



# High Field Magnets

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CERN

CAS

Chios, Greece, 28 September 2011

CAS-CHIOS-HFM G. de Rijk, 28 Sept. 2011

1



## High Field Accelerator Magnets

- Introduction: magnetic field and high field magnets
- How to get high fields in accelerator dipole and quadrupole magnets ?
- Superconductors for magnets
- Practical accelerator magnet design
- High field magnets for future accelerators
- Literature on High Field Magnets

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2

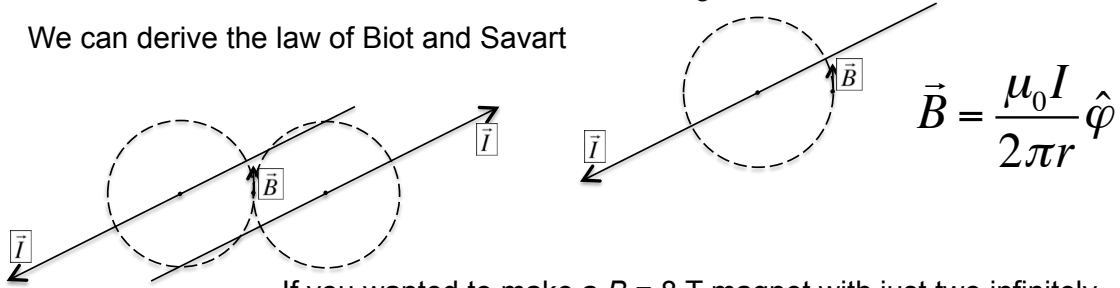


# Magnetic fields

From Ampere's law with no time dependencies (Integral form)

$$\oint_C \vec{B} \cdot d\vec{l} = \mu_0 I_{encl.}$$

We can derive the law of Biot and Savart

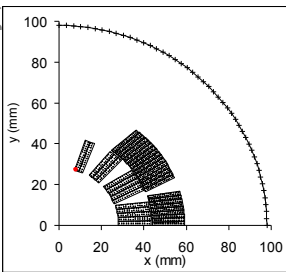


If you wanted to make a  $B = 8 \text{ T}$  magnet with just two infinitely thin wires placed at 50 mm distance one needs :  $I = 5 \cdot 10^5 \text{ A}$   
LHC dipole coil 80 turns of 11850 A at 8.3 T =  $9.48 \cdot 10^5 \text{ A}$

→ To get high fields ( $B > 10 \text{ T}$ ) one needs very large currents in small volumes

For LHC dipole @ 8.3 T ~1 MA in 3300 mm<sup>2</sup> : ~300 A/mm<sup>2</sup>  
(overall current density in the coil area)

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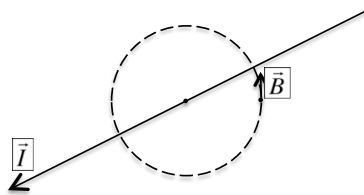


Courtesy E. Todesco



# Iron magnets

## “resistive” or “classical” magnets



Example: C shaped dipole for accelerators

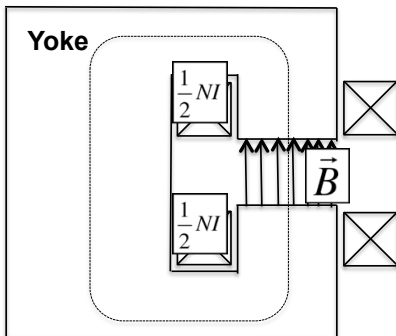
$$\oint_C \vec{H} \cdot d\vec{l} = N \cdot I$$

$$N \cdot I = H_{iron} \cdot l_{iron} + H_{airgap} \cdot l_{airgap} \Rightarrow$$

$$N \cdot I = \frac{B}{\mu_0 \mu_r} \cdot l_{iron} + \frac{B}{\mu_0} \cdot l_{airgap} \Rightarrow$$

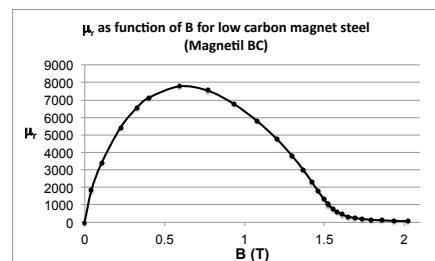
$$N \cdot I = \frac{l_{airgap} \cdot B}{\mu_0}$$

This is valid as  $\mu_r \gg \mu_0$  in the iron : limited to  $B < 2 \text{ T}$



coil

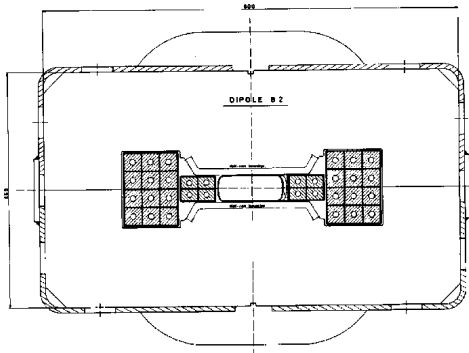
$B = 1.8 \text{ T}$   
Gap = 50 mm  
 $N \cdot I = 71619 \text{ A}$   
2 x 36 turn coil  
 $I = 1000 \text{ A}$   
@5 A/mm<sup>2</sup>, 200 mm<sup>2</sup>  
14 x 14 mm Cu



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# Resistive accelerator magnet example: SPS dipole



H magnet type MBB  
 $B = 2.05 \text{ T}$   
 Coil : 16 turns  
 $I_{\text{max}} = 4900 \text{ A}$   
 Aperture =  $52 \times 92 \text{ mm}^2$   
 $L = 6.26 \text{ m}$   
 Weight = 17 t



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# Superconductors

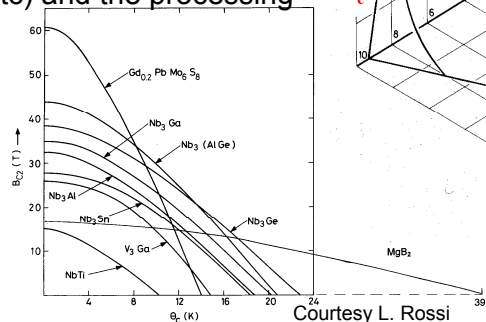
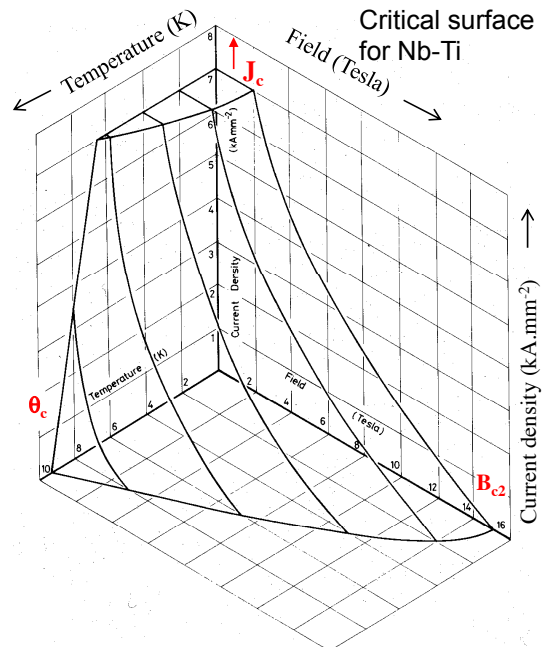
Below a the critical surface the material is "superconducting". Above the surface it is "normal conducting"

- $\theta_c$  Critical Temperature (at zero field and current density)
- $B_{c2}$  Critical Field (at zero temperature and current density)
- $J_c$  Critical Current Density ( at zero temperature and field)

The Critical surface depends on the material type Nb-Ti, Nb<sub>3</sub>Sn, etc) and the processing

Superconducting means:  $R = 0$

**J:** few x 10<sup>3</sup> A/mm<sup>2</sup> inside the superconductor



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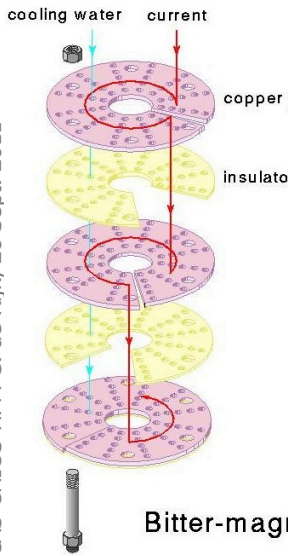
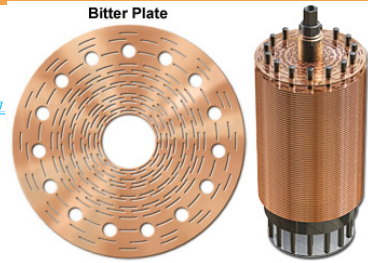
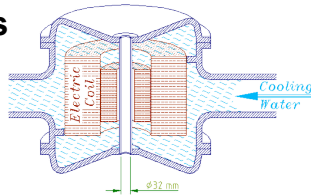
Courtesy M. Wilson



# High field magnets example: resistive solenoids

## High field resistive solenoids

- Onion shells of coils
- High power consumption



Institutes:  
 NHFML, National High Magnetic Field Laboratory, Tallahassee, Florida (US)

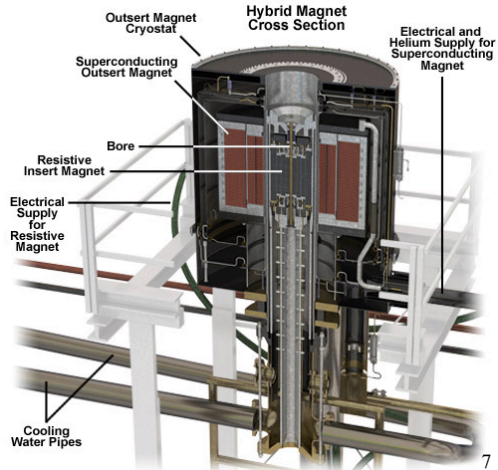
45 T Hybrid magnet,  $\varnothing$  32mm, Power: 33 MW

HFML, High Field Magnet Laboratory, Nijmegen (NL)

33.0 T Bitter magnet,  $\varnothing$  32mm Power: 17 MW

LNCMI, Laboratoire National des Champs Magnétique Intenses, Grenoble (Fr)

35 T Hybrid magnet,  $\varnothing$  34mm

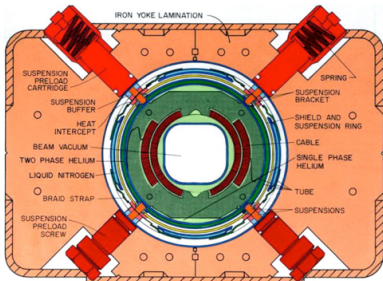


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Bitter-magnet

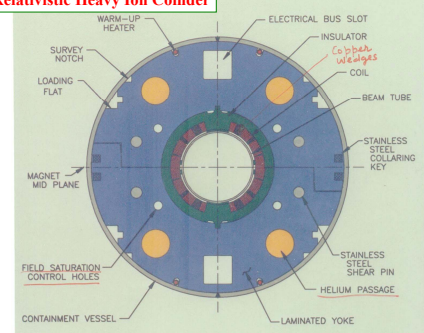


# Superconducting Accelerator dipole magnets (1)



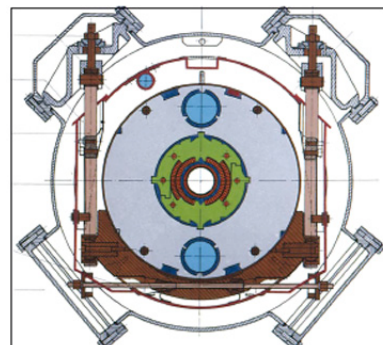
Tevatron: 4.4 T  
 1983

RHIC: Relativistic Heavy Ion Collider



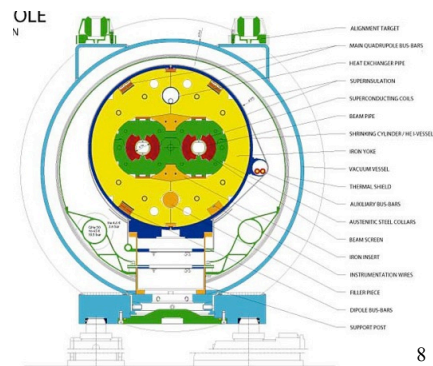
RHIC: 3.5 T  
 2000

Courtesy R. Gupta



HERA: 5 T  
 1992

LHC: 8.34 T  
 2008



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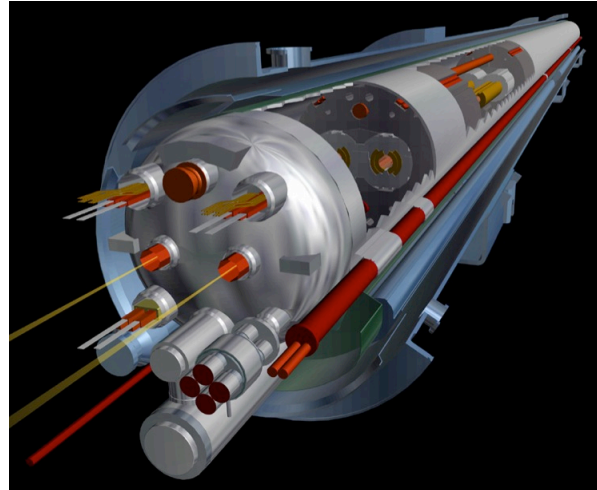


## Superconducting Accelerator dipole magnets (2)



**Tevatron dipoles: 4.2 T  
single aperture, warm yoke**

Tevatron



LHC

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9



## Superconducting Accelerator dipole magnets (2)

Machine	place	Type	Energy (GeV)	Peak Dipole field (T)	# dipoles	Dipole Length (m)	Ring circ. (km)	Year
<b>Tevatron</b>	FNAL (USA)	p-pbar FT/coll.	1000 x 1000	4.4	774	6.12	6.28	1983/1987
<b>HERA</b>	DESY (D)	e <sup>-+</sup> - p collider	40x920	5	416	8.82	6.34	1992
<b>RHIC</b>	BNL (USA)	p-p, Au-Au, Cu-Cu, d-Au	100/n	3.5	2x192+12	9.45	3.83	2000
<b>LHC</b>	CERN (Eu)	p-p, Pb-Pb	7000 x 7000	8.34	1232	14.3	26.66	2008

20 years were needed to go from 4 T to 8 T !

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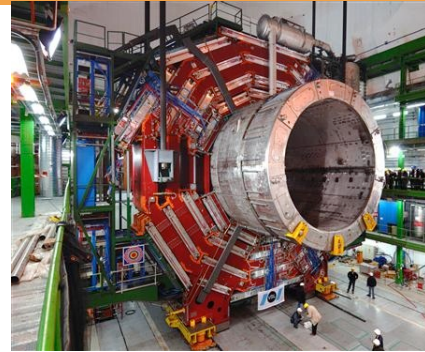
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## Detector magnets

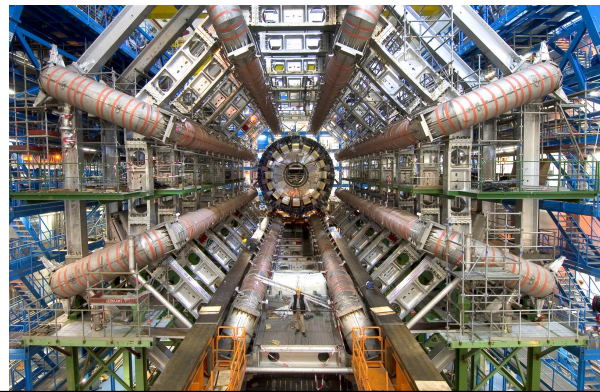
### CMS Solenoid

- Inner Bore 6.3 m
- Length 12.5 m
- Central field 4 T
- Nominal current 19 kA
- Stored Energy 2.65 GJ
- Cold mass 220 t



### ATLAS barrel toroid

- Outer diameter 21 m
- Length 26 m
- $B_{\text{peak}}$  4.1 T
- Stored Energy 1500 MJ



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## NMR and research magnets

Solenoids up to 21 T and with a bore of 50 mm (max 89 mm) are available off the shelf of many firms: Bruker, Agilent, Oxford, Cryogenic, Varian, etc

As an example from Cryogenic:

solenoid 20 T, 2.2 K, 52 mm  $\varnothing$  bore,  $l = 285$  mm,  $\varnothing 500$  mm



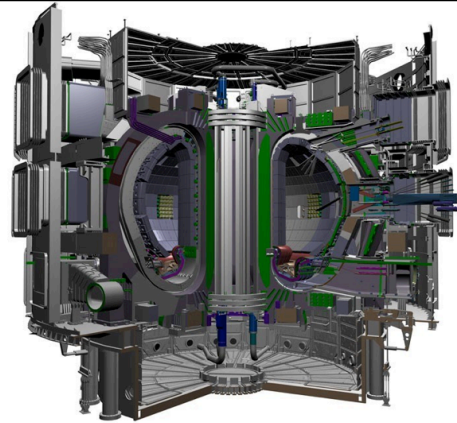
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# Fusion Tokamak: ITER

The Tokamak has several magnet systems to confine

- the plasma (TF),
- control it (PF and correction coils),
- and heat it up (CS)



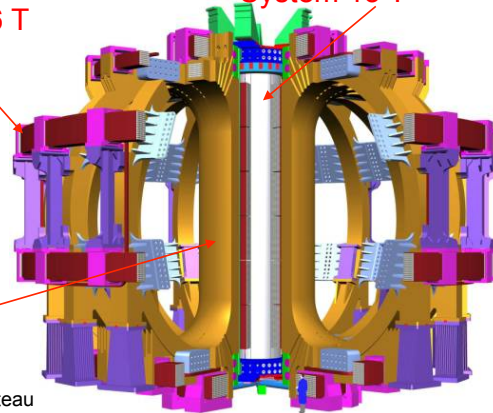
Large amounts of conductor are needed:

- TF system: 376 tonnes Nb<sub>3</sub>Sn
- CS system : 132 tonnes Nb<sub>3</sub>Sn
- PF system : 244 tonnes Nb-Ti

Poloidal Field System 6 T

Central Solenoid System 13 T

Toroidal Field System 11.8 T



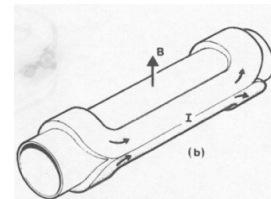
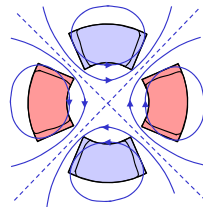
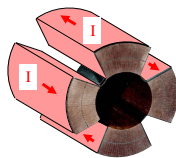
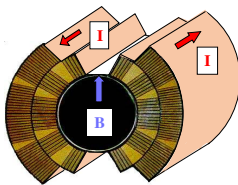
Courtesy J-L. Duchateau

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# What is specific about accelerator magnets ?

- Cylindrical volume with perpendicular field
- Dipoles, quadrupoles, etc



Artist view of a dipole, from M. N. Wilson « Superconducting Magnets »

- Field quality:  $\frac{\Delta B_z}{|B|} \leq \text{few} \cdot 10^{-4}$

- Field quality formulated and measured in a multipole expansion,

$$B_y + iB_x = 10^{-4} B_1 \sum_{n=1}^{\infty} (b_n + ia_n) \left( \frac{x + iy}{R_{ref}} \right)^{n-1} \quad b_n, a_n \leq \text{few} \cdot \text{units}$$

- Long magnets: dipoles from 6 m (Tevatron) to 15 m (LHC)
- Often magnets are bend (9.14 mm sagitta for the LHC dipoles)

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# How to get high fields in accelerator dipole and quadrupole magnets ?

From Ampere's law one can derive the field resulting from the current in a line conductor and integrate this over the surface of a coil

- Dipole 60° sector coil [see ref 10, 14]
  - The field is *proportional to the current density j*
  - The field is *proportional to coil width*
  - The field is *independent of aperture*

$$B_1 = -4 \frac{j\mu_0}{2\pi} \int_0^{\pi/3} \int_r^{r+w} \frac{\cos\theta}{\rho} \rho d\rho d\theta = -\frac{\sqrt{3}\mu_0}{\pi} jw$$

with:  $r$  : inner radius coil  
 $w$  : coil width  
 $\rho$  : radial coordinate  
 $J$  : current density

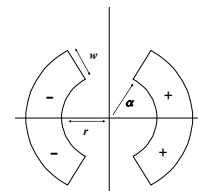
(Typically: for 8T : 40 MPa , for 13 T 130 MPa )

- Quadrupole 30° sector coil [see ref 11, 14]
  - The gradient is *proportional to the current density j*
  - The gradient depends on  $w/r$

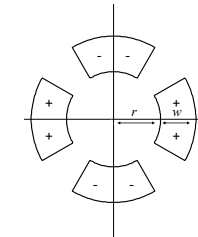
$$G = -8 \frac{j\mu_0}{2\pi} \int_0^{\pi/6} \int_r^{r+w} \frac{\cos\theta}{\rho} \rho d\rho d\theta = -\frac{\sqrt{3}\mu_0}{\pi} j \ln\left(1 + \frac{w}{r}\right)$$

→ by having very high current density close to the beam pipe

See: E. Todesco et al. ref[10] and indirectly : N. Wilson ref[1], K-H Mess et al. ref[2]  
For a in depth study of magnetic field calculations: S. Russenschuck ref[4]



Cross-section of a dipole based on 60° sector coils



Cross-section of a quadrupole based on 30° sector coils

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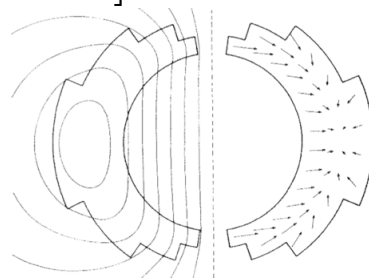
# The forces with high field dipole and quadrupole magnets

One can derive the maximum stress in the midplane for a sector dipole coil

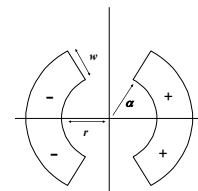
- Dipole 60° sector coil [see ref 1, 12, 14]

$$\sigma \approx j^2 \frac{\mu_0 \sqrt{3}}{6\pi} \text{Max}_{\rho \in [r, r+w]} \left[ 2\rho^2 + \frac{r^3}{\rho} - 3\rho(r+w) \right]$$

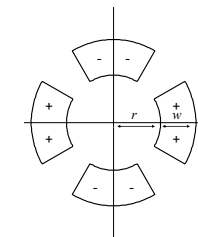
with:  $r$  : inner radius coil  
 $\rho$  : radial coordinate  
 $w$  : coil width  
 $J$  : current density



Courtesy M. Wilson



Cross-section of a dipole based on 60° sector coils



Cross-section of a quadrupole based on 30° sector coils

- Quadrupole 30° sector coil [see ref 1, 13, 14]

$$\sigma \approx j^2 \frac{\mu_0 \sqrt{3}}{16\pi} \text{Max}_{\rho \in [r, r+w]} \left[ 2\rho^2 + \frac{r^4}{\rho^2} + 4\rho^2 \ln\left(\frac{r+w}{\rho}\right) \right]$$

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# Superconductors

Nb-Ti is the workhorse for 4 to 10 T

Up to ~2500 A/mm<sup>2</sup> at 6 T and 4.2 K or at 9 T and 1.9 K

Well known industrial process, good mechanical properties

Thousands of accelerator magnets have been built

10 T field in the coil is the practical limit at 1.9 K

Nb<sub>3</sub>Sn: towards 20 T

Can reach up to ~3000 A/mm<sup>2</sup> at 12 T and 4.2 K

Complex industrial process, higher cost, brittle and strain sensitive

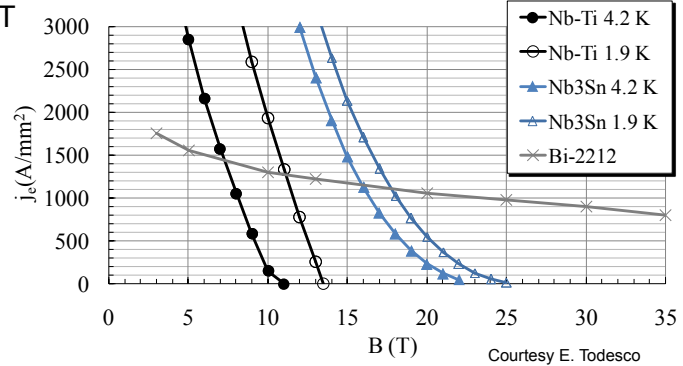
~25 short models for accelerator magnets have been built

~20 T field in the coil is the practical limit at 1.9 K

HTS materials: dreaming 40 T (Bi-2212, YBCO)

-Current density is low, but very little dependence on the magnetic field

-Used in solenoids, used in power lines - no accelerator magnets or models have been built - small racetracks have been built

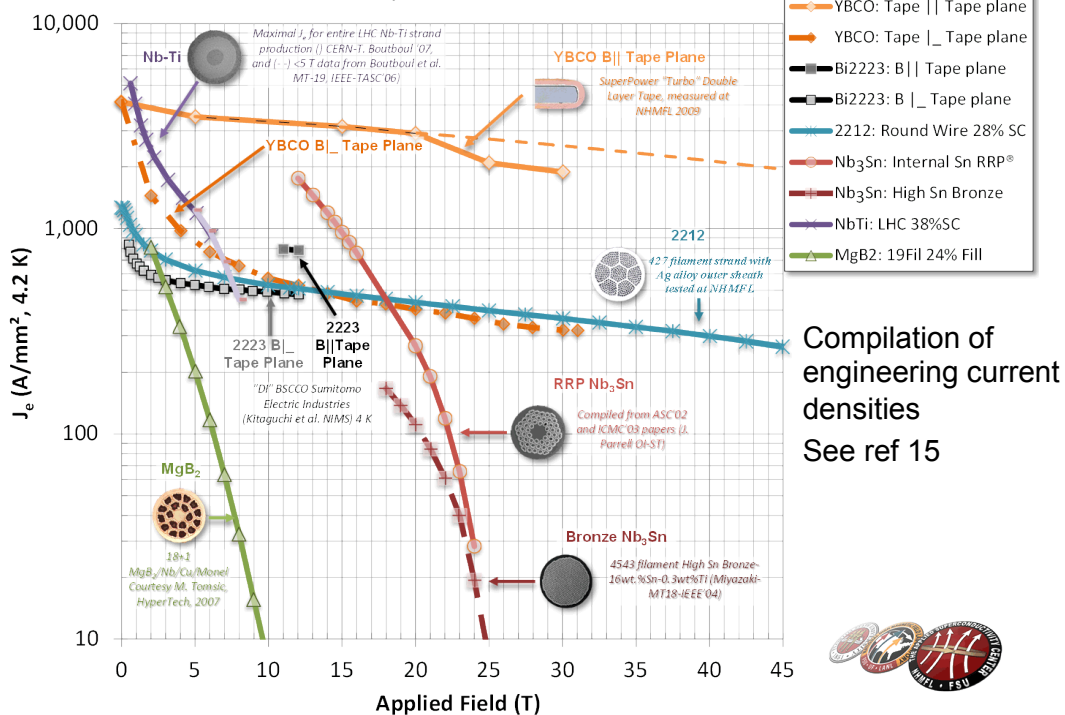


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# Superconductors

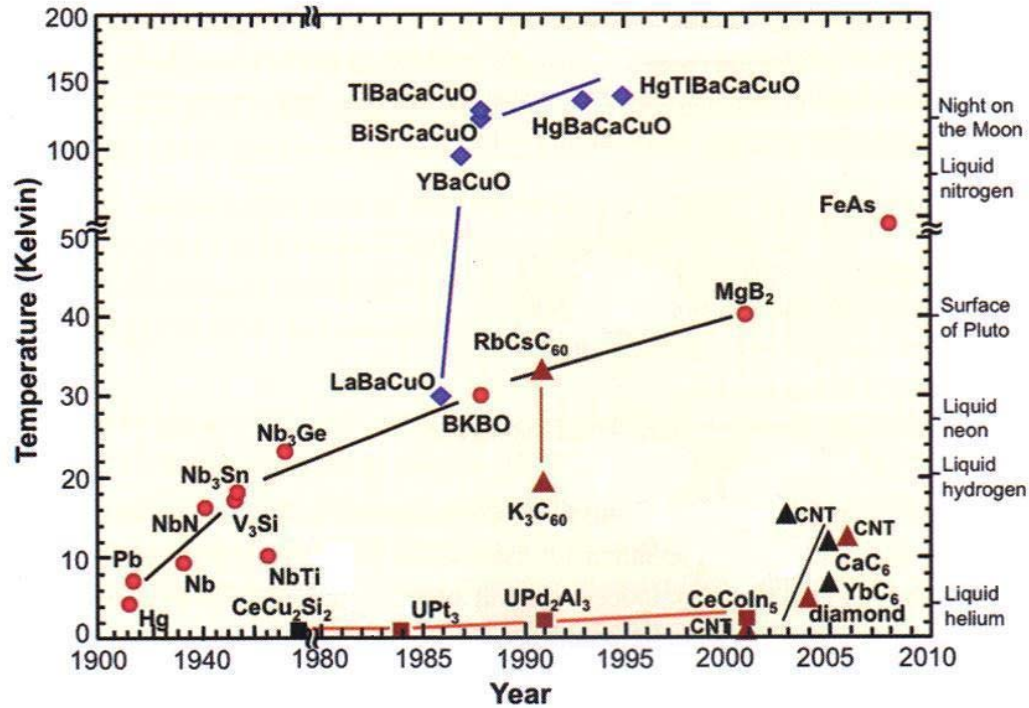
Current Density Across Entire Cross-Section



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# High temperature superconductors

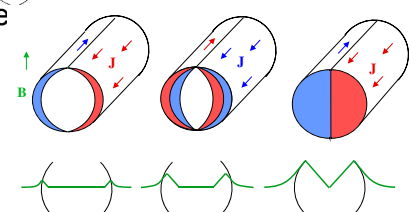
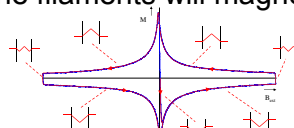
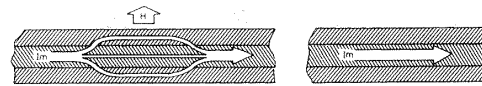


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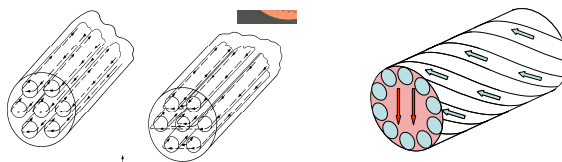


# Conductor stability and AC behaviour

- Pure massive superconductor is not stable as they (Nb-Ti, Nb<sub>3</sub>Sn) are poor normal conductors
- To 'cryogenically stabilize' the conductor one surrounds it in Cu:
  - good electrical conductivity
  - good heat transfer to the He
- During current ramping the filaments will magnetize → make them thinner



- Filaments will have magnetic coupling → twist the strand



Courtesy M. Wilson

- Practical low temperature superconductors are made as thin (5 μm – 100 μm) superconducting filaments in a Cu matrix, which is twisted



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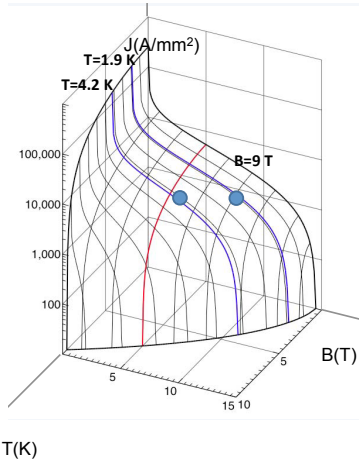


# Superconducting strands: Nb-Ti

- Nb-Ti is the workhorse for present accelerators, medical magnets, cyclotrons, etc

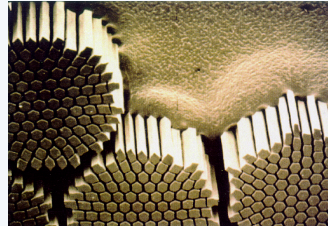
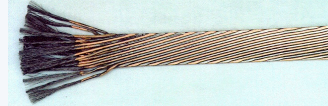
## Strands and Cables for LHC Dipole Magnets

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### Performance specification

STRAND	Type 01	Type 02
Diameter (mm)	1.065	0.825
Cu/NbTi ratio	1.6-1.7 ± 0.03	1.9-2.0 ± 0.03
Filament diameter (µm)	7	6
Number of filaments	8800	6425
Jc (A/mm²) @ 1.9 K	1530 @ 10 T	2100 @ 7 T
µ0M (mT) @ 1.9 K, 0.5 T	30 ± 4.5	23 ± 4.5
CABLE		
Number of strands	28	36
Width (mm)	15.1	15.1
Mid-thickness (mm)	1.900 ± 0.006	1.480 ± 0.006
Keystone angle (degrees)	1.25 ± 0.05	0.90 ± 0.05
Cable Ic (A) @ 1.9 K	13750 @ 10T	12960 @ 7T
Interstrand resistance (µΩ)	10-50	20-80



Cable compaction ~ 91 %

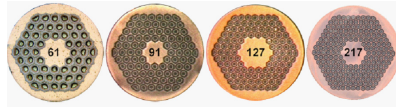


# Superconducting strands: Nb<sub>3</sub>Sn

Nb<sub>3</sub>Sn for High Field Magnets examples

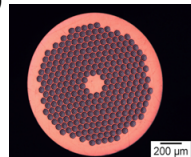
- OST (US)

–Restacked Rod Process (RRP) for High Energy Physics (r= 0.7 mm or 0.8 mm, J<sub>c</sub> up to 3000 A/mm<sup>2</sup>@12T, 4.2 K, filaments~50 µm, Cu-nonCu = 0.9)

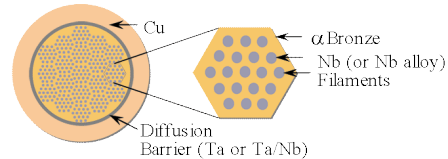


- EAS-Bruker (De)

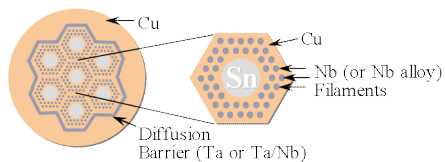
–Powder in Tube (PIT) for HEP and others (r=1 mm, J<sub>c</sub> up to 2400 A/mm<sup>2</sup>@12T, 4.2 K, filaments ~50 µm, Cu-nonCu= 1.25)



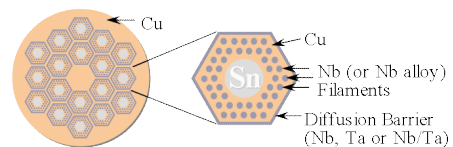
Bronze Process



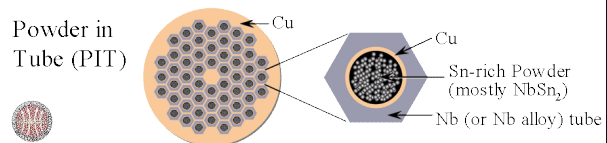
Internal Sn (Single Barrier)



Internal Sn (Distributed Barrier)



Powder in Tube (PIT)



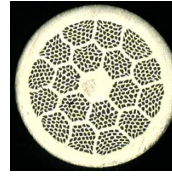
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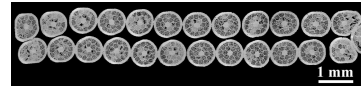
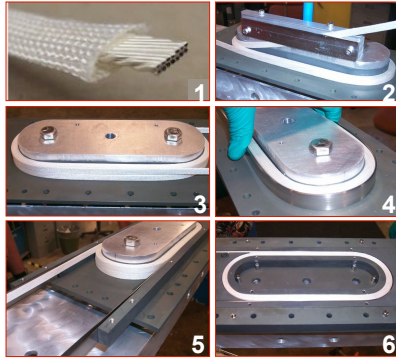
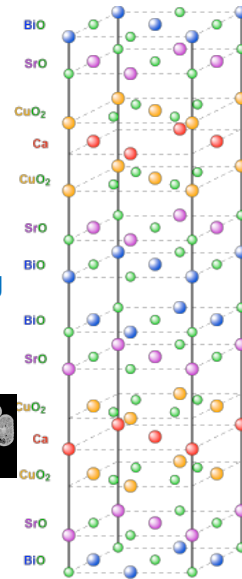
## Superconducting strands and tapes: BSCCO

BSCCO: Bismuth strontium calcium copper oxide

- Available in strands (OST)
- Can reach  $400 \text{ A/mm}^2$  (overall)
- Is fragile under stress and strain
- Powder in a silver tube
- Has to be reacted at  $850^\circ\text{C}$  with a temperature precision of  $1^\circ\text{C}$  in an oxygen atmosphere
- Can be cabled in high current Rutherford cables



OST wire  
0.8 mm using  
Nexans  
precursor



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Difficult technology but could be promising for high field magnets in  $>20 \text{ T}$  region

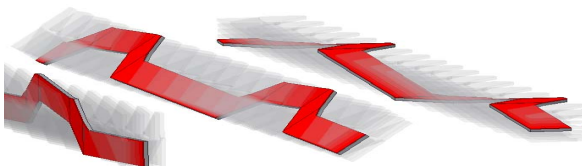
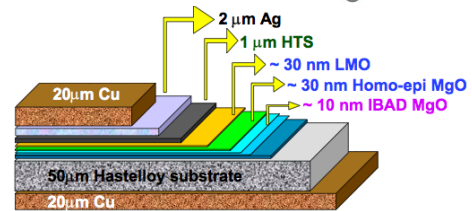
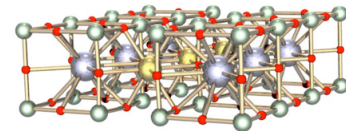
23



## Superconducting tapes: YBCO

YBCO: Yttrium barium copper oxide

- Available in tapes : YBCO deposited on a substrate to impose the texture ( $1\text{-}2 \mu\text{m}$ )
- Can reach  $> 600 \text{ A/mm}^2$  (overall)
- Is strong under axial stress and strain
- Limited cabling possibilities: roebel cable



- Difficult technology but could be promising for high field magnets in  $>20 \text{ T}$  region



YBCO  
SUPERPOWER  
Record field (25 T),  
adding 3 T  
NHMFL - Florida

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Potted racetrack coils

24



# Superconducting cables for magnets

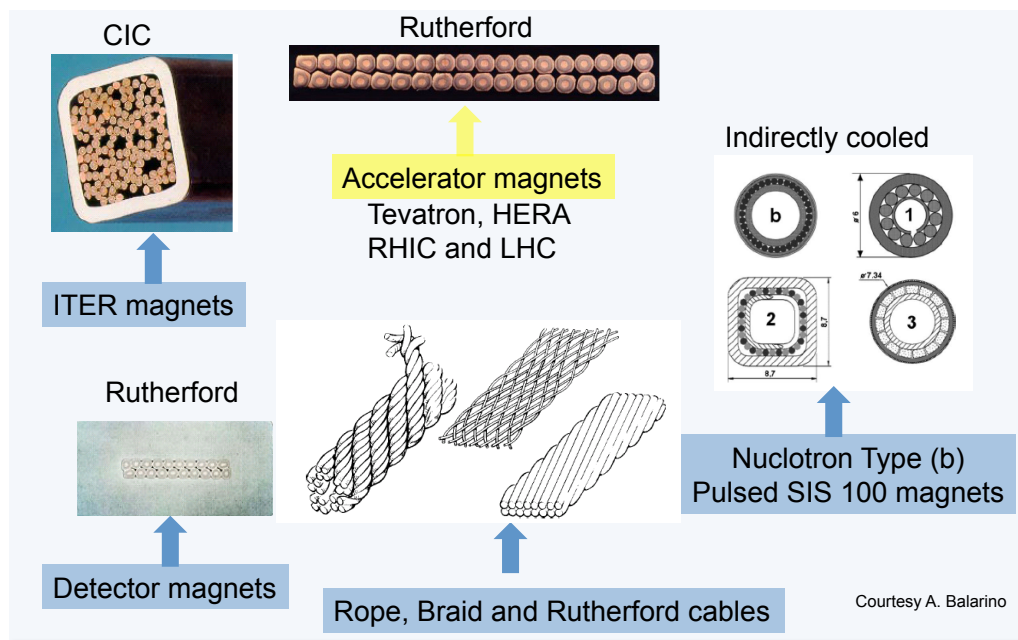
We need multi-strand cables

- Superconducting accelerators are ramped up in time spans 100 s to 1000 s
- Coils are designed for voltages to ground of around 1000 V
- With the number of turns and the current the inductance is to be limited to keep the voltage below 1000 V
 
$$V = -L \frac{dI}{dt}$$
- Dipoles and Current:
 
$$L \approx N^2$$
  - Tevatron      B = 4.4 T ; I ~ 4000 A
  - Hera            B = 5 T ; I ~ 6000 A
  - LHC            B = 8.3 T ; I ~ 12000 A
- For magnets 10 T < B < 15 T the current has to be 10kA < I < 15 kA
- For stability reasons strands are 0.6 mm < strand diameter < 1 mm
- With a Cu-nonCu ratio (stability) around 1 and a Jc ~ 1000 A/mm<sup>2</sup>
  - ➔ a 1 mm diameter strand can carry ~400 A
  - ➔ need a 30 strand cable to get up to 12 kA

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# Cable types

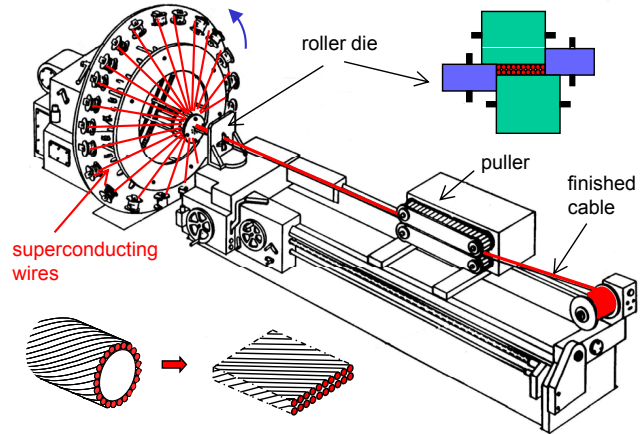
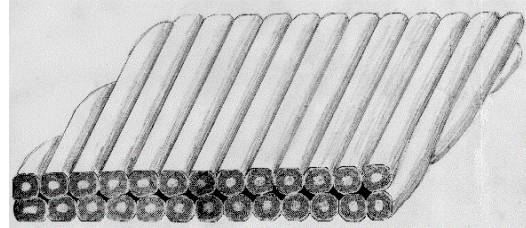


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## Rutherford cables

- Compact cables giving high over current density
- Can be wound relatively easy
- Easy rectangular geometry



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27

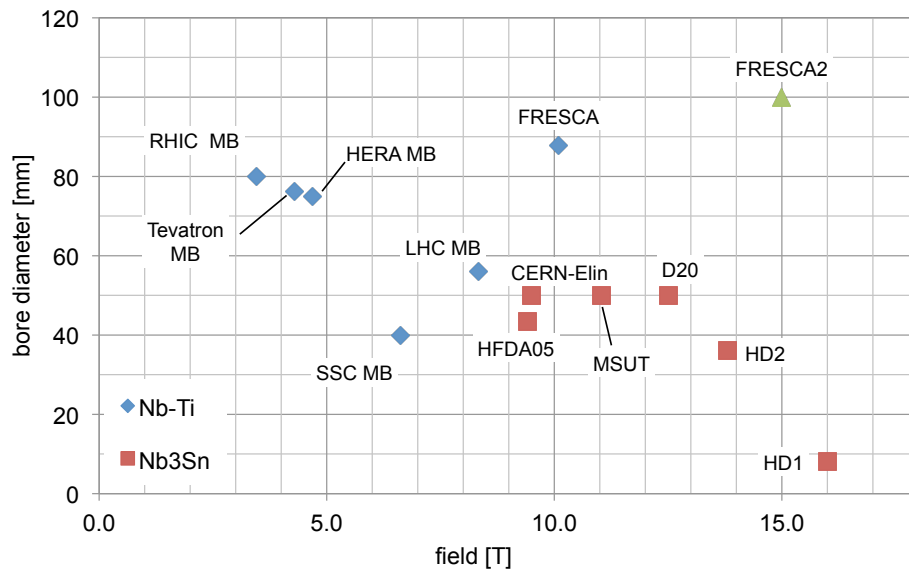


## Comparison of magnets

Nb-Ti : blue diamonds, nominal field

Nb<sub>3</sub>Sn: red squares, maximum field

As a rule magnets are used with ~20% margin (nominal = 0.8 x maximum)



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28

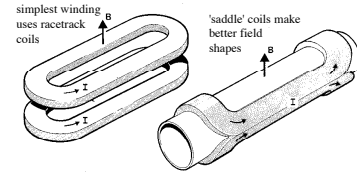


# Practical accelerator magnet design: Dipoles

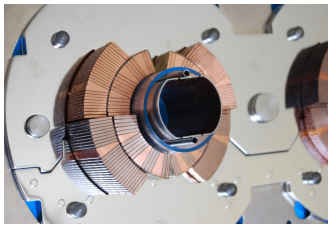
Two types of coils are in use for high field magnets:

*Cos( $\theta$ ) coil and Block coil*

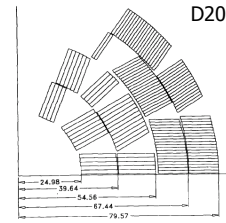
- Cos( $\theta$ ) coil
  - Allows a very good field quality ( $b_n < 1 \cdot 10^{-4}$ ) in the
  - all (but one) existing accelerators use this type of coil
  - Is very efficient wrt the quantity of superconductor used
  - The EM forces cause a stress buildup at the midplane where also high fields are located
  - Wedges are needed in the straight part ('Keystoned' cable)
  - The ends are short, special geometry for which there is a large experience but not it is easy



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Courtesy M. Wilson

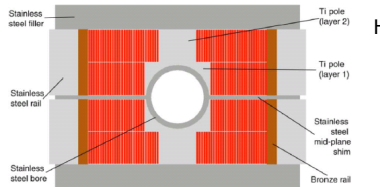


Courtesy LBNL

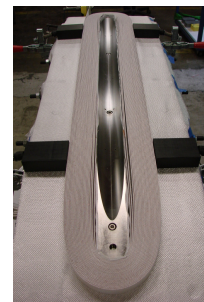
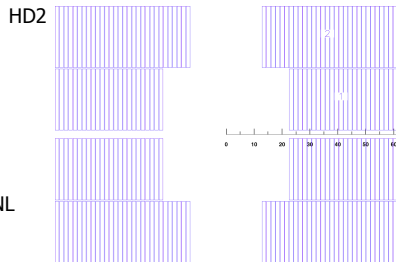


# Practical accelerator magnet design: Dipoles

- Block coil
  - Used with thick coils the field quality is good
  - Not yet used in accelerators
  - Is less efficient (~10%) wrt to cos( $\theta$ ) for quantity of superconductor used
  - The EM forces cause a stress buildup at the outside edge of the coil where the fields are lower
  - The straight part is very easy : rectangular cable and wedges (field quality)
  - 'flared ends' look easy but there is little experience exists to make them



Courtesy LBNL



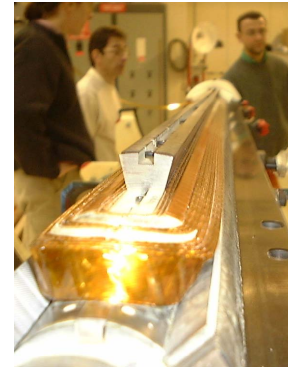
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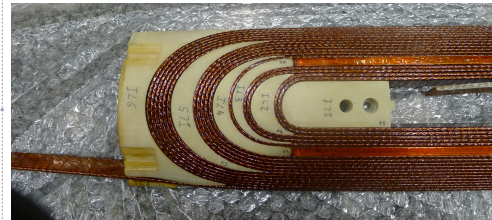
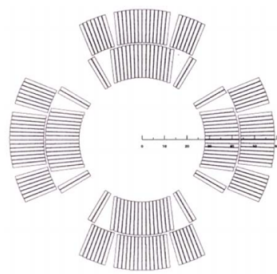
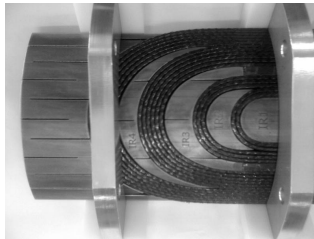
## Quadrupole coil geometries

- Cos( $\Theta$ ) coil
  - Allows a very good field quality ( $b_n < 1 \cdot 10^{-4}$ )
    - all (but one) existing accelerators use this type of coil
  - Is very efficient wrt the quantity of superconductor used
  - The EM forces cause a stress buildup at the midplane where also high fields are located, (but are limited)
  - Wedges are needed in the straight part ('Keystoned' cable)
  - The ends are short, special geometry for which there is a large experience but not it is easy



Courtesy M. Wilson

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31



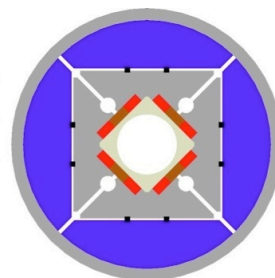
## Quadrupole coil geometries

- Block coil
  - Used with thick coils the field quality is good
    - Not yet used in accelerators
  - Is less efficient (~10%) wrt to cos( $\Theta$ ) for quantity of superconductor used
  - The EM forces cause a stress buildup at the outside edge of the coil where the fields are lower
  - The straight part is very easy : rectangular cable and wedges (field quality)
  - Model with racetrack coils were built but is not pursued

### Subscale Quadrupole

**SQ**

0.3 m long  
110 mm bore



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32





# Prestress

- Why prestress ?
  - Field quality is determined by the cable positions (be precise to ~0.02 mm)
  - Under the MN forces the coils will move
    - Apply prestress to fix the positioning
  - Very small amounts of heat can quench the coil: limit the movement (avoid stick-slip effects on ~10 μm movements)
    - Apply prestress to fix the positioning
- How to put prestress ?
 

Three methods:

  1. Compress at room temperature: collar system
  2. Use room temperature prestress plus differential shrinkage at cooldown: Al or stainless steel shrinking cylinder and/or a (shrinking) key
  3. Compress a bit at room temperature and use differential shrinkage at cooldown: Al shrinking cylinder + bladder and key system
- Order of magnitudes: LHC 8.34 T: 70 MPa warm, 30 MPa cold  
Fresca2 13 T: 60 MPa warm, 130 MPa cold

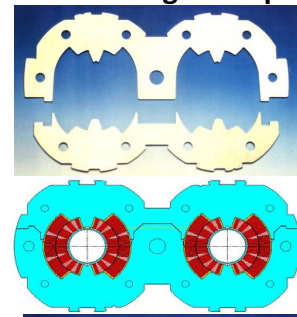
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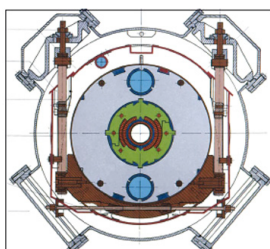
# Prestress: collars

“The classical solution”

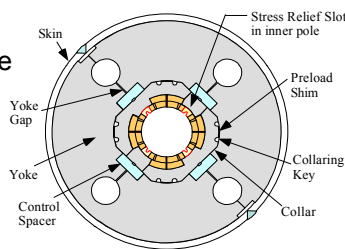
- Thin collars put around the coil
- The coil is well contained in a fixed cavity
- Pressed together and locked with pins or keys
- At 300K apply a prestress 2-3 times of what is needed as part of the stress is lost during cooldown: for very high field tends to be too high (LHC:70 MPa at 300 K and 40 MPa at cold)
- Field quality is in good part determined by collar shape
- If the coils size is not so well controlled, the stress can be too high or too low
- Nb3Sn is stress sensitive and this could be a problem



LHC dipole  
CERN



Hera dipole  
DESY



TQC quadrupole  
LARP-FNAL



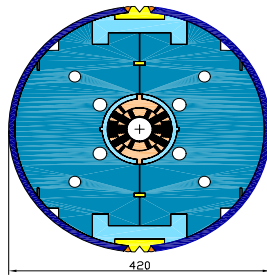
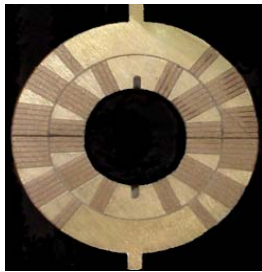
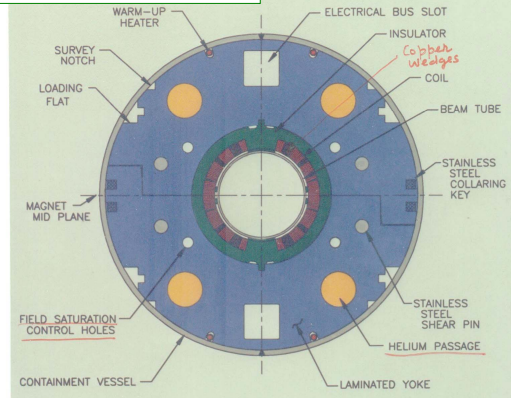
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## Prestress: shrinking cylinder and/or prestress key

- The differential shrinking and room temperature prestress between a (thick) shell or key and the Fe (split) yoke provides prestress
- Pre-stress completely depends on dimensioning of the components and the materials

### Relativistic Heavy Ion Collider



HFDA  
FNAL

Figure 1: HFDA coil and magnet cross-sections.

Courtesy A. Zlobin

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35



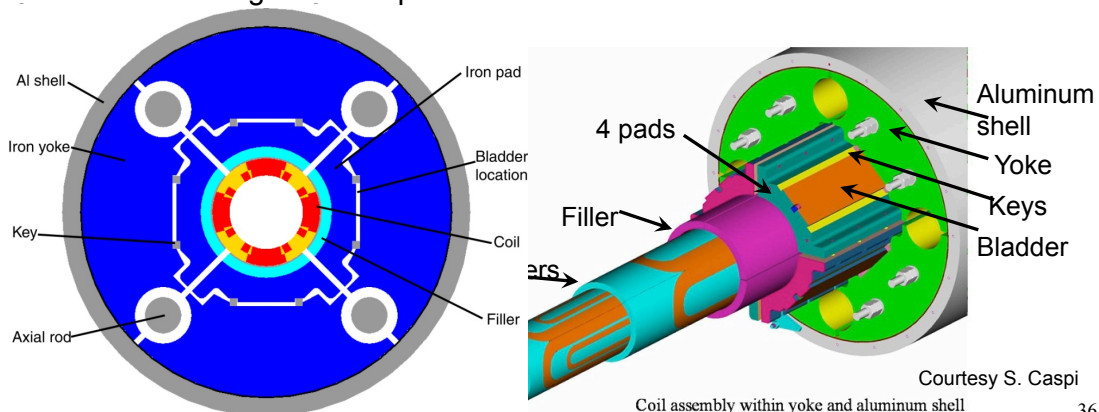
## Prestress: Al shrinking cylinder + bladder and keys

Developed at LBNL, example: TQS a LARP model quadrupole

300K: Bladders pressurized with water (<600 bar), then insert keys → load between 10 MPa and 80 MPa

Cooldown: differential shrinkage between AL shell and Fe yoke load another ~100 Mpa

Needs careful mechanical FE modeling before and strain measurements during bladder operations and cooldown



Courtesy S. Caspi

Coil assembly within yoke and aluminum shell

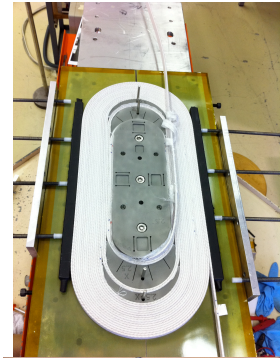
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36

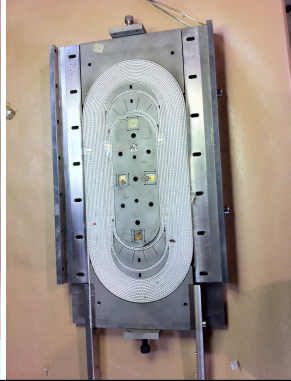
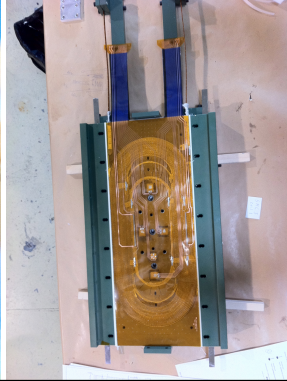


# Manufacturing of Nb<sub>3</sub>Sn Magnets

- Nb<sub>3</sub>Sn has to be reacted after winding for ~120 hr at 650°C (react and wind)
- Cables have to be insulated with a non-organic woven insulation: glass fibre or ceramic
- After reaction the coils has to be impregnated to prevent any movements and to take care that stresses are distributed, instrumentation connections are moulded in
- Reacted Nb<sub>3</sub>Sn is brittle and stress sensitive



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# High Field dipole designs: 11T Dispersion Suppressor

Developed at FNAL and CERN for the LHC luminosity upgrade.

two 5.5 m 11 T dipoles should replace one 15 m 8.3 T main dipole

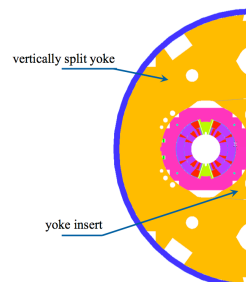
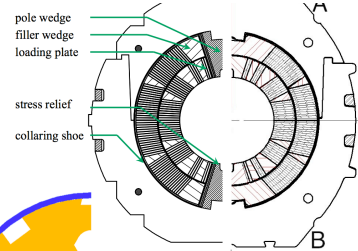
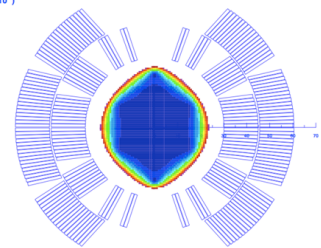
Has to operate in series with the main bend dipole chain: 11 T @ 11850 A

Potentially the first Nb<sub>3</sub>Sn magnet to be used in an accelerator (2017)

TABLE 1 MAGNET DESIGN PARAMETERS AT 1.9 K

Parameter	Removable Pole Design	Integrated Pole Design
Nominal current I <sub>nom</sub> , kA	11.85	11.85
Nominal bore field, T	11.23	11.25
Maximum coil field, T	11.59	11.60
Magnetic length, mm	1.537	1.540
Working point on the load-line at I <sub>nom</sub>	81%	81%
Ultimate design field, T	12	12
Inductance at I <sub>nom</sub> , mH/m	11.97	11.98
Stored energy at I <sub>nom</sub> , kJ/m	966.3	968.6
F <sub>x</sub> per quadrant at I <sub>nom</sub> , kN/m	3.15	3.16
F <sub>y</sub> per quadrant at I <sub>nom</sub> , kN/m	-1.58	-1.59
F <sub>z</sub> per aperture, kN	430	430
Overall length, mm	1960	1960
Coil overall length, mm	1760	1760
Yoke outer diameter, mm	550	550
Outer shell thickness, mm	10	10
Mass, kg	~2600	~2600

Rel. field errors (units 10<sup>-6</sup>)



Courtesy M. Karppinen, A. Zlobin, et al.

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# High Field dipole designs: HD2

- HD2 : LBNL, working model
- Maximum field 13.8 T (87% x Jc)

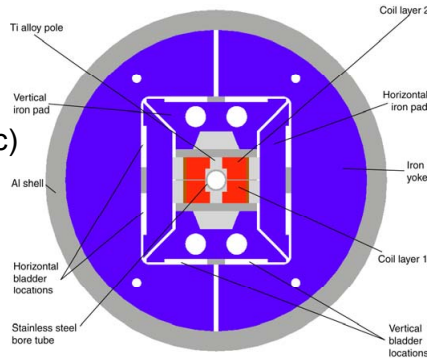
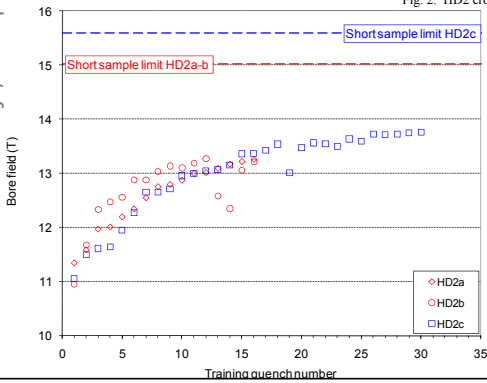


Fig. 2. HD2 cross-section.



Courtesy P. Ferracin

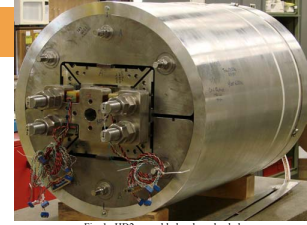


Fig. 1. HD2 assembled and pre-loaded.

TABLE I CABLE PARAMETERS

Parameter	Unit	Coil 1	Coil 2-3
Strand diameter (before reaction)	mm	0.802	0.801
Process		Restacked Rod Process	
Stack		54/61	
Non Cu %		51	54
RRR		16	287
Twist pitch	mm	13	14
No. strands		51	
Cable width (bare)	mm	22.008	21.999
Cable thickness (bare)	mm	1.401	1.406
Insulation thickness	mm	0.095	

TABLE II MAGNET PARAMETERS

Parameter	Unit	HD2a-b	HD2c
Clear aperture	mm		36
Magnet outer diameter	mm		705
No. turns in layer 1 (quadrant)			24
No. turns in layer 2 (quadrant)			30
Short sample current $I_{ss}$ at 4.3/1.9 K	kA	17.3/19.2	18.1/20.0
Bore field at 4.3/1.9 K $I_{ss}$	T	15.0/16.5	15.6/17.1
Coil peak field at 4.3/1.9 K $I_{ss}$	T	15.9/17.4	16.5/18.1
Fx/Fy layer 1 (quadrant) at 17.3 kA	MN/m		+2.3/-0.4
Fz layer 1 (quadrant) at 17.3 kA	kN		90
Fx /Fy layer 2 (quadrant) at 17.3 kA	MN/m		+3.3/-2.2
Fz layer 2 (quadrant) at 17.3 kA	kN		126
Stored energy at 17.3 kA	MJ/m		0.84
Inductance	mH/m		5.6

39

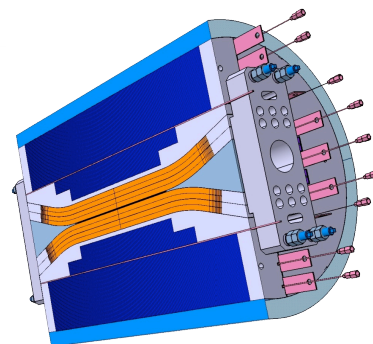
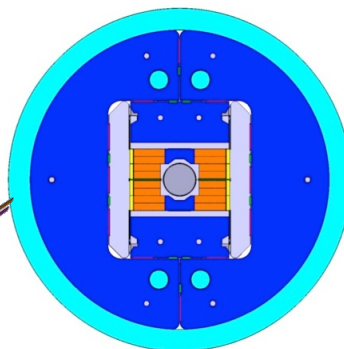
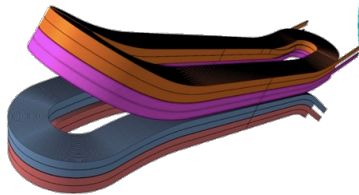
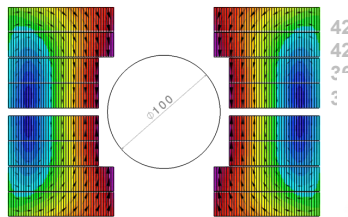
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# EuCARD high field dipole (Fresca2)

- Fresca2 : CERN, construction phase
- To be tested end 2013

- 156 turns per pole
- Iron post
- $B_{center} = 13.0 T$
- $I_{13T} = 10.7 kA$
- $B_{peak} = 13.2 T$
- $E_{mag} = 3.6 MJ/m$
- $L = 47mH/m$
- Diameter Aperture = 100 mm
- L coils = 1.5 m
- L straight section = 700 mm
- L yoke = 1.6 m
- Diameter magnet = 1.03 m



Courtesy Attilio Milanese, Pierre Manil

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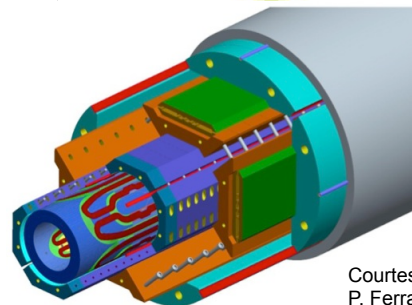
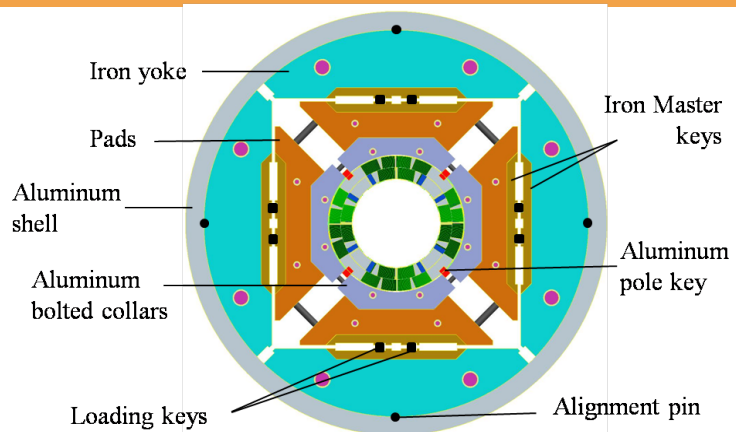


## High Field quadrupole designs: HQ

HQ: model quadrupole for LHC insertion upgrade,  
Developed by LARP: LBNL, FNAL and BNL

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- 0.8 mm strand
- 15 mm wide cable
- 120 mm bore
- 4.4 K/1.9 K -195/214 T/m
- 4.4 K/1.9 K - 13.7/14.9 T



Courtesy S.Caspi, H. Felice, P. Ferracin 41



## High field magnets for future accelerators: HL-LHC

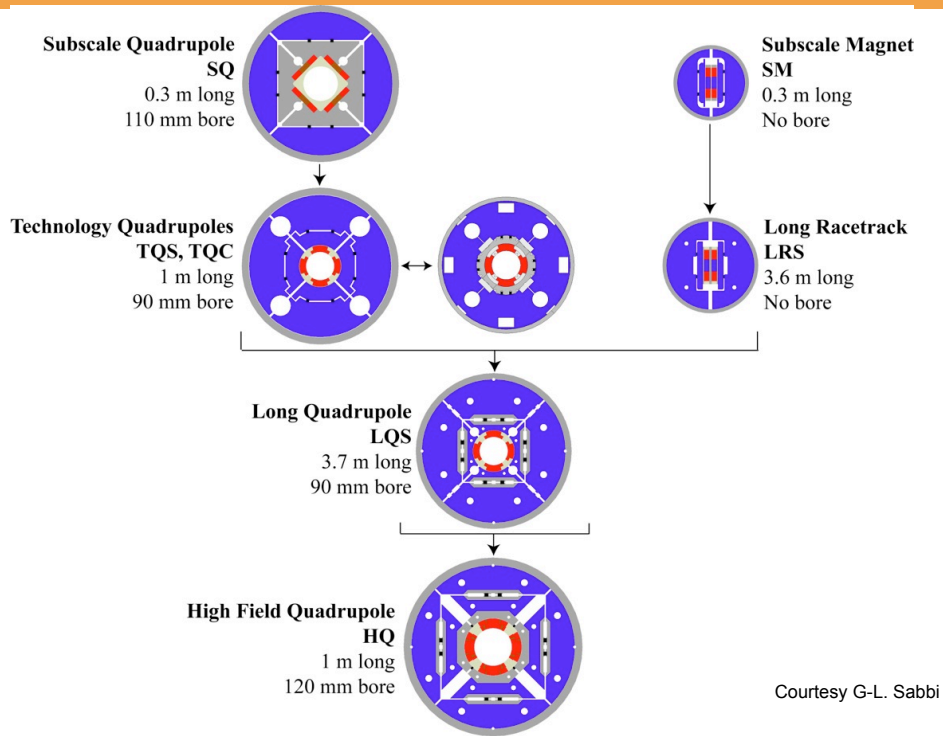
For the Luminosity upgrade of the LHC (High Luminosity LHC) several scenarios are under study which mainly involve the following high field magnets:

1. Make space for a collimator in the Dispersion Suppressor regions: replace a 15 m long 8.34 T dipole (MB) with two 5.5 m long 11 T dipoles with a collimator in between (11 T DS magnets, FNAL-CERN project)
2. Replace the low-b insertion quadrupoles (MQXA/B, 6.4/5.5 m, 70 mm, 215 T/m), with new wide aperture quadrupoles: MQXD, 8 m, 120-140 mm, 195 T/m (HQ, LARP project)
3. Replace the warm single aperture D1 separation dipoles ( 6 x 3.4 m, 1.28 T) with a single 8 T 150 mm dipole (D1, KEK project)

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# LARP Inner Triplet quadrupole development program



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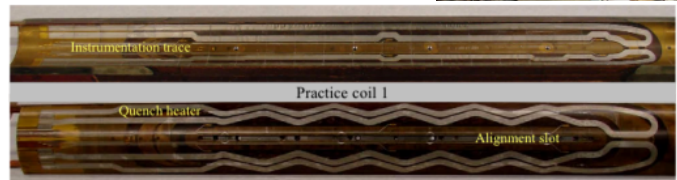
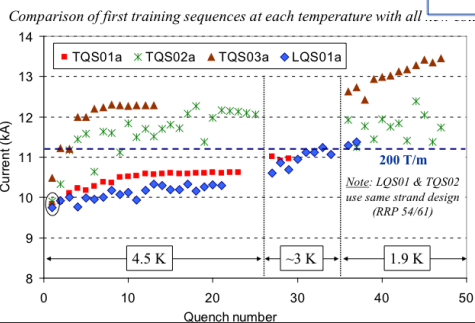
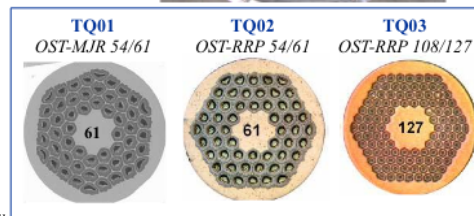
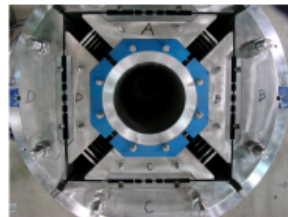
# LARP Inner Triplet quadrupole development program

Achieved with Nb<sub>3</sub>Sn:

- TQ: 1 m, 220 T/m, 90 mm aperture
- LQ: 3.8 m, 200 T/m, 90 mm aperture
- HQ: 1 m, 190 T/m, 120 mm aperture with alignment features

Plan:

- 4 m prototypes for LHC

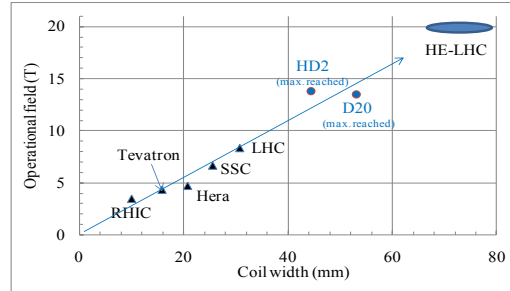


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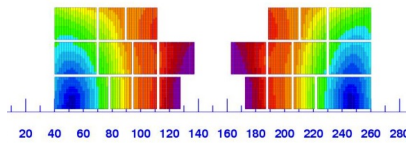
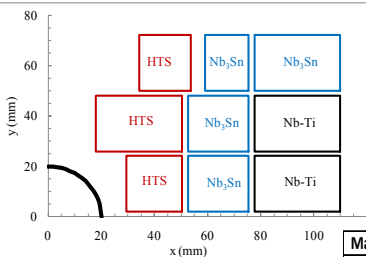


## Magnets for HE-LHC

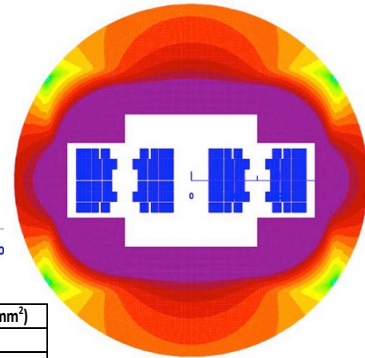
- For a 17 + 17 TeV collider
  - Need 20 T dipoles
- study to start soon
  - HTS-Nb<sub>3</sub>Sn-Nb-Ti nested coil
- EuCARD2 HFM proposal being discussed
  - 20 T design study
  - Construct 80% demonstrator
  - 20 T conductor development



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Material	N. turns	Coil fraction	Peak field	J <sub>overall</sub> (A/mm <sup>2</sup> )
Nb-Ti	41	27%	8	380
Nb3Sn (high Jc)	55	37%	13	380
Nb3Sn (Low Jc)	30	20%	15	190
HTS	24	16%	20.5	380



Courtesy: E. Todesco

45



## Literature on High Field Magnets

- Books
  - 1) M. Wilson, Superconducting magnets / Oxford : Clarendon Press, 1983 (Repr. 2002). - 335 p
  - 2) K-H. Mess, P. Schmüser, S. Wolff, Superconducting Accelerator Magnets, Singapore, World Scientific, 1996. - 218 p.
  - 3) Y. Iwasa, Case studies in superconducting magnets : design and operational issues . - 2nd ed. Berlin : Springer, 2009. - 682 p.
  - 4) S. Russenschuck, Field computation for accelerator magnets : analytical and numerical methods for electromagnetic design and optimization / Weinheim : Wiley, 2010. - 757 p.
  - 5) CERN Accelerator school, Magnets, Bruges, Belgium 16 – 25 June 2009, Editor: D. Brandt, CERN-2010-004
- Conference proceedings and reports
  - 6) 21st International Conference on Magnet Technology, Hefei, China, 18 - 23 Oct 2009, IEEE Trans. Appl. Supercond. 20 (2010)
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46



## Literature on High Field Magnets (2)

- Papers and reports

- 8) S. Caspi, P. Ferracin, "Limits of Nb<sub>3</sub>Sn accelerator magnets", *Particle Accelerator Conference (2005)* 107-11.
- 9) S. Caspi, P. Ferracin, S. Gourlay, "Graded high field Nb<sub>3</sub>Sn dipole magnets", *19th Magnet Technology Conference, IEEE Trans. Appl. Supercond.*, (2006) in press.
- 10) E. Todesco, L. Rossi, "Electromagnetic Design of Superconducting Dipoles Based on Sector Coils" *Phys. Rev. Spec. Top. Accel. Beams* 10 (2007) 112401
- 11) E. Todesco quadrupoles
- 12) Fessia dipoles
- 13) Fessia quadrupoles
- 14) Todesco, Ferracin

- Websites

- 15) <http://www.magnet.fsu.edu/magnettechnology/research/asc/plots.html>



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