



**HELMHOLTZ
ZENTRUM BERLIN**
für Materialien und Energie

Permanent Magnets Including Wigglers and Undulators Part III

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June 20th-22nd, 2009*

Part III

Permanent Magnet Systems

Magnet design considerations
Spectral properties of dipoles and wigglers
Spectral properties of undulators
Undulator shimming for field optimization
Undulator technology
Operation of permanent magnet undulators
Large undulator systems for FELs

Design phase

- function: radiation source, accelerator magnet, industrial application, medical application
 - tolerance budget for the fields
- magnet stability during assembly and operation
 - baking of in-vacuum undulators (lowest gap)
 - soldering of magnets in a closed circuit (DELTA magnets)
- reproducibility (ppm vs. elect. magn., SC), reliability
- costs related to fabrication and operation (ppm vs. electromagnet)

Construction phase

- FEM-simulations for magnetic and mechanic design
- μm -position accuracy
- compensation of temperature effects
- magnet field measurement, shimming techniques

Peculiarities:

- principally, infinite high fields can be realized though $B_r < 1.6 \text{ Tesla}$
3.9T ppm dipole: Y. Iwashita, Proc. of PAC (2003) 2198-2200.
- third quadrant operation does not mean low field contribution

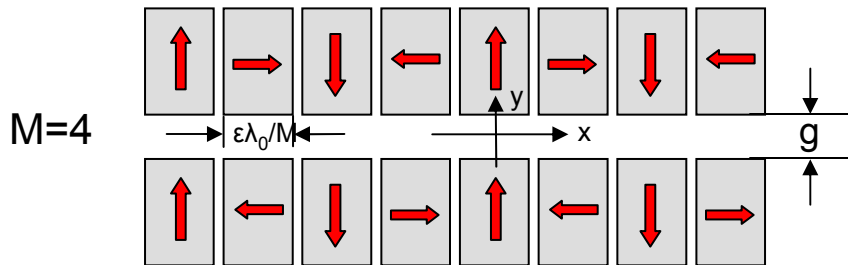
Periodic magnet structure with field B and period length λ_0

Constructive interference for the wavelength given by

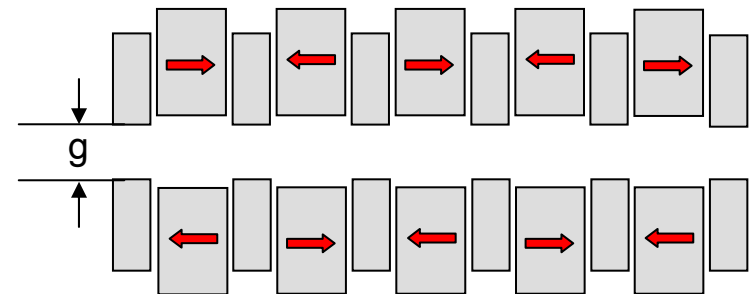
$$\lambda_n = \frac{\lambda_0}{2n\gamma^2} (1 + 0.5 \cdot K^2)$$

$$K = 93.4 \cdot B \cdot \lambda_0$$

Halbach I: pure permanent magnet



Halbach II: permanent magnet + Fe-pole



with M =no of magnets / period, ϵ =filling factor

$$\vec{B}^*(\vec{z}) = i2\vec{B}_r \sum_{\nu=0}^{\infty} \cos(nkz) \cdot e^{-nk g/2} \cdot (1 - e^{-nkL}) \cdot \frac{\sin(n\epsilon\pi/M)}{n\pi/M}$$

$$\vec{z} = x + i \cdot y$$

$$n = 1 + \nu \cdot M$$

$$k = 2\pi / \lambda$$

*K. Halbach, Nucl. Instr. and Meth. 187 (1981) 109-117.
"One-sided fluxes -- A magnetic curiosity?"
J. Mallinson, Magnetics, IEEE Transactions on
Vol. 9, No. 4 (1973) pp 678 – 682.*

$$B_y \approx 3.69 \cdot \exp\left(-5.07 \cdot \frac{g}{\lambda_0} + 1.52 \cdot \left(\frac{g}{\lambda_0}\right)^2\right)$$

Field parametrization:
*P. Elleaume et al., Nucl. Instr. and Meth. in Phys. Res. A
455 (2000) 503-523*

- | | |
|--------------------|---|
| 1947 | first discussion of undulator radiation by Ginzburg |
| 1951 / 1953 | first production of undulator light in the mm and visible regime by Motz et al. |
| 1976 | FEL radiation from a superconducting helical undulator at Stanford: Madey et al. |
| 1979 / 1980 | first operation of insertion devices in storage rings (SSRL, LURE, VEPP3) |
| 1980... | first operation of wavelength shifters in storage rings (VEPP3, SRS, VEPP2M) |
| Today | <ul style="list-style-type: none">- about 20 third generation synchrotron radiation light sources- SASE FELs operational in the infrared, visible, UV, and X-ray regime (VISA, LEUTL, FLASH, LCLS ...) |

first generation:

parasitic use of SR at high energy rings,
bending magnets (DESY, DORIS...)

second generation:

dedicated storage rings, bending magnets
and a few insertion devices (BESSY I...)

third generation:

dedicated storage rings optimized for the
use of insertion devices (BESSY II, ALS, ELETTRA, MAX-II...,
SLS, DIAMOND, SOLEIL, ALBA..., ESRF, APS, SPRING-8...)

fourth generation:

linac based SASE-FEL (e.g.: European XFEL, LCLS, SCSS)
seeded FEL such as: cascaded HGHG or EEHG, selfseeding
energy recovery linacs (ERLs)
laser plasma accelerator based table top FEL

The Lienard-Wiechert potentials are the solution of the inhomogeneous Maxwell equations

$$\Phi(\vec{x}, t) = \left[\frac{e}{(1 - \vec{\beta} \cdot \vec{n})R} \right]_{ret}$$

The brackets are evaluated at the retarded time:

$$\vec{A}(\vec{x}, t) = \left[\frac{e\vec{\beta}}{(1 - \vec{\beta} \cdot \vec{n})R} \right]_{ret}$$

$$t' = t - R(t') / c$$

The acceleration and velocity fields are derived from these potentials:

$$\vec{E}^{acc}(t) = \frac{e}{4\pi\epsilon_0 c} \cdot \left[\left(\vec{n} \times \left[(\vec{n} - \vec{\beta}) \times \dot{\vec{\beta}} \right] \right) / \left(R \cdot (1 - \vec{\beta} \cdot \vec{n})^3 \right) \right]_{ret}$$

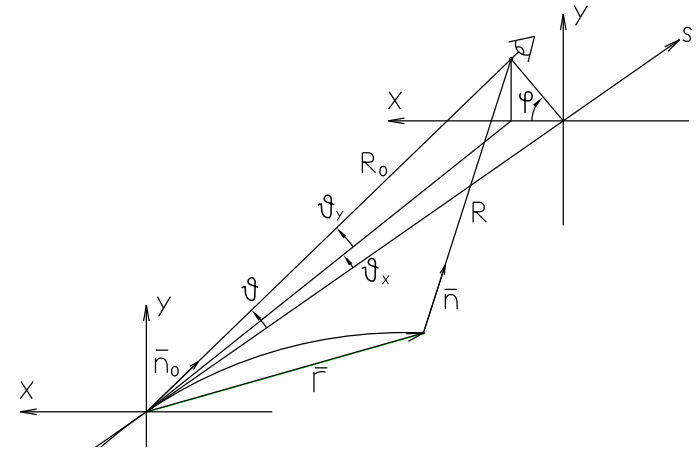
$$\vec{E}^{vel}(t) = \frac{e}{4\pi\epsilon_0} \cdot \left[(\vec{n} - \vec{\beta}) / \left(\gamma^2 \cdot R^2 \cdot (1 - \vec{\beta} \cdot \vec{n})^3 \right) \right]_{ret}$$

$$\vec{B} = \frac{1}{c} \left[\vec{n} \times \vec{E} \right]_{ret}$$

$$\frac{\partial^2 I}{\partial t \partial \Omega} = |\vec{S}|^2 R^2$$

$$\vec{S} = \vec{E} \times \vec{H}$$

The emitted power is given by the poynting vector \vec{S}



The spectrum is evaluated via a Fourier transformation of the time dependent fields

$$\frac{\partial^2 I}{\partial \omega \partial \Omega} = \frac{e^2}{16\pi^3 \epsilon_0 c} \left| \int_{-\infty}^{\infty} \left[\left(\vec{n} \times \left((\vec{n} - \vec{\beta}) \times \dot{\vec{\beta}} \right) \right) / (1 - \vec{\beta} \cdot \vec{n})^3 \right]_{ret} e^{i\omega t} dt \right|^2$$

In the far field we approximate:

$$R(t') \approx R_0(t') - \vec{n}_0 \cdot \vec{r}(t')$$

$$\vec{n} = \vec{n}_0$$

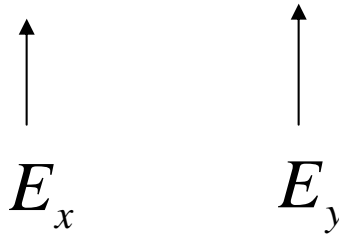
$$\frac{\partial^2 I}{\partial \omega \partial \Omega} = \frac{e^2}{16\pi^3 \epsilon_0 c} \left| \int_{-\infty}^{\infty} \left[\left(\vec{n} \times \left((\vec{n} - \vec{\beta}) \times \dot{\vec{\beta}} \right) \right) / (1 - \vec{\beta} \cdot \vec{n})^2 \right] e^{i\omega(t - \vec{n} \cdot \vec{r})} dt \right|^2$$

$$\frac{\partial^2 I}{\partial \omega \partial \Omega} = \frac{3e^2}{16\pi^3 \epsilon_0 c} y^2 \gamma^2 (1+X^2)^2 \left| K_{2/3}(\xi), -i\sqrt{X^2/(1+X^2)} K_{1/3}(\xi) \right|^2$$

$$\xi = \frac{y}{2} (1 + (\gamma\theta_y)^2)^{3/2}$$

$$y = \omega / \omega_c$$

$$\omega_c = (3\gamma^3 c) / (2\rho) \quad \rho = \text{bending radius}$$



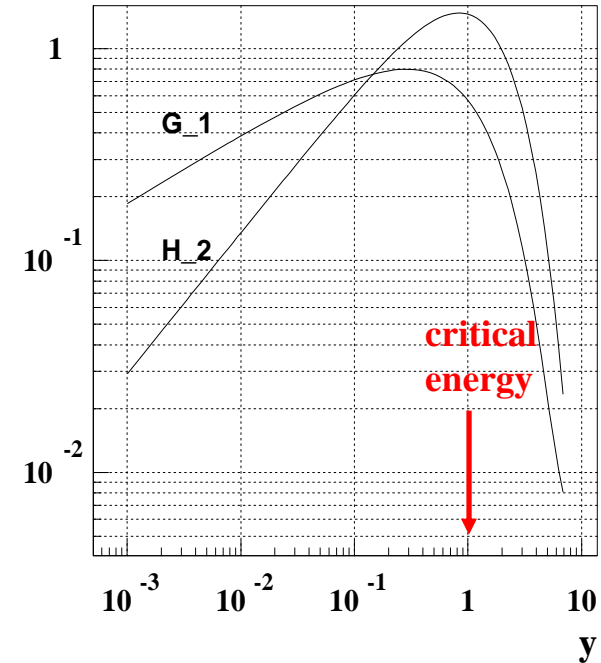
The critical energy divides the power spectrum into equal parts.

on axis flux density (ph / s / mrad**2 / 0.1%BW)

$$\frac{\partial^2 \tilde{F}}{\partial (\Delta\omega / \omega) \partial \Omega} = 1.327 \cdot 10^{13} \cdot E(\text{GeV})^2 \cdot I(\text{A}) \cdot H_2(y)$$

vertically integrated flux (ph / s / mrad / 0.1%BW)

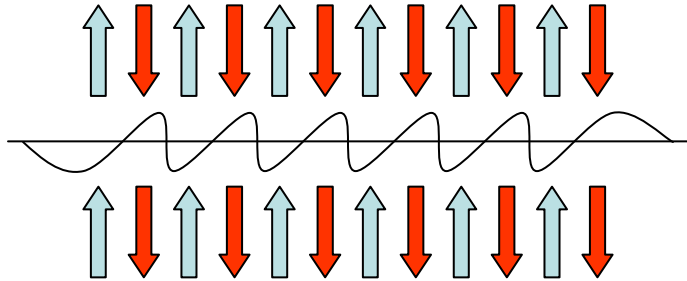
$$\frac{\partial^2 \tilde{F}}{\partial (\Delta\omega / \omega) \partial \theta_x} = 2.457 \cdot 10^{13} \cdot E(\text{GeV}) \cdot I(\text{A}) \cdot G_1(y)$$



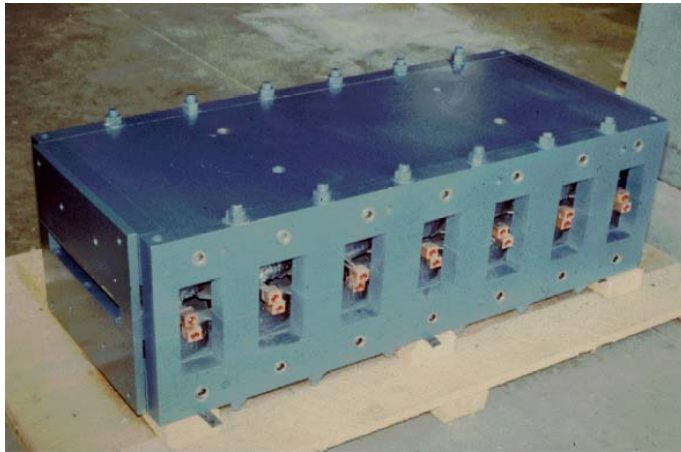
The critical energy scales with the second power of the electron energy

Increasing the Photon Flux

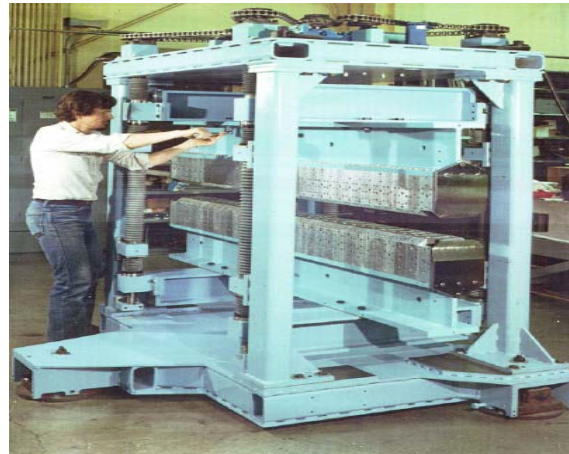
Wiggler: A Sequence of Alternating Dipoles



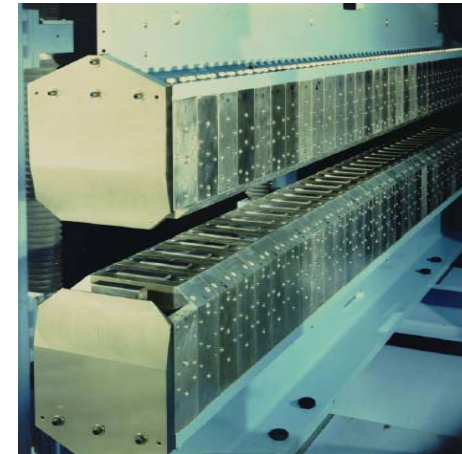
brilliance scales linearly with number of poles
incoherent overlap of light from individual poles
spectrum = n times dipole spectrum

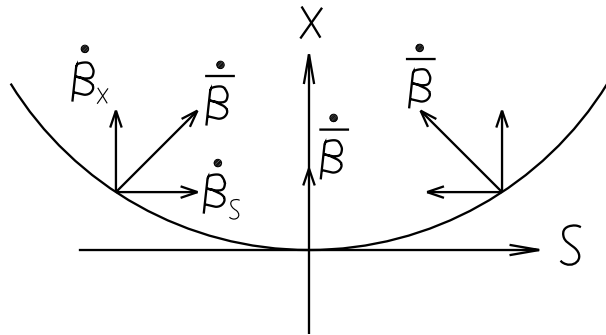


SSRL 1978
Electromagnetic 7 poles wiggler



LBL / SSRL 1985
54 poles hybrid wiggler



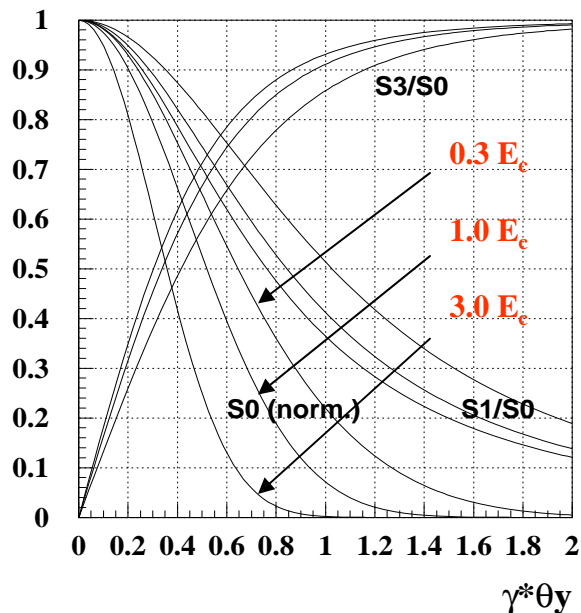


$$\beta_y = \dot{\beta}_y = 0 \quad (\text{B-field in y-direction})$$

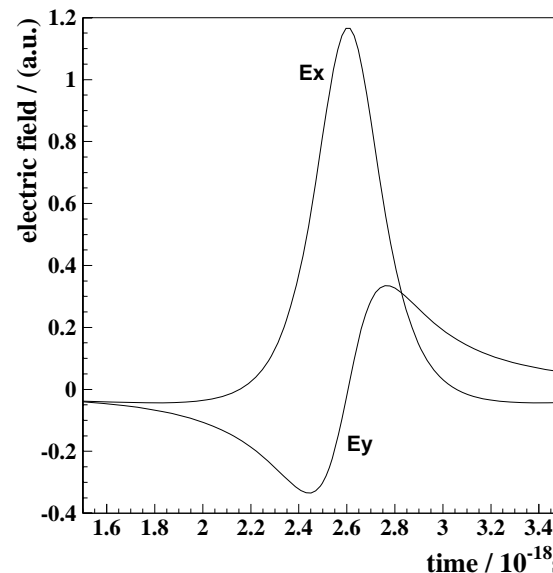
$$\Delta E_x \propto \underbrace{-\dot{\beta}_x \cdot (n_y^2 + n_s^2)}_{\text{light blue}} + \underbrace{\dot{\beta}_s \cdot n_x n_s}_{\text{dark blue}} + \underbrace{(-\beta_x \dot{\beta}_s + \beta_s \dot{\beta}_x) \cdot n_s}_{\text{dark blue}}$$

$$\Delta E_y \propto \underbrace{\dot{\beta}_x \cdot n_x n_y}_{\text{dark blue}} + \underbrace{\dot{\beta}_s \cdot n_y n_s}_{\text{red}}$$

small
symmetric
antisymmetric



S1/S0=degree of linear polarization
S3/S0=degree of circular polarization

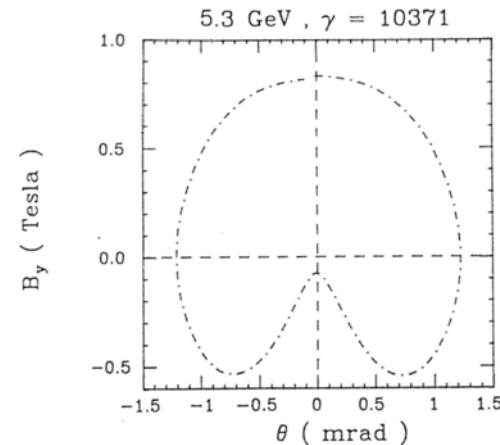
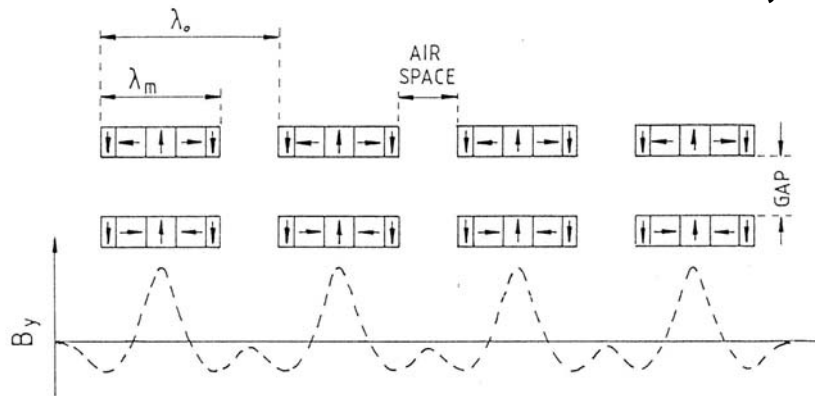


$$\Delta E_x \text{ and } \Delta E_y$$

are out of phase
by: $\pi/2$

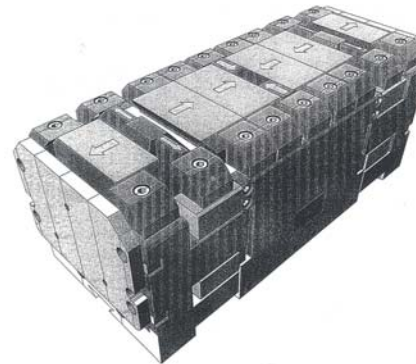
Circularly polarized off plane bending magnet radiation was widely used at BESSY I

DESY, ESRF



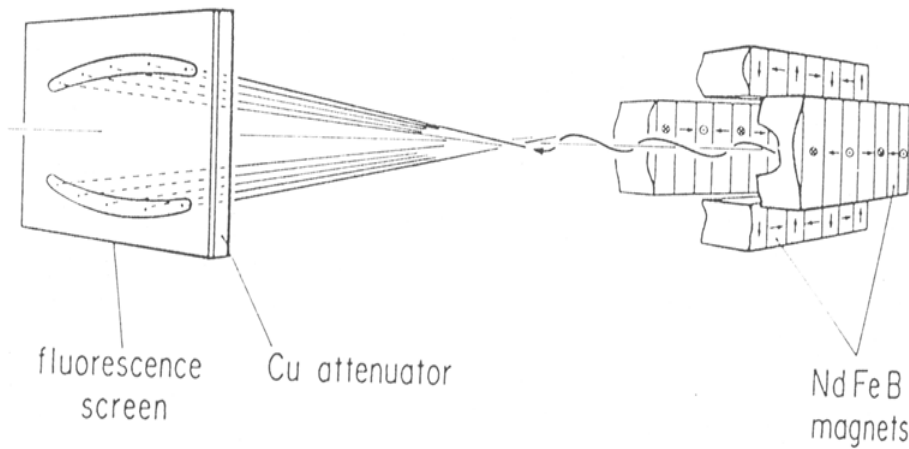
J. Pflüger, G. Heintze, Nucl. Instr. and Meth. 289 (1990) 300-306
J. Goulon et al. Nucl. Instr. and Meth. 254 (1987) 192-201

Asymmetric wiggler, ESRF
Hybrid type, $B = 3.1$ Tesla
gap = 11mm, $\lambda = 378$ mm

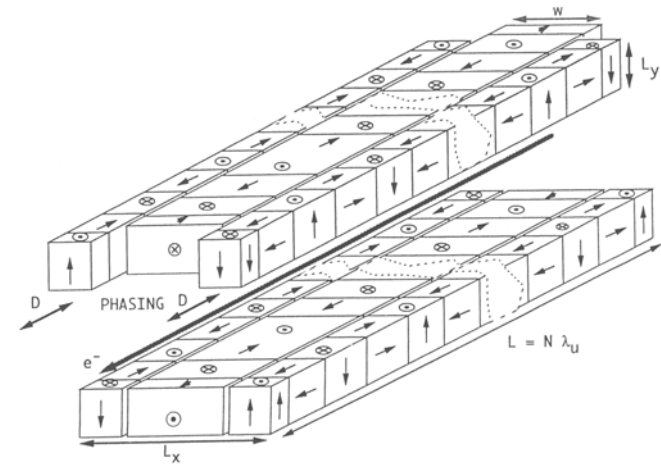


Helicity switching
via changing the
observation angle

J. Chavanne, P. Van Vaerenbergh and P. Elleaume,
Nucl. Instr. And Meth. in Phys. Res. A, 421 (1999) 352-360



*S. Yamamoto et al., Phys. Rev. Lett.,
62 (1989) 2672-2675*



*X. M. Marechal et al., Rev. Sci. Instr.
66 (1995) 1937-1939*

Helicity Switching via mechanical movement of magnet rows

resonance condition

$$\lambda = \frac{\lambda_0}{2\gamma^2} \left(1 + K^2 / 2 + \gamma^2 \theta^2 \right)$$

$$K = 93.4 \cdot \lambda_0 \cdot B_0$$

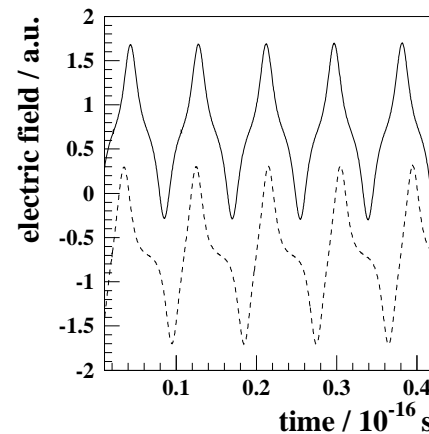
figure 8 motion in moving frame
produces higher harmonics
on axis: only odd harmonics

$$x(t) = \frac{Kc}{\gamma\omega_u} \sin(\omega_u t)$$

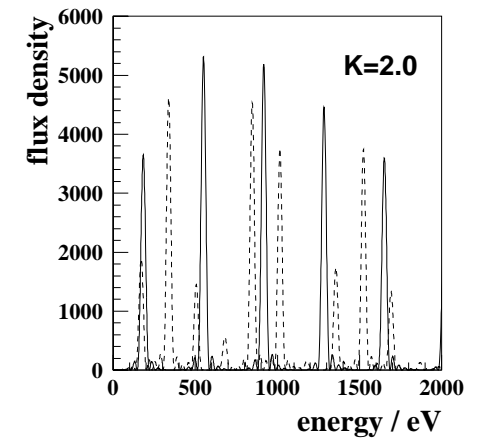
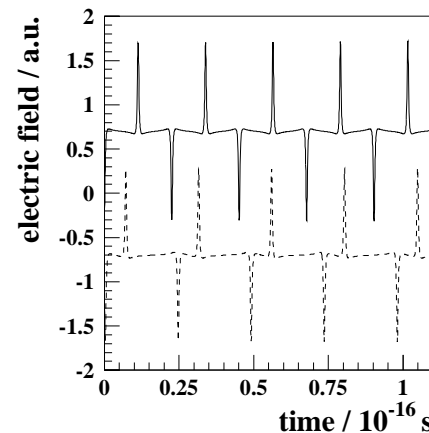
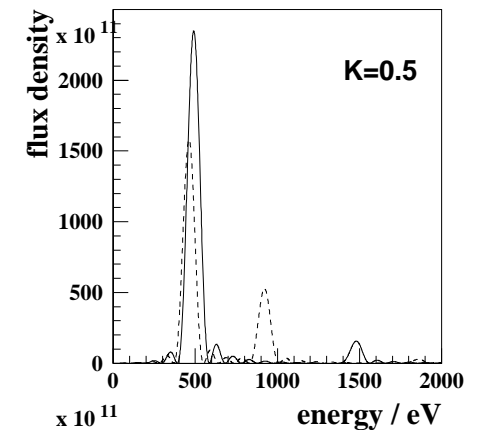
$$s(t) = \bar{\beta}ct - \frac{K^2 c}{8\gamma^2 \omega_u} \sin(2\omega_u t)$$

off axis: also even harmonics

electric field at observer



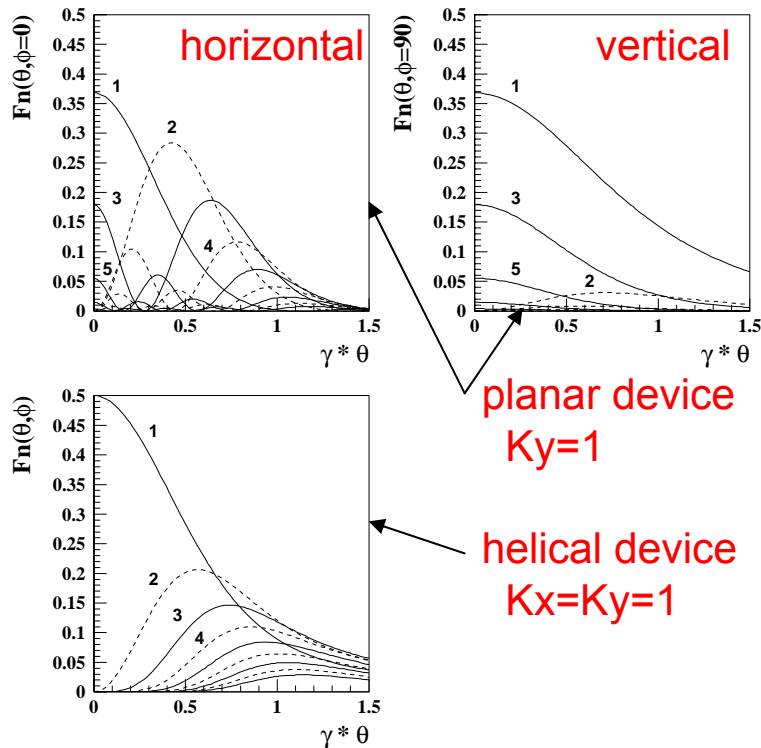
spectrum



$$\frac{\partial^2 I}{\partial \omega \partial \Omega} = \frac{e^2 \gamma^2 N^2}{4\pi \epsilon_0 c} \cdot F_n(K_x, K_y, \gamma\theta, \gamma\Phi) \cdot \frac{\sin^2(N\pi \cdot \Delta\omega / \omega_1(\theta))}{N^2 \sin^2(\pi \cdot \Delta\omega / \omega_1(\theta))}$$

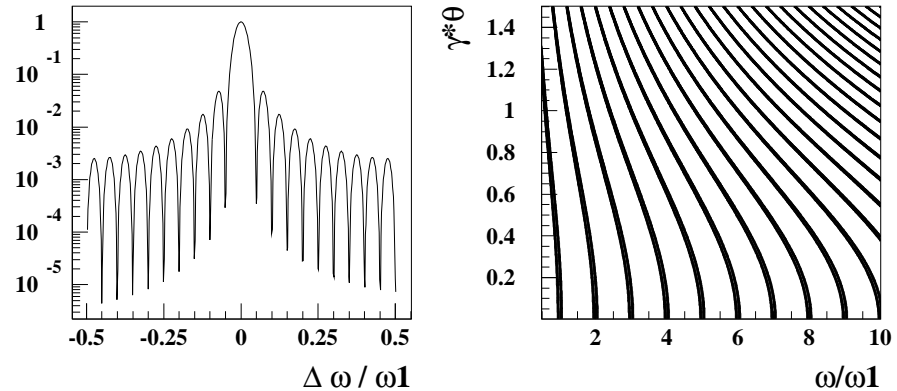
F_n represents an infinite sum over BESSEL functions.
The line shape function (last term) describes the interference effects.

F_n



planar device
 $K_y=1$
helical device
 $K_x=K_y=1$

line shape function



The angular divergence and the spectral width can be derived from the line shape function

divergence: $\sigma_{r'} = \sqrt{\lambda / 2L}$

spectral width: $\frac{\Delta\omega}{\omega_n} = \frac{1}{nN}$

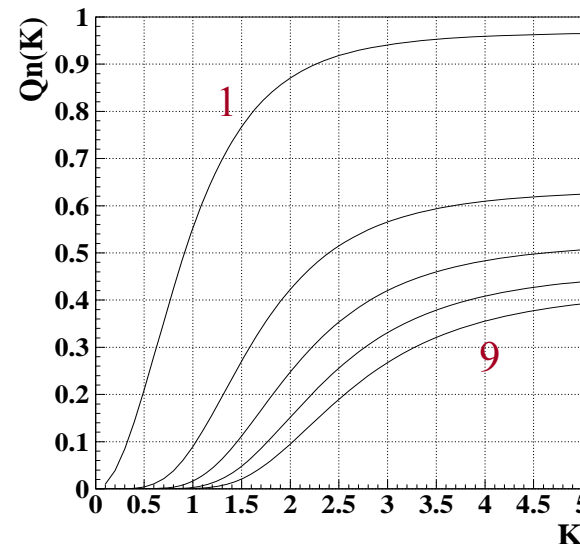
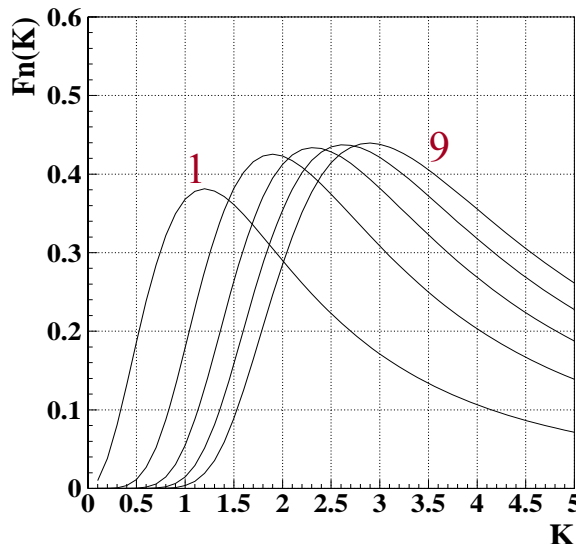
on axis flux density of the nth harmonic (ph / s / mrad**2/ 0.1%BW)

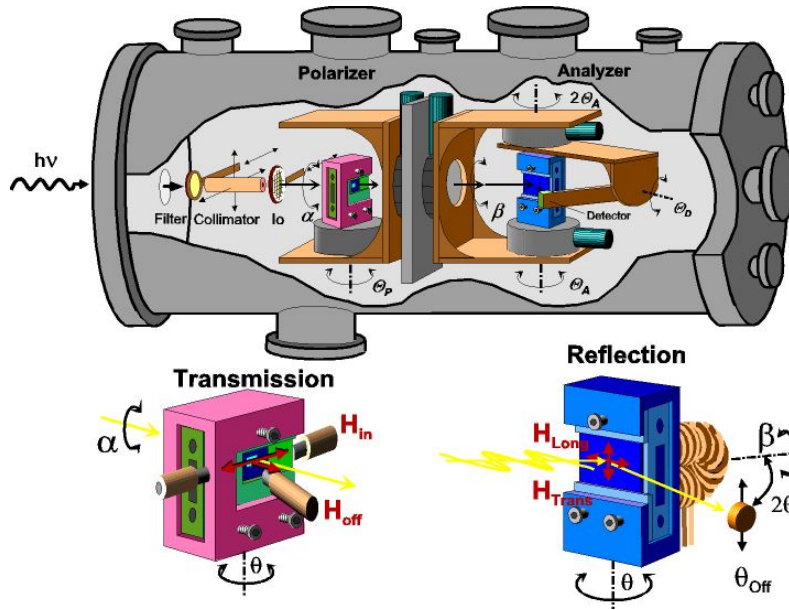
$$\frac{\partial^2 \tilde{F}}{\partial(\Delta\omega/\omega)\partial\Omega} = 1.744 \cdot 10^{14} \cdot N^2 \cdot E^2(\text{GeV}) \cdot I(\text{A}) \cdot F_n(K)$$

flux inside the central cone (ph / s / mrad**2/ 0.1%BW)

$$\frac{\partial \tilde{F}}{\partial(\Delta\omega/\omega)} = 1.431 \cdot 10^{14} \cdot N \cdot I(\text{A}) \cdot Q_n(K)$$

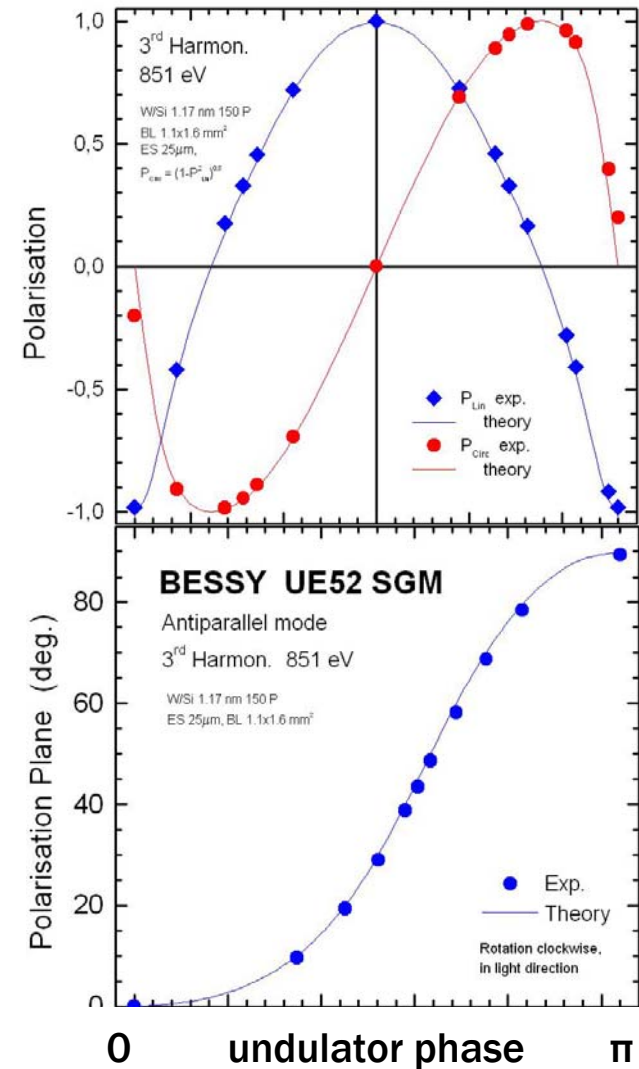
$$Q_n(K) = (1 + K^2/2) \cdot F_n/n$$





elliptical
mode

inclined
mode



The BESSY II Soft X-ray polarimeter

We observe excellent agreement
between simulations and measurement

Difference between Wigglers and Undulators

Undulator parameter $K = 93.4 \cdot \lambda_0(m) \cdot B_0(T)$

horizontal divergence: K / γ

vertical divergence: $1 / \gamma$

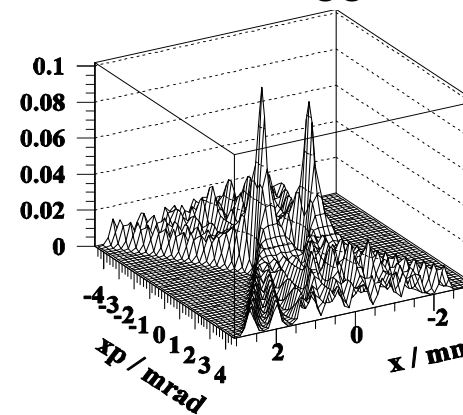
ratio: K

wiggler: $K \gg 1$

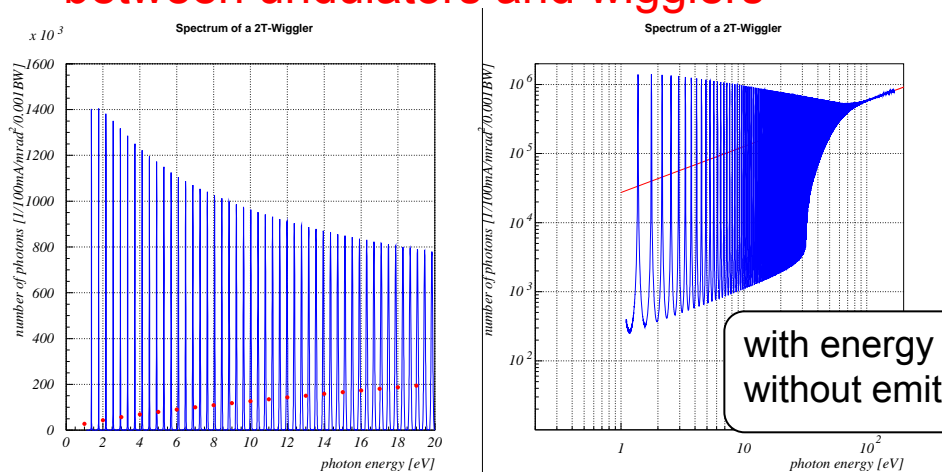
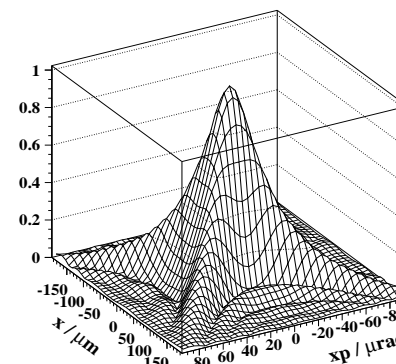
there is, however, no principle difference between undulators and wigglers

radiation phase space is more compact for small K-values

7 Tesla Wiggler



Undulator

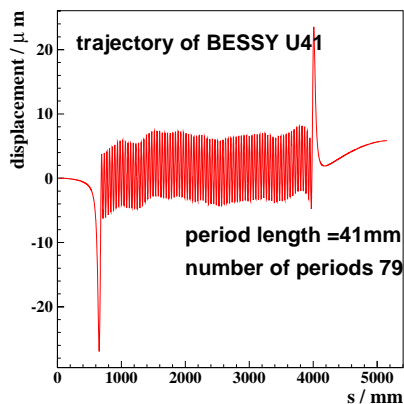
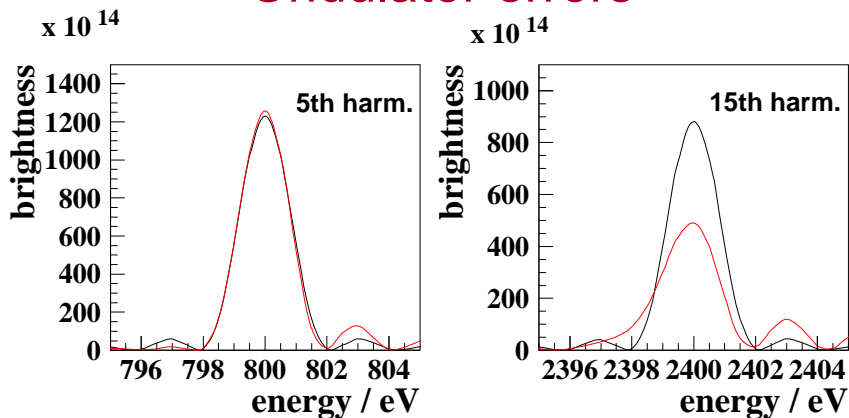


with energy spread without emittance

wiggler spectrum

corresponding dipole spectrum

Undulator errors



Phase error U41:
 $\Delta\Phi$ (rms) = 2.6°

reduction of on axis
flux density (Walker):

$$R = \exp(-\sigma_{\Phi}^2 n^2)$$

$$\Delta\Phi = \frac{2\pi}{\beta\lambda(B\rho)^2} \cdot \int_0^z \left[\int_0^{z'} B_y^{fit} dz'' \cdot \int_0^{z'} B_y^{res} dz'' \right] \cdot dz' +$$

$$0.5 \cdot \frac{2\pi}{\beta\lambda(B\rho)^2} \cdot \int_0^z \left[\int_0^{z'} B_y^{res} dz'' \cdot \int_0^{z'} B_y^{res} dz'' \right] \cdot dz'$$

phase error from
measured fields:

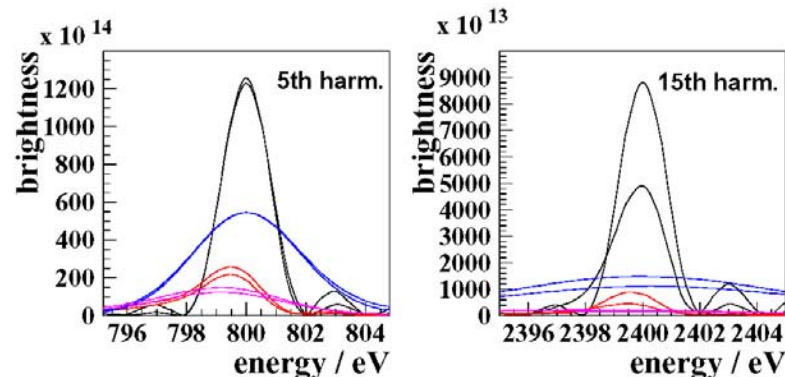
Beam parameters of a typical 3rd generation light source

beam emittance: $6 \times 10^{-9} \pi$ m rad

$\beta_x = 0.94$ m

$\beta_y = 2.1$ m

energy spread: 8×10^{-4}



black: without emittance, energy spread

red: emittance included

blue: energy spread included

magenta: emittance and energy spread incl.

Field optimization of undulators has two aspects:

- 1) *optimization of spectral performance*
today, spectral performance of undulators is limited
by beam emittance and energy spread

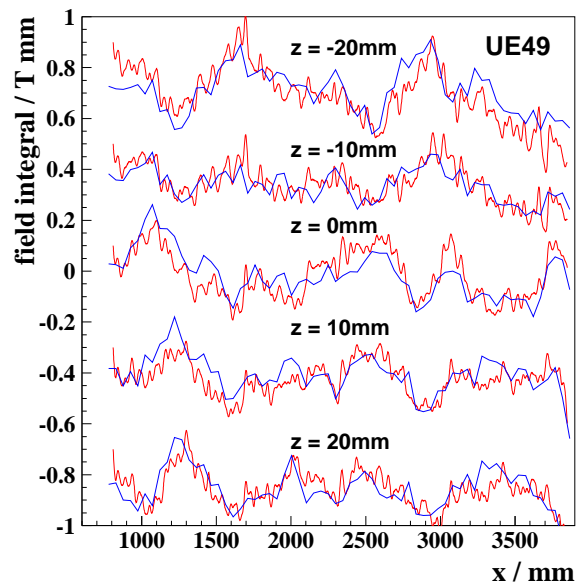
- 2) *minimization of the interaction with the storage ring*
minimize static and dynamic multipoles

Methods:

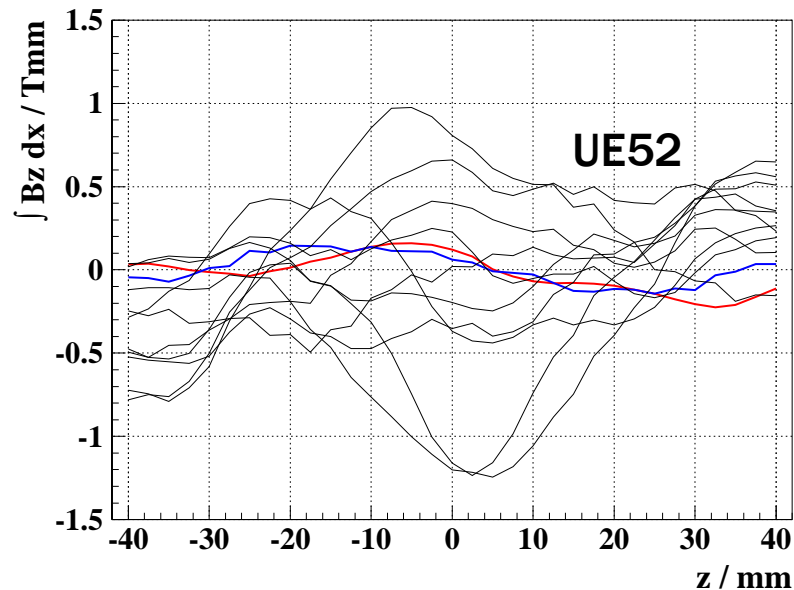
- 1) *Magnet characterization and sorting before assembly*
- 2) *Minimization of optical phase error of magnet assembly*
- 3) *Compensation of static multipoles of magnet assembly*
 - Fe- shims
 - permanent magnet shims (increases minimum gap)
 - air coils at either end of the device (final compensation in SR)
- 4) *Compensation of dynamic multipoles of magnet assembly*
 - Fe-L-shims (suitable for APPLE in linear / elliptical mode)
 - flat wires glued onto the chamber (full flexibility for APPLE operation)

Magnet characterization and sorting minimizes shimming work after assembly
excellent agreement between predicted and measured fields integrals
for BESSY undulators UE52, UE49, UE112

longitudinal distribution
of field integrals

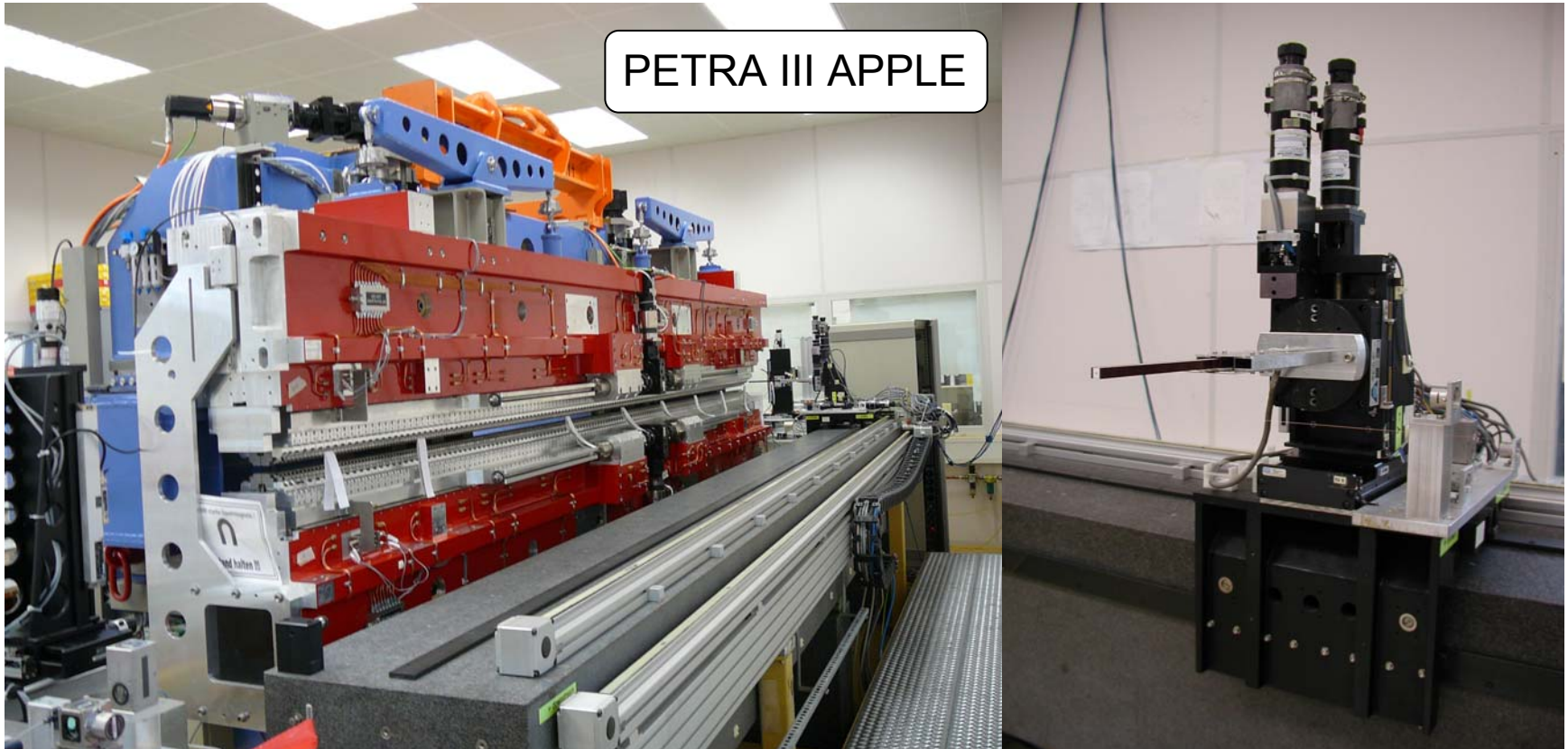


transverse distribution
of field integrals

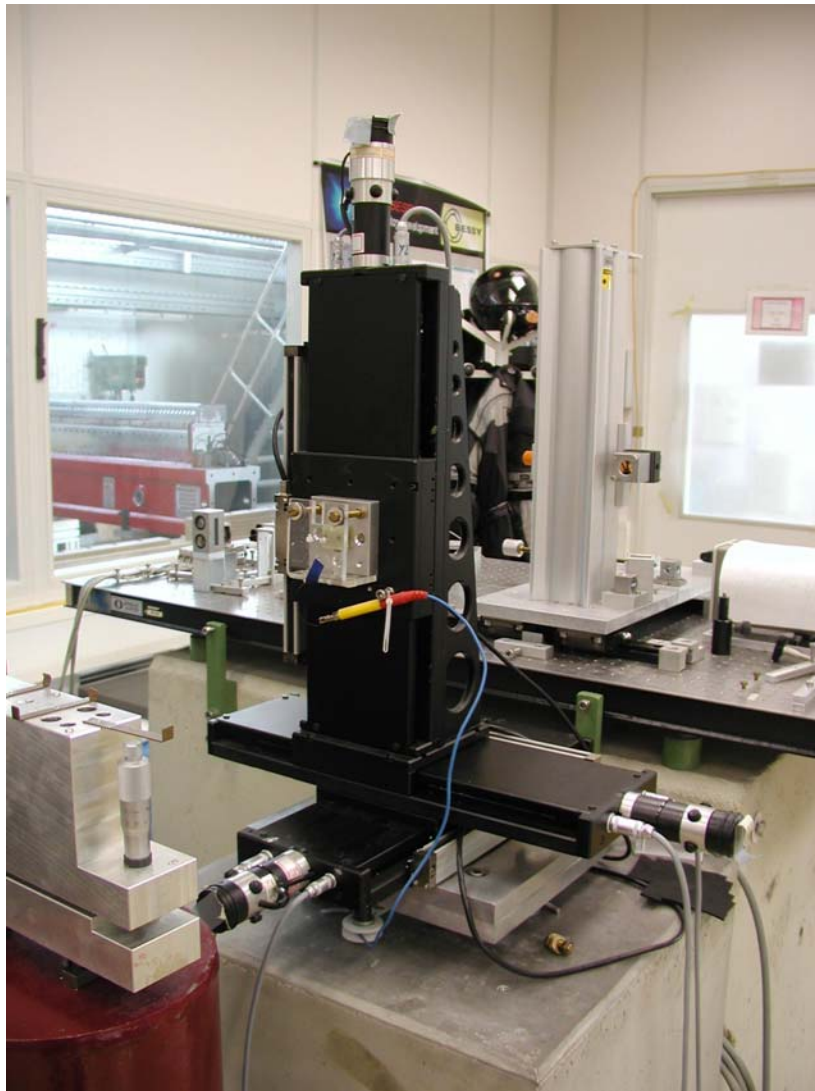


blue: prediction
from single block
measurements
red: Hall probe
measurements

PETRA III APPLE



Granite bench: travel: 5.5 m x 100mm x 100mm
rms repeatability of SENTRON Hall probes: 0.025 Tmm / 75 Tmm²
(single measurement, 4min per scan)
alternative sensors: search coil, lambda coil, fluxgate sensor (small fields)



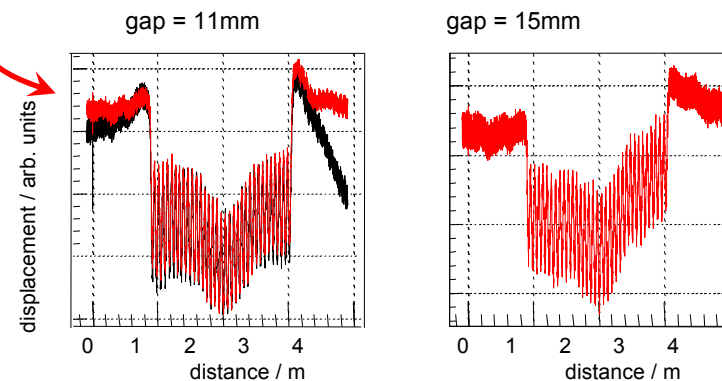
Moving wire system:

single wire, CuB \varnothing 125 μ m
length: 6.5m

travel: 200mm x 200mm

rms repeatability: 0.003 Tmm
(single scan)

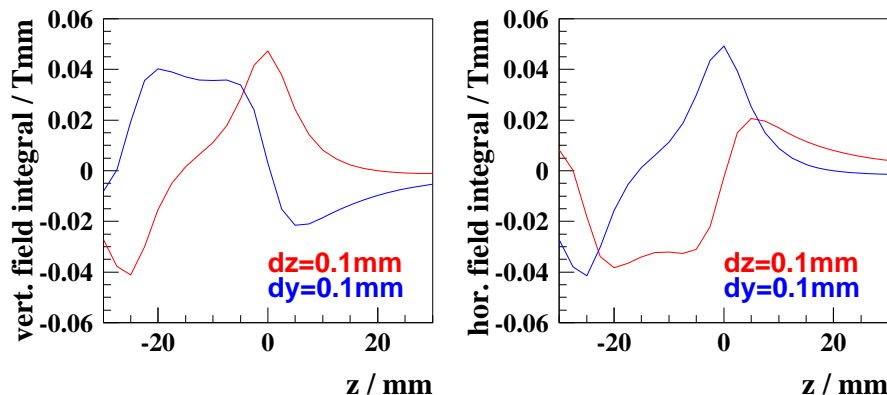
The system can be used also in a **pulsed wire** mode to detect the local distribution of first and second field integrals



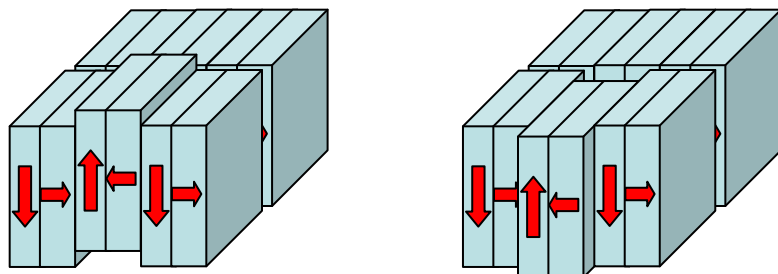
Correction coils not powered
Correction coils powered

trajectory straightening and phase shimming

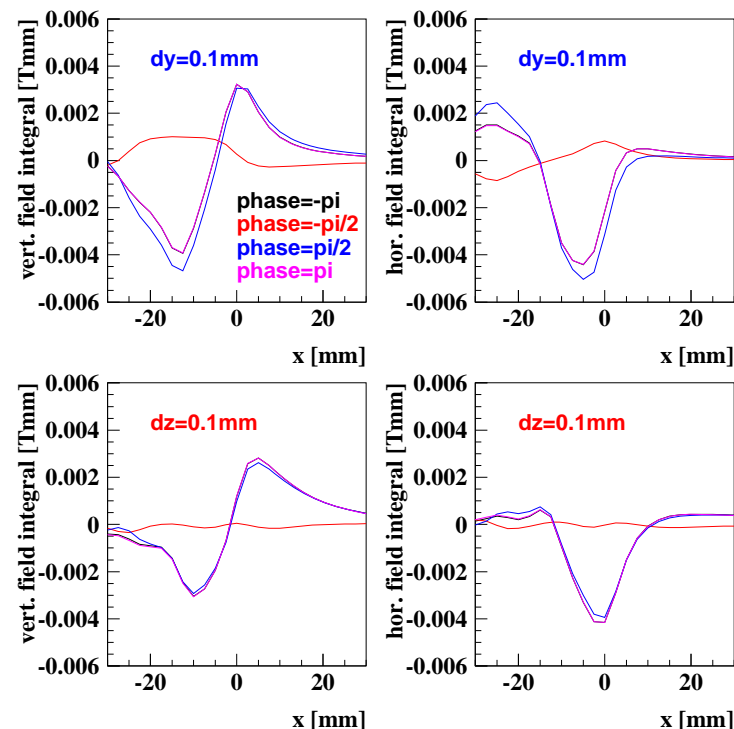
method: virtual shimming (VS): horizontal and vertical block movement
VS introduces additional phase dependent field integrals



Field integrals as produced by virtual shimming

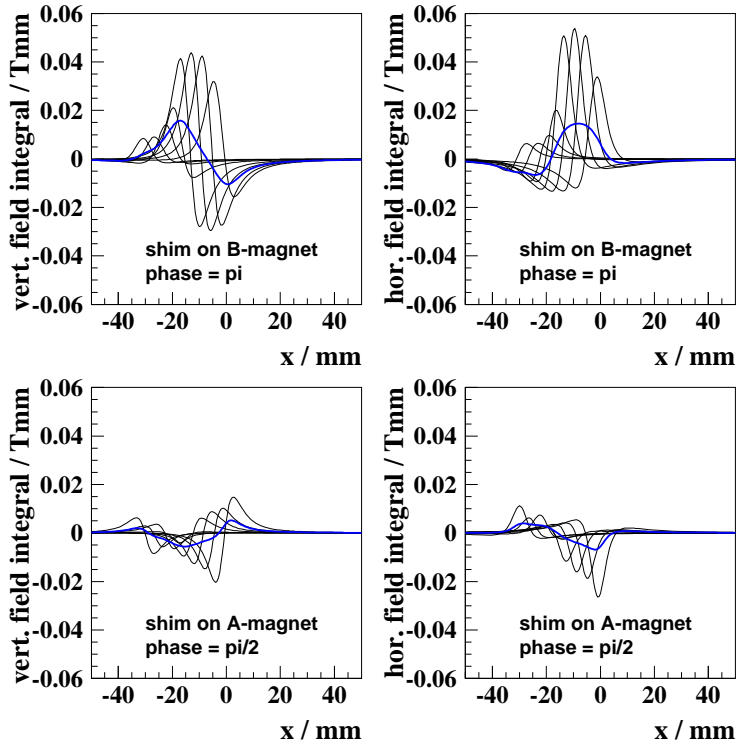


vertical movement (dy) horizontal movement (dz)

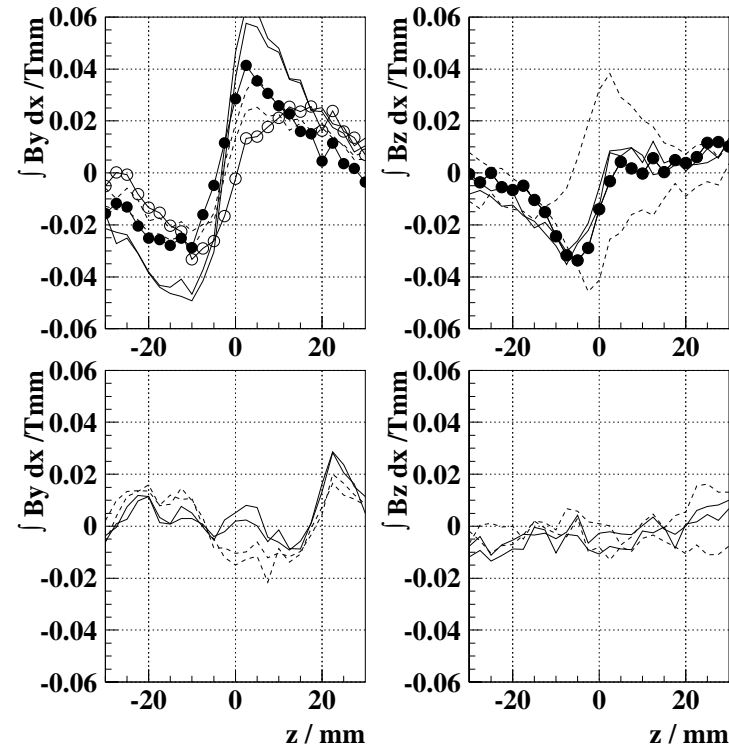


Phase dependent field integrals
as produced by virtual shimming

shimming of phase dependent field integrals method: Fe-shims with phase dependent response



shim response of Fe-shims
on APPLE undulator magnets

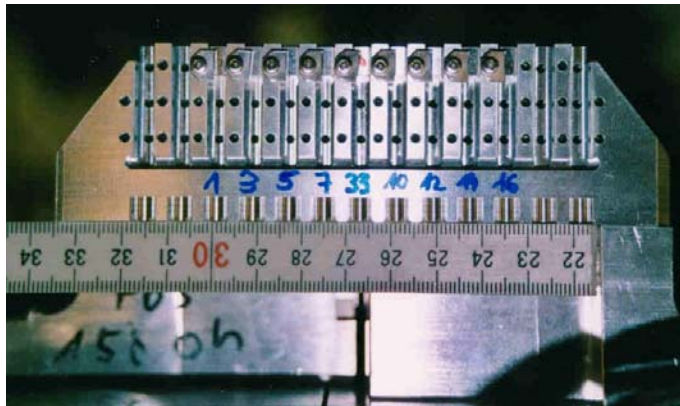


field integrals before (top)
and after (bottom) shimming

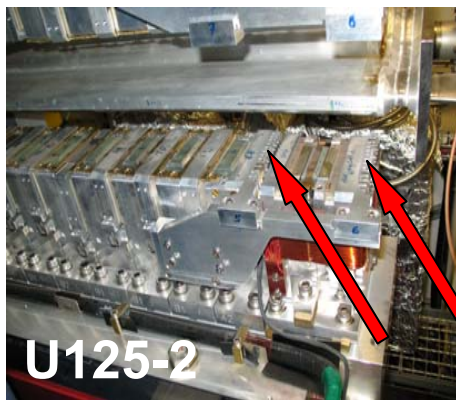
phases:
dashed:
 $\pm\lambda/4$
solid:
 $\pm\lambda/2$

*J. Bahrtdt et al, Nucl. Instr. and Meth,
in Phys. Res. A 516 (2004) 575-585*

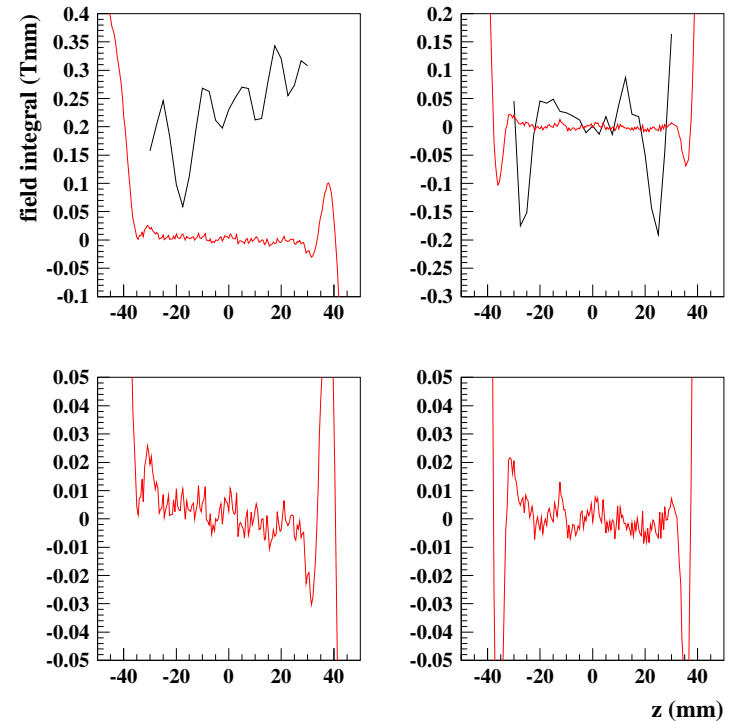
shimming of shift independent field integrals with permanent magnets



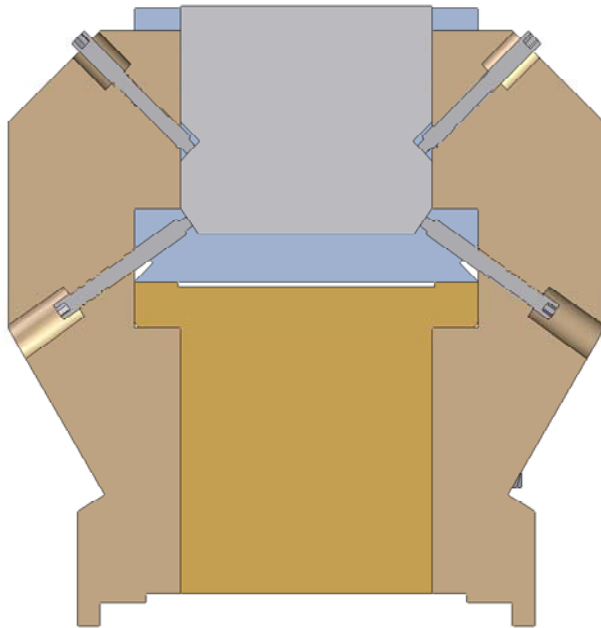
BESSY
standard
magic finger



arrays of permanent magnets
at either end of the device
magnet dimensions:
 $4 \times 4 \text{ mm}^2$, variable thickness,
grid size 4mm



BESSY II U125-2
black: without MF
red: with MF



Shimming of vertical field errors:

→ vertical pole movement

Shimming of horizontal field errors:

→ pole tilt

Adjustment Range:

Pole Height : $\pm 0.3\text{mm}$

Pole Tilt : $\pm 1\text{mrad}$

J. Pflüger, H. Lu, T. Teichmann NIM A429 (1999), 368

Courtesy of J. Pflüger, XFEL

Successfully applied to FLASH and PETRA III undulators

Classification of permanent magnet undulators

Spacing of undulator spectral harmonics

- equally spaced: periodic undulator
- non equally spaced: quasiperiodic undulator

On axis radiation power

high power on axis: planar undulator

reduced power on axis: helical, figure 8 undulator

Polarization

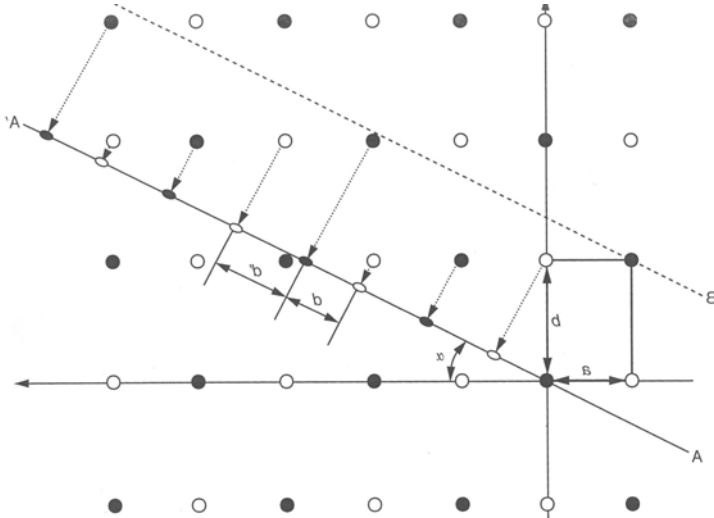
fixed polarization

- planar device for linear polarization
- helical device for circular polarization

variable polarization

- hor. and vert. lin. and elliptical
- additionally variable angle of linear polarization
- arbitrary polarization

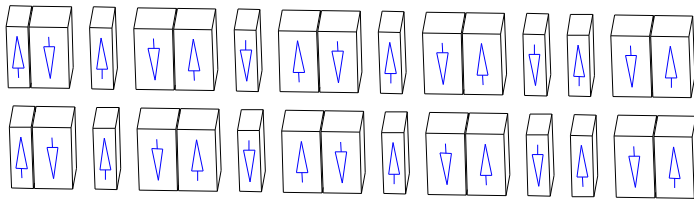
generate 1D-quasiperiodic lattice



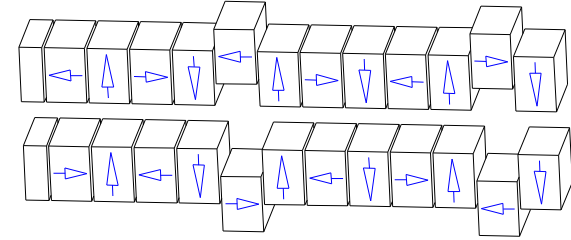
$$z_m = \frac{d}{r \cdot \tan(\alpha)} \cdot (m + (r \cdot \tan(\alpha) - 1) \left\lfloor \frac{\tan(\alpha)}{r + \tan(\alpha)} m + 1 \right\rfloor)$$

$$r = b/a$$

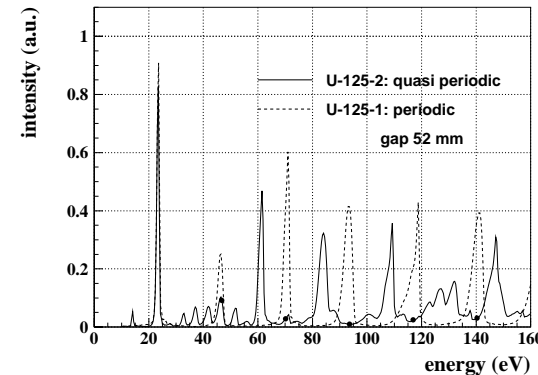
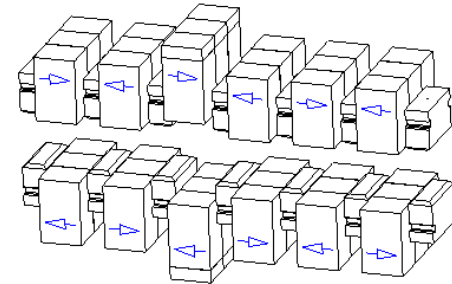
original design



ESRF / ELETTRA design



BESSY II design



spectra derived
from measured
magn. fields

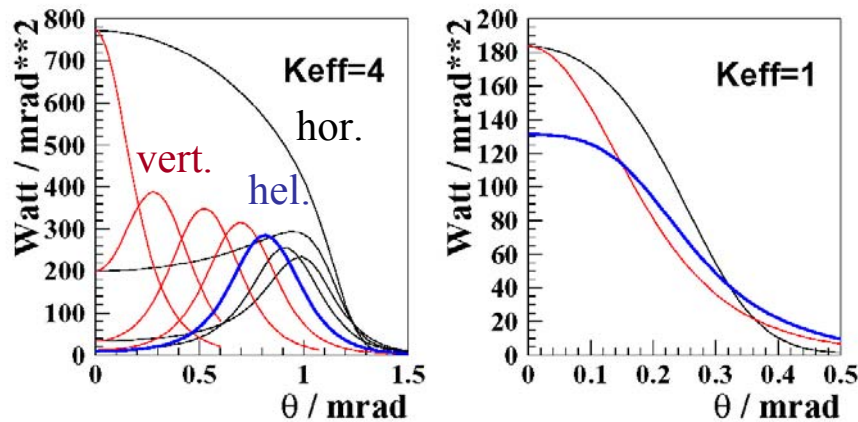
$$\frac{\partial P}{\partial \Omega} (W / mrad^2) = 0.01344 \cdot E(GeV)^2 \cdot I(A) \cdot N \cdot$$

$$\int_{-\lambda_0/2}^{\lambda_0/2} \left[\frac{v_x'^2 + v_y'^2}{D^3} - \frac{((v_x')^2 + (v_y')^2)^2}{D^5} \right] \cdot ds$$

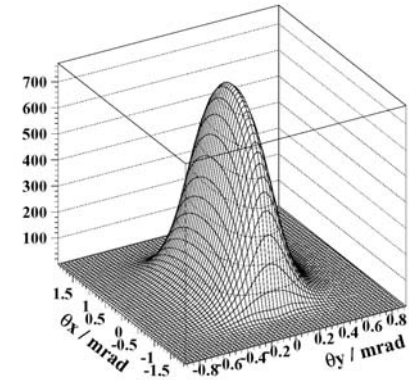
$$D = 1 + v_x^2 + v_y^2$$

$$v_{x/y} = \gamma(\beta_{x/y} - \theta_{x/y})$$

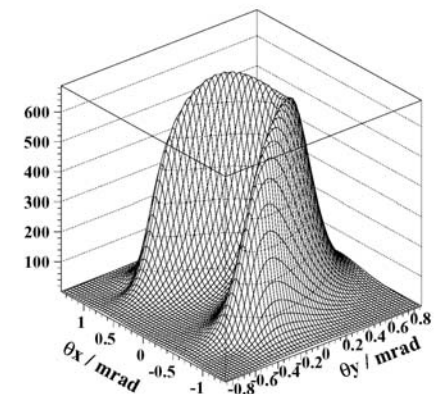
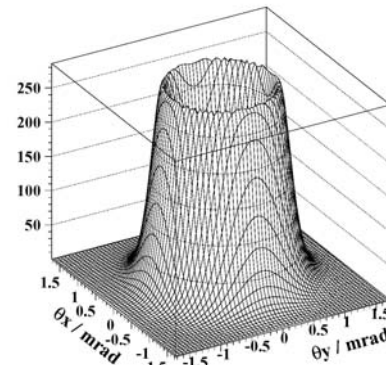
example: angular flux density for:
energy=1.7GeV, current=0.1A,
N=100, $\lambda = 50\text{mm}$
Kx/Ky=0, 0.25, 0.5, 0.75, 1.0

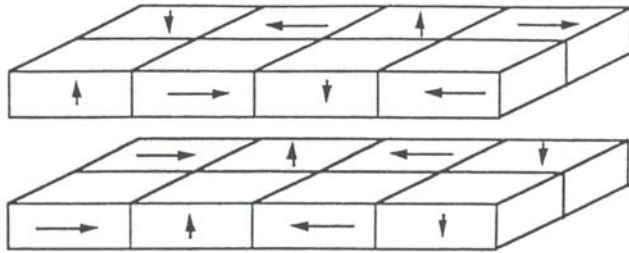


High on axis power density
planar device, K=4



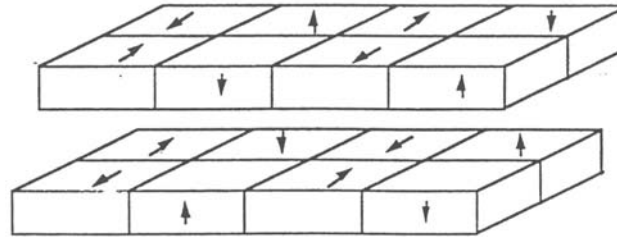
low on axis power density
helical device, Keff=4 figure-8 undulator





ESRF

- (+) variable polarization
- upper beam: vert. field
- lower beam: hor. Field
- (-) vertical steering
- (-) medium fields

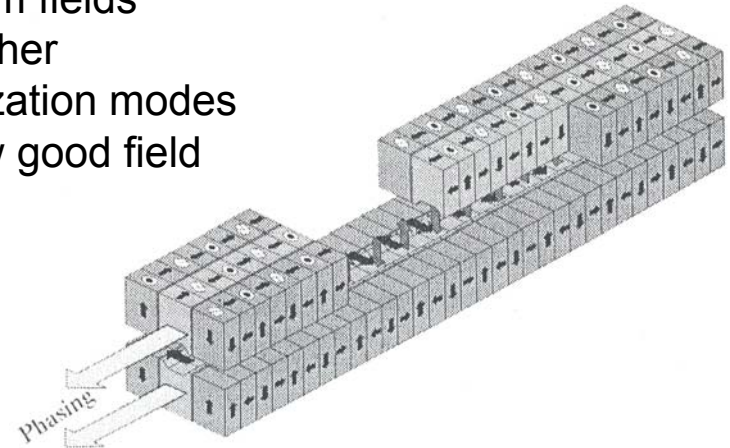


ELETTRA

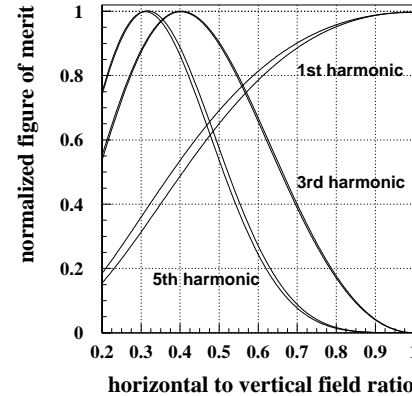
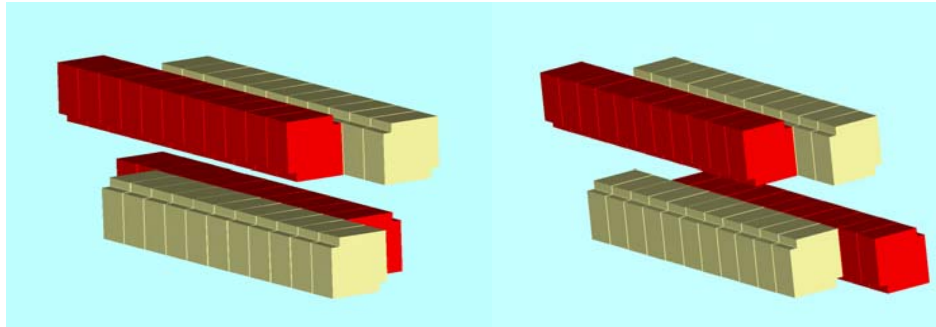
- (+) helical, independent on gap setting
- (-) medium fields
- (-) no further polarization modes
- (-) narrow good field region

SPRING-8

- (+) variable polarization
- (+) larger good field region
- (-) weak fields
- (-) mechanically complicated

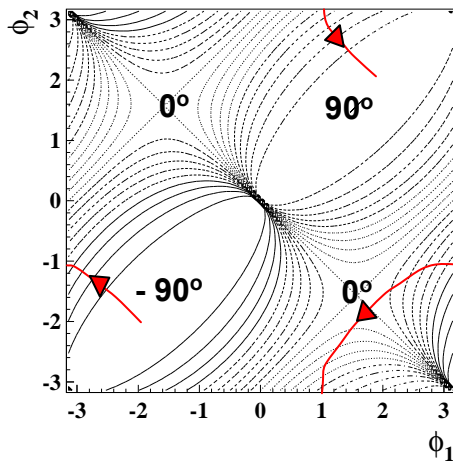


APPLE II, Advanced Polarizing Photon Light Emitter

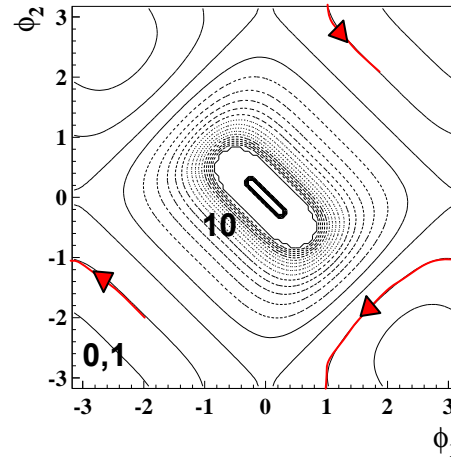


- (+) highest fields
- (+) full flexibility
e.g. APU
- (-) mechanically complicated
- (-) narrow good field region

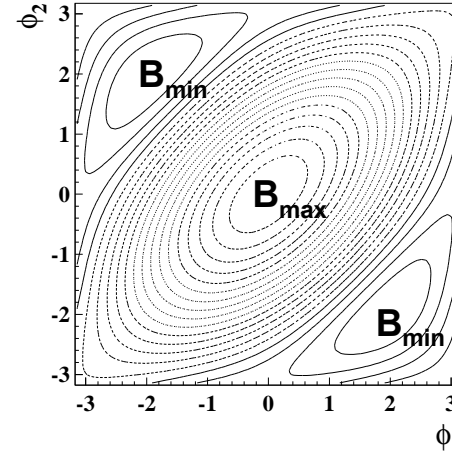
relative phase of B_y , B_z
defines ellipticity

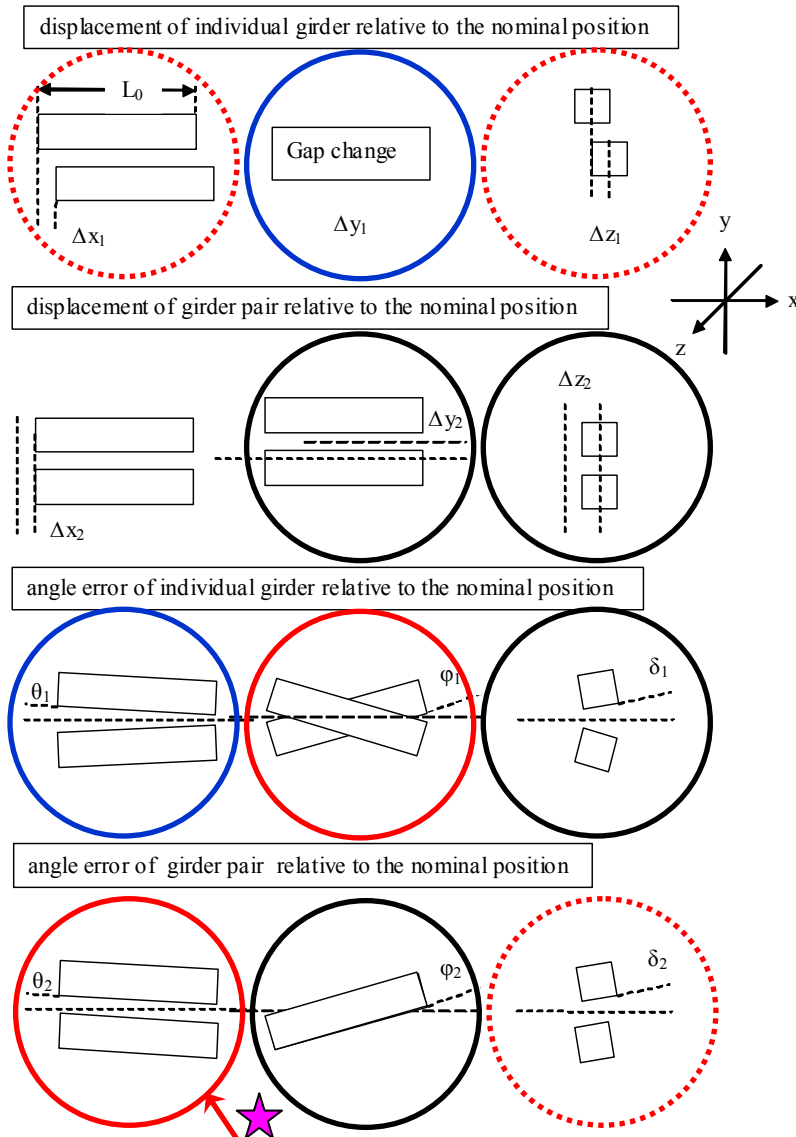


ratio B_y / B_z
defines inclination



effective field





black:

independent on forces
**accuracy and stiffness of
of support structure**

blue:

closed loop servo systems

red, dotted:

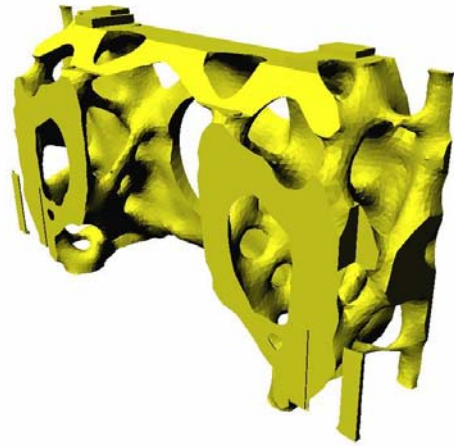
dependent on forces
appears in inclined mode
produces K-shift
stiff support structure

red, solid:

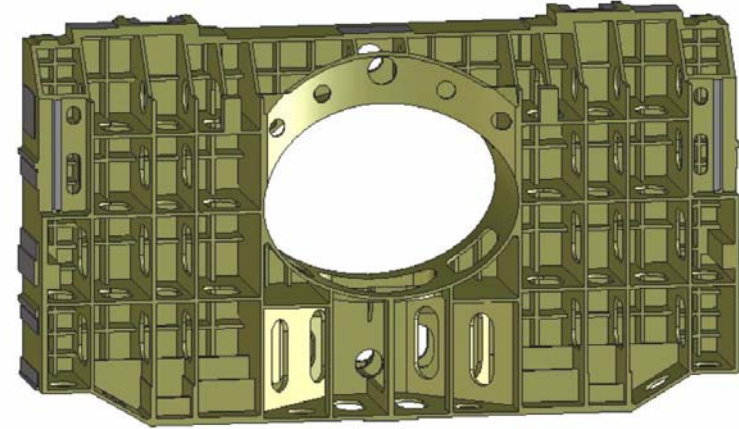
dependent on forces
appears in inclined mode
produces $\frac{1}{K}$ -shift



**feed back compensation
using 4 motors**



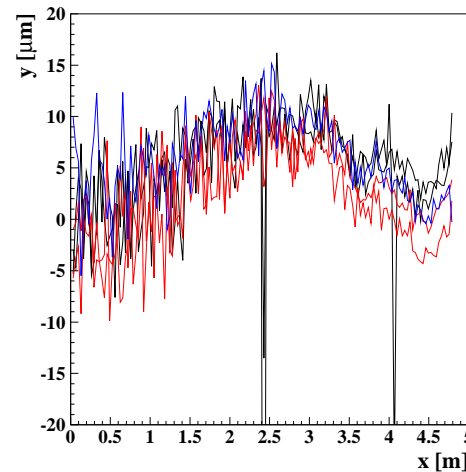
bionic
optimization



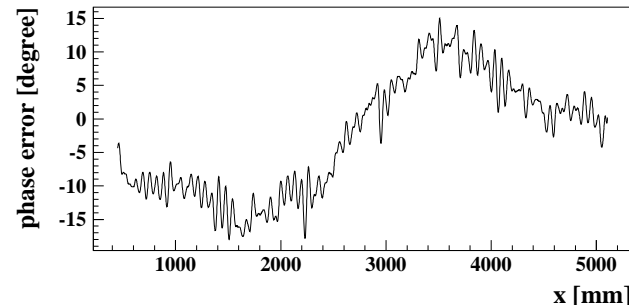
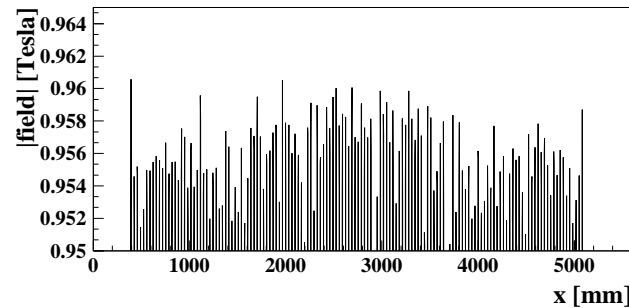
Magnet girder



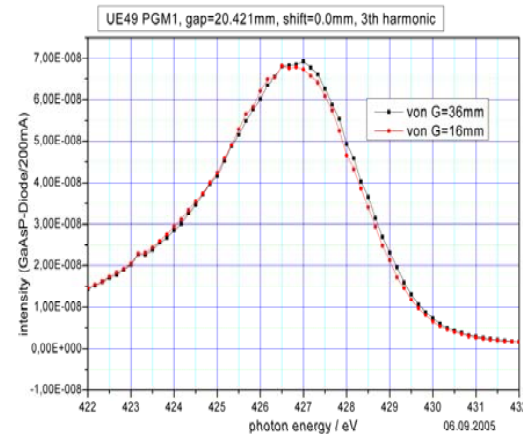
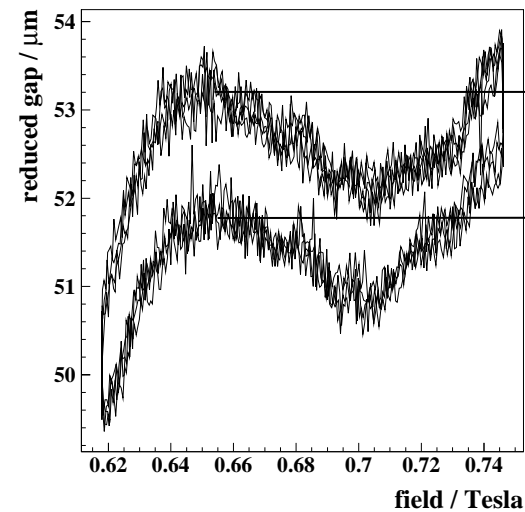
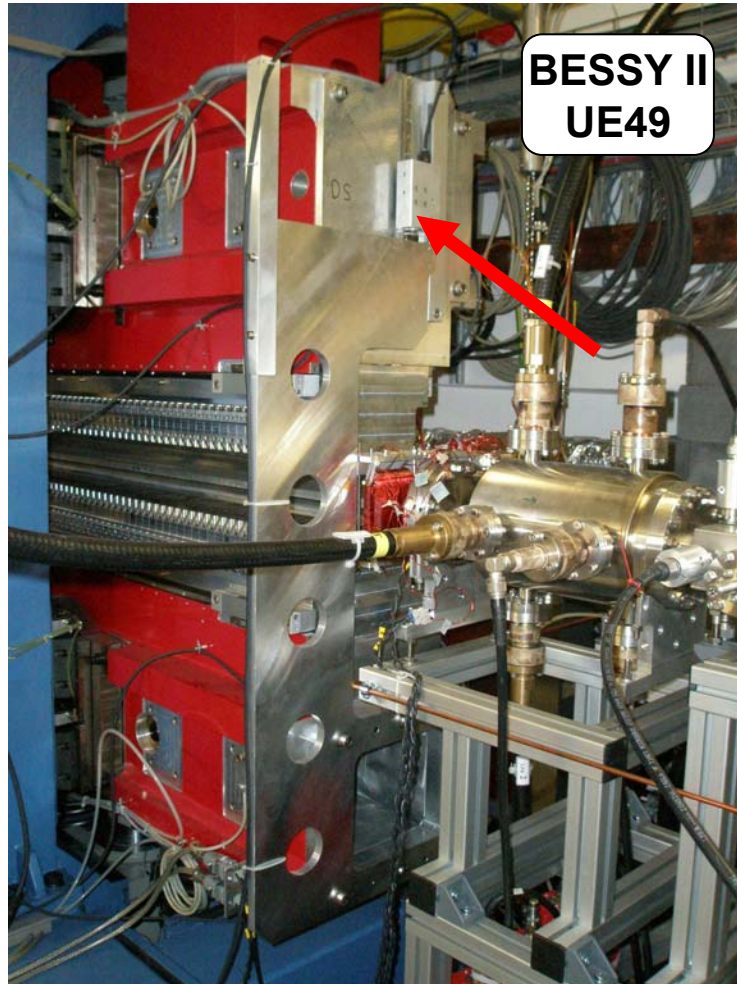
material: cast Aluminum
length: 5m
single piece of Al

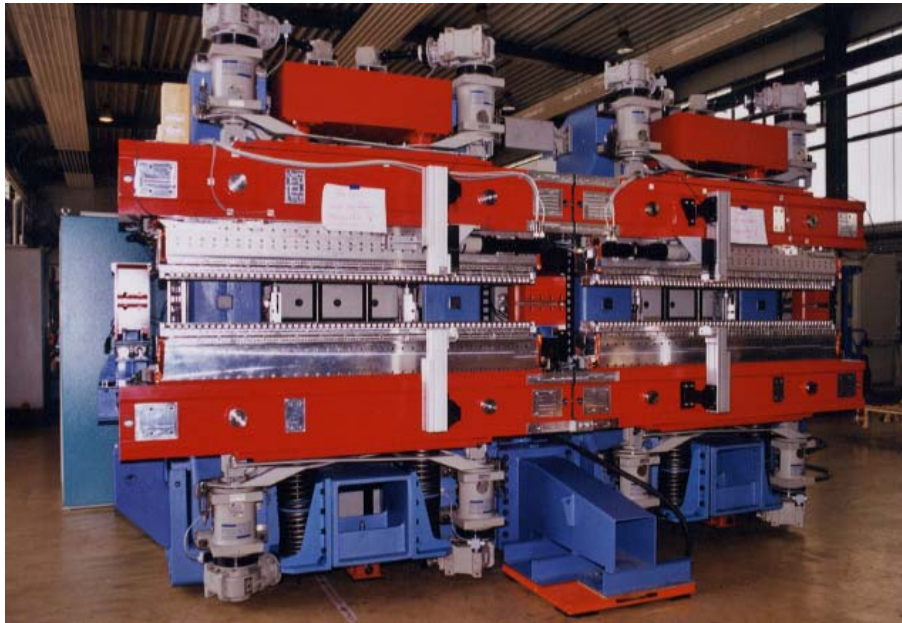


Laser interferometer
measurements at HZB:
Straightness:
10μm over 5m



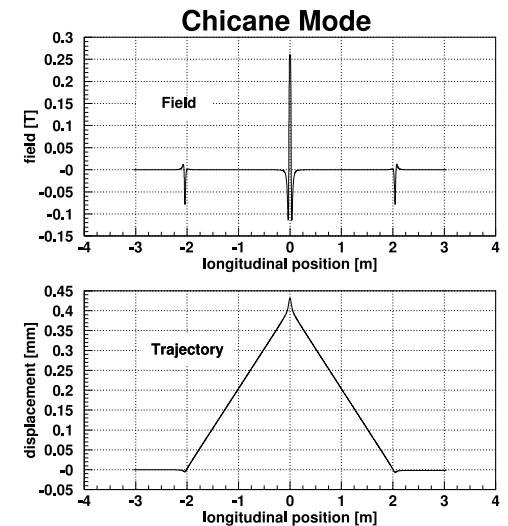
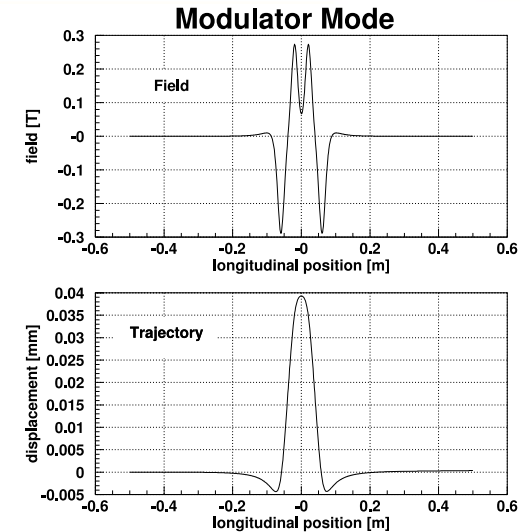
phase error
for phase = π
is dominated by
geometric error
of girder
→
simple
compensation
with spacers

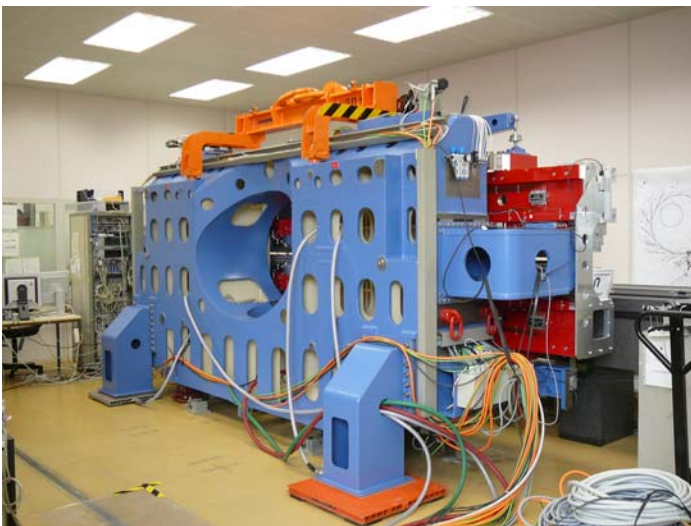
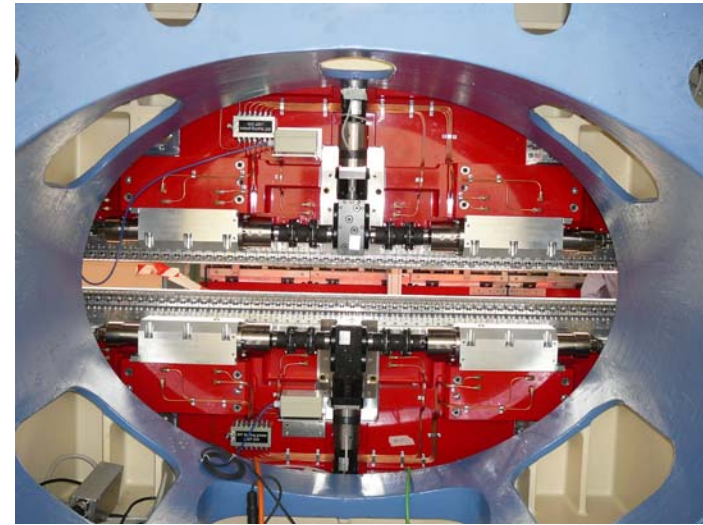




BESSY II UE56
double undulator (top)
and permanent
magnet modulator /
chicane (left)

J. Bahrtdt et al., SRI2000

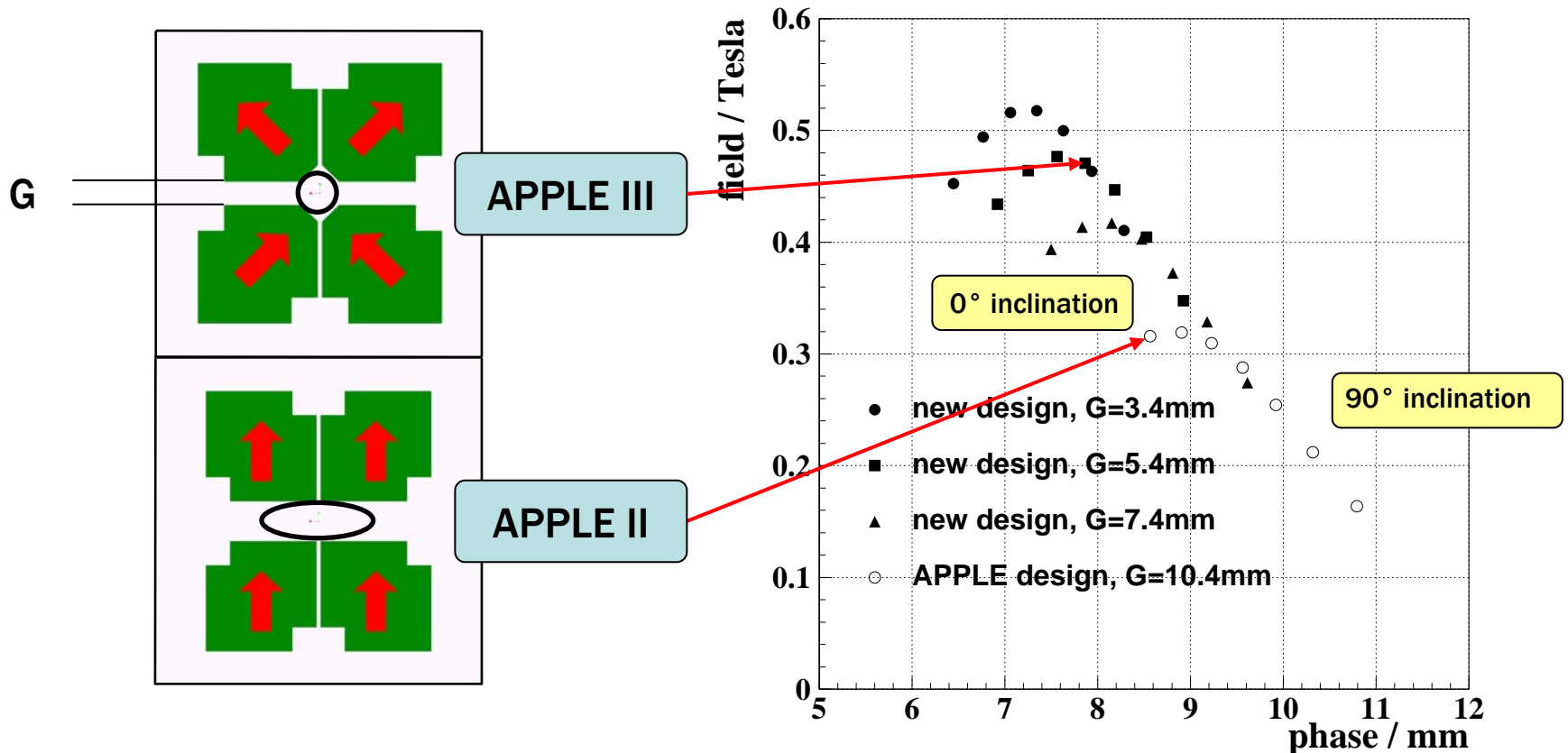




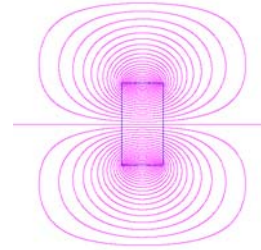
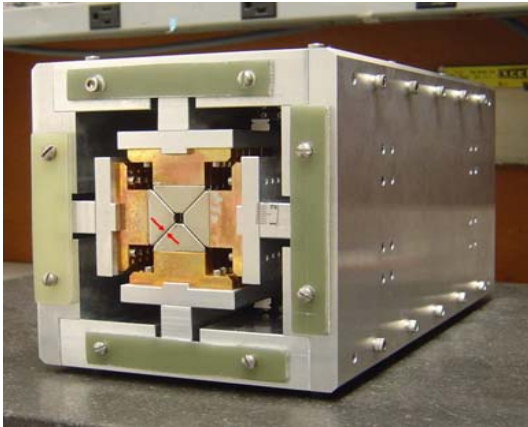
total length: 5m
weight: 18to
of magnets: 1200
maximum force: 70 kN

- full polarization control via four phase motors
- independent drive systems for lower girder and gap motion

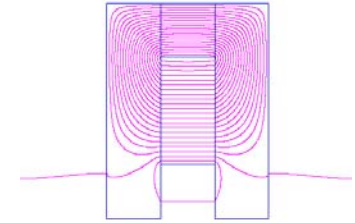
APPLE III design: factor 1.4 higher field as compared to APPLE II



J. Bahrtdt et al., *Proceedings of the 26th International FEL Conference, Trieste, Italy, 2004, pp610-613*



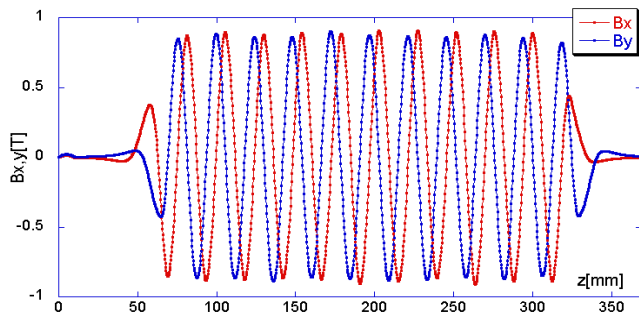
Single NdFeB (40SH) PM block,
 $T_{\text{demag}} \sim 132\text{degC}$



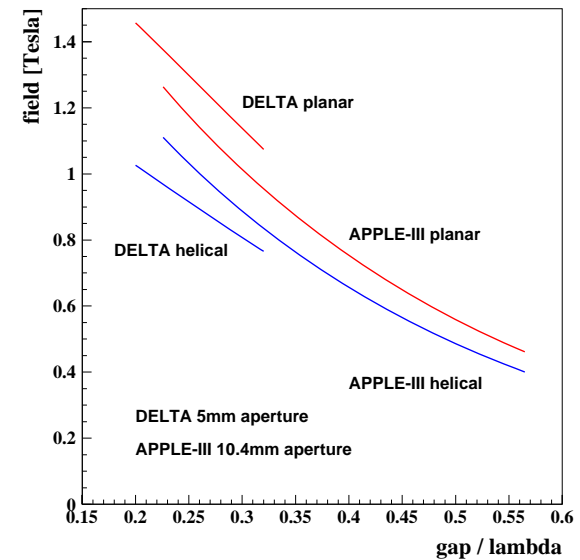
PM block in steel jacket
 $T_{\text{demag}} \sim 228\text{degC}!$

length: 300mm
inner diameter: 5mm
slit between arrays: 0.5mm

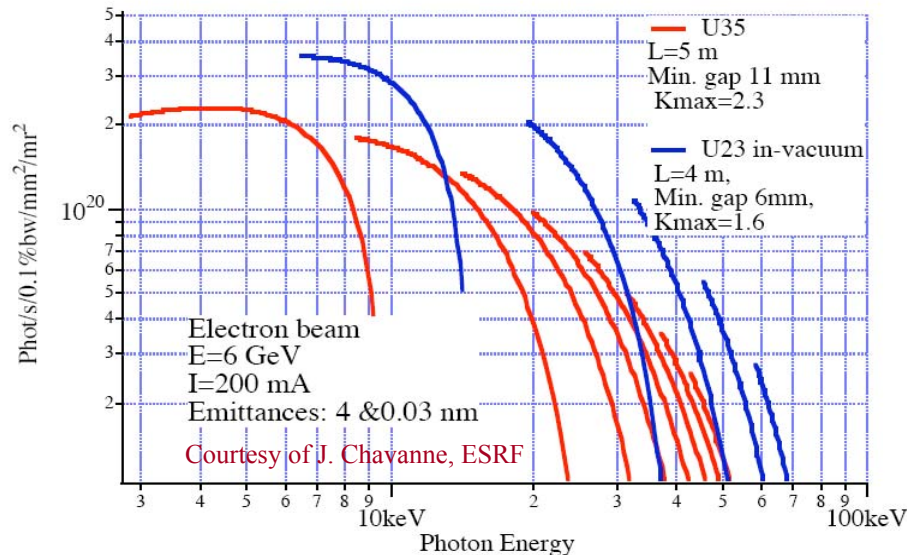
*A. Temnykh, PRST-AB,
11, 120702 (2008)*



Measured fields of Delta undulator

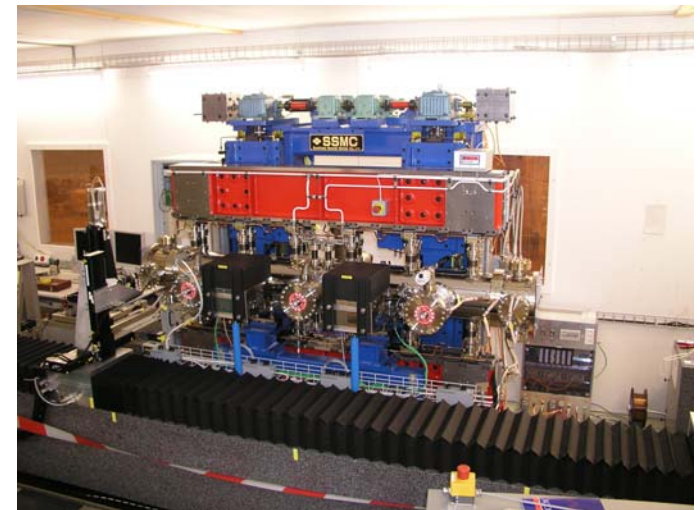
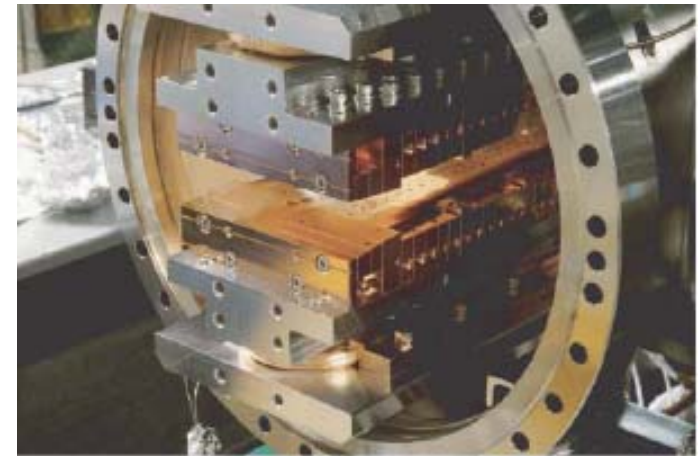


Comparison of
DELTA and APPLE III ID



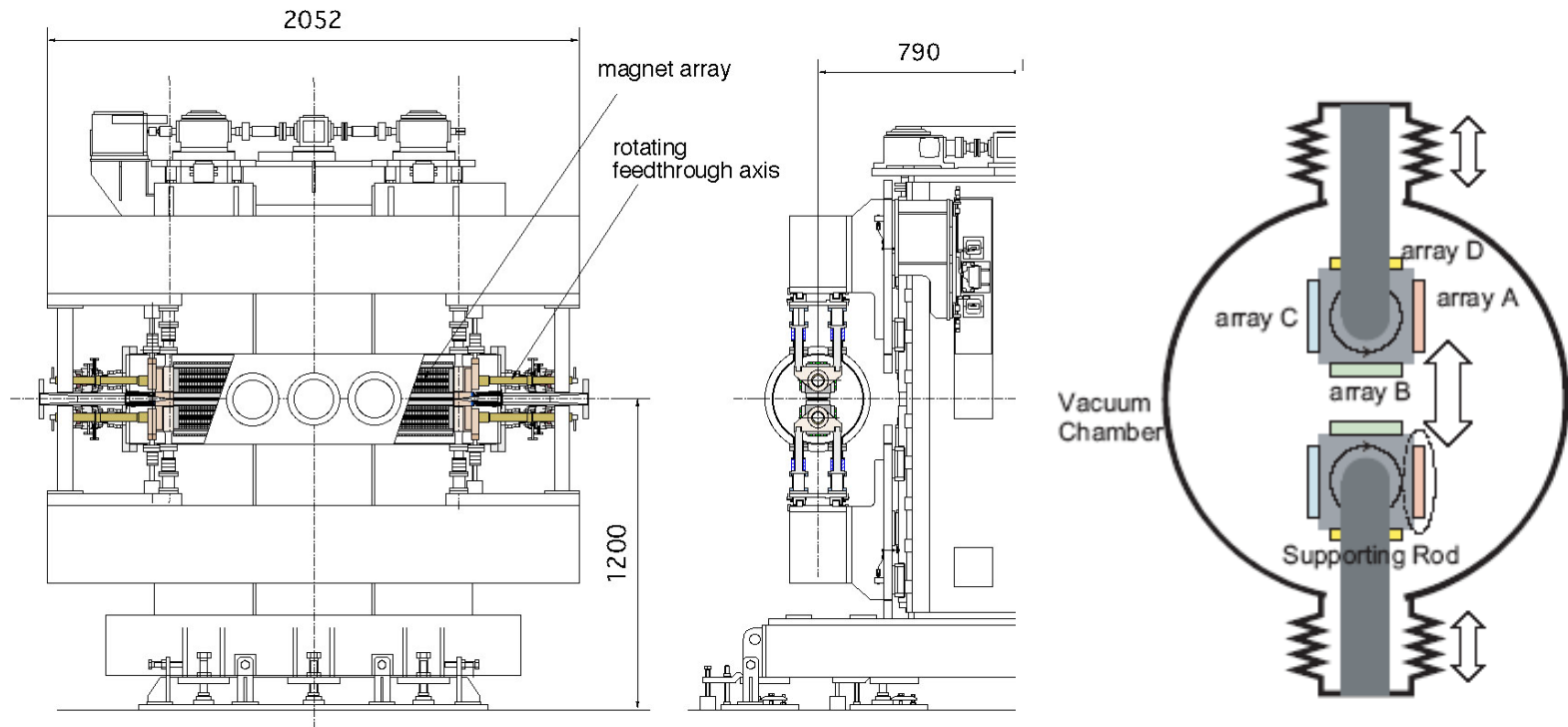
Mechanically complicated but mature technique

- ➔ coating of magnets to reduce outgassing
Ti+TiN ion plating of NdFeB magnets (SPRING8)
- ➔ high coercive magnetic material (bakeout at 125°)
- ➔ thin metal sheet to reduce image current heating
(50 μm Ni + 10 μm Cu)
- ➔ water cooled RF-fingers
- ➔ special shimming techniques



SLS U19 In-Vacuum Undulator
Courtesy of Th. Schmidt, SLS

SPRING 8



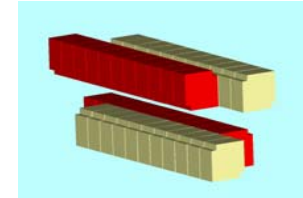
Covering a wide photon energy range with several devices which have slightly different period lengths: overlap of 1st & 3rd harm.

T. Bizen et al., AIP Conf. Proc. of SRI conference, Vol. 705 (2004) pp175-178.

second order kicks (Elleauve, EPAC 1992):

$$\theta_{x/y} = -\frac{1}{(B\rho)^2} \int \left\{ \int B_x dz' \cdot \int \frac{\partial B_x}{\partial x/y} dz' + \int B_y dz' \cdot \int \frac{\partial B_y}{\partial x/y} dz' \right\} dz$$

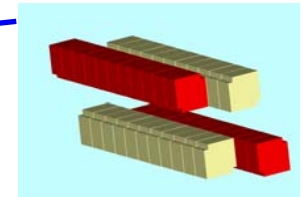
$$\theta_{x/y} = -\frac{L}{2(B\rho)^2} \frac{\lambda_u^2}{(2\pi)^2} \left\{ B_x^0 \cdot \frac{\partial B_x^0}{\partial x/y} + B_y^0 \cdot \frac{\partial B_y^0}{\partial x/y} \right\} \leftarrow$$



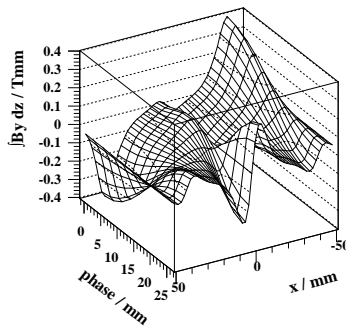
APPLE,
elliptical mode

generic representation of second order kicks:

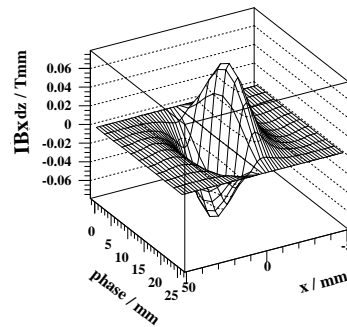
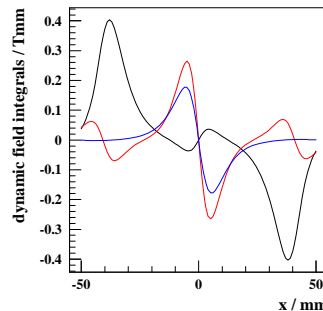
$$\theta_x(x) = \underbrace{f_0(x)}_{\text{black circle}} \cos^2(\varphi/2) + \underbrace{f_\pi(x)}_{\text{red circle}} \sin^2(\varphi/2) + \underbrace{f_{\pi/2}(x)}_{\text{blue circle}} \sin^2(\varphi)$$



APPLE
inclined mode

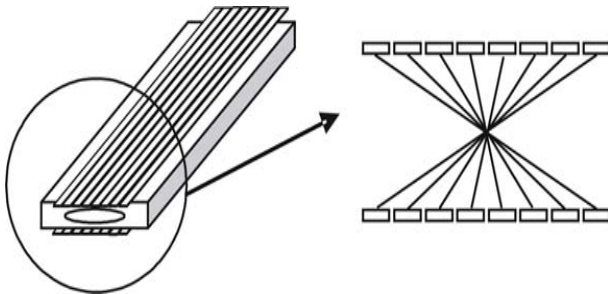
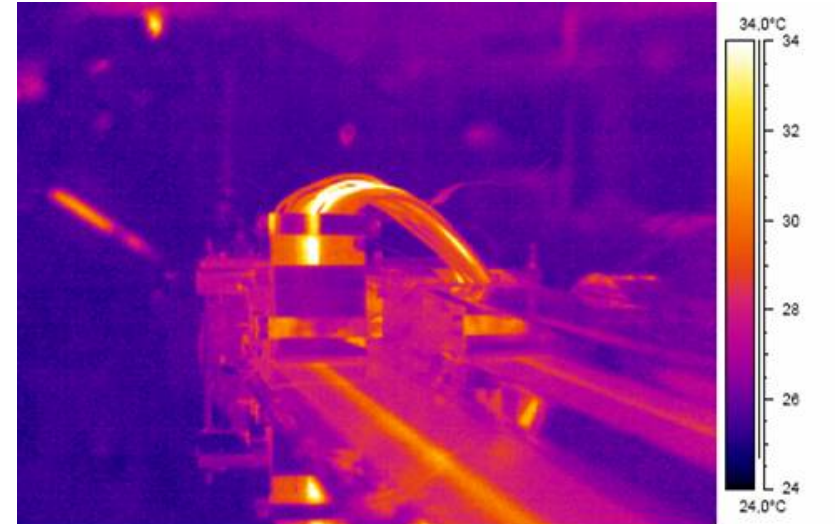
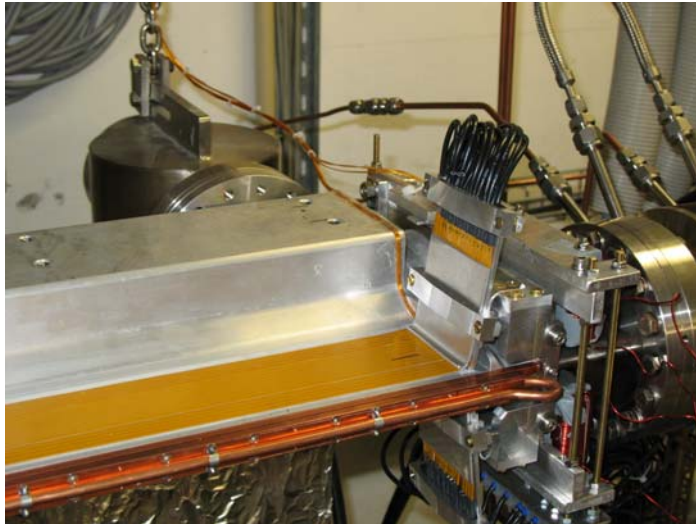


inclined mode

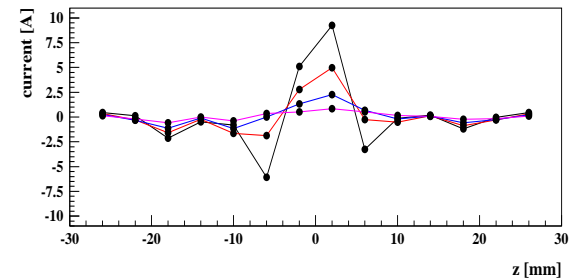


inclined mode

J. Bahrtdt et al., SRI 2007

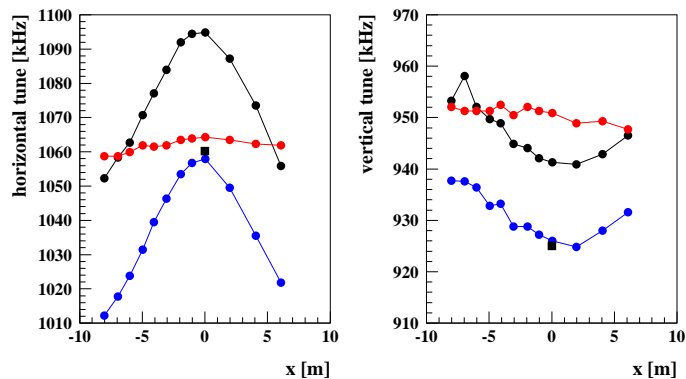


2 x 14 wires, 14 power supplies
maximum currents: 16A
wire diameter: 3 x 0.3mm**2
wire separation: 4mm

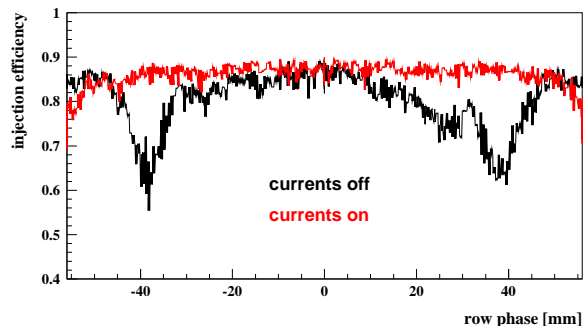


Current settings for gaps of 20mm
24mm, 30mm and 40mm

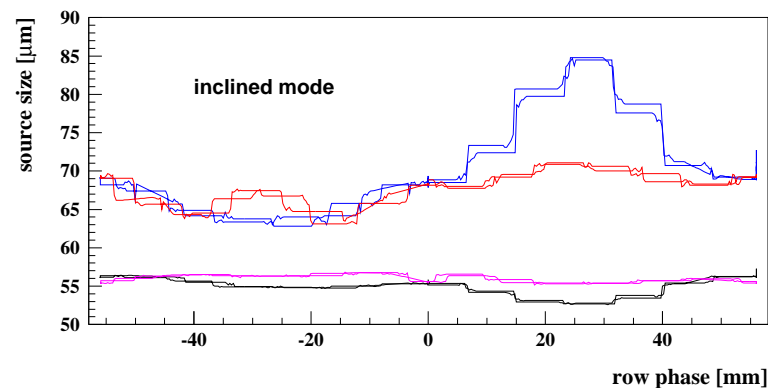
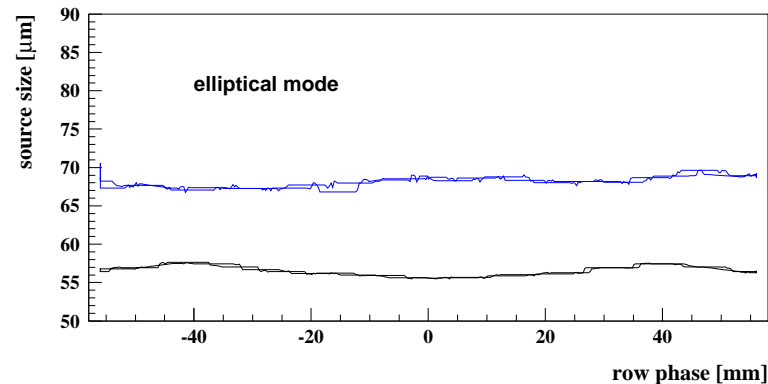
J. Bahrtdt et al., EPAC 2008



Horizontal and vertical tunes
vs horizontal displacement
black: without compensation
blue: quadrupole compensation
red: compensation with flat wires



Injection efficiency with UE112
black: without compensation
red: with compensation

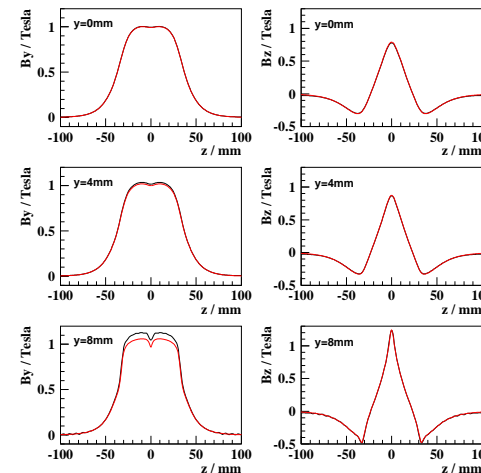
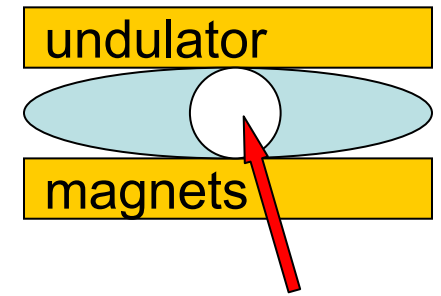


Source size variation with row phase of the UE112
at gap = 24mm in the elliptical mode (top) and the
inclined mode (bottom). Black, blue: currents
switched off; red, magenta: currents switched on.

Undulator fields can not be represented with 2D-multipoles due to limited radius of convergence

Procedure

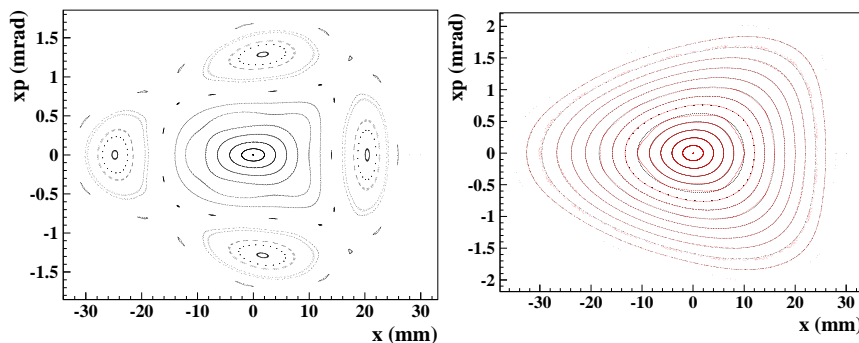
- evaluation of transverse field distribution of one magnet row
- Fourier decomposition of these distributions
- analytical Ansatz for complete undulator structure
- similar procedure for field integrals of Fe-shims
- generate analytic expresison for scalar potentials of main field and shim field integrals
- use this scalar potential in generating function algorithm



disc of convergence

accuracy of field model

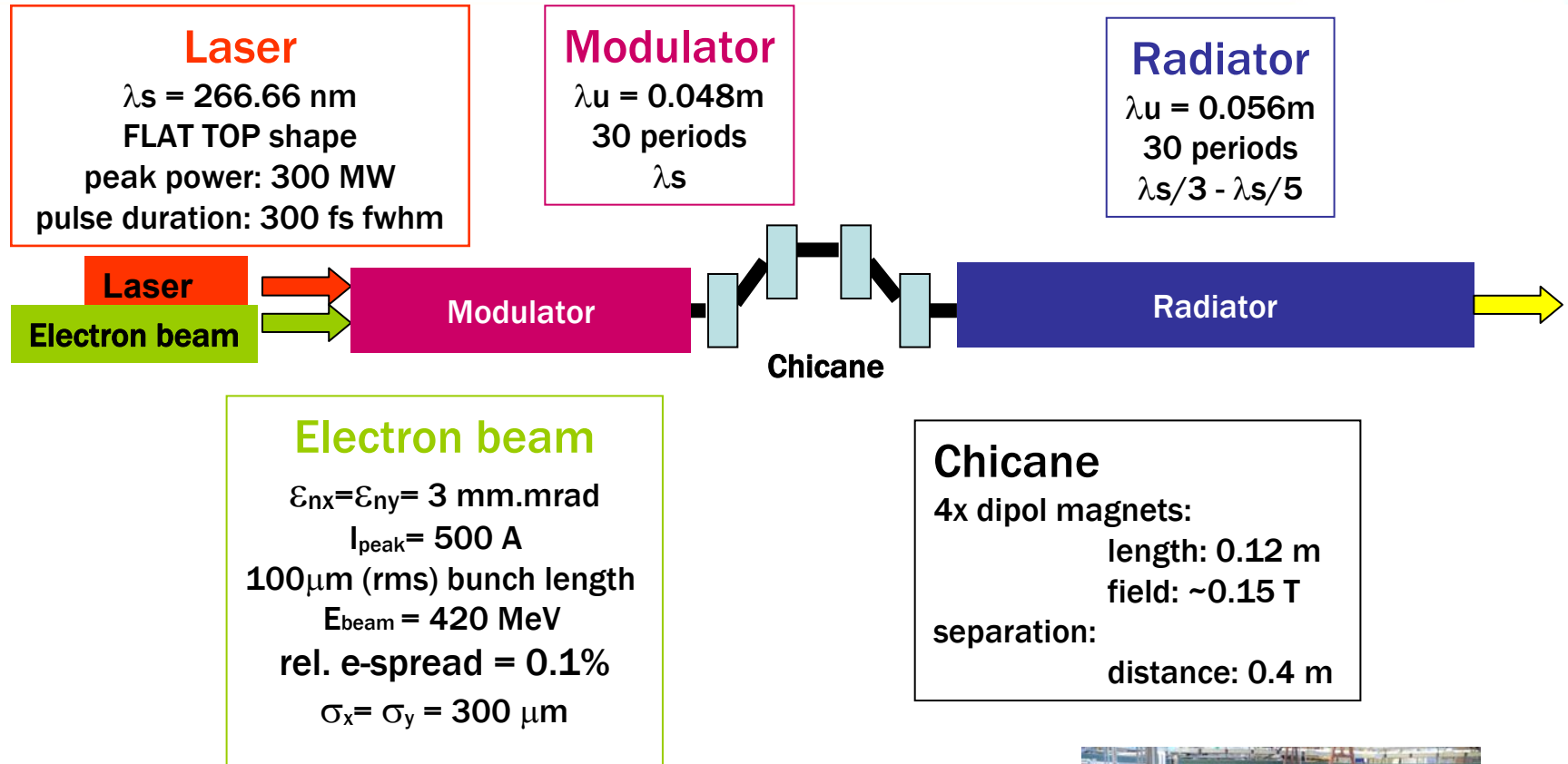
Horizontal phase space



without flat wires

with flat wires

J. Bahrtdt, M. Scheer, G. Wuestefeld, Mini-Workshop, Frascati, 2005
J. Bahrtdt et al. SRI, Daegu, Korea, 2006
G. Wüstefeld, J. Bahrtdt, EPAC 2006
J. Bahrtdt et al., PAC 2007, EPAC 2008

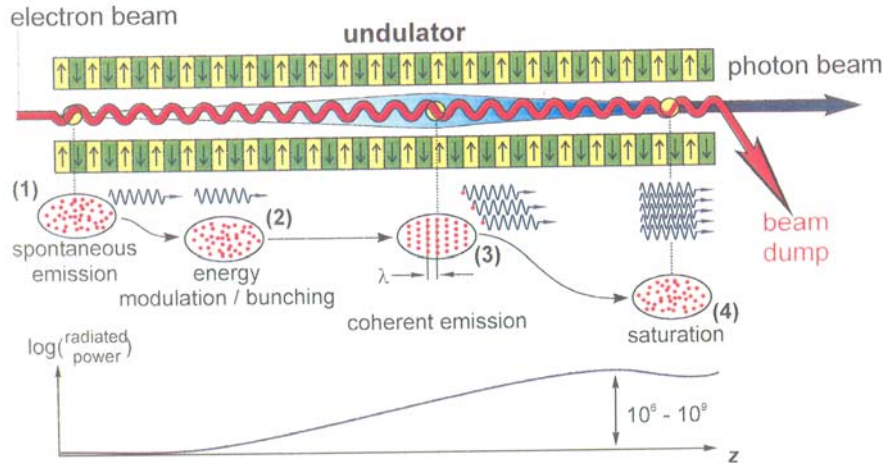


Collaboration between MAX-lab and HZB

- test bed for studies of seeded FEL scheme
- test of specific diagnostic hardware for future light source
 e.g. Cherenkov, Powermeter glass fibers, THz detectors



Long Undulators for SASE-FEL Application

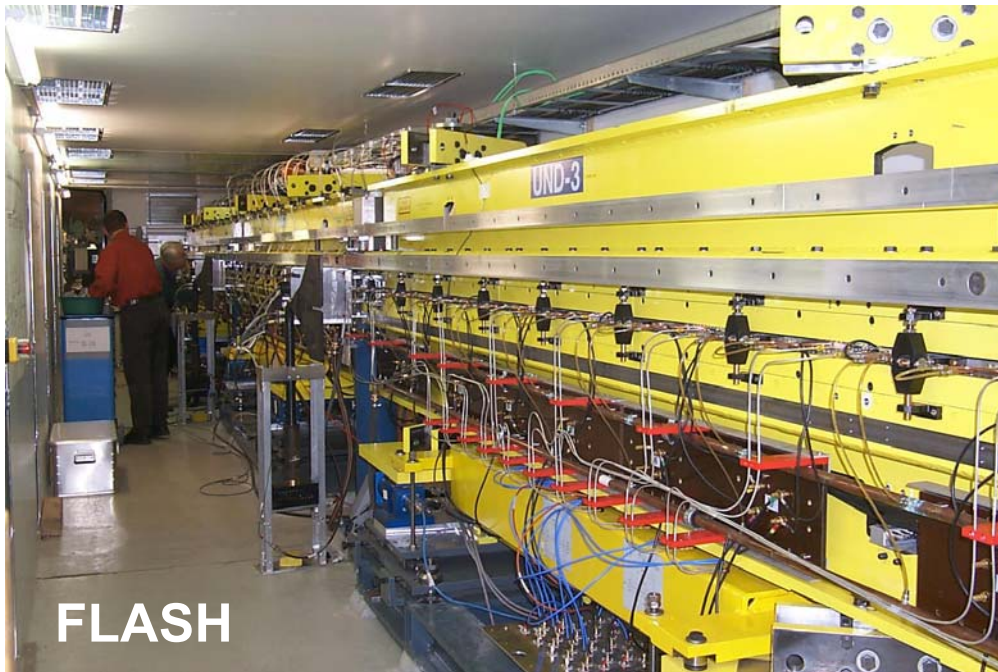


saturation demonstrated:

VISA	800 nm
LEUTL	300 nm
FLASH	6.4 nm
SPRING8 VUV	60 nm
LCLS	0.15 nm

projects:

XFEL	0.1 nm
SPRING8 X-ray	0.15 nm
(SLS X-Ray FEL	0.1 nm)



FLASH

Undulator:

$$\lambda_u = 27.3 \text{ mm}$$

$$\text{Gap} = 12 \text{ mm}$$

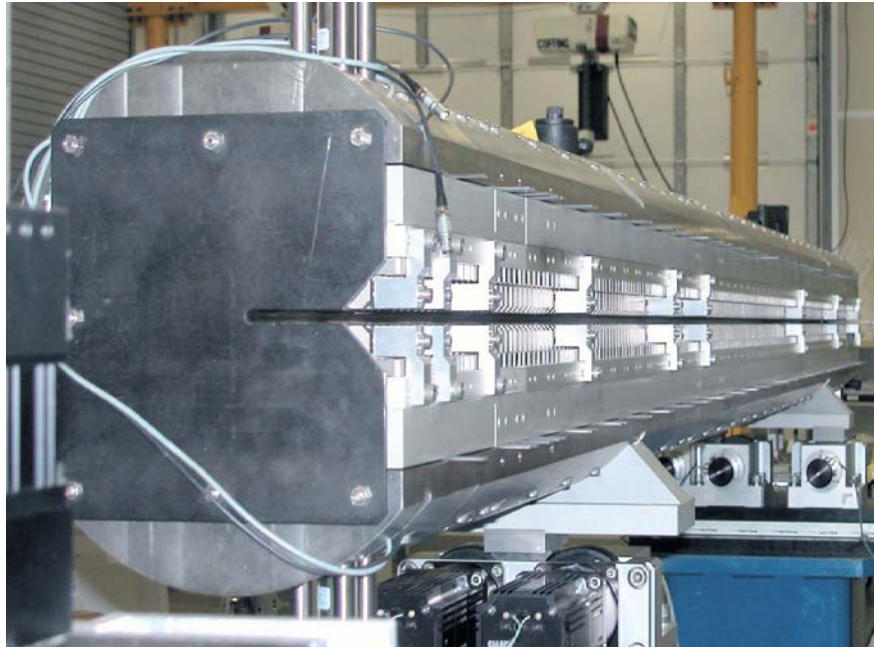
$$B_{\text{peak}} = 0.46 \text{ T}$$

$$K = 1.17$$

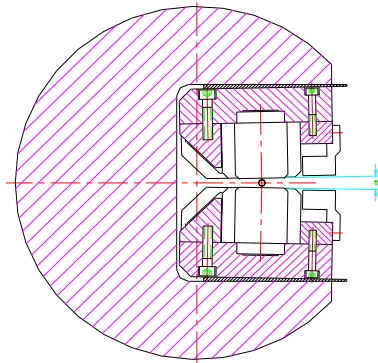
$$L \approx 15 \text{ m}$$

fixed gap
undulators

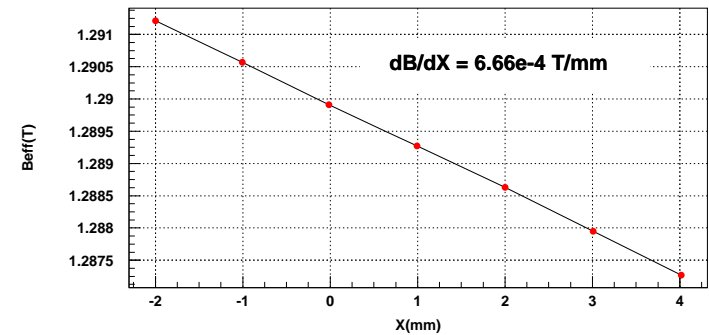
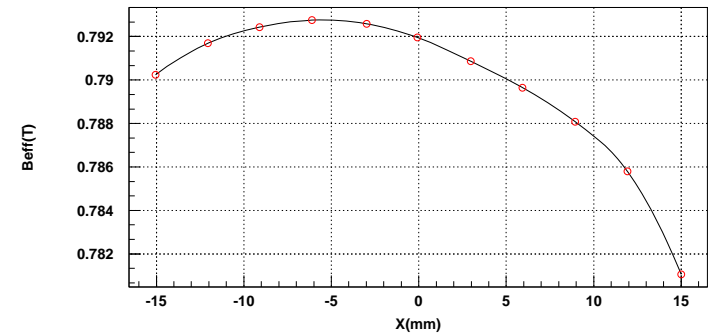
Courtesy of
J. Pflüger, XFEL



*S. Milton, WUS workshop,
DESY, Hamburg, Germany, 2005*

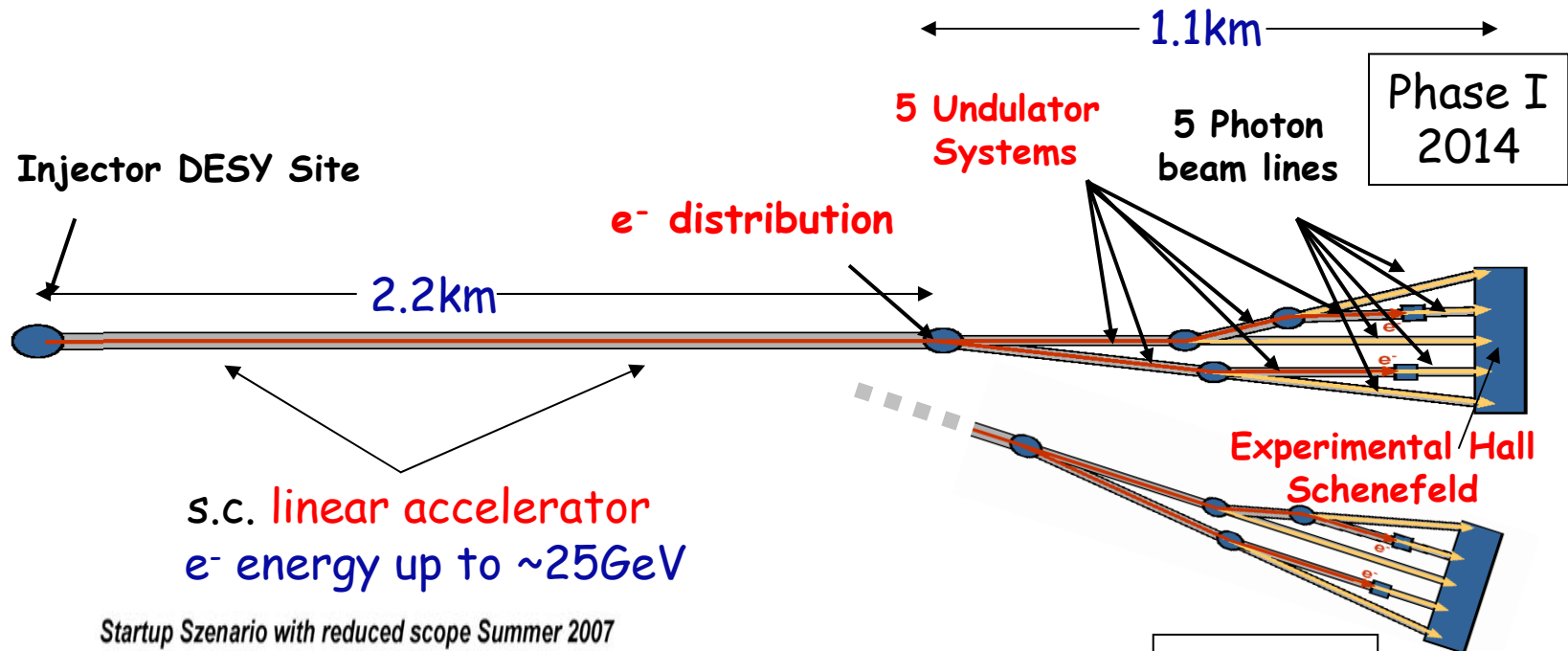


canting of poles
for fine tuning
of K-parameter



fine tuning via transverse
displacement of undulator
using cam shaft movers

fixed gap undulators



Startup Szenario with reduced scope Summer 2007

	λ_R [Å]	λ_0 [mm]	Gap [mm]	B_0 [T]	K	β_0 [m]	L_{Sat}^+ [m]	N_{Tot}^{**}	L_{Tot}^{+++} [m]
SASE 1 *	1	35.6	10	1.0	3.3	32	133	33	201.3
SASE 2 *	1-4	48	19-10	0.63-1.37	2.8-6.1	46-15	174-72	37	225.7
SASE3P *	4-16	65	23-10	0.66-1.76	4.0-10.7	15	≈100	21	128.1
Total								91	555m

* Planar Hybrid Undulator

** 1st Harmonic of Spontaneous Emitters

+ Net saturation length with no contingency for field errors

++ Number of 5m undulator segments including 20% contingency

+++ Total system length includes 1.1m long intersection after each undulator segment

555m

60 tons of
permanent magnets

Courtesy of J. Pflüger, XFEL