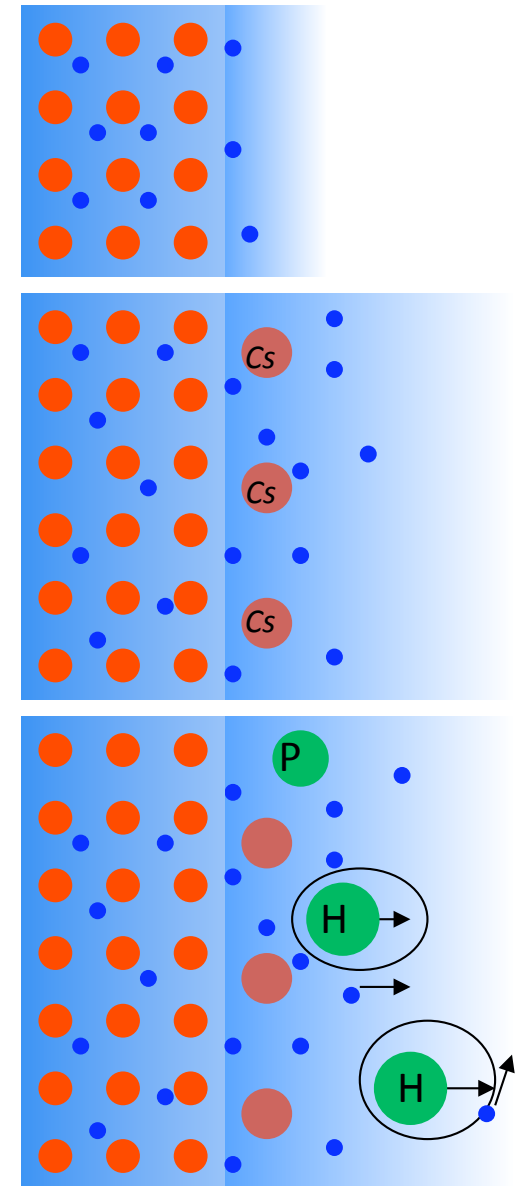
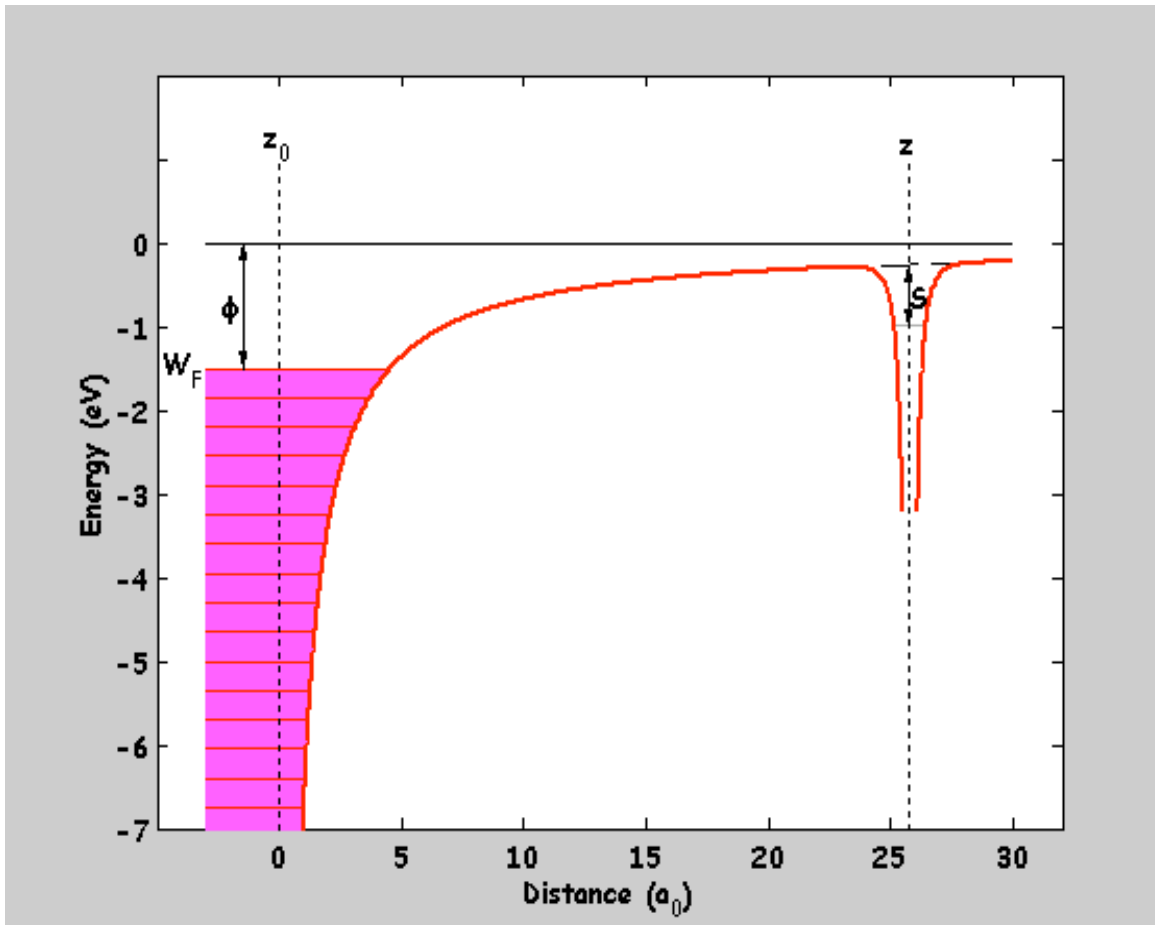
0.6

1

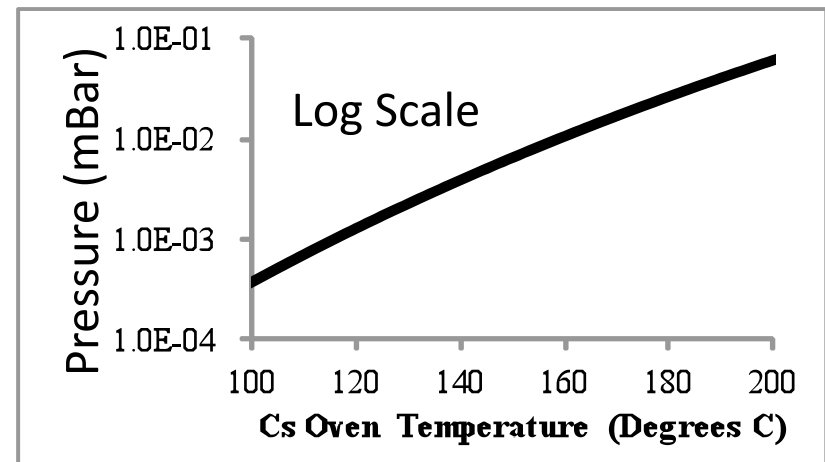
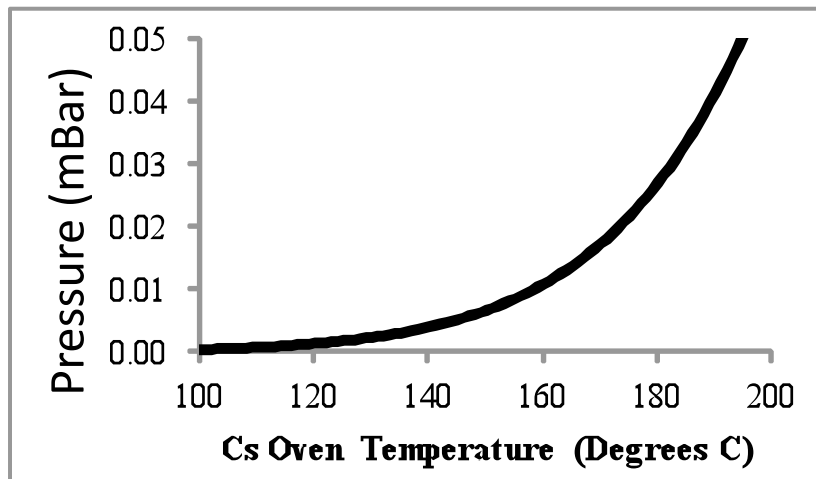
Cs Thickness (monolayers)



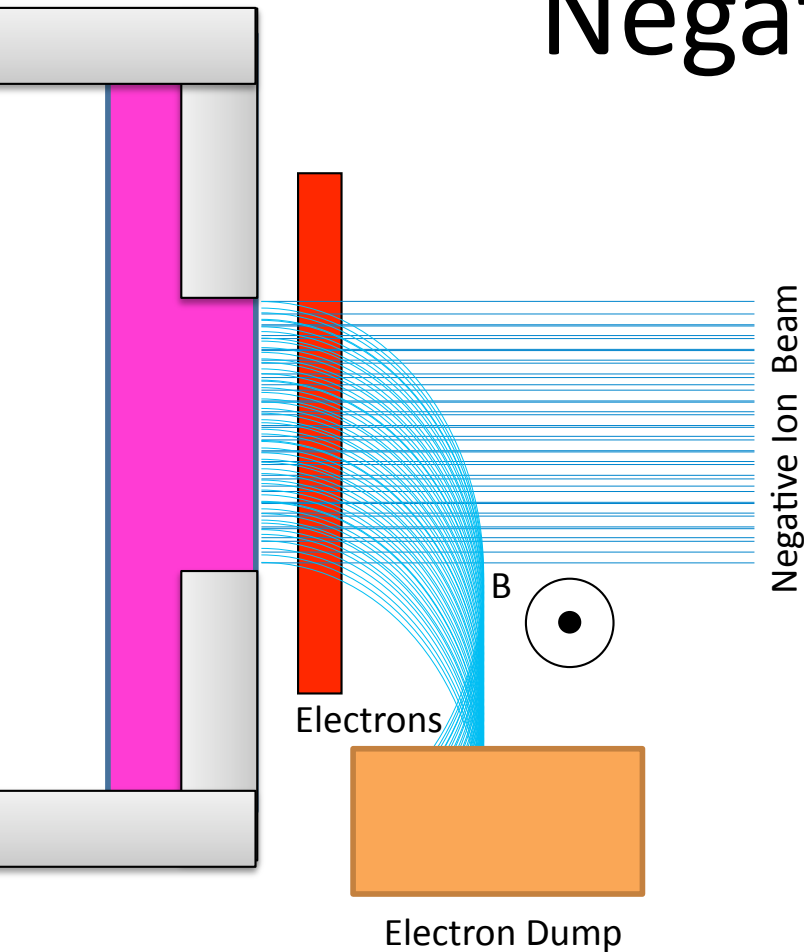
Fermilevels



Vary Caesium Vapour Pressure to Control Caesium Coverage



Negative Ion Extraction



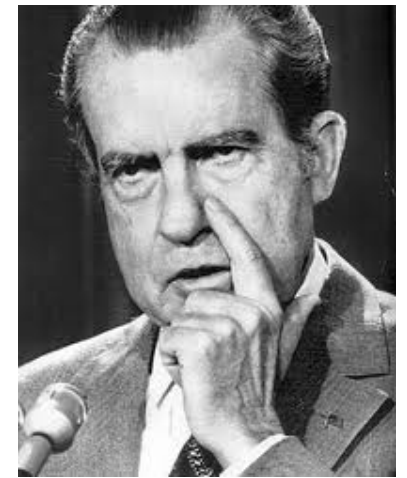
Electrons will also be extracted
Up to 1000 times the H^- current!
Use a magnetic field
Dump must be properly designed

SPS sources:

only 0.5 to 10 times H^- current

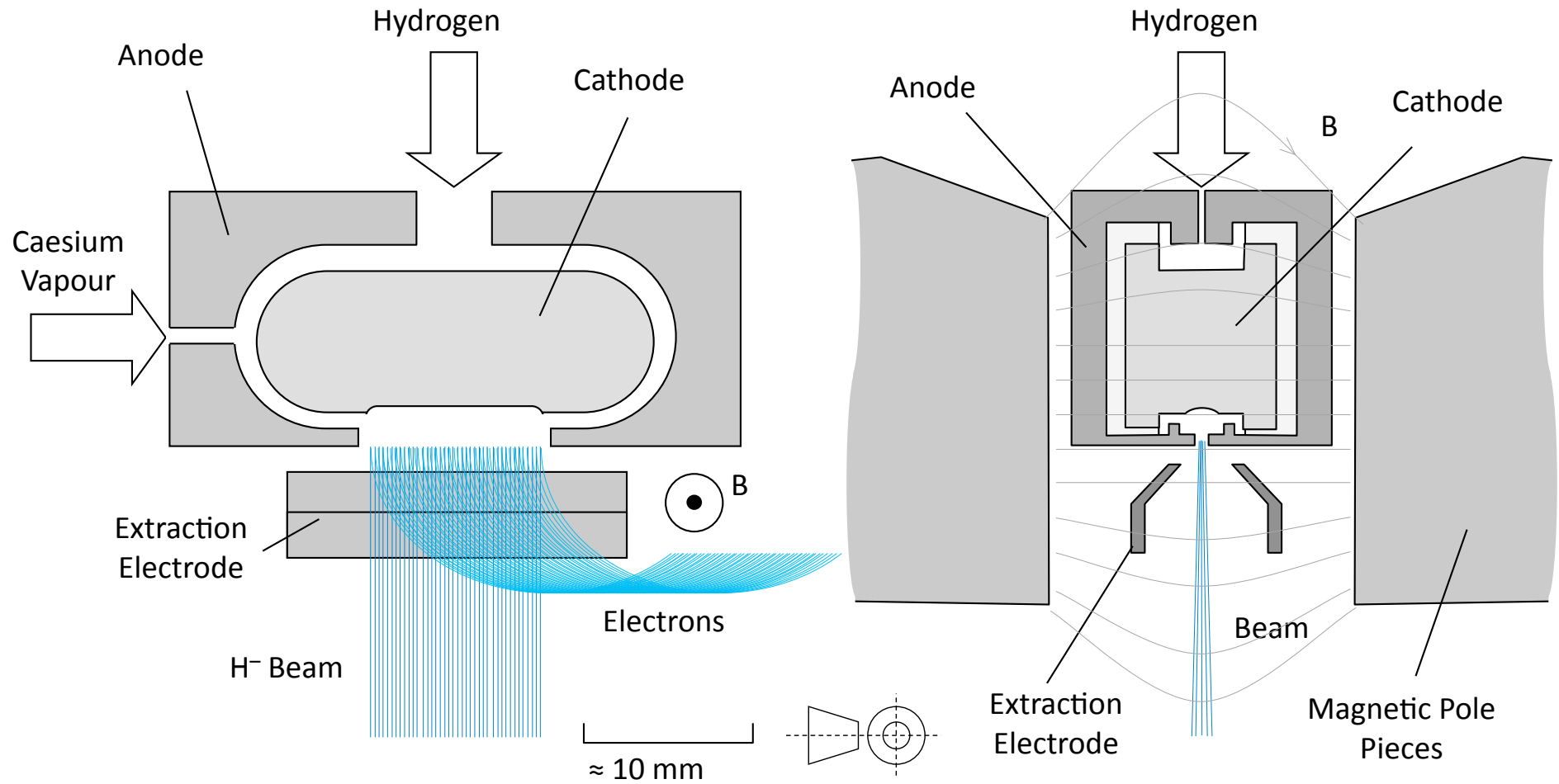


1970s Caesium Revolution!

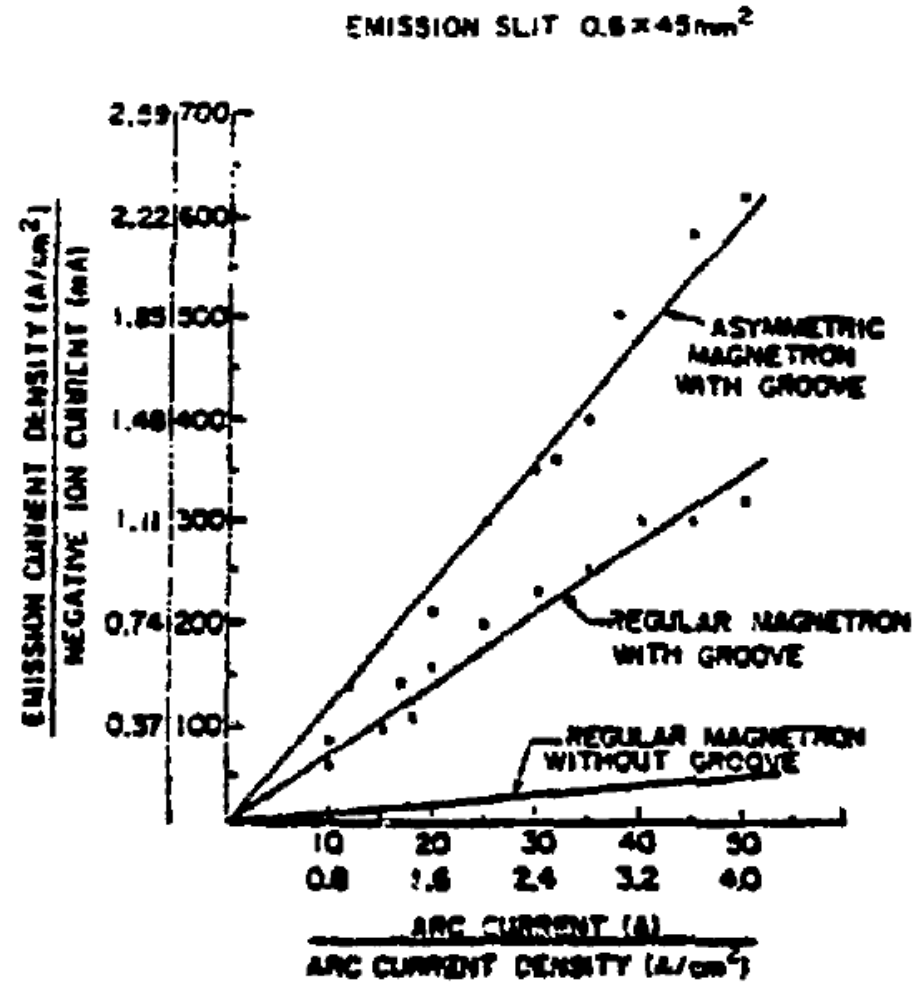
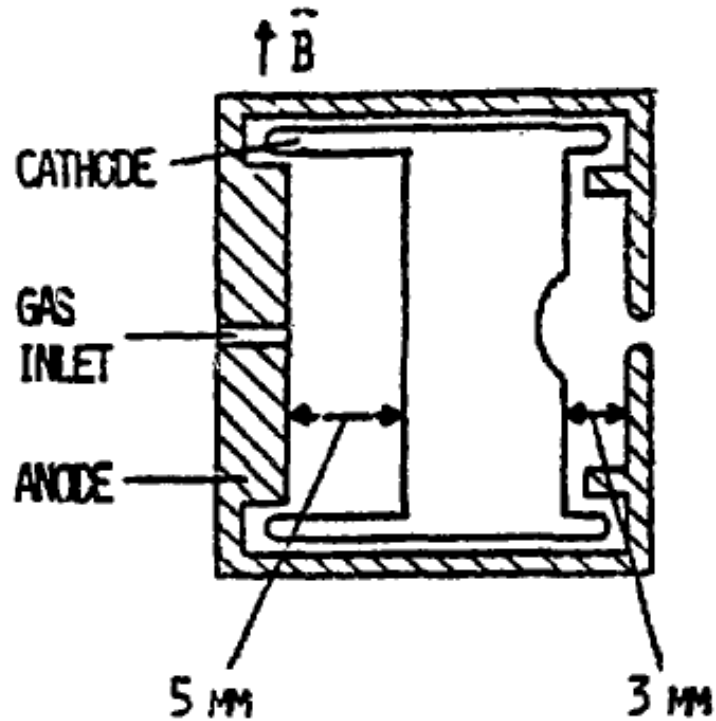


- Soviets spread the word and develop sources
- BNL Krsto Prelec et al. develop the magnetron for NBI
- LANL Paul Allison et al. develop the Penning
- Berkley Ehlers+Leung develop Surface Converter sources
- Fermilab Chuck Schmidt et al. develop the BNL magnetron for accelerators

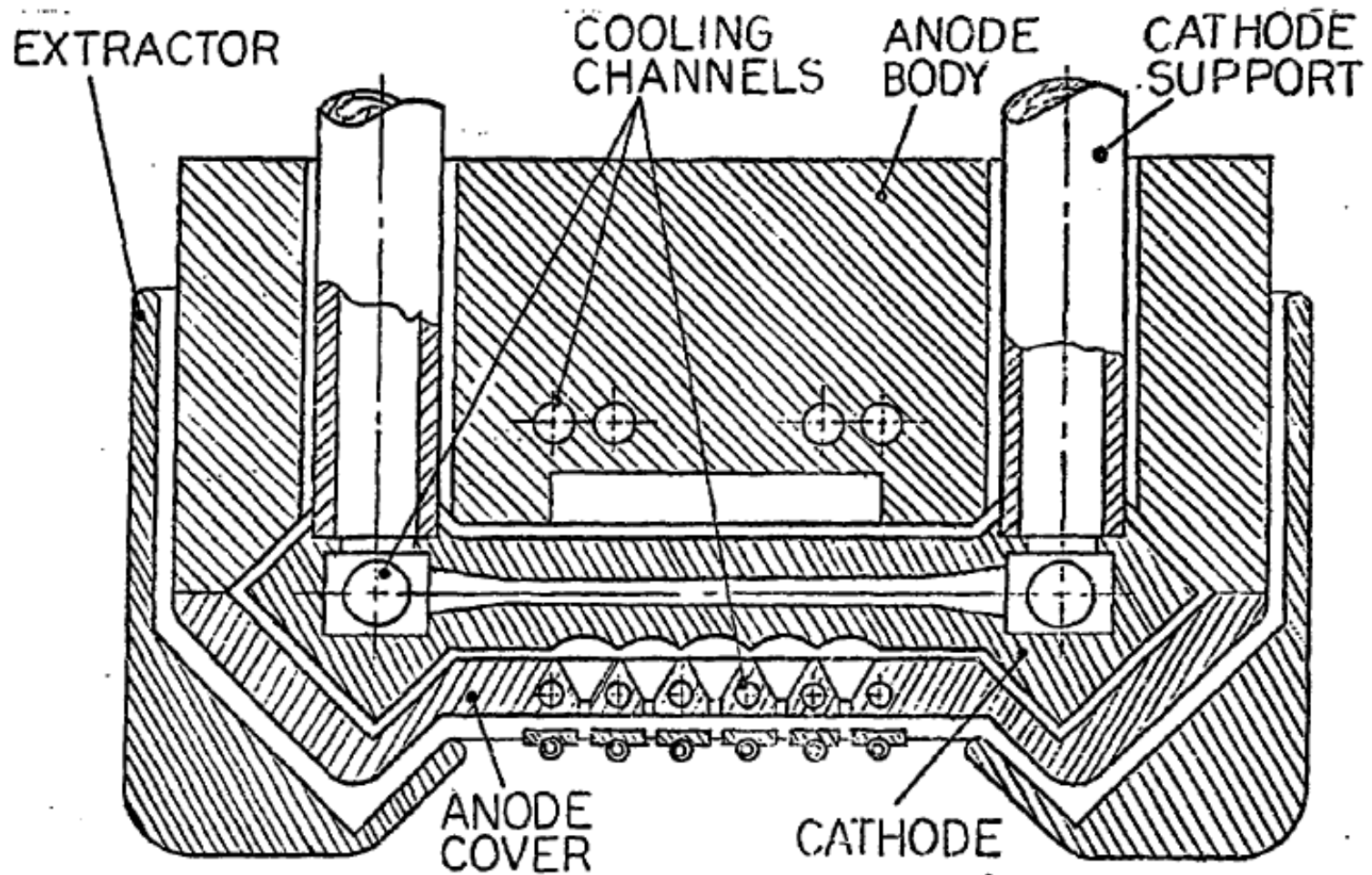
Magnetron Source



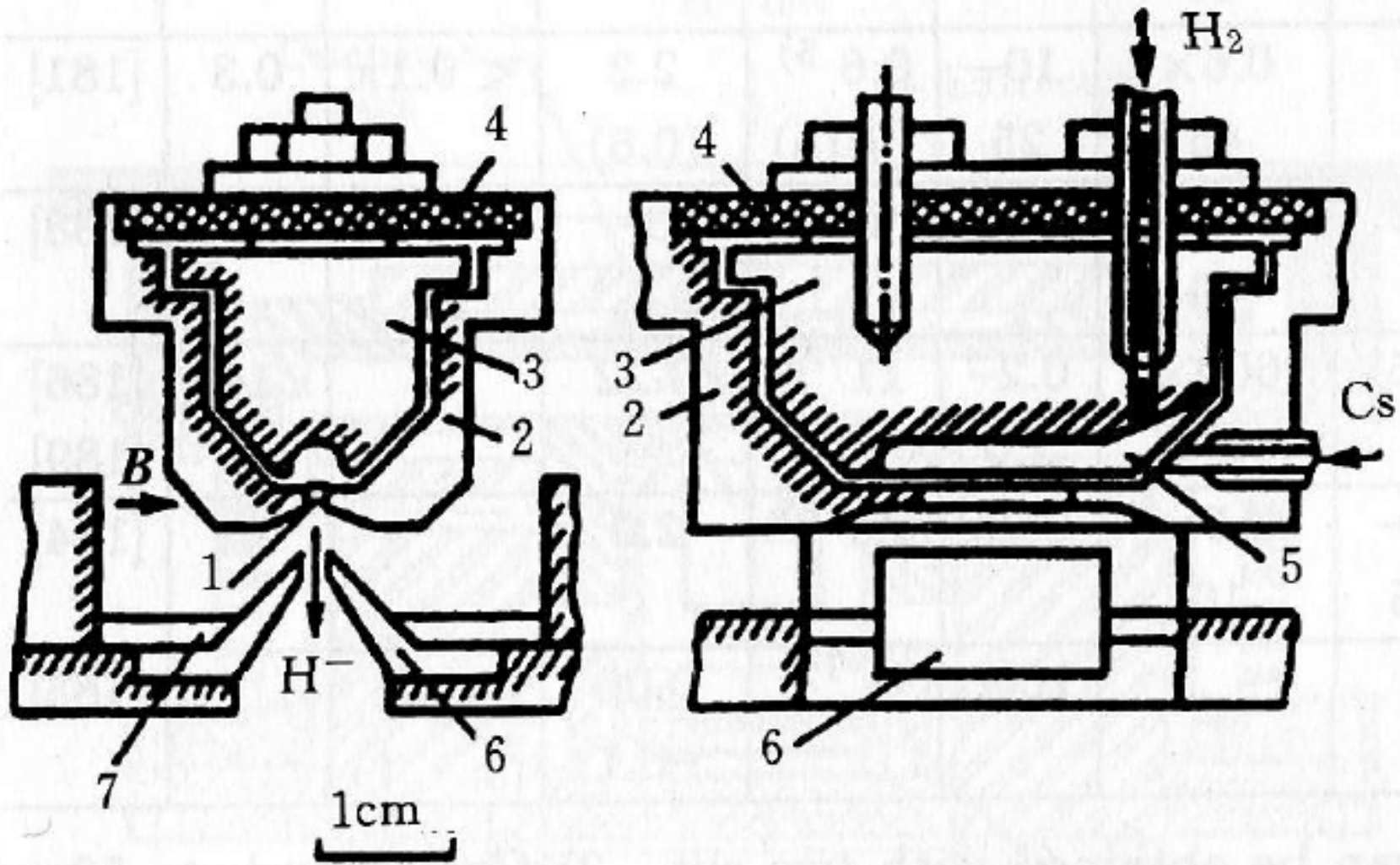
1980 BNL Developments



BNL 2 A Beam H⁻ Magnetron for NBI

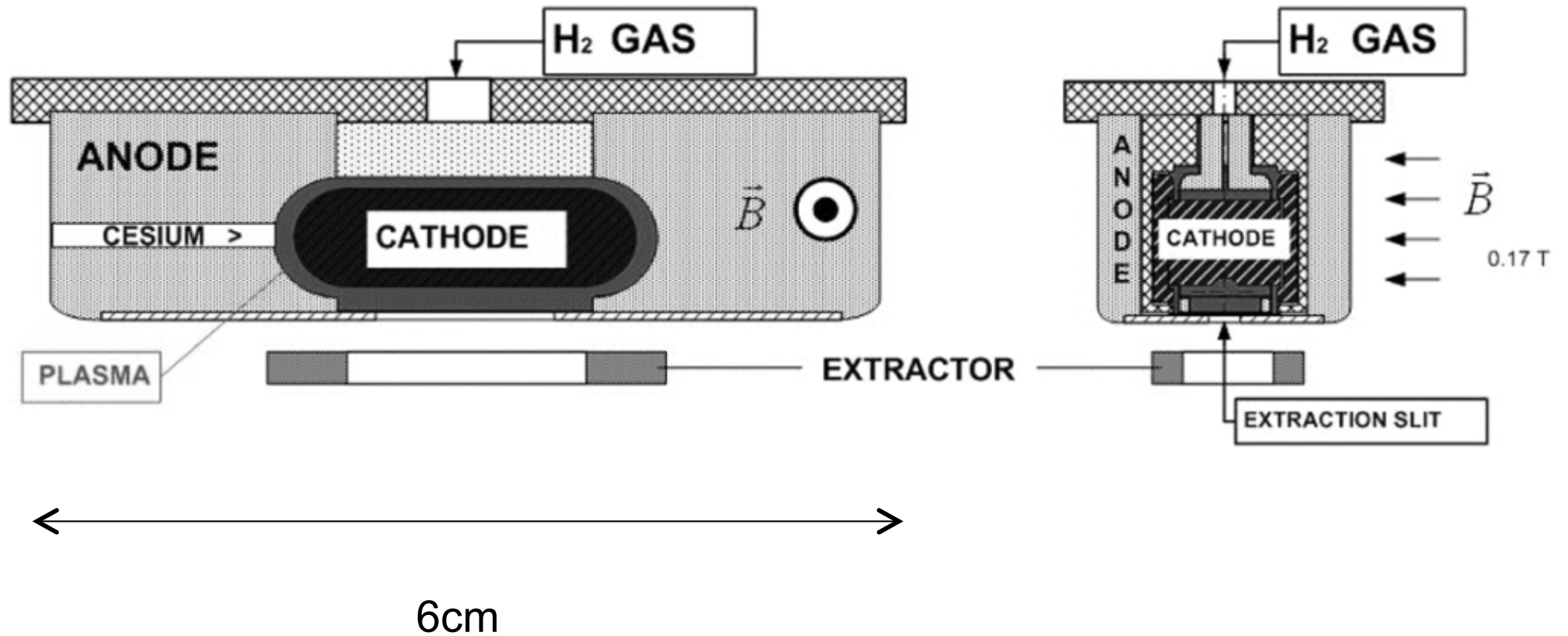


11 A Budker Semiplanotron



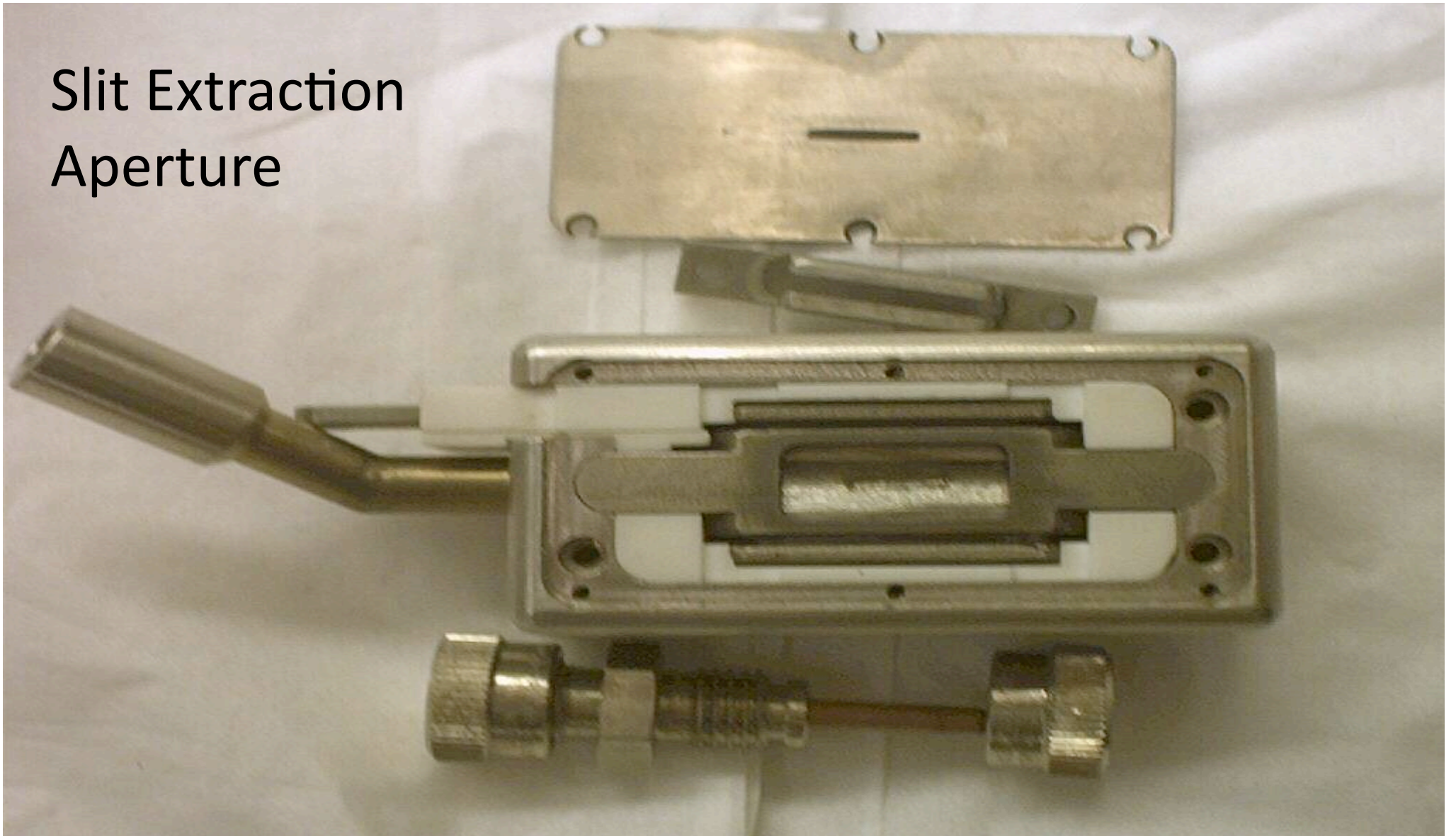
1—Emission slit, 2—Anode, 3—Cathode, 4—Insulator, 5—Cathode cavity, 6—Extracting electrode, 7—Iron inserts.

Late 1970s Fermilab Magnetron

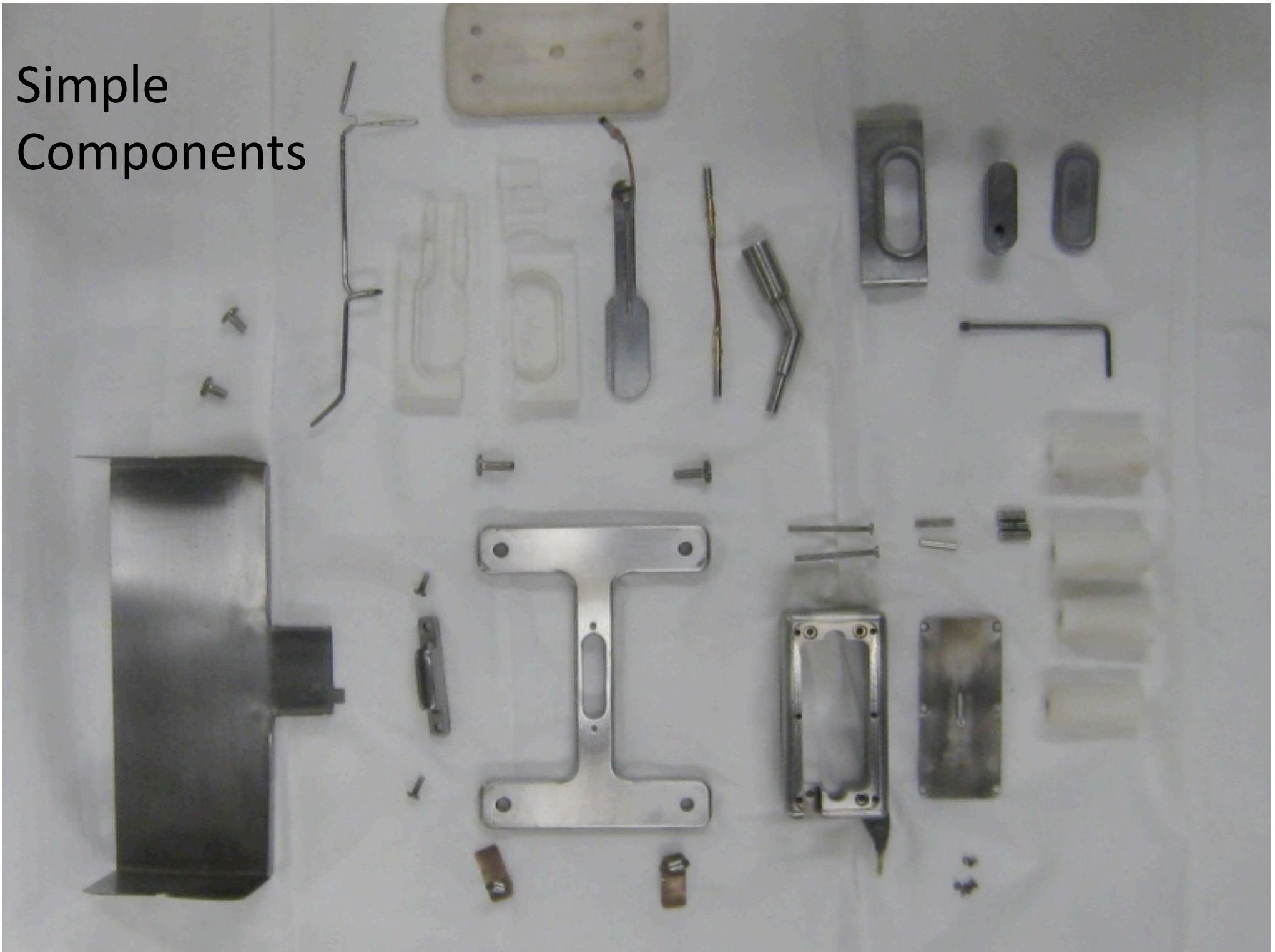


Fermilab Magnetron

Slit Extraction
Aperture

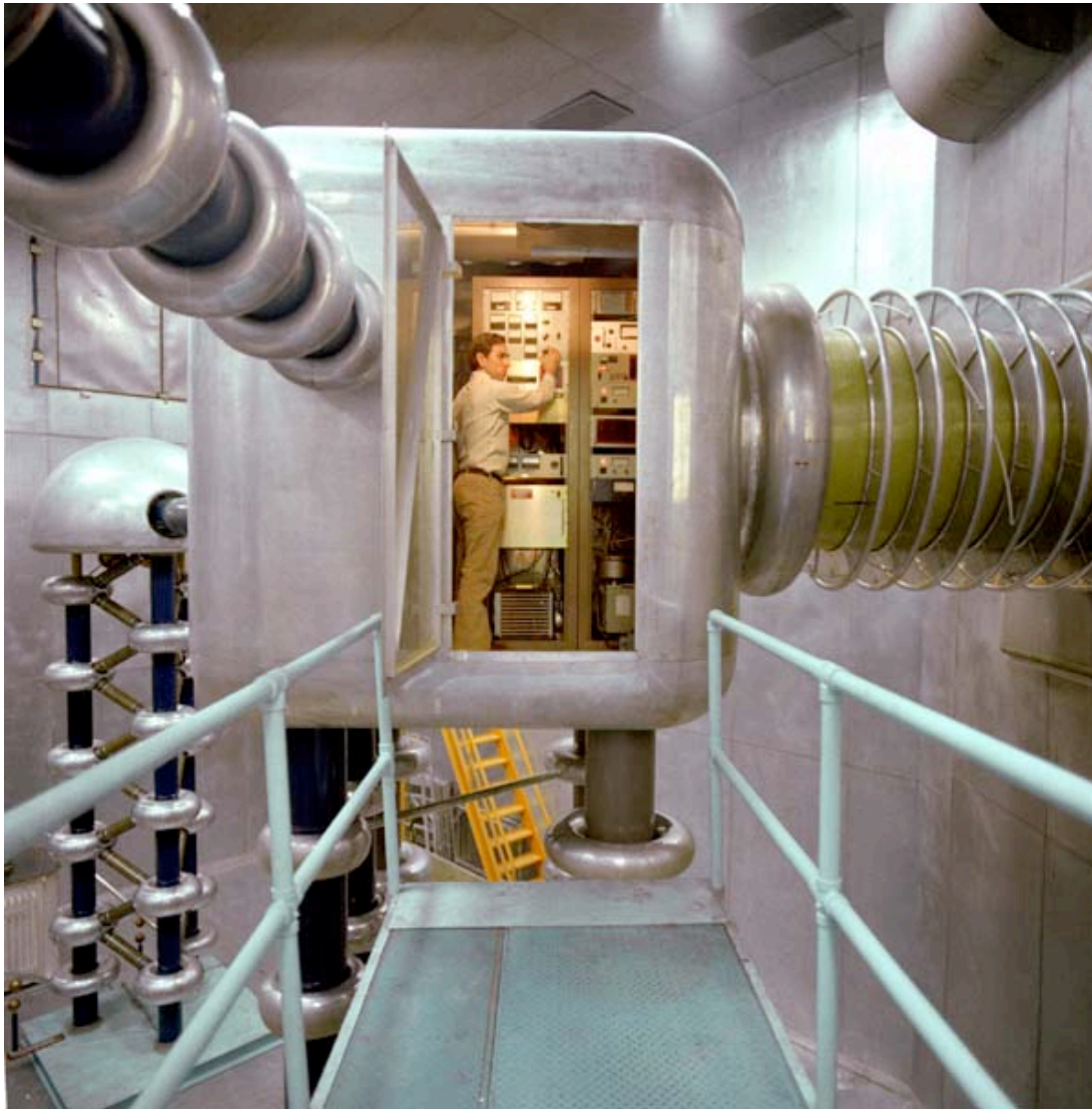


Simple Components

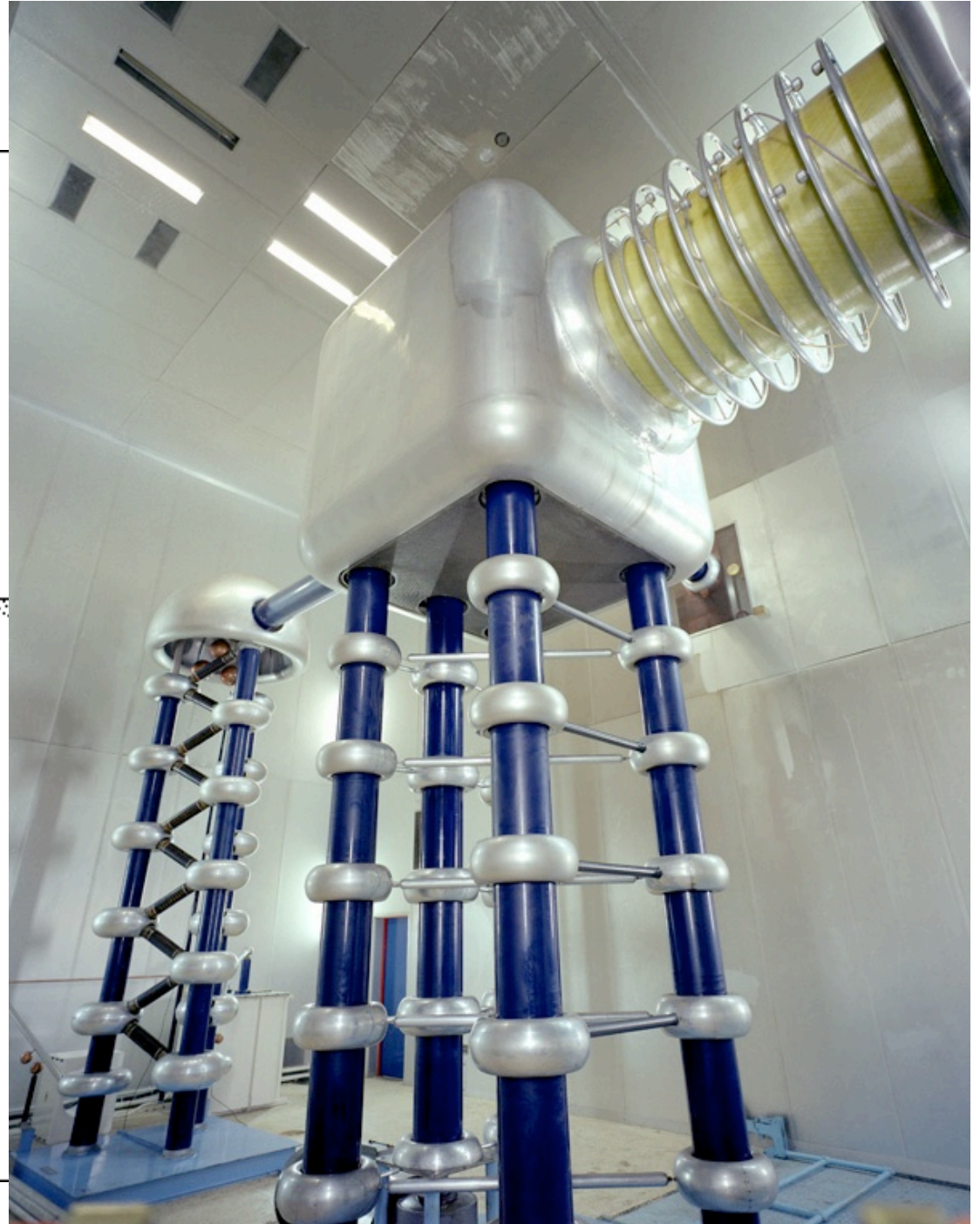
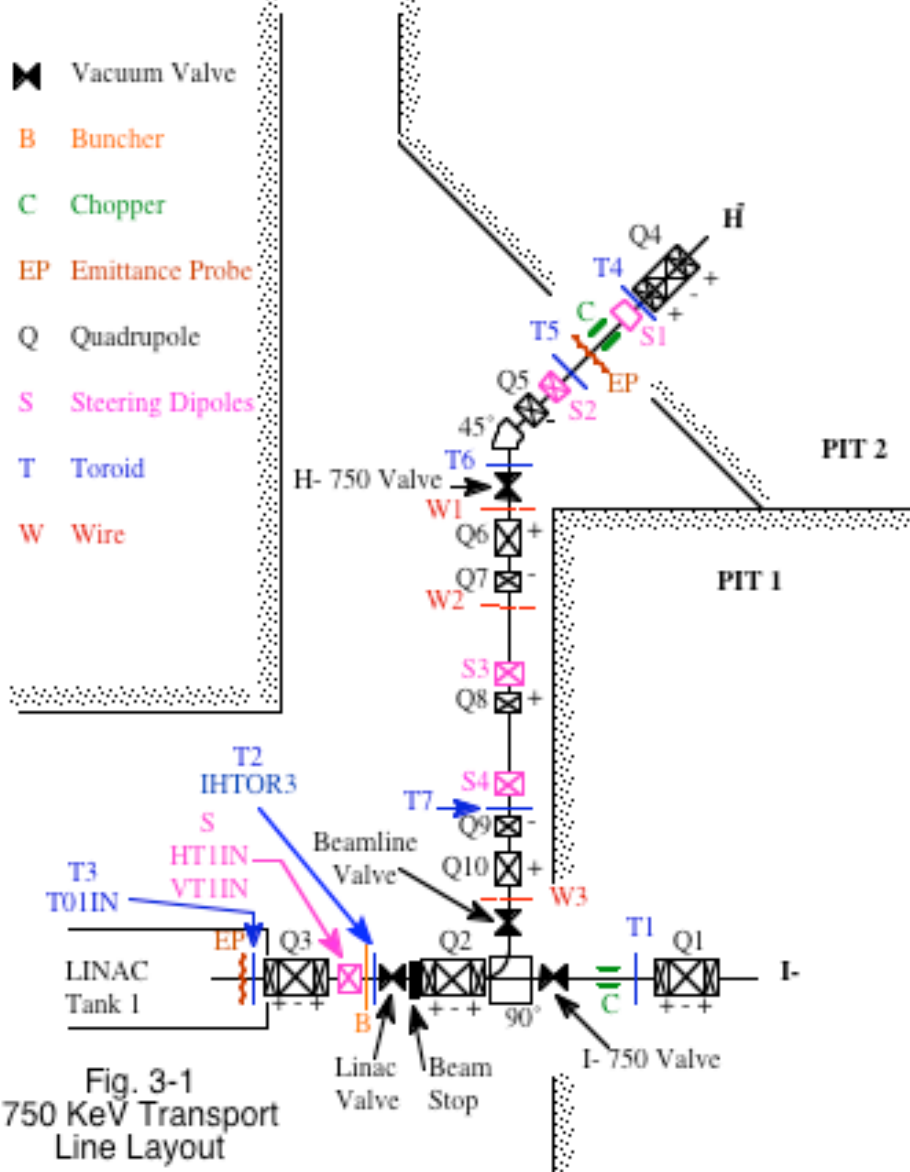


Fermilab Magnetron

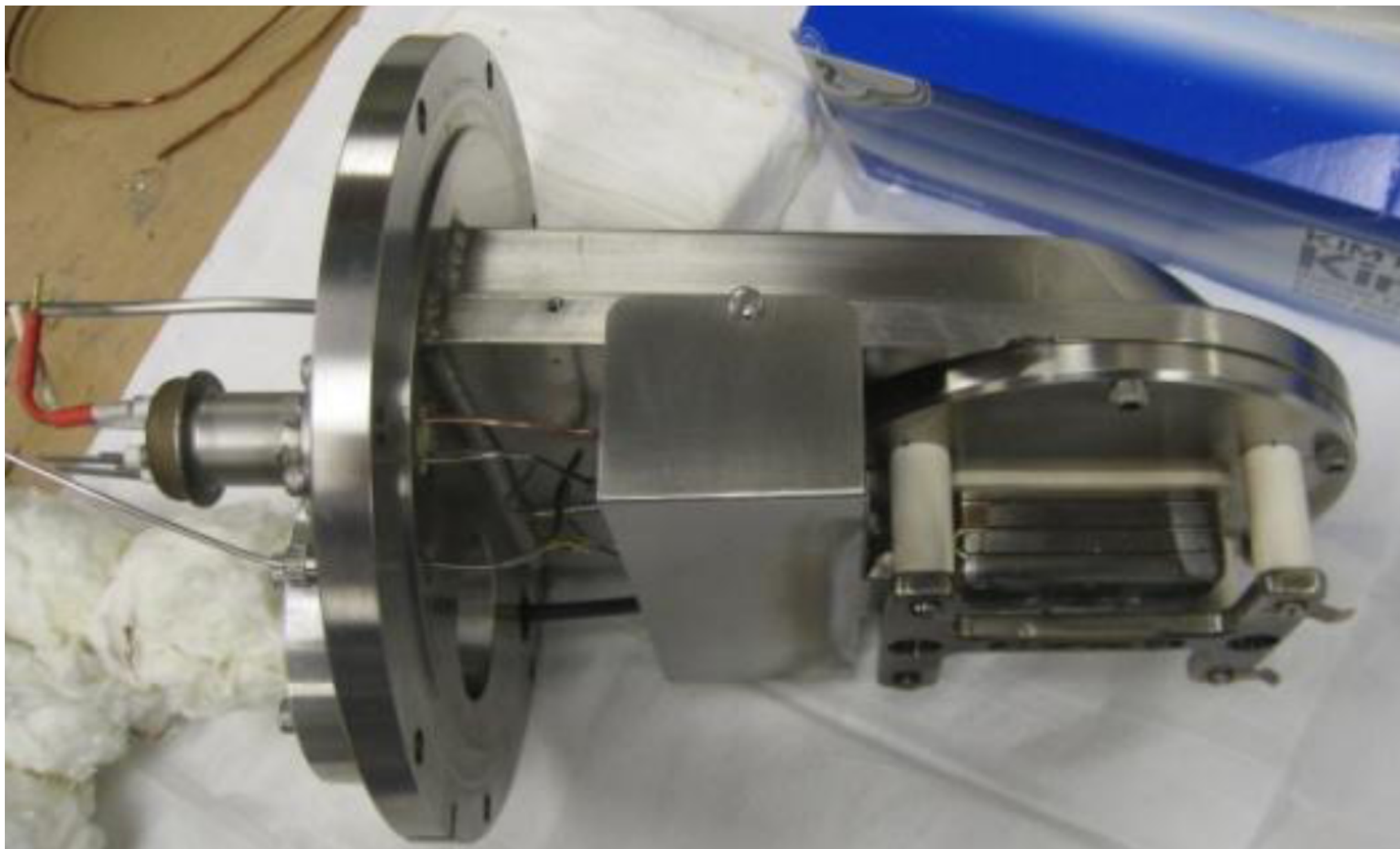
750 kV Acceleration Column



Fermilab Magnetron

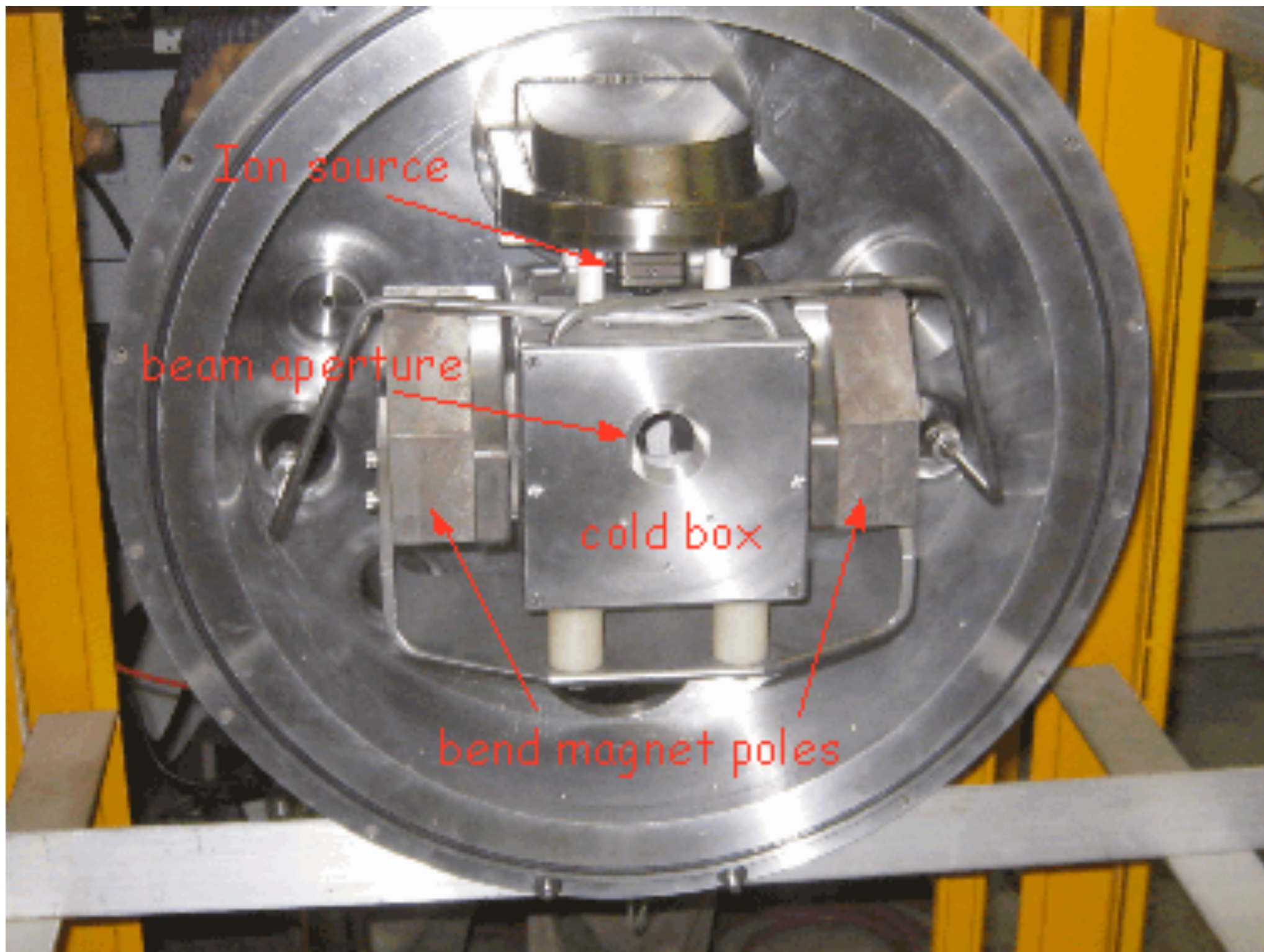


Fermilab Magnetron





Caesium:
Friend of H^-
but
mortal enemy
of high voltage

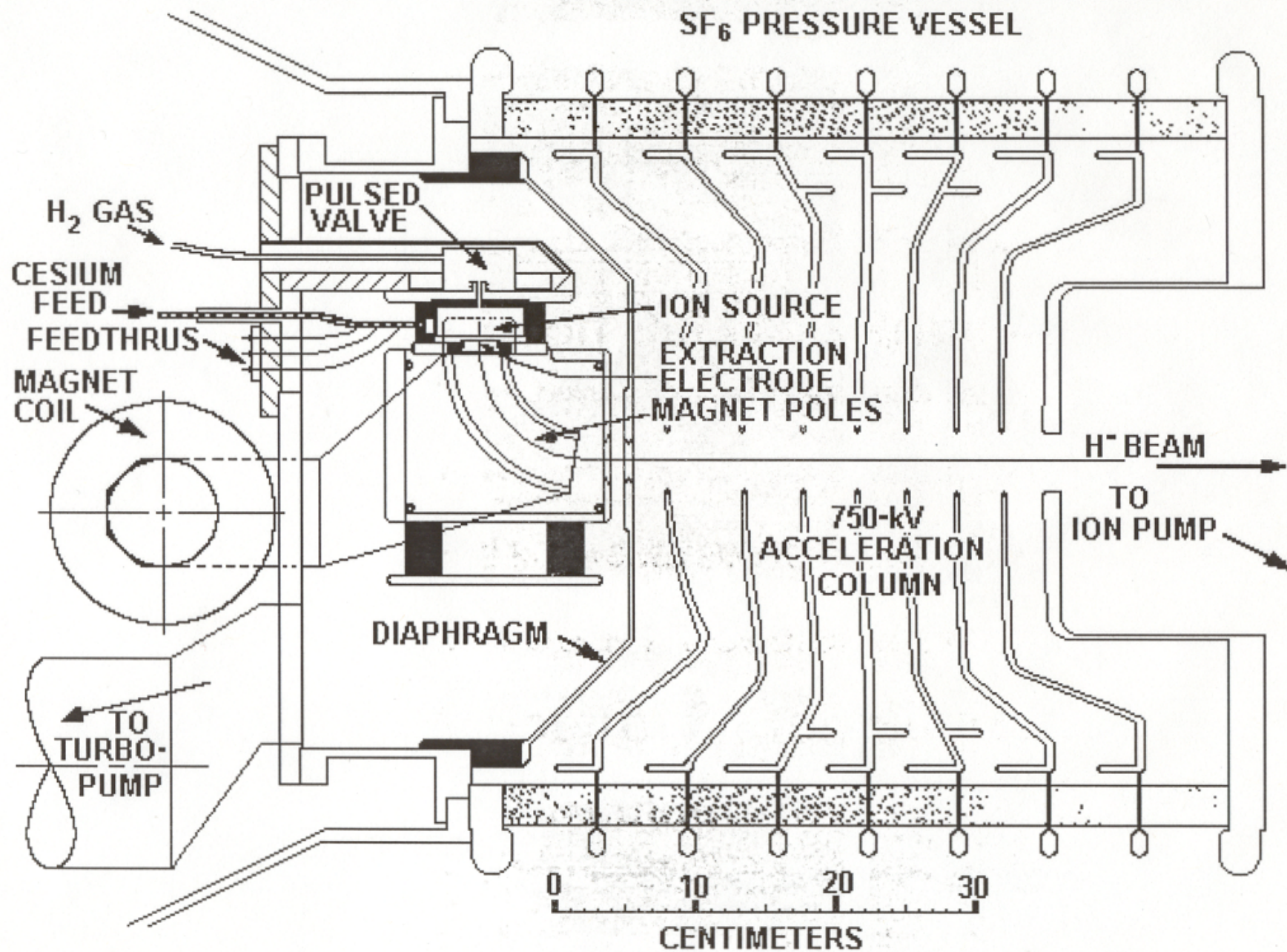


Ion source

beam aperture

cold box

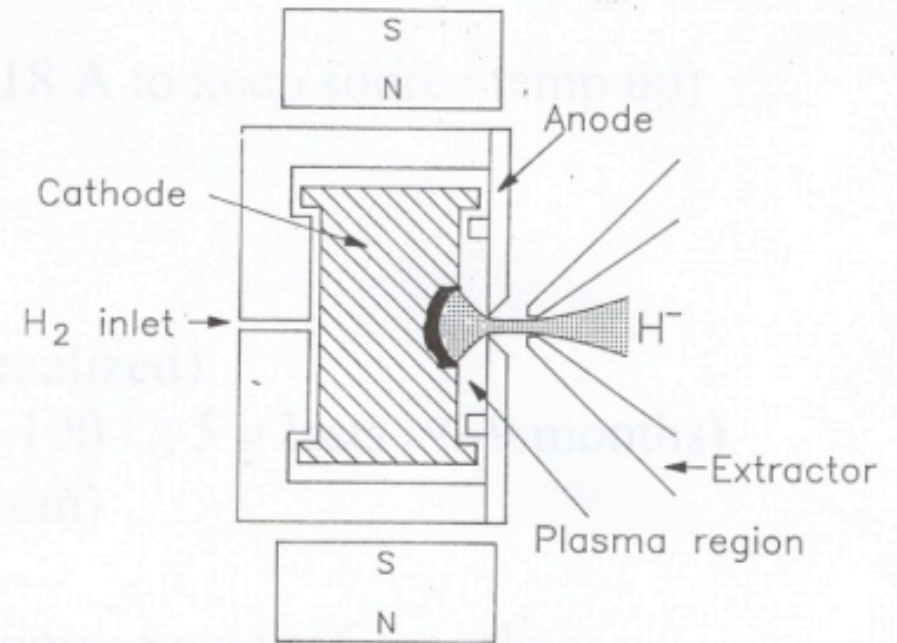
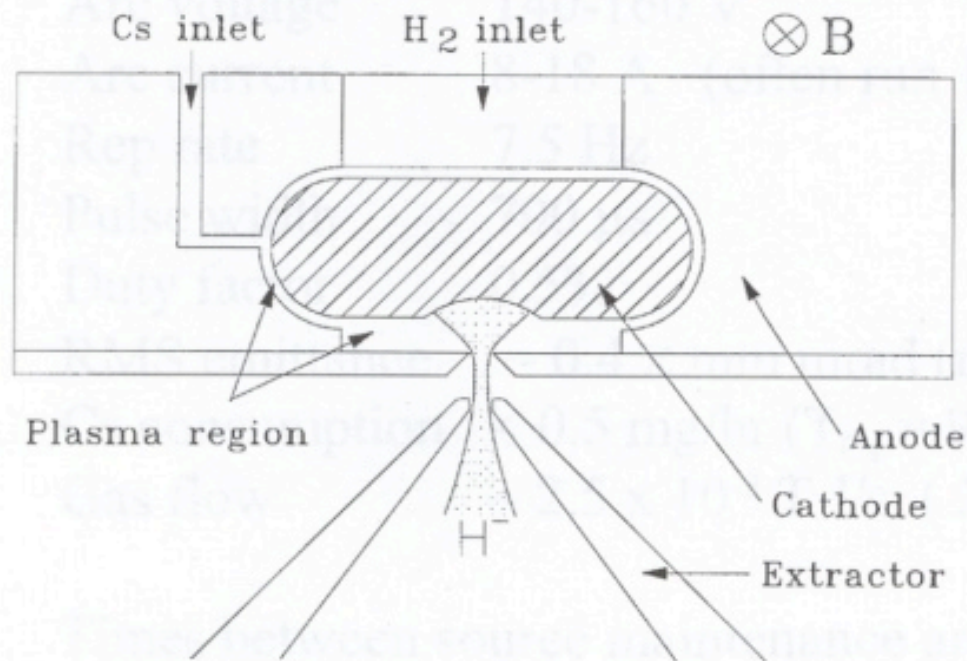
bend magnet poles



H⁻ ION SOURCE ASSEMBLY

1989 BNL Magnetron

6cm



Circular Extraction Aperture

1989 BNL Magnetron

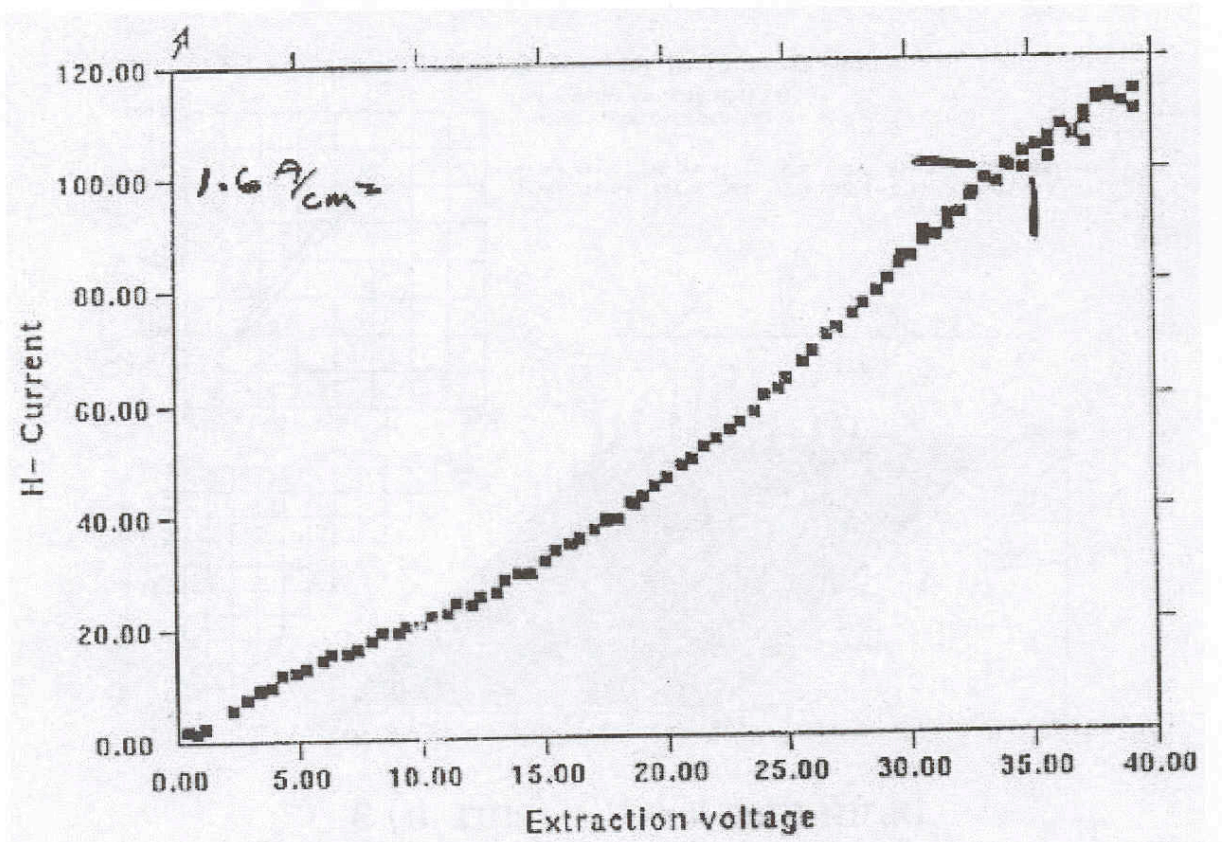
Lifetime, typically 9 months

Very good power efficiency ~ 67 mA/kW

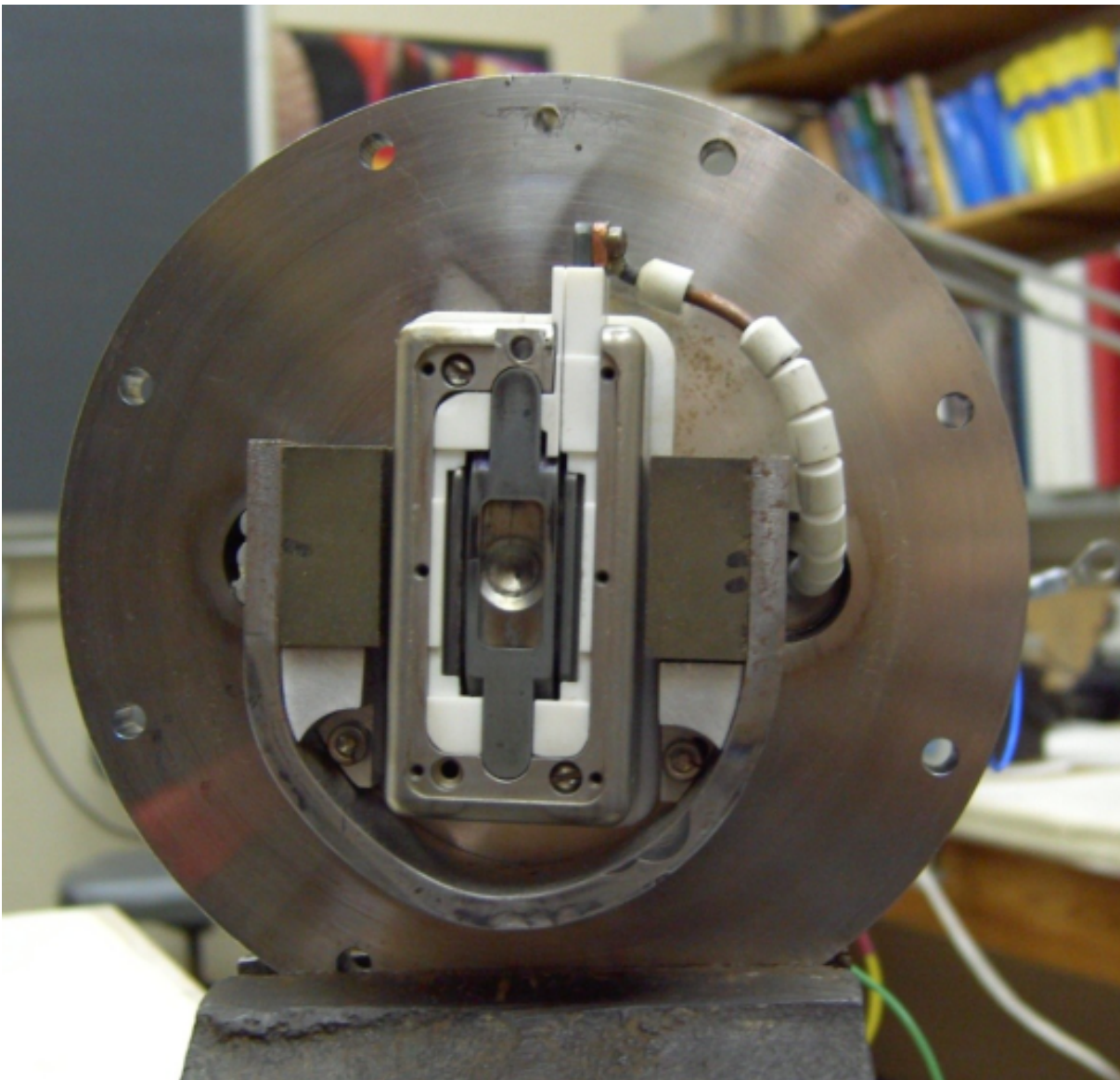
High beam currents ~ 100 mA

H- current	90-100 mA
Extraction Voltage	35 kV
Arc Voltage	140-160 V
Arc Current	8-18 A
Rep Rate	7.5 Hz
Pulse width	700 μ s
Duty Factor	0.5%
Cs consumption	0.5 mg/hr
Gas Flow	3 sccm
RMS emittance	0.4 π mm.mrad (normalized)

Current vs Extraction Voltage

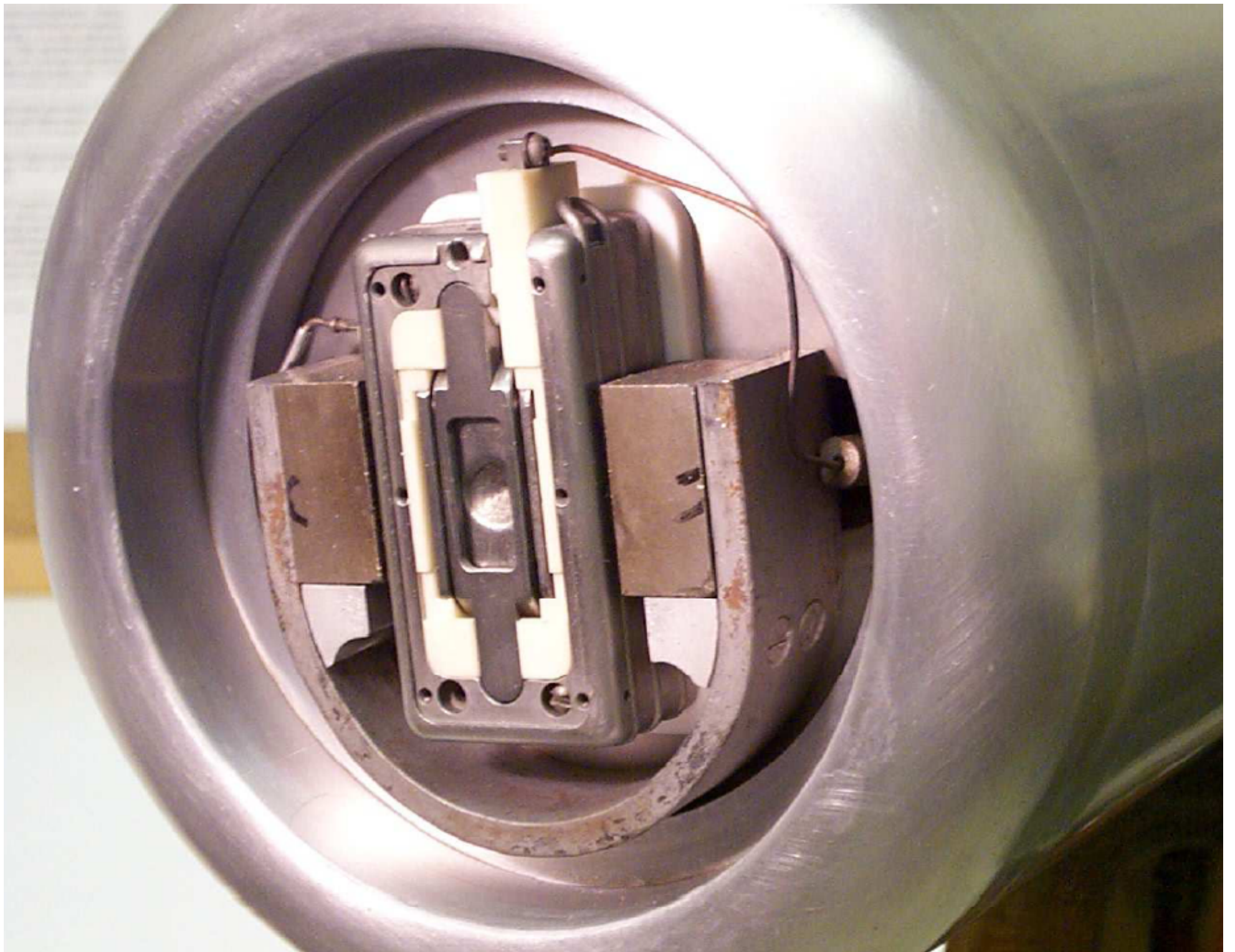


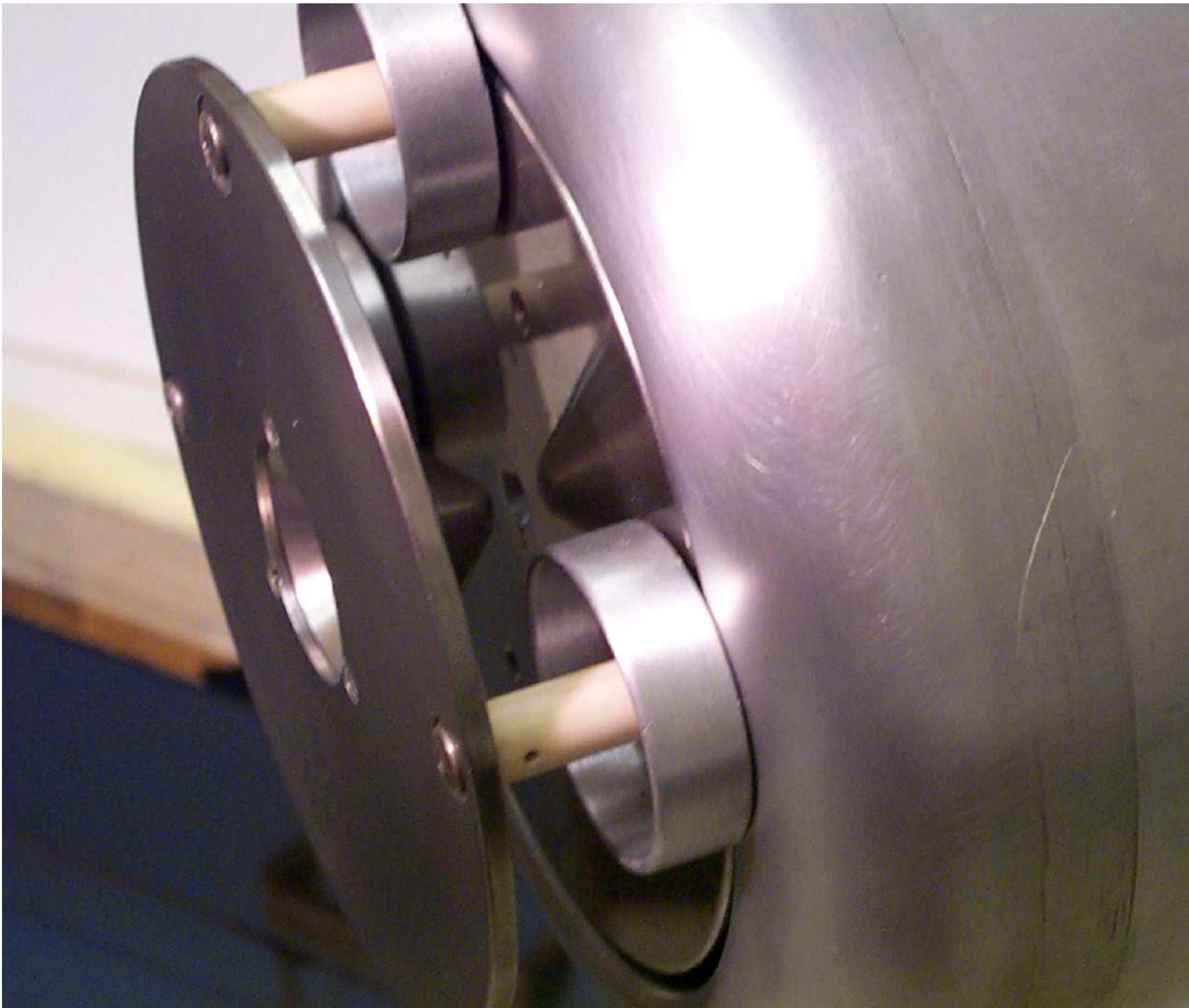
BNL Magnetron



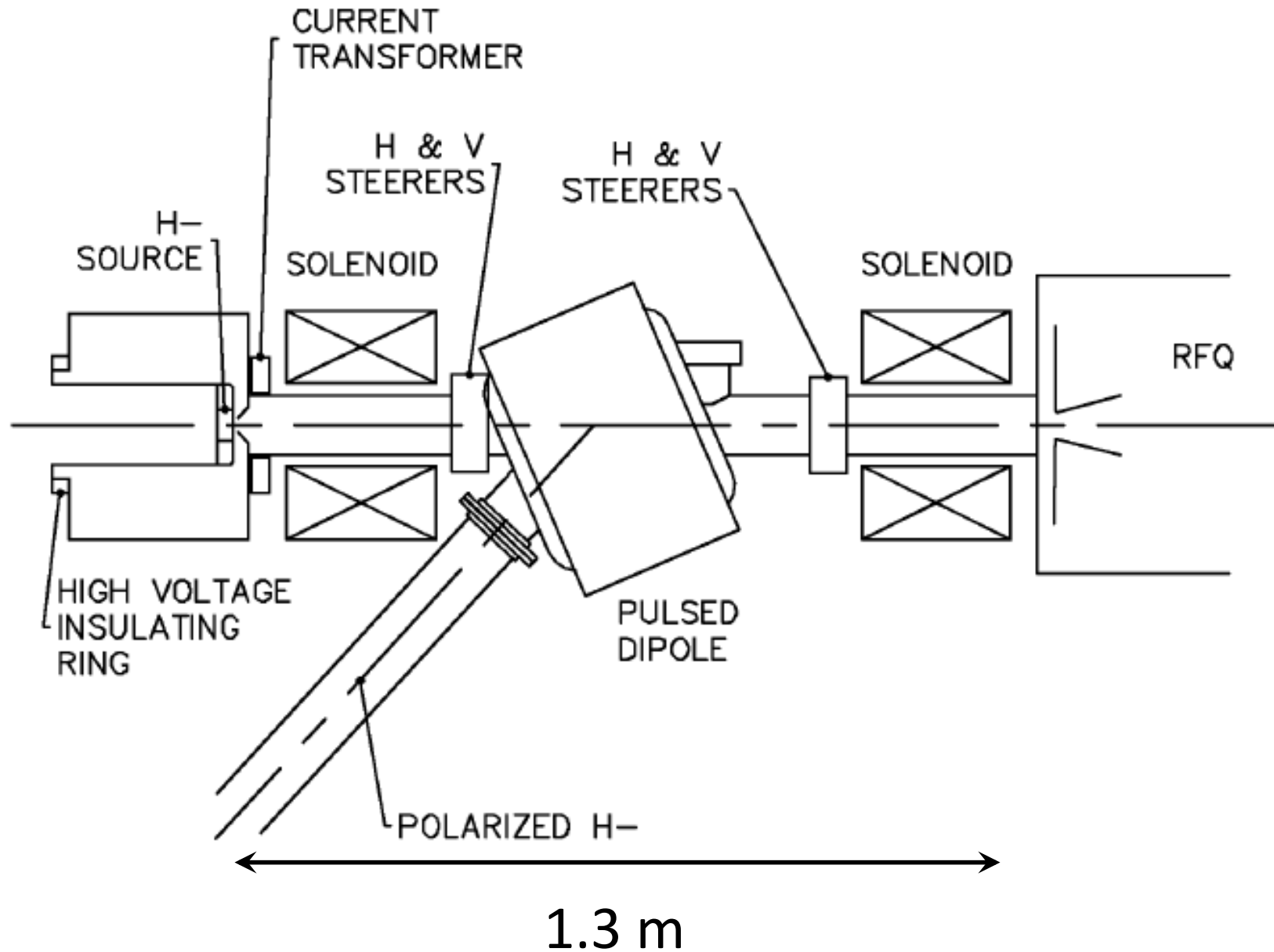
Extraction cone:
45deg angle
3.2 mm aperture



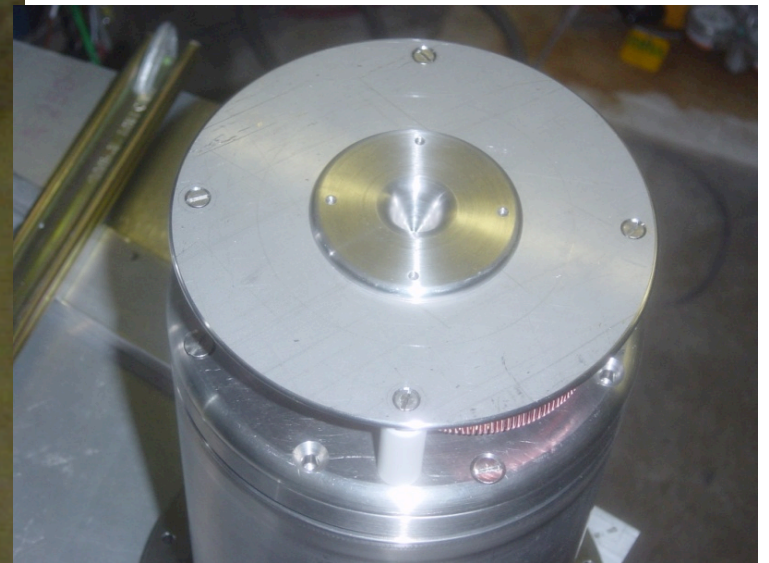
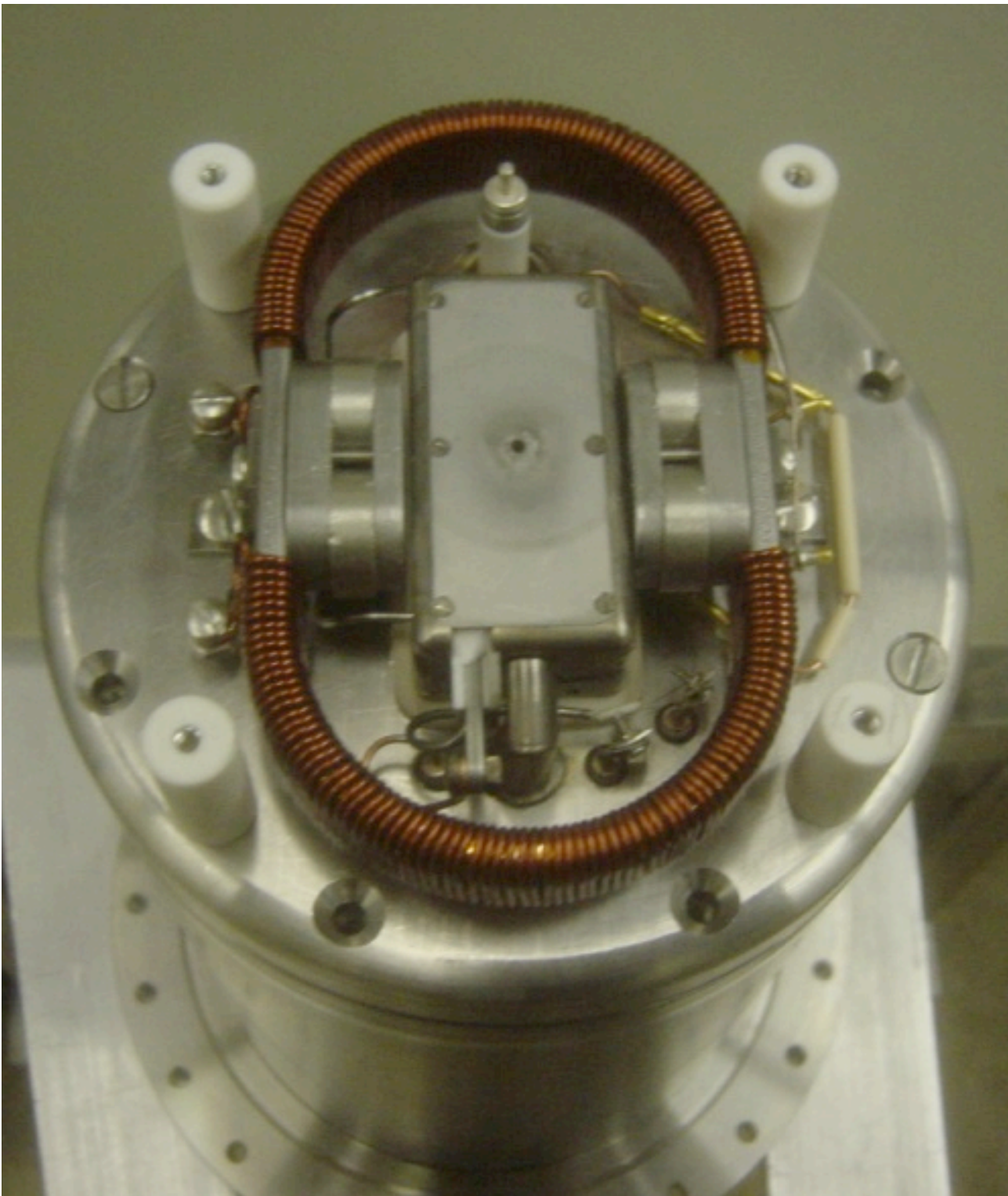




BNL Magnetron

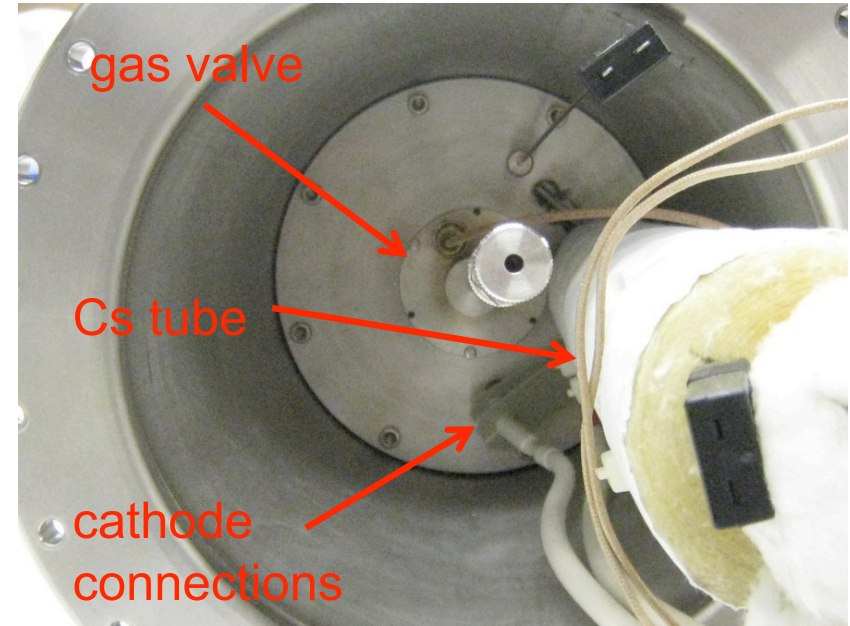
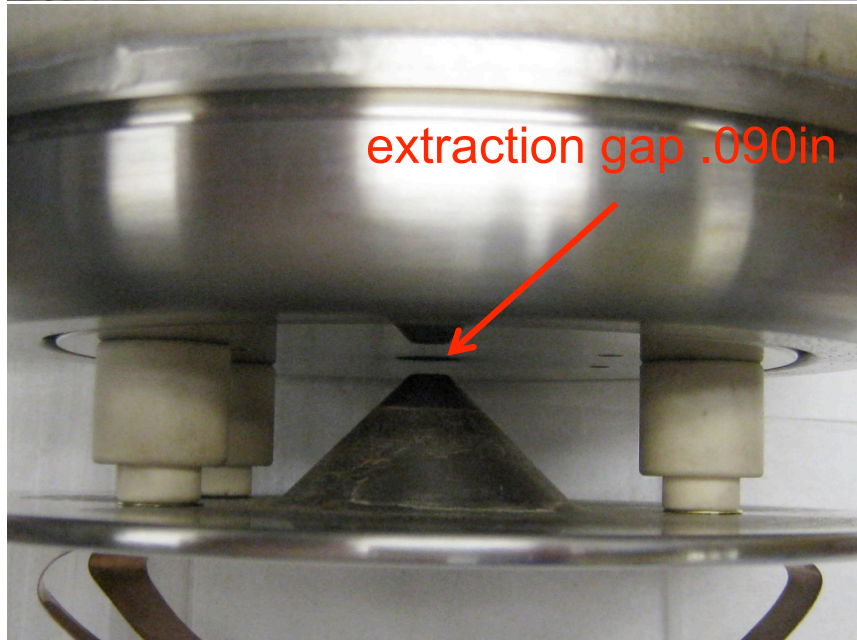
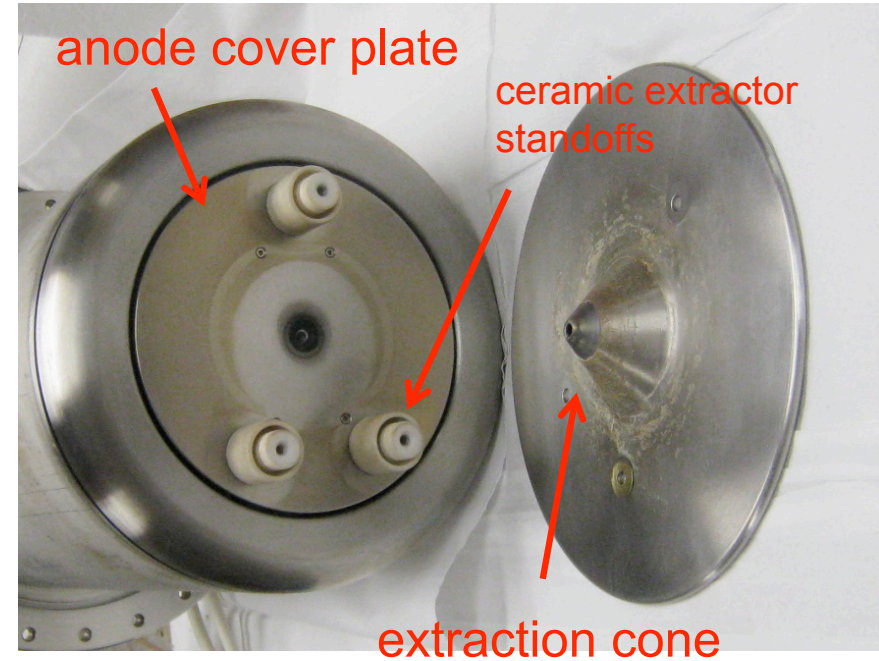
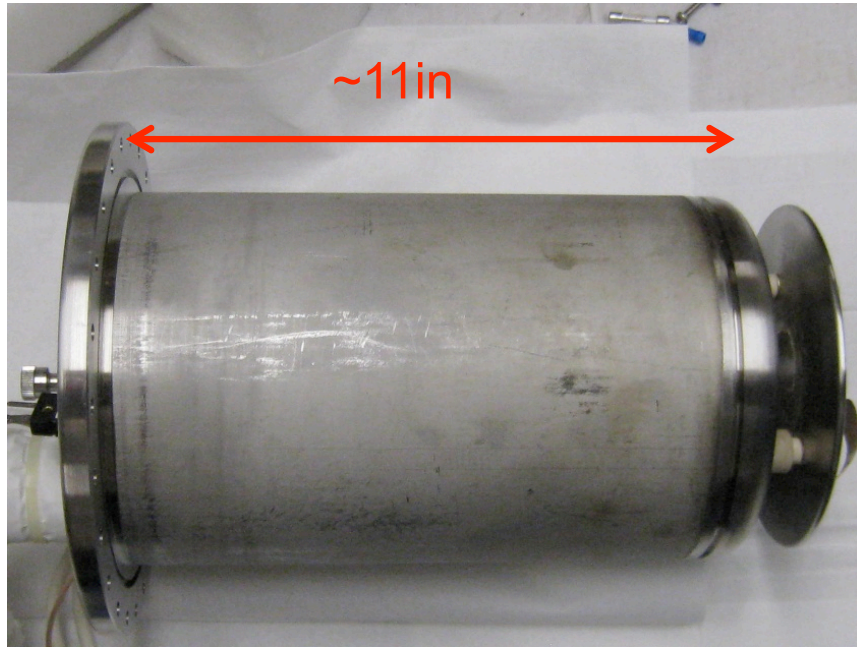


2012
New
Fermilab
Magnetron
(Based on BNL design)



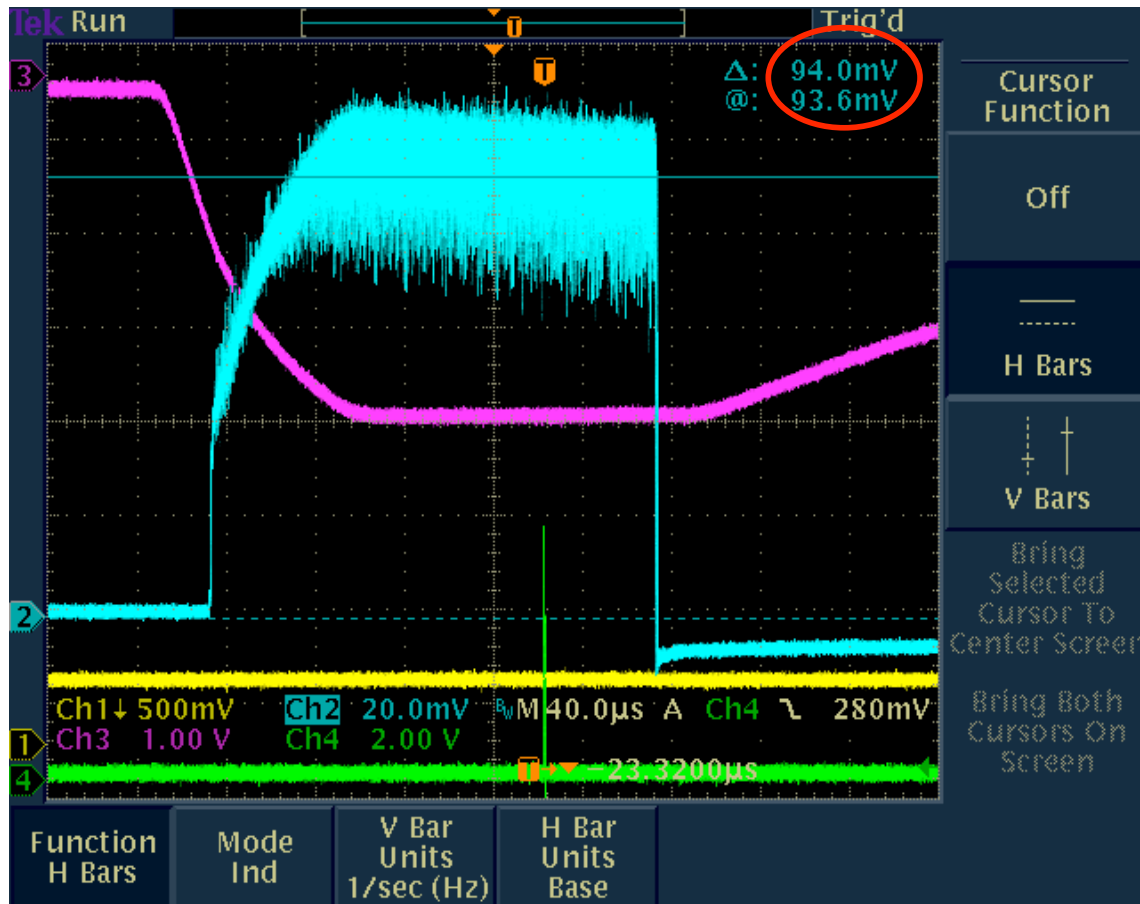


New Fermilab Magnetron

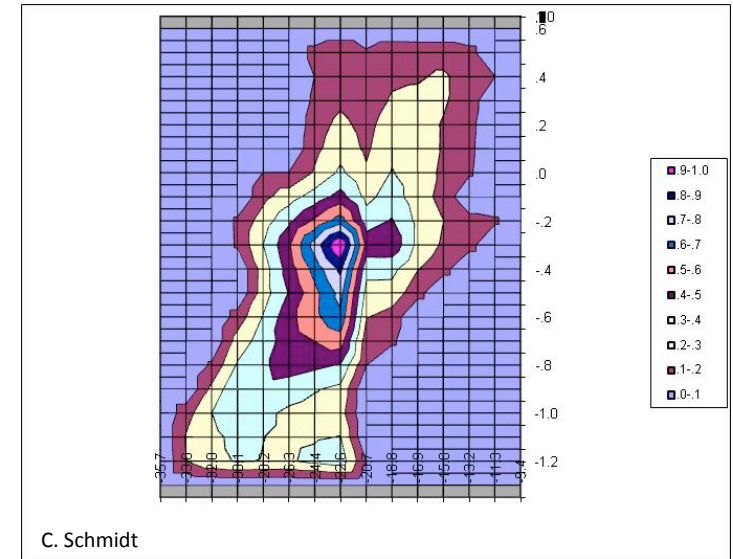


Fermilab HINS Magnetron

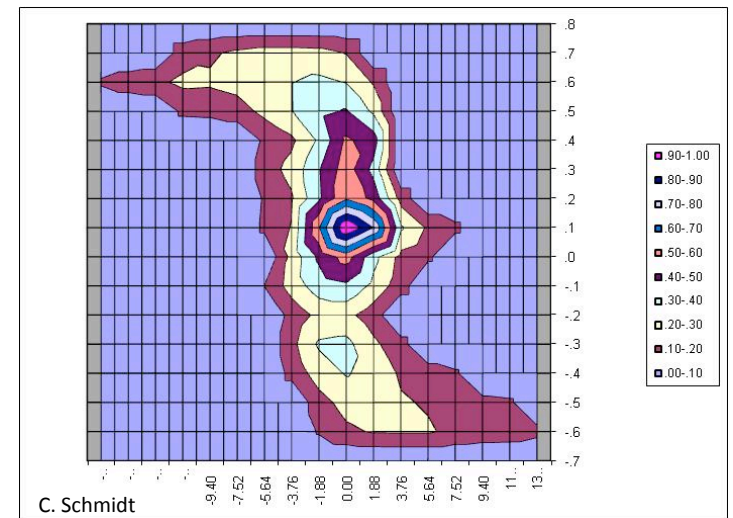
94 mA



Vertical en rms = 0.18 mm.mRad

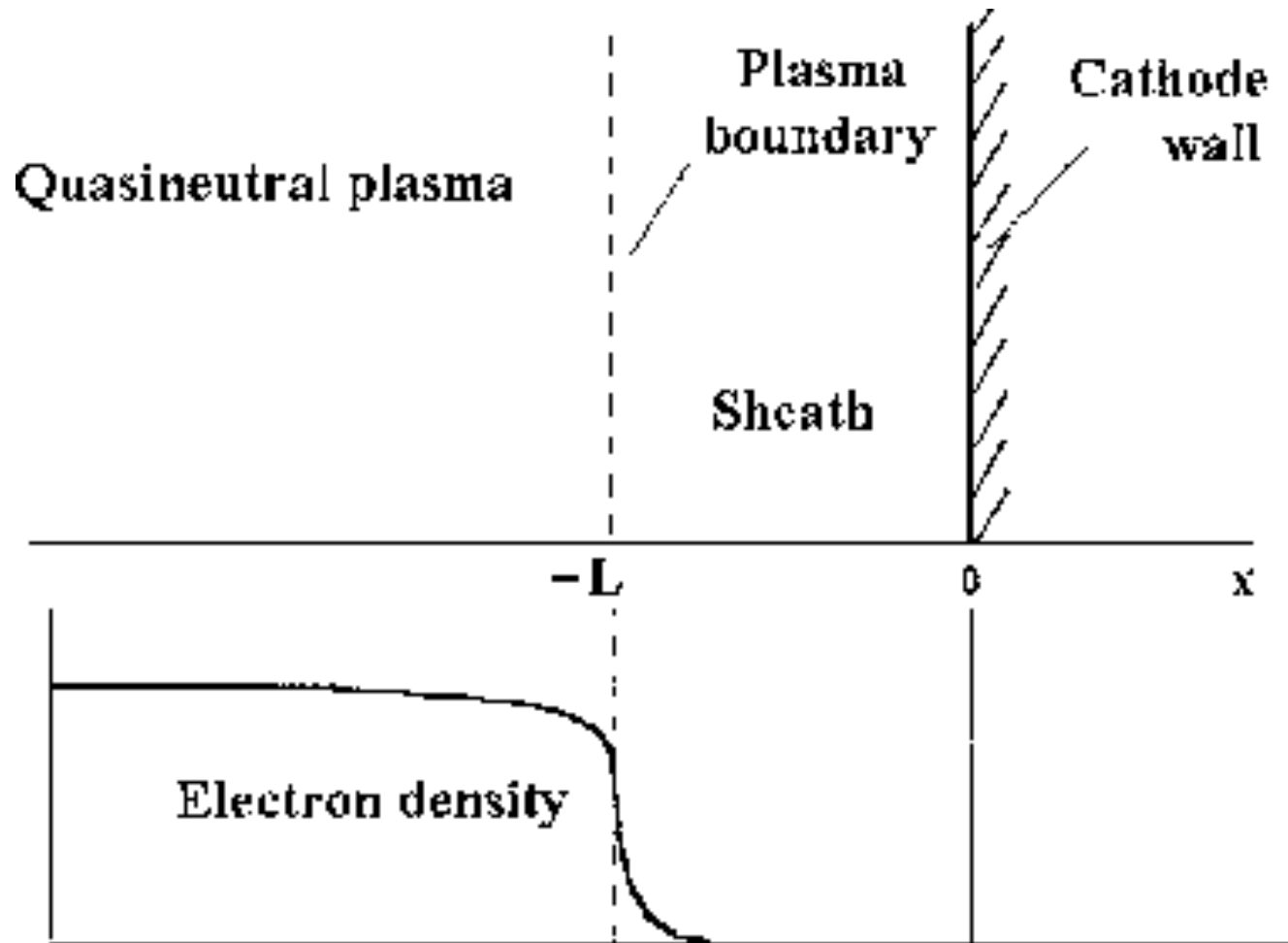


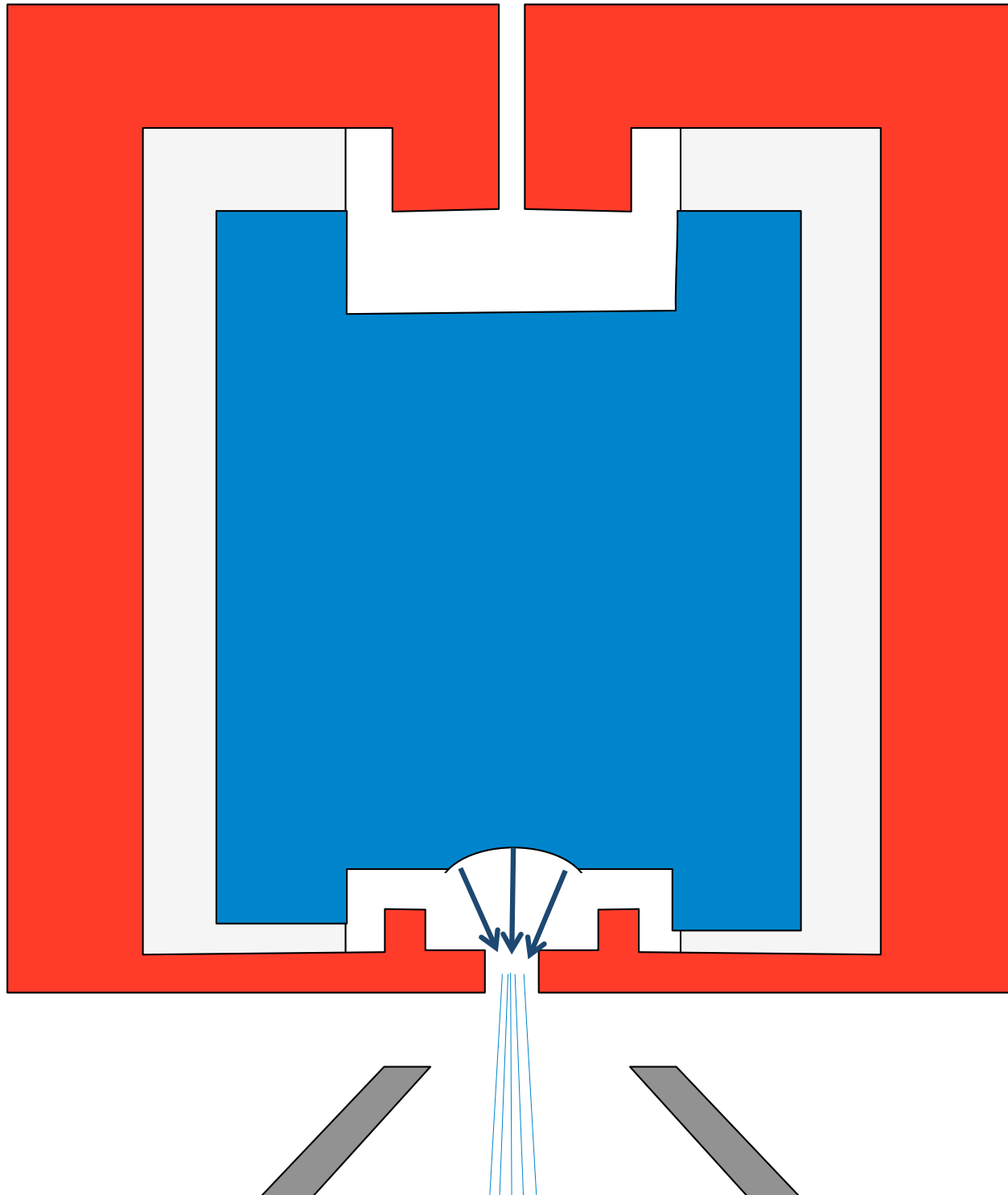
Horizontal en rms = 0.12 mm.mRad



Magnetrons are noisy!

Plasma Sheath



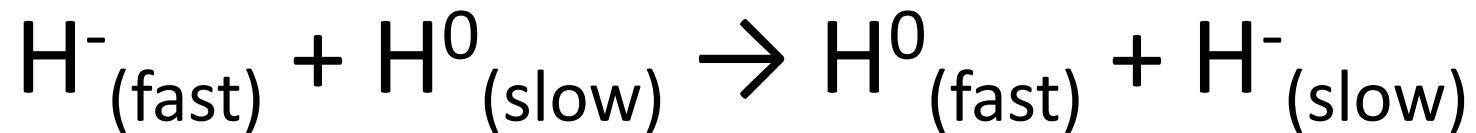


Magnetron Source

H^- produced on the cathode surface are accelerated by the cathode plasma sheath towards the extraction aperture

Resonant Charge Exchange

Leaving slow H⁻

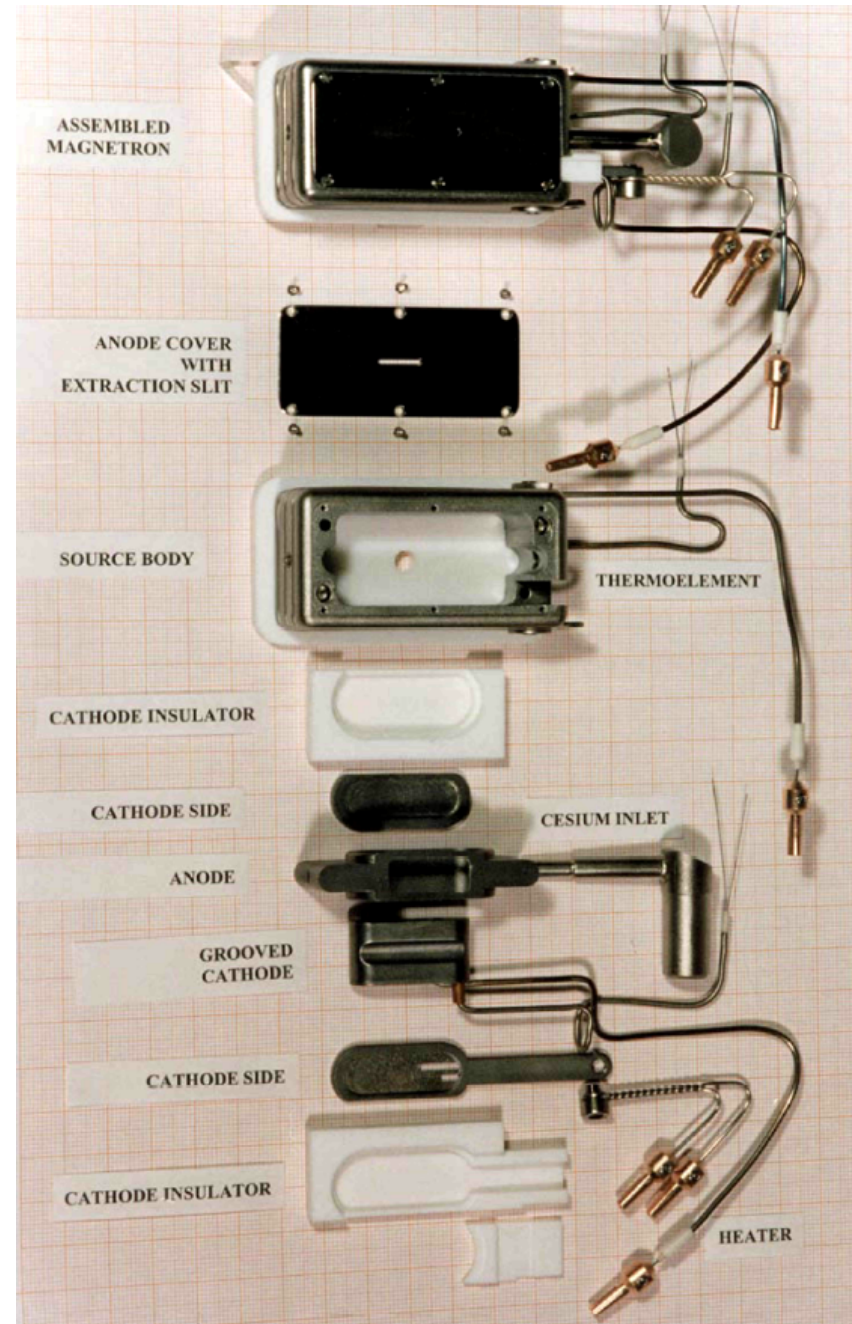
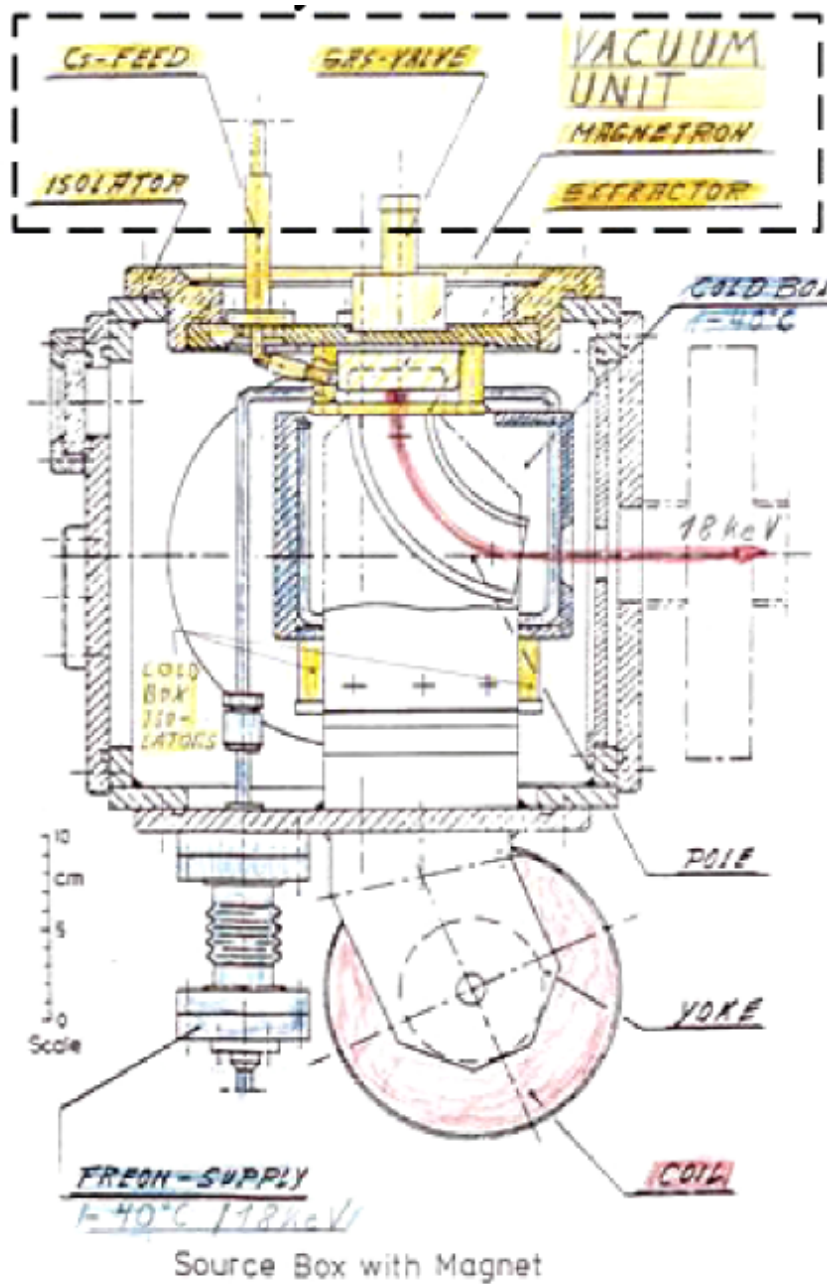


Magnetrons are noisy because some H⁻ come directly from the cathode and some undergo charge exchange

Slow thermal H⁰ produced in the plasma (≈ 0.1 eV)

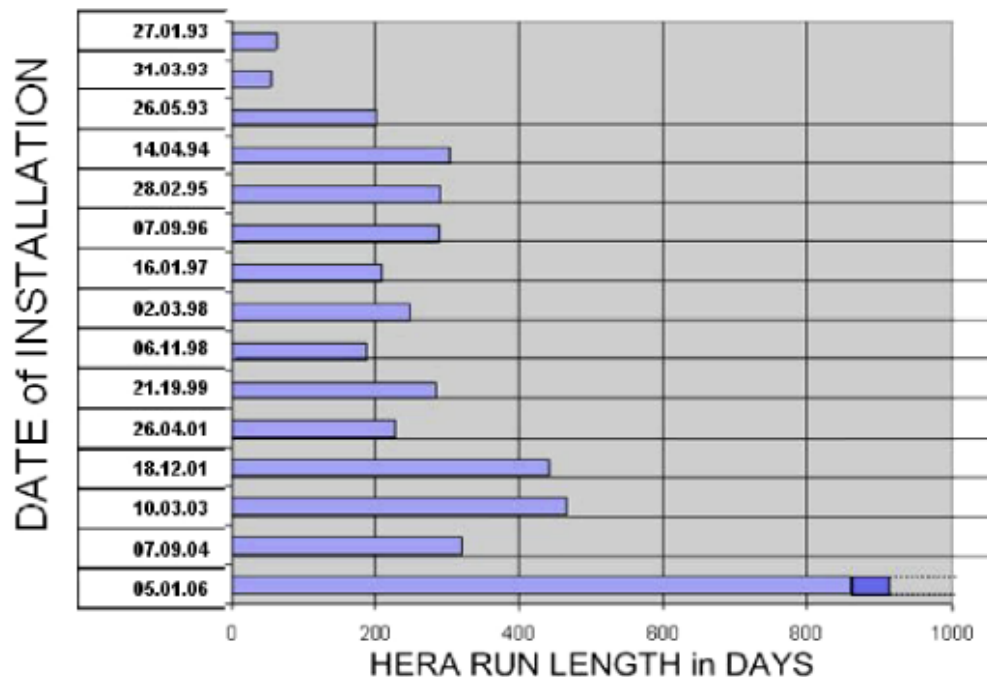
Can undergo resonant charge exchange with fast H⁻ (≈ 80 eV) produced at the cathode surfaces

DESY HERA Magnetron Source



DESY HERA Magnetron Source

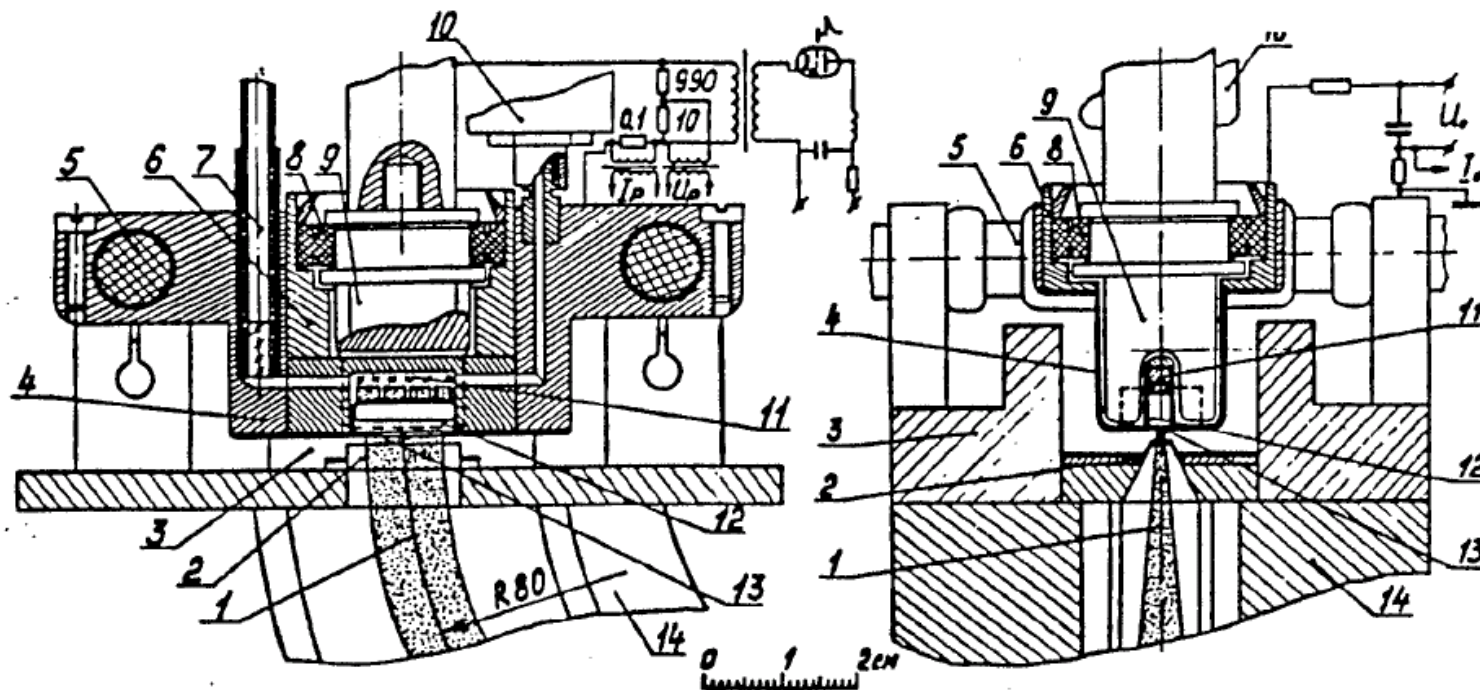
beam energy	18 keV	arc voltage	140 V
H ⁻ beam current	60 mA	arc current	47 A
emittance		arc pulse width	75 μsec
$\epsilon_{x \text{ rms, norm}}$ ($\epsilon_{x \text{ 90\%, norm}}$) (35mA beam)	0.28(1.35) π mm mrad	extraction repetition rate	1/4 Hz -1Hz
$\epsilon_{y \text{ rms, norm}}$ ($\epsilon_{y \text{ 90\%, norm}}$) (35mA beam)	0.25(0.81) π mm mrad	magnetron repetition rate	1/4 Hz / 6.25 Hz
cathode temperature	249 °C	Cs boiler temperature	70 °C
anode temperature	147 °C	Cs consumption	3mg /day-0.5mg/day
		6 Hz magnetron repetition	



← Almost Three Years!

Penning Ion Sources

- Invented by Dudnikov in the 1970's
- Very high current density $> 1 \text{ Acm}^{-2}$
- Low noise
- Will not work without caesium





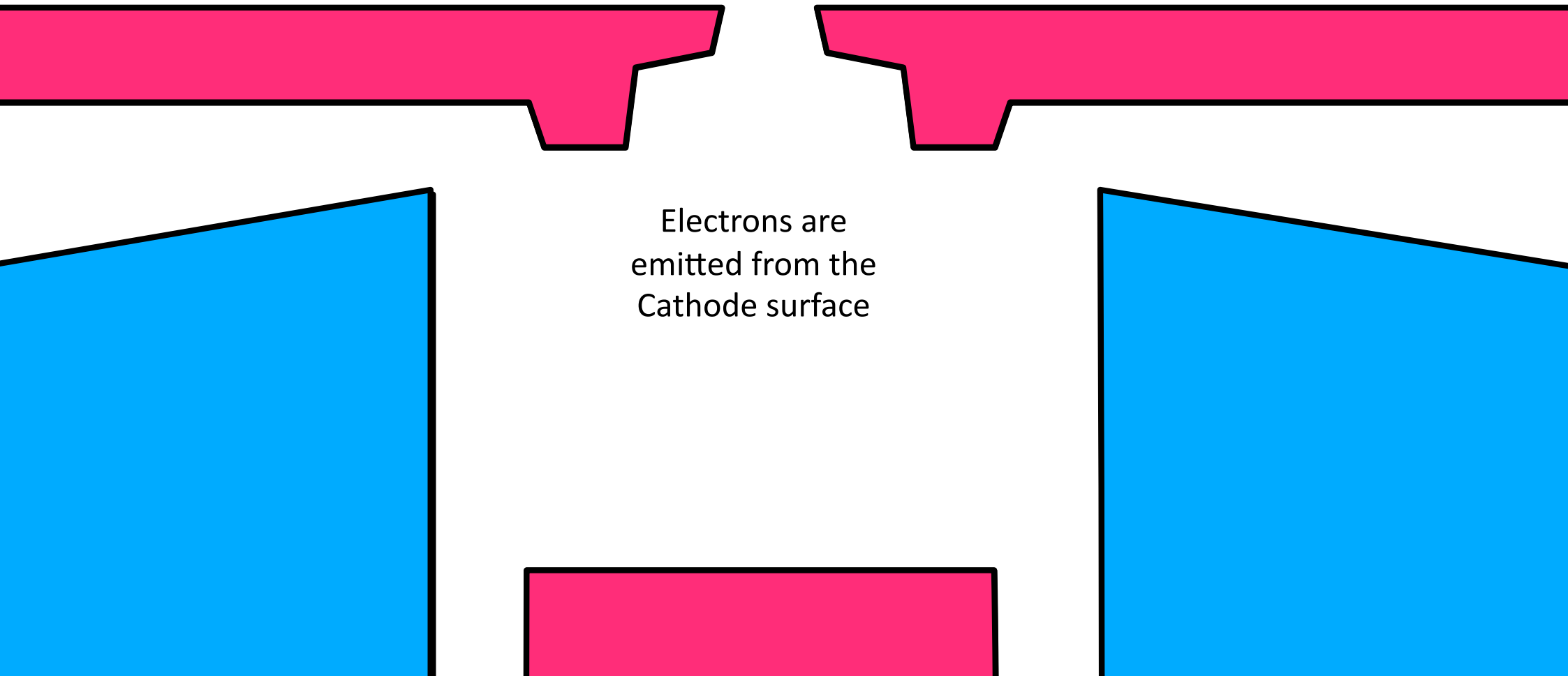
Key Design Points for H⁻ Production:

Electrodes are made of Molybdenum 4.5 eV work function and a high melting point



Key Design Points for H⁻ Production:

Electrodes are made of Molybdenum (4.5 eV work function)
and a high melting point

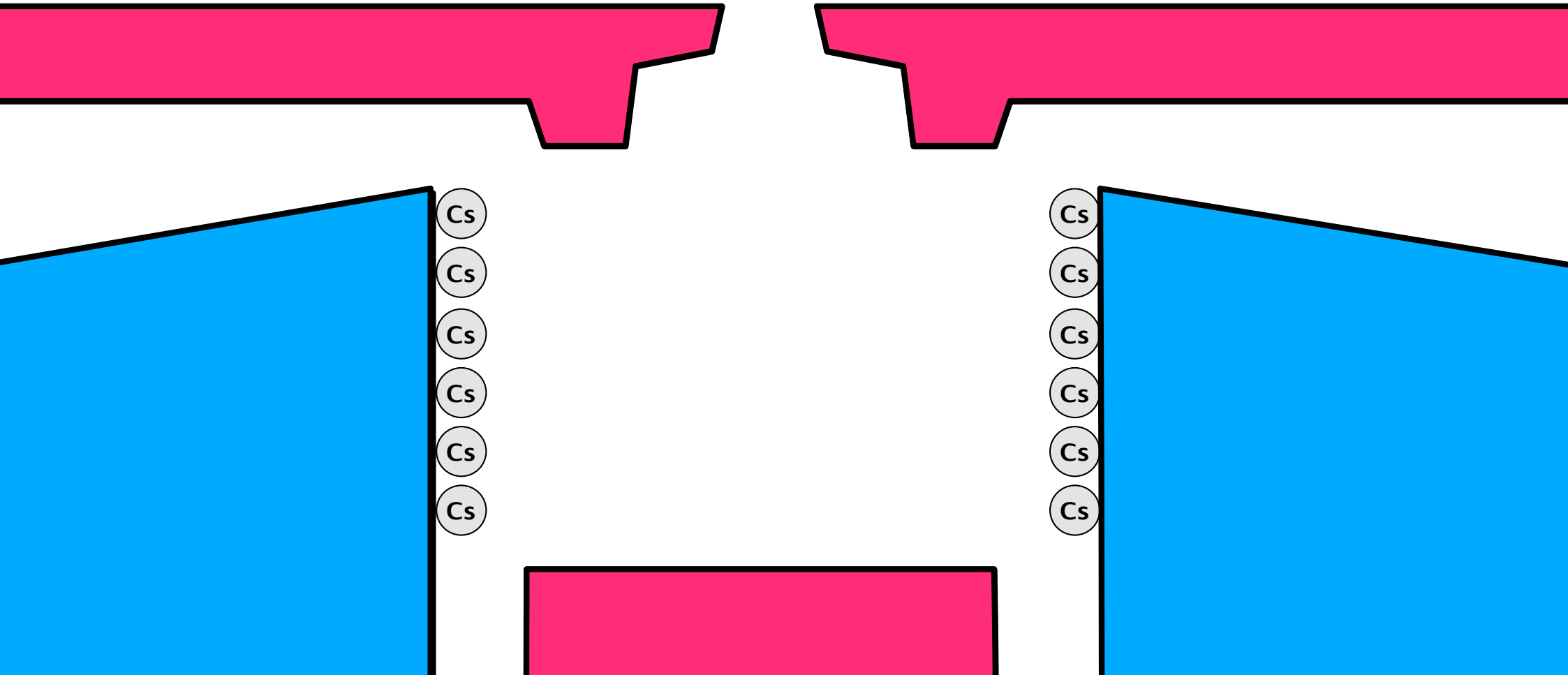


Electrons are
emitted from the
Cathode surface



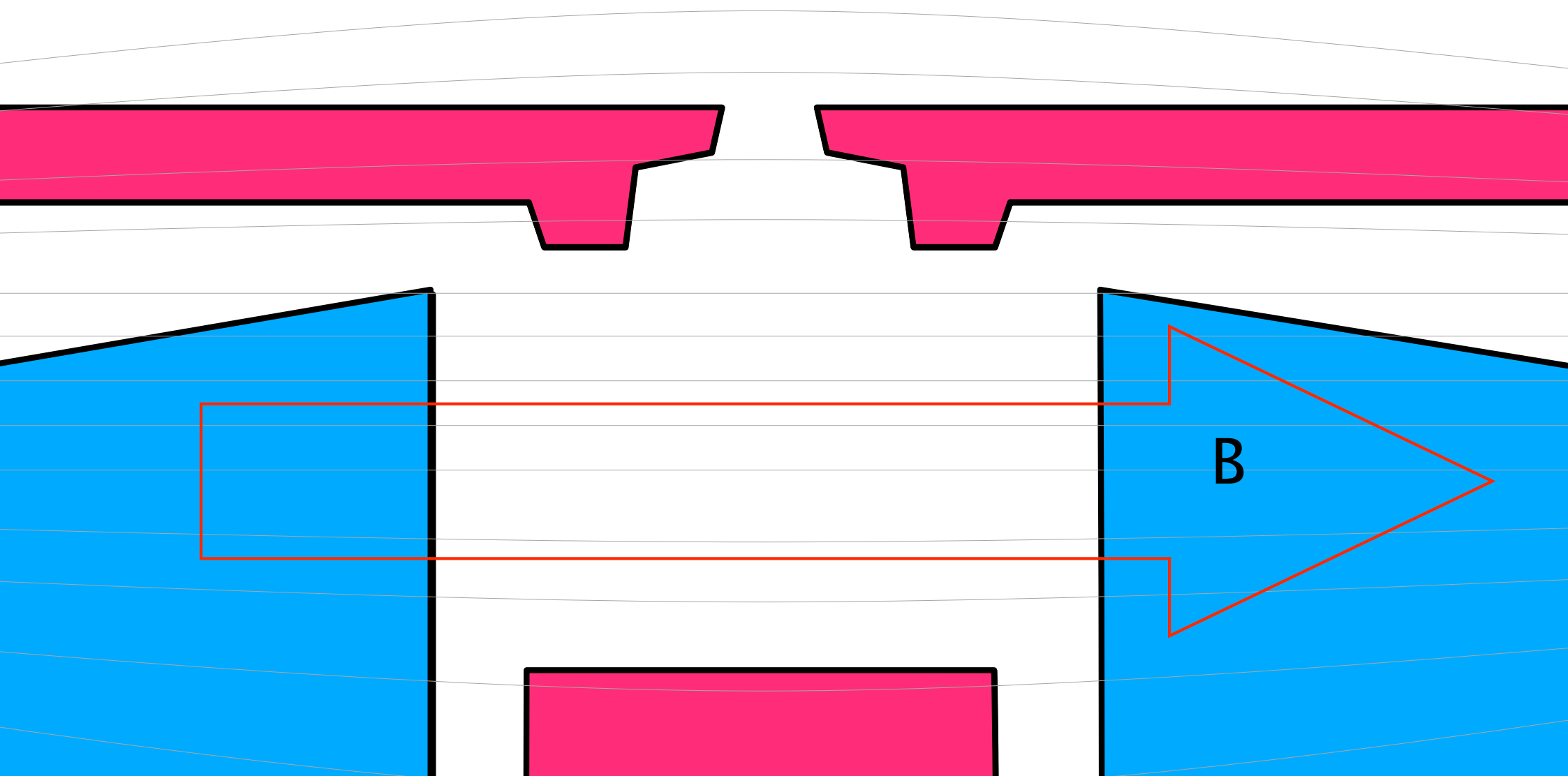
Key Design Points for H⁻ Production:

Caesium vapour further lowers the cathode work function (1.5 eV)



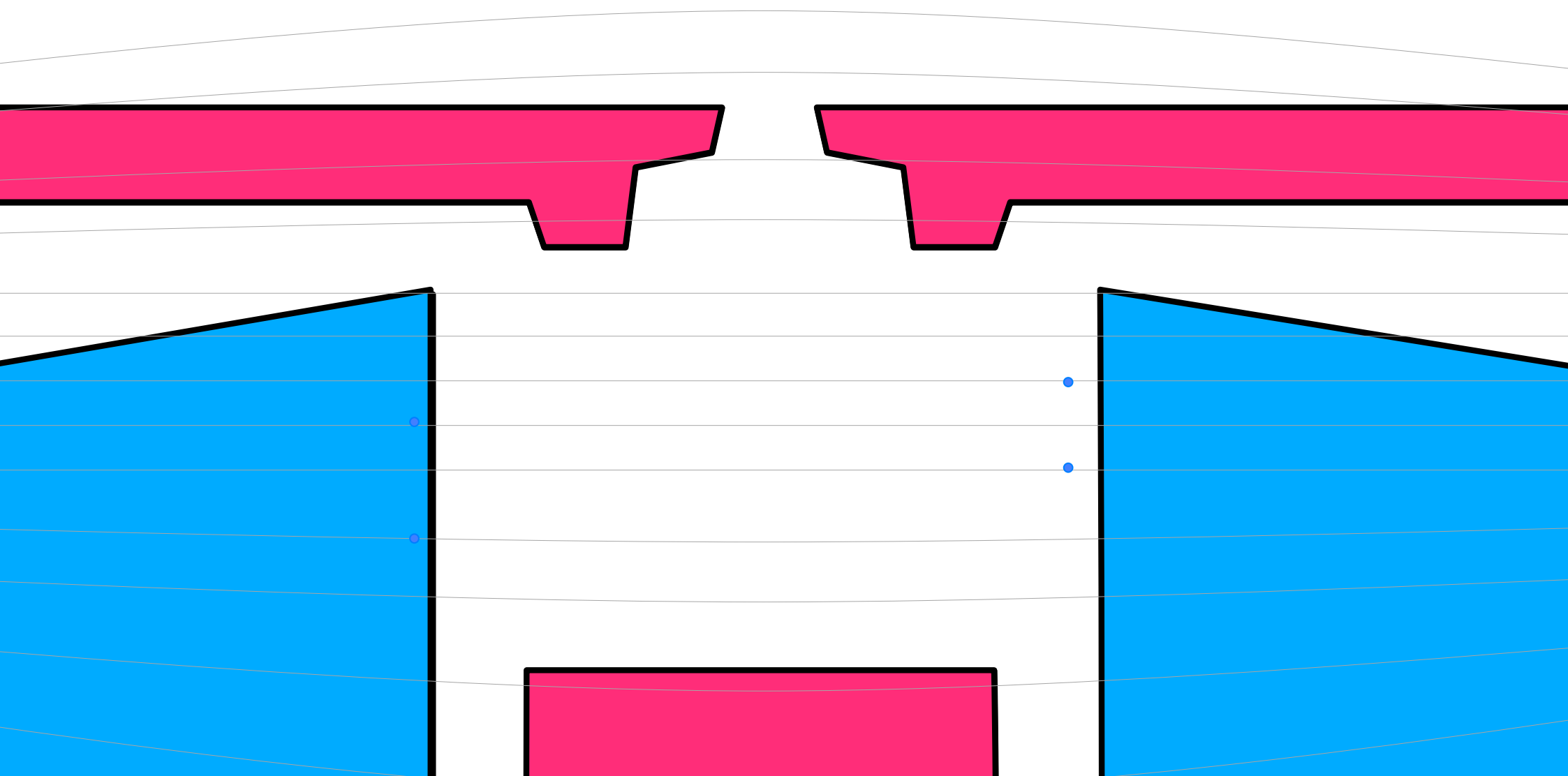
Key Design Points for H⁻ Production:

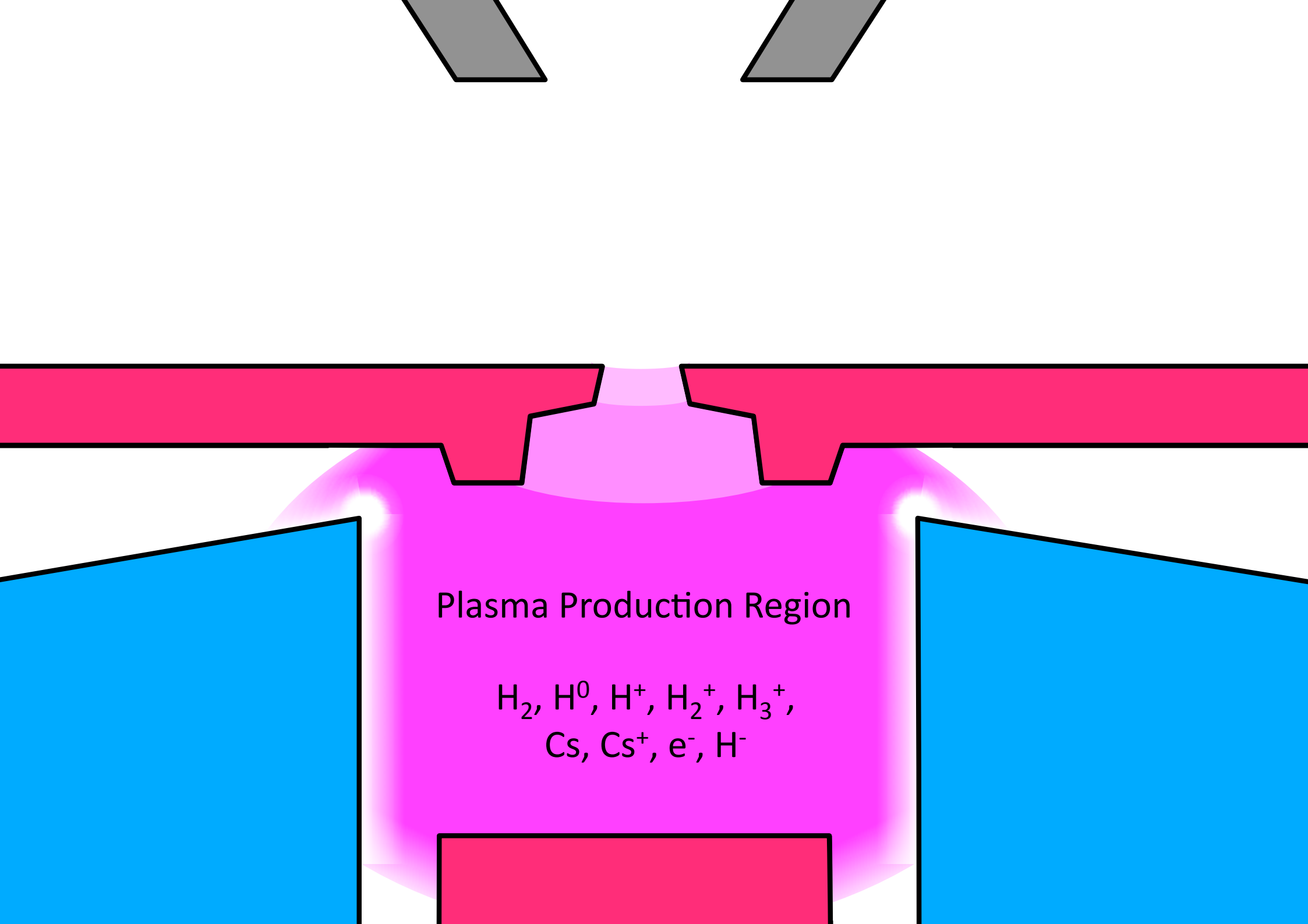
Penning Field confines the electrons increasing the number of ionisations



Key Design Points for H⁻ Production:

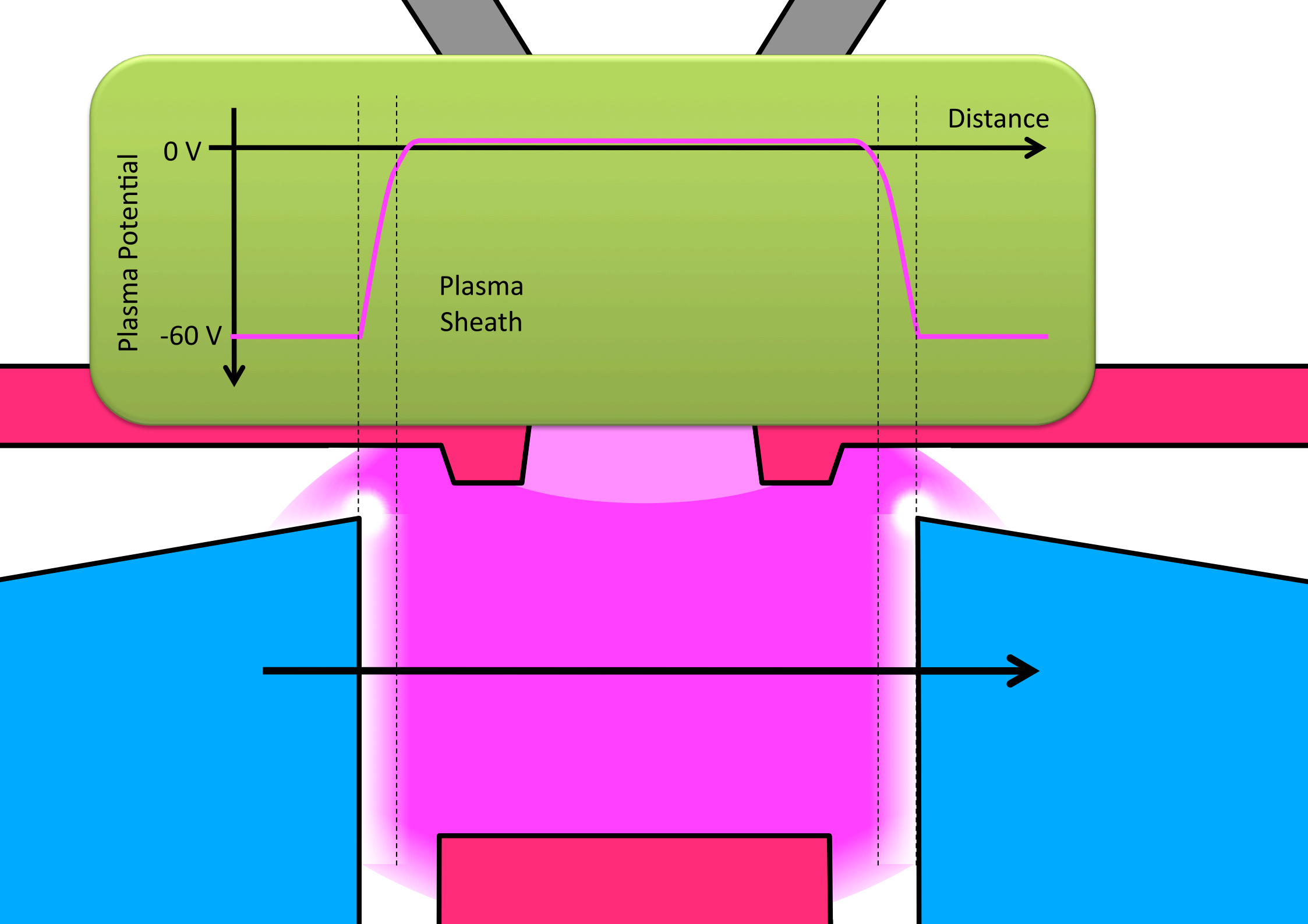
Cathode geometry causes the electrons to reflex back and forwards





Plasma Production Region

H_2 , H^0 , H^+ , H_2^+ , H_3^+ ,
 Cs , Cs^+ , e^- , H^-



Plasma Potential

0 V

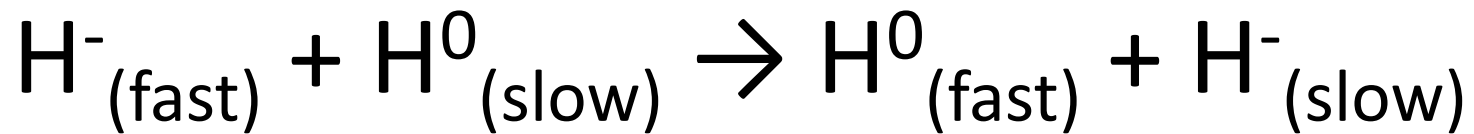
-60 V

Distance

Plasma Sheath

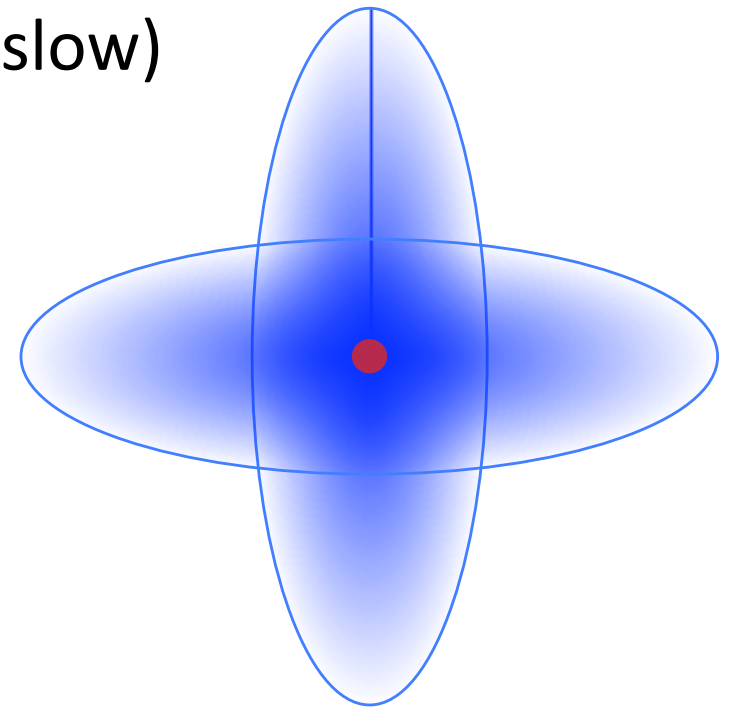


Resonant charge exchange near the extraction region

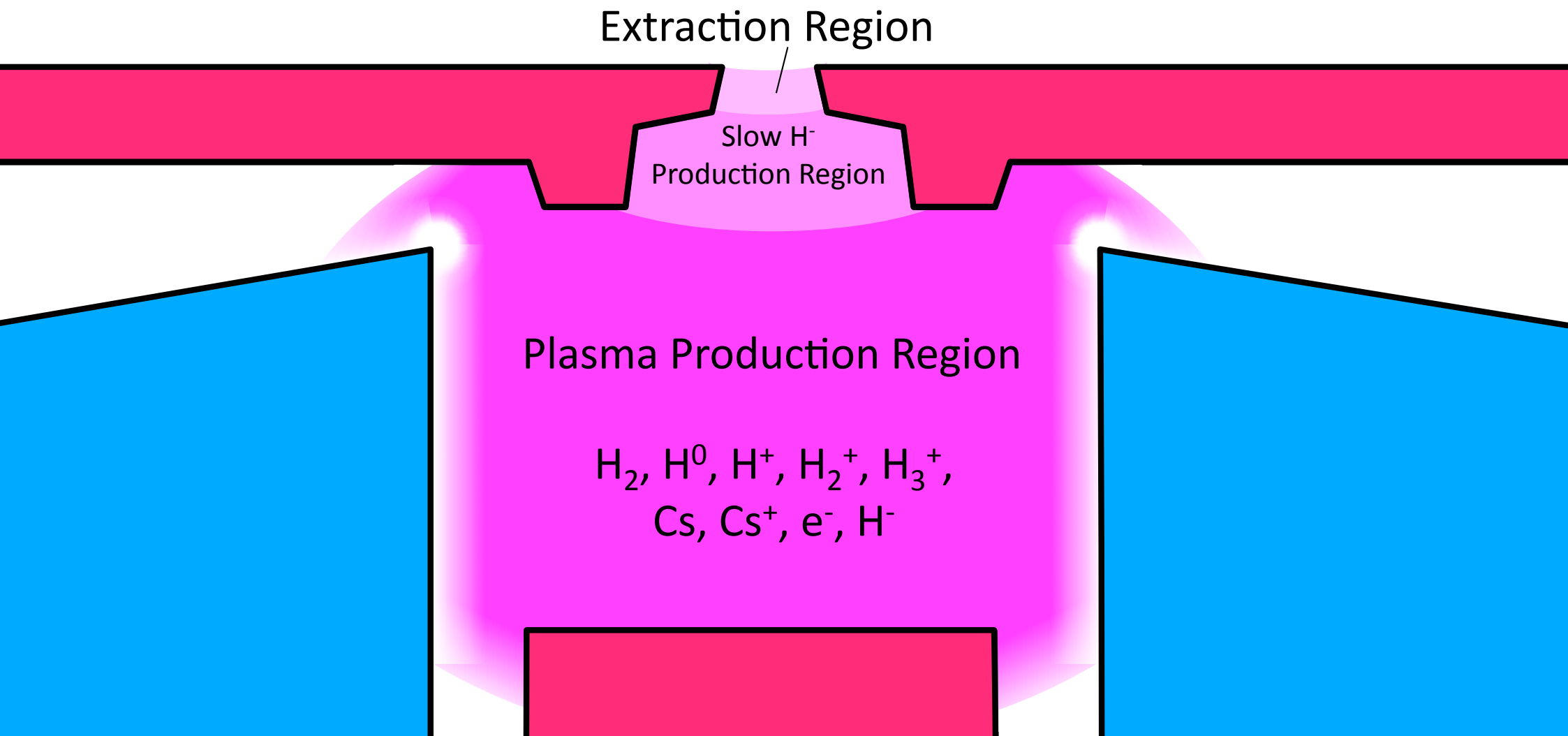


Essential to producing
low noise beams

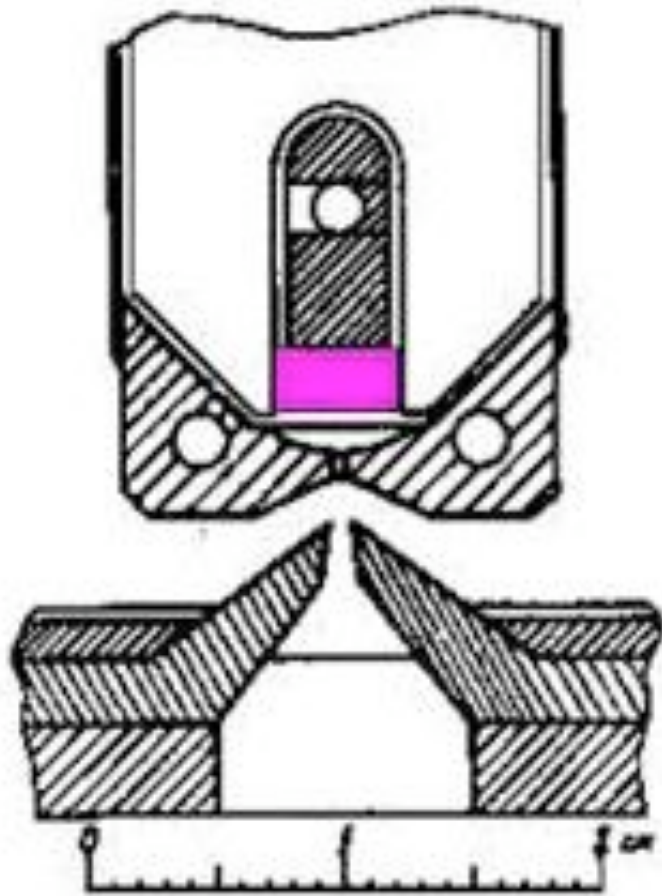
Leaving slow H⁻



The Overall Behaviour – Not Well Understood!



INR Moscow Penning



Pulse beam current 40 mA

Pulse repetition rate (PRR) 2 – 50 Hz

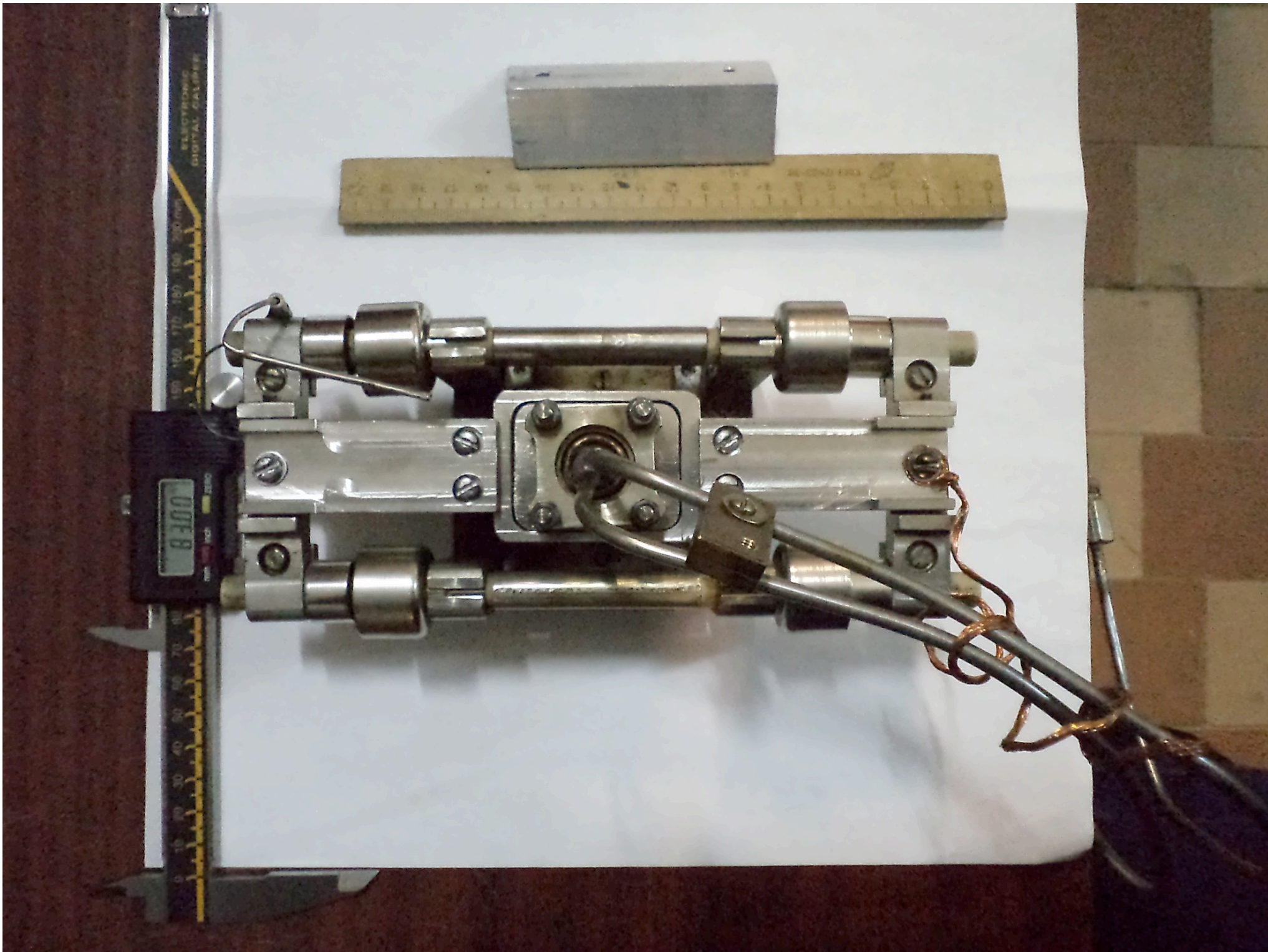
Macro-pulse beam current duration 60 – 200 μ s

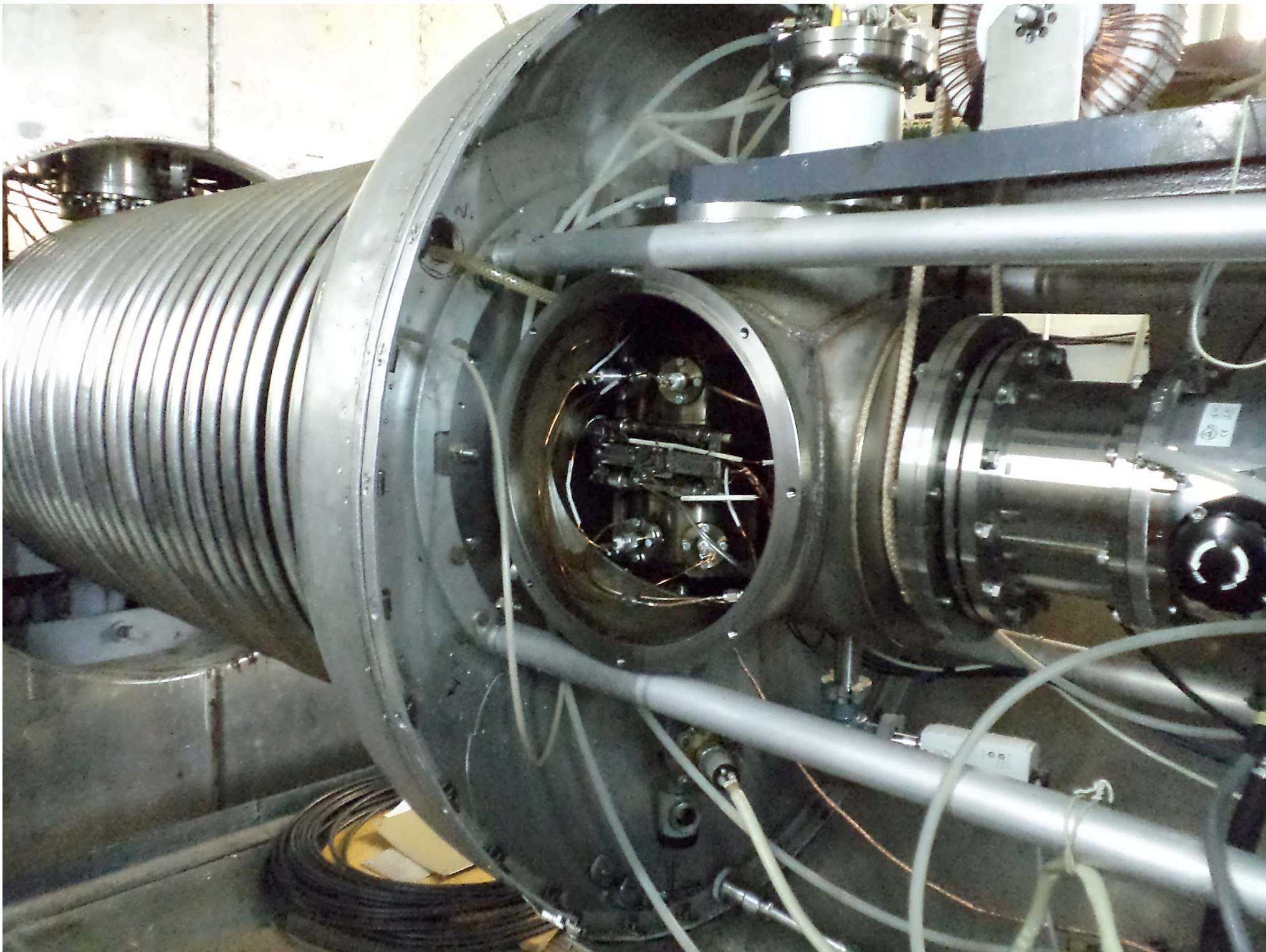
Normalized emittance $\leq 0.35 \pi \cdot \text{mm} \cdot \text{mrad}$

Novosibirsk design

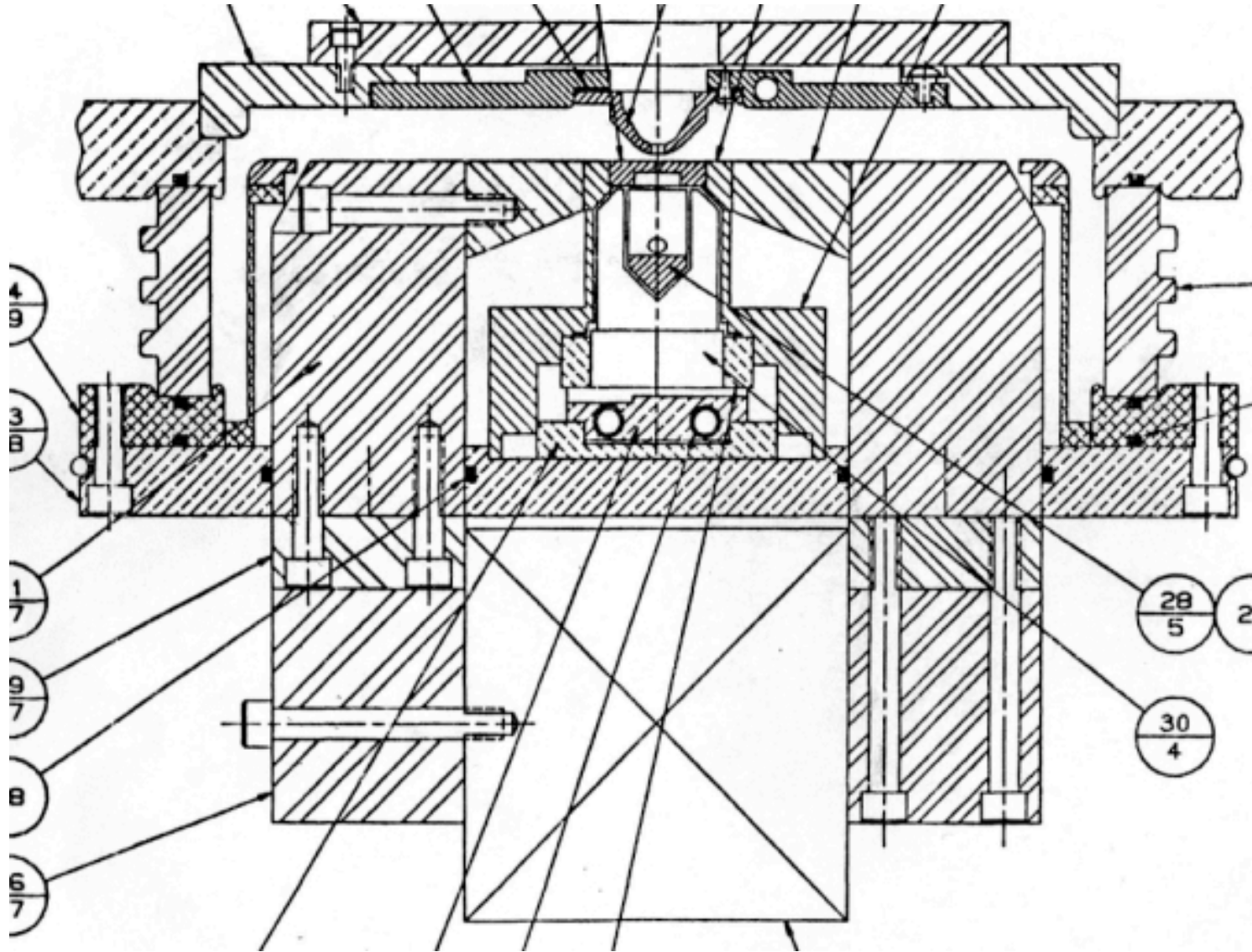
INR Moscow Penning



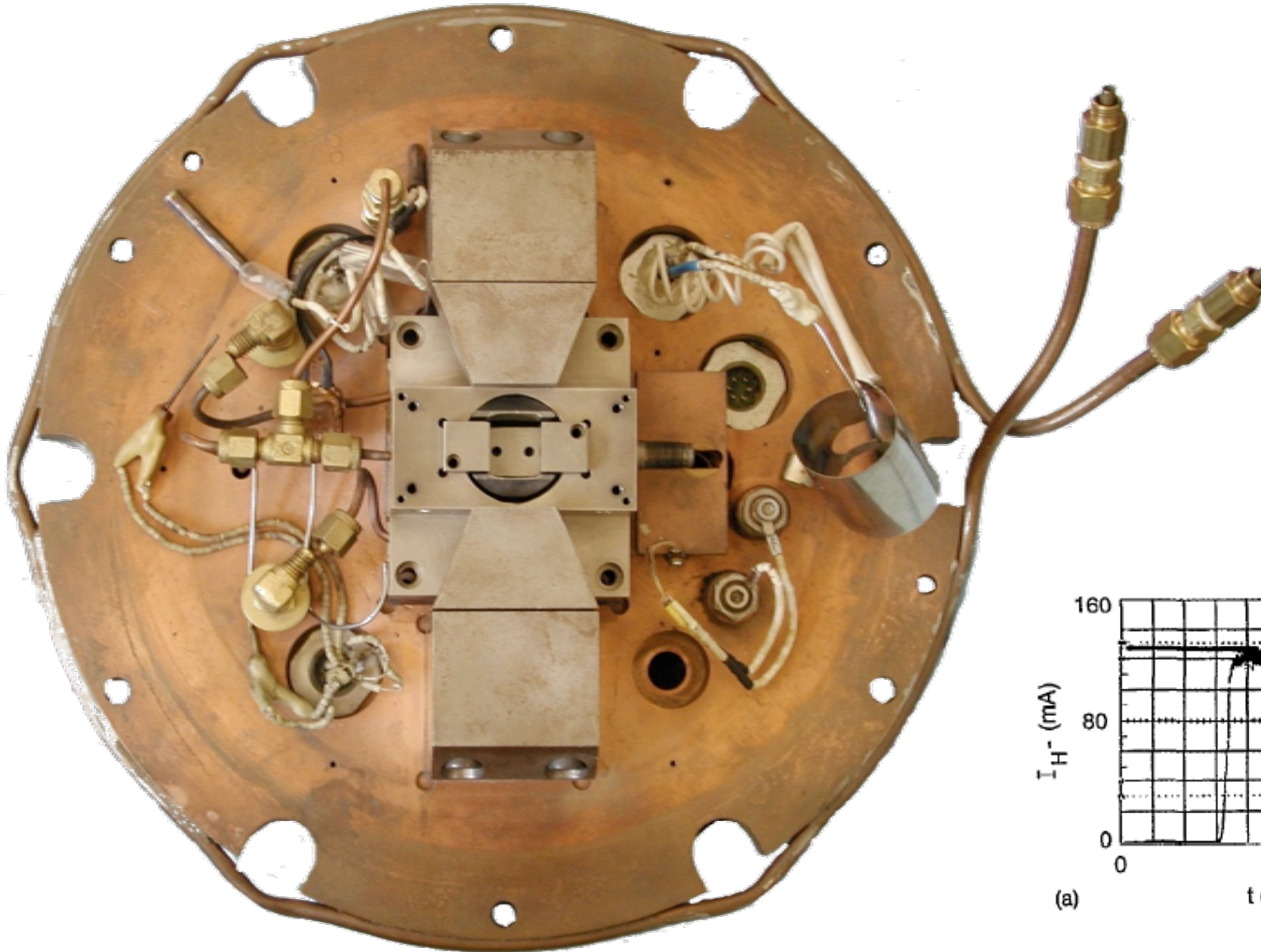




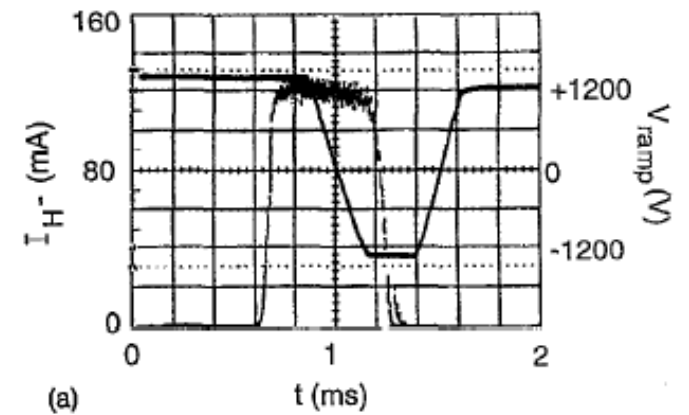
Los Alamos Scaled Penning source



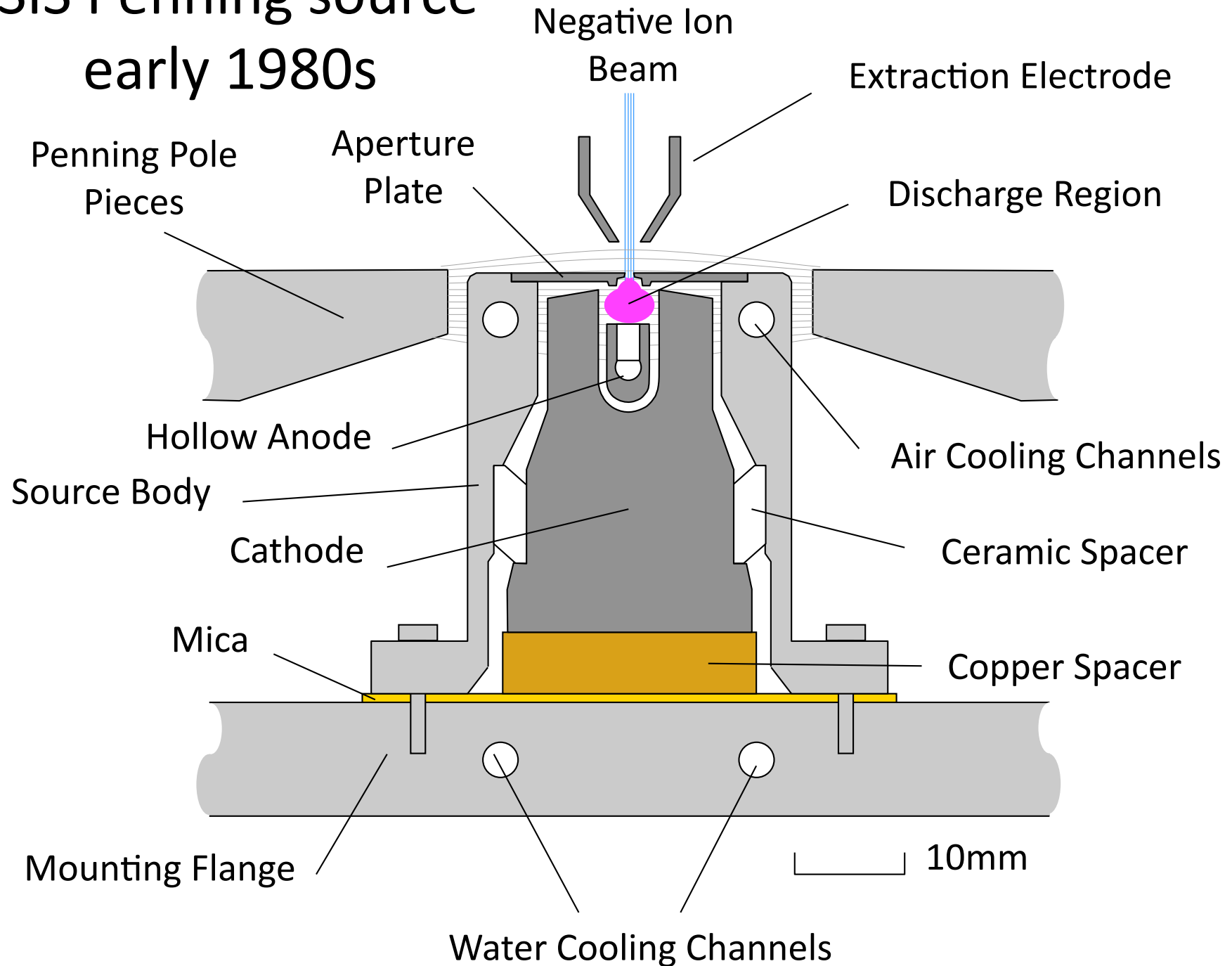
Los Alamos Scaled Penning source

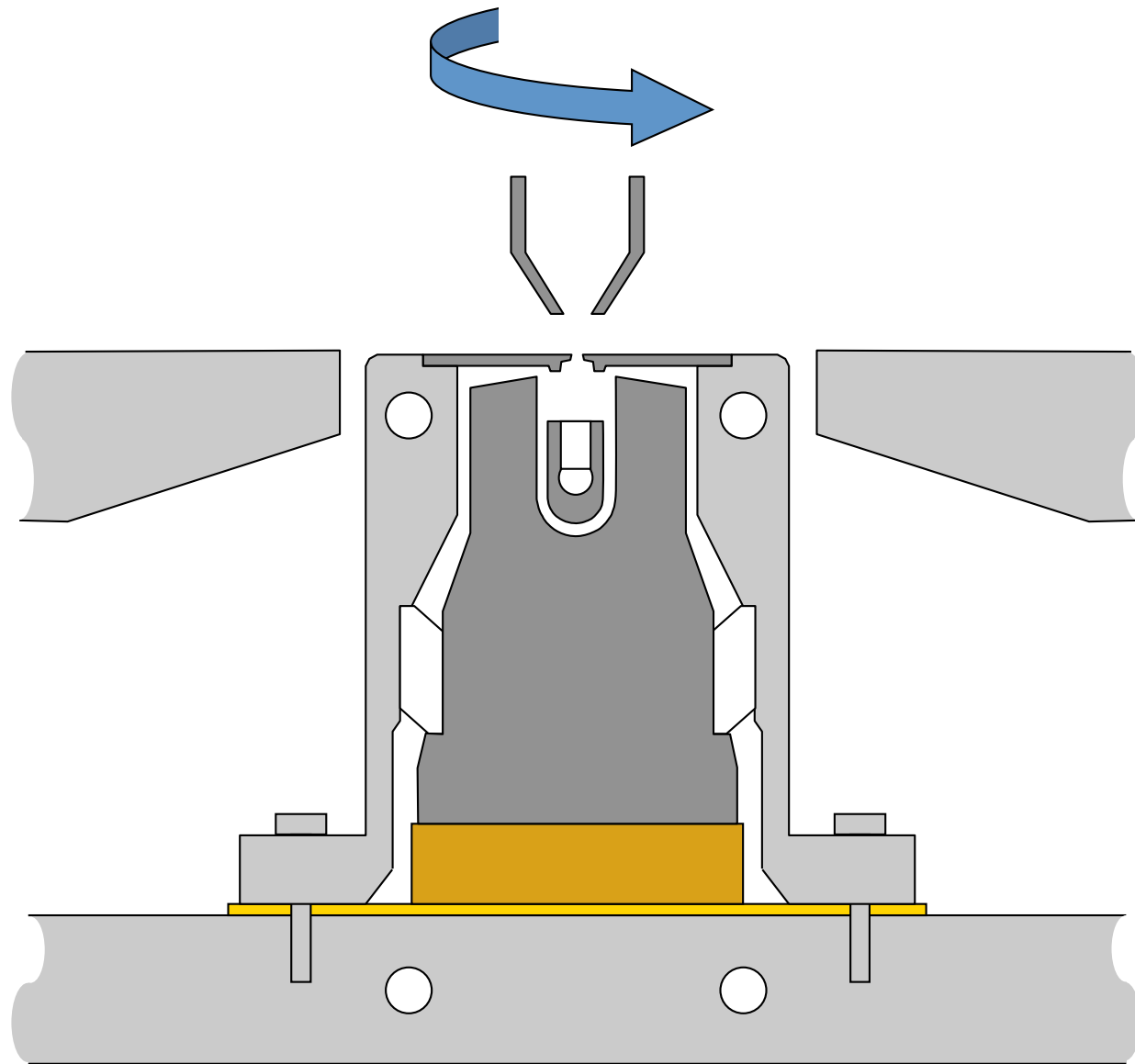


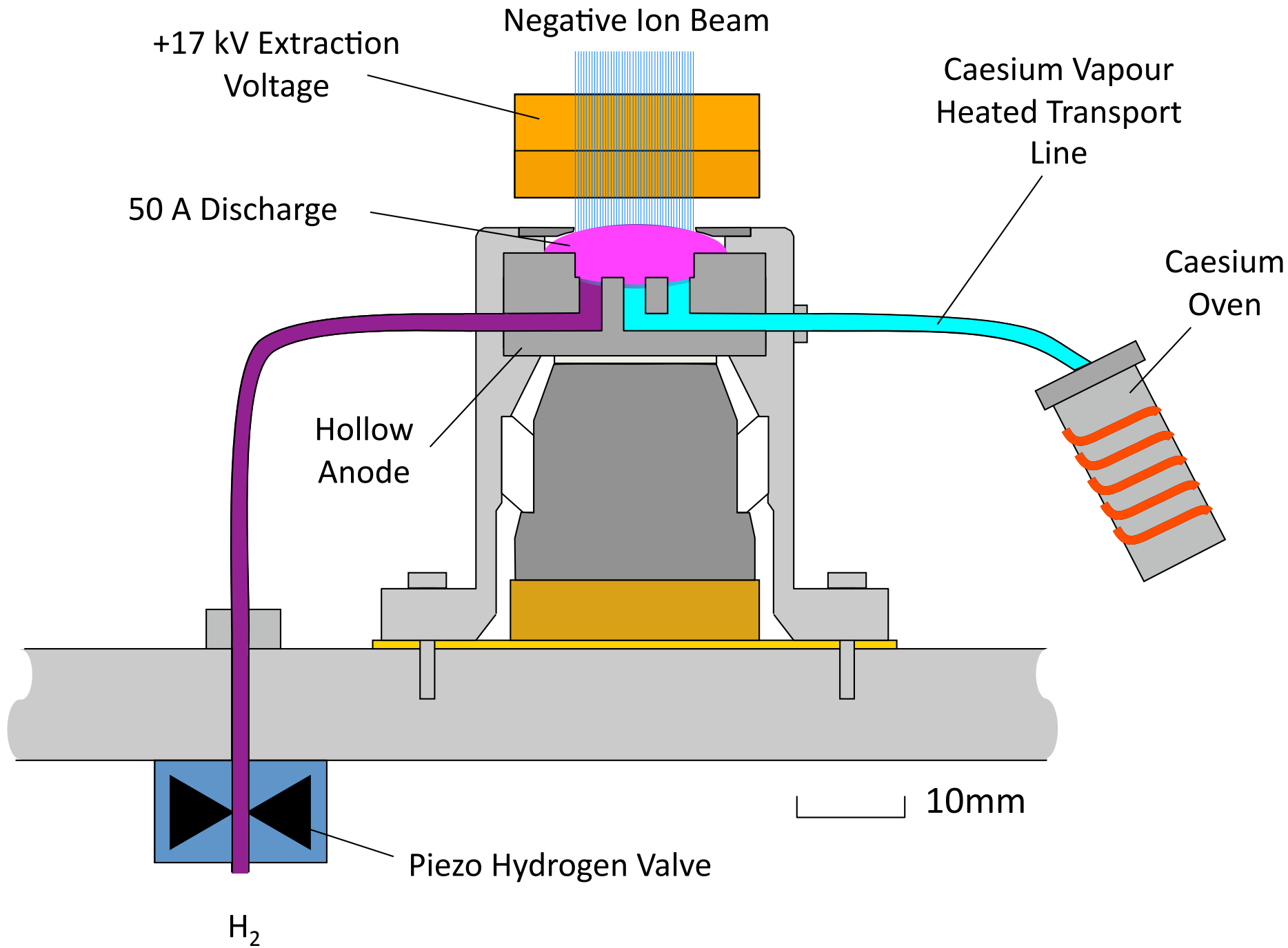
120 mA
500 μ s
60 Hz

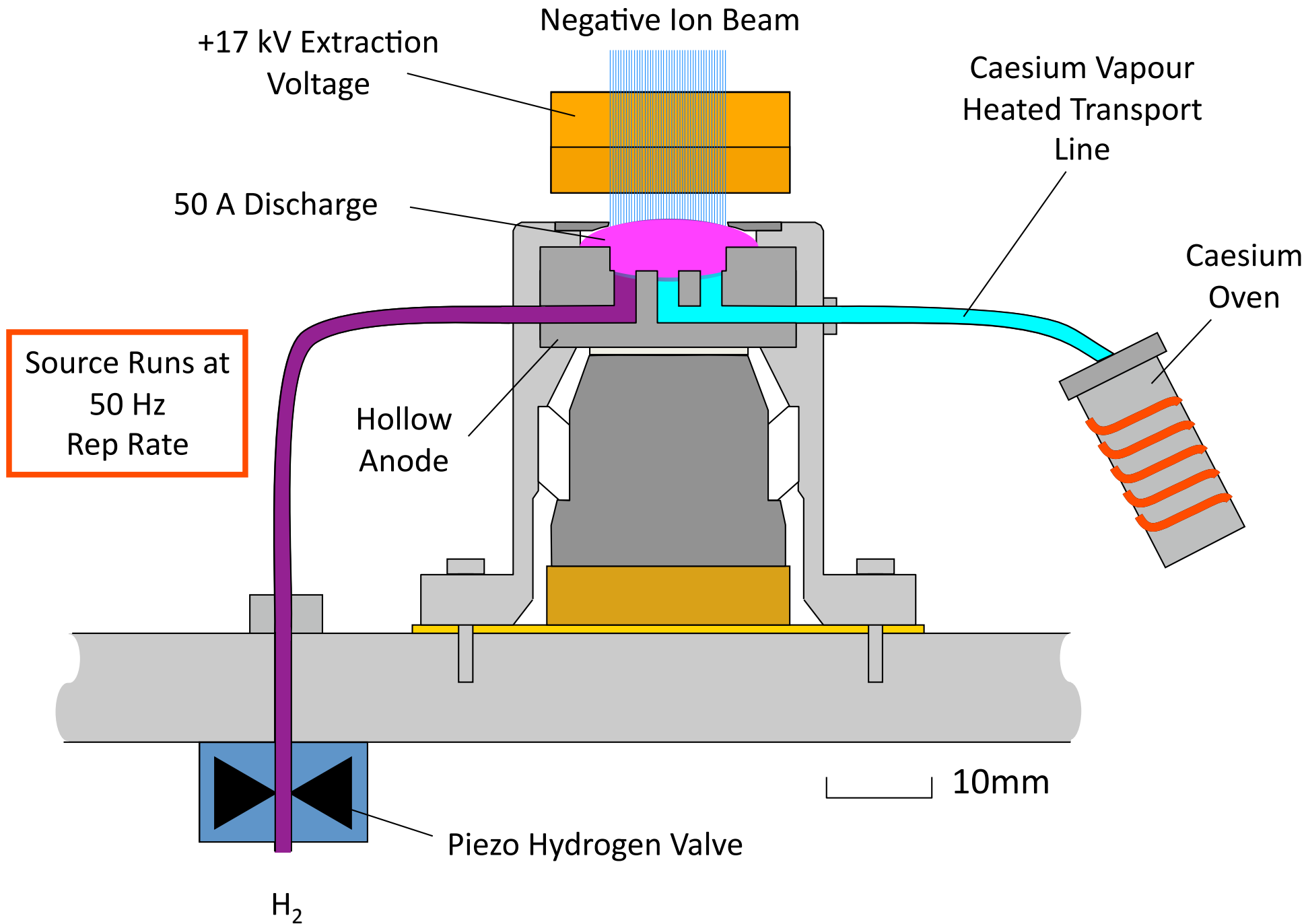


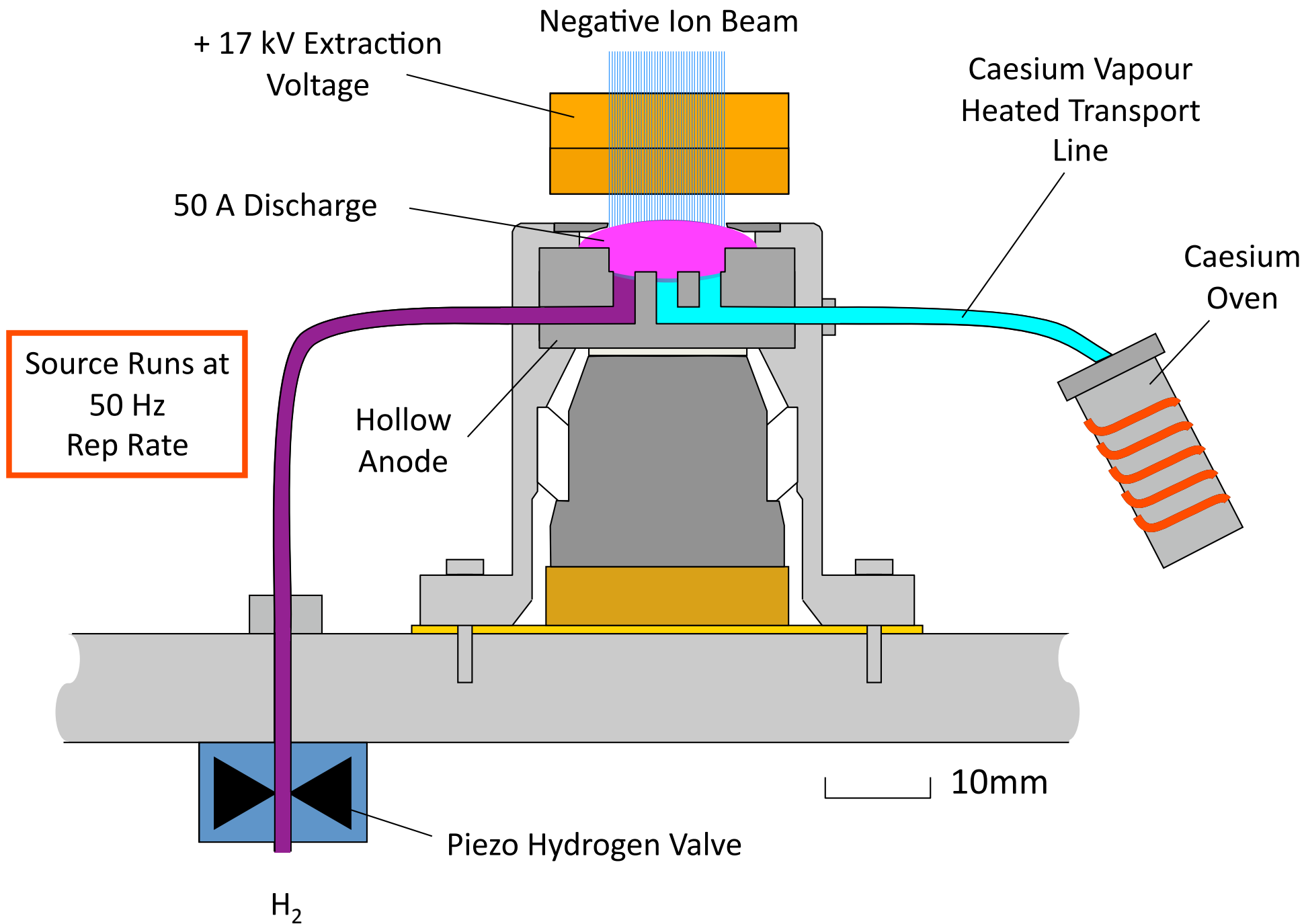
ISIS Penning source early 1980s



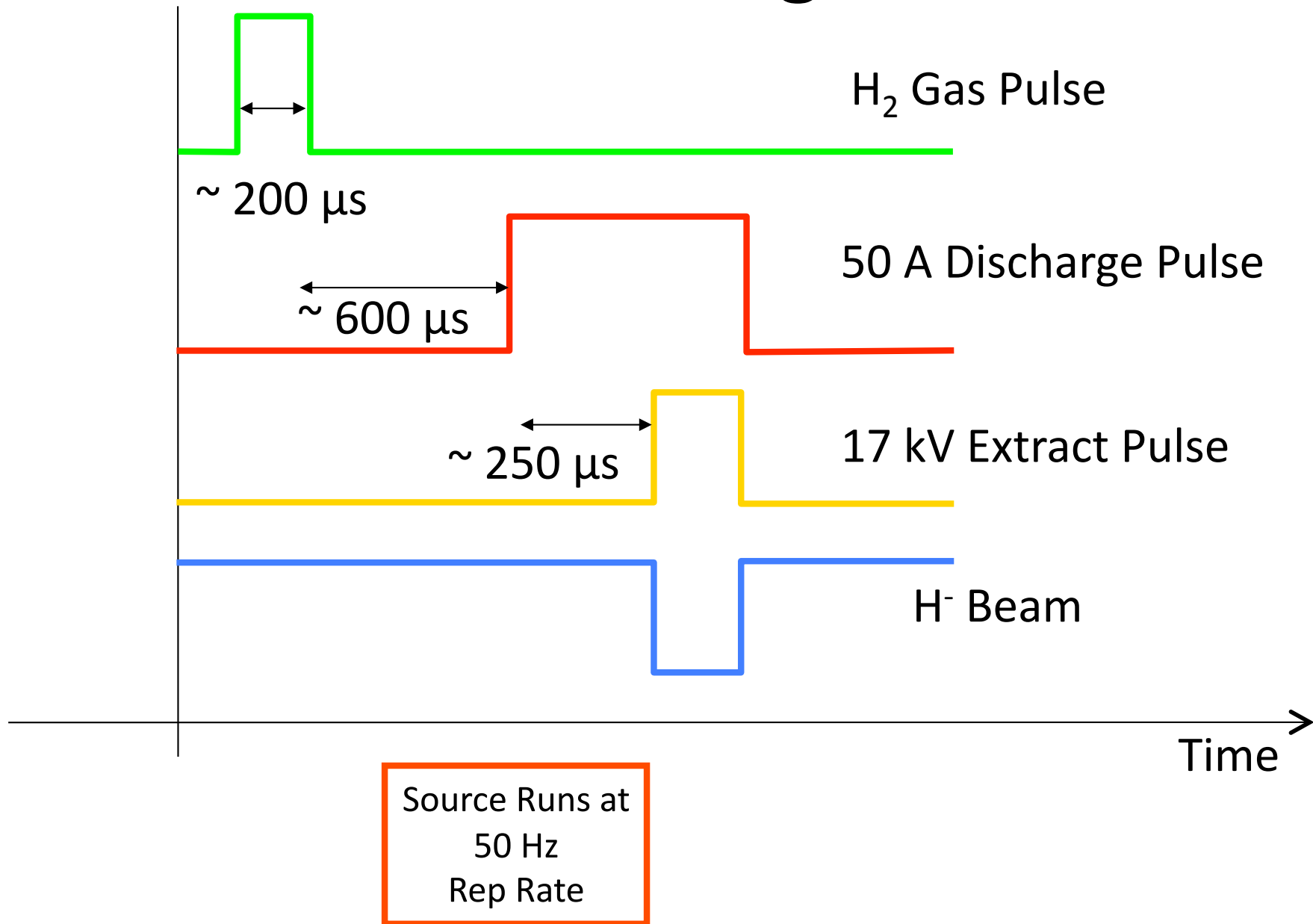


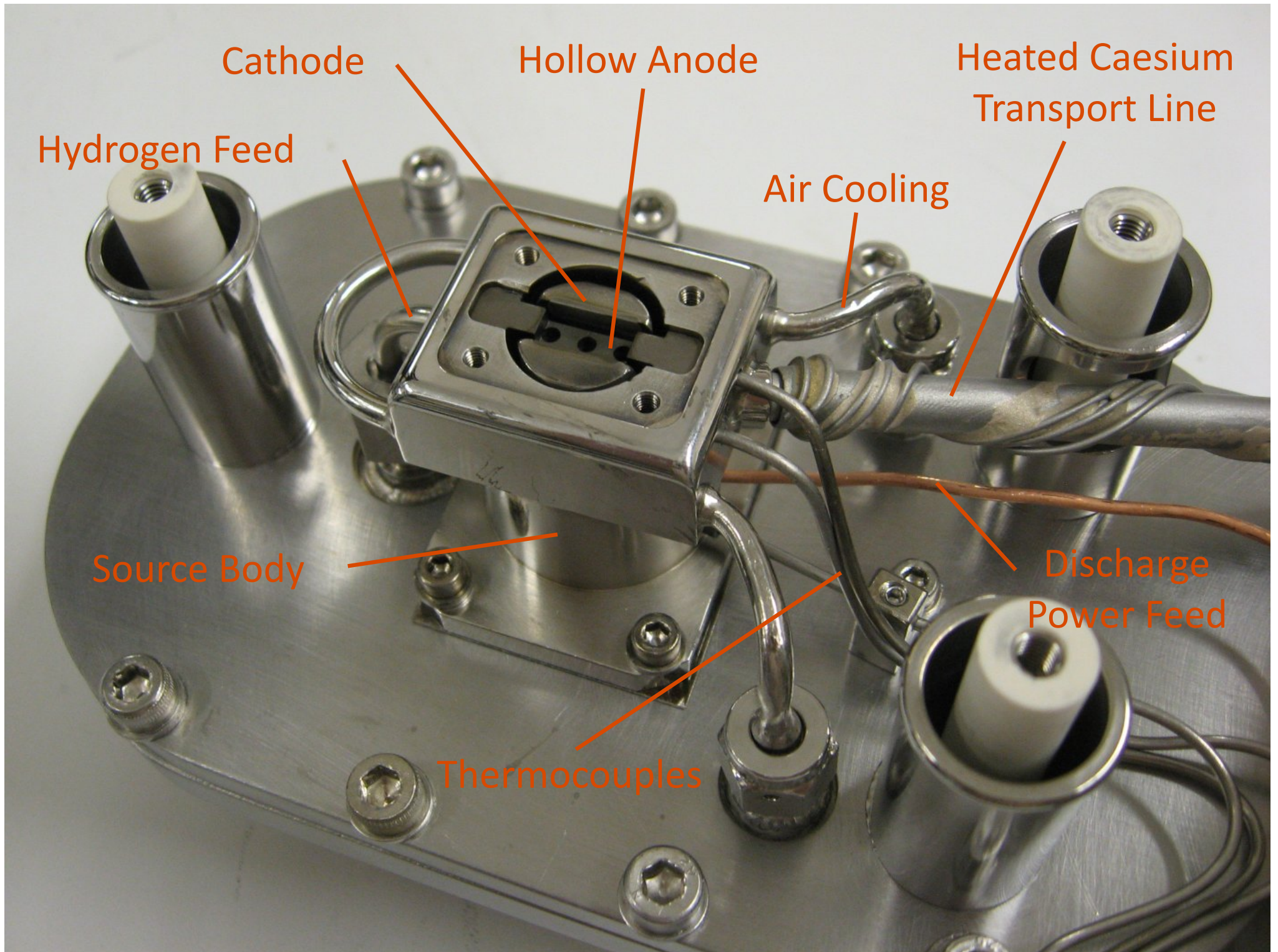






Timing





Cathode

Hollow Anode

Heated Caesium
Transport Line

Hydrogen Feed

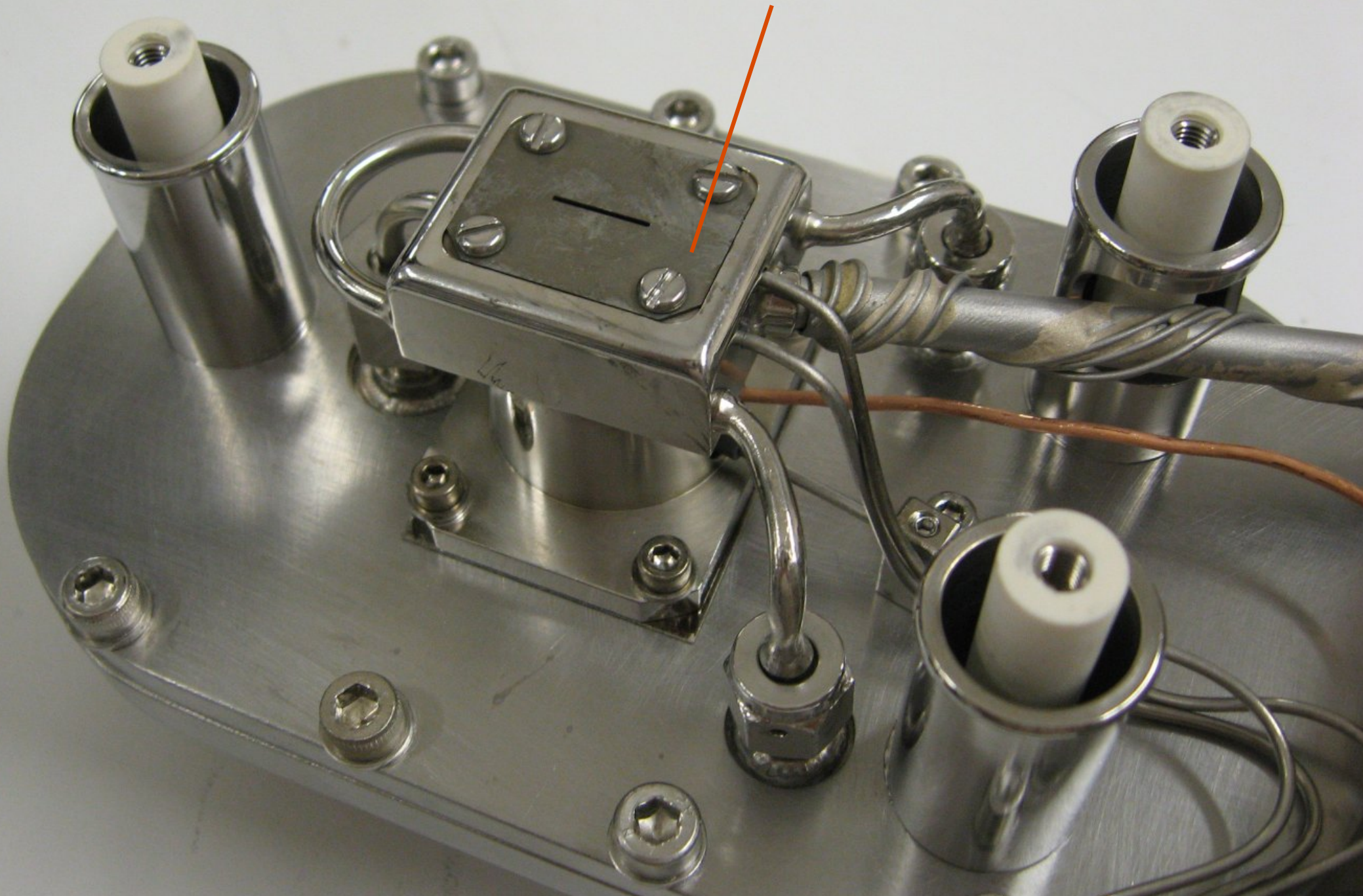
Air Cooling

Source Body

Discharge
Power Feed

Thermocouples

Aperture Plate

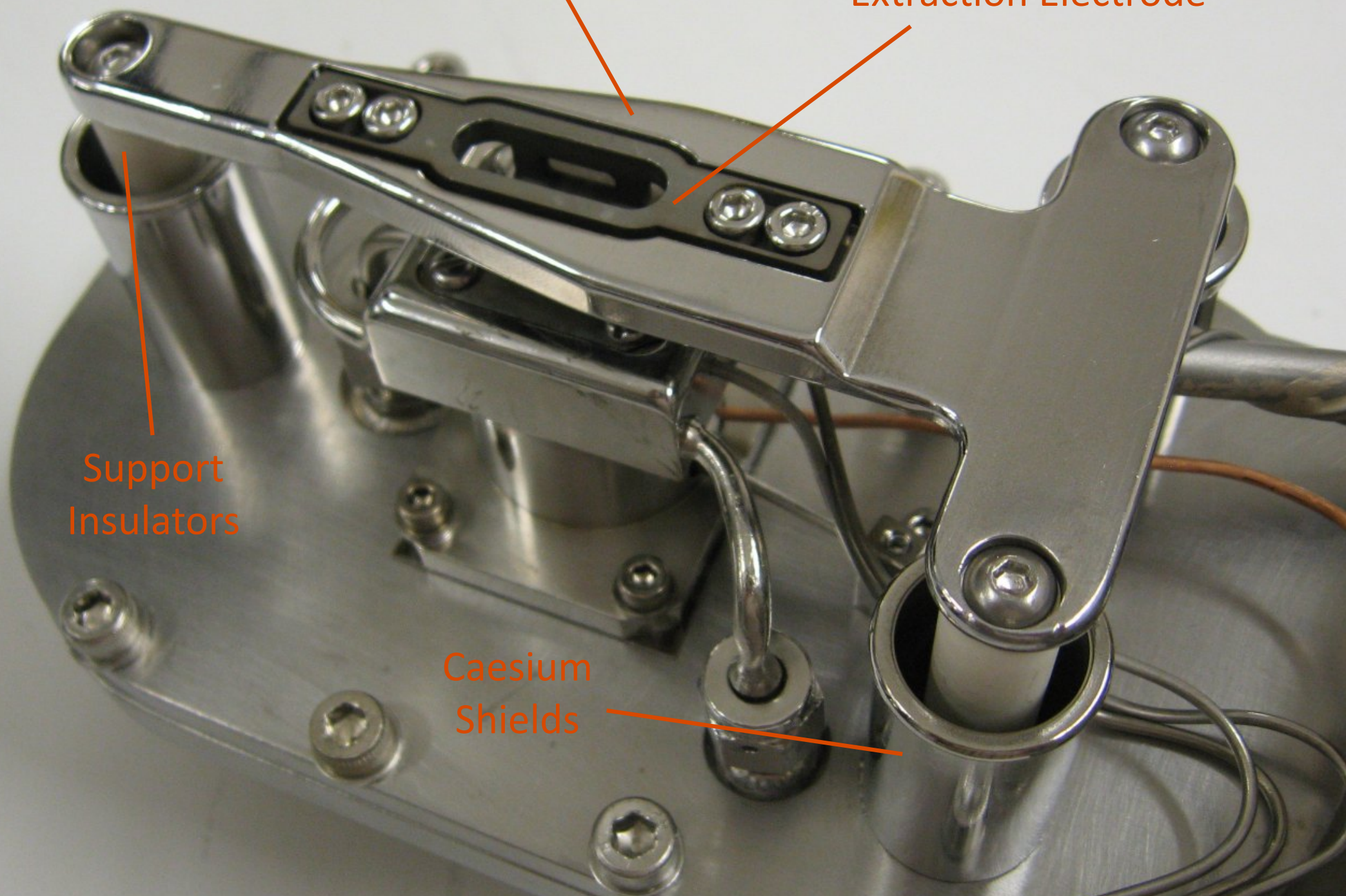


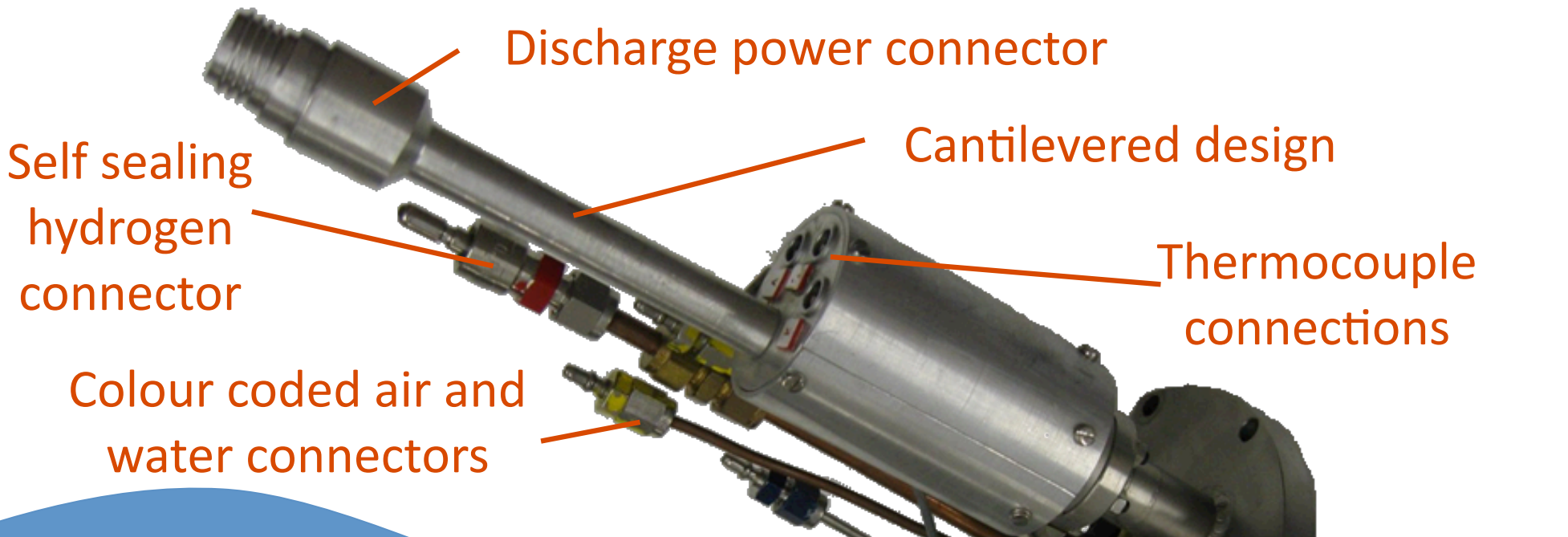
Extraction Mount

Extraction Electrode

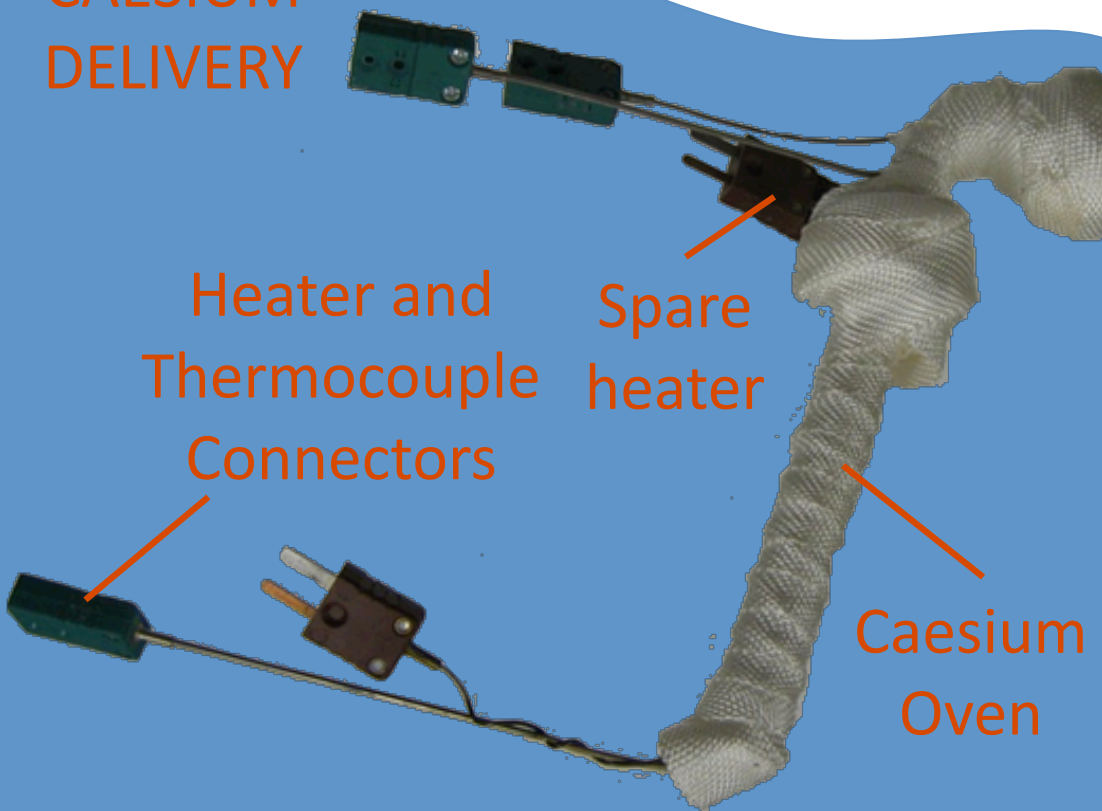
Support
Insulators

Caesium
Shields





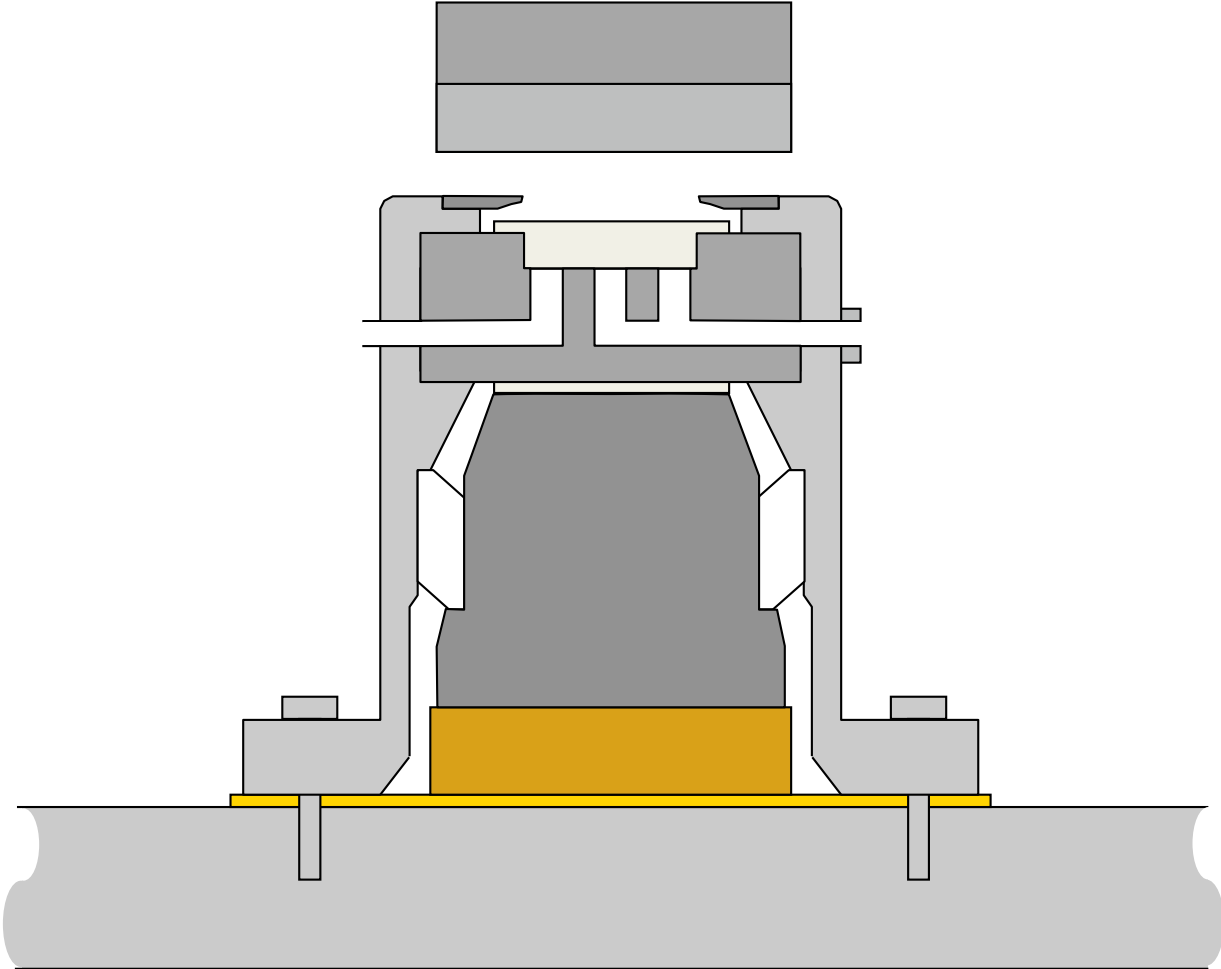
CAESIUM DELIVERY

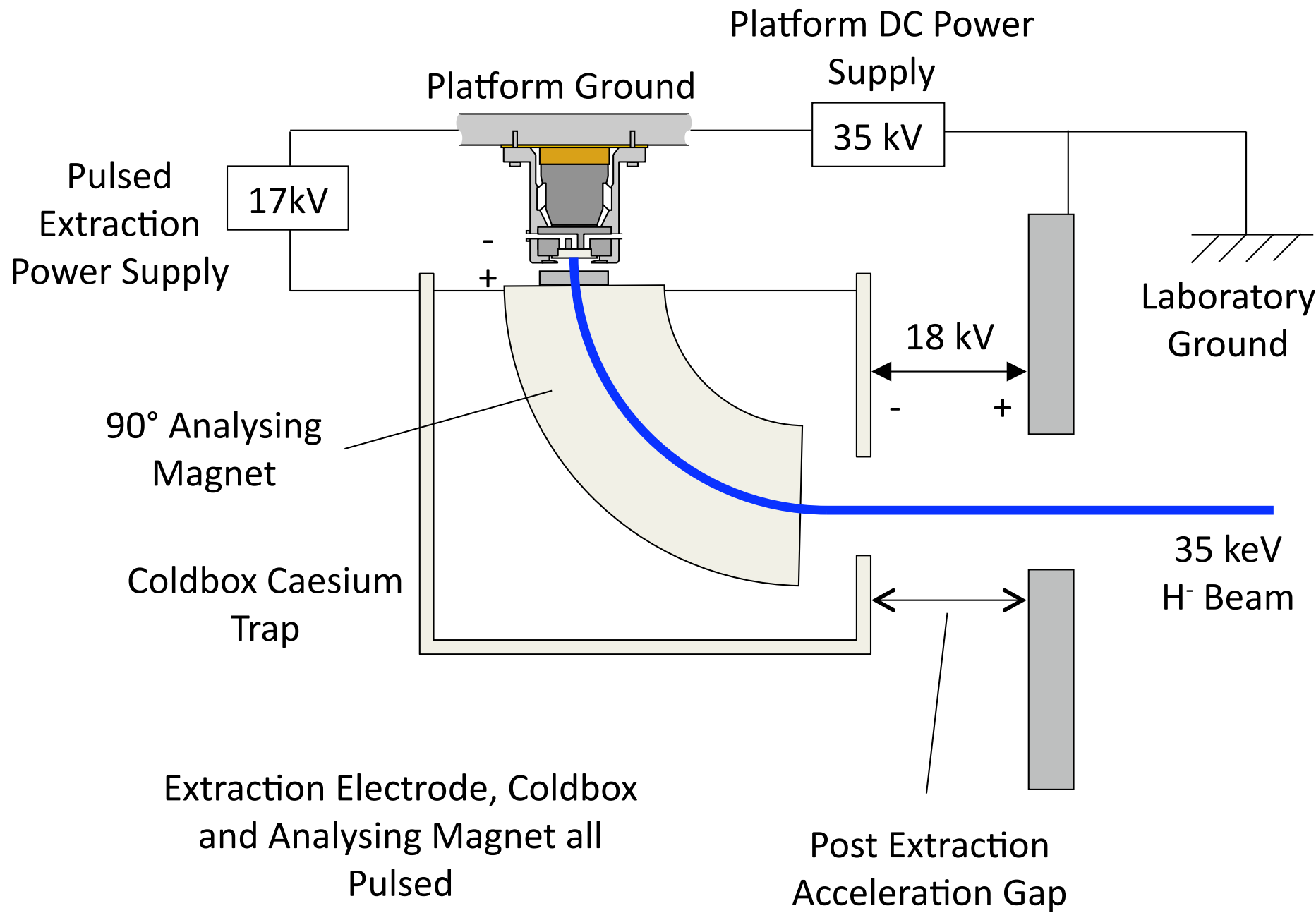


View Port

Caesium Oven





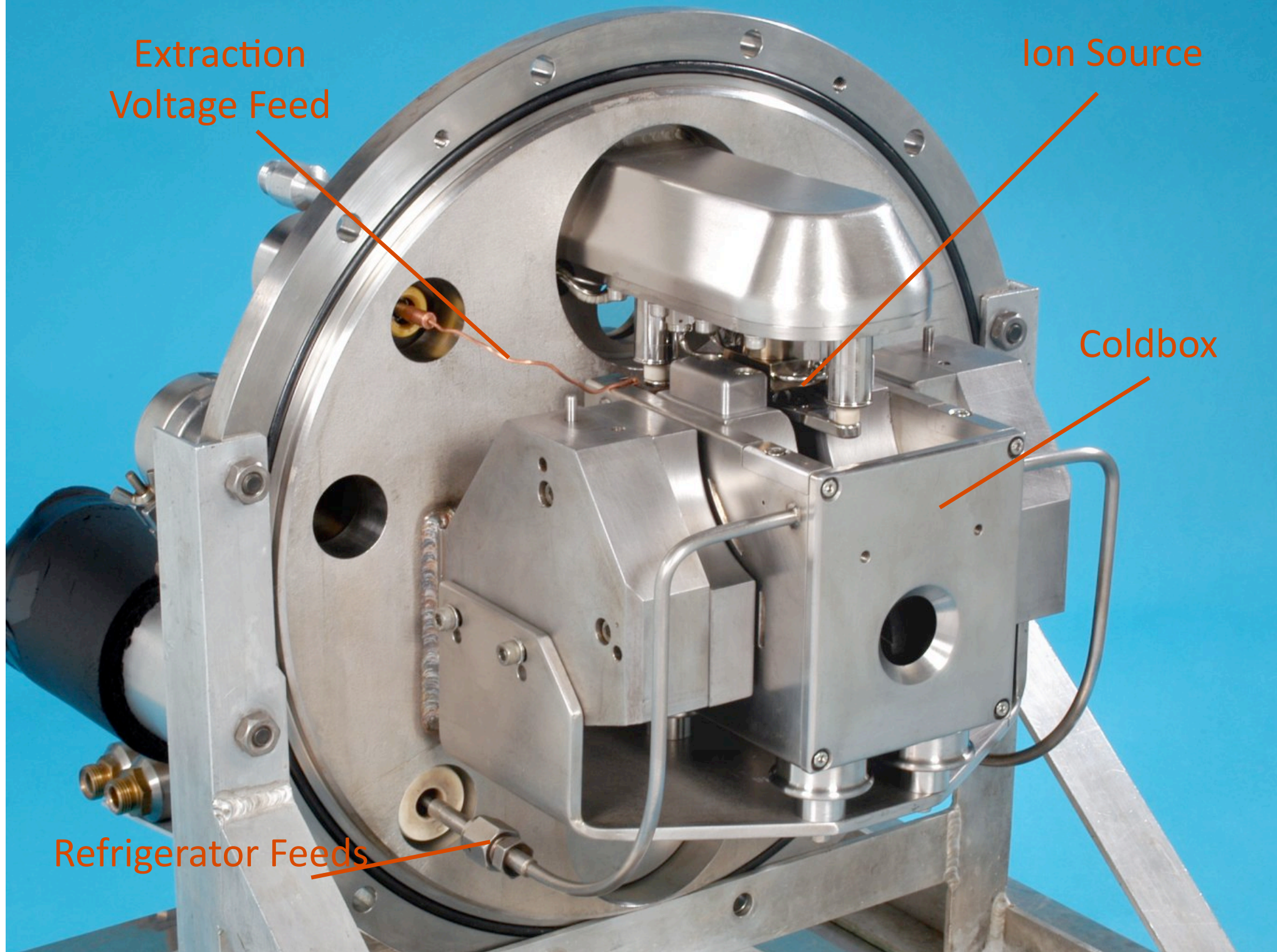


Extraction
Voltage Feed

Ion Source

Coldbox

Refrigerator Feeds

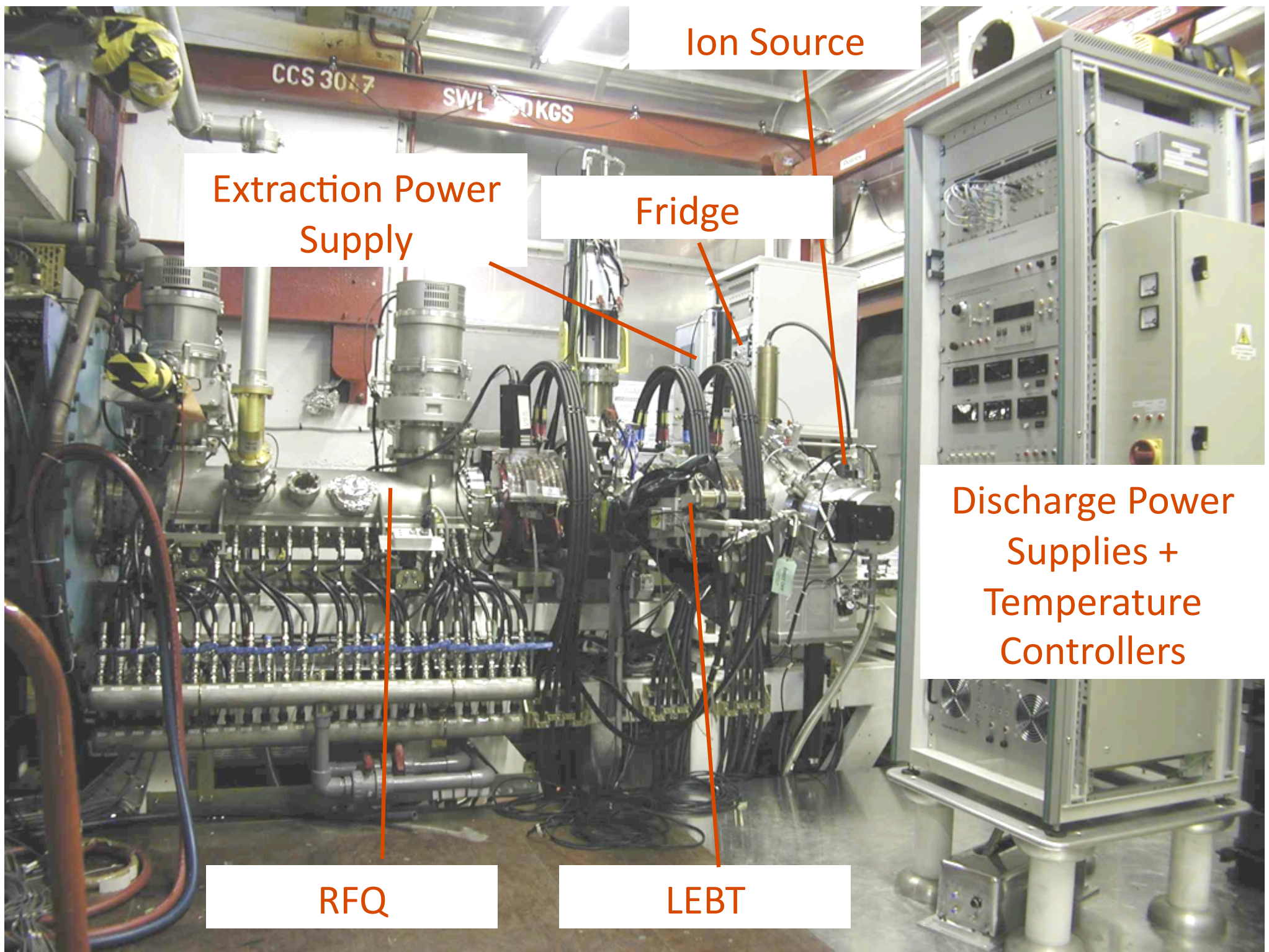




35 kV
Insulator

Ion Source

Sector
Magnet Coil



Ion Source

Extraction Power Supply

Fridge

Discharge Power Supplies + Temperature Controllers

RFQ

LEBT

RFQ - ION SOURCE

29-FEB-2008 13:00:47

Gas Control and VacuumGas ON/OFF ONH₂ Pressure 3.10V 3.80 LimitH₂ Flow

Control S

Interlock

A

DC curre

DC voltage 4.15V

AC current 56.0A 55.6A

AC current
slider control

DC

 ON/OFF OFF

Control Status REMOTE

Extractor

Voltage 18.80kV 18.53kV

Ext ON/OFF ON

Voltage 30.1V

Control Status LOCAL

Interlock Status Ion Source Temperatures

Cathode 489C

Anode 442C

383C

C 159C

C 322C

r 382C

REMOTE



ON

Heater Status

Platform 36.0 -35.9kV

Timing

Ion Source
Strip ChartIon Source
Logging

BACK



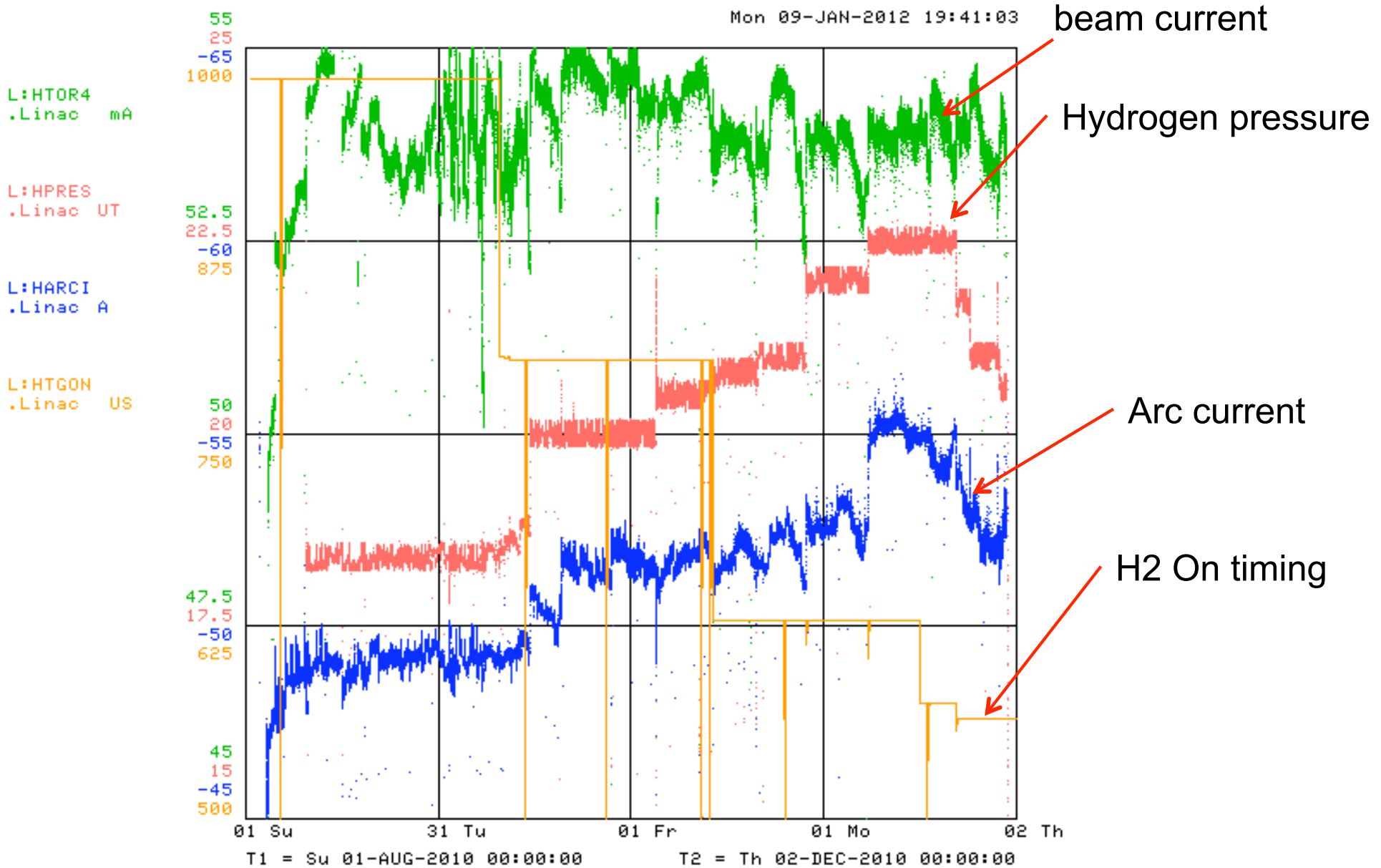
SPS Failure Modes

- Blocked caesium transport
- Failed heaters
- Failed piezo hydrogen valve
- Ancillary equipment failure
- Sputtering
 - Blocked Aperture Plate
 - Shorted Electrodes

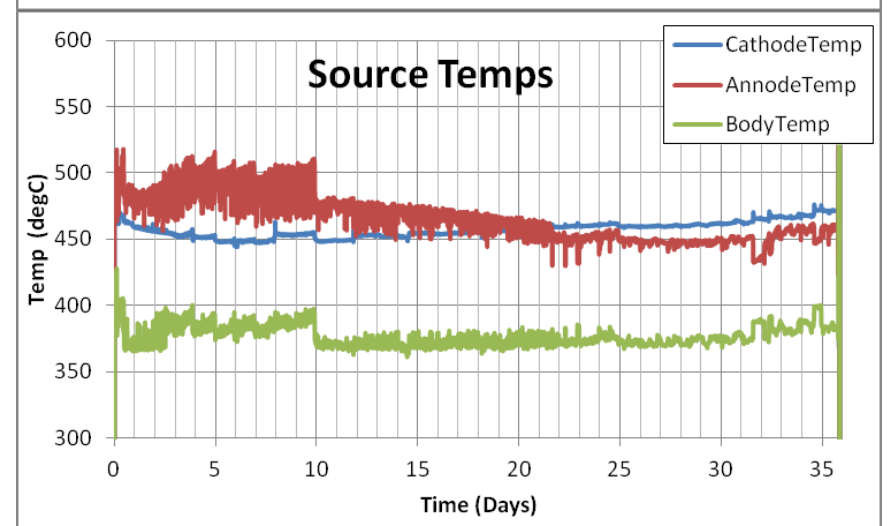
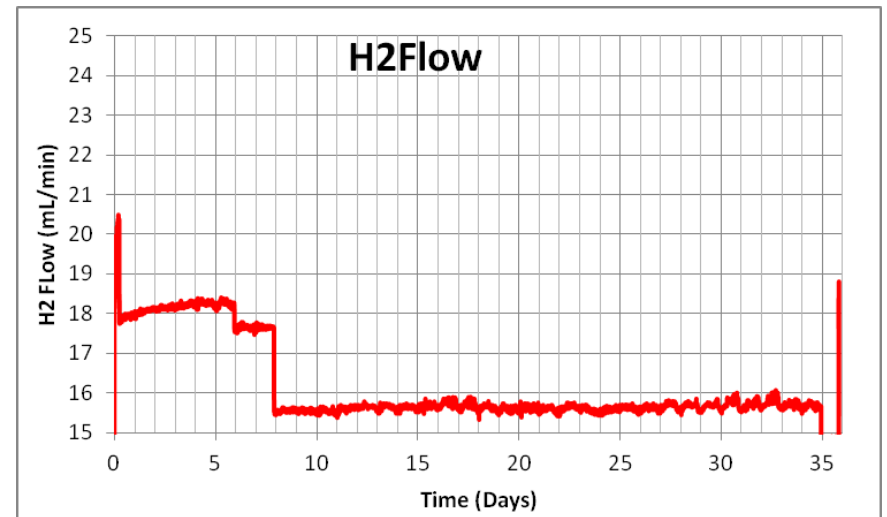
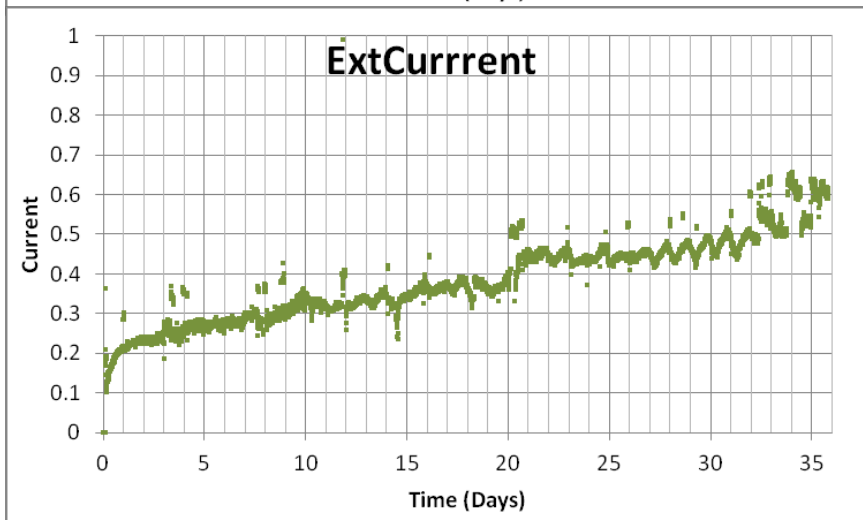
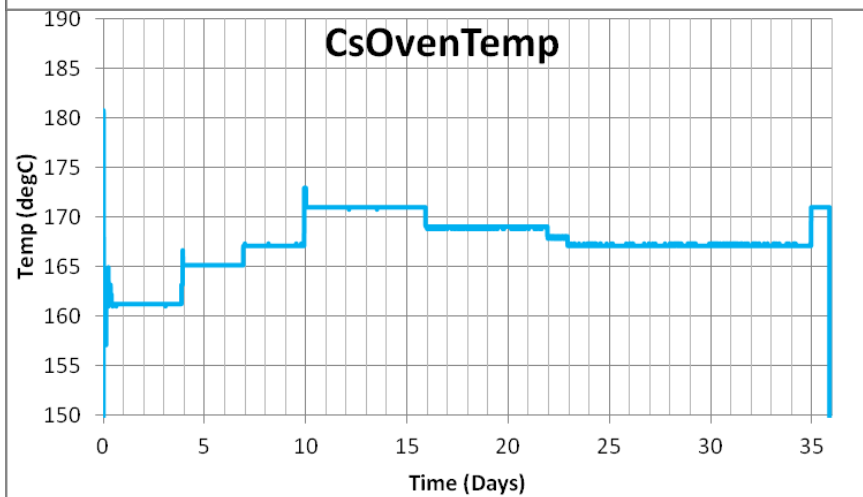
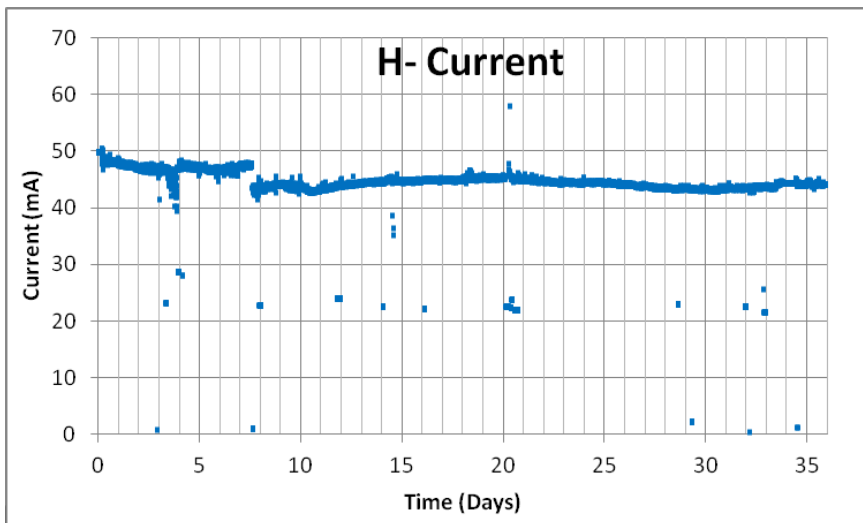
Compare SPS Lifetimes

	DESY	FNAL	BNL	ISIS
Discharge Current (A)	47	50	18	55
Pulse length (μs)	75	80	700	800
Rep rate (Hz)	6.25	15	7.5	50
Plasma Duty Factor (%)	0.047	0.12	0.525	4
Lifetime (Days)	900	200	270	30
Lifetime (Plasma Days)	0.42	0.24	1.42	1.2

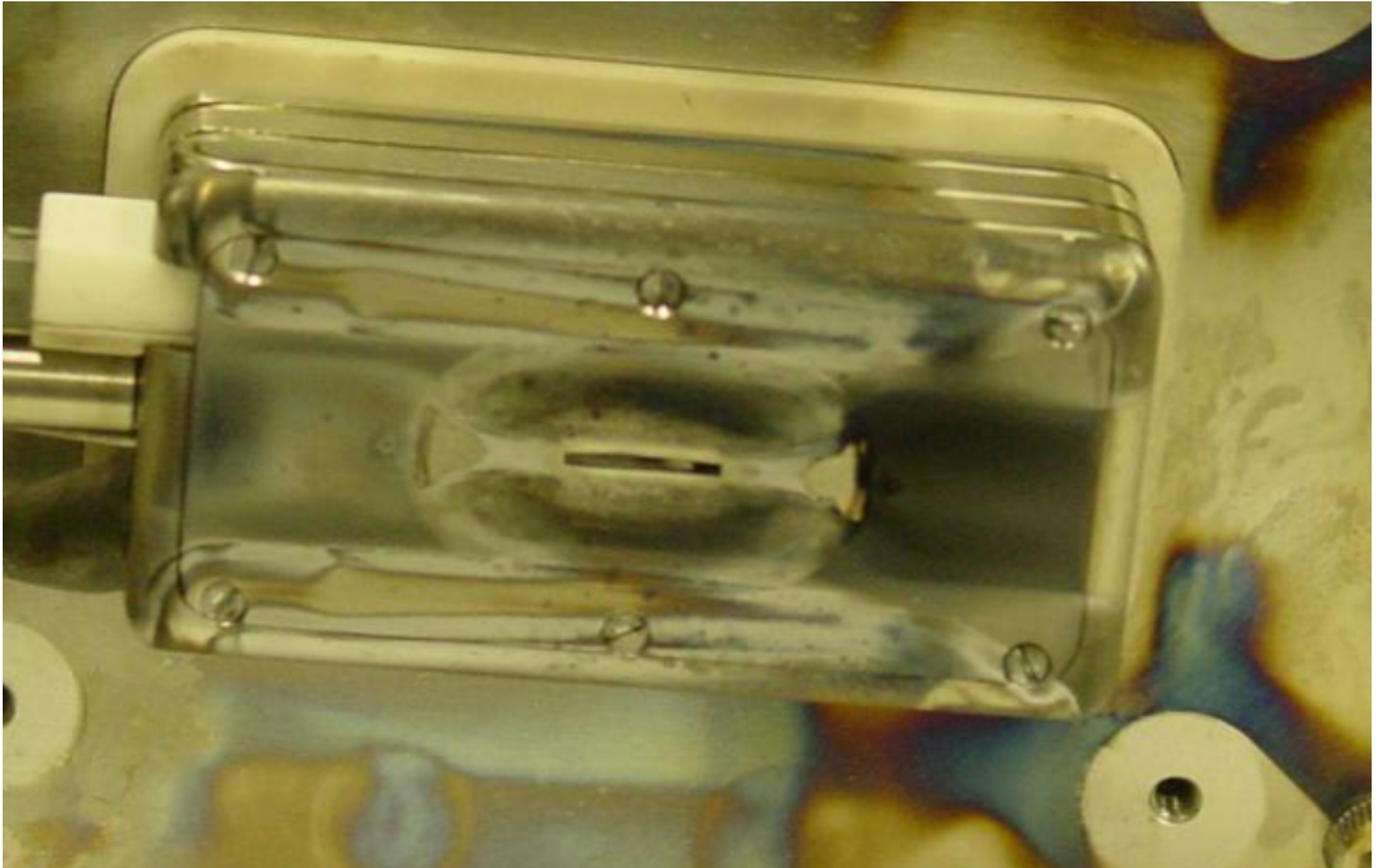
Fermilab Magnetron Ageing



ISIS Penning Ageing

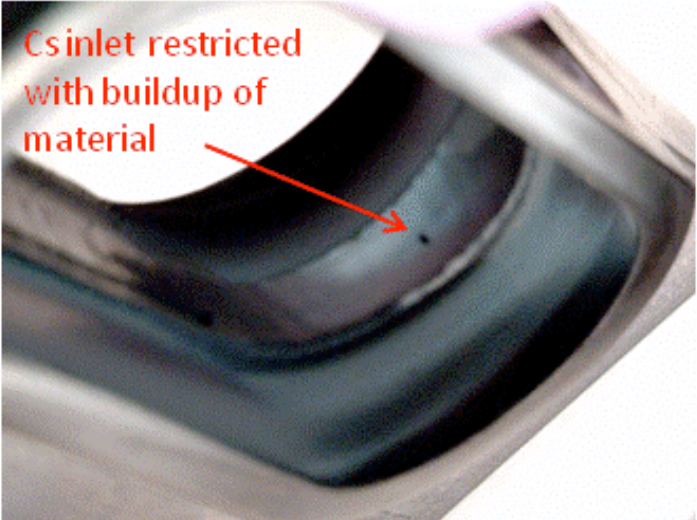
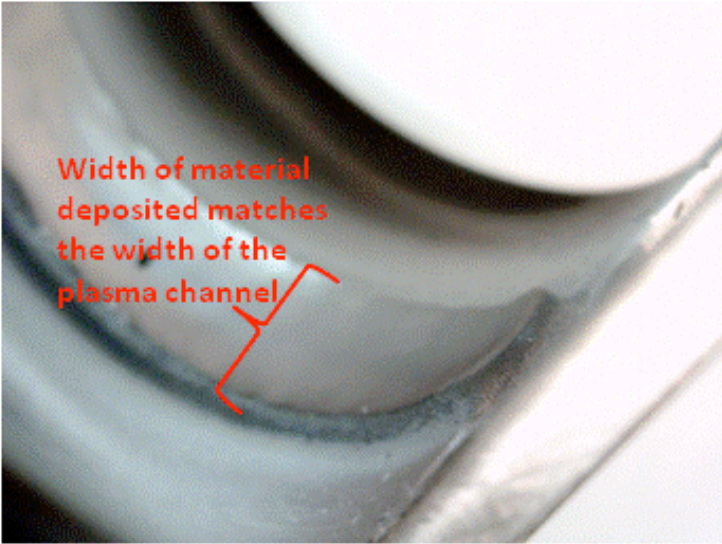


Fermilab Magnetron

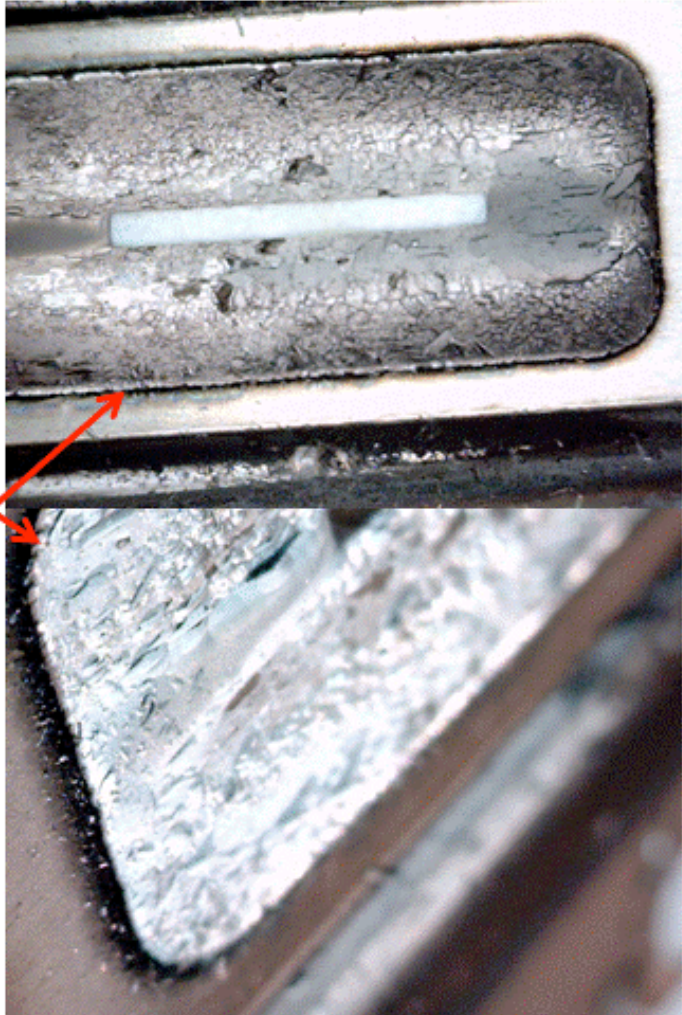


Fermilab Magnetron

Anode

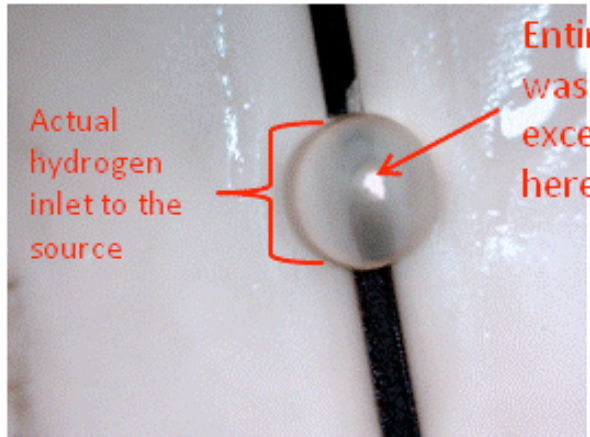
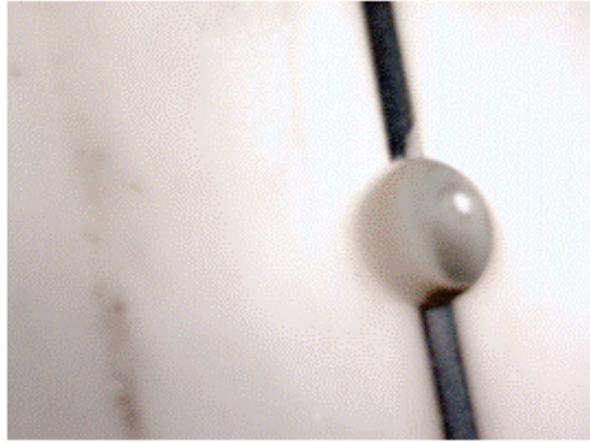


Anode cover plate



Fermilab Magnetron

Ceramic source body insulator

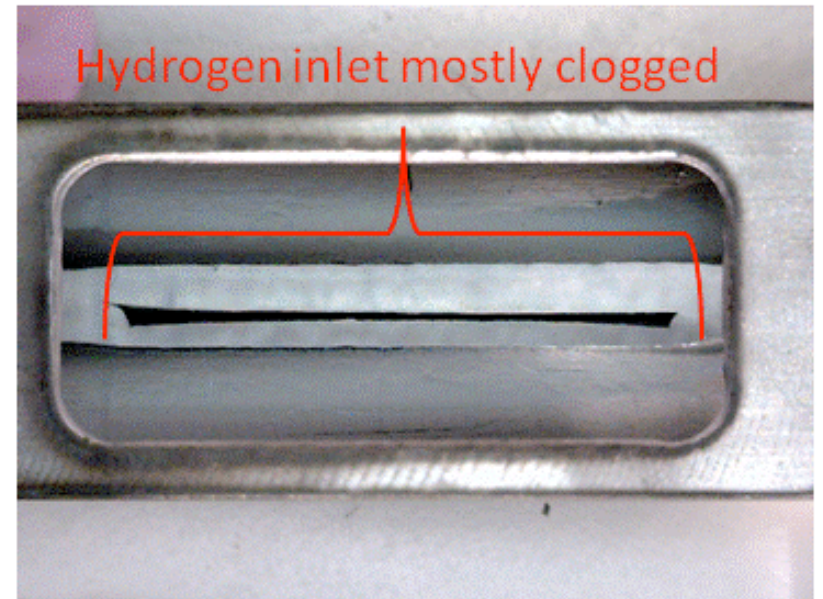


Entire hole was clogged except for here

View from other side of ceramic



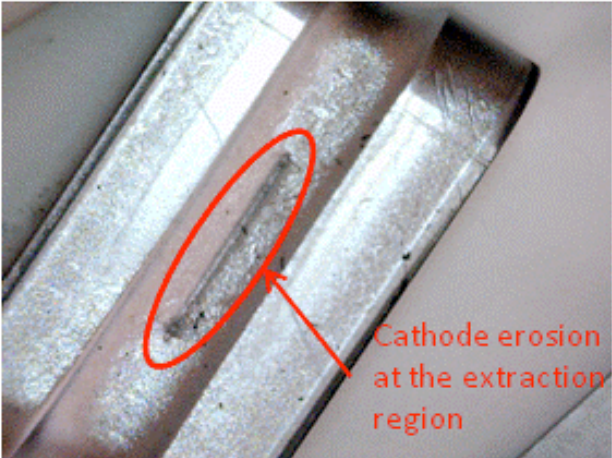
Anode



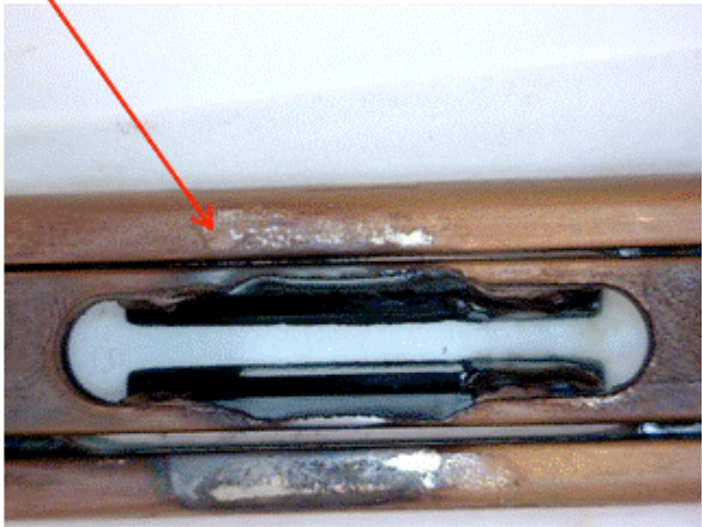
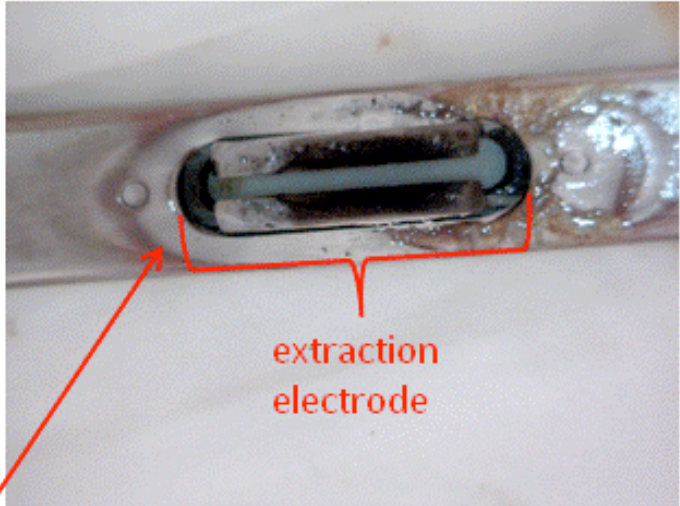
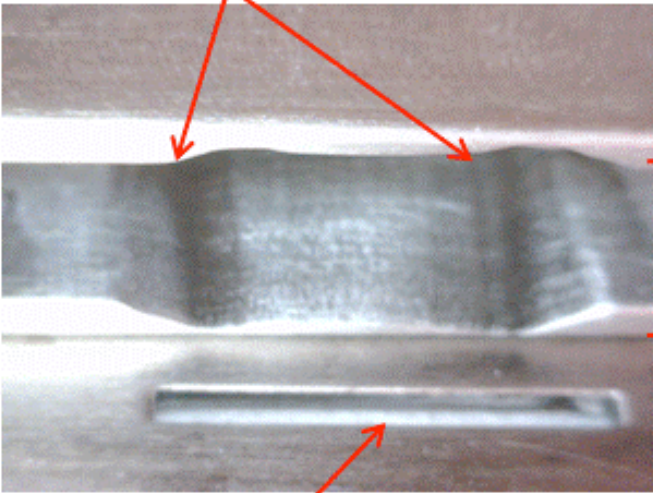
Material clogging the anode hydrogen inlet was a few mm thick. This is the most that we have ever seen.



Fermilab Magnetron

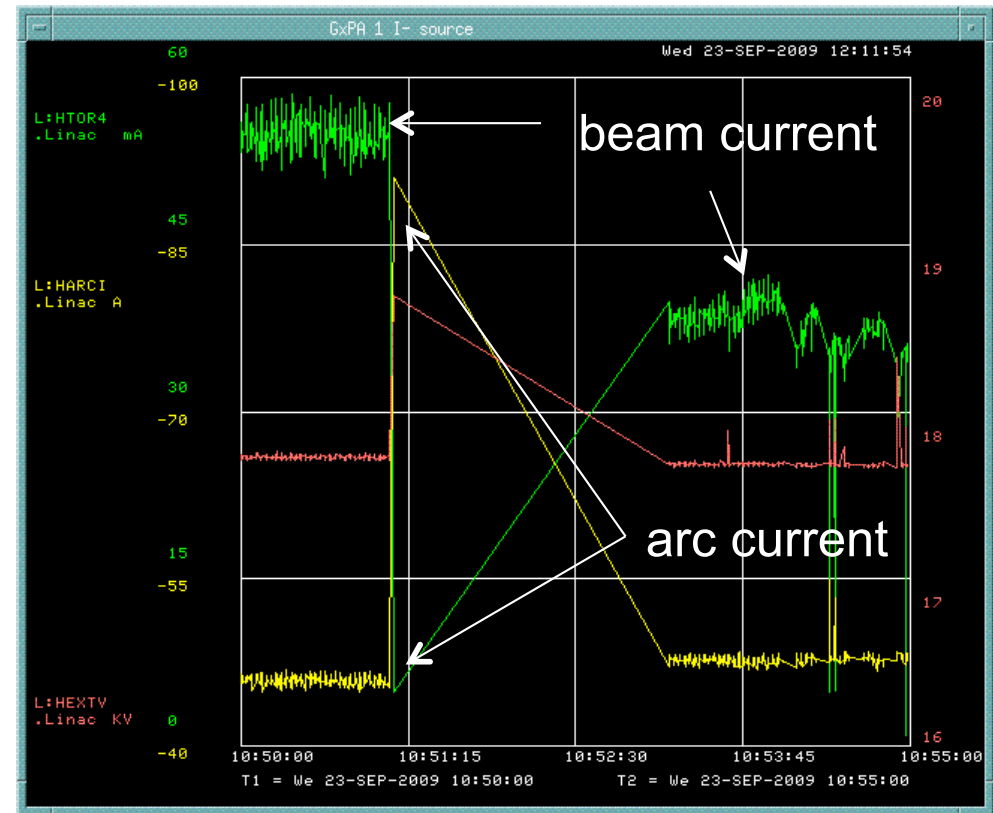
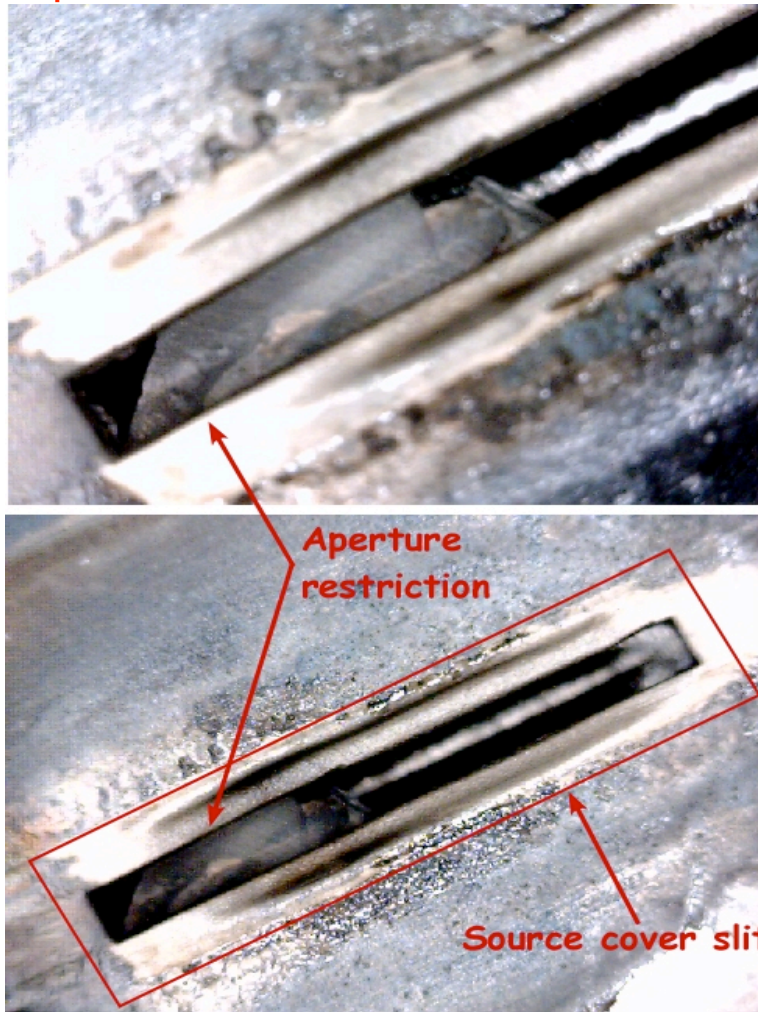


Extraction electrode erosion directly across from the anode cover plate aperture



Typical Source Failures

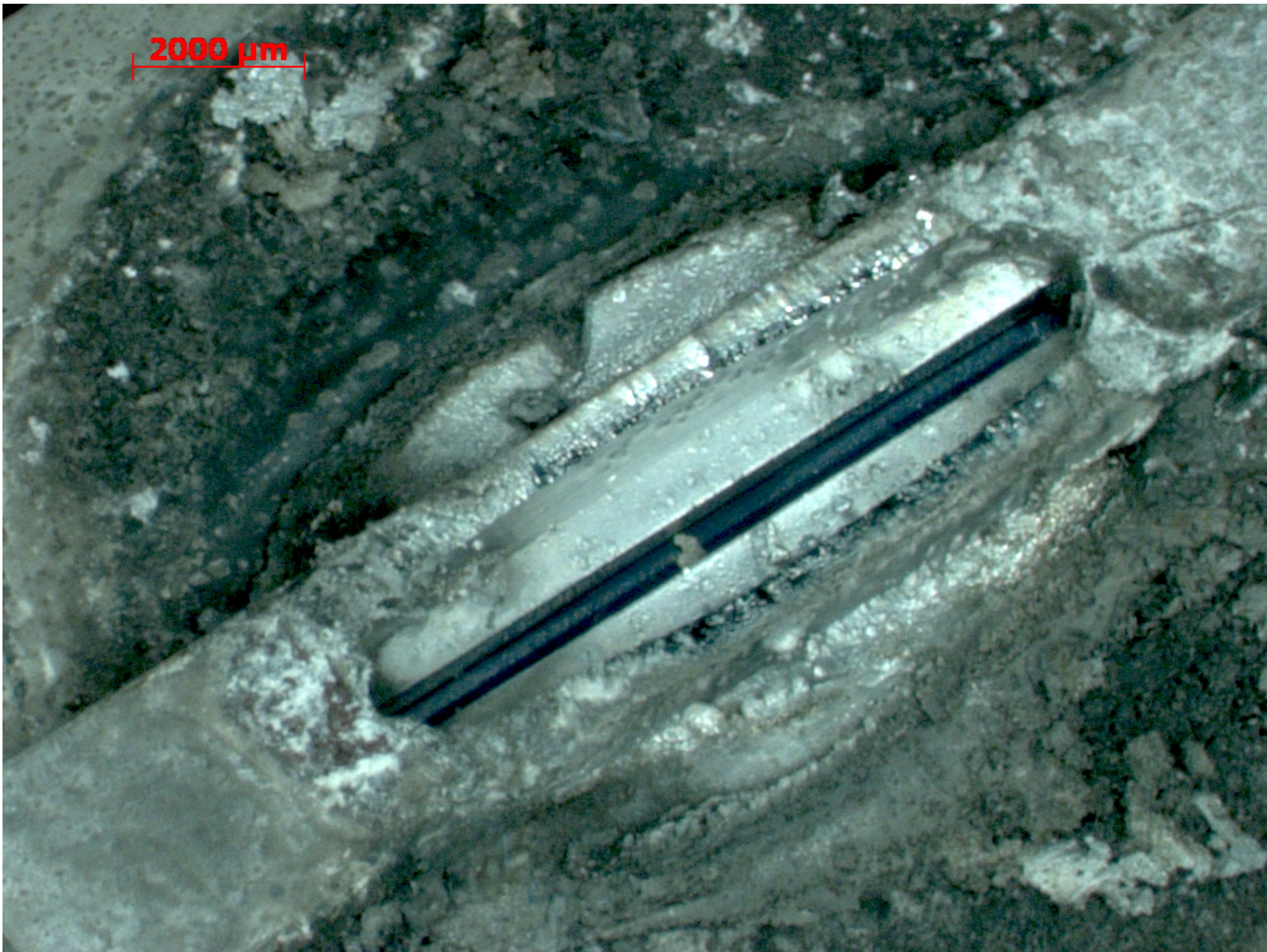
Cathode material flakes blocking source extraction aperture



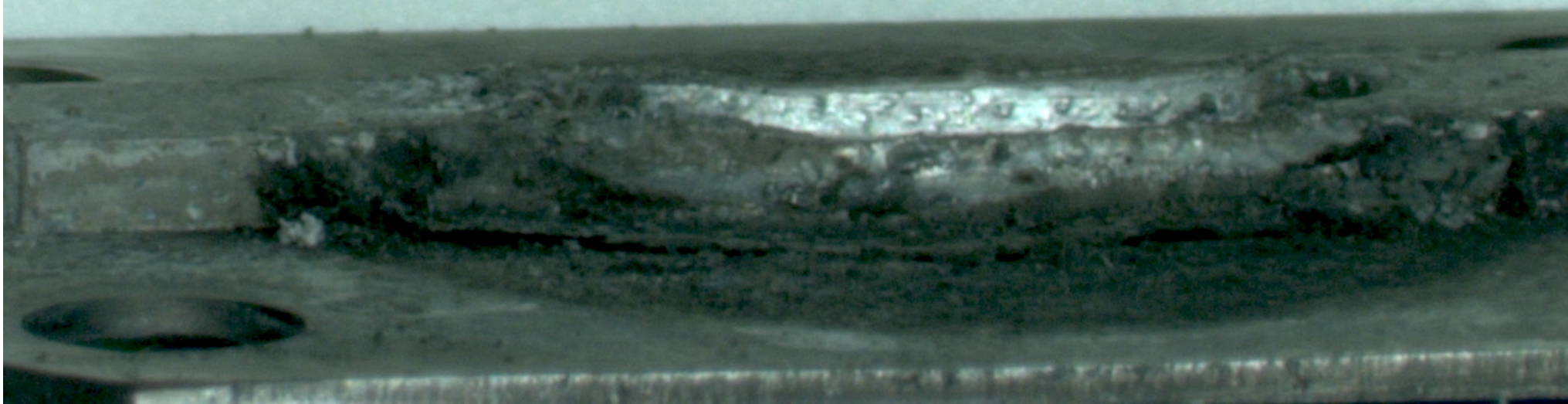
Cathode material flakes off and causes cathode/anode shorts

ISIS Penning 26 Day Electrode Wear

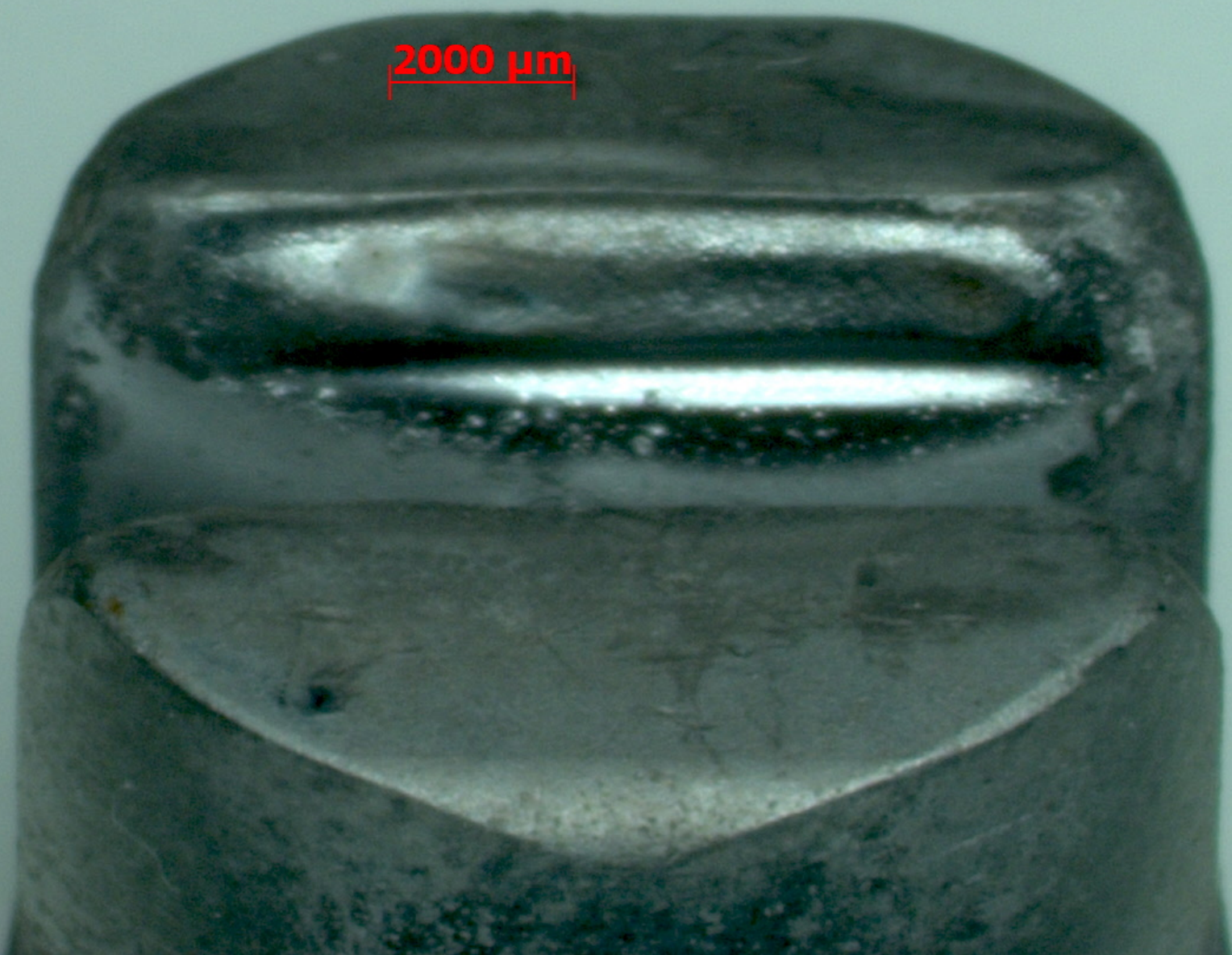
2000 μm



2000 μm



2000 μm

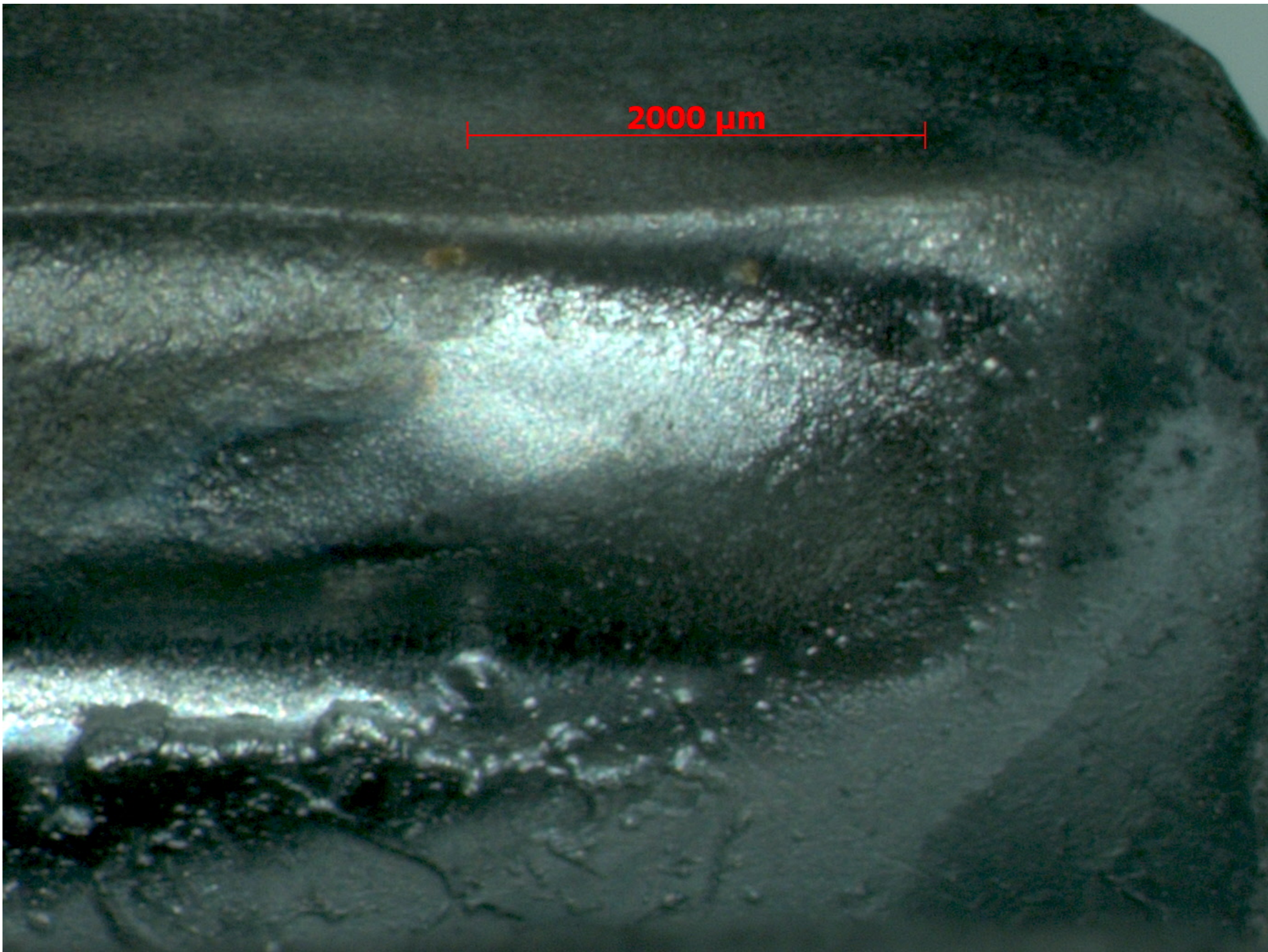


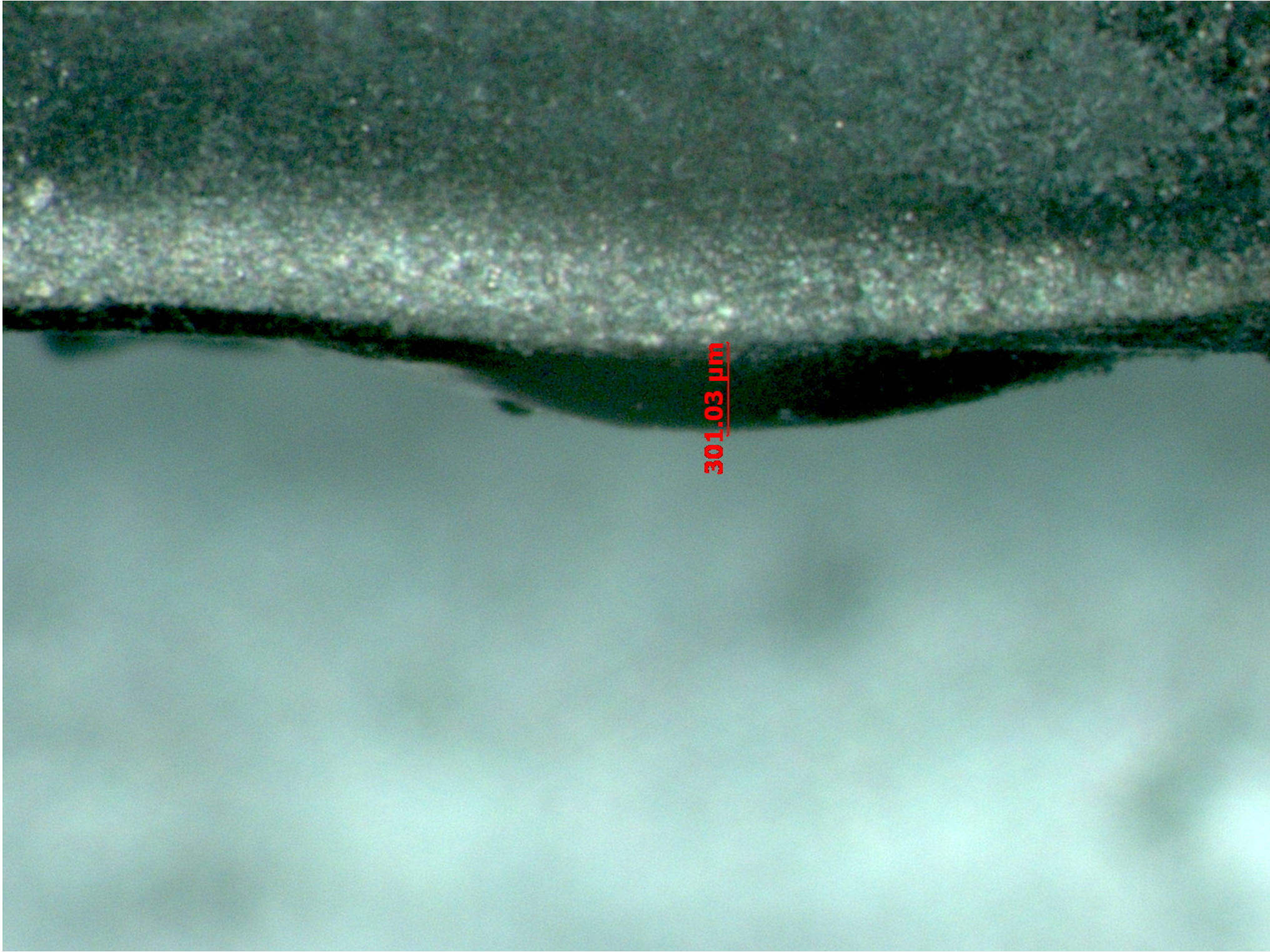


A micrograph showing a cross-section of a layered material. The top layer is dark and curved. Below it is a lighter, textured layer. A red horizontal line with vertical end caps spans across the middle of the image, labeled "10000 μm".

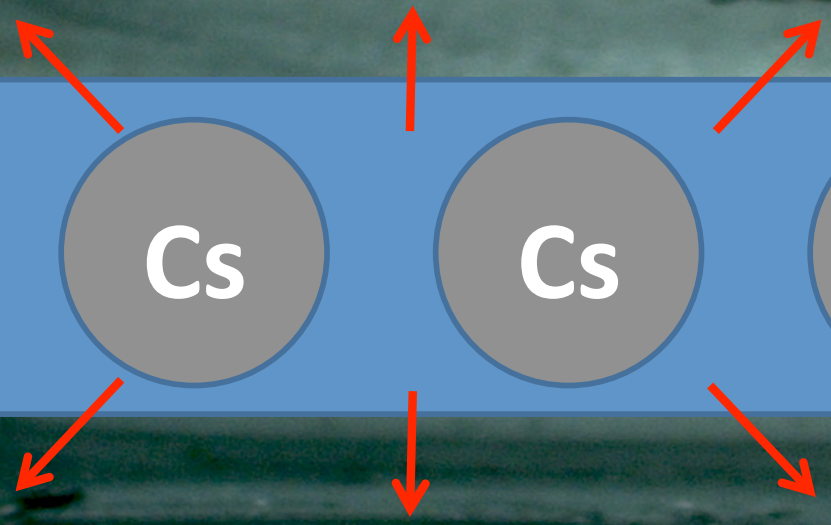
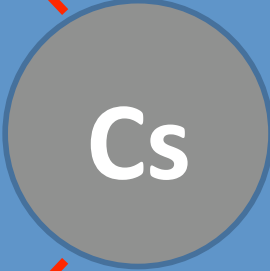
10000 μm

2000 μm





2000 μm



3 Sources at ISIS

Operational Source

24 x 7 operation
20 day average lifetime
200-300 μ s pulse length
50 Hz
35 keV
35 mA @ RFQ

Ion Source Development Rig

Pre-test operational
sources

Problem solving

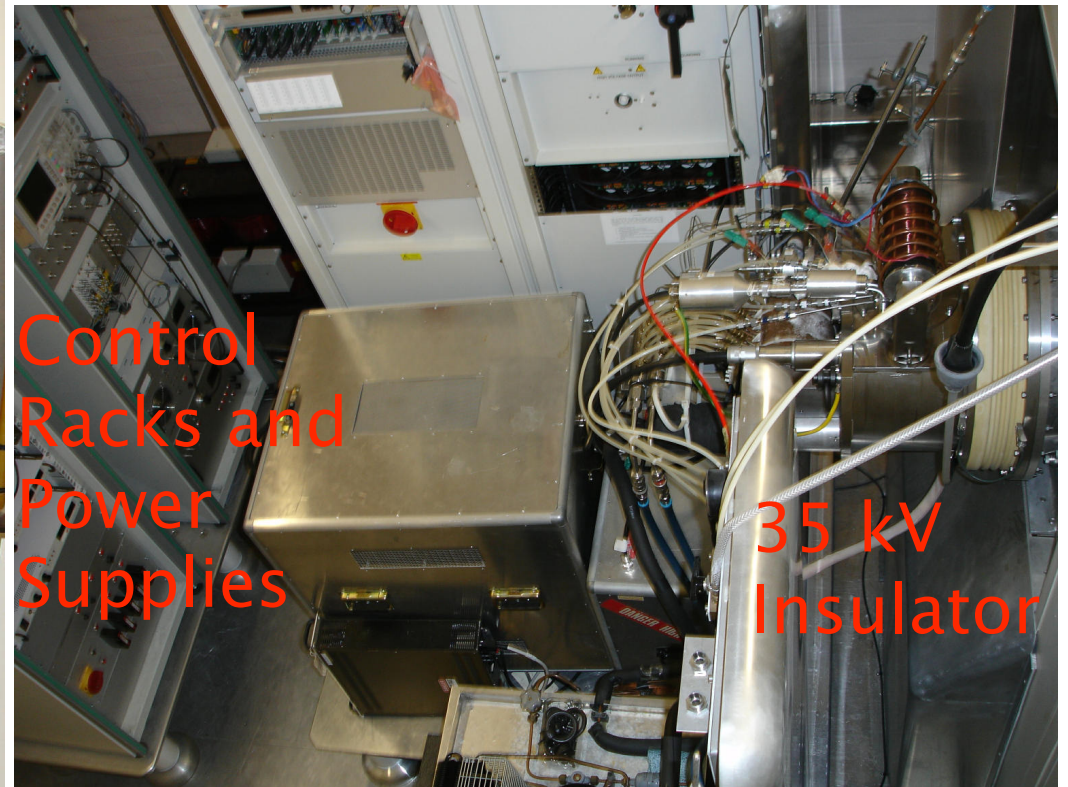
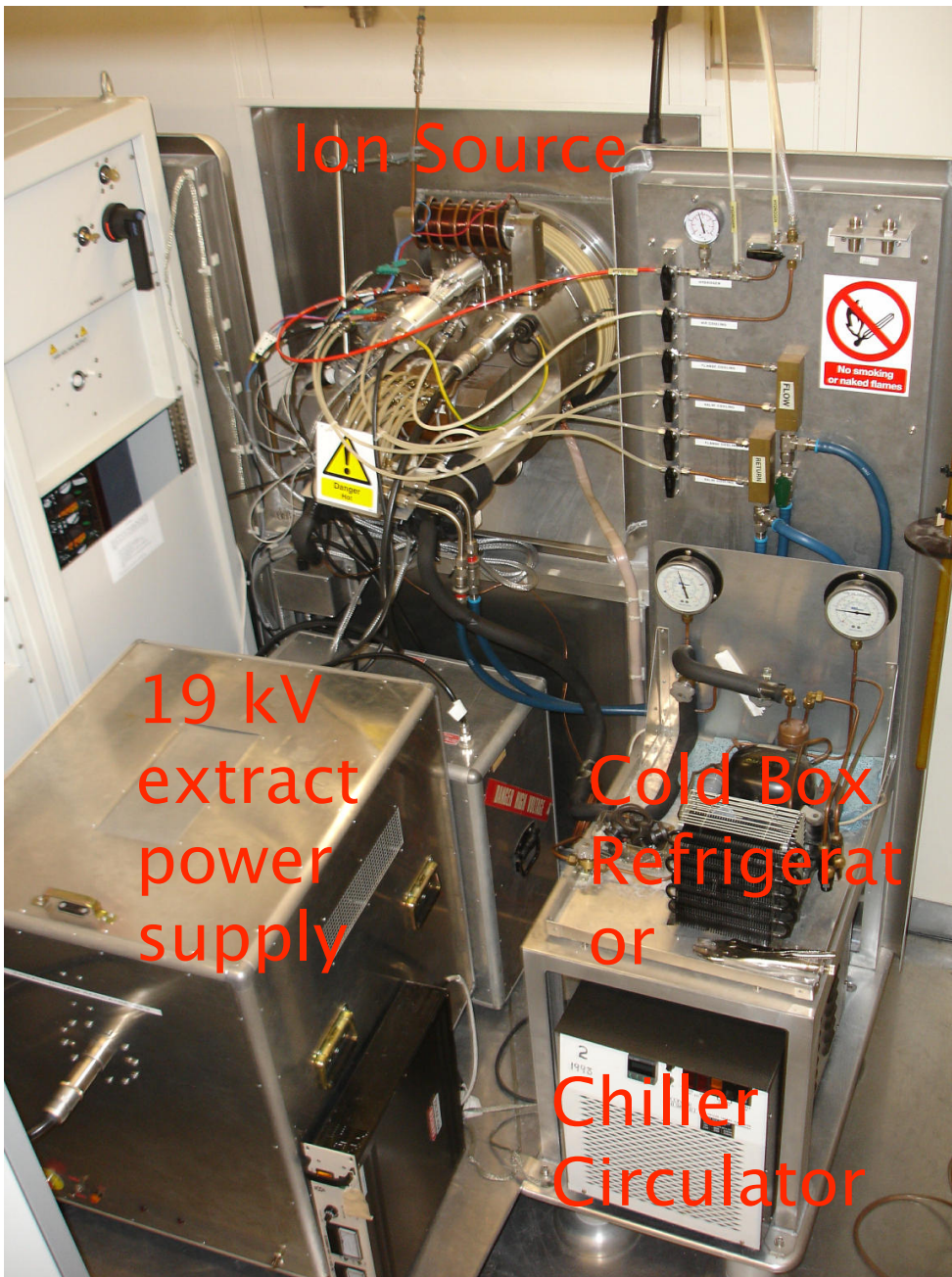
FETS Source

Experimental sources

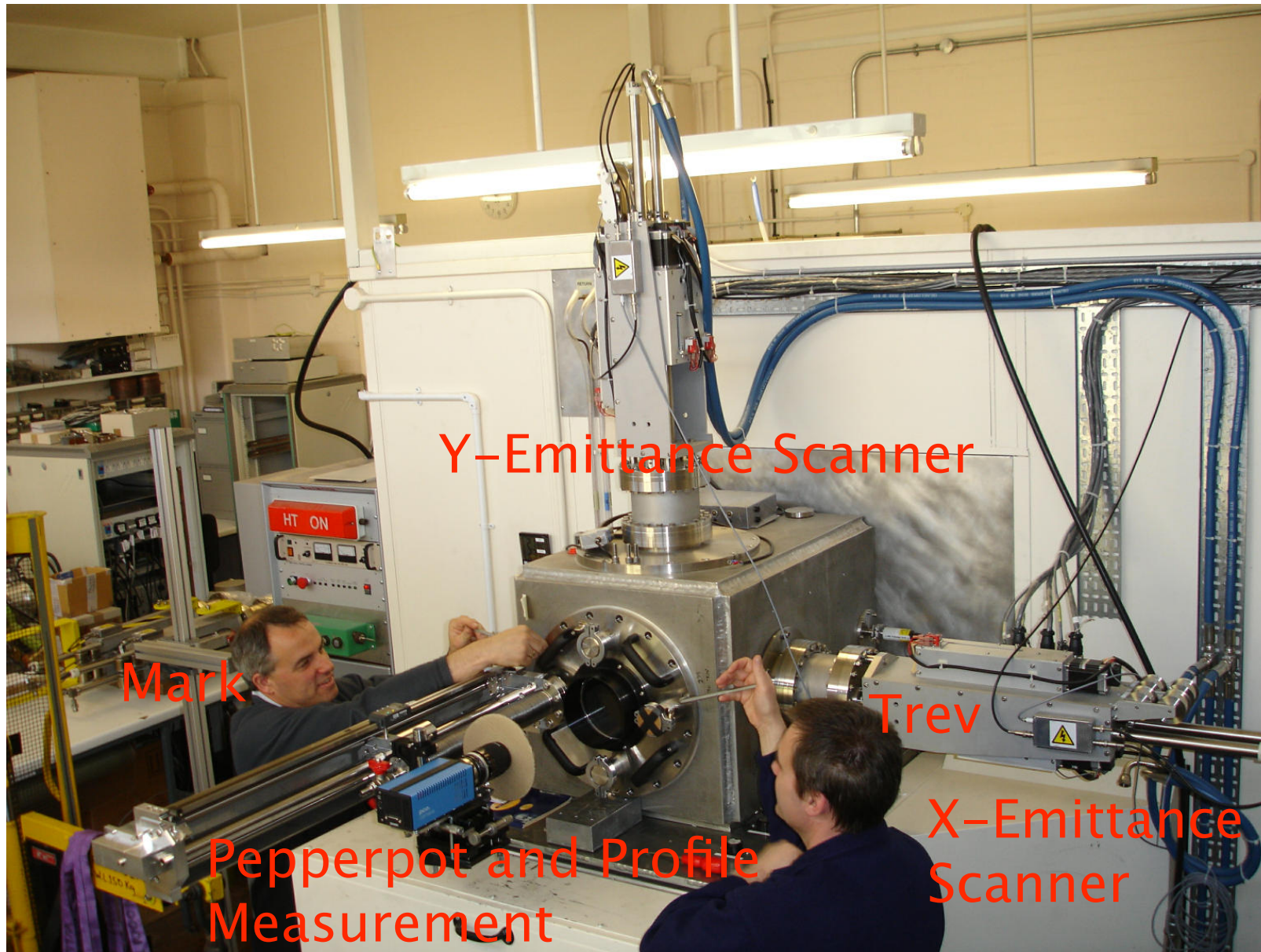
High current

Long pulse

65 keV



ISDR



Diagnositics Vessel

3 Sources at ISIS

Operational Source

24 x 7 operation
20 day average lifetime
200-300 μ s pulse length
50 Hz
35 keV
35 mA @ RFQ

Ion Source Development Rig

Pre-test operational
sources

Problem solving

FETS Source

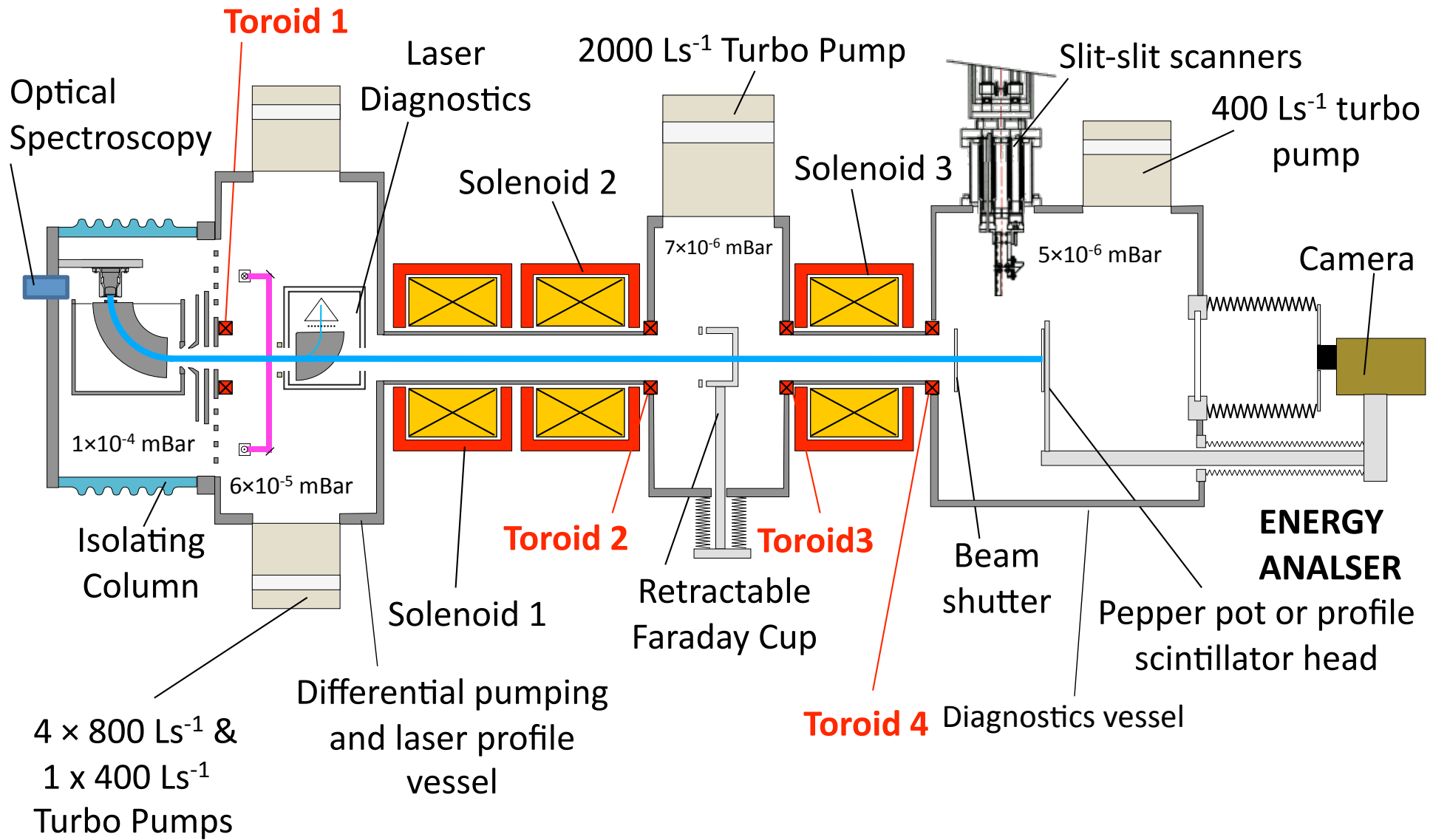
Experimental sources

High current

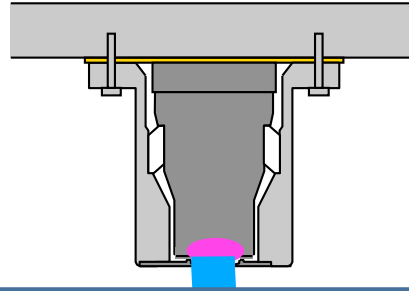
Long pulse

65 keV

Diagnostics and a LEBT are critical to Ion Source Development

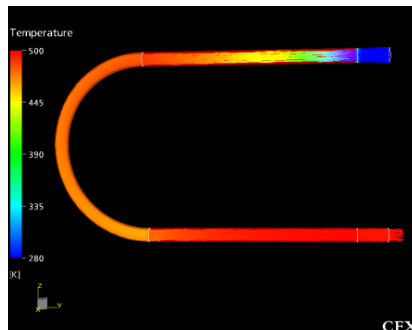
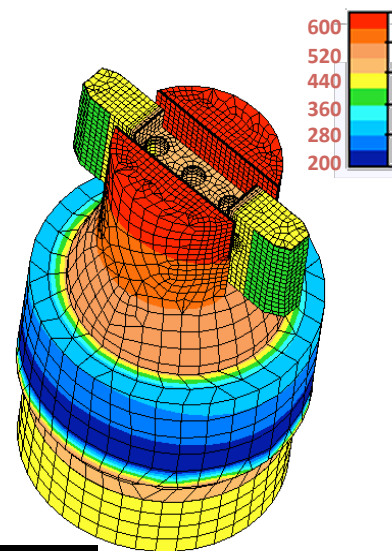


1. Extend discharge duty cycle



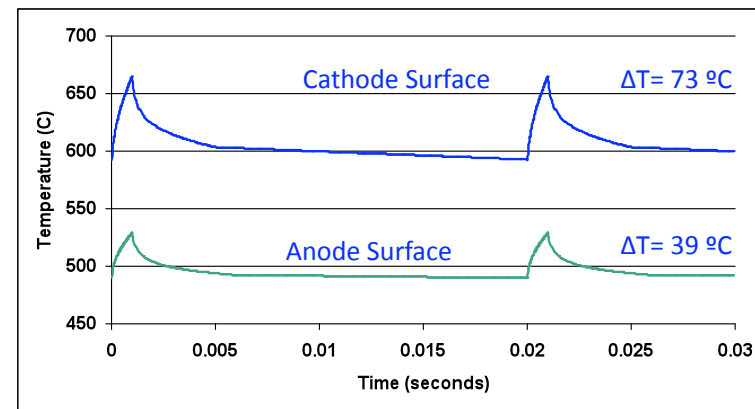
Finite Element Modelling

Steady state calculation



Computational fluid dynamic cooling calculation

Transient Calculation

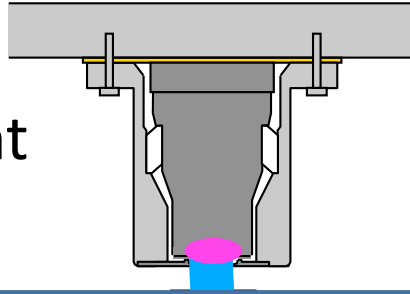


2.2 ms discharge at 50 Hz achieved with simple design changes + new PS

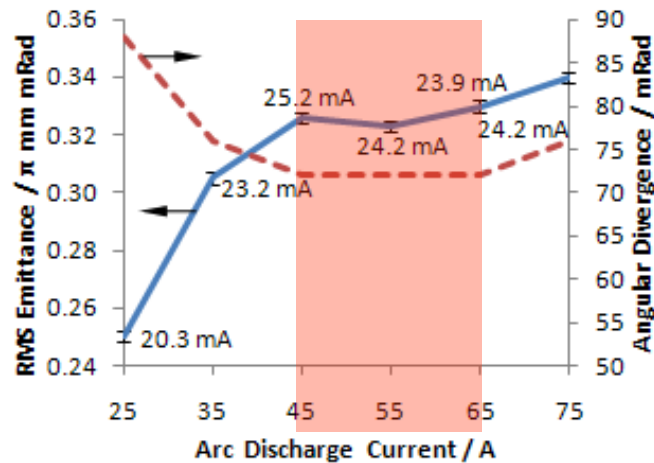
FE
modifications

1. Extend discharge duty cycle

2. Discharge current



Discharge Current Experiments



For each extraction condition there is a range of discharge currents that give minimum beam divergence

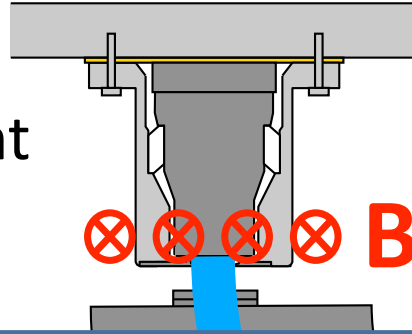
14 kV extraction voltage
2.2 mm extraction gap

FETS source modifications

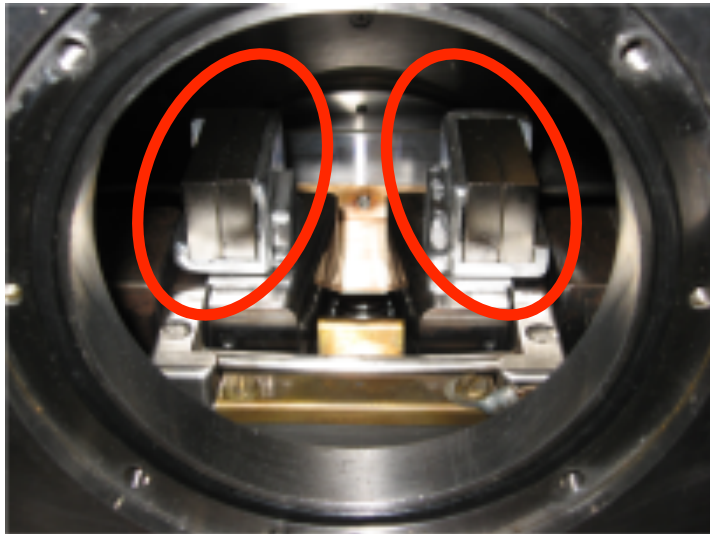
1. Extend discharge duty cycle

2. Discharge current

3. Permanent magnet Penning field



$\text{Nd}_2\text{Fe}_{14}\text{B}$ Permanent Magnets



To allow different extraction voltages the Penning field must be decoupled from the sector magnet field

Permanent magnets are used to produce the produce the 0.15 – 0.25 T required for a stable discharge

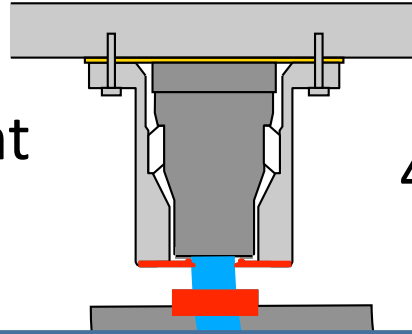
FETS source
modifications

1. Extend discharge duty cycle

2. Discharge current

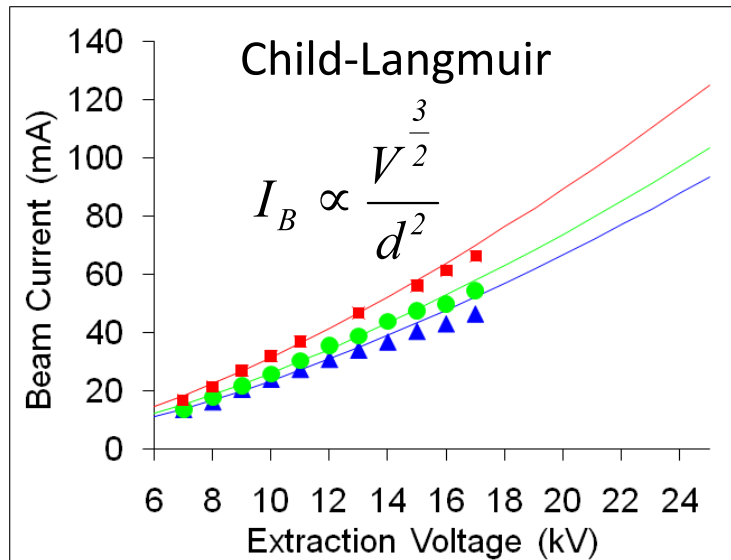
3. Permanent magnet Penning field

4. Extraction

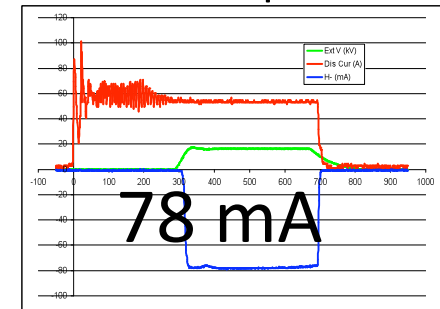
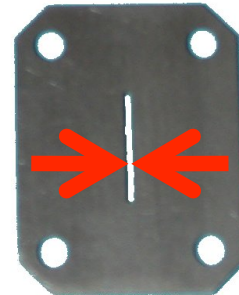


Voltage, Geometry and Meniscus

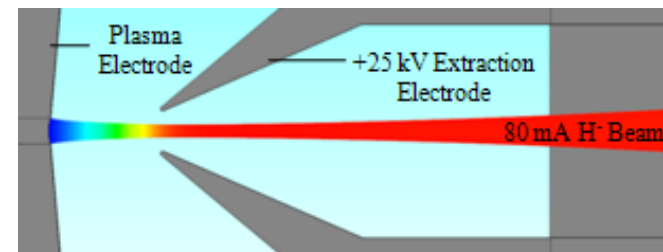
Increase voltage from 17 to 25 kV



Widen plasma electrode aperture



Meniscus Studies



FE
mo

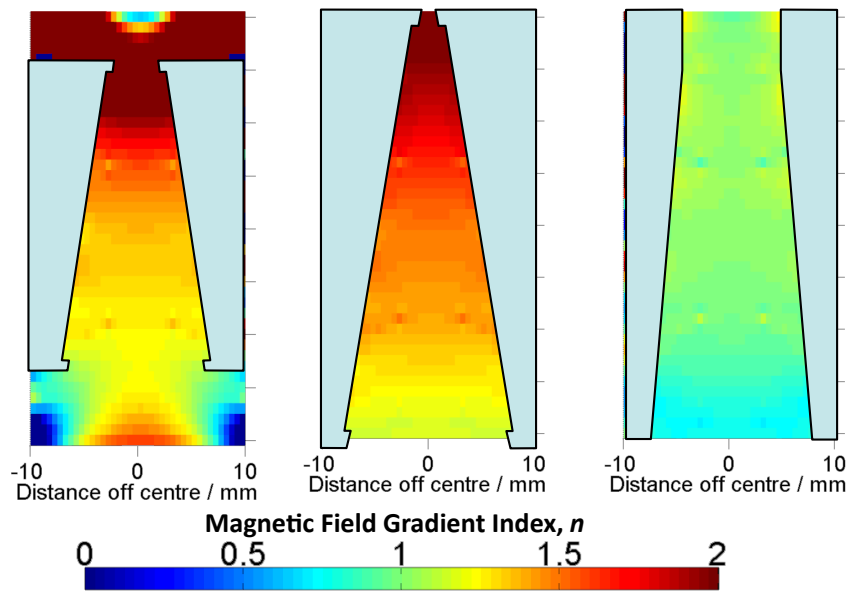
Work in progress...

1. FETS source modifications

Magnet Redesign

Dipole has a focusing component

Field gradient index $n = -\frac{R_e}{B_e} \left(\frac{dB}{dR} \right)$



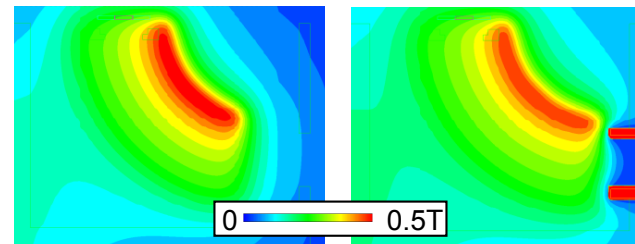
Beam expands under space charge

Exact degree of compensation unknown

Optimum field gradient index $n = 1.2$ determined by experiment

Size of good field region increased

Field must be adequately terminated



Significant improvement in emittance

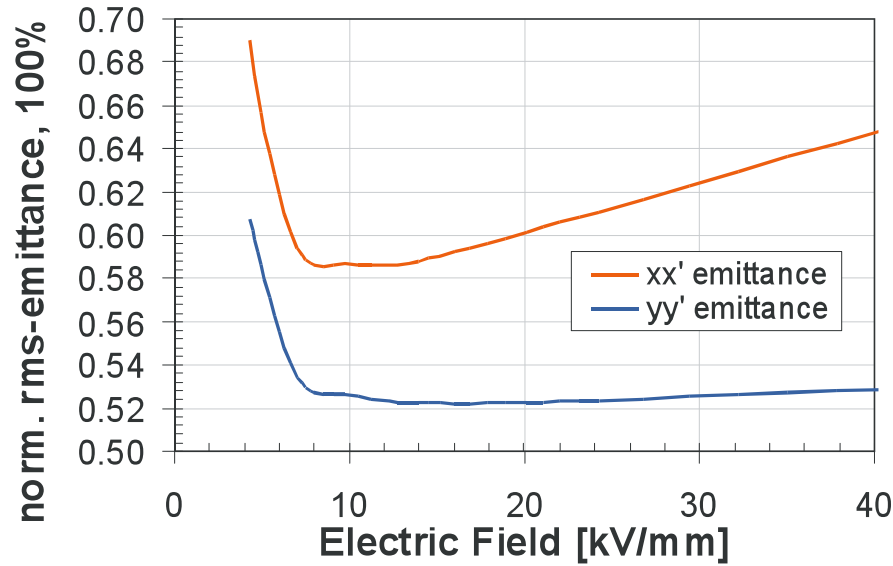
5. Analysing magnet

FETS source modifications

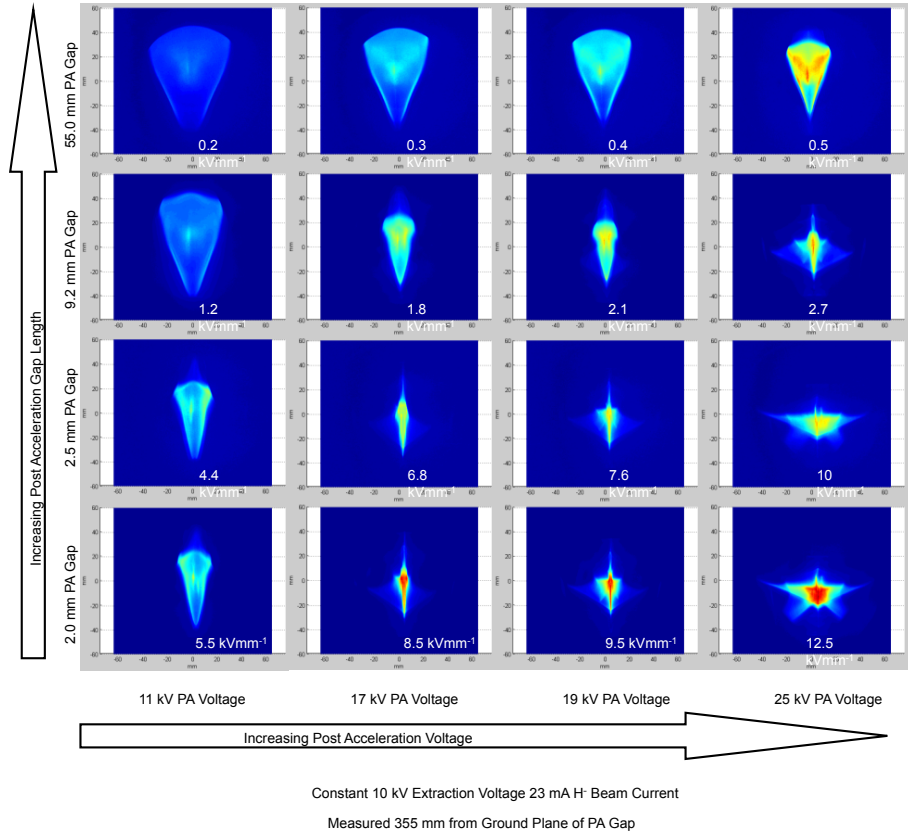
1.

Optimize Gap

2

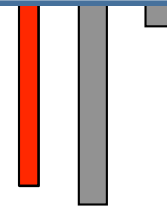


Minimum emittance growth occurs for a post acceleration field of 9 kVmm⁻¹



5. Analysing magnet

FETS source modifications

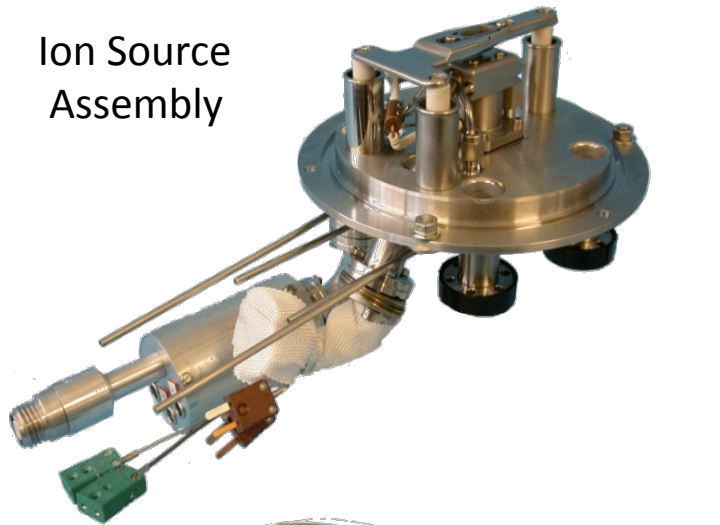


Experimental Source Configurations

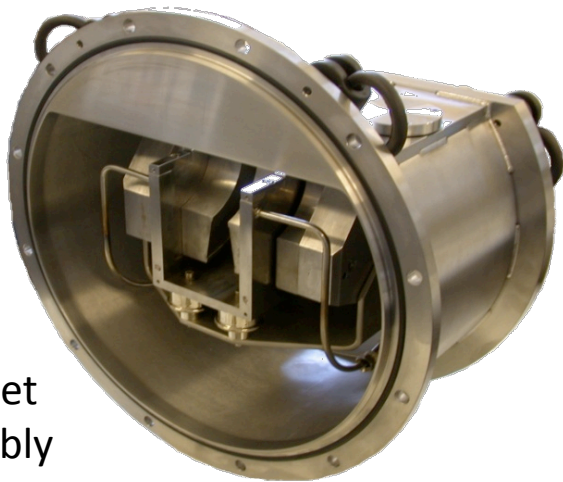
Top Loading Ion Source

Separate Penning Field

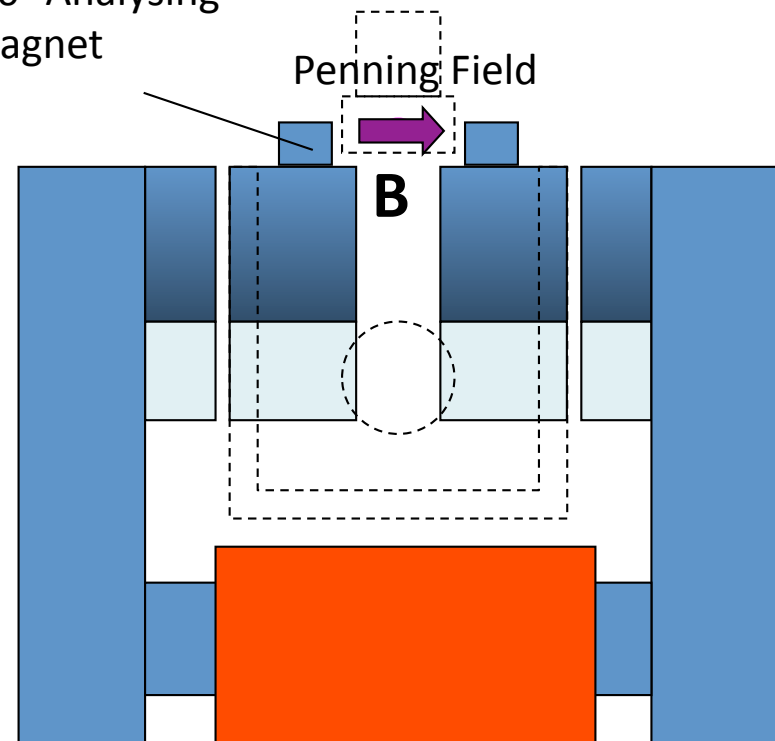
Ion Source
Assembly

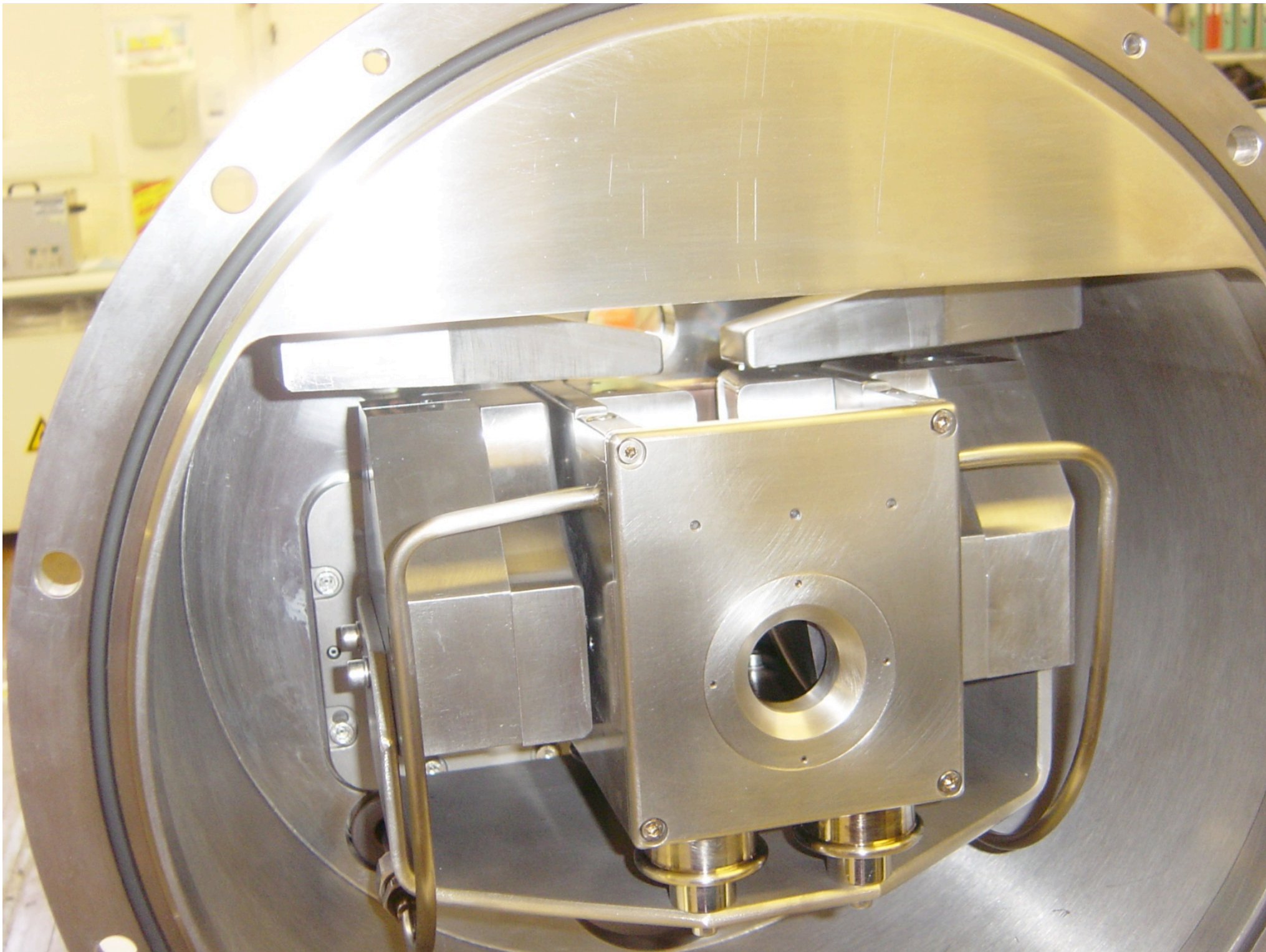


Magnet
Assembly



Pole tip extensions
on the 90° Analysing
Magnet





Many Experiments

Multi Beamlet Extraction

Energy Spread

Extraction Voltage

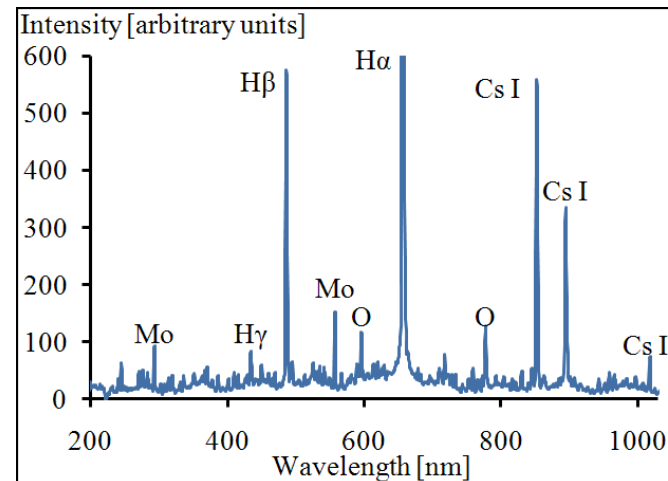
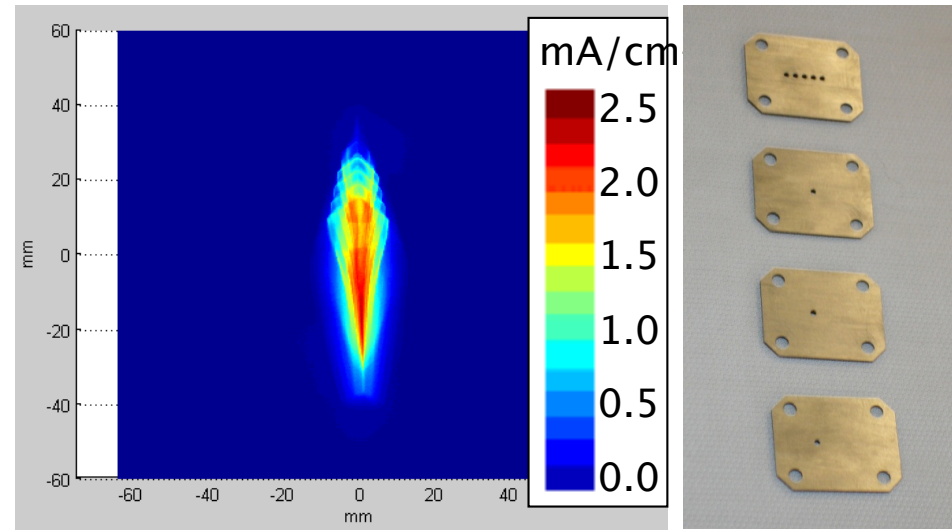
Extraction Geometry

Post Acceleration Gap

Post Acceleration Voltage

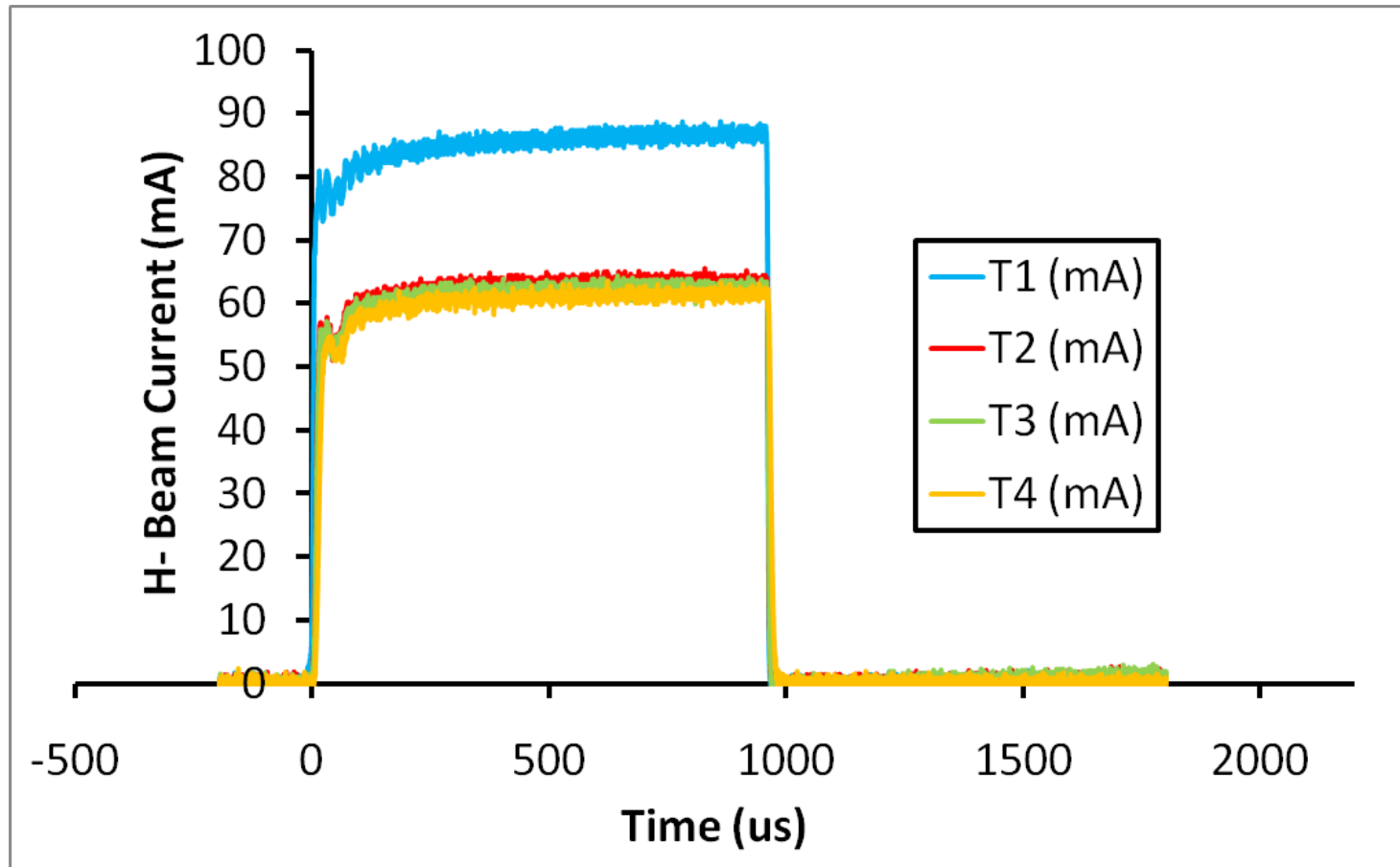
Anode Geometry

Operating Conditions



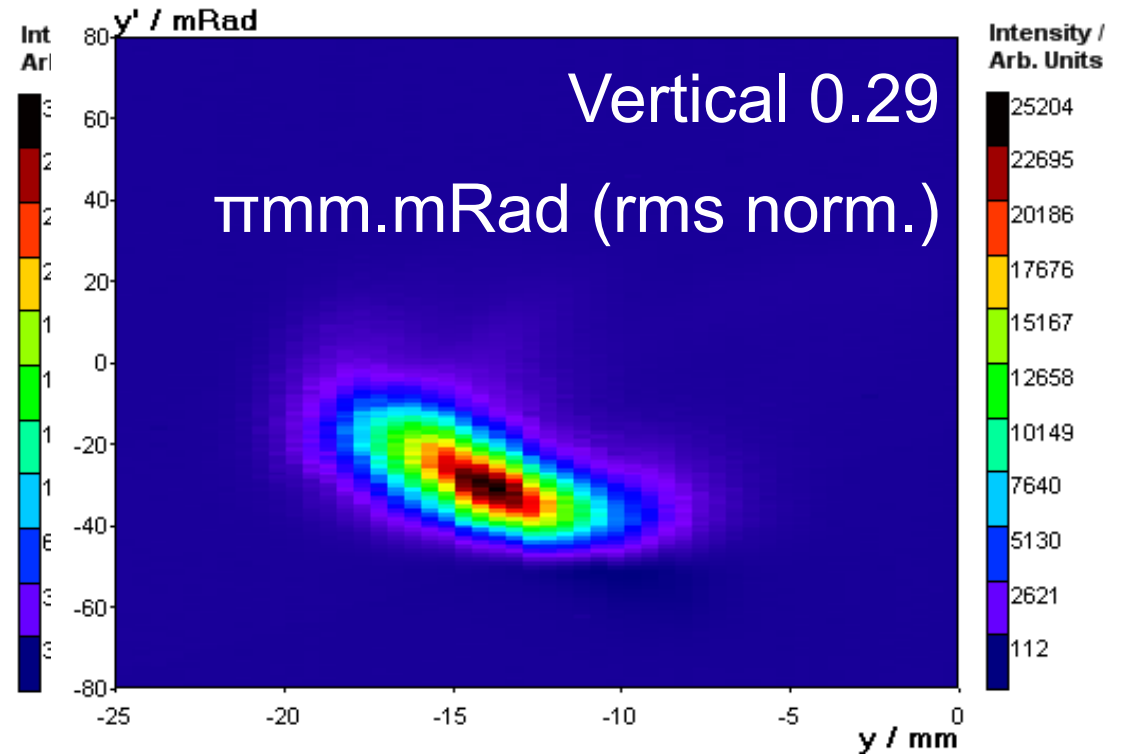
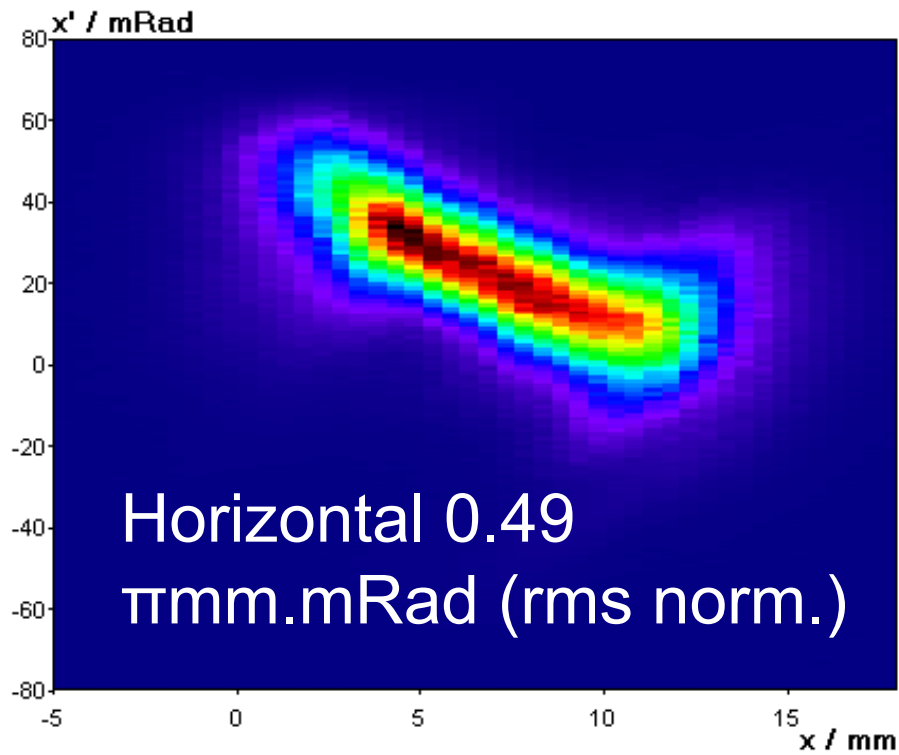
Optical Spectroscopy

62 mA 1ms 50 Hz Operation

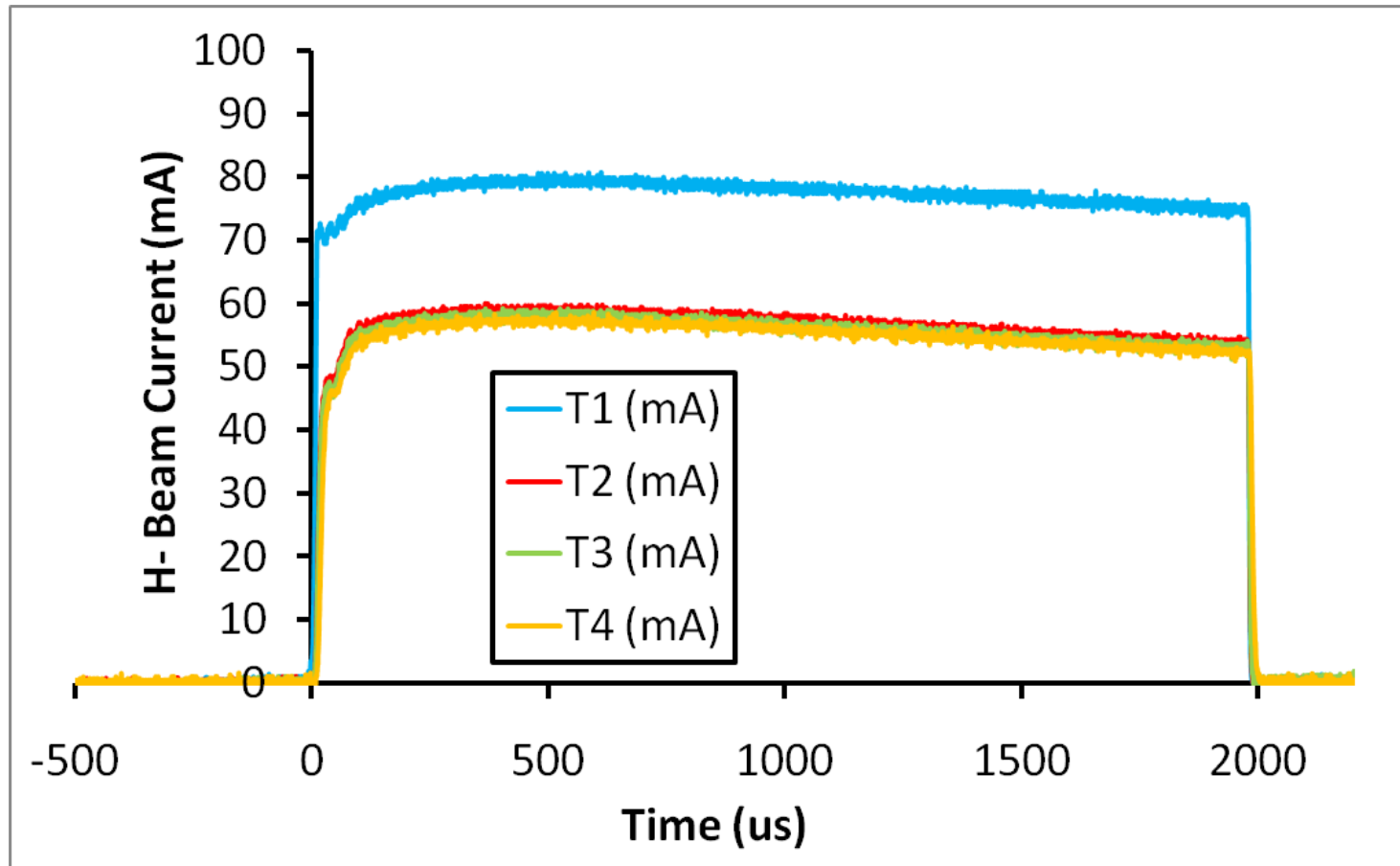


1.2 ms 60 A discharge, 19.6 kV extraction
voltage, 65 keV beam, 180°C caesium oven,
16 mLmin⁻¹ H₂

Emittances



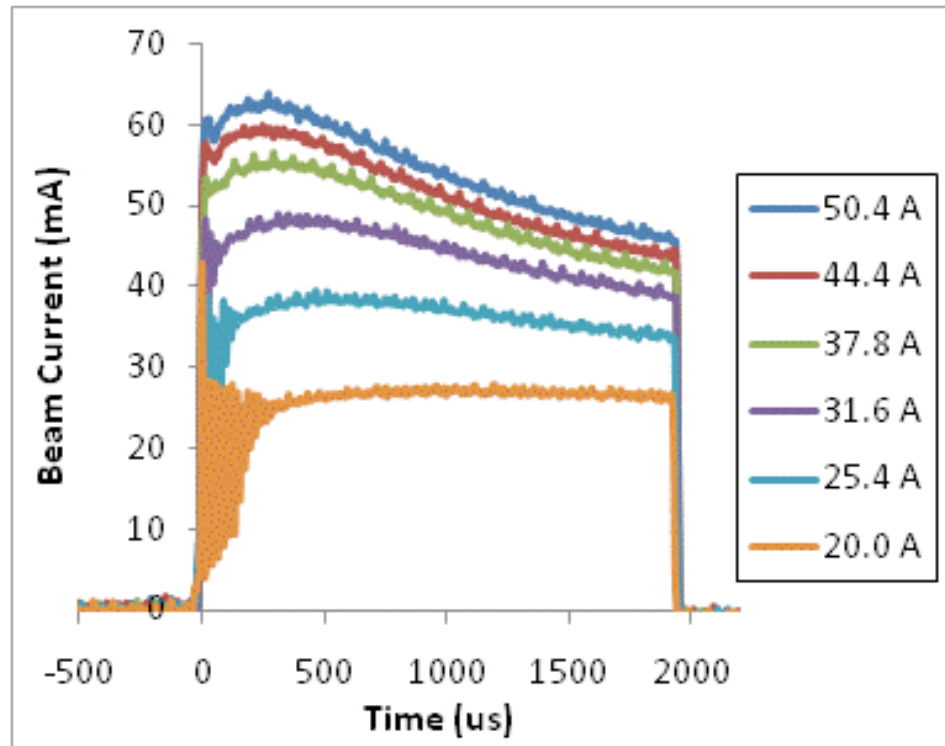
60 mA 2ms 25 Hz Operation



2.2 ms, 64 A discharge, 19.6 kV extraction
voltage, 65 keV beam, 190°C caesium oven,
16 mLmin⁻¹ H₂

Droop is unavoidable at 50 Hz 2 ms

H⁻ Beam Current

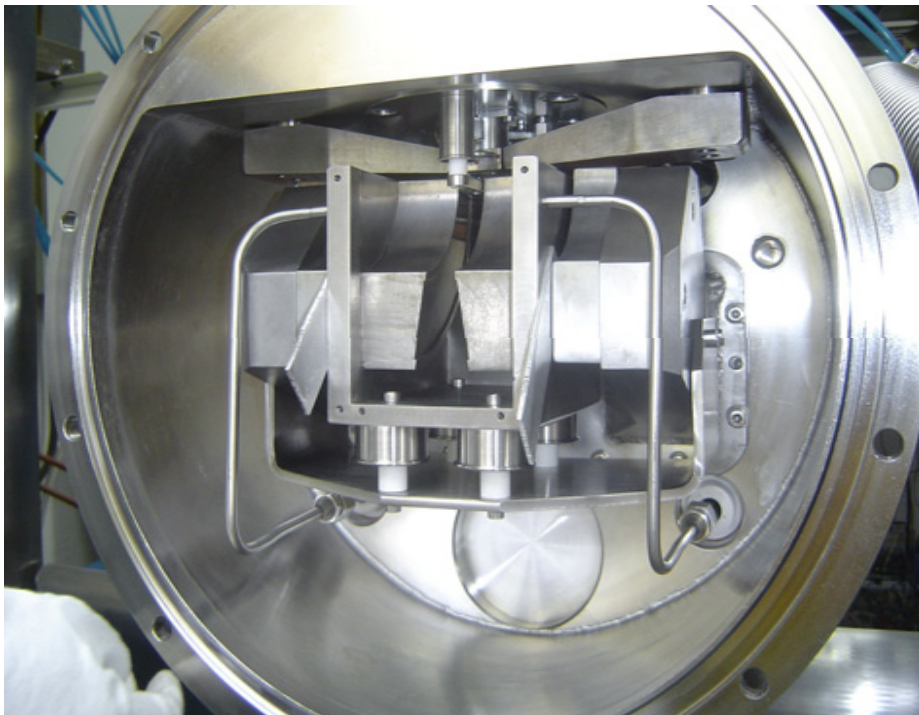


- Hydrogen timing has been fully investigated including double pulses
- Neither caesium or hydrogen settings can mitigate this droop

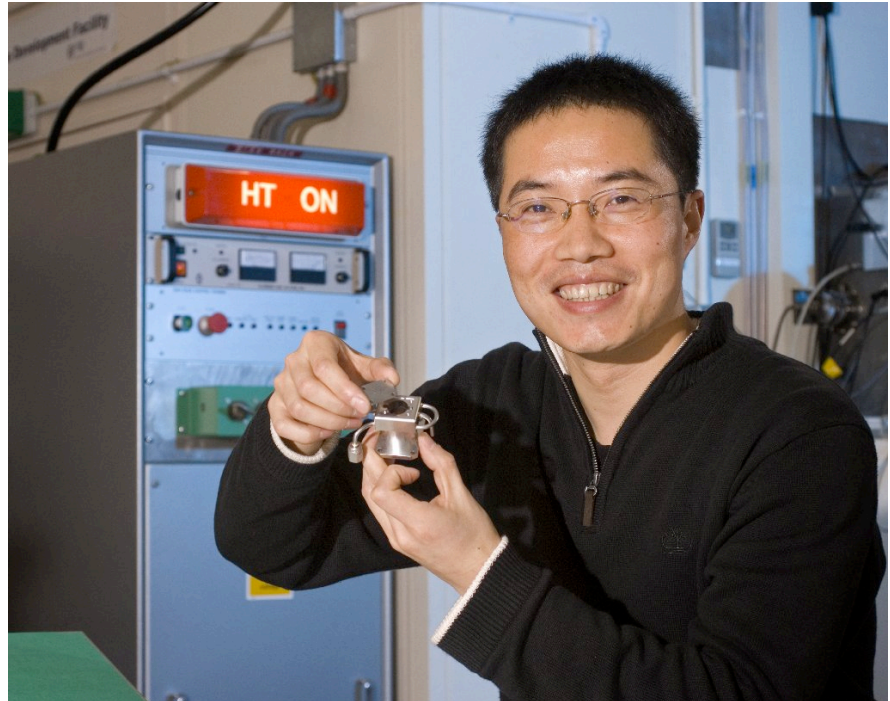
It is a fundamental problem with electrode surface temperature rise during the pulse

ISIS Source Around the World

IHEP China are using the
ISIS source on CSNS

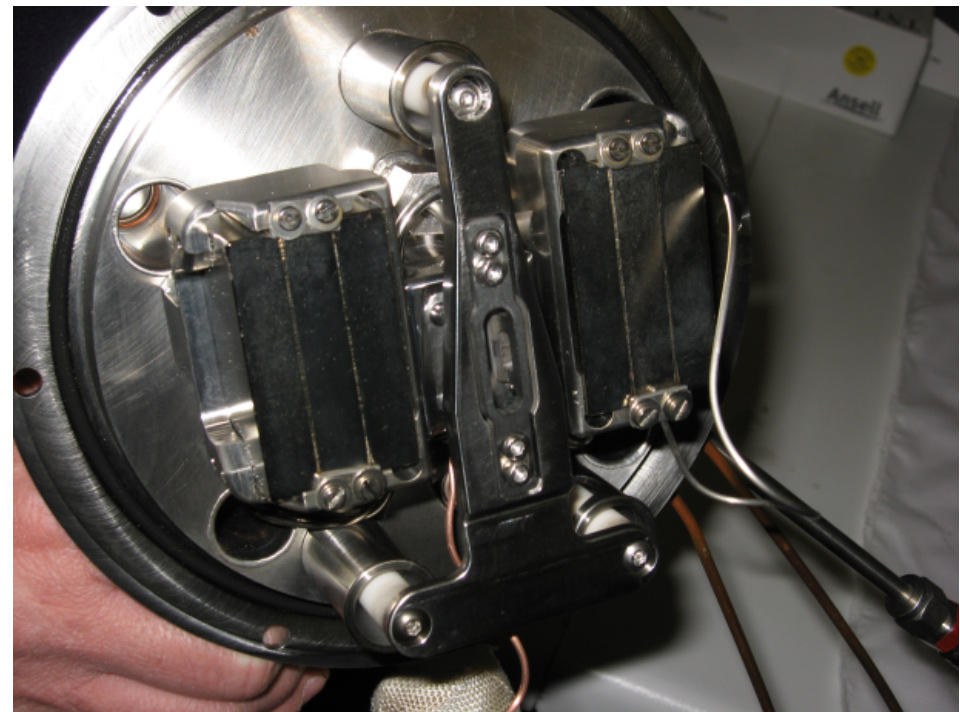


Chinese Spallation Neutron Source



ISIS Source Around the World

University of the Basque Country are developing an Ion Source Test Stand in collaboration with ISIS



ESS Bilbao

Future

Plasma and Extraction Test Stand:

- Detailed understanding of plasma
- Detailed understanding of extraction
- Scaled source

How the Penning Source Ended the Cold War

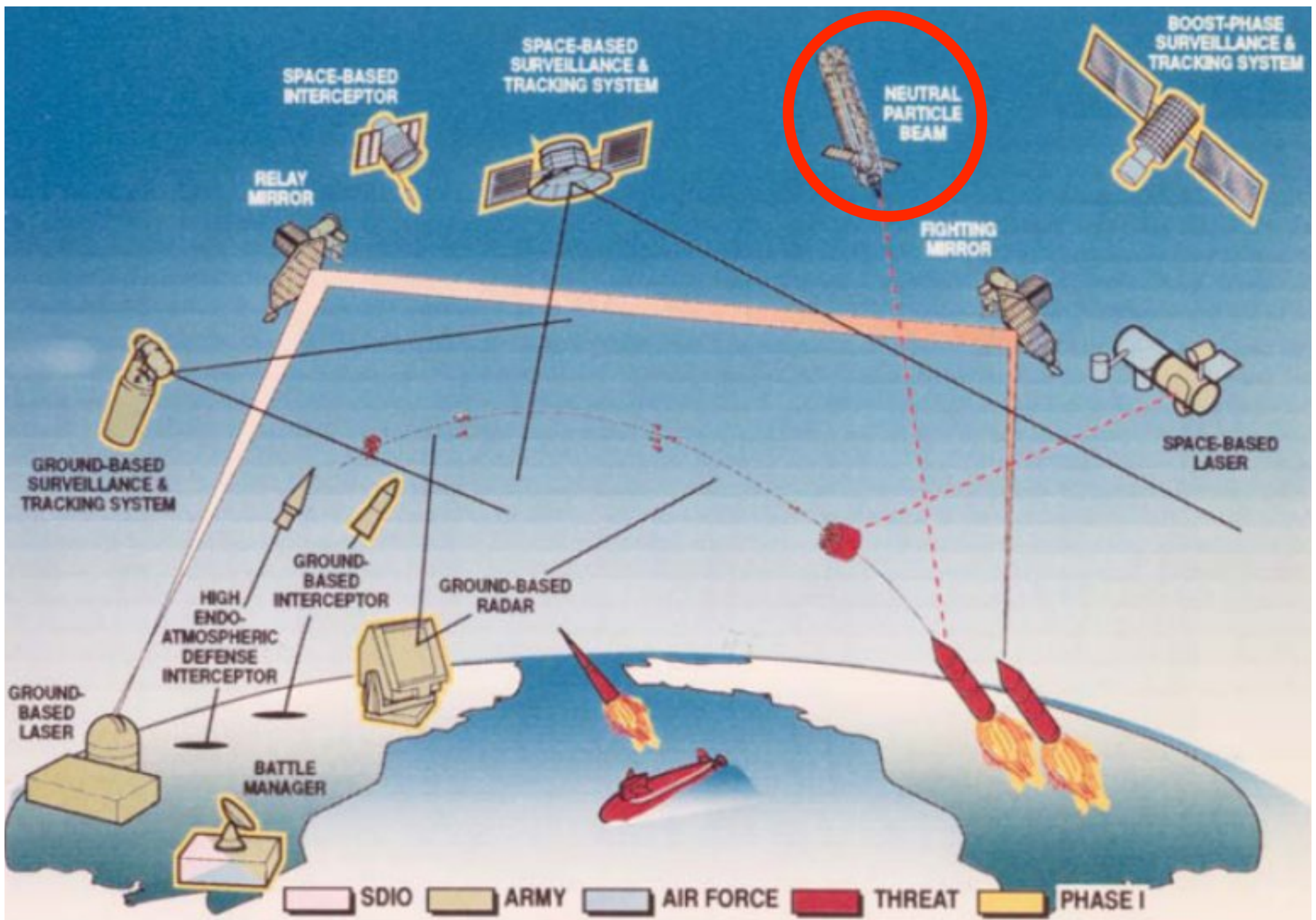


MAD Strategy:
Mutually
Assured
Destruction

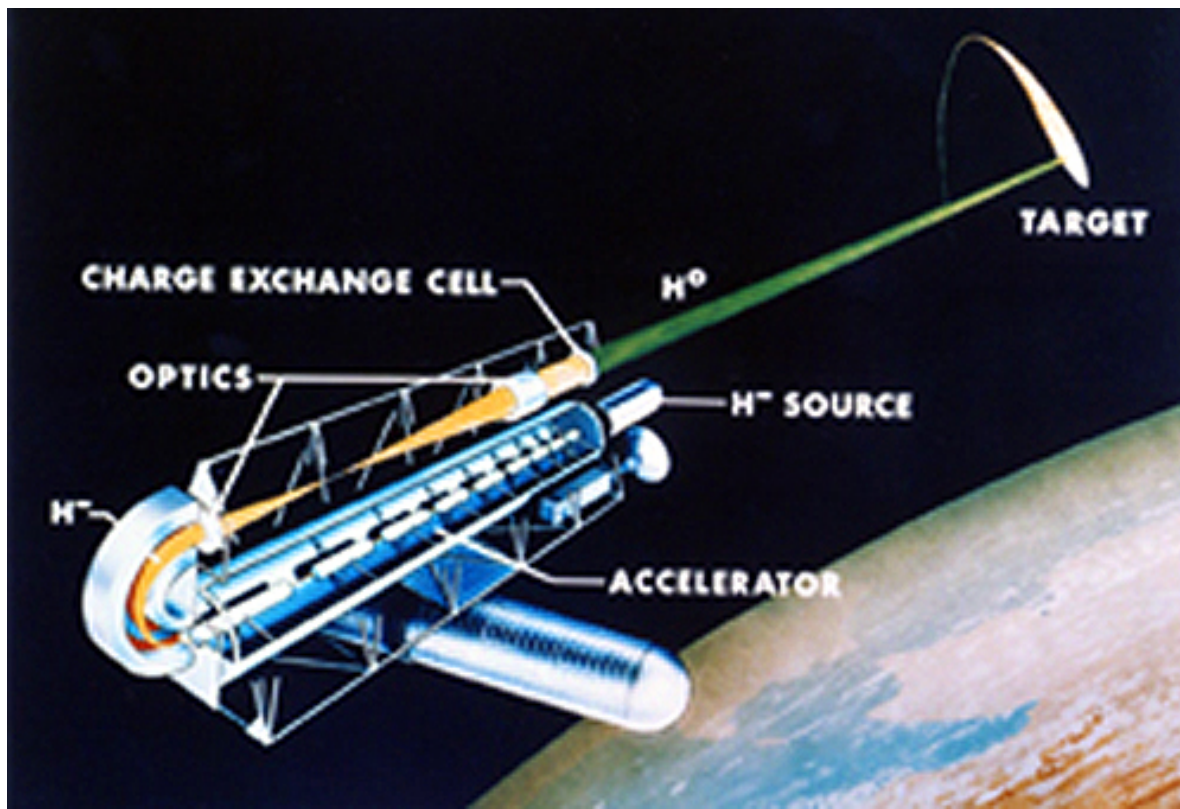
Star Wars



23 March 1983:
Regan announces the Strategic Defence Initiative (SDI)



SDIO
 ARMY
 AIR FORCE
 THREAT
 PHASE I



Beam Experiment Aboard Rocket (BEAR)

13 July 1989:

H^- Ions from a Penning Ion Source
10 mA, 50 μ s pulses at 5 Hz
425 MHz 1 MeV RFQ
Gas-cell neutralizer
Los Alamos National Laboratory

11-minute flight to a maximum altitude of 195 km



Less than 4 months Later...

9 November 1989



The End

Thanks to:

Dan Bollinger for magnetron slides

Viktor Klenov for INR Penning photographs