

# Basics of Accelerator Science and Technology at CERN

# Magnet powering scheme

Jean-Paul Burnet



- Definition
- What is special for magnet powering?
- Power electronics
- Converter topologies
- Converter association
- Nested circuits
- > Energy management
- Discharged converter
- Power supply control
- What should specify an accelerator physicist?



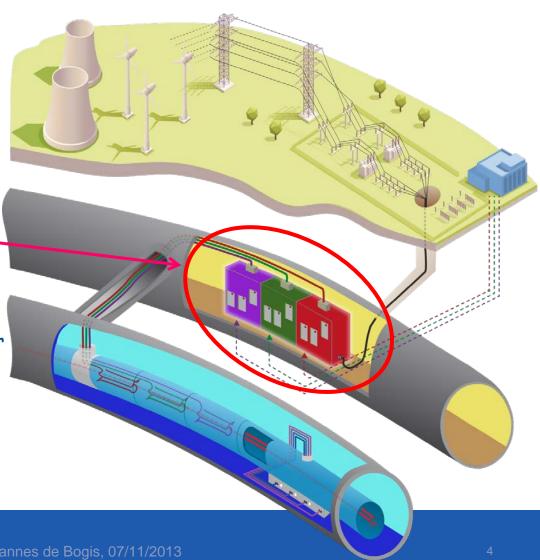
#### Definition

Wikipedia: A power supply is a device that supplies electric power to an electrical load.

Power supplies are everywhere: Computer, electronics, motor drives,...

Here, the presentation covers only the very special ones for particles accelerators: Magnet power supplies

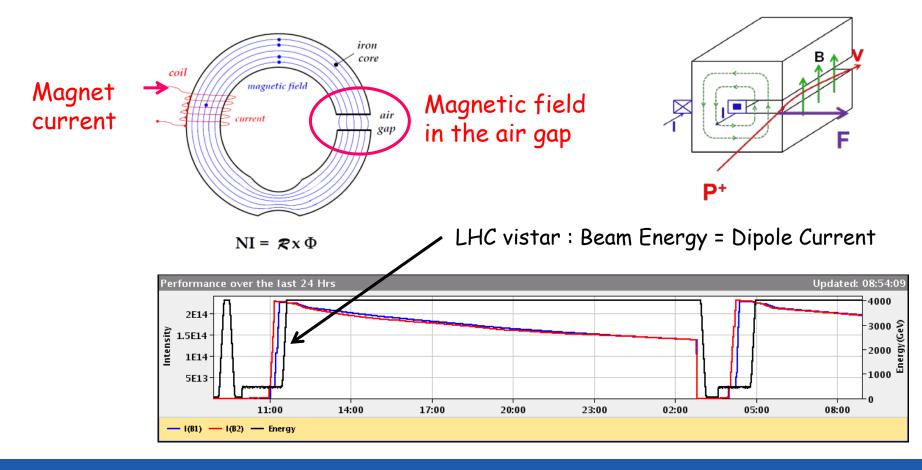
Power supply # power converter US labs uses magnet power supplies CERN accelerator uses power converter CERN experiment uses power supply





In a synchrotron, the beam energy is proportional to the magnetic field.

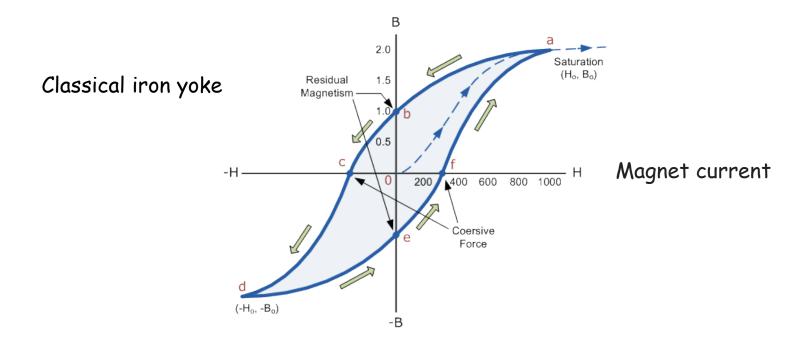
The magnet field is generated by the current circulating in the magnet coils.





The relation between the current and B-field isn't linear due to magnetic hysteresis and eddy currents.

In reality, Beam Energy = kf×Dipole field ≠ ki×Dipole Current



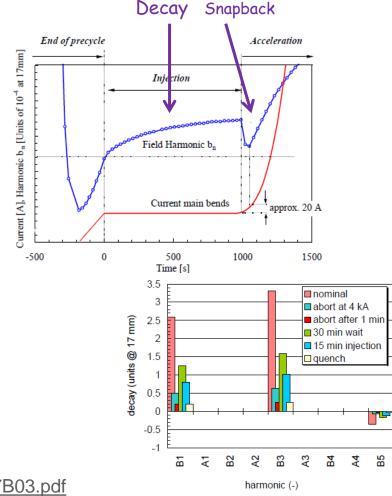


For superconducting magnet, the field errors (due to eddy currents) can have dynamic effects.

$$\vec{B}_{y} + i\vec{B}_{x} = \sum_{n=1}^{\infty} C_{n} \left( \frac{z}{R_{ref}} \right)^{n-1} = B_{1} \sum_{n=1}^{\infty} \frac{(b_{n} + ia_{n})}{10^{4}} \left( \frac{z}{R_{ref}} \right)^{n-1}$$

Decay is characterised by a significant drift of the multipole errors when the current in a magnet is held constant, for example during the injection plateau. When the current in a magnet is increased again (for example, at the start of the energy ramp), the multipole errors bounce back ("snap back") to their pre-decay level following an increase of the operating current by approximately 20 A. For the energy ramp such as described in [3], the snapback takes 50-80 seconds but this can vary if, for example, the rate of change of current in the magnet is changed.

http://accelconf.web.cern.ch/accelconf/e00/PAPERS/MOP7B03.pdf

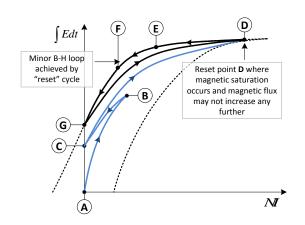


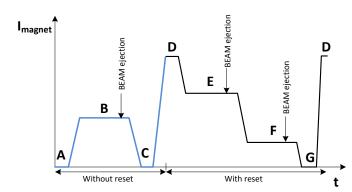


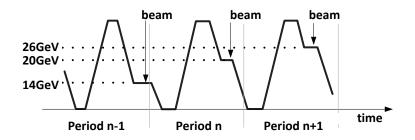
To solve this problem of hysteris, the classical degauss technique is used.

For a machine working always at the same beam energy, few cycles at beam energy will degauss the magnets. Example LHC precycle.

For machine or transfer line with different beam energies, the degauss has to take place at each cycle. Solution, always go at full saturation in each cycle.









Measuring the magnetic field is very difficult and need a magnet outside the tunnel.

In most of the synchrotrons, all the magnets (quadrupole, sextupole, orbit correctors,...) are current control and the beam energy is controlled by the dipole magnet current.

For higher performance, the solutions are:

- Get a high-precision magnetic field model (10-4)
- Real time orbit feedback system
- Real time tune feedback
- Real time chromaticity feedback
- Or
- Real-time magnetic field measurement and control (10-4)

How an operator change the beam energy with a synchrotron?

To ramp up, the operator increases the dipole magnetic field.

The radiofrequency is giving the energy to the beam, but the RF is automatically adjusted to follow the magnetic field increase (Bdot control).



#### Magnet powering scheme

SMQ Converters

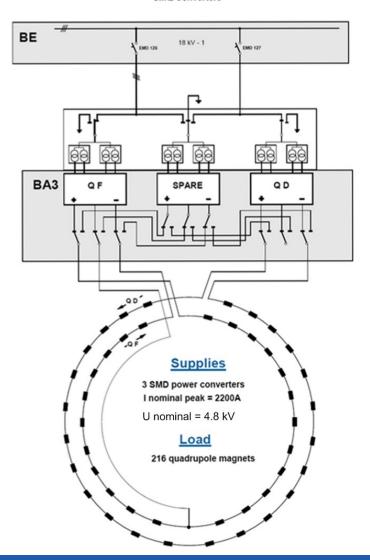
To get the same B-field in all the magnets, the classical solution is to put all the magnets in series.

Generally done with dipole and quadrupole.

Example of SPS quadrupole



Lead to high power system for Dipole and quadrupole.



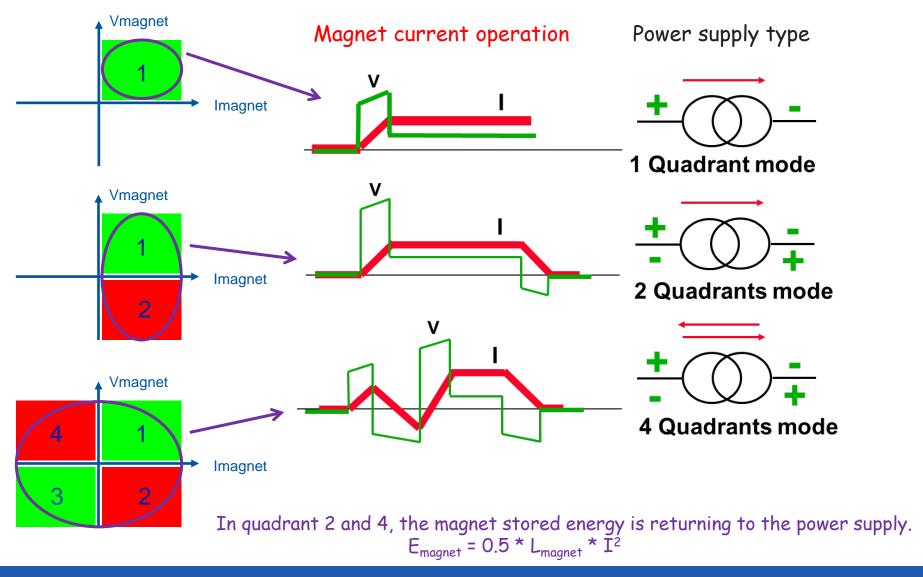


### Magnet powering scheme

But when the power is becoming too high, the circuit can be split. First time with LHC in 8 sectors. Tracking between sector! DC Power feed Octant **LHC** DC Power 27 km Circumference Powering Sector: 154 dipole magnets total length of 2.9 km Sector



#### Magnet powering scheme





The magnet power supplies are high-precision current control.

To build it, the technical solutions are out the industrial standard:

- Need very low ripple
- Need current and voltage control over large range
- Operation in 1-2-4 quadrant

Special topologies

- Need high-precision measurement
- Need high-performance electronics
- Need sophisticated control and algorithm

Special electronics and control

Powering a magnet isn't classical, and few one the shelf product can be used always custom power supplies

What is power electronics?

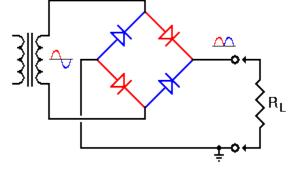


#### Power electronics

Power electronics is the application of solid-state electronics for the control and conversion of electric power.

Power electronics started with the development of mercury arc rectifier. Invented by Peter Cooper Hewitt in 1902, the mercury arc rectifier was used to convert alternating

current (AC) into direct current (DC).



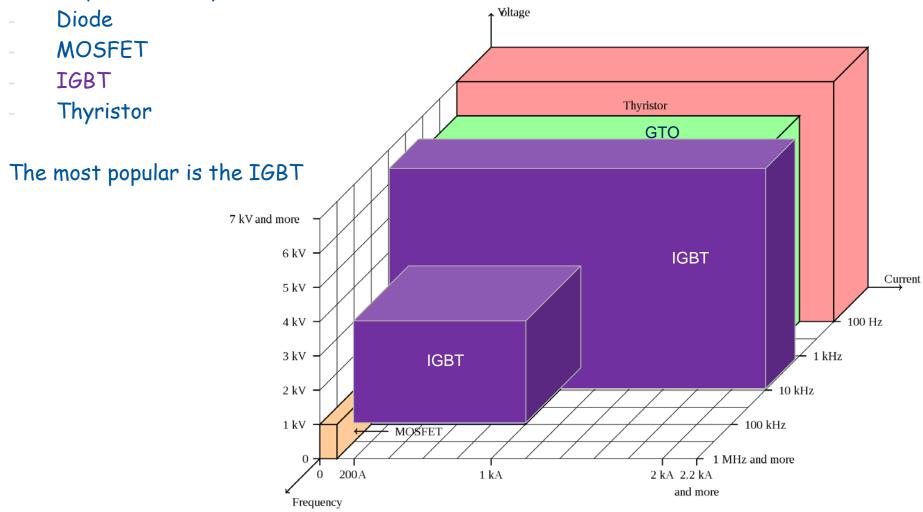
The power conversion systems can be classified according to the type of the input and output power

- AC to DC (rectifier)
- DC to AC (inverter)
- DC to DC (DC-to-DC converter)
- > AC to AC (AC-to-AC converter)



### Switching devices

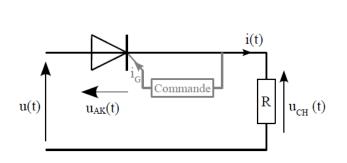
Nowadays, the main power semiconductors are:

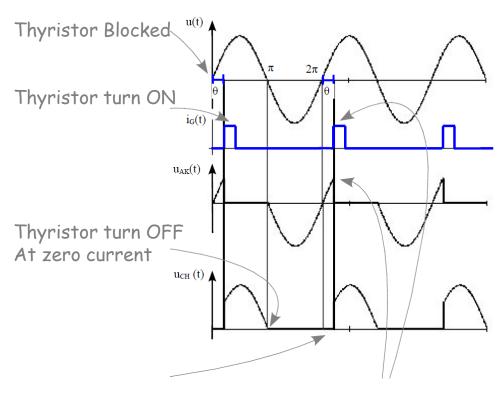




### Thyristor principle

Thyristor (1956): once it has been switched on by the gate terminal, the device remains latched in the on-state (*i.e.* does not need a continuous supply of gate current to remain in the on state), providing the anode current has exceeded the latching current ( $I_L$ ). As long as the anode remains positively biased, it cannot be switched off until the anode current falls below the holding current ( $I_H$ ).





Turn ON possible when positive voltage



#### Topologies based on thyristor

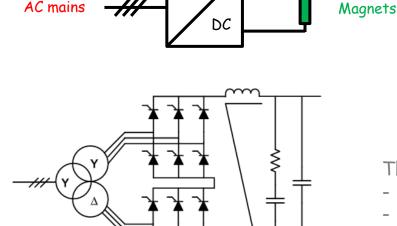
The magnets need DC current.

The magnet power supplies are AC/DC.

The magnets need a galvanic isolation from the mains: 50Hz transformer



The thyristor bridge rectifier is well adapted to power magnets.





Thyristor advantages

- Very robust
- Cheap
- Low losses

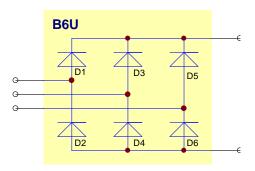
Thyristor drawbacks

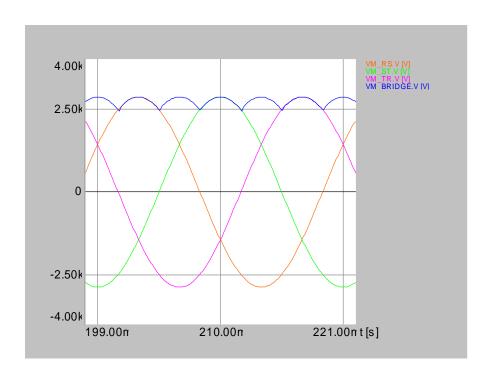
- Sensible to mains transients
- Low losses
- Low power density



# Diode bridge rectifier

- 3 phases diode bridge voltage rectification
  - Bridge output voltage is fixed, 1.35 \* U line to line

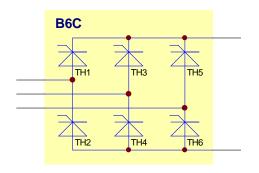


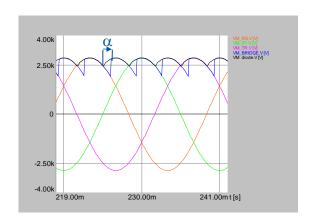


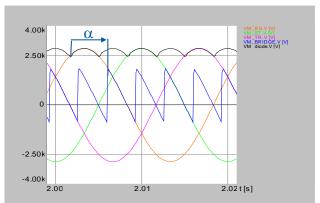


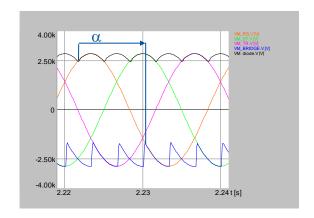
- 3 phases Thyristor bridge voltage rectification
  - ullet Can control the bridge output voltage by changing the firing angle lpha
  - Vout = Umax \*  $\cos \alpha$

```
• \alpha = 15°, Vout = 0.96 * Umax
• \alpha = 70°, Vout = 0.34 * Umax
• \alpha = 150°, Vout = -0.86 * Umax
```



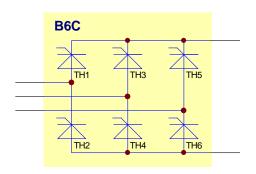


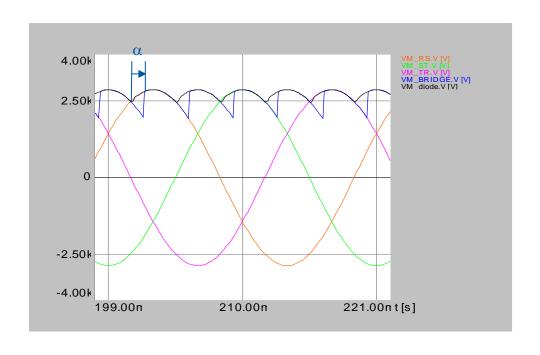






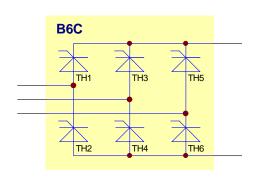
• Maximum voltage,  $\alpha$  = 15°

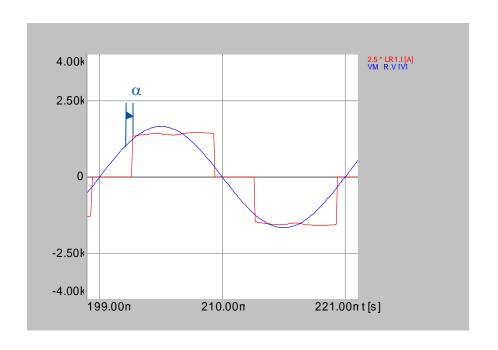






- •Transformer line current at maximum voltage,  $\alpha$  = 15°
  - The diode bridge current is in phase with the voltage
  - ullet For the thyristor rectifier, the AC line current is shifted with the angle lpha







#### Power analysis

• Power:  $P(t) = V_r(t) * I_r(t) + V_s(t) * I_s(t) + V_T(t) * I_T(t)$ 

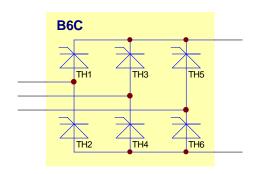
• Active power:  $P = 3 * V_r * I_{Line rms} * \cos \alpha$ 

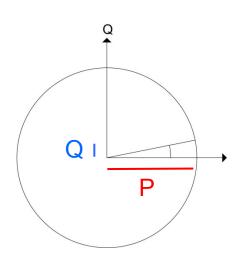
• Reactive power: Q = 3 \*  $V_r$  \*  $I_{Line\ rms}$  \*  $\sin \alpha$ 

• Apparent power:  $S = \sqrt{P^2 + Q^2}$ 

• Power factor:  $P/S = \cos \alpha$ 

- $\alpha$  = 15°
  - Active power high
  - Reactive power low

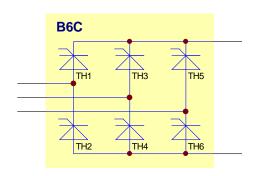


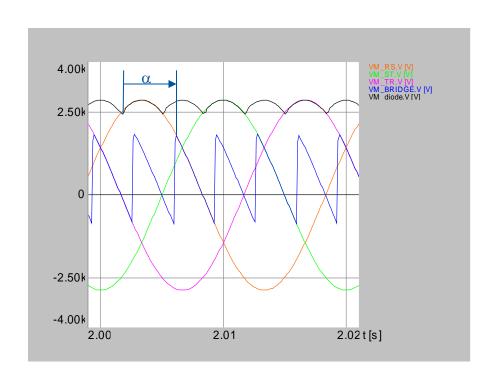




• At flat top,  $\alpha$  = 70°

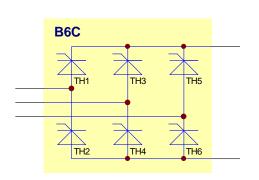
#### Full current / low DC voltage

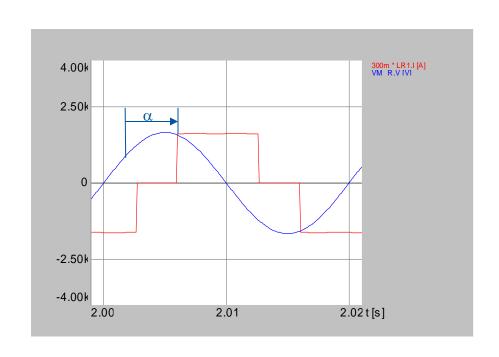






• Transformer line current at flat top (at  $\alpha$  = 70°)







#### Power analysis

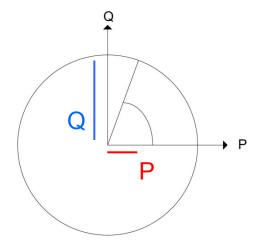
• Active power:  $P = 3 * V_r * I_{Line rms} * cos \alpha$ 

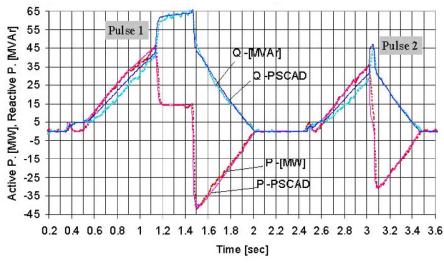
• Reactive power: Q = 3 \*  $V_r$  \*  $I_{Line\ rms}$  \*  $sin\ \alpha$ 

• Apparent power:  $S = \sqrt{P^2 + Q^2}$ 

$$\alpha = 70^{\circ}$$

- Active power low
- Reactive power high







#### Reactive power compensation

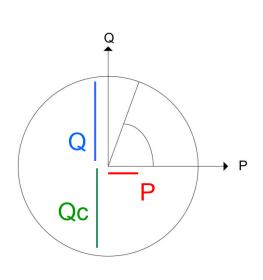
Reactive power must be compensated.

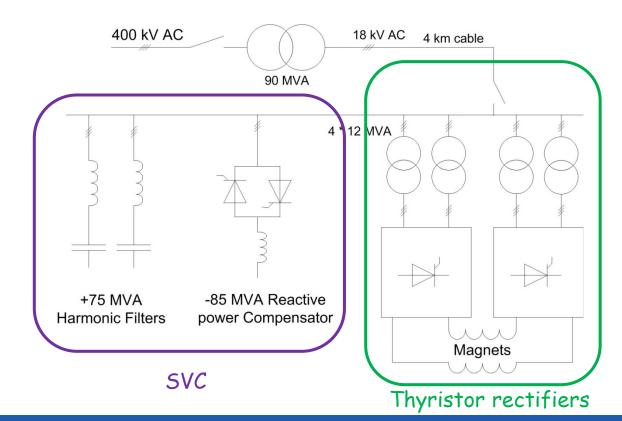
Power factor > 0.93 for EDF.

Affect the mains voltage stability.



Solution : SVC: Static VAR Compensator, Qc







#### Reactive power compensation

#### SVC role on the 18kV

- Compensate reactive power (Thyristor Controlled Reactor)
- Clean the network (harmonic filters)
- Stabilize the 18kV network (>±1%)





#### Thyristor rectifier example

Example: LHC dipole converter 13kA/180V

Magnet: L = 15.7H

 $R = 0.001\Omega$ 

Iultimate = 13kA

#### Magnet operation:

Iinjection = 860A

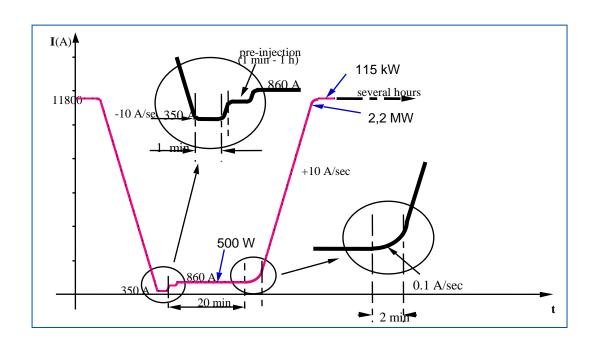
 $dI/dt = \pm 10A/s$ 

 $I_{4\text{TeV}} = 6.9 \text{kA}$ 

 $I_{7TeV} = 11.8kA$ 

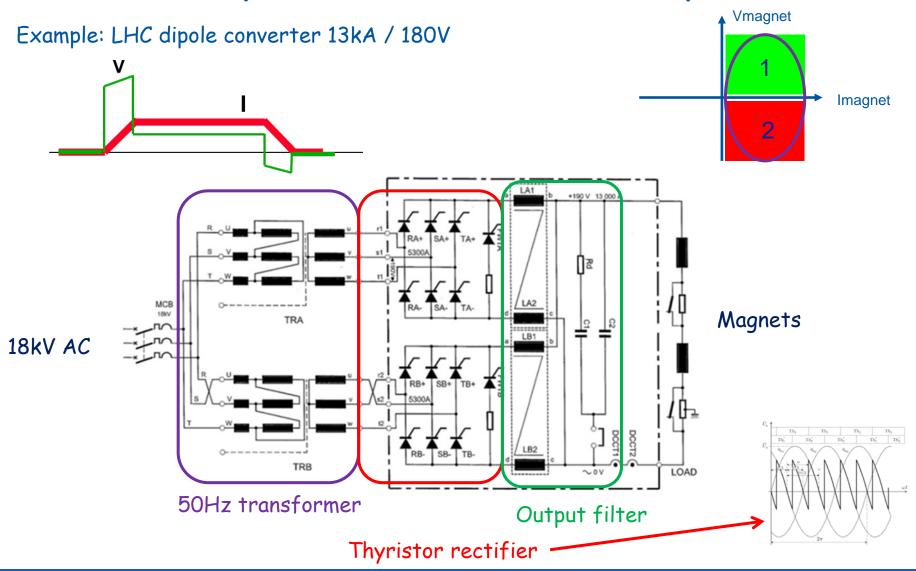
Magnet protected by

external dump resistor



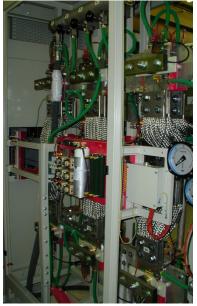


### Thyristor rectifier example

















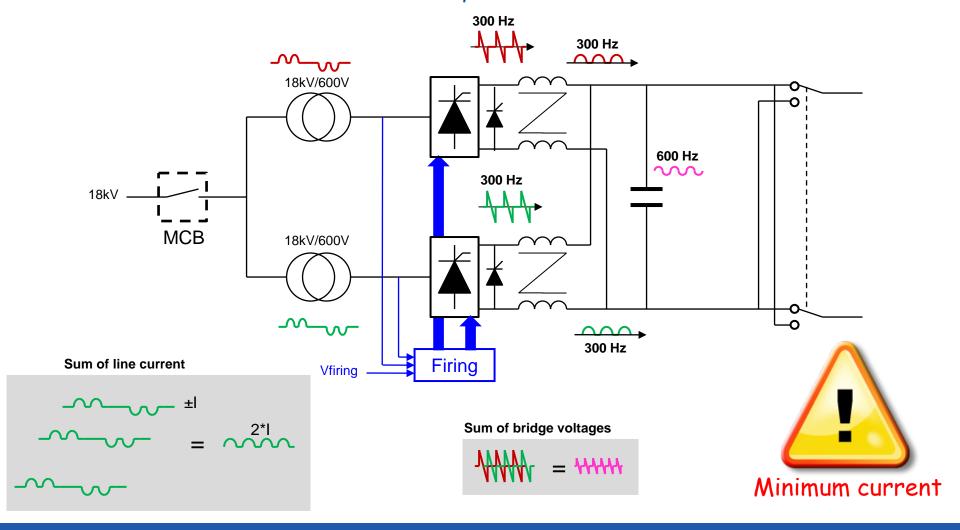






#### Thyristor rectifier

Limitation a low current due to discontinuity of current





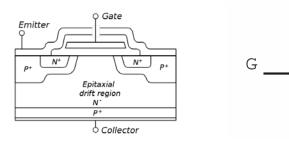
#### Topologies based on IGBT

What is an IGBT?

The IGBT combines the simple gate-drive characteristics of the <u>MOSFETs</u> with the high-current and low-saturation-voltage capability of <u>bipolar transistors</u>.

The main different with thyristor is the ability to control its turn ON and turn OFF.

Many topologies can be built using IGBT.









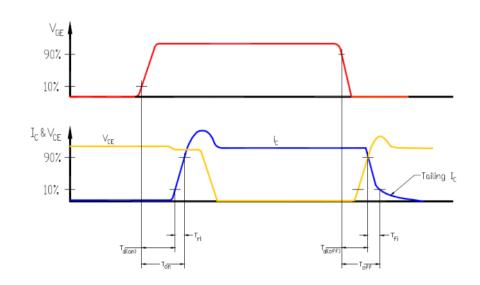


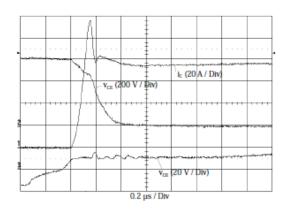
#### IGBT

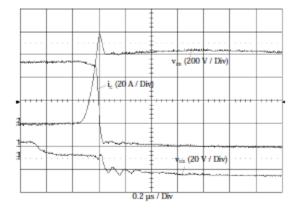
Real IGBT turn-on and turn-off:

Very fast di/dt, dv/dt => EMC

Switching losses => thermal limitation





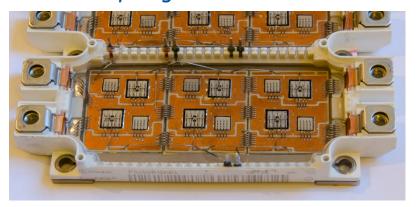


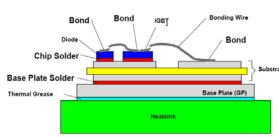


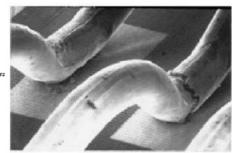
#### IGBT



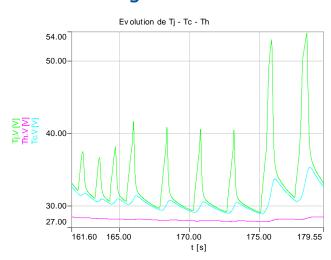
#### Thermal cycling of the IGBT

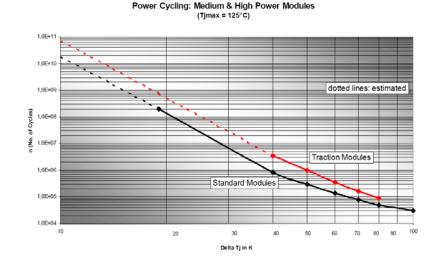






#### IGBT bonding can break after few thousand of thermal cycles

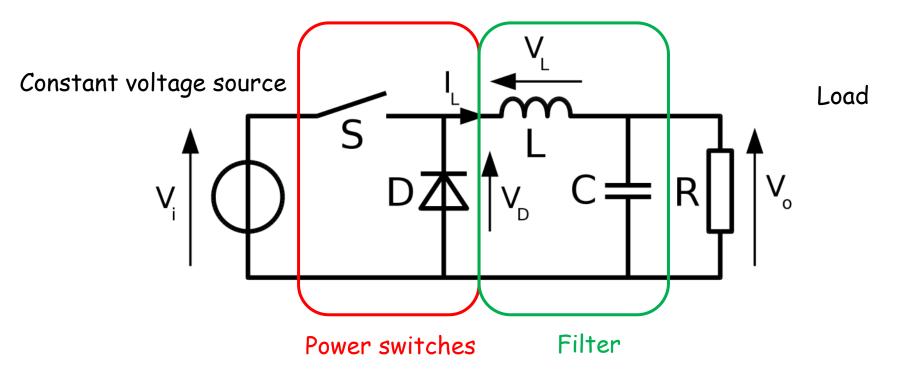






# Power electronics basic concept

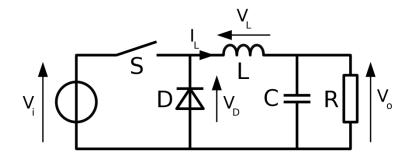
The basic principle is to command a switch to control the energy transfer to a load. Example of a BUCK converter:





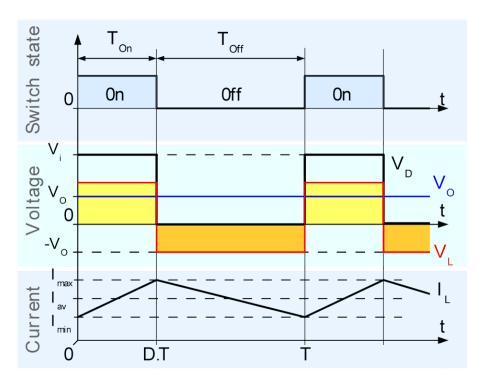
### Power electronics basic concept

The switch S is switched ON during a short period which is repeated periodically.

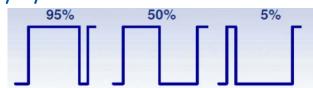




Vout = 
$$a \times Vi$$



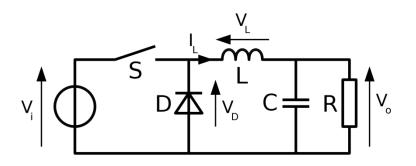
The output voltage can be controlled by playing with the duty cycle a.

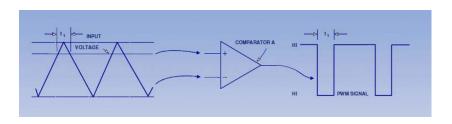


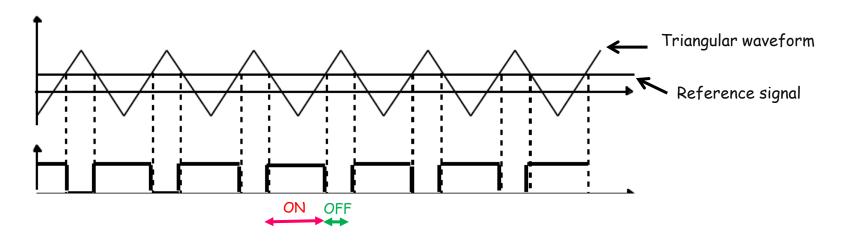


## Power electronics basic concept

Most of the time, PWM (Pulsed Width Modulation) technique is used to control the switches. A triangular waveform is compared to a reference signal, which generates the PWM command of the switch.









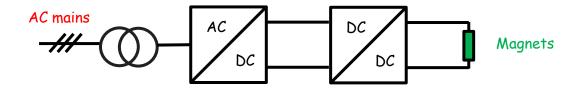
## Topologies based on IGBT

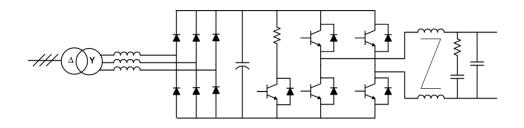
The magnets need DC current.

The magnet power supplies are AC/DC.

The topologies are with multi-stages of conversion.

The magnets need a galvanic isolation from the mains: cases with 50Hz transformer

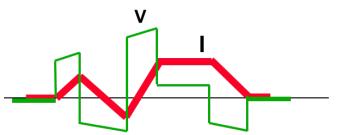


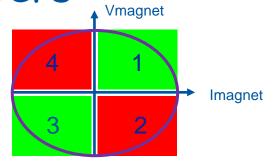


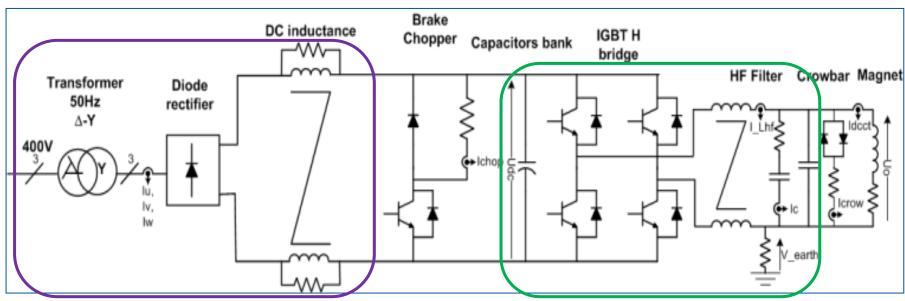


### Switch-mode converters

Example: PS converter: PR.WFNI, ±250A/±600V







50Hz AC/DC stage

High-frequency DC/DC stage





















## Transformer technologies

Two technologies are used for power transformers:

laminated magnetic core (like magnet):

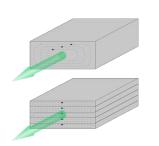
50Hz technology

High field (1.8T)

Limitation due to eddy current

Low power density

High power range





Individual Laminations



Ferrite core (like kicker):

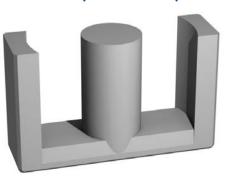
kHz technology

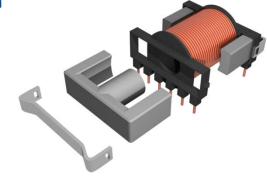
Low field (0.3T)

Nonconductive magnetic material, very low eddy current

High power density

Low power range (<100kW)

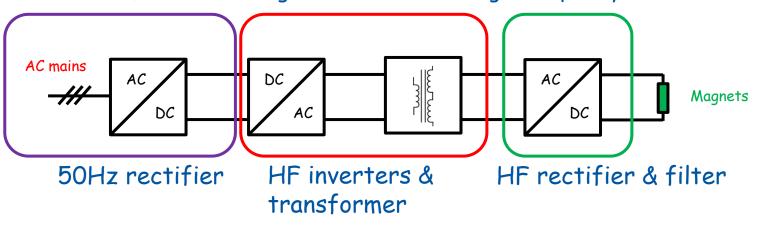


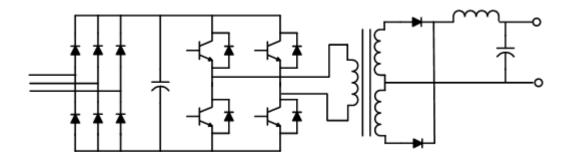




## Topologies with HF transformer

In this case, it is multi-stages converter with high-frequency inverters

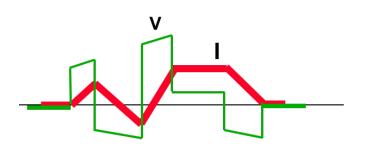


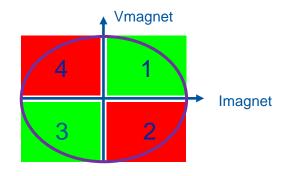


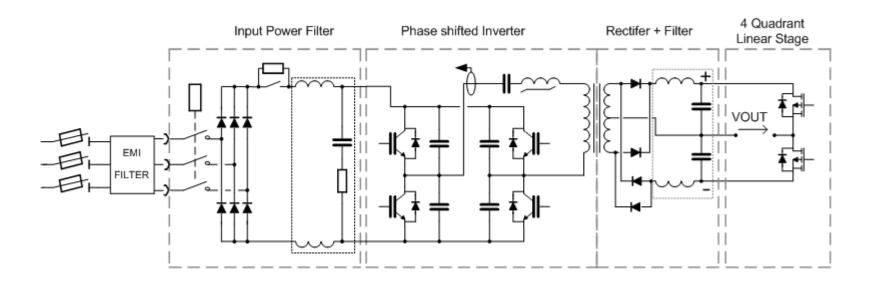


### Switch-mode converter with HF inverter

Example: LHC orbit corrector, ±120A/±10V















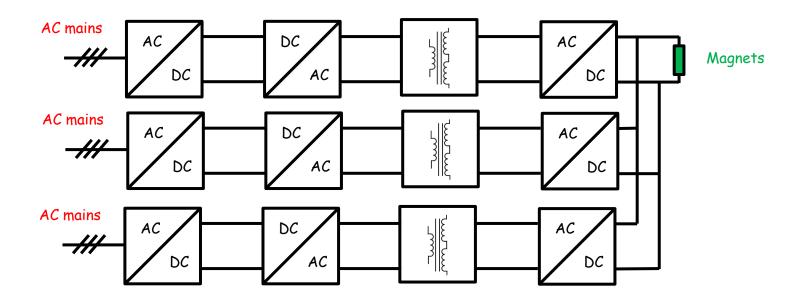






### Converter association

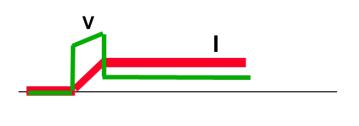
When the power demand increases above the rating of the power semiconductor, the only solution is to build a topology with parallel or series connection of sub-system.

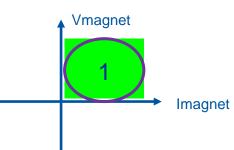


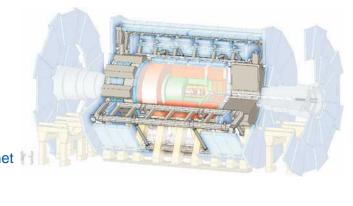


### Parallel connection of sub-converters

Example: Atlas toroid magnet converter 20.5kA/18V

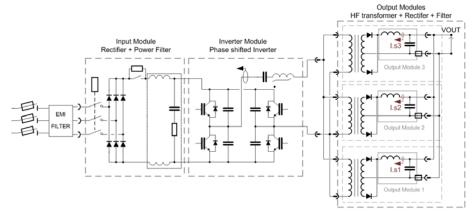




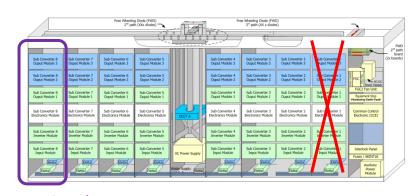


3.25kA/18V sub-converter





8 sub-converters in parallel



3.25kA/18V

Redundancy implementation, n+1 sub-converters

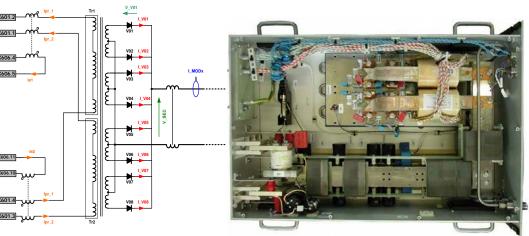
Can work with only n sub-converters









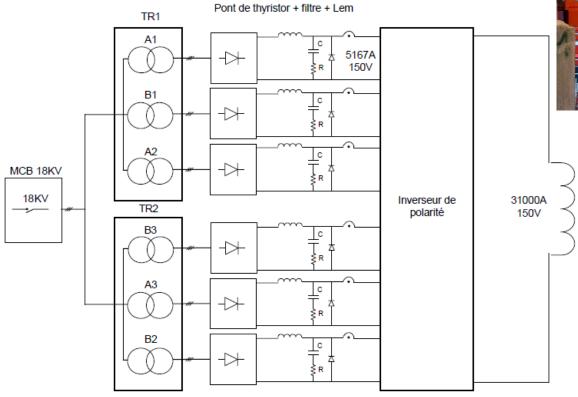






## Parallel connection with thyristor rectifier

Example: Alice Dipole, 31kA/150V

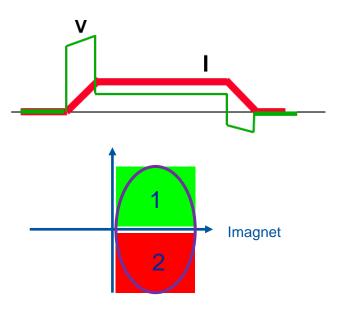




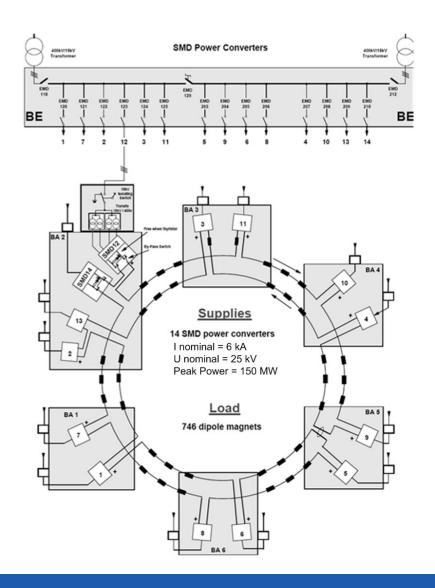


### Series connection of sub-converters

Example: SPS dipole converter, 6kA/24kV



12 converters in series between magnets. Each converter gives 6kA/2kV.

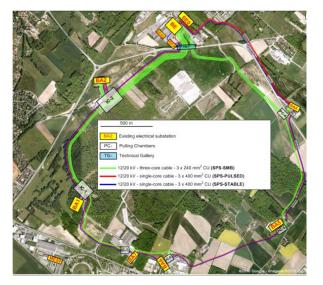












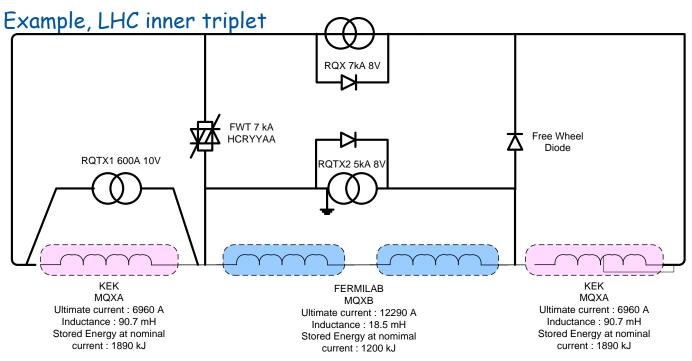




Nested powering scheme is popular with accelerator physicists and magnet designers.

Allows association of different magnets or to correct local deviation over a long series of magnets.

Main reasons: saving on DC cables, current leads, lower power converter rating,...







Nested powering scheme is a nightmare for power engineers!!

Very complex control, it is like a car with many drivers having a steering wheel acting on only one wheel.





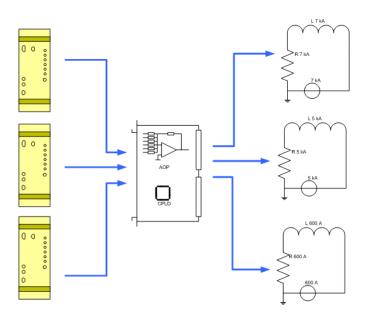


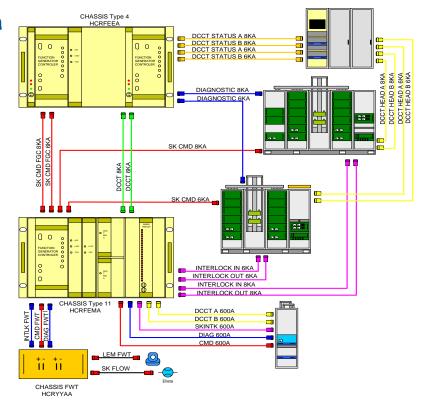
Very difficult to operate and repair, long MTTR.

Reduce investment but decrease availability!

All converters have to talk each others.

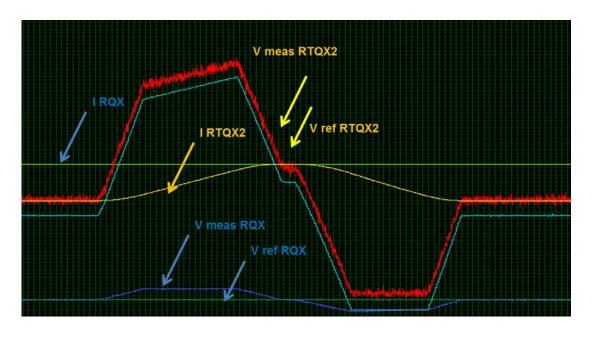
Need a decoupling control to avoid fight between converters!







Look at the current and voltage of RQX while RTQX2 current is changing!



Nested circuits aren't RECOMMANDED!

LHC inner triplet works perfectly well but MTTR is very high.

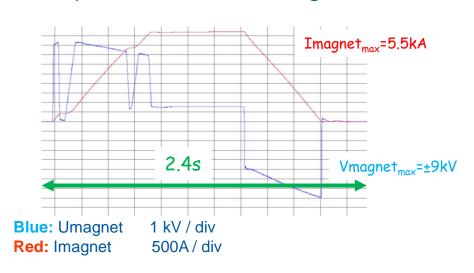
RHIC had many difficulties with nested circuits.

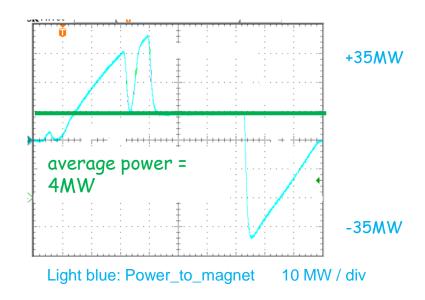


Magnets need voltage to move their current:

Vmagnet(t) = Rmg \* Img(t) + Lmg \* dImg(t)/dt

Example with the PS main magnets





 $Power(t) = I_magnet(t) \times V_magnet(t)$ 

The peak power needed for the main magnets is  $\pm 40MW$  with a dynamic of 1MW/ms. The average power is only 4MW !!!

The challenge: Power a machine which needs a peak power 10 times the average power with a very high dynamic !!!



## New concept for energy management

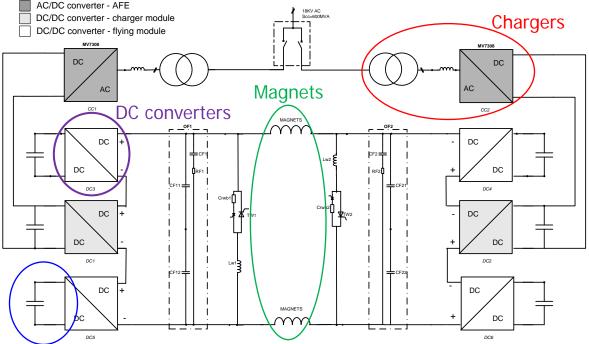
The energy to be transferred to the magnets is stored in capacitors. The capacitor banks are integrated in the power converter

- DC/DC converters transfer the power from the storage capacitors to the magnets.
- · Four flying capacitors banks are not connected directly to the mains. They are charged via the magnets
- Only two AC/DC converters (called chargers) are connected to the mains and supply the losses of the system and of the magnets.

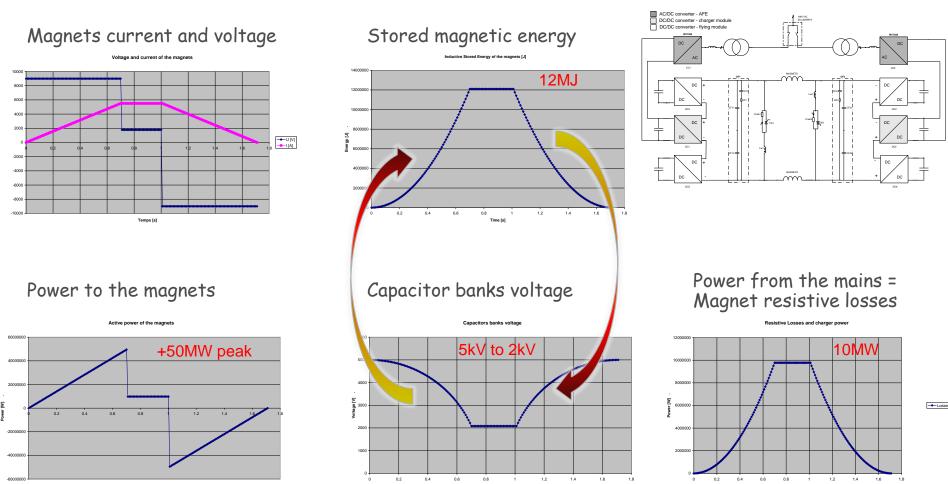
#### Patent

The global system with dedicated control has been filed as a patent application. European Patent Office, Appl. Nr: 06012385.8 (CERN & EPFL)





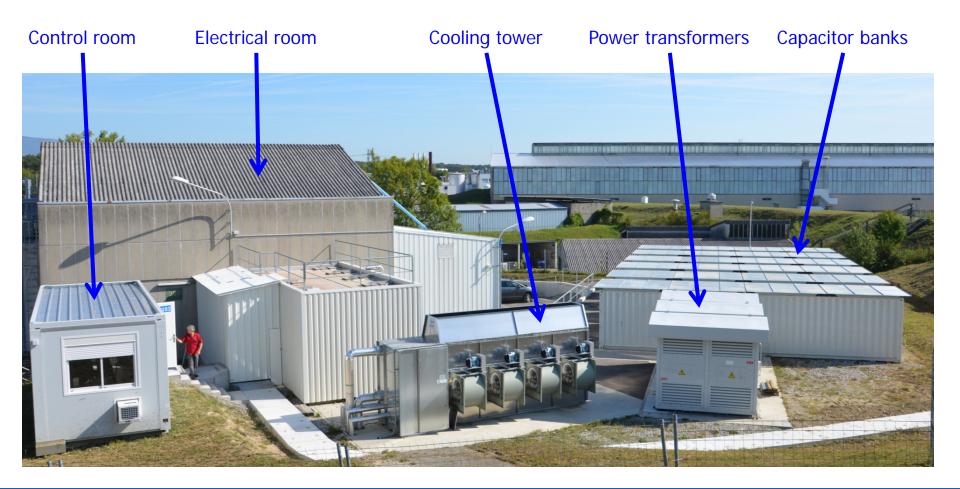




POPS: POwer converter for the PS main magnets.



Example: POPS 6kA/±10kV





#### -Capacitor banks

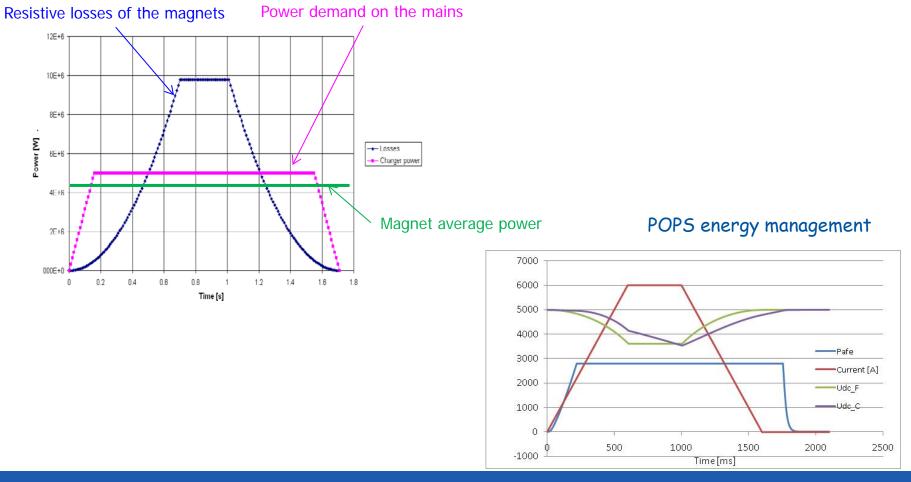
- 5kV Dry capacitors
- Polypropylene metalized self healing
- Outdoor containers: 2.5m x 12m, 18 tons
- 0.247F per bank, 126 cans
- 1 DC fuse
- 1 earthing switch
- 3 MJ stored per bank
- 60 tons of capacitors divided in
- 6 capacitor banks making in total 18.5MJ
- Up to 14MJ can be extracted during a cycle!
- The capacitors represent 20% of the total system cost.







Best optimization: Max power taken on the mains # magnet average power

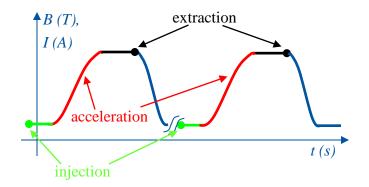


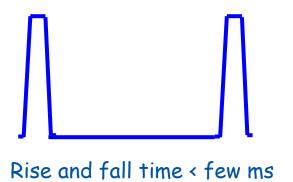


## Discharged converter

#### **Synchrotrons**

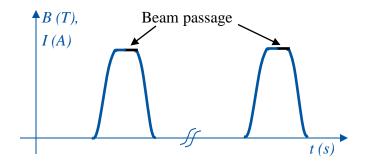
Beam is injected, accelerated and extracted in several turns





#### Linac's and transfer lines

Beam is passing through in one shot, with a given time period;



Direct Energy transfer from mains is not possible:

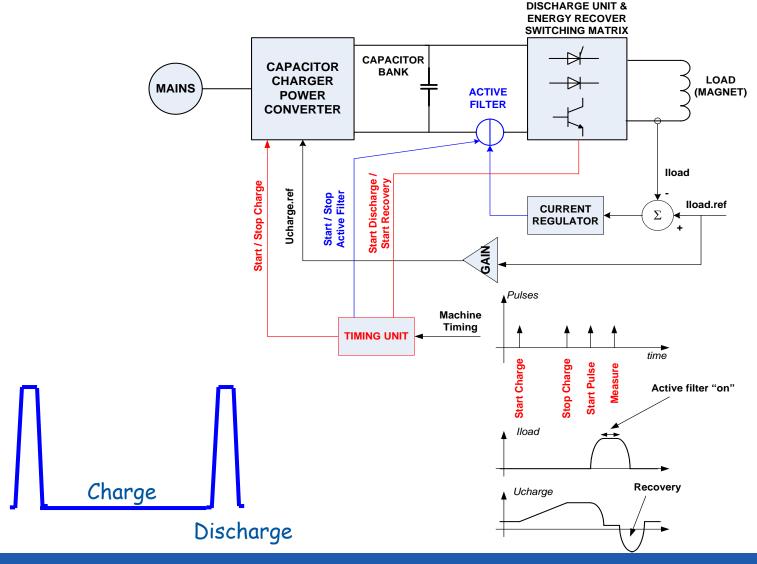
Intermediate storage of energy

Peak power: could be > MW

Average power kW



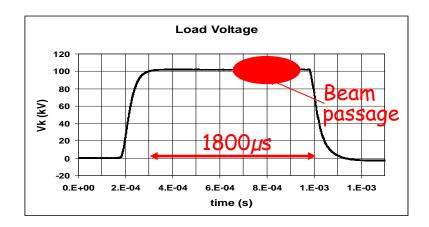
## Discharged converter





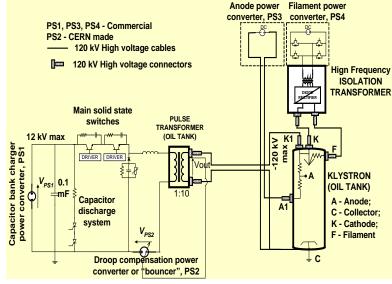
## Example of LINAC4 Klystron modulator

| Specification      | symbol   | Value | unit |
|--------------------|--|-------|------|
| Output voltage     | $V_{kn}$   | 110   | kV   |
| Output current     | <b>I</b> <sub>out</sub>  | 50    | Α    |
| Pulse length       | $t_{\mathit{rise}}$ + $t_{\mathit{set}}$ + $t_{\mathit{flat}}$ + $t_{\mathit{fall}}$ | 1.8   | ms   |
| Flat-Top stability | FTS  | <1    | 5    |
| Repetition rate    | 1/T <sub>rep</sub>   | 2     | Hz   |



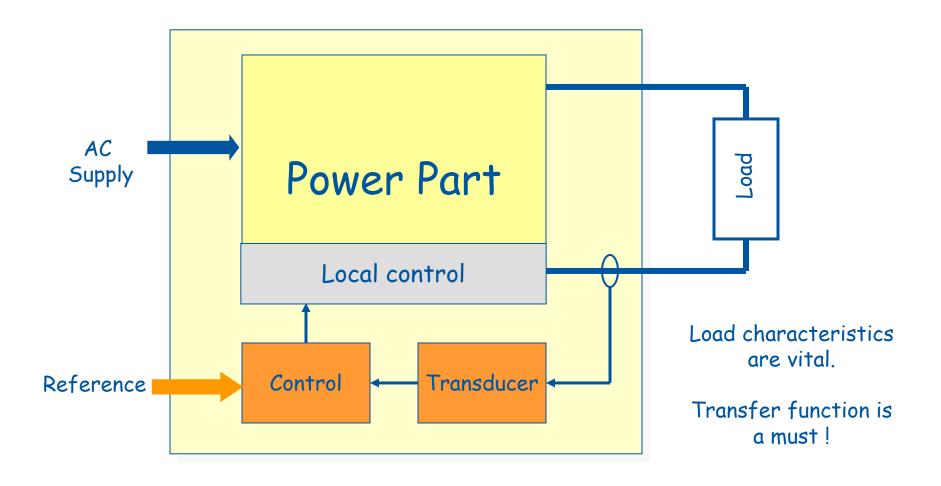
Peak power: 5.5MW Average power: 20kW







# Power supply control





### Power supply control

The power supply are controlled by the global control system.

They need to be synchronized => Timing

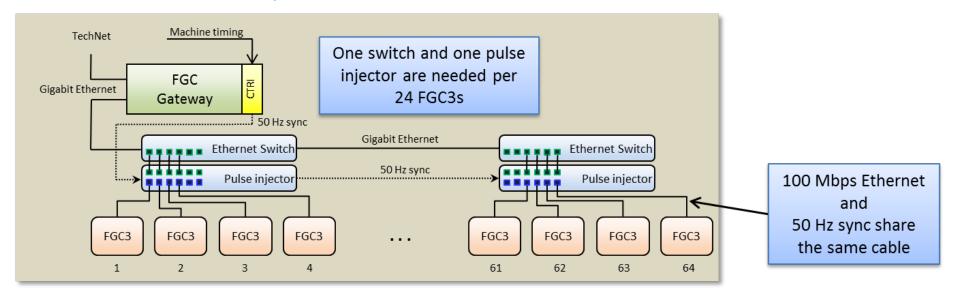
Locally, a fieldbus (must be deterministic) is used to communicate with a gateway,

WORLDFIP in the LHC

ETHERNET for LINAC4

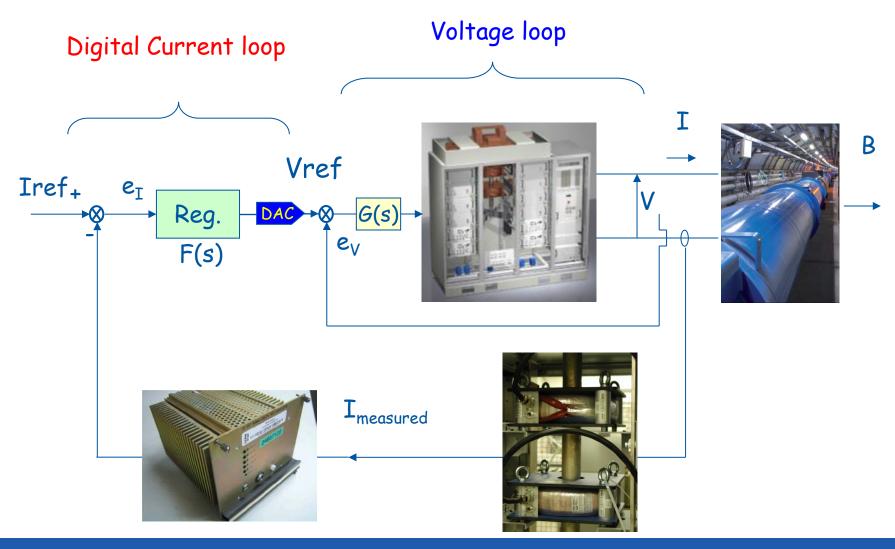
In each power supply, an electronic box (FGC) manages the communication, the state machine and do the current control.

Real time software is implemented.





# Power supply control





## High-precision definition

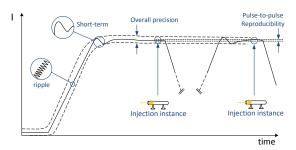
density

#### Accuracy

The closeness of agreement between a test result and the accepted reference value. (ISO)

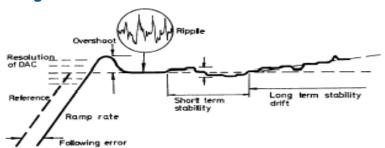
#### Reproducibility

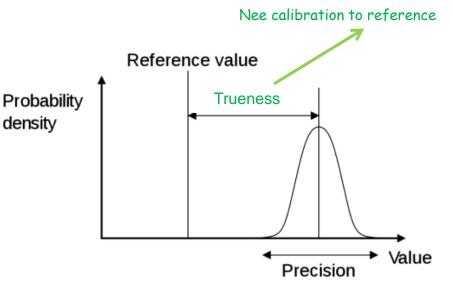
Uncertainty when returning to a set of previous working values from cycle to cycle of the machine.

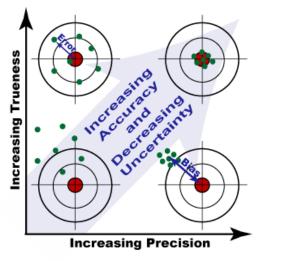


#### Stability

Maximum deviation over a period with no changes in operating conditions.









## Accuracy characterisation

The term Accuracy is a qualitative concept, used to describe the quality of a measurement. At CERN (and elsewhere) a measurement's systems capability is often characterized in terms of Gain and Offset errors, Linearity, Repeatability, Reproducibility and Stability.

#### Linearity:

Difference in the systematic error of a measuring device, throughout its range.

#### Gain and Offset errors:

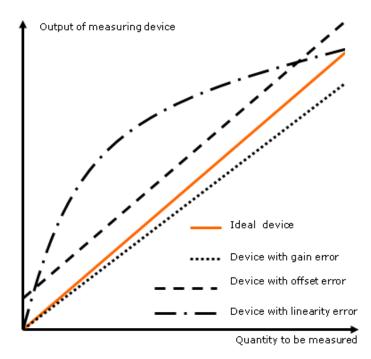
They are systematic errors that relate to the trueness of a measurement.

The offset error refers to the systematic error at zero and the gain error to the systematic error at full scale.

#### Stability:

Measurement of the change in a measurement system's Systematic errors with time. We can more specifically refer to Gain Stability or Offset Stability.

Noise can also be seen as a measurement of a device's stability, although normally the term stability is used only for the low frequency range ( $\leq$ Hz).



http://te-epc-lpc.web.cern.ch/te-epc-lpc/sensors/definitions.stm

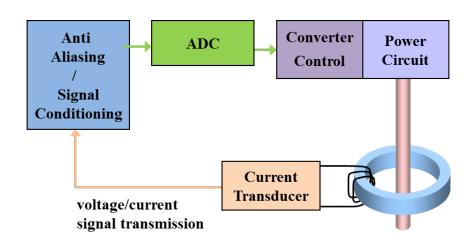


## Current measurement technologies

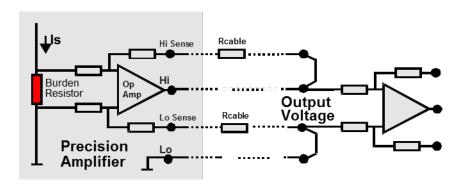
|                  | DCCTs  | Hall effect  | CTs   | Rogowsky  | Shunts   |
|------------------|--|--|---|---|--|
|                  |  |  | <b>Q</b>  |   |  |
| Principle        | Zero flux detection  | Hall effect  | Faraday's law   | Faraday's law   | Ohm's law  |
| Output           | Voltage or current   | Voltage or current   | Voltage   | Voltage   | Voltage  |
| Accuracy         | Best devices can reach a<br>few ppm stability and<br>repeatability   | Best devices can<br>reach 0.1%   | Typically not better than 1%  | Typically %, better possible with digital integrators     | Can reach a few ppm for low currents, <% for high currents |
| Ranges           | 50A to 20kA  | hundreds mA to tens<br>of kA   | 50A to 20kA   | high currents possible,<br>up to 100kA                    | From <ma to="" to<br="" up="">several kA</ma>              |
| Bandwidth        | DCkHz for the higher<br>currents, DC100kHz for<br>lower currents   | DC up to couple<br>hundred kHz   | Typically 50Hz up to a few hudreds of kHz   | Few Hz possible, up to the MHz                            | Up to some hundreds of<br>kHz with coaxial<br>assemblies   |
| Isolation        | Yes  | Yes  | Yes   | Yes   | No   |
| Error<br>sources | Magnetic (remanence, external fields, centering)  Burden resistor (thermal settling, stability, linearity, tempco)  Output amplifier (stability, noise, CMR, tempco) | Magnetic Burden resistor Output amplifier Hall sensor stability (tempco, piezoelectric effect) | Magnetic<br>(remanence, external<br>fields, centering,<br>magnetizing current)<br>Burden resistor | Magnetic Integrator (offset stability, linearity, tempco) | Power coefficient,<br>tempco, ageing, thermal<br>voltages  |



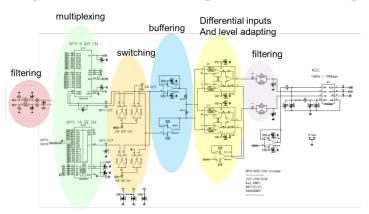
## High-precision Current measurement chain



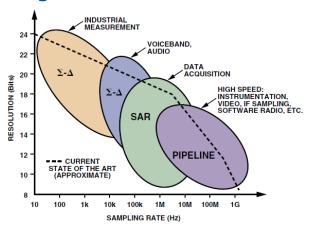
#### Precision amplifier and burden



#### Signal conditioning and filtering



#### High-resolution ADC





# LHC class specification

| Converter category                           | Accuracy<br>Class | ½ hour stability | 24h stability | 1 year stability |
|--|-------------------|------------------|---------------|------------------|
| Main Dipoles                                 | Class 1           | 3                | 5             | 50               |
| Main quadrupoles                             | Class 1           | 3                | 5             | 50               |
| Inner Triplets                               | Class 1           | 3                | 5             | 50               |
| Separation dipoles,<br>Insertion quadrupoles | Class 2           | 5                | 10            | 70               |
| 600A multipole correctors                    | Class 3           | 10               | 50            | 200              |
| 120A orbit correctors                        | Class 4           | 50               | 100           | 1000             |
| 60A orbit correctors                         | Class 4           | 50               | 100           | 1000             |



### LHC class 1 DCCT

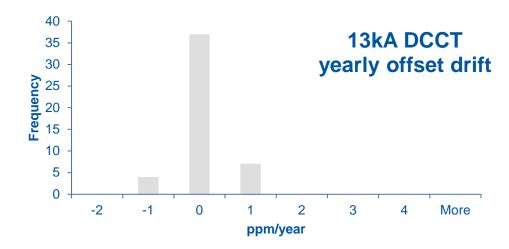


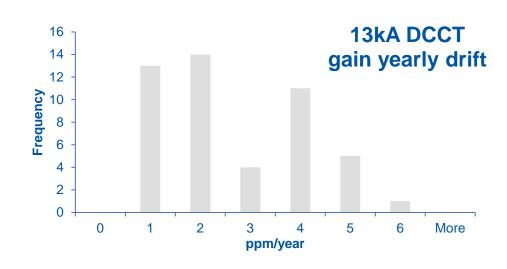
13kA DCCT Magnetic Head



13kA DCCT Electronics

| DCCT specification  |       |  |
|---------------------|-------|--|
| Gain drift 1 year   | 5 ppm |  |
| Offset drift 1 year | 5 ppm |  |





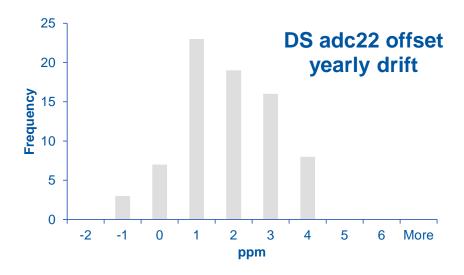


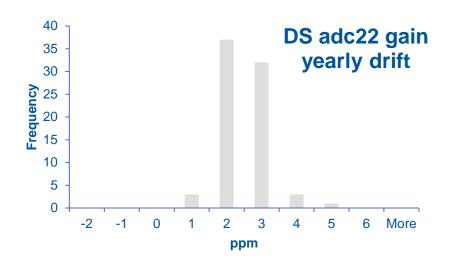
### LHC class 1 ADC



The CERN 22 bit Delta Sigma ADC

| DS22 specification  |        |  |
|---------------------|--------|--|
| Gain drift 1 year   | 20 ppm |  |
| Offset drift 1 year | 10 ppm |  |







# LHC class 1 global accuracy

| Converter category | Accuracy Class | 1 year stability |
|--------------------|----------------|------------------|
| Main Dipoles       | Class 1        | 50               |

#### LHC specification

50ppm/year

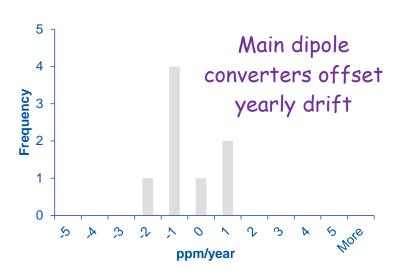
#### LHC result

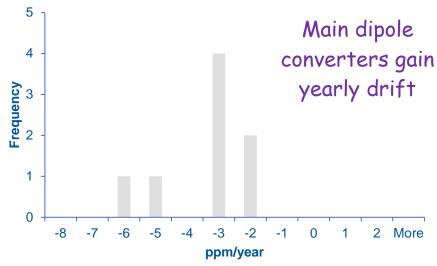
< 10ppm/year with annual calibration

#### Possible improvement

< 2ppm/year with monthly calibration</p>





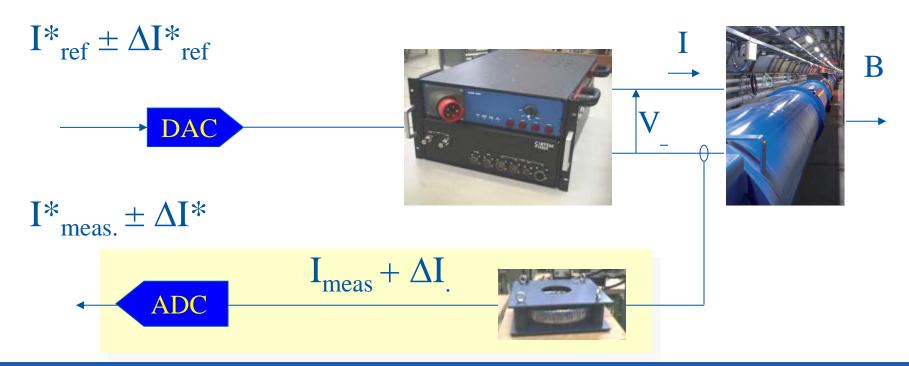




### LHC resolution

Smallest increment that can be induced or discerned.

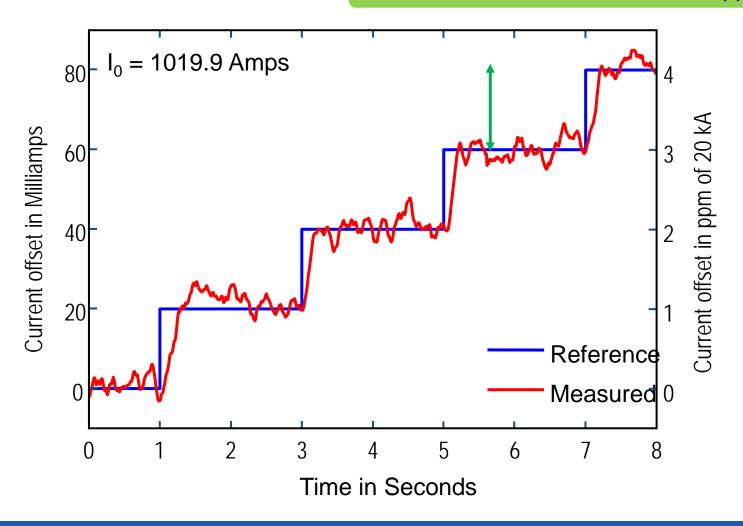
The resolution is expressed in ppm of maximum DCCT current. Resolution is directly linked to A/D system.





### LHC resolution

### Best resolution achieved = 1ppm

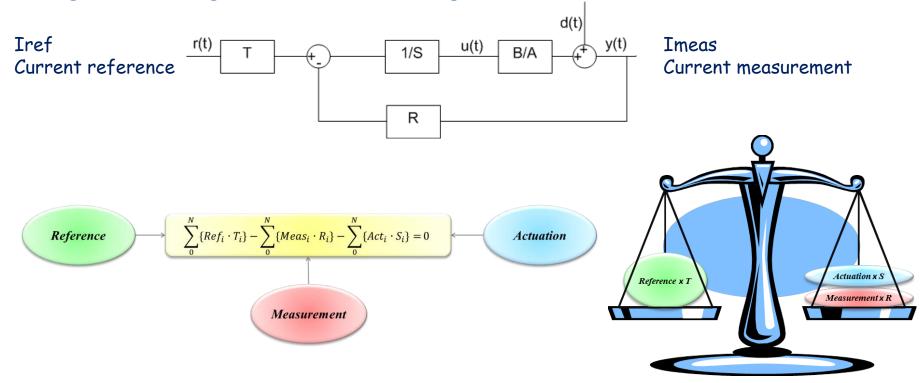




# Current regulation

The performance of the current regulation is critical for a machine. Can be a nightmare for operators!

RST controller provides very powerful features: Manage the tracking error as well as the regulation.



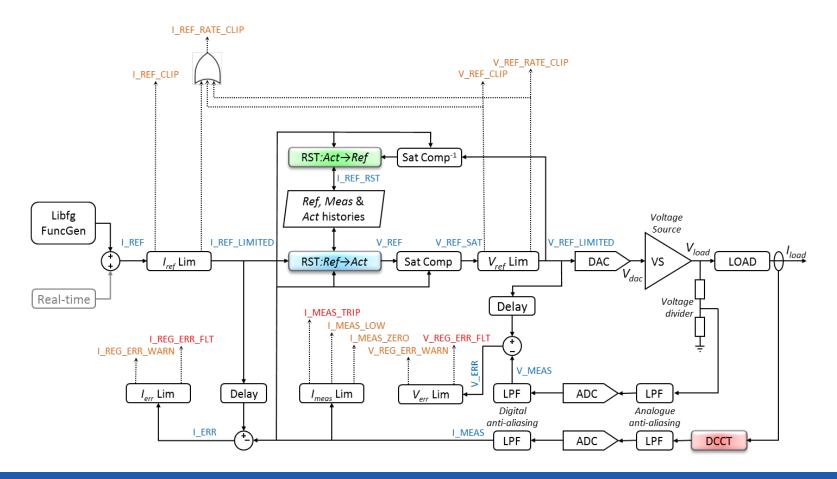


# Current regulation

Anti-windup is needed to control the saturation of the loop.

complex control loop

The real controller is shown below:





# Current regulation

Tutorial is proposed here on the FGC currant regulation

https://project-cclibs.web.cern.ch/project-cclibs/download\_tutorial.htm

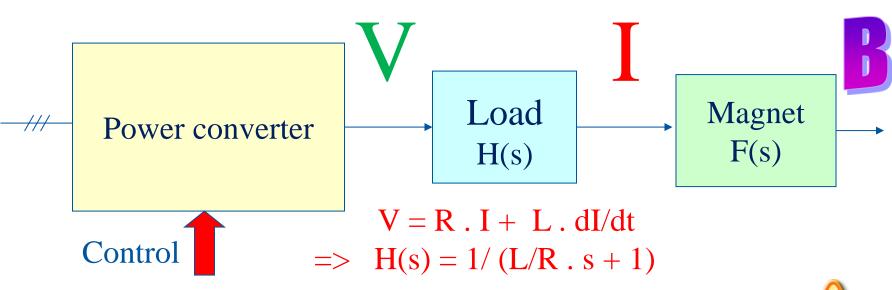
Here you can find some examples

https://project-cclibs.web.cern.ch/project-cclibs/plots/tests/





# ripples



Voltage ripple is defined by the power supply



Current ripple: load transfer function (cables & magnet)

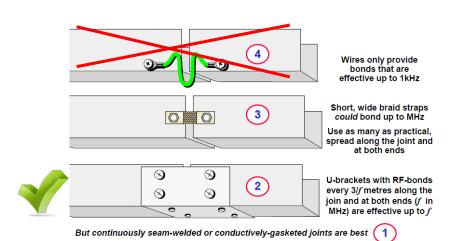
B-Field ripple: magnet transfer function (vacuum chamber,...)



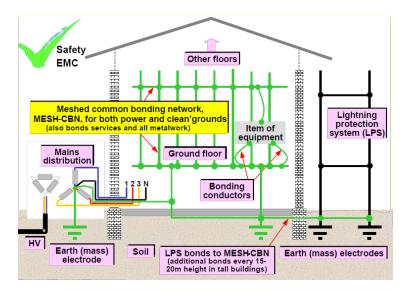
# Grounding

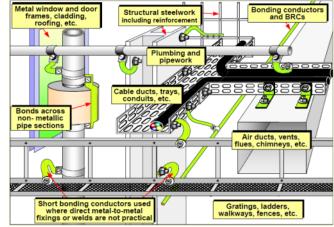
Particles accelerators are very sensitive to EMC (conducted and radiated noise).

#### Need a meshed earth!



http://indico.cern.ch/getFile.py/access?cont ribId=44&sessionId=9&resId=0&materialId =slides&confId=85851

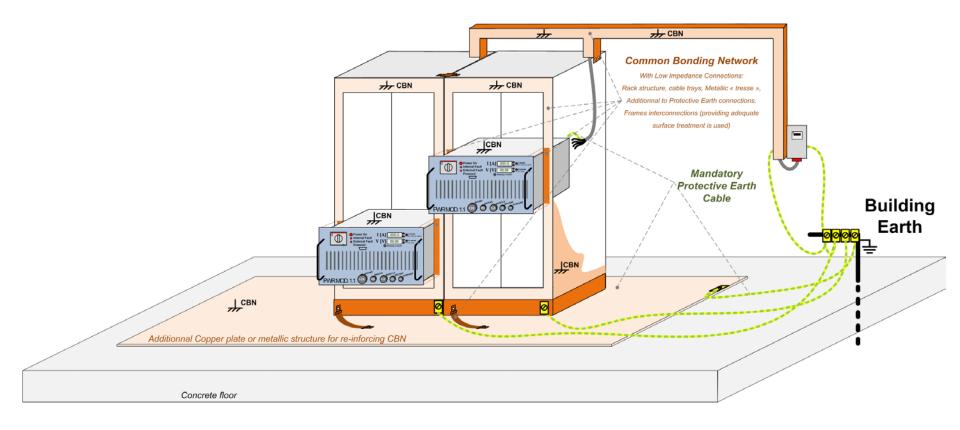






# Grounding

#### Appling good EMC rules to power supplies:





### What do an accelerator physicist should specify?

If you have already designed the magnets without including power supply engineer, you have already made a mistake!

Powering optimization plays with magnet parameters

The power engineer has to be included in the accelerator design from the beginning!

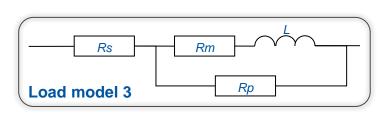


### What do an accelerator physicist should specify?

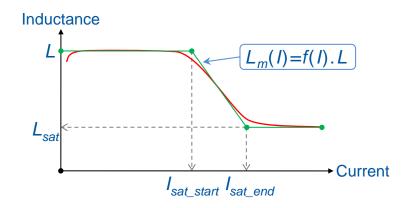
#### Magnet parameters:

- Inductance, in mH
- Resistance, in  $m\Omega$
- Maximum current
- Voltage rating
- DC cable resistance, in  $m\Omega$

much better, magnet model including saturation effect



#### Load Saturation model





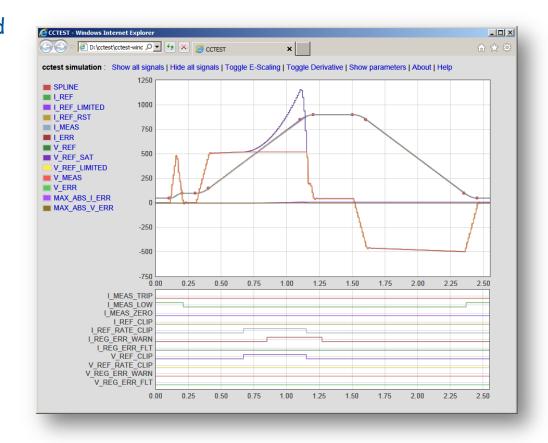
### What do an accelerator physicist should specify?

#### Magnet operation:

- Precision class
- Type of control: Current / B-field
- Maximum current ripple
- Complete cycle
  - Injection current
  - Maximum dI/dt, ramp-up
  - Maximum flat top current
  - Maximum dI/dt, ramp-down
  - Return current
  - Cycle time
- Degauss cycle / pre-cycle
- Magnet protection system



Power supply functional specification





# Power supply delivery

From power supply functional specification

https://edms.cern.ch/document/829344/3

Power supply design

simulation

Component design

3D mechanical integration

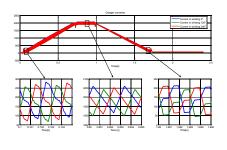
Production

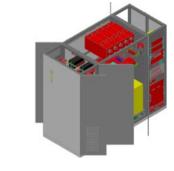
Laboratory Tests

On site commissioning















### Summary

Power supplies are the main actuators of a particles accelerator. The performances for particles accelerators are very challenging.

Creativity on many technical fields are required!

### More training:

### Special CAS on power converters



7 - 14 May 2014

Baden (CH)



