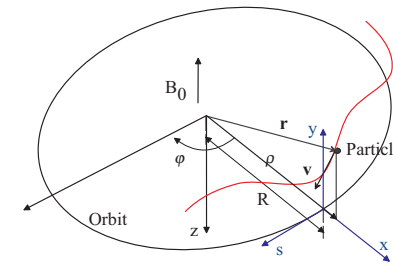


## ACCELERATOR MAGNETS

Stephan Russenschuck  
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 1211 Geneva 23, Switzerland

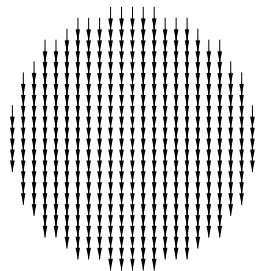


Displaced particle at  $\rho = R + x$  with field  $B_z = B_0 + \left. \frac{\partial B_z}{\partial x} \right|_{x=0} x$

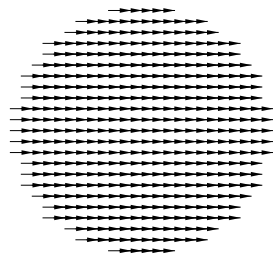
$$\frac{1}{\rho_0} \frac{d}{ds} \left( \rho_0 \frac{dx}{ds} \right) + \left( \frac{1}{R^2} - k \right) x = 0$$

For  $x \ll R$ ,  $e/\rho_0 = -1/(B_0 R)$  and  $k = -\left. \frac{1}{B_0 R} \frac{\partial B_z}{\partial x} \right|_{x=0}$

## Bending Field (Dipole) and Magnetic Rigidity



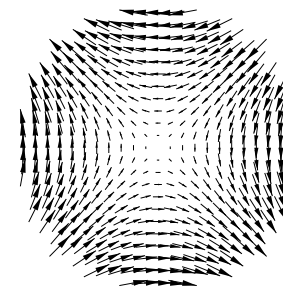
$\vec{B}$



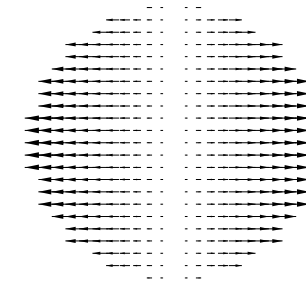
$\vec{v}_z \times \vec{B}$

$$3.3356 \rho [\text{GeV}/c] = R [\text{m}] B_0 [\text{T}]$$

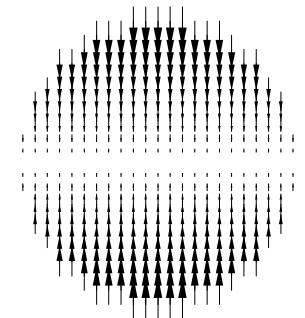
## Quadrupole



$\vec{B}$



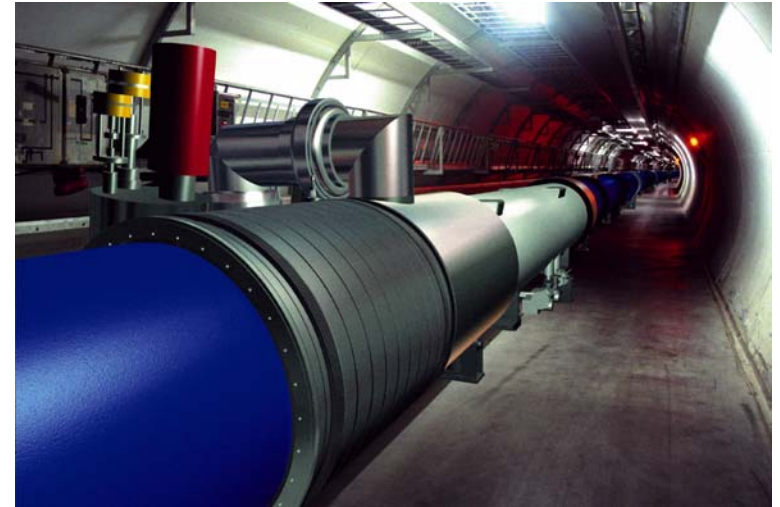
$(\vec{v}_z \times \vec{B})_x$



$(\vec{v}_z \times \vec{B})_y$

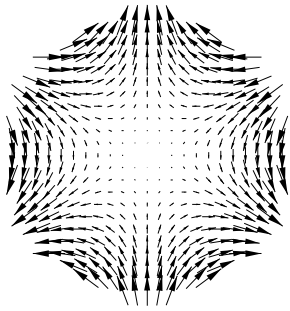
Remark 1: Consider the "filling factor" in accelerators between 0.6 and 0.7.

## LHC in the LEP Tunnel (Virtual Reality)

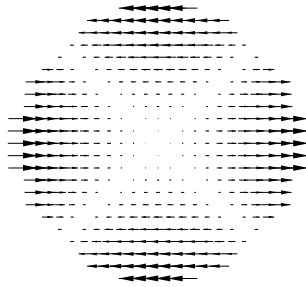


Remark 2: Magnet systems are the most costly item in an accelerator

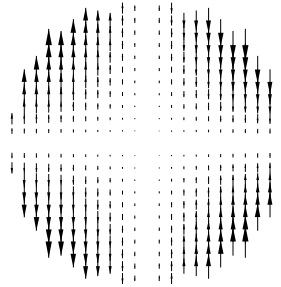
## Higher Order Multipole Fields: Sextupole



$\vec{B}$



$(\vec{v}_z \times \vec{B})_x$



$(\vec{v}_z \times \vec{B})_y$

## Multipole Field Errors and Beam Parameters

$b_1, a_1$	Closed orbit distortions
$b_2$	$\beta$ -beating
$a_2$	Vertical dispersion, linear coupling
$b_3$	Off-momentum $\beta$ beating
$a_3$	Chromatic coupling inducing detuning
$b_4$	Dynamic aperture and detuning
$a_4$	Dynamic aperture at injection
$b_5$	Dynamic aperture and detuning
$a_5$	Off-momentum dynamic aperture
$b_7$	Dynamic aperture at injection
$b_6, a_6, a_7, >$	Dynamic aperture at injection

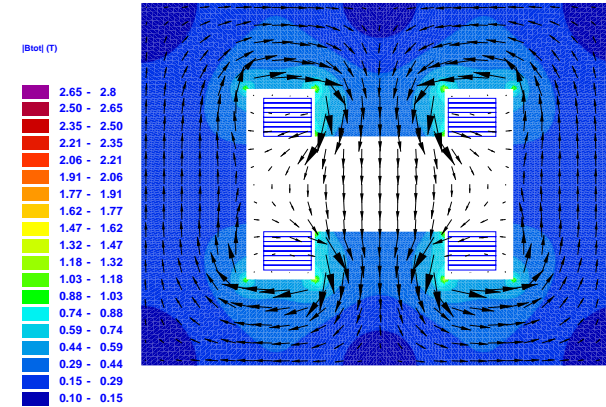
## The 26 GeV Proton Synchrotron (PS) in its Tunnel



# High Energy Ring Accelerator (HERA) at DESY

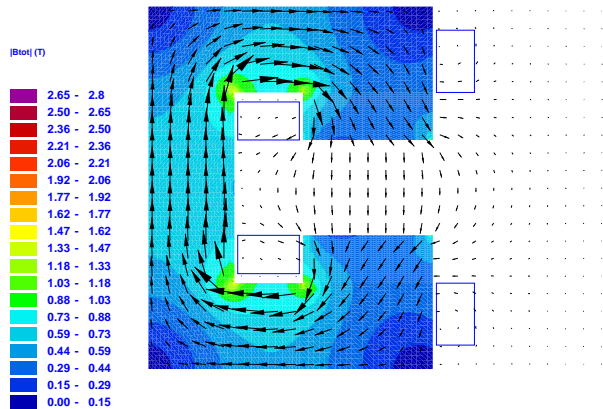


# Magnet Metamorphosis (H-Magnet)



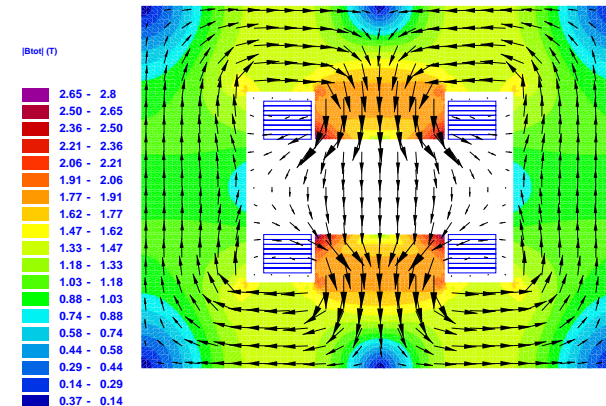
$N \cdot I = 24000 \text{ A}$      $B_1 = 0.3 \text{ T}$      $B_s = 0.065 \text{ T}$     Fill.fac. 0.98

# Magnet Metamorphosis (C- Core, LEP Dipole)



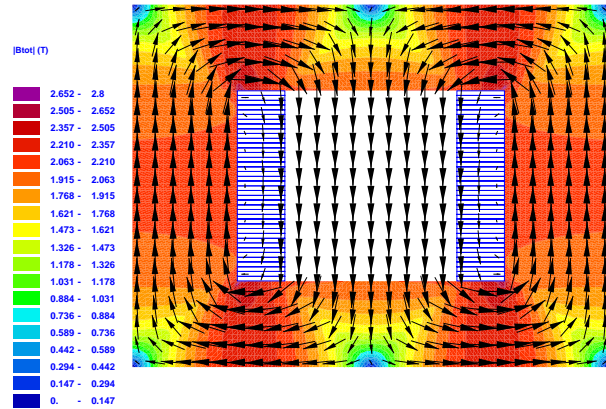
$N \cdot I = 4480 \text{ A}$      $B_1 = 0.13 \text{ T}$      $B_s = 0.042 \text{ T}$     Fill.fac. 0.27

# Magnet Metamorphosis (Cryogenic or Super-Ferric Magnet)



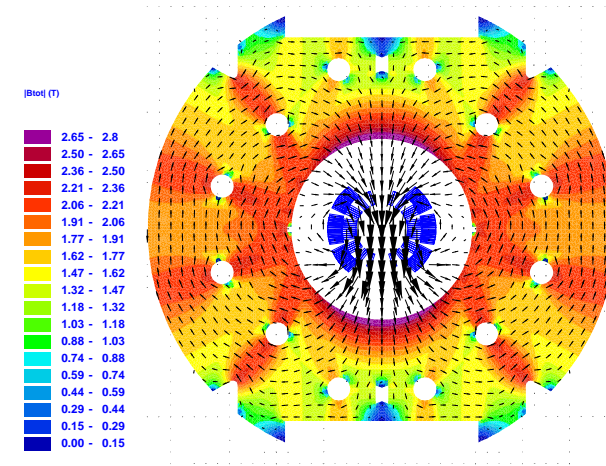
$N \cdot I = 96000 \text{ A}$      $B_1 = 1.18 \text{ T}$      $B_s = 0.26 \text{ T}$

## Magnet Metamorphosis (Window Frame Dipole)



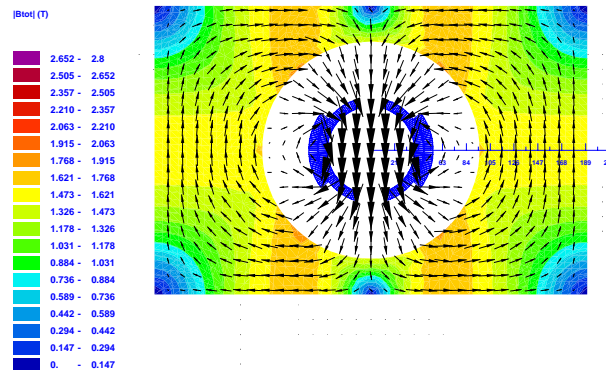
$$N \cdot I = 360000 \text{ A} \quad B_l = 2.08 \text{ T} \quad B_s = 1.04 \text{ T}$$

## Magnet Metamorphosis (LHC Coil-Test Facility)



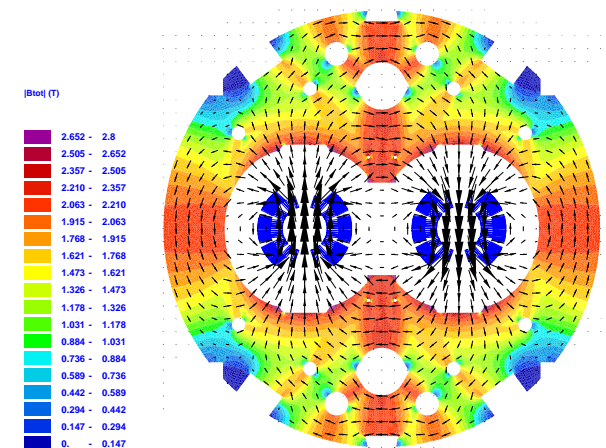
$$N \cdot I = 960000 \text{ A} \quad B_l = 8.33 \text{ T} \quad B_s = 7.77 \text{ T}$$

## Magnet Metamorphosis (Tevatron Dipole)



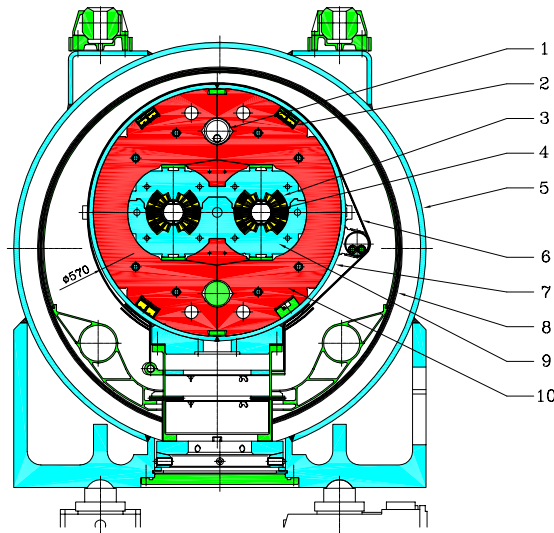
$$N \cdot I = 471000 \text{ A} \quad B_l = 4.16 \text{ T} \quad B_s = 3.39 \text{ T}$$

## Magnet Metamorphosis (LHC Main Dipole)



$$N \cdot I = 2 \times 944000 \text{ A} \quad B_l = 8.32 \text{ T} \quad B_s = 7.44 \text{ T}$$

## LHC Main Dipol Cross-Section



1. Heat exchanger, 2. Bus bar, 3. Superconducting coil, 4. Vacuum Pipe und Beam-screen, 5. Cryostat,
6. Thermal shield (55- 75 K), 7. Helium-Tank, 8. Super-Insulation, 9. Collars, 10. Yoke

## Overview

### Maxwell's equations in integral form

One-dimensional field calculation for conventional magnets

### Maxwell's equations in differential form

The solution of Laplace's equation

Harmonic fields

Complex Potentials

Ideal pole shapes of conventional magnets

Feed down

### Solution of Poisson's equation

The field of line currents

Generation of pure multipole fields

Sensitivity to manufacturing errors

### Numerical field computation

Saturation of the iron yoke

Superconducting filament magnetization

## Maxwell's Equations in Integral Form

$$\oint \vec{H} \cdot d\vec{s} = \int_A (\vec{J} + \frac{\partial \vec{D}}{\partial t}) \cdot d\vec{A}$$

$$\oint \vec{E} \cdot d\vec{s} = -\frac{\partial}{\partial t} \int_A \vec{B} \cdot d\vec{A}$$

$$\int_A \vec{B} \cdot d\vec{A} = 0$$

$$\int_A \vec{D} \cdot d\vec{A} = \int_V \rho dV$$

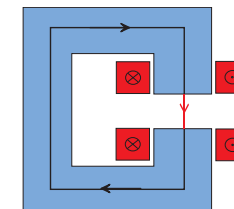
### Constitutive Equations

$$\vec{B} = \mu \vec{H} = \mu_0 (\vec{H} + \vec{M})$$

$$\vec{D} = \epsilon \vec{E} = \epsilon_0 (\vec{E} + \vec{P})$$

$$\vec{J} = \kappa \vec{E} + \vec{J}_{imp.}$$

## 1D Field Calculation for a Conventional Dipole



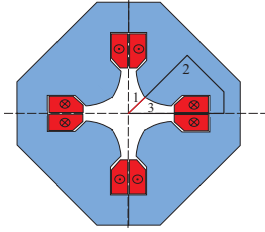
$$\oint \vec{H} \cdot d\vec{s} = \int_A \vec{J} \cdot d\vec{A}$$

$$H_{iron} s_{iron} + H_{gap} s_{gap} = \frac{1}{\mu_0 \mu_r} B_{iron} s_{iron} + \frac{1}{\mu_0} B_{gap} s_{gap} = N I$$

$$\mu_r \gg 1 \quad B_{gap} = \frac{\mu_0 N I}{s_{gap}}$$

**Warning 1:** Check that the magnetic circuit contains no flux concentration which increases the magnetic flux density above 1 T, as in this case fringe fields can no longer be neglected.

## 1D Field Calculation for a Conventional Quadrupole

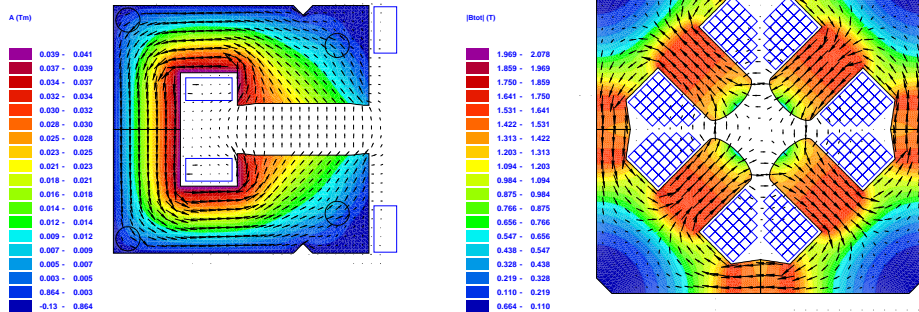


$$\oint \vec{H} \cdot d\vec{s} = \int_1 \vec{H}_1 \cdot d\vec{s} + \int_2 \vec{H}_2 \cdot d\vec{s} + \int_3 \vec{H}_3 \cdot d\vec{s} = NI$$

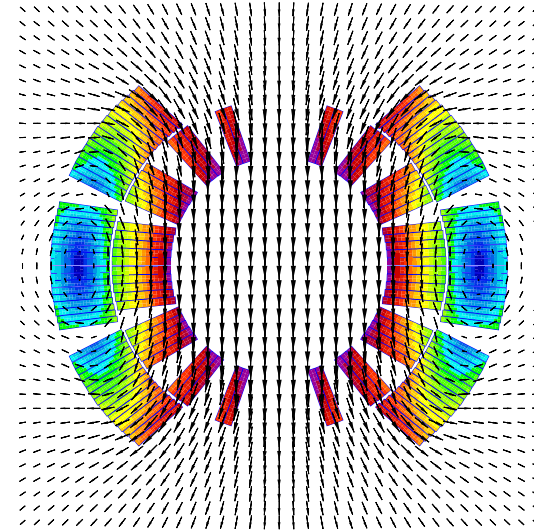
$$B_x = gy \quad B_y = gx \quad \Rightarrow \quad H = \frac{g}{\mu_0} \sqrt{x^2 + y^2} = \frac{g}{\mu_0} r$$

$$\int_0^{r_0} H dr = \frac{g}{\mu_0} \int_0^{r_0} r dr = \frac{g r_0^2}{\mu_0 2} = NI \quad \Rightarrow \quad g = \frac{2\mu_0 NI}{r_0^2}$$

## LEP Dipole and Quadrupole

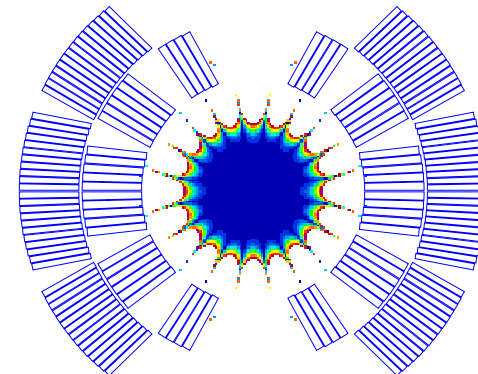


## Field Quality in the Dipole Aperture



## Field Quality in the Dipole Aperture

$$\left| 1 - \frac{B_y}{B_y^{\text{nom}}} \right|$$



## Definition of Field Quality in Accelerator Magnets

Fourier-series expansion of the **radial** component of the magnetic flux density on a reference radius **inside** the aperture

$$\begin{aligned} B_r(r_0, \varphi) &= \sum_{n=1}^{\infty} (B_n(r_0) \sin n\varphi + A_n(r_0) \cos n\varphi) \\ &= B_N(r_0) \sum_{n=1}^{\infty} (b_n(r_0) \sin n\varphi + a_n(r_0) \cos n\varphi) \end{aligned}$$

$$A_n(r_0) \approx \frac{1}{P} \sum_{k=0}^{2P-1} B_r(r_0, \varphi_k) \cos n\varphi_k, \quad B_n(r_0) \approx \frac{1}{P} \sum_{k=0}^{2P-1} B_r(r_0, \varphi_k) \sin n\varphi_k.$$

**Remark 3:** This definition is perfectly in line with magnetic field measurements using “harmonic coils” where the periodic flux variation in tangential rotating coils is analyzed with a FFT.

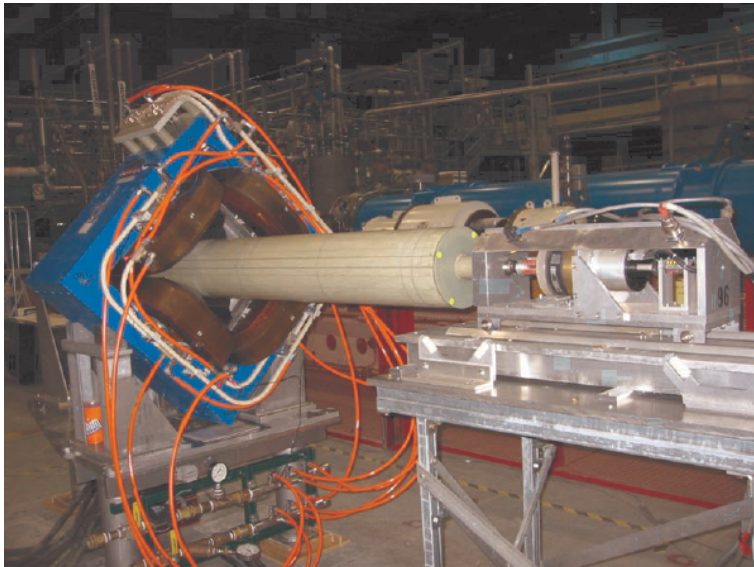
## Maxwell's Equations in Differential Form

$$\begin{aligned} \text{curl} \vec{H} &= \vec{J} + \frac{\partial \vec{D}}{\partial t} \\ \text{curl} \vec{E} &= -\frac{\partial \vec{B}}{\partial t} \\ \text{div} \vec{B} &= 0 \\ \text{div} \vec{D} &= \rho \end{aligned}$$

## Constitutive Equations

$$\begin{aligned} \vec{B} &= \mu \vec{H} = \mu_0 (\vec{H} + \vec{M}) \\ \vec{D} &= \varepsilon \vec{E} = \varepsilon_0 (\vec{E} + \vec{P}) \\ \vec{J} &= \kappa \vec{E} + \vec{J}_{\text{imp.}} \end{aligned}$$

## Rotating Coil Measurement Setup at BNL (Brookhaven)



## Lemmata of Poincaré

The curl of an arbitrary vector field is source free  $\text{div} \text{curl} \vec{g} = 0$   
An arbitrary gradient field is curl free  $\text{curl} \text{grad} \phi = 0$

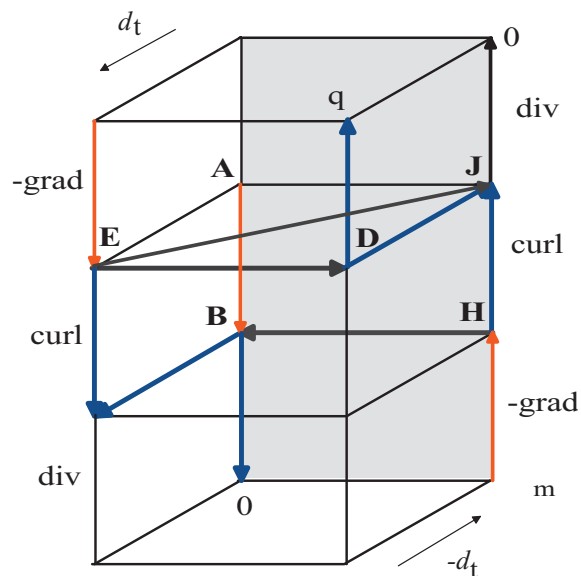
A source free field  $\vec{B}$ , ( $\text{div} \vec{B} = 0$ )  
can be expressed through a vector potential  $\vec{A}$  in the form  
 $\vec{B} = \text{curl} \vec{A}$ .

A curl free field  $\vec{H}$ , ( $\text{curl} \vec{H} = 0$ )  
can be expressed through a scalar potential  $\phi$  in the form  $\vec{H} = -\text{grad} \phi_m$ .

**Remark 4:** The field in the aperture of accelerator magnets is curl **and** source free

**Warning 2:** The Lemmata of Poincaré hold only for simply connected domains with connected boundaries.

## Maxwell's "House"



**Warning 3:** Only for sub-domains with continuous material parameters.

## General Solution of the Laplace Equation

$$A_z(r, \varphi) = \sum_{n=1}^{\infty} (E_n r^n + F_n r^{-n})(G_n \sin n\varphi + H_n \cos n\varphi)$$

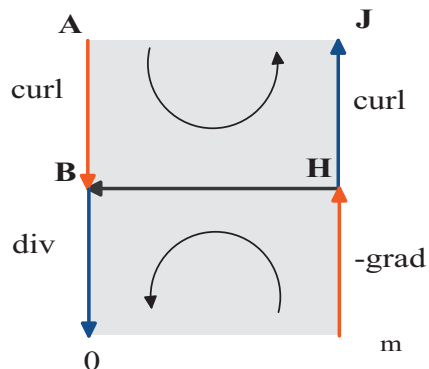
$$B_r(r, \varphi) = \frac{1}{r} \frac{\partial A_z}{\partial \varphi} = \sum_{n=1}^{\infty} n r^{n-1} (C_n \sin n\varphi + D_n \cos n\varphi)$$

$$n r^{n-1} C_n = B_n \quad n r^{n-1} D_n = A_n$$

$$B_\varphi(r, \varphi) = -\frac{\partial A_z}{\partial r} = -\sum_{n=1}^{\infty} n r^{n-1} (D_n \sin n\varphi - C_n \cos n\varphi)$$

## Maxwell's "Facade"

$$\text{curl} \frac{1}{\mu} \text{curl} \vec{A} = \vec{J} \quad \frac{1}{\mu_0} \text{curl} \text{curl} \vec{A} = 0 \quad \nabla^2 \vec{A} - \text{grad} \text{div} \vec{A} = 0 \quad \nabla^2 A_z = 0$$



$$\text{div} \mu \text{grad} \Phi_m = 0 \quad \mu_0 \text{div} \text{grad} \Phi_m = 0 \quad \nabla^2 \Phi_m = 0$$

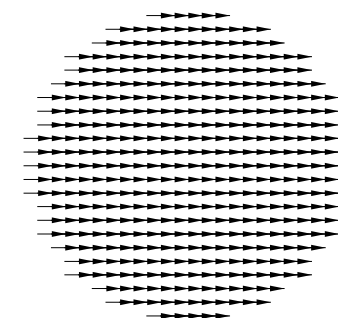
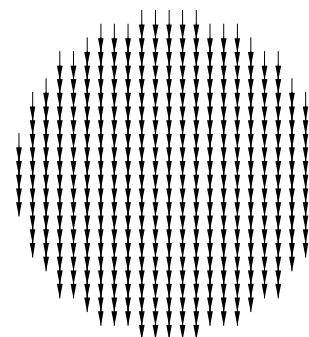
$$r^2 \frac{\partial^2 A_z}{\partial r^2} + r \frac{\partial A_z}{\partial r} + \frac{\partial^2 A_z}{\partial \varphi^2} = 0$$

## Normal (Skew) Dipole (n=1)

$$B_r = C_1 \cos \varphi + D_1 \sin \varphi \quad B_\varphi = -C_1 \sin \varphi + D_1 \cos \varphi$$

$$B_x = B_r \cos \varphi - B_\varphi \sin \varphi \quad B_y = B_r \sin \varphi + B_\varphi \cos \varphi$$

$$B_x = C_1 \quad B_y = D_1$$





# Analytical Field Computation for Superconducting Magnets

Special solution of the inhomogeneous (Poisson) differential equation

$$\nabla^2 \vec{A} = \vec{J}$$

Fundamental solution of the Laplace Operator  $\nabla^2$  (Green's Function)

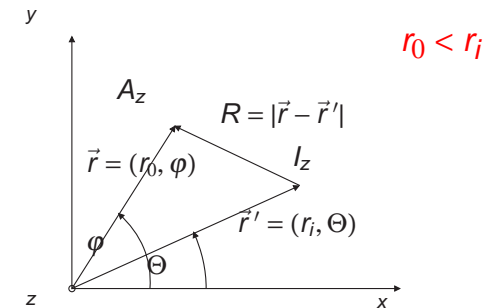
$$(2D) \quad G = \frac{1}{2\pi} \ln |\vec{r} - \vec{r}'|$$

$$(3D) \quad G = \frac{1}{4\pi} \frac{1}{|\vec{r} - \vec{r}'|}$$

Vector potential of a line current (2D)

$$A_z = -\frac{\mu_0 I}{2\pi} \ln\left(\frac{|\vec{r} - \vec{r}'|}{a}\right)$$

The Field of Line Currents (2D)



$$A_z = -\frac{\mu_0 I}{2\pi} \ln\left(\frac{|\vec{r} - \vec{r}'|}{a}\right)$$

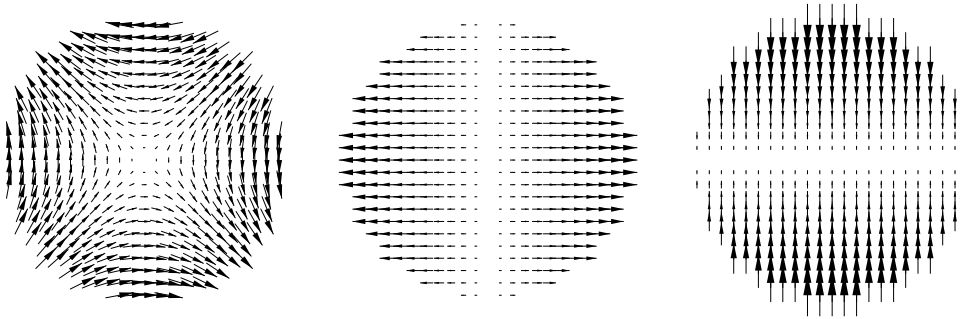
$$B_r = -\frac{\mu_0 I}{2\pi} \sum_{n=1}^{\infty} \left(\frac{r_0^{n-1}}{r_i^n}\right) (\sin n\phi \cos n\Theta - \cos n\phi \sin n\Theta)$$

$$B_n(r_0) = -\frac{\mu_0 I r_0^{n-1}}{2\pi r_i^n} \cos n\Theta$$

$$A_n(r_0) = \frac{\mu_0 I r_0^{n-1}}{2\pi r_i^n} \sin n\Theta$$

Normal (Skew) Quadrupole (n=2)

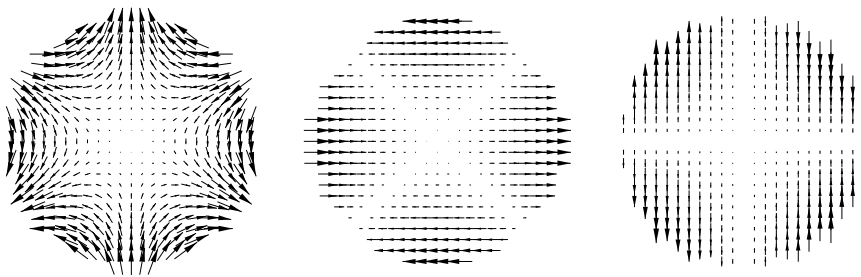
$$\begin{aligned} B_r &= 2C_2 r \cos 2\phi + 2D_2 r \sin 2\phi \\ B_\phi &= -2C_2 r \sin 2\phi + 2D_2 r \cos 2\phi \\ B_x &= 2C_2 x + 2D_2 y \\ B_y &= -2C_2 y + 2D_2 x \end{aligned}$$



Remark 5: Notice that we have not yet addressed the problem of how to create such field distributions.

Normal (Skew) Sextupole (n=3)

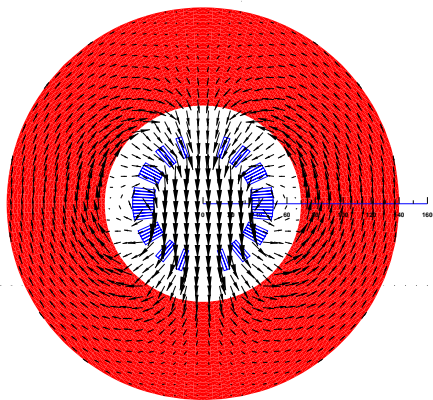
$$\begin{aligned} B_r &= 3C_3 r^2 \cos 3\phi + 3D_3 r^2 \sin 3\phi \\ B_\phi &= -3C_3 r^2 \sin 3\phi + 3D_3 r^2 \cos 3\phi \\ B_x &= 3C_3(x^2 - y^2) + 6D_3 xy \\ B_y &= -6C_3 xy + 3D_3(x^2 - y^2) \end{aligned}$$



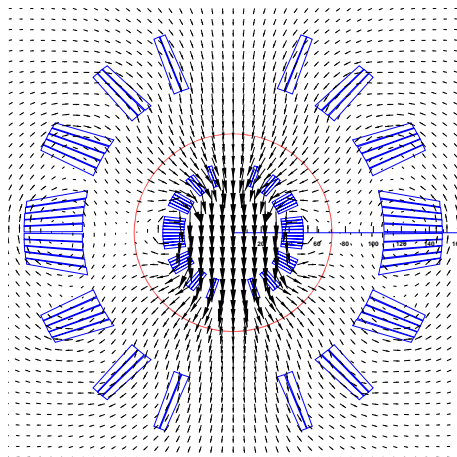
Remark 6: The treatment of each harmonic separately is a mathematical abstraction. In practical situations many harmonics will be present (to be minimized).

## The Imaging Method

Coil in non-saturated yoke



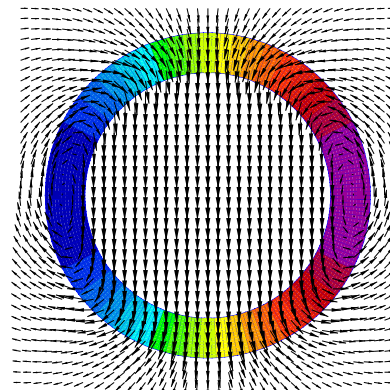
Imaged coil



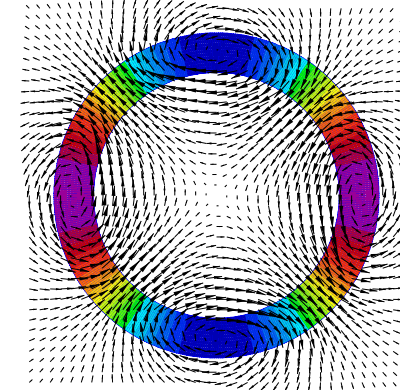
## Ideal (cos n θ) Current Distribution

$$B_n(r_0) = - \sum_{i=1}^{n_s} \int_{r_i}^{r_o} \int_0^{2\pi} \frac{\mu_0 J_0 \cos m\Theta}{2\pi} \frac{r_0^{n-1}}{r_i^n} \left( 1 + \frac{\mu_r - 1}{\mu_r + 1} \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \cos n\Theta_i r d\Theta dr$$

Dipole



Quadrupole



## Field Harmonics in SC Magnet

$$B_n(r_0) = - \sum_{i=1}^{n_s} \frac{\mu_0 I_i r_0^{n-1}}{2\pi r_i^n} \left( 1 + \frac{\mu_r - 1}{\mu_r + 1} \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \cos n\Theta_i$$

Scaling laws

$$B_n(r_1) = (r_1/r_0)^{n-1} B_n(r_0)$$

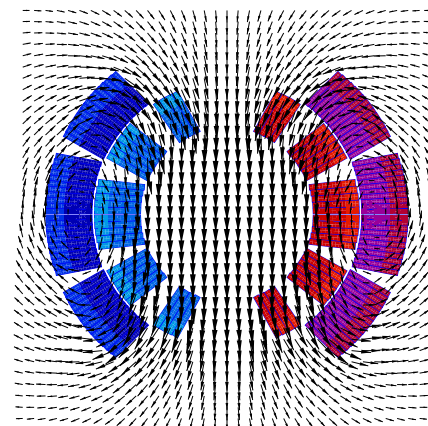
Influence of the iron yoke (non-saturated)

$r_i = 43.5$  mm,  $R_{\text{Yoke}} = 89$  mm:  $B_1 - 19\%$ ,  $B_5 - 0.07\%$

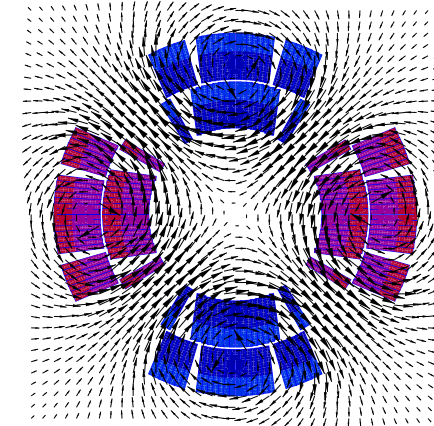
**Remark 7:** Analytical field optimization can be used for higher order harmonics, finite element calculations (for the estimation of saturation effects in the iron yoke) only needed for the lower order harmonics.

## Ideal Current Distribution Approximated with Coil-Blocks

Dipole



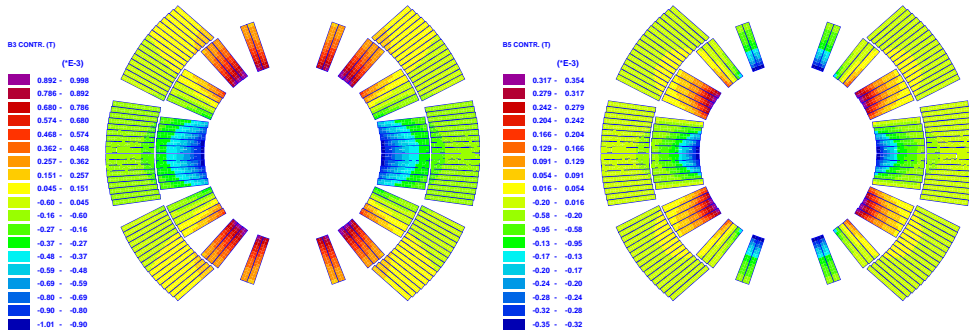
Quadrupole



## Coil Winding

### $B_3$ and $B_5$ Contribution of Strand Current

$$B_n(r_0) = -\frac{\mu_0 I_i r_0^{n-1}}{2\pi r_i^n} \left( 1 + \frac{\mu_r - 1}{\mu_r + 1} \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \cos n\theta_i$$



### Sensitivity to Coil Block Displacements

$$B_n(r_0) = -\frac{\mu_0 I_i r_0^{n-1}}{2\pi r_i^n} \left( 1 + \frac{\mu_r - 1}{\mu_r + 1} \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \cos n\theta_i$$

$$\frac{\partial B_n(r_0)}{\partial \theta_i} = -\frac{\mu_0 I_i n r_0^{n-1}}{2\pi r_i^n} \left( 1 + \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \sin n\theta_i$$

$$\frac{\partial B_n(r_0)}{\partial r_i} = \frac{\mu_0 I_i n r_0^{n-1}}{2\pi r_i^{n+1}} \left( 1 - \left( \frac{r_i}{R_{\text{Yoke}}} \right)^{2n} \right) \cos n\theta_i$$

Increase of the azimuthal coil size by 0.1 mm produces (in units of  $10^{-4}$ ):

$$b_1 = -14. \quad b_3 = 1.2 \quad b_5 = 0.03$$

Specified tolerances on coils:  $\pm 0.025$  mm

### Curing Press and Curing Mold



## Complex Potentials

$$\vec{H} = -\text{grad}\Phi_m = -\frac{\partial\Phi_m}{\partial x}\vec{e}_x - \frac{\partial\Phi_m}{\partial y}\vec{e}_y$$

$$\vec{B} = \text{curl}A_z = \frac{\partial A_z}{\partial y}\vec{e}_x - \frac{\partial A_z}{\partial x}\vec{e}_y$$

## Cauchy-Riemann DEQ

$$\frac{\partial A_z}{\partial y} = -\mu_0 \frac{\partial \Phi_m}{\partial x} \quad \frac{\partial A_z}{\partial x} = \mu_0 \frac{\partial \Phi_m}{\partial y}$$

$$W(z) = A_z(x, y) + i\mu_0\Phi_m(x, y) \quad z = x + iy$$

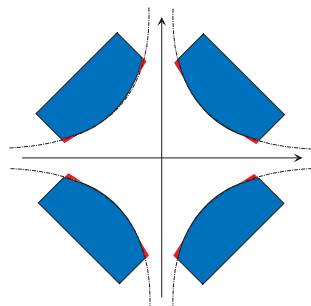
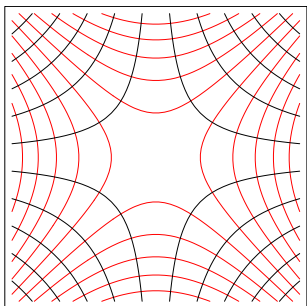
$$\frac{dW}{dz} = -\frac{\partial A_z}{\partial x} - i\mu_0 \frac{\partial \Phi_m}{\partial x} = B_y(x, y) + iB_x(x, y)$$

## Cartesian Field Components

$$W(z) = A_z(x, y) + i\mu_0\Phi_m(x, y) \quad z = x + iy$$

$$B_y + iB_x = \sum_{n=1}^{\infty} (B_n + iA_n) \left(\frac{z_0}{r_0}\right)^{n-1} = -\frac{\mu_0 I}{2\pi} \sum_{n=1}^{\infty} \frac{z_0^{n-1}}{z^n} \quad |z_0| < |z|$$

## Ideal (Iron) Pole Shapes



## Feed down

$$\sum_{n=1}^{\infty} c_n \left(\frac{z}{r_0}\right)^{n-1} = \sum_{n=1}^{\infty} c'_n \left(\frac{z'}{r_0}\right)^{n-1} = B_y + iB_x$$

$$z = z' + \Delta z \quad z = x + iy$$

$$c'_n = \sum_{k=n}^{\infty} c_k \frac{(k-1)!}{(k-n)! (n-1)!} \left(\frac{\Delta z}{r_0}\right)^{k-n}$$

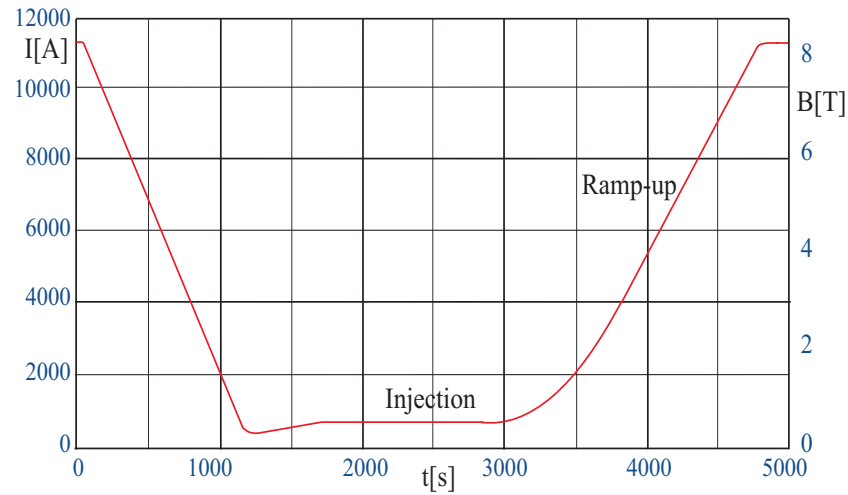
$$c'_2 = c_2 + 2c_3 \left(\frac{\Delta z}{r_0}\right) + 3c_4 \left(\frac{\Delta z}{r_0}\right)^2 + \dots$$

- Measurement of magnetic axis in dipole by powering the coil as a quadrupole.
- The feed down effect can be used to center the measurements coil by minimization of the  $b_{10}$  which can only occur as feed down from  $b_{11}$ .
- The dipole magnetic axis has to be well aligned with respect to the closed orbit:  $\pm 0.1$  mm for both  $\Delta x$  and  $\Delta y$  systematic and 0.5 mm for both  $\sigma_x$  and  $\sigma_y$  random (r.m.s.).
- Alignment tolerances of MCS and MCDO correctors w.r.t. MB: 0.3 mm radially

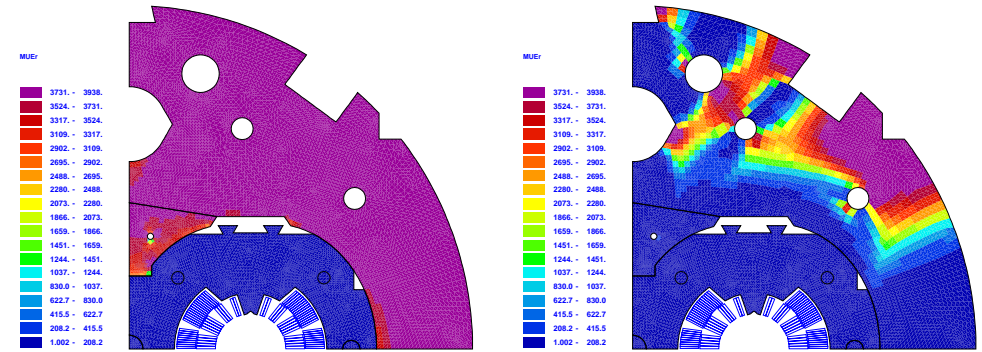
## Mechanical Axis Measurement for Spool Piece Alignment



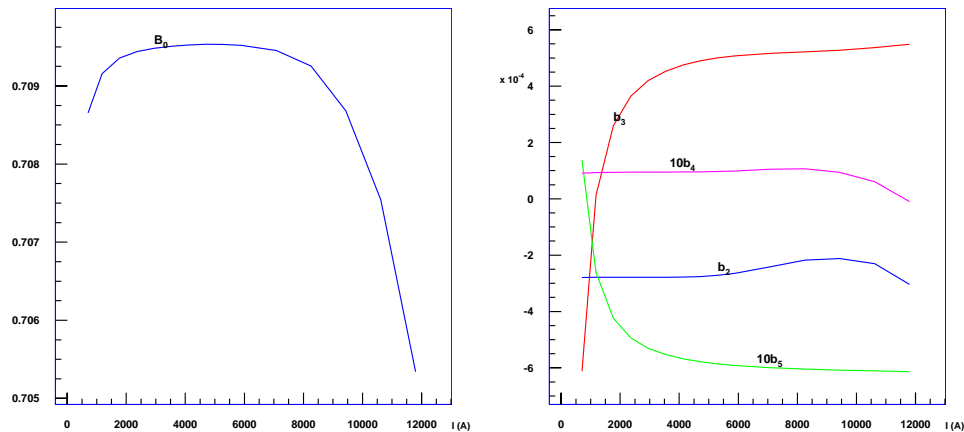
## Excitation Cycle of the LHC Dipoles



## Saturation Effect in LHC Dipoles



## Field Variation with Excitation



## Objectives for the ROXIE Development

Automatic generation of coil geometry

Field computation specially suited for magnet design (BEM-FEM)

No meshing of the coil

No artificial boundary conditions

Confine numerical errors to the iron magnetization

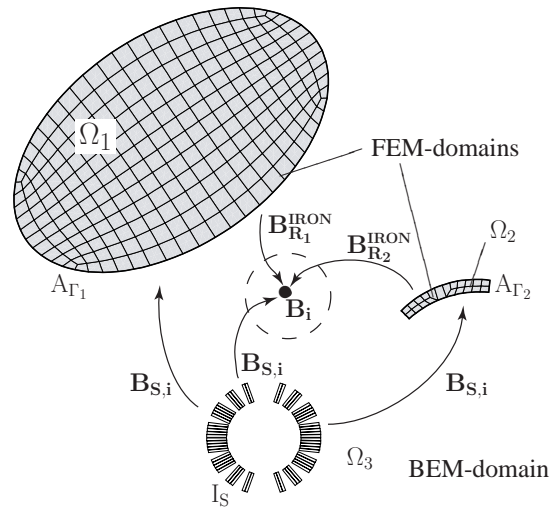
Higher-order quadrilateral finite-elements

Parametric mesh generator

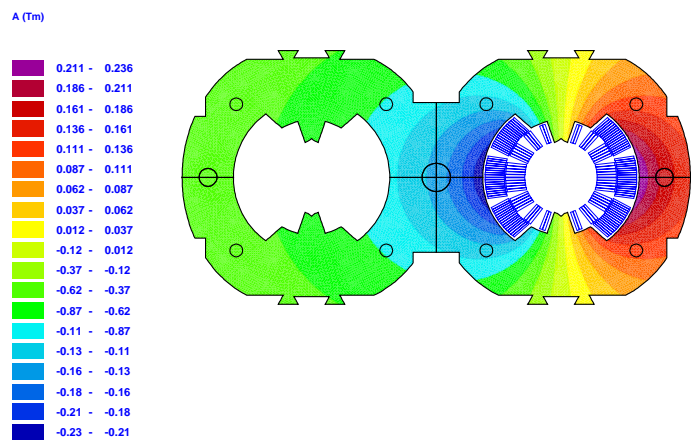
Mathematical optimization

CAD/CAM interfaces

Field Computation with the BEM-FEM Coupling Method

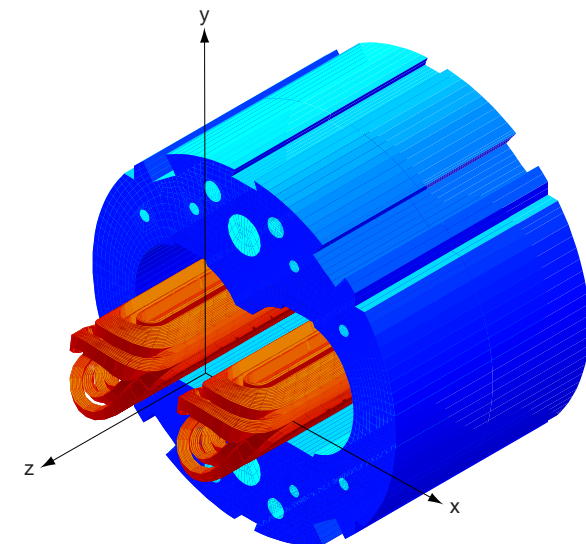


Field Quality Calculations for Collared Coils



$b_2 = -0.239$     $b_3 = 2.742$     $b_4 = -0.012$     $b_5 = -0.733$

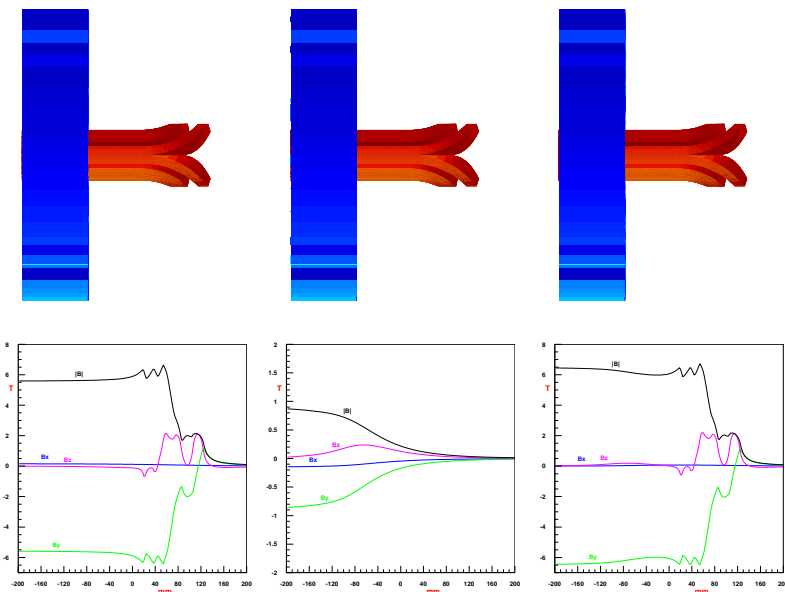
Calculation of Fringe Fields in a LHC Dipole Model



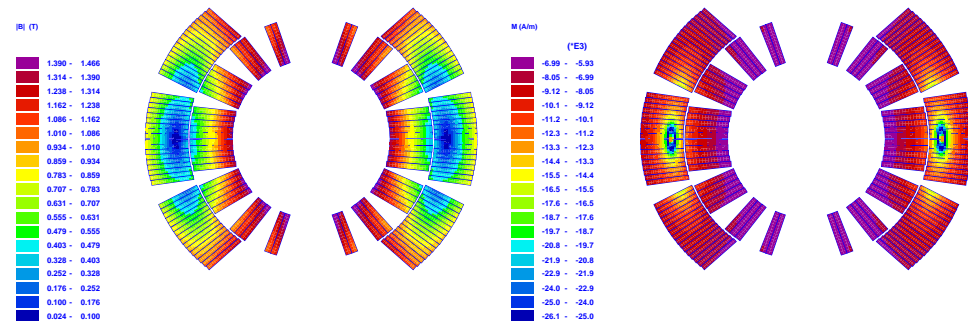
Source field

Reduced field

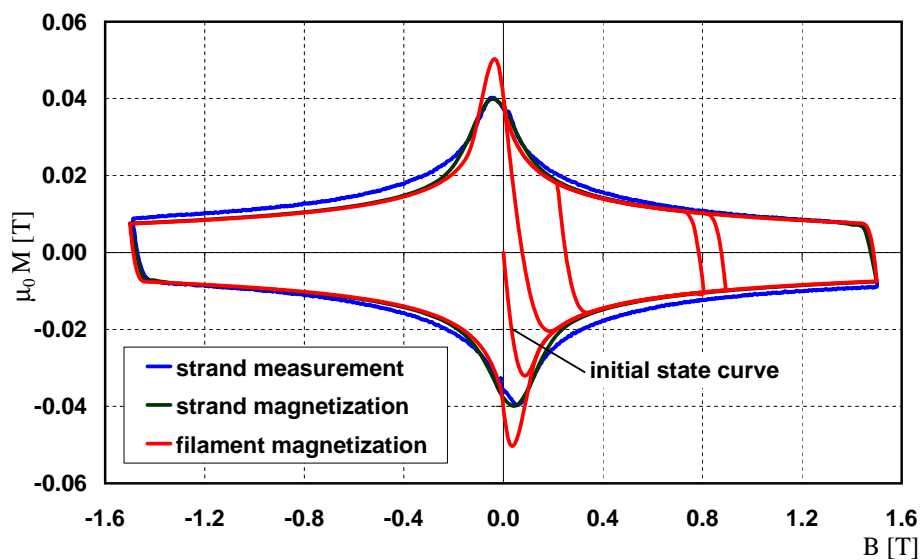
Total field



Field and Magnetization in the LHC Dipole Coil



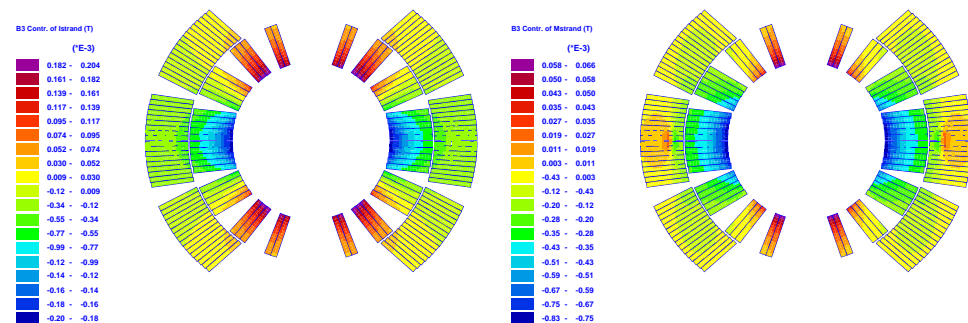
Hysteresis in Superconductor Magnetization



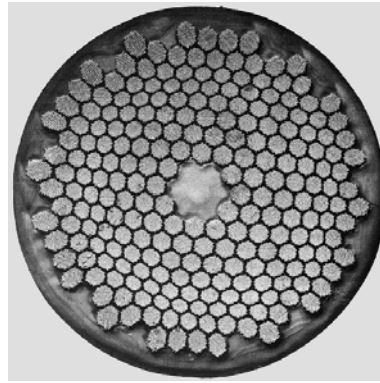
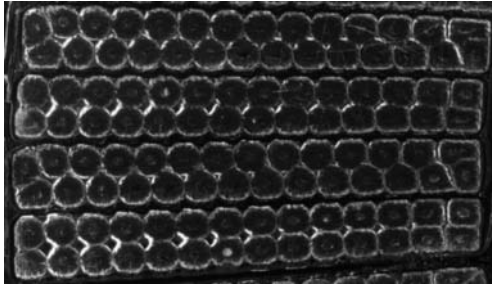
Generated  $B_3$  Field Errors

$$B_n(r_0) = -\frac{\mu_0 I_j r_0^{n-1}}{2\pi r_j^n} \cos n\theta$$

$$B_n(r_0) = \frac{\mu_0 r_0^{n-1}}{2\pi r_j^{n+1}} n(m_{r'} \sin n\theta + m_\theta \cos n\theta)$$



## Macro-Photography of Cable and Strand



Inner (outer) layer LHC dipole coil:  
Filament diameter 7 (6)  $\mu\text{m}$ , Strand diameter 1.065 (0.825) mm

## Scaling Laws Hold for Integrated Multipoles

$$\nabla^2 \Phi_m(x, y, z) = \frac{\partial^2 \Phi_m(x, y, z)}{\partial x^2} + \frac{\partial^2 \Phi_m(x, y, z)}{\partial y^2} + \frac{\partial^2 \Phi_m(x, y, z)}{\partial z^2} = 0$$

$$\bar{\Phi}_m(x, y) = \int_{-z_0}^{z_0} \Phi_m(x, y, z) dz$$

$$\nabla^2 \bar{\Phi}_m(x, y) = \frac{\partial^2 \bar{\Phi}_m(x, y)}{\partial x^2} + \frac{\partial^2 \bar{\Phi}_m(x, y)}{\partial y^2} = 0$$

**Sufficient condition:** Integration path is extended far enough away from (into) the magnet so that the axial component of the field has dropped to zero.

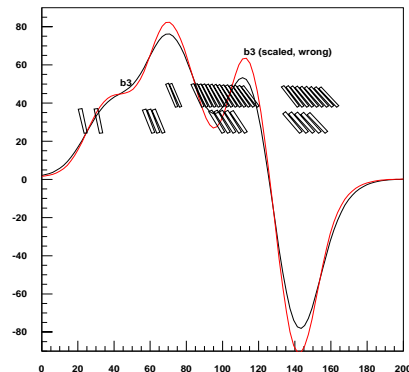
$$\frac{\partial^2 \bar{\Phi}_m}{\partial x^2} + \frac{\partial^2 \bar{\Phi}_m}{\partial y^2} = \int_{-z_0}^{z_0} \left( \frac{\partial^2 \Phi_m}{\partial x^2} + \frac{\partial^2 \Phi_m}{\partial y^2} \right) dz = \int_{-z_0}^{z_0} \left( -\frac{\partial^2 \Phi_m}{\partial z^2} \right) dz = -\frac{\partial \Phi_m}{\partial z} \Big|_{-z_0}^{z_0} = H_z|_{-z_0} - H_z|_{z_0}$$

## Warning 4:

### Scaling Laws for Multipoles are Wrong in 3 Dimensions

$$B_n(r_1) = \left(\frac{r_1}{r_0}\right)^{n-1} B_n(r_0)$$

$$b_n(r_1) = \left(\frac{r_1}{r_0}\right)^{n-N} b_n(r_0)$$



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