

# The ALBA Project

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Engineering Division Head  
CELLS

# OUTLINE

- Introduction
- Accelerators complex
- Experimental Beam Lines
- Building and conventional facilities

# Introduction

- Brief history of the project
- CELLS structure
- Engineering Division Structure
- Multi-projects management strategy
- Synchrotron Light Source Description

## A BRIEF HISTORY:

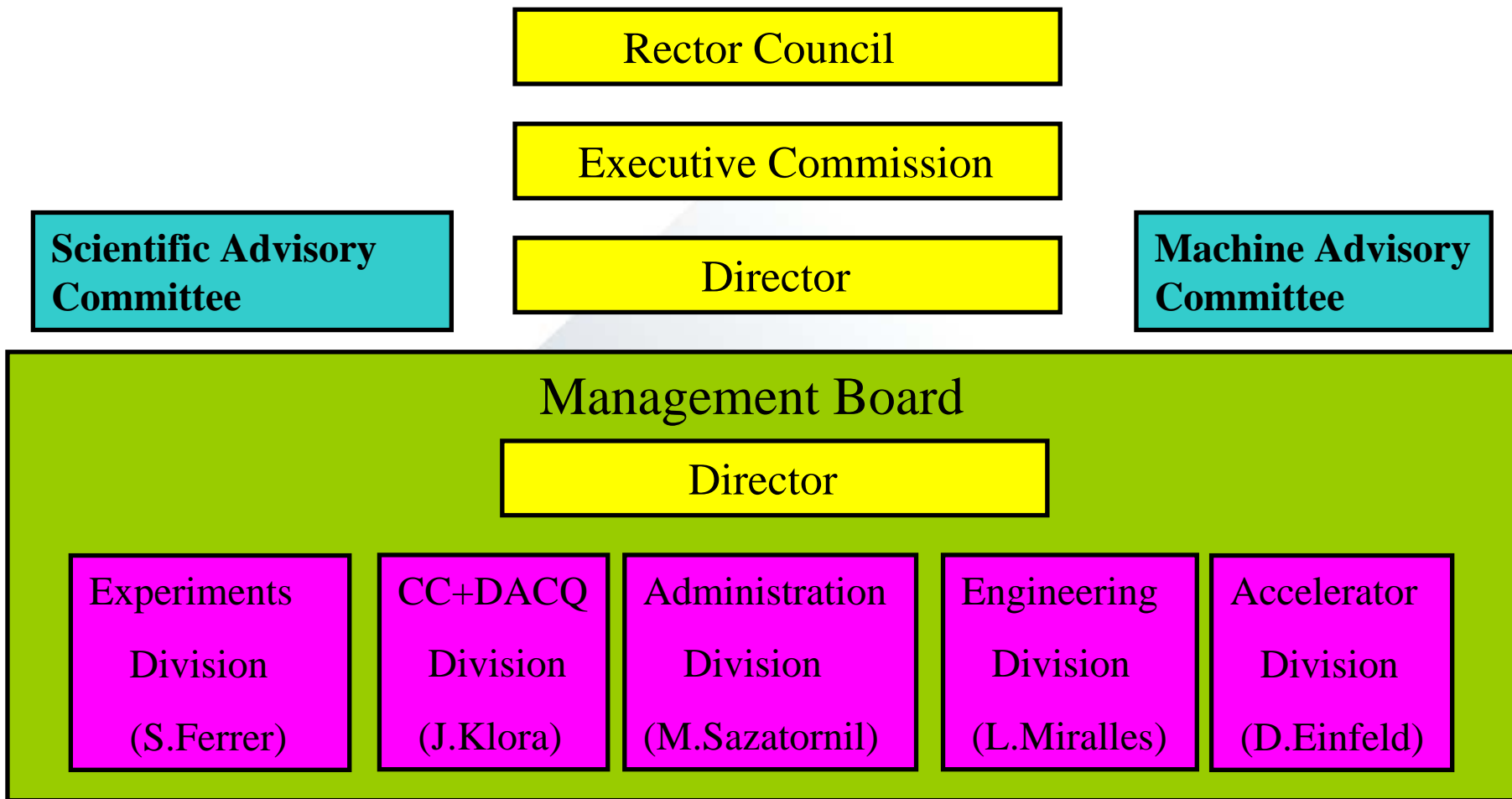
- 1990: 1<sup>ST</sup> attempt to fund a SR source in Spain
- 1992: Generalitat creates a "Comissió" Promotora.
- 1994: Generalitat creates some fellowships to support staff for the preparation of a conceptual design report for a SL source and a Scientific case.
- 1996: Meeting with industry in Barcelona (users) and in S. Sebastian (construction).
- 1996: The Laboratori de Llum de Sincrotró (LLS) is created as a subgroup of the Institut Física Altes Energies (IFAE). This group was jointly funded between the DURSI and the OCYT and begun to elaborate a Detailed Design Study (DDS) for a Spanish SR source and prepare the case for its construction.
- 1998: The DDS was handed in to the relevant authorities.
- 2000: The LLS becomes a Consortium in its own right, between the DURSI and the UAB, with the mission to promote the use of SR, the development of SR projects and to Promote the construction of a Spanish SR source.
- 2002: The Spanish Government and the Catalan Autonomous Government announce their intention to jointly fund the construction of a Spanish SR source.

- 2003: The "Consortio para la Construcción, Equipamiento y Explotación del Laboratorio de Luz Sincrotrón" (Consortium CELLS) is legally created with two governing bodies: "Comisión Rectora" and "Comisión Ejecutiva". The Presidents of the Rectora and Executive Commissions are named. The Director of CELLS is appointed (October 2003). The ALBA facility project is launched.
- 2003: October: 1st CELLS user's meeting in Menorca.
- 2003: November: 1st CELLS meeting with industry (sponsored by CDTI+CIDEM)
- 2003: Staff from LLS is legally transferred to CELLS (completed by 1-1-2004) and recruitment of other personnel starts, see: [www.cells.es](http://www.cells.es). Advertisements for the positions of Division Heads (October 2003) are placed and project starts.
- 2004: All senior personnel leading 5 Divisions in post:

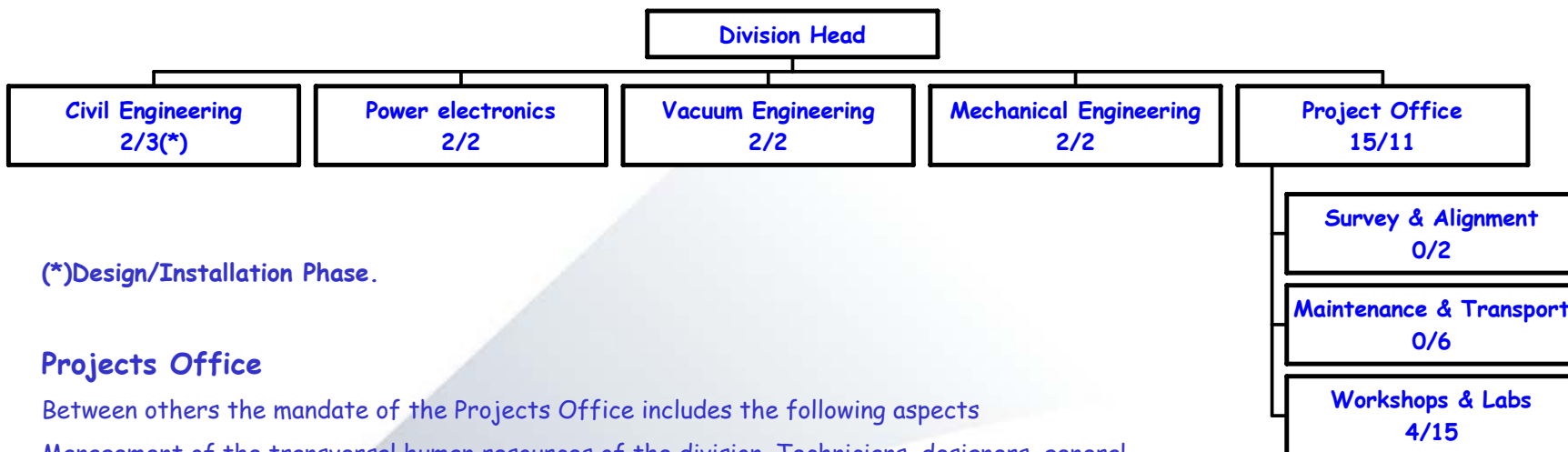
Accelerators :	Dieter Einfeld
Science Program/Experiments:	Salvador Ferrer
Engineering:	Lluís Miralles
Controls and Data Acquisition Systems:	Jörg Klora
Administrative Services:	Mariano Sazatornil

- CELLS is a Consortium between the Spanish State Government and the Autonomous Government of Catalunya.
- CELLS is paid on a 50:50 basis between the two partners.
- CELLS was legally constituted in March 2003 but, “de facto”, started its activities in January 2004.
- The current construction (and operational) budget for ALBA is approved in the Forward Look of both Partners.
- The Council approved the construction of the first 7 beam-lines
- In steady state of operations ca. 137 people will be required, every additional beam line will require 6 more staff.
- Total Guideline budgeted 187 M €
- Commissioning starts end 2009, routine operations on 1<sup>st</sup> half 2010

## Organization Scheme of CELLS



## CELLS Engineering Support Division Organizational Chart



(\*)Design/Installation Phase.

### Projects Office

Between others the mandate of the Projects Office includes the following aspects

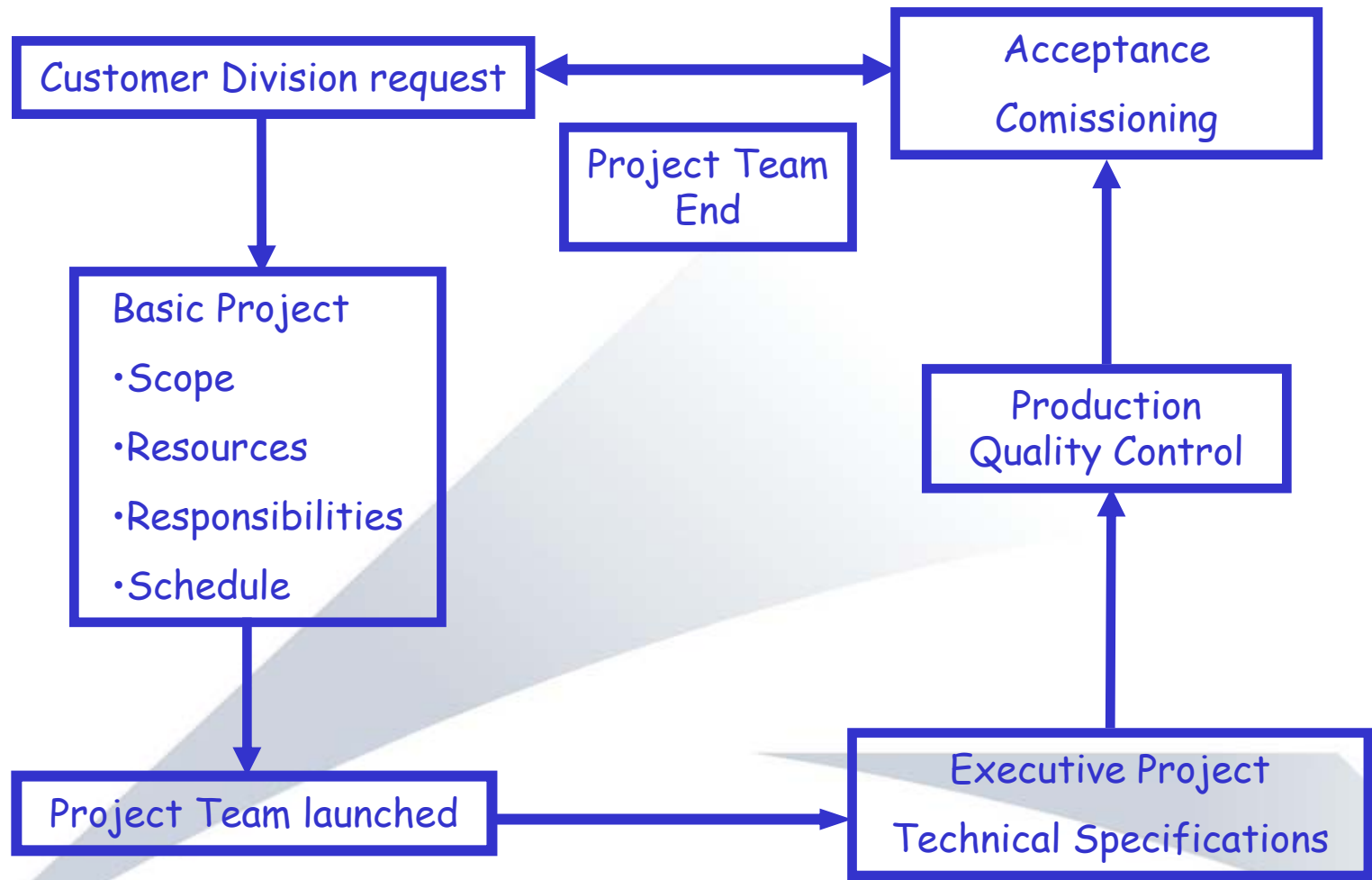
Management of the transversal human resources of the division. Technicians, designers, general calculations specialists and project managers are part of those resources.

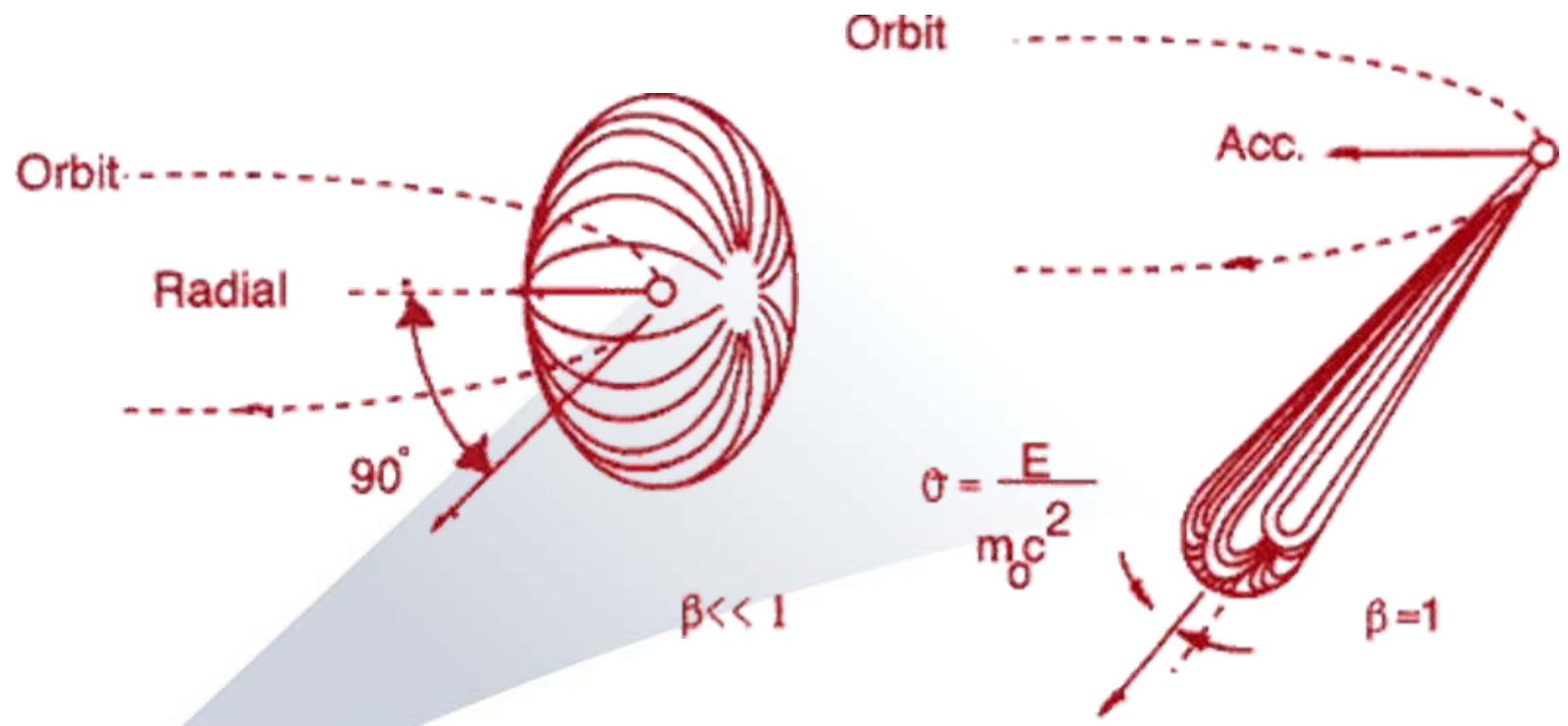
- Management of the material resources of the division. Workshops, technical buildings, CAD/CAE generalist equipment, survey equipment are part of those resources.
- Production and follow-up of the master plan of the CELLS project.
- Coordination and follow-up of the activities projects in which the division is involved, being in charge of keeping up to date the schedules.

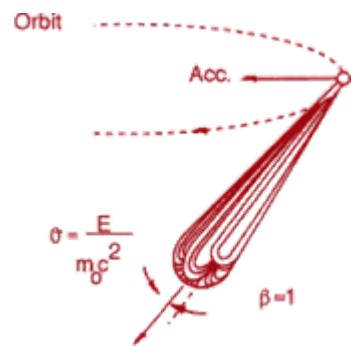
The project office is supposed to be the main responsible for the optimisation of the resources across the division.



## Project Scheme

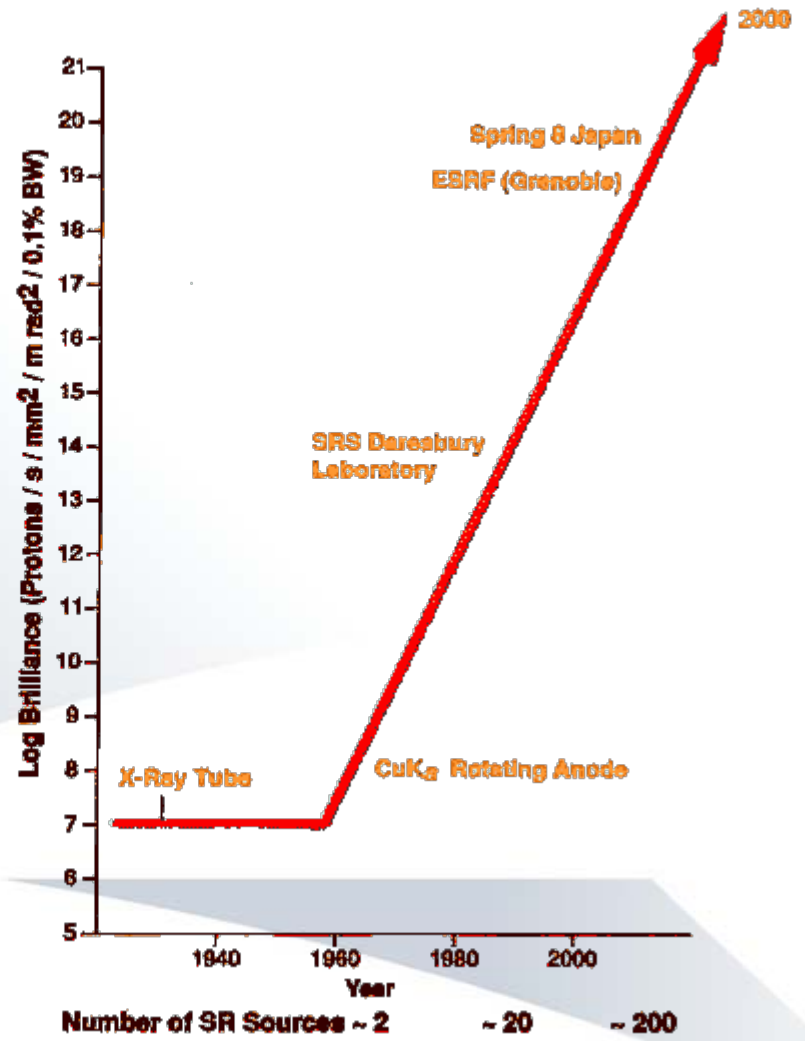






## HISTORY OF X-RAY SOURCES

- 1960's: First uses of SL
- 1977: First dedicated SL source Tantalus, U. Wisconsin
- 1978: Daresbury



## Synchrotron Light Definition

The synchrotron light source is the radiation emitted by the electrical charges accelerated in a synchrotron at a rate:

$$dE/dt = -2/3 \cdot e^2 a^2 / c^3$$

(observed 1947)

Power radiated:

$$\begin{aligned} W(\text{keV/turn}) &= 8.85 E^4 (\text{GeV}) / r (\text{m}) \\ &= 26.5 E^3 (\text{GeV}) \cdot B(\text{T}) \\ &= 87.45 E^2 (\text{GeV}) \cdot B^2 (\text{T}) / r (\text{m}) \end{aligned}$$

## Synchrotron Light Characteristics

**Continuous spectrum**, from infrared to X-rays, with  
 $E_{\text{crit}} \text{ (keV)} = 0.665 E^2 \text{ (GeV)} B \text{ (T)}$

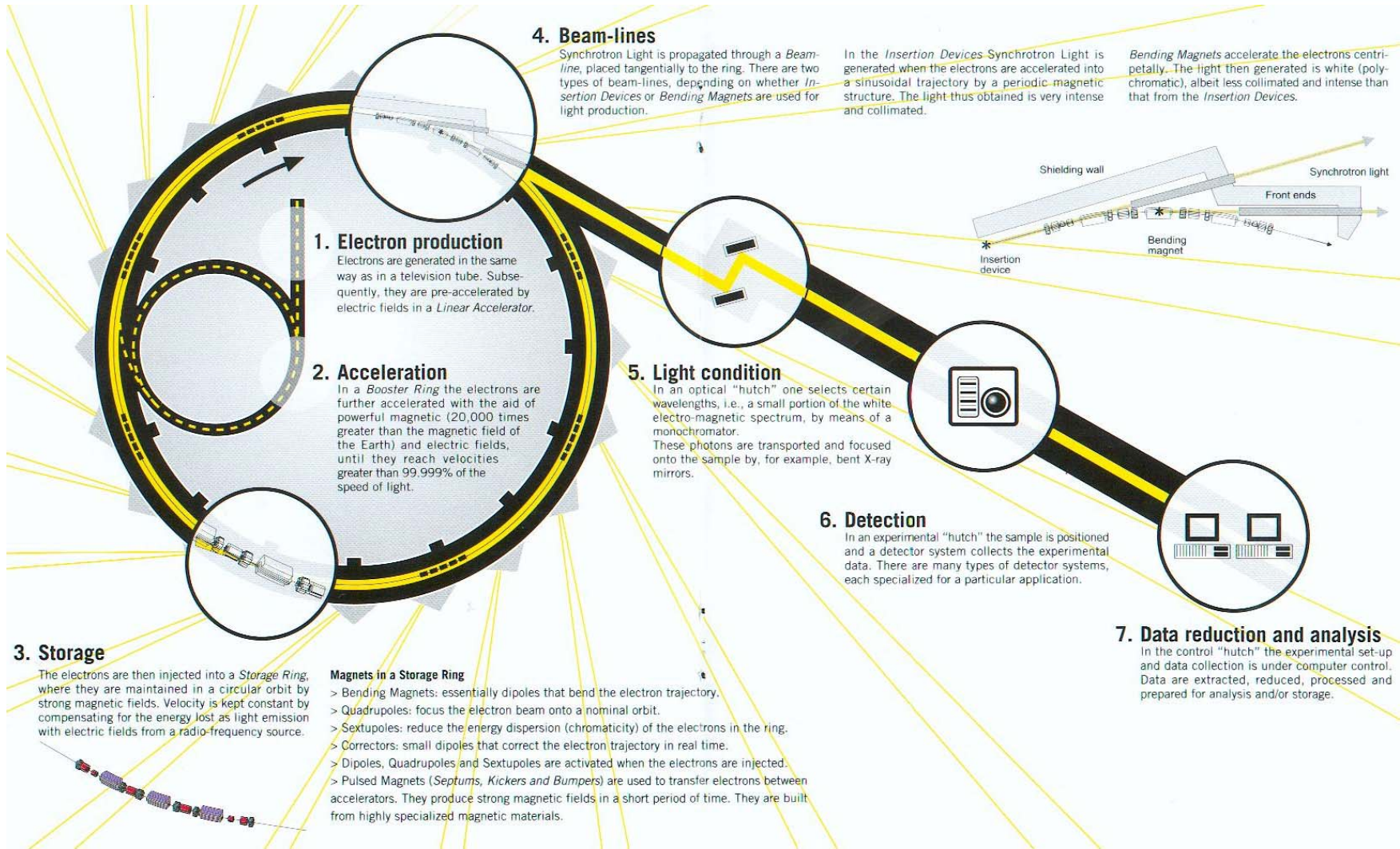
**Intense**, bunch form

$$J(\text{rad}) = 0.51/E \text{ (MeV)}$$

**Polarized** on the orbit plane

**With time structure**





### 1. Electron production

Electrons are generated in the same way as in a television tube. Subsequently, they are pre-accelerated by electric fields in a *Linear Accelerator*.

### 2. Acceleration

In a *Booster Ring* the electrons are further accelerated with the aid of powerful magnetic (20,000 times greater than the magnetic field of the Earth) and electric fields, until they reach velocities greater than 99,999% of the speed of light.

### 3. Storage

The electrons are then injected into a *Storage Ring*, where they are maintained in a circular orbit by strong magnetic fields. Velocity is kept constant by compensating for the energy lost as light emission with electric fields from a radio-frequency source.

#### Magnets in a Storage Ring

- > Bending Magnets: essentially dipoles that bend the electron trajectory.
- > Quadrupoles: focus the electron beam onto a nominal orbit.
- > Sextupoles: reduce the energy dispersion (chromaticity) of the electrons in the ring.
- > Correctors: small dipoles that correct the electron trajectory in real time.
- > Dipoles, Quadrupoles and Sextupoles are activated when the electrons are injected.
- > Pulsed Magnets (*Septums, Kickers and Bumpers*) are used to transfer electrons between accelerators. They produce strong magnetic fields in a short period of time. They are built from highly specialized magnetic materials.

### 4. Beam-lines

Synchrotron Light is propagated through a *Beam-line*, placed tangentially to the ring. There are two types of beam-lines, depending on whether *Insertion Devices* or *Bending Magnets* are used for light production.

In the *Insertion Devices* Synchrotron Light is generated when the electrons are accelerated into a sinusoidal trajectory by a periodic magnetic structure. The light thus obtained is very intense and collimated.

*Bending Magnets* accelerate the electrons centripetally. The light then generated is white (polychromatic), albeit less collimated and intense than that from the *Insertion Devices*.

### 5. Light condition

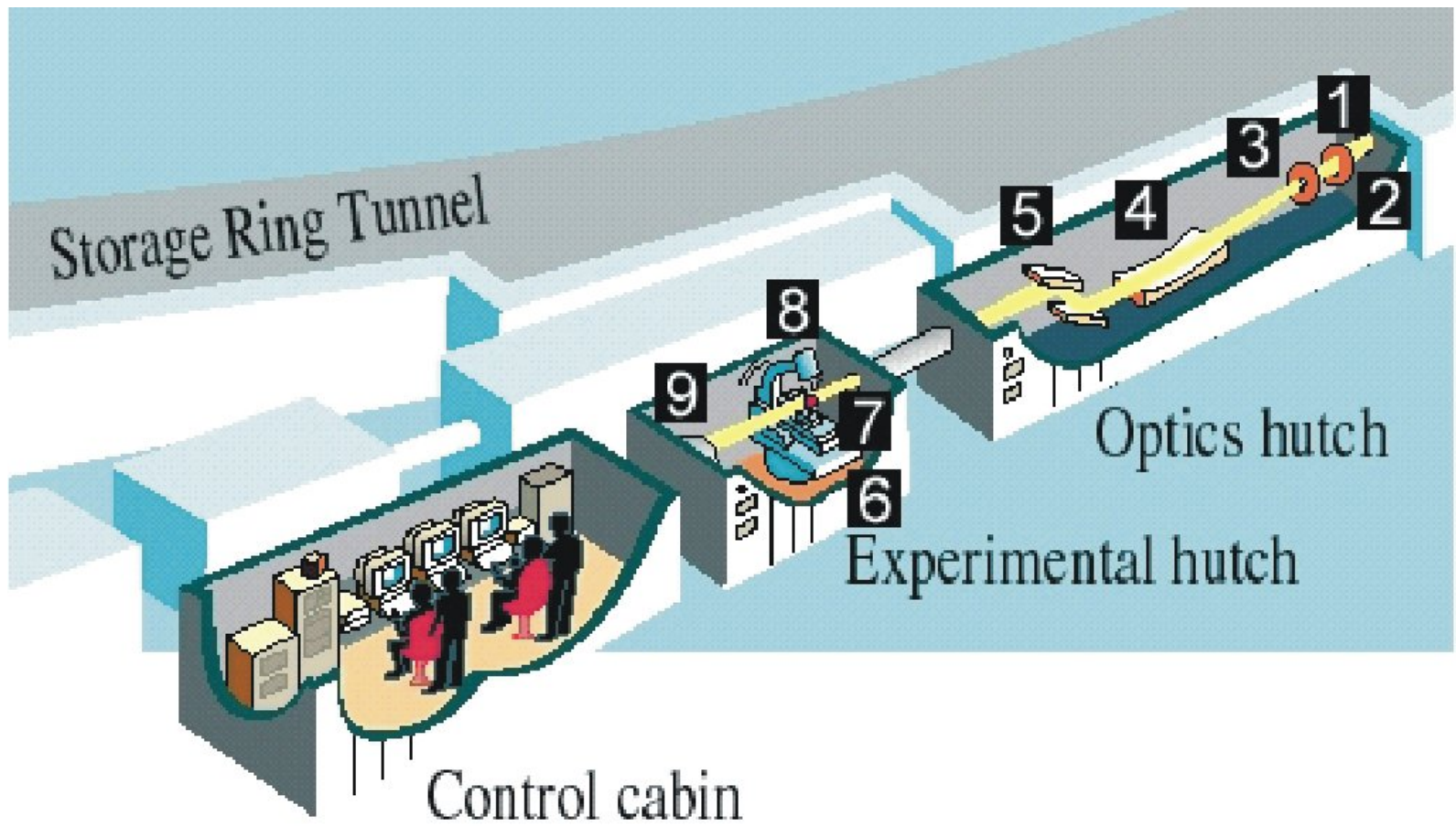
In an optical "hutch" one selects certain wavelengths, i.e., a small portion of the white electro-magnetic spectrum, by means of a monochromator. These photons are transported and focused onto the sample by, for example, bent X-ray mirrors.

### 6. Detection

In an experimental "hutch" the sample is positioned and a detector system collects the experimental data. There are many types of detector systems, each specialized for a particular application.

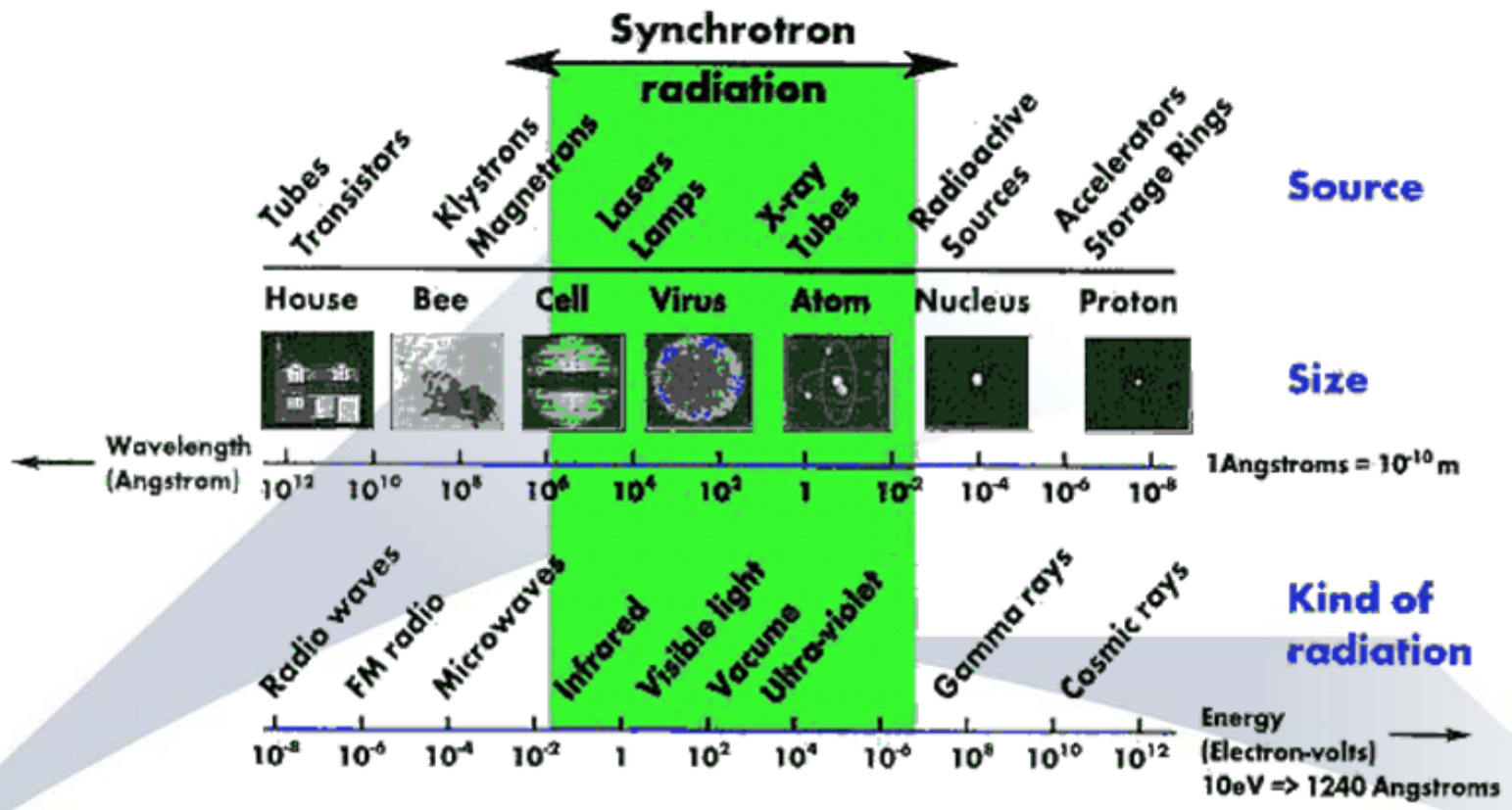
### 7. Data reduction and analysis

In the control "hutch" the experimental set-up and data collection is under computer control. Data are extracted, reduced, processed and prepared for analysis and/or storage.





## Synchrotron radiation







## Synchrotron Light sources in Western Europe

City	Facility	E (GeV)	City	Facility	E (GeV)
Karlsruhe	ANKA	2,5	Grenoble	ESRF	6
Berlín	BESSY II	1,7	Orsay	LURE ACO	0,8
Dortmund	DELTA	1,5	<i>Orsay</i>	<i>SOLEIL</i>	<i>2,75</i>
Bonn	ELSA II	1,5-3,5	Frascati	DAFNE	0,51
Hamburg	DESY	4,5	Trieste	ELETTRA	1,5-2
	HASYLAB	7-14	<i>Didcot</i>	<i>DIAMOND</i>	<i>3</i>
Aarus	ASTRID I	0,6	Amsterdam	AmPS	0,9
	<i>ASTRID II</i>	<i>1,4</i>	Eindhoven	EUTERPE	0,4
Lund	MAX I	0,55	Villigen	SLS	2,4
	MAX II	1,55	<i>Barcelona</i>	<i>ALBA</i>	<i>2,5</i>

*Italic facilities in design or construction*

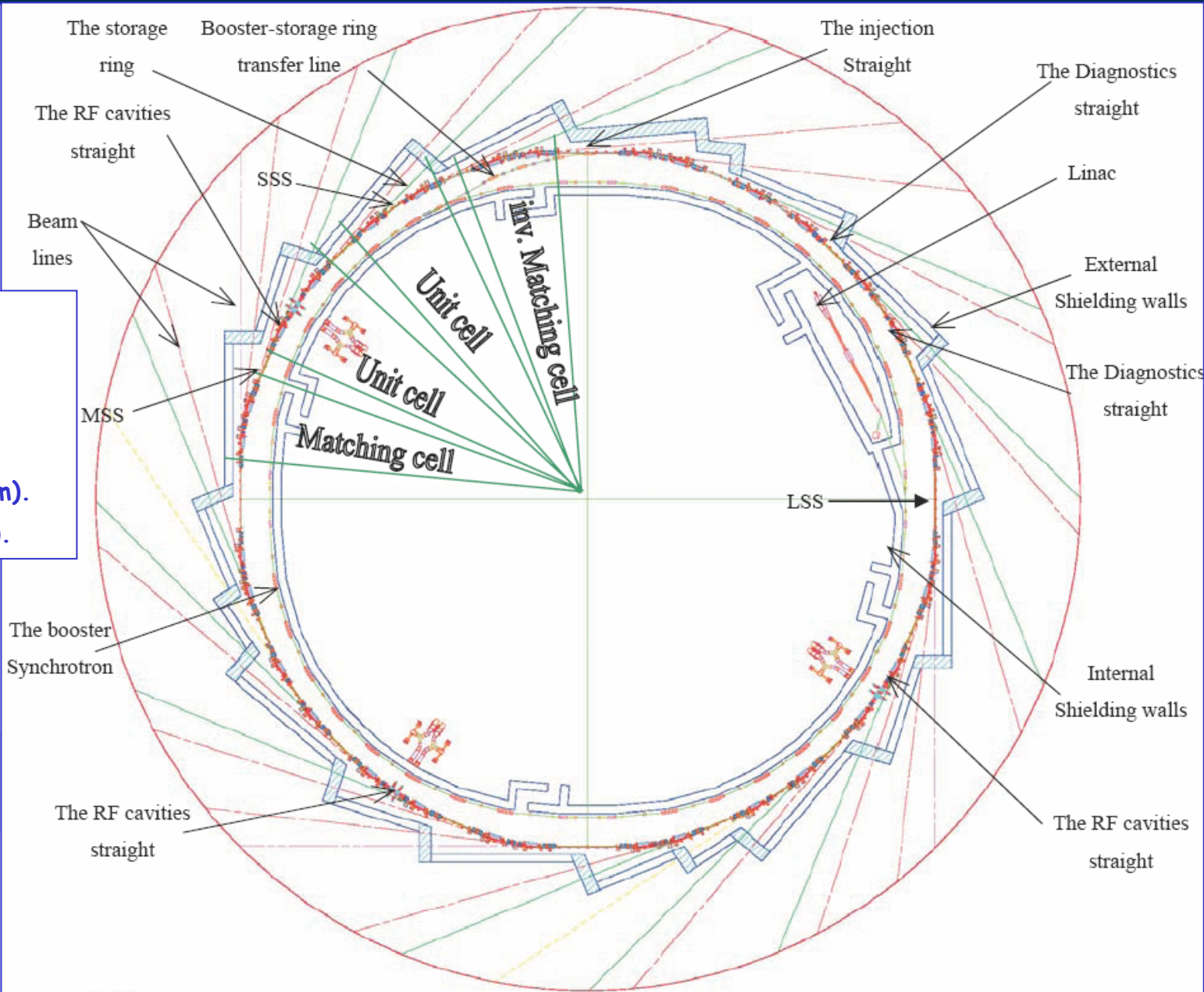
**Bold 3rd generation facilities**

# Accelerators Complex

- Lattice
- Injector
- Storage Ring
- Magnets
- Vacuum System
- Girders
- RF System
- Insertion Devices

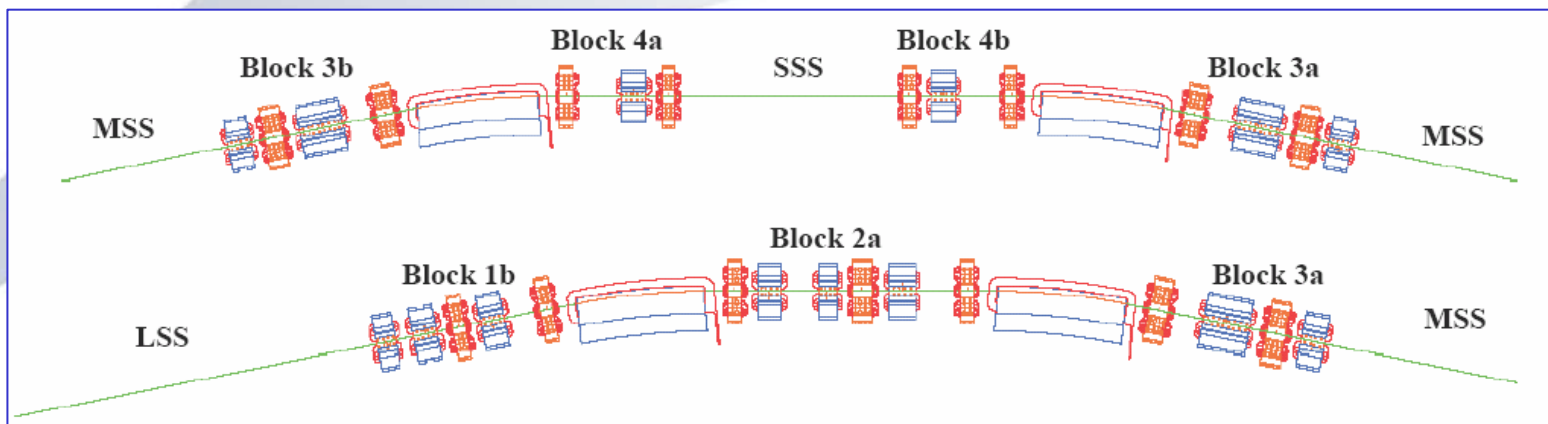
# Lattice

- \* 8 unit cells
- \* 8 Matching cells
- \* Straights:
  - 4 LSS (8m).
  - 12 MSS (4.2m).
  - 8 SSS (2.6m).



Energy	GeV	3.0
Nominal current	mA	250
Design current	mA	400
Horizontal Emittance	nm.rad	4.3
Lattice		Expanded DBA
Storage ring Circumference	m	268.8
No. of dipoles		32
Bending angle	mrad	196.34
Radius of curvature	m	7.047042
Dipole magnetic field	T	1.42
Critical energy from dipole	keV	8.5
Total photon flux at the design current	Ph/sec	$9.7 \cdot 10^{20}$
Total power at the design current	kW	407
Harmonic number		448
Frequency	MHz	500
Momentum Compaction Factor		$8.8 \cdot 10^{-4}$
Chromaticity (Horizontal/Vertical)		-39.8/-25.6

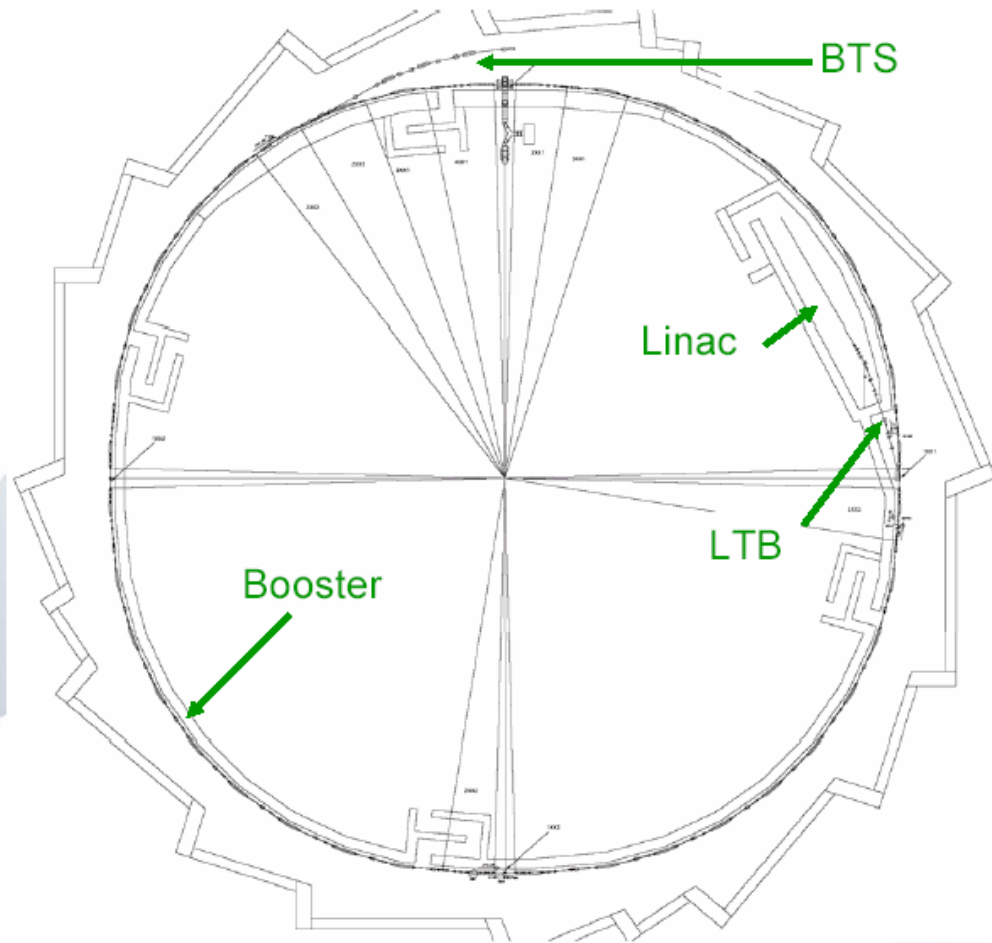
Unit Cell



Matching Cell

Injector consists of:

- 100 MeV Linac
- 3 GeV booster synchrotron
- BTS, LTB transfer lines

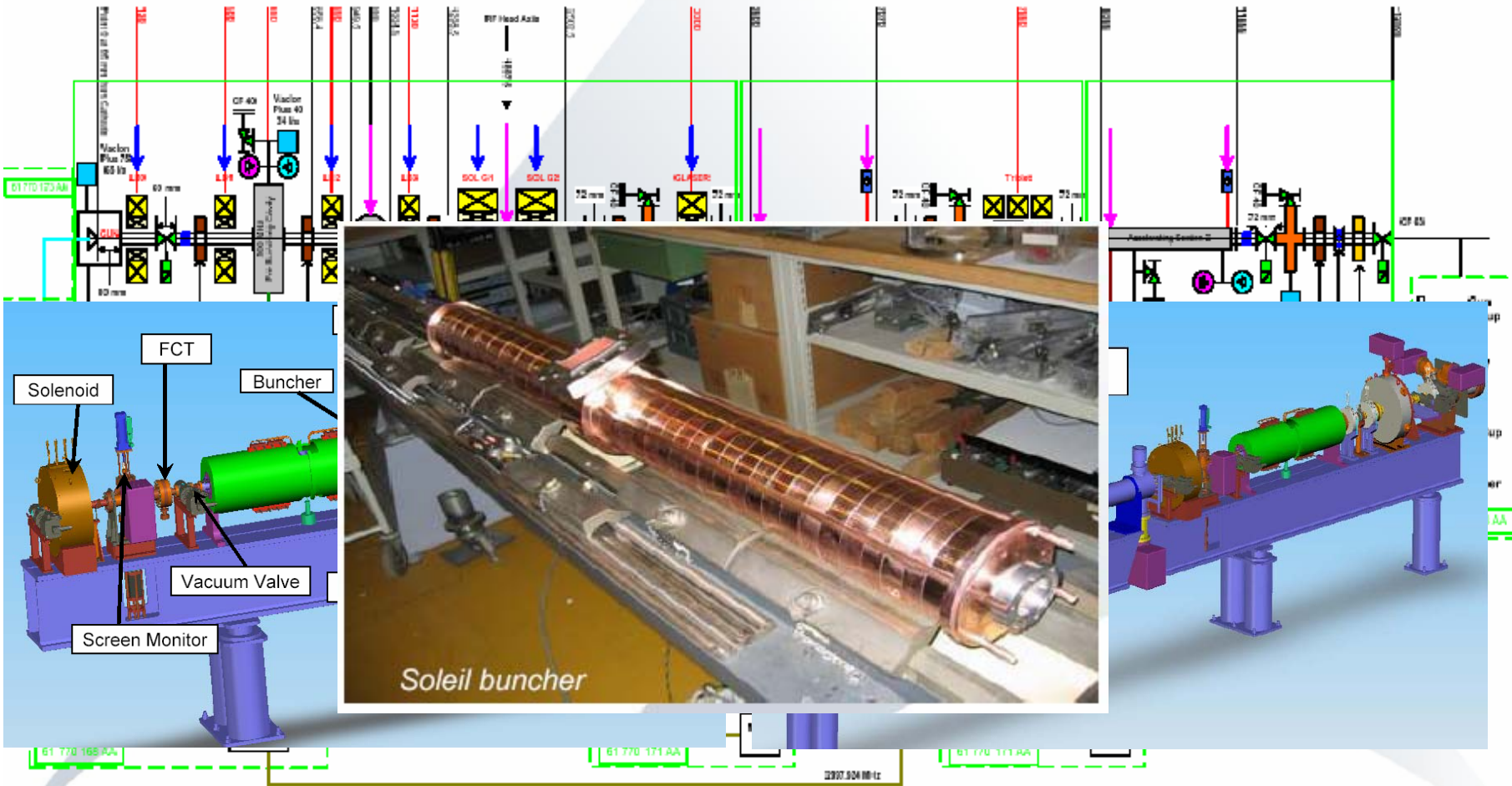




# Linac Technical Specifications

<u>Parameter @ Linac Exit</u>	<u>Single-bunch mode</u>	<u>Multi-bunch mode</u>
<i>Working frequency</i>	3 GHz	3 GHz
<i>Bunch length</i>	< 1ns (FWHM)	0.3 to 1 $\mu$ s
<i>Charge</i>	$\geq 2$ nC (Old number: $\geq 1.5$ nC)	$\geq 4$ nC (Old number: $\geq 3$ nC)
<i>Energy</i>	$\geq 100$ MeV	$\geq 100$ MeV
<i>Pulse to pulse energy variation</i>	$\leq 0.25$ % (rms)	$\leq 0.25$ % (rms)
<i>Relative energy spread</i>	$\leq 0.5$ % (rms)	$\leq 0.5$ % (rms)
<i>Norm. Emittance (<math>1\sigma</math>)</i>	$\leq 30 \pi$ mm mrad (both planes) (Old number: $\leq 50 \pi$ mm mrad)	$\leq 30 \pi$ mm mrad (both planes) (Old number: $\leq 50 \pi$ mm mrad)
<i>Single bunch purity</i>	Better than 1%	--
<i>Pulse to pulse time jitter</i>	$\leq 100$ ps (rms)	$\leq 100$ ps (rms)
<i>Repetition rate</i>	3 to 5 Hz	3 to 5 Hz

## Linac Functional Scheme





## Booster characteristics:

- Located in the same tunnel than the Storage Ring. Circumference 249,9 m.
- TME Lattice, emittance  $9\pi$  nmrad.
- 40 combined function magnets (vertical focusing), 60 quadrupoles (horizontal focusing), and 16 sextupoles.
- Two different vacuum chambers crosssections, elliptical (46 x 17,6 mm), circular diameter 29 mm.
- Diagnostics. 44 BPM's, 4 fluorescent screens, 3 SRM, 2 current transformers.

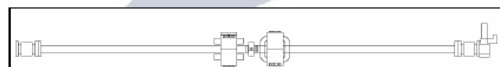
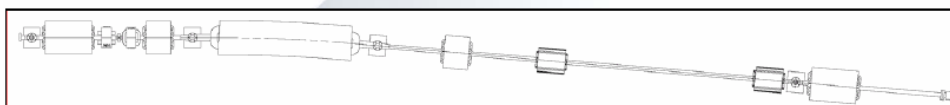
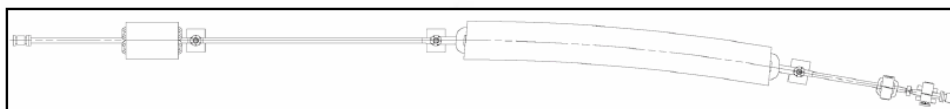
## Magnets characteristics

Number	Type	Mag. length	Strength
32	combined dipole	2.0	0.87 T
8	combined dipole	1.0	0.87 T
16	quadrupole	0.180	10 T/m
8	quadrupole	0.340	10 T/m
36	combined quadrupole	0.340	17 T/m
24	sextupole	0.150	400 T/m <sup>2</sup>
100	correctors	0.100	0.4 mrad

## Vacuum chambers

## ➤ 3 types of vacuum chamber

2m long bending + quad	5 m	x32
1 m long bending + quads	3 m	x 8
straight section	2 m	x 4 (inj., RF, diagnostic)



## RF System



PETRA 5 Cells

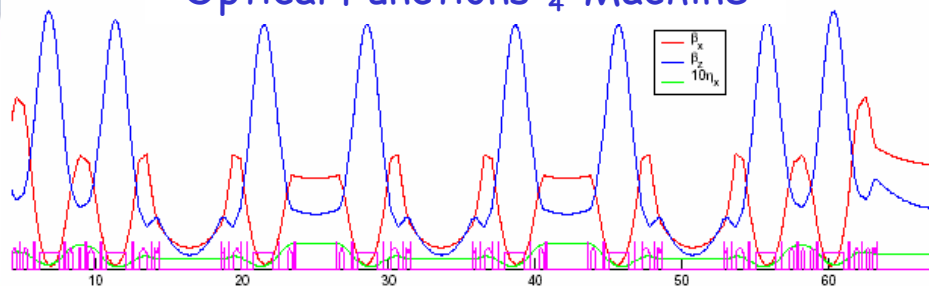
## Storage Ring parameters

Name	Value
Circumference ( $C$ )	268.8 m
Energy ( $E$ )	3 GeV
Horizontal Emittance ( $\epsilon_x$ )	4.3 nm-rad
Horizontal Tune ( $Q_x$ )	18.178
Vertical Tune ( $Q_y$ )	8.37
Horizontal Chromaticity ( $\xi_x$ )	-39
Vertical Chromaticity ( $\xi_y$ )	-27
Momentum Compaction Factor ( $\alpha_p$ )	$8.8 \times 10^{-4}$
Second Order $\alpha_p$ ( $\alpha_{p2}$ )	$2.1 \times 10^{-3}$
Energy Spread ( $\Delta E/E$ )	$1.05 \times 10^{-3}$
Revolution Frequency ( $f_0$ )	1.115 MHz
Horizontal Damping Time ( $\tau_x$ )	4.1 ms
Vertical Damping Time ( $\tau_y$ )	5.3 ms
Longitudinal Damping Time ( $\tau_\epsilon$ )	3.1 ms
Horizontal ( $J_x$ )	1.3
Vertical Partition Number ( $J_y$ )	1
Longitudinal Partition Number ( $J_\epsilon$ )	1.7
Energy Loss per turn ( $U_0$ )	1.01 MeV
Harmonic Number ( $h$ )	448

## Beam size and divergences

Name	$\sigma_x$	$\sigma'_x$	$\sigma_y$	$\sigma'_y$
	[ $\mu\text{m}$ ]	[ $\mu\text{rad}$ ]	[ $\mu\text{m}$ ]	[ $\mu\text{rad}$ ]
Long ID	266	20	15.6	3.2
Medium ID	132	47	7.4	6.2
Short ID	308	22	15.4	3.2
Bending SP	49	109	32	2.2

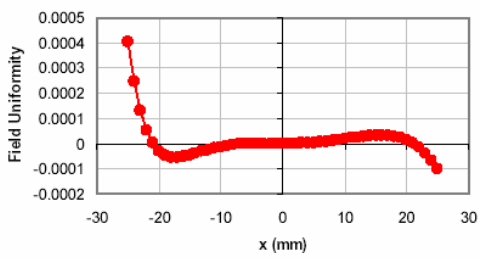
## Optical Functions $\frac{1}{4}$ Machine



## SR Magnets system characteristics:

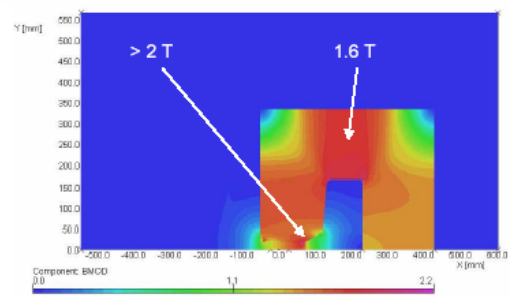
- 32 combined function dipole magnets, 112 quadrupoles and 120 sextupoles.
- The combined dipoles have a central field of 1.42 T and a gradient of 5.56 T/m and a central gap of 36 mm. Equipped with trim coils to correct for the right integrated field and gradient.
- Quadrupoles and sextupoles optimised for large gradient minimizing impact on vacuum conductance.
- Sextupoles equipped with additional coils for correction, each pole two additional windings for for vertical and horizontal dipolar correction as well as to introduce skew quadrupole component.
- Each quadrupole will have an independent power supply, sextupoles powered in families (9).

Magnetic field good region, optimised with OPERA-2d

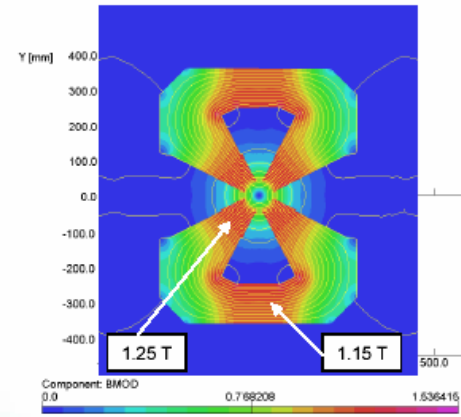
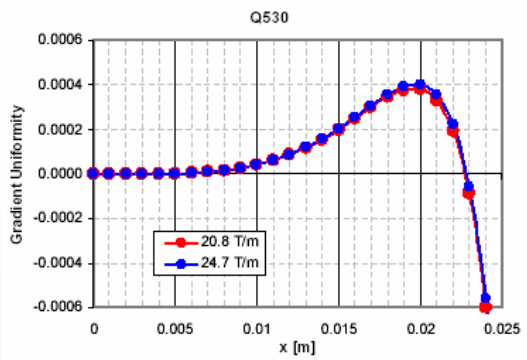


OPERA-2d model

$B_0 = 1.42 \text{ T}$   
 $G_0 = 5.57 \text{ T/m}$



Dipole combined magnets



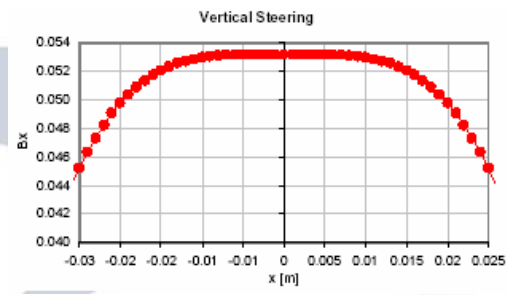
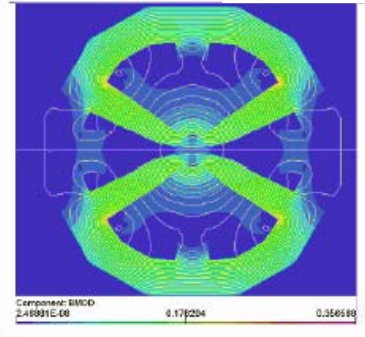
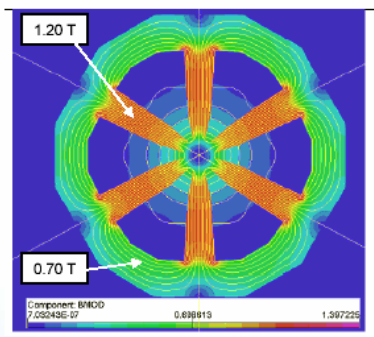
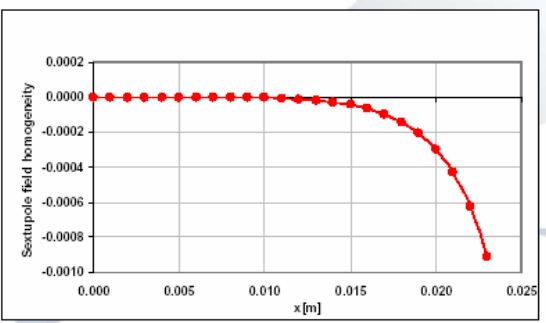
Quadrupoles

Sextupoles

All sextupoles will be equipped with steering coils

- horizontal steering      0.8 mrad
- vertical steering         0.8 mrad
- skew quadrupole          $g_x = 0.2 \text{ T/m}$

Good field region from Opera-2d



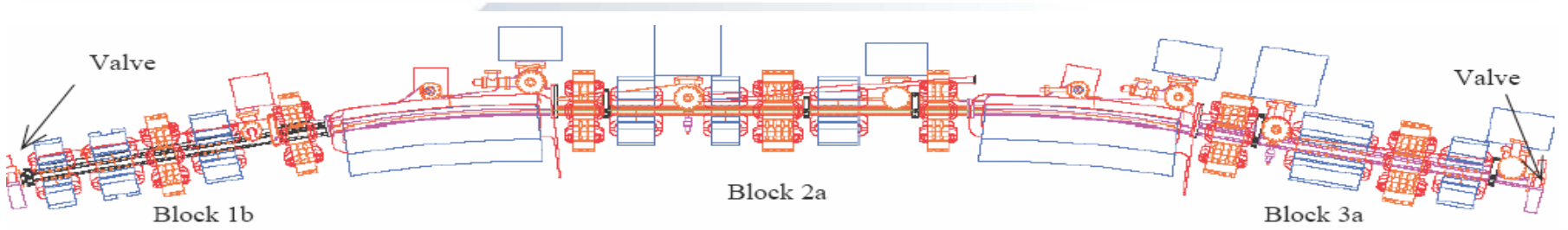
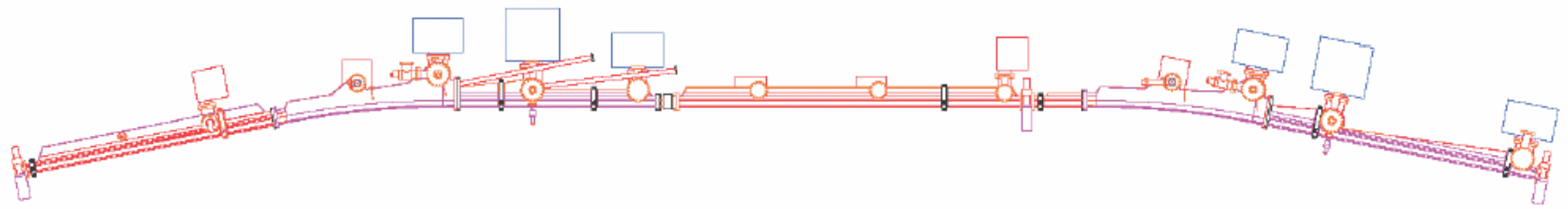
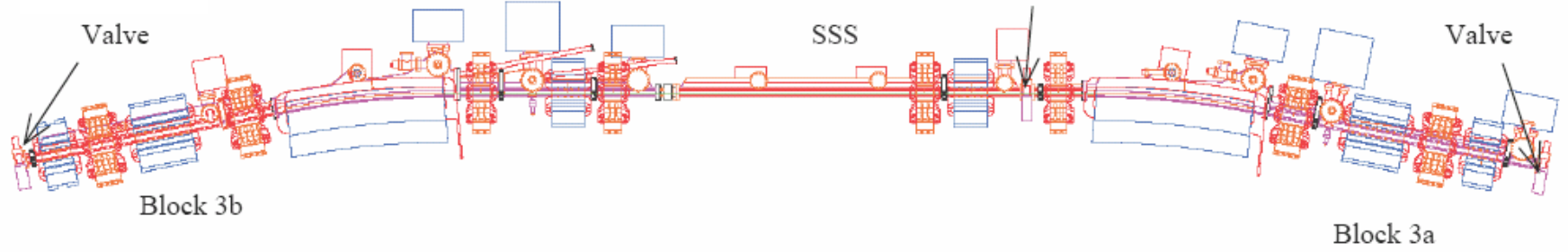
## SR Vacuum system characteristics:

- SR divided in 16 sections by UHV gate valves.
- Stainless steel vacuum chamber, antechamber design. Chamber dimensions, vertical aperture 28 mm, 72 mm width. Slot 15 mm height and 20 mm width.
- Antechamber hosting synchrotron radiation discrete absorbers.
- Pumping by Sputter Ion pumps and NEG pumps, total pumping speed 57400 l/s.
- Average dynamic pressure of around  $1.0E-9$  mbar, beam lifetime  $> 15$  hours.
- No in-situ bake out foreseen. Vacuum section conditioned ex-situ and installed under vacuum.

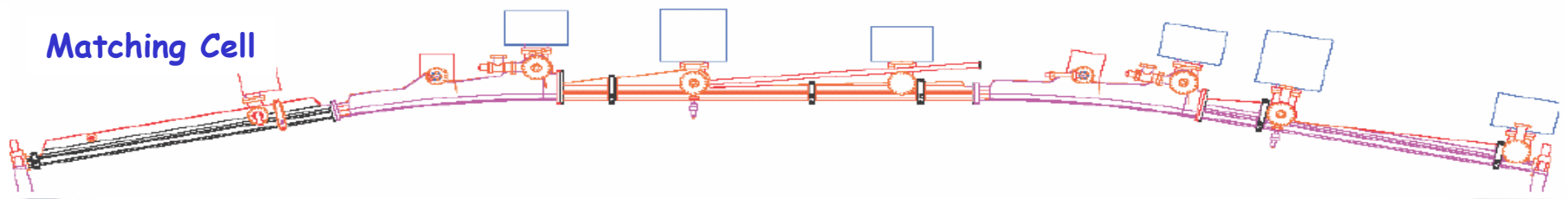
# Storage Ring / Vacuum

- Stainless steel chamber. Copper/GlidCop absorbers.
- Antechamber + Lumped absorbers.

## Unit Cell



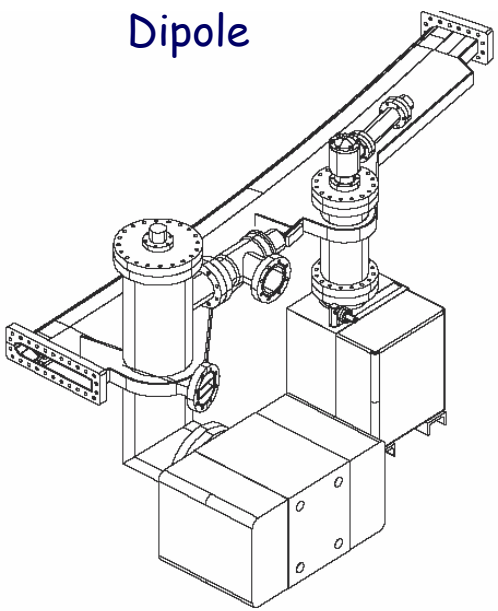
## Matching Cell



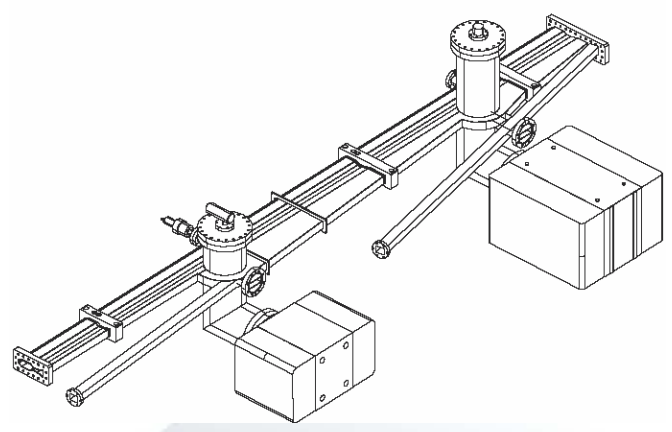


# Storage Ring / Vacuum

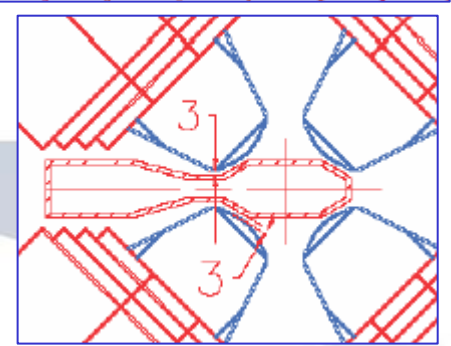
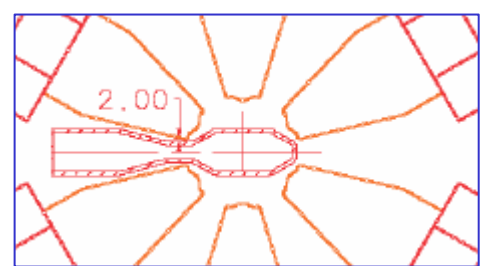
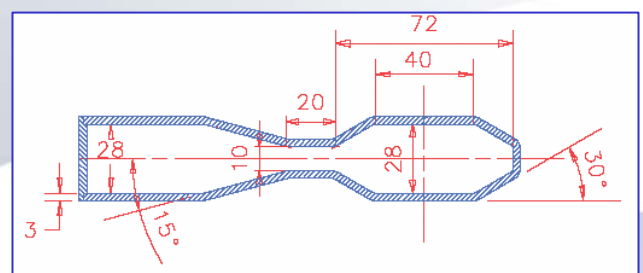
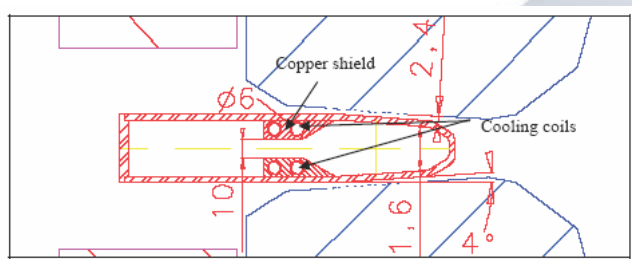
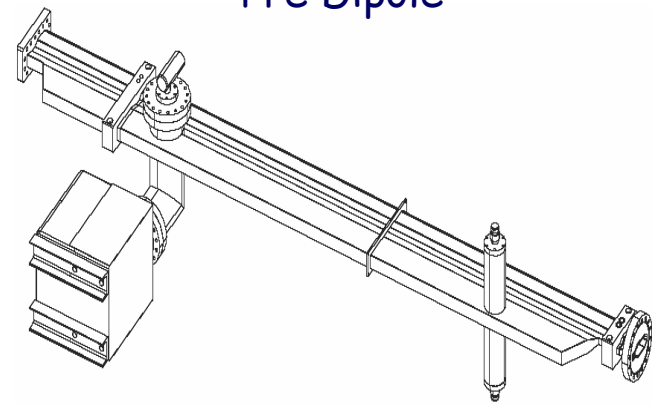
Dipole



Post Dipole



Pre Dipole





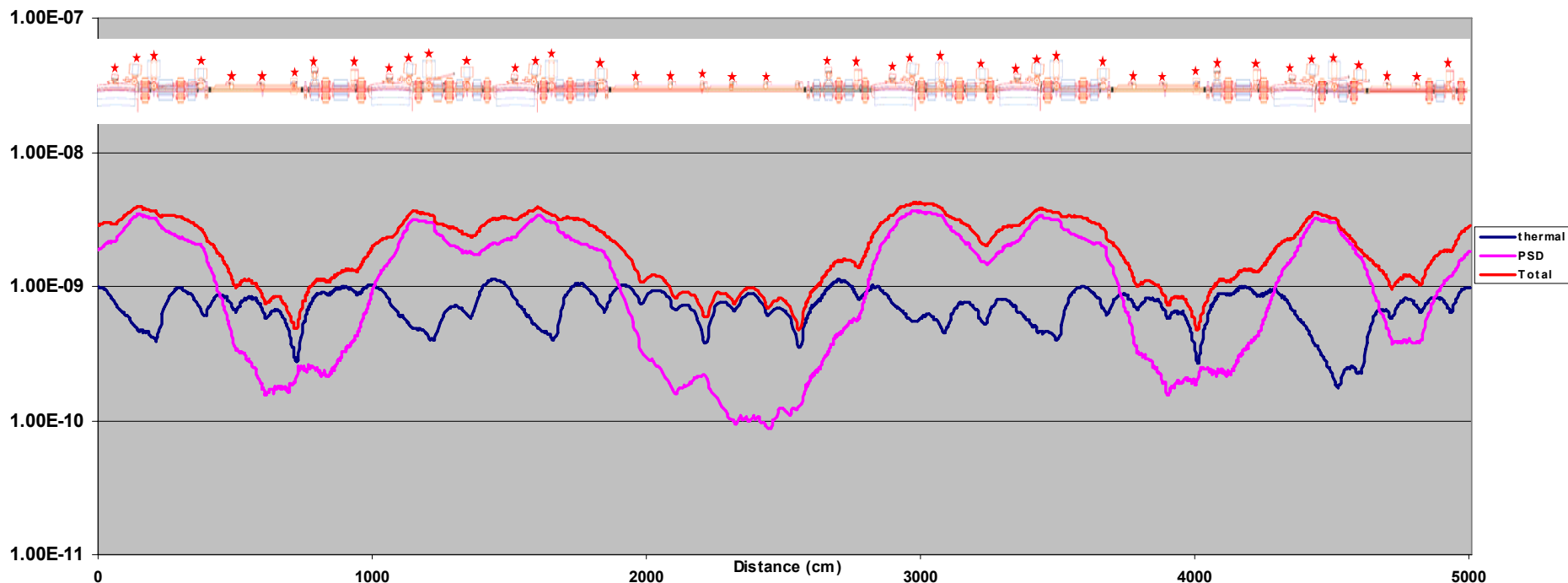
## Dynamic Pressure

E= 3 GeV

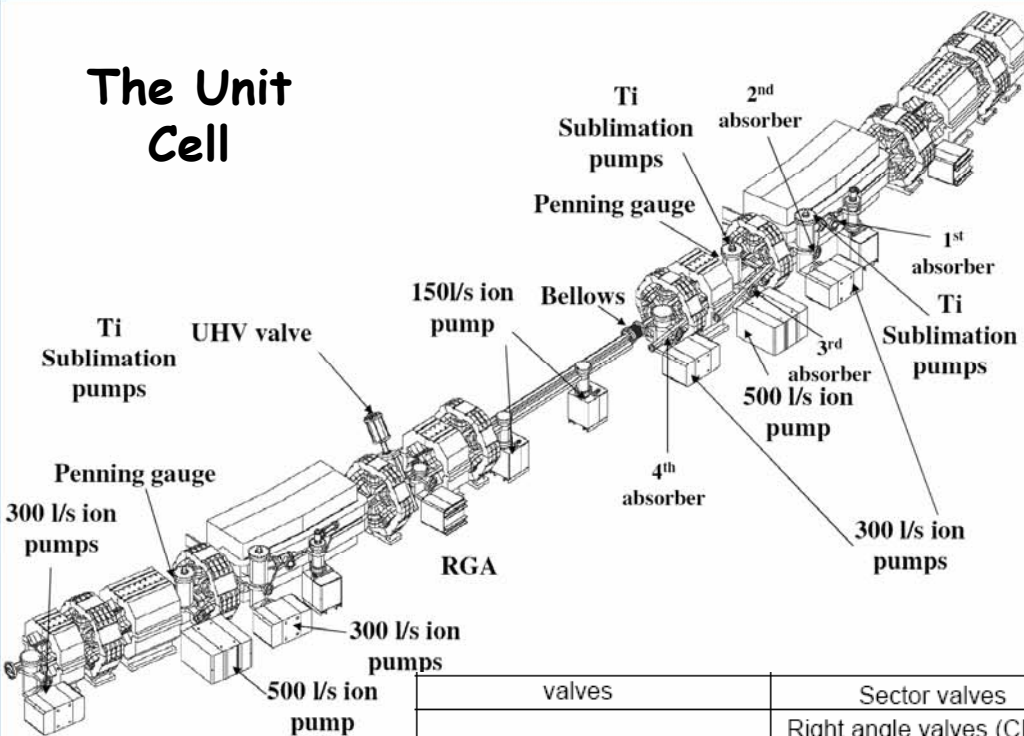
Operation with the nominal current (250 mA) after 500 Ah,

 $h_{\text{PSD}} = 2 \cdot 10^{-6}$  molec/ph.Total Pressure=  $2.0 \cdot 10^{-9}$  mbar

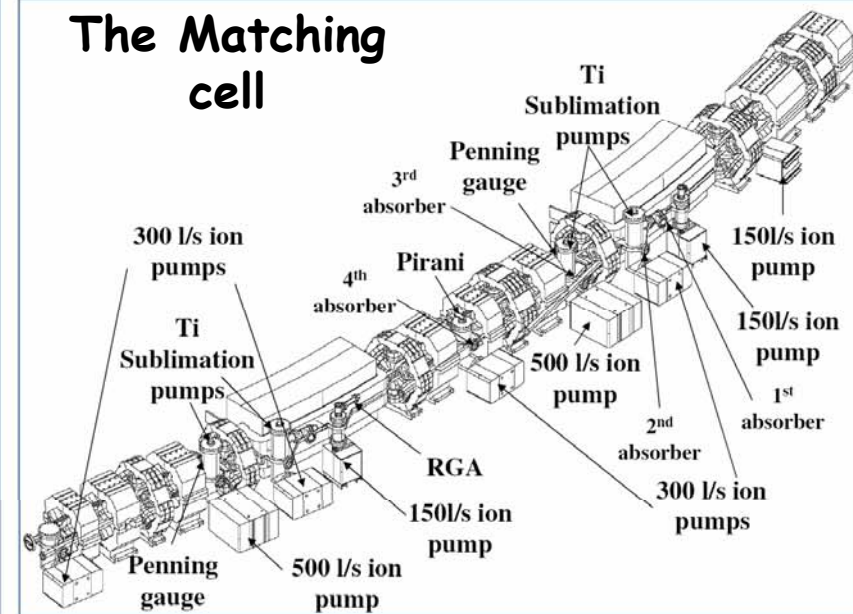
ALBA pressure Profile, Case 3: 250mA, 500Ah



## The Unit Cell



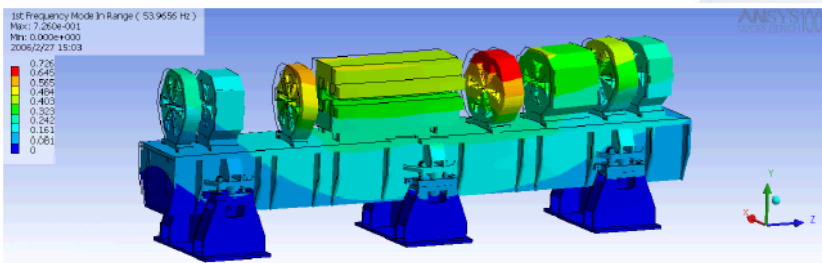
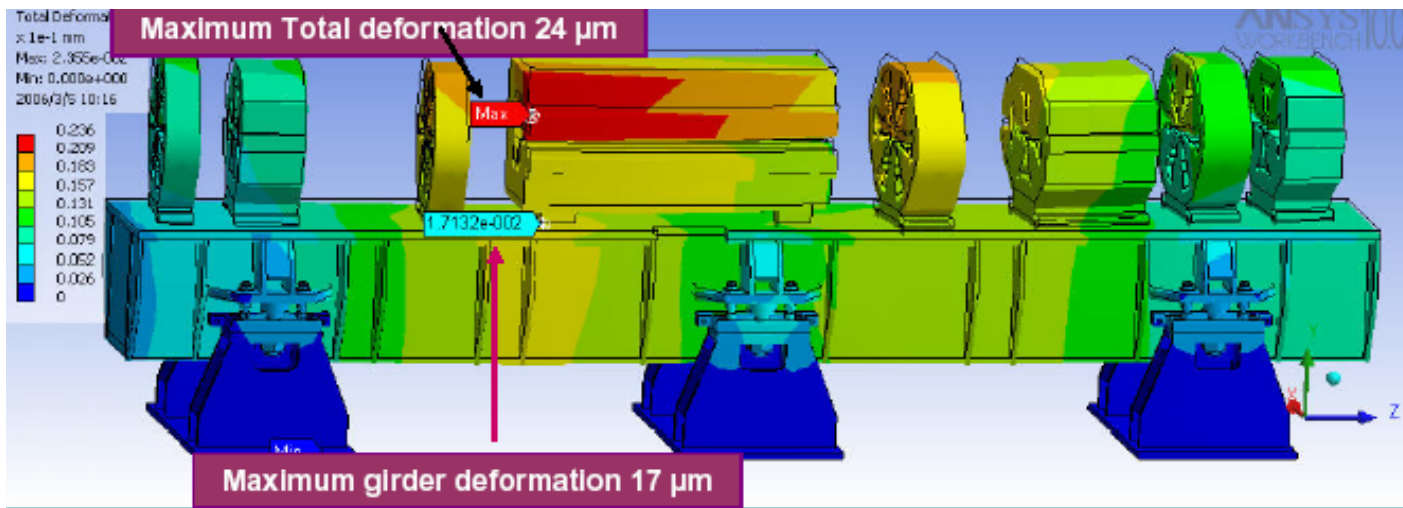
## The Matching cell



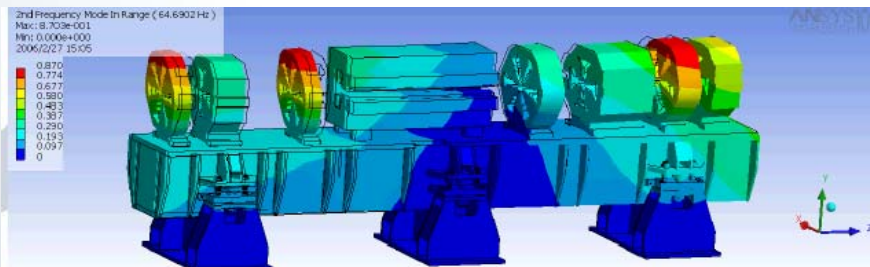
valves	Sector valves	43
	Right angle valves (CF 63)	55
	Right angle valves (CF 40)	35
Ion pumps	150 l/s	129
	300 l/s	70
	500 l/s	38
Ion pumps controller	One pump per HV channel	118
TSP		64
TSP controllers		64
NEG pumps		32
NEG pumps controllers		32
Pirani		31
IMG		52
Gauges controllers		26
Fixed RGA		19
Leak detector		3
Roughing stations		5

## SR Girder system characteristics:

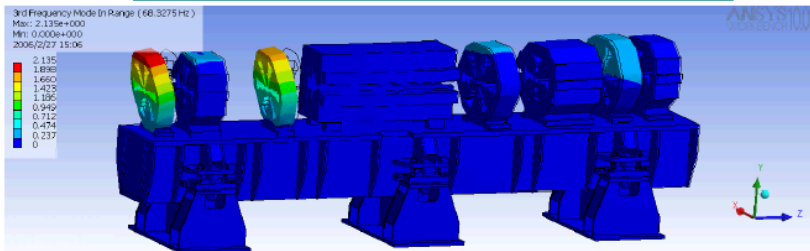
- Design criteria, high stiffness and high eigenfrequencies.
- Mounting dipole and surrounding quadrupoles on the same girder compensates the effects of the reverse focusing magnets.
- In the case of the ALBA lattice girders up to 6m long are necessary..
- Implementing 3 pedestals, 6 feet, first eigenfrequency is calculated at 40Hz.



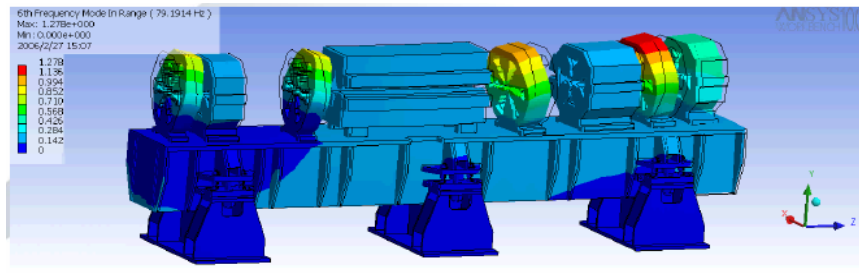
1<sup>st</sup> Frequency 54 Hz (rotation around longitudinal axis with girder bending)



2<sup>nd</sup> Frequency 67 Hz (twist)



3<sup>rd</sup> Frequency 68 Hz, 4<sup>th</sup> Frequency 71 Hz, 5<sup>th</sup> Frequency 77 Hz (vibration of magnets)

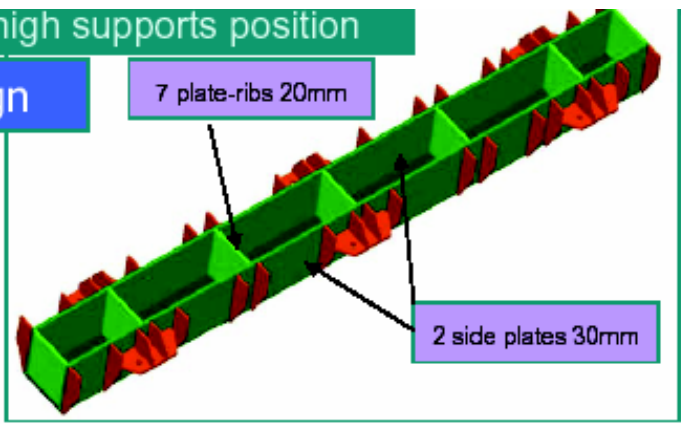
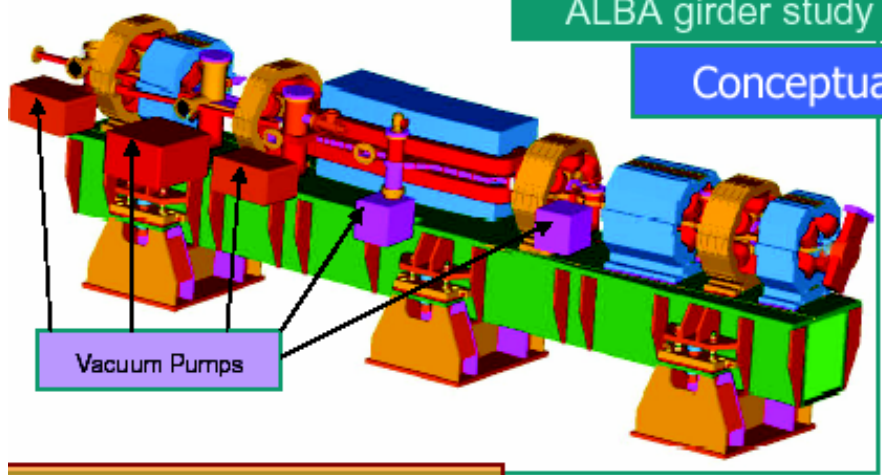


6<sup>th</sup> Frequency 79 Hz (magnets and girder vibration along longitudinal axis)

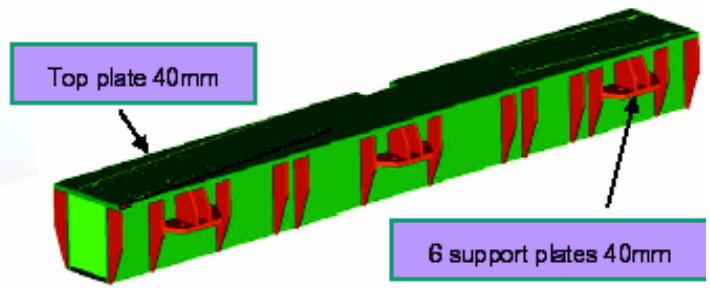
# Storage Ring / Girders

## ALBA girder study with 6 high supports position

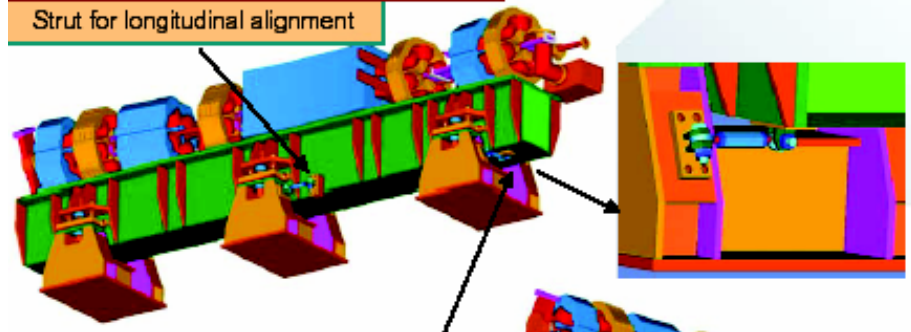
### Conceptual design



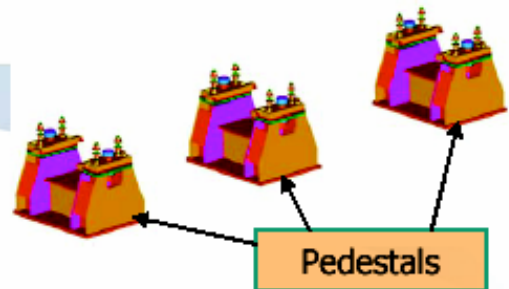
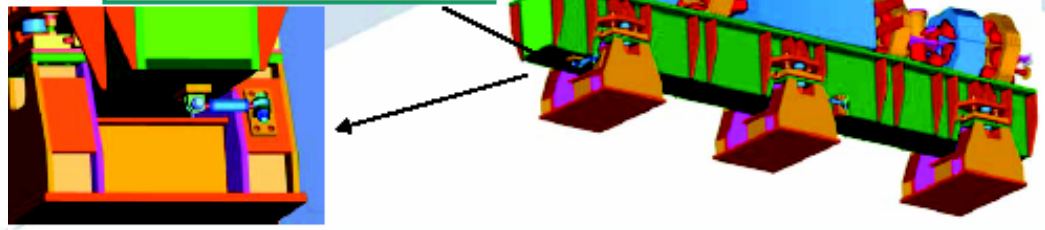
### Girder structure



### Horizontal alignment with struts



### 2 struts for transversal alignment

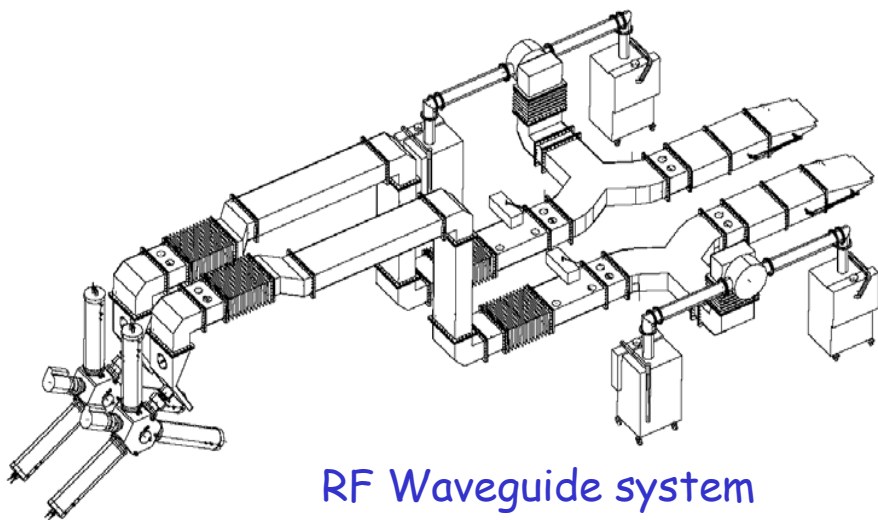




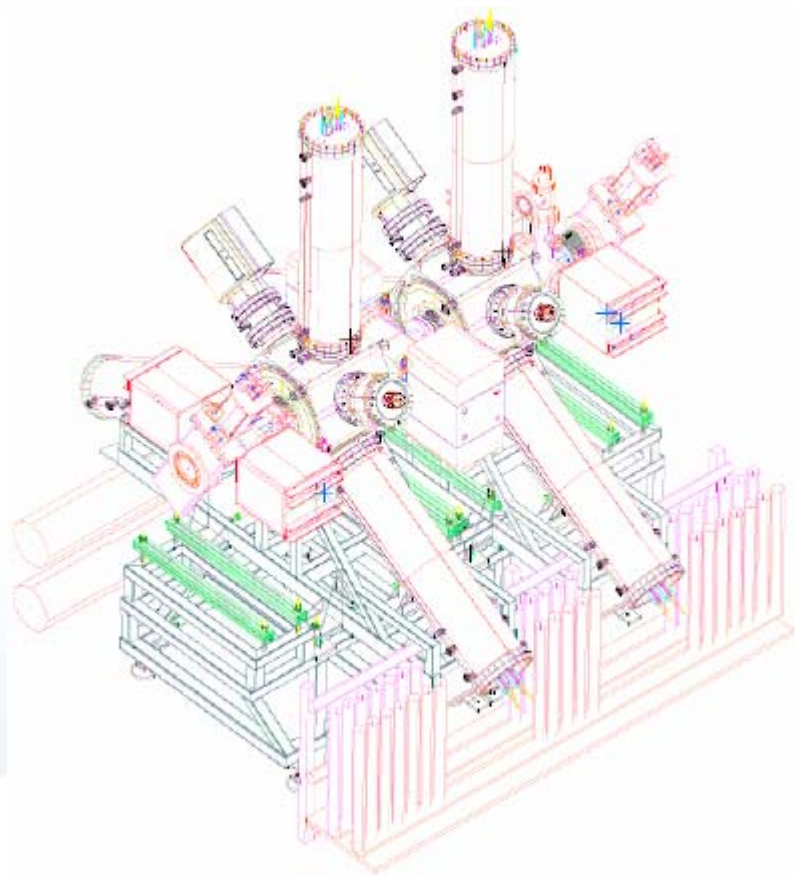
## SR RF system characteristics:

- SR energy losses, 1300 MeV/Turn
- 500 Mhz, 3% acceptance at 3.6 MV
- Composed of six 160 Kw plants. Each plant two 80 Kw transmitters, combined through a Cavity Combiner (CaCo) to feed an individual single cell resonant cavity.
- Main cavity is a normal conducting HOM damped type, BESSY design.
- Fitting in a short straight section.

# Storage Ring / RF System

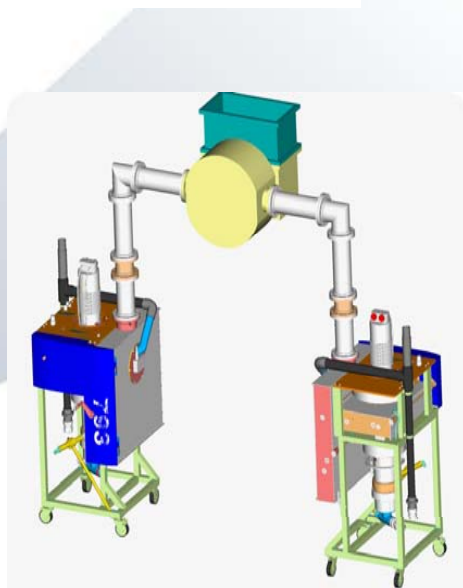


RF Waveguide system



2 RF Cavities set up

RF Voltage	3600 kV
Beam current	400 mA
Losses (inc. IDs)	1300 keV/turn
Beam power	520 kW
<b>CAVITY</b>	
Insertion Length	~500 mm
Number	6
Frequency	500 MHz
Shunt Impedance	>3.1 Mohm
Voltage/cavity	600 kV
Input power coupler	160
Cooling capacity	>80
<b>TRANSMITTER</b>	
Tube type	IOT
Number	2 × 6
Total Power	960 kW

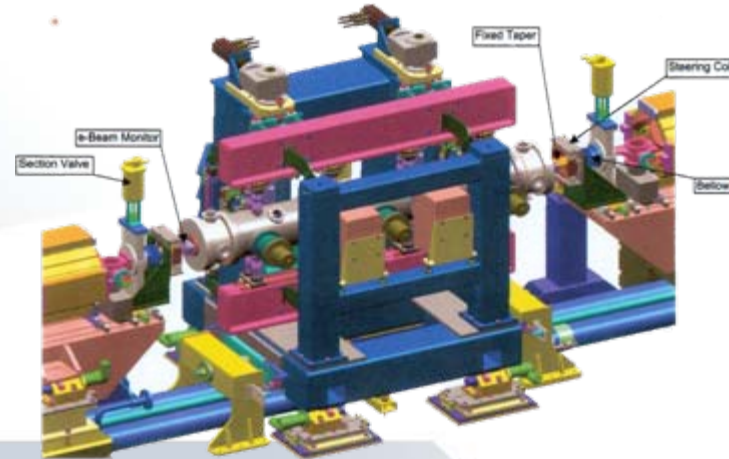
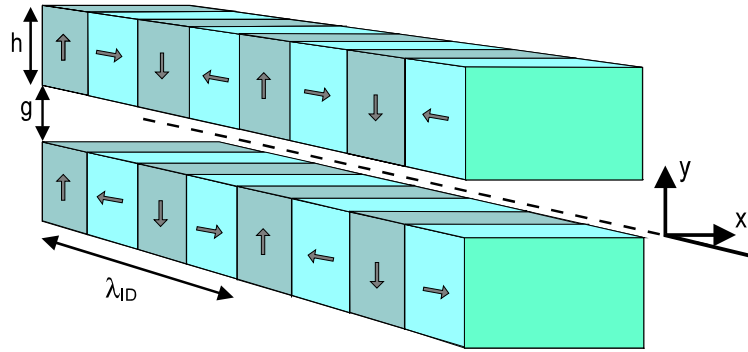
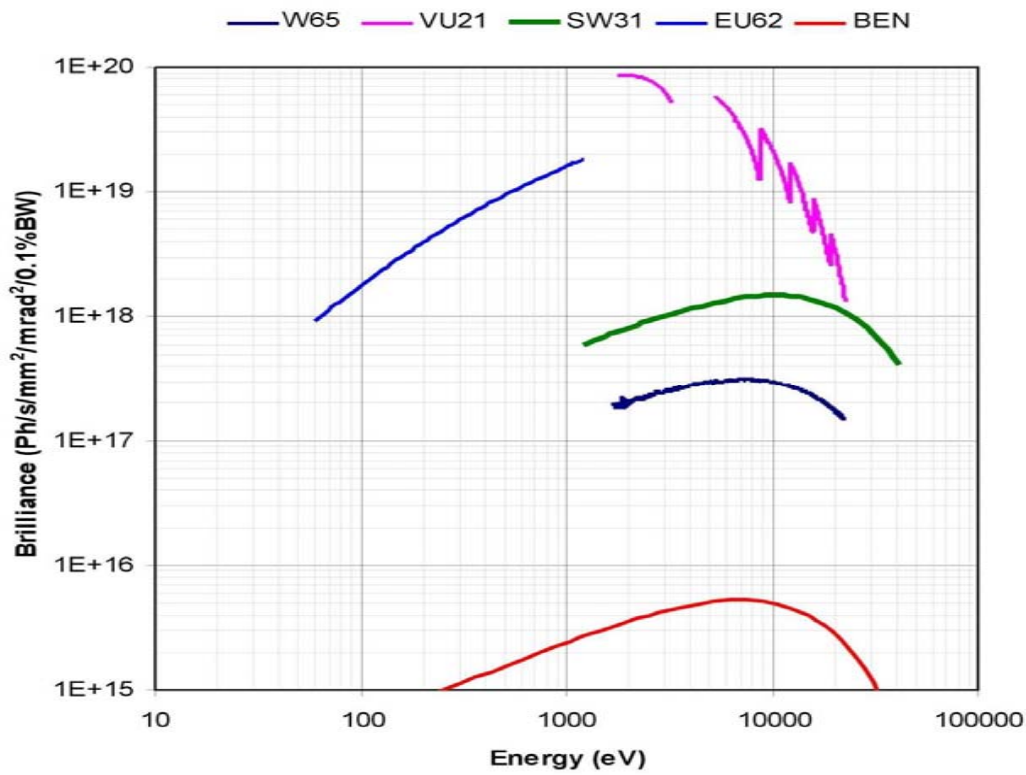


CaCo

## SR Insertion Devices system characteristics:

- Seven beam lines will be built, six of them based on insertion devices.
- Magnetic conceptual design completed for all except the conventional wiggler.
- 1 SC wiggler, 2 In-vacuum undulators, 2 APPLE II undulators, 1 conventional wiggler.





In-Vacuum Undulator

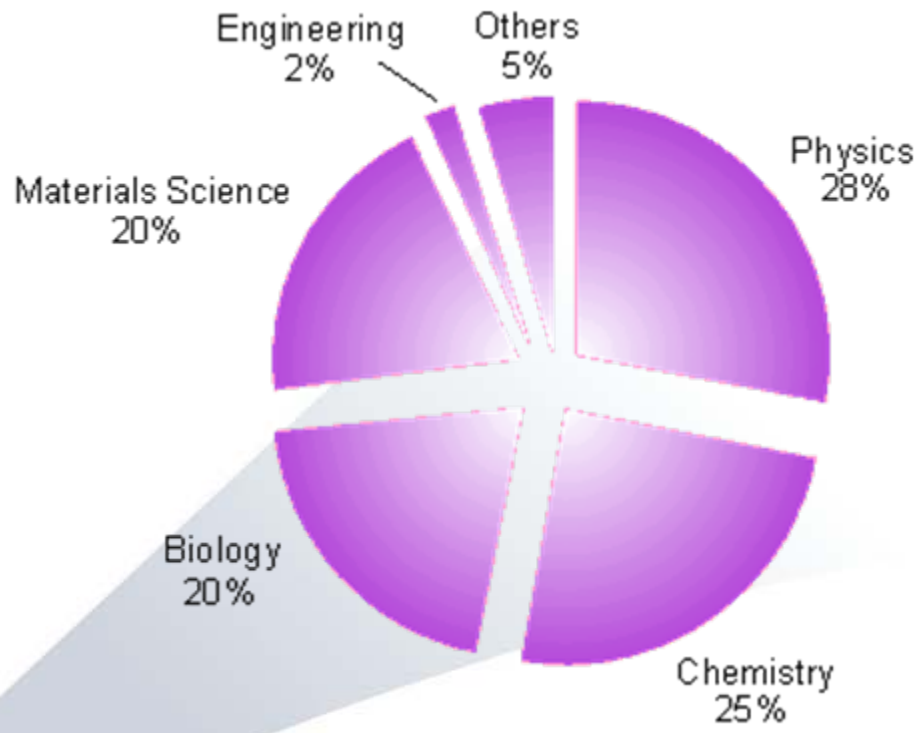
ID	Field	Period	Min.-gap	Length
SC-W-32	2.1 T	32 mm	11 mm	1.95 m
IVU-21	0.87 T	21 mm	5.5 mm	2.0 m
EU 62	0.88 T	62 mm	15.5 mm	1.5 m
EU 71	0.93 T	71 mm	15.5 mm	1.675 m
W 65	1.55 T	65 mm	11.5 mm	2.0 m

# Experimental Beam Lines

- Scientific Applications
- Beam lines program

# Application fields

- Physics
- Chemistry
- Material Science
- Surface Engineering
- Life Sciences
- Medicine
- Lithography i Micro-production
- Pharmacy industry

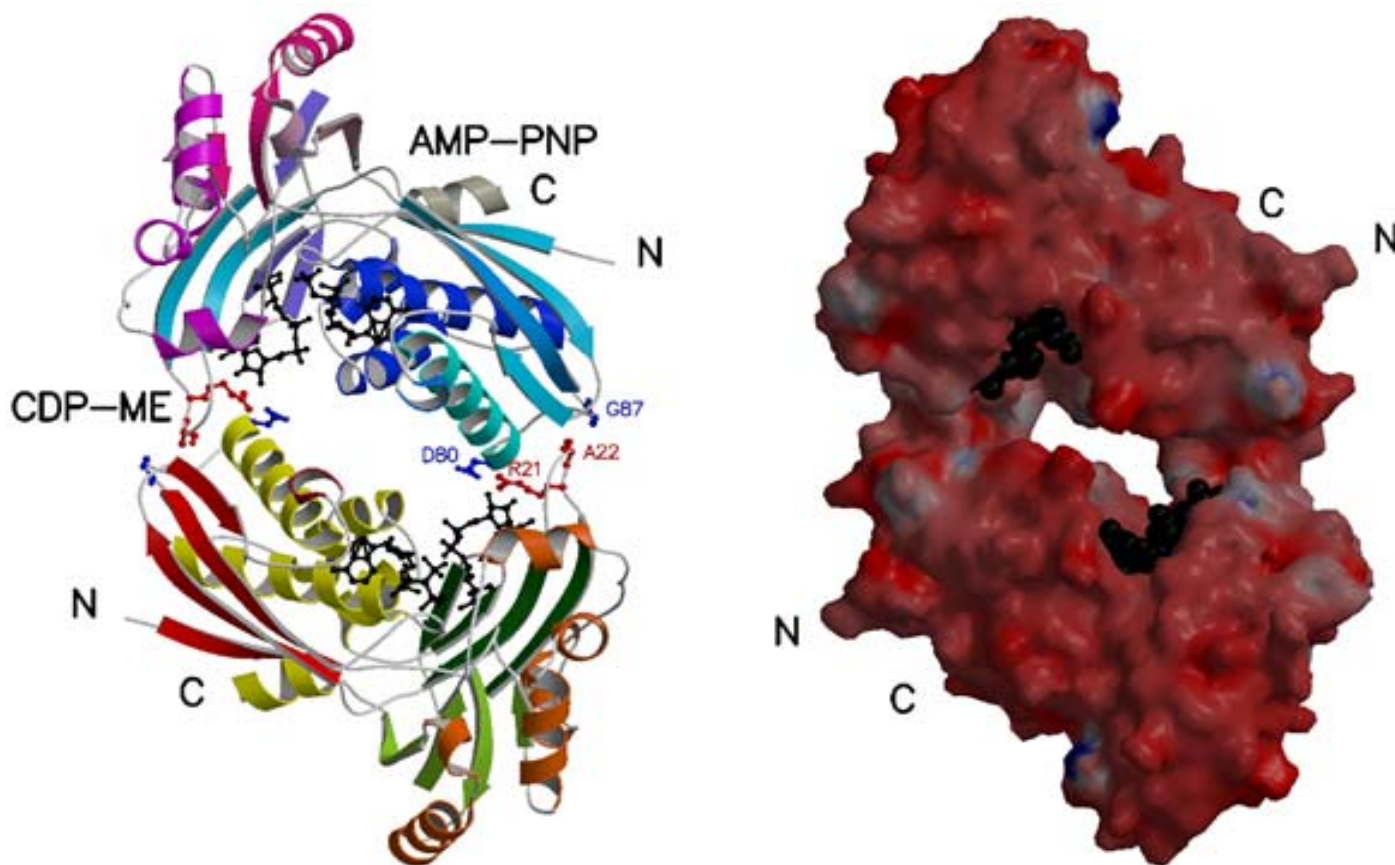


- Structural Molecular Biology
  - Definition of protein structures and viruses for the design of new drugs.
- Environmental molecular Sciences
  - Chemical structure investigation of soils and water contaminants for developing methods for their elimination, storage and treatment

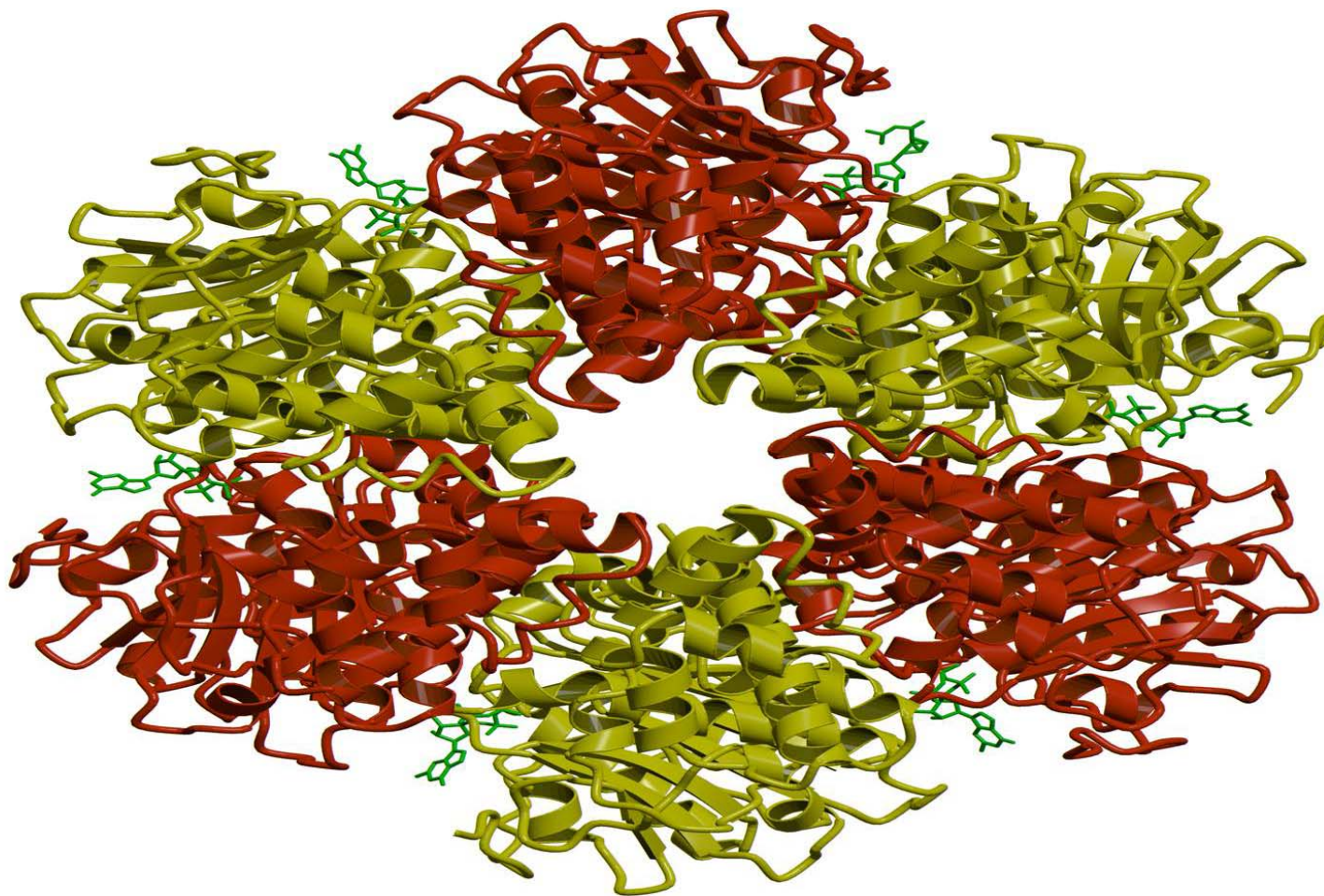
- Material Science
  - Investigation of structural and electronic characteristics of a wide range of materials, i.e. polymers and semiconductors.
- Diagnosis and therapy
  - X rays use to minimize risk and collateral damage to tissues.



Enzim structure fundamental (CDP-ME kinase) for the development of new drugs for the bacteria diseases i.e. malaria, tuberculosis, sexual transmission.



TrwB, a protein involved in the transference of ADN between bacteria and the resistance to antibiotics . Enormous protein hexameric, 20.000 atoms. (BM14, ESRF, Miquel Coll)







## Angiography Setup

The diagram illustrates the experimental setup for angiography. It shows a beam line starting from a source on the left, passing through a **Splitter**, then a **Bent Laue Monochromator**, and finally producing a **White Beam** directed towards a **Patient Positioning System**. A **Double line Ge-detector** is also shown in the top left inset. The patient positioning system is depicted in a photograph at the bottom left, showing a patient on a table within a large experimental chamber.

Bernard Bertrand - ESRF - November 7th 2000

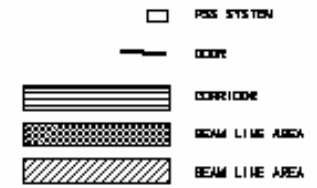
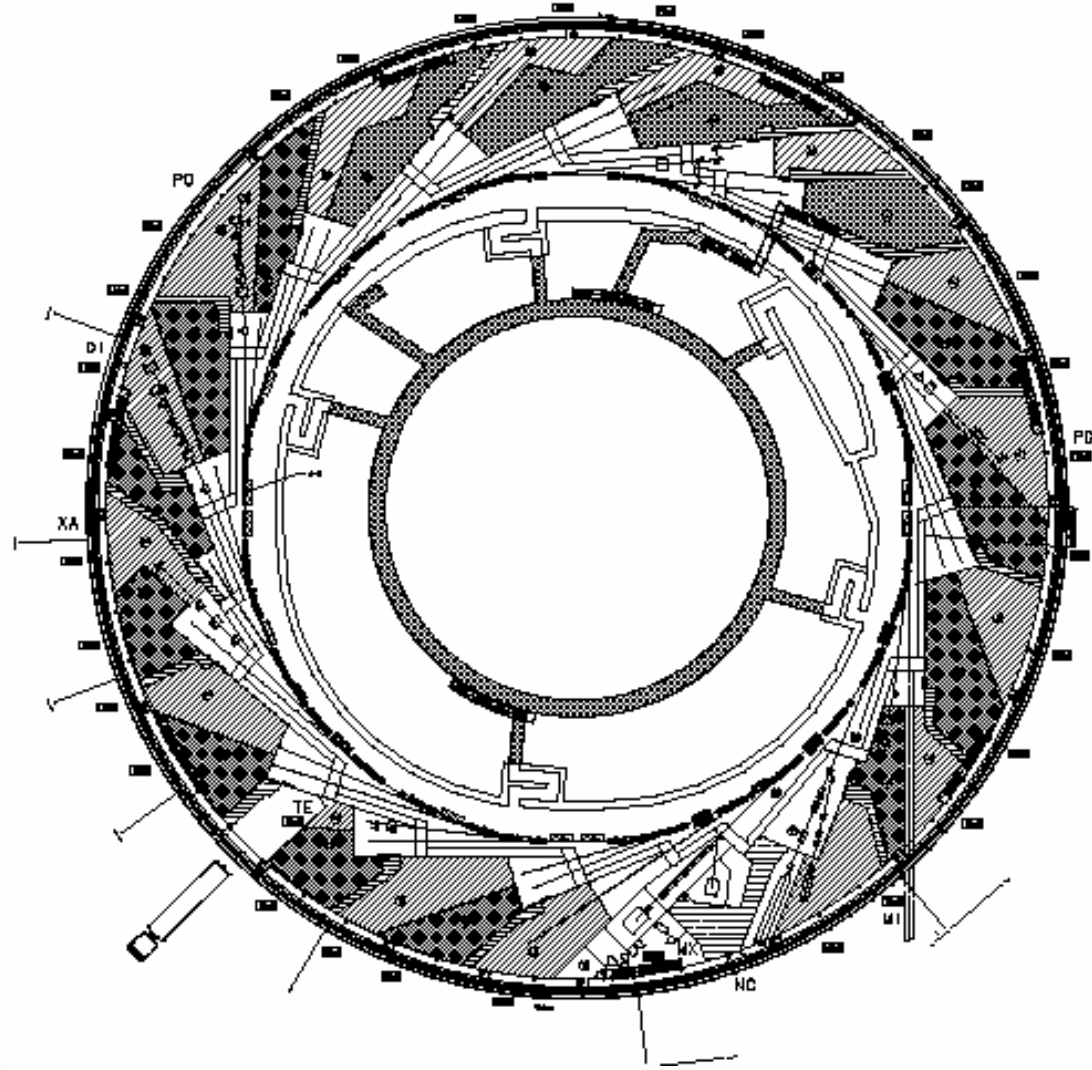




The number of ALBA's initial beam-lines has now increased to 7, namely:

- Soft X-ray BL for polarisation dependent spectroscopies and microscopies (Magnetism, Mat. Sci.).
- BL for electron and soft X-ray emission spectroscopies ("dirty or real surface" Surface Science).
- BL for high resolution powder diffraction with micro-focus option (Mat. Sci.).
- High brilliance XAS (Chemistry, Biology, Mat. Sci.).
- Non-crystalline diffraction with micro-focus option (Biology+Mat. Sci.).
- Crystallography of very large macromolecules (Biology).
- X-ray microscopy BL (Biology).

\\\\\\ Doors are to width  
\\\\\\ Doors have to width the lab  
\\\\\\ When the sliding doors are opened, the door should be at least 200mm away from the wall.  
\\\\\\ Sliding doors are 1.4m x 2.0m  
\\\\\\ The door has to be open in front of the entrance of the lab in order to prevent the manipulation of elements.  
\\\\\\ The door has to be open in the corridors  
\\\\\\ To prevent the fire risk, the door has to be closed by 80 x 60 x 2000 and there have to be locked door to the sliding doors  
\\\\\\ Optical bench and experimental tools are separated





# Building and conventional facilities

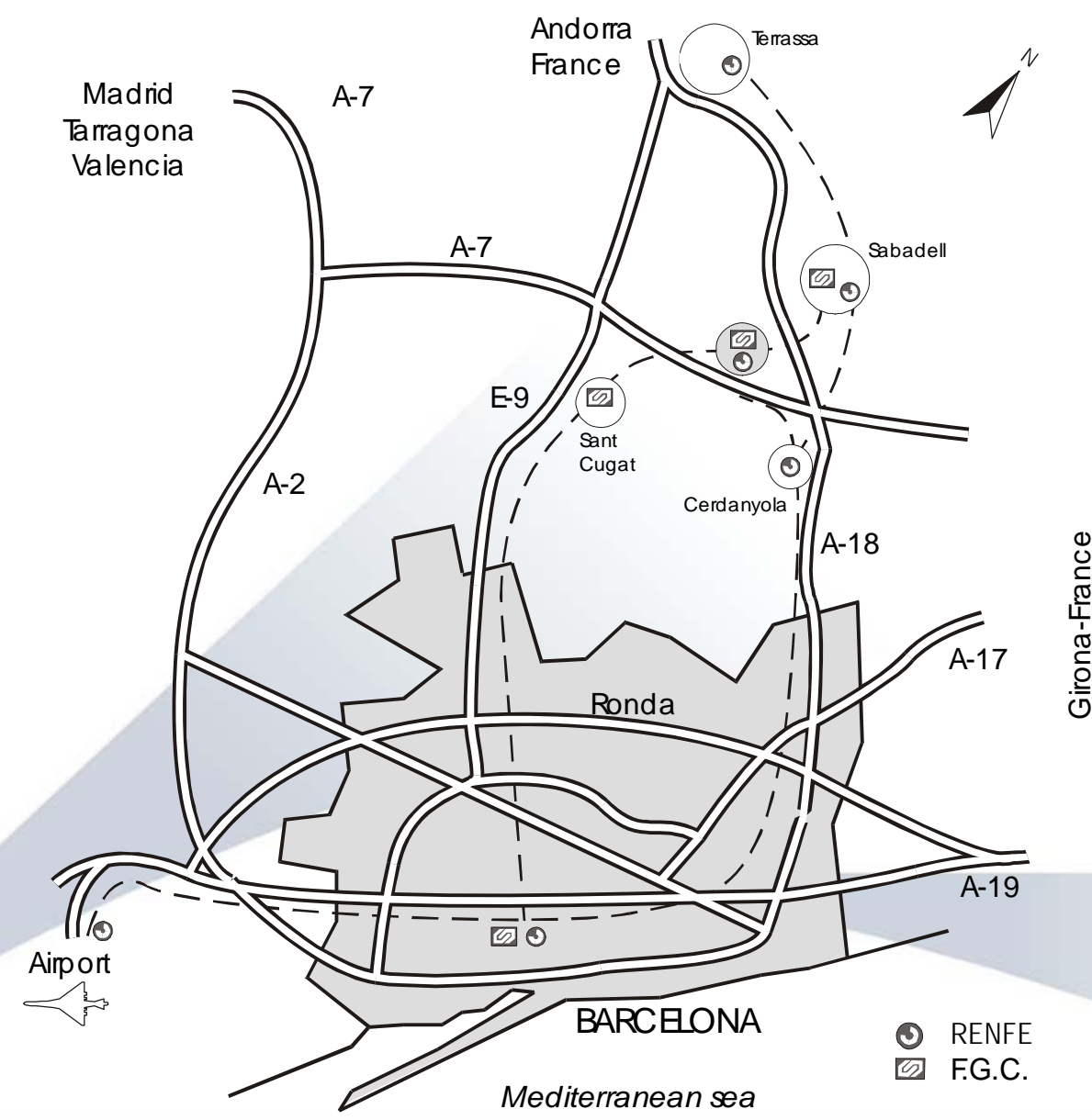
- Site
- Stability
- Facilities description

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**ALBA: A Spanish Synchrotron Light Source**

# Site











- The building is an integral part of the synchrotron
- Fundamental requirement: STABILITY
  - Mechanical
  - Thermal
  - Electrical



## Mechanical stability and vibrations

Table 5. Floor stability requirements (only in the critical floor area)

Circular ring in which requirements are applied	
Inner diameter	60 m
Outer diameter	120 m

Charges on the circular ring	
Total static charge	10.000 Tm
Distributed static charge	1,5 Tm / m <sup>2</sup>
Maximum charge on a point	5 Tm / m <sup>2</sup>
Dynamic charge	2 Tm

Floor differential displacements	
Slow relative displacements	< 0.25 mm/10 m/ year
	< 0.05 mm/10 m/month
	< 10 μm/10 m/ day
	< 1 μm/10 m/ hour
Maximum differential displacement over the whole perimeter	< 2.5 mm/ year

Floor deformability because of charges	On the application point	At 2 m
Static charge of 500 kg	6 μm	1 μm
Dynamic charge of 100 kg		1 μm

Vibrations		
Vertical amplitudes	< 4 μm	From 0.05 - 1 Hz
	< 0.4 μm	1 - 100 Hz
Horizontal amplitudes	2 μm	

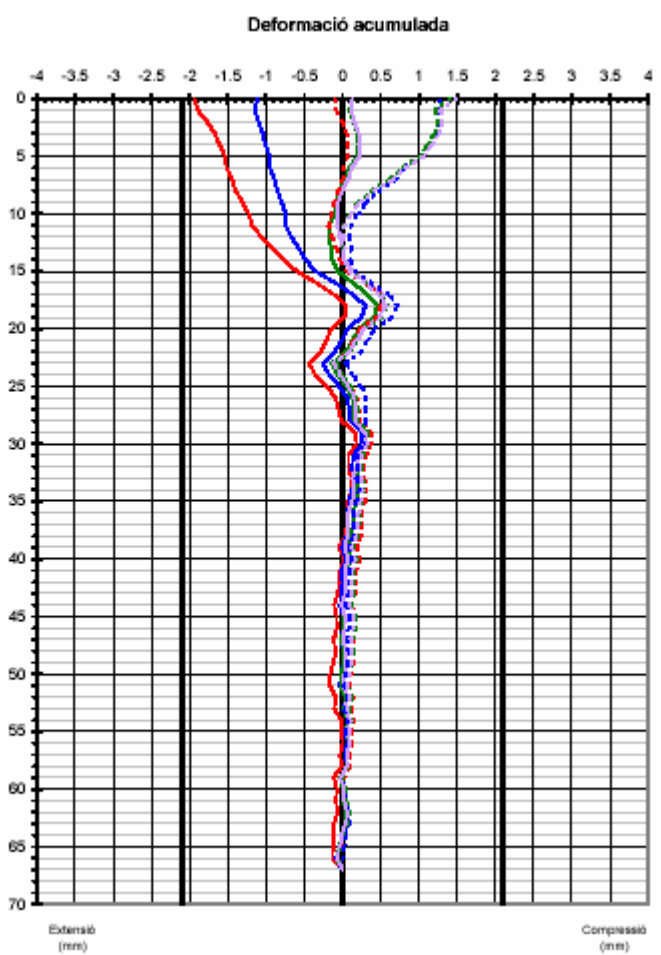
Temperature stability :  $23^{\circ}\text{C} \pm 0.5^{\circ}\text{C}/0.2^{\circ}\text{C}$

Ground quality :  $0,2 \Omega$  maxim

Installed electrical power: 12 MW

Microcuts:  $\left\{ \begin{array}{l} > 0.6 \text{ s, maxim 1 per year} \\ 0.4 - 0.6 \text{ s, } \Delta V > 12\%, \text{ maxim 3 per year} \\ < 0.4 \text{ s, } \Delta V > 8\%, \text{ maxim 3 per year} \end{array} \right.$

## Deformations, TUB M1A



## Deformations, TUB M3A

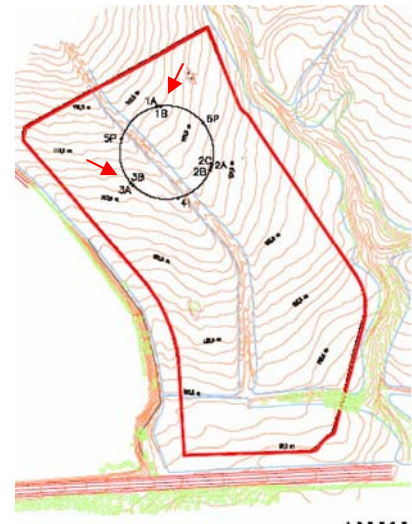
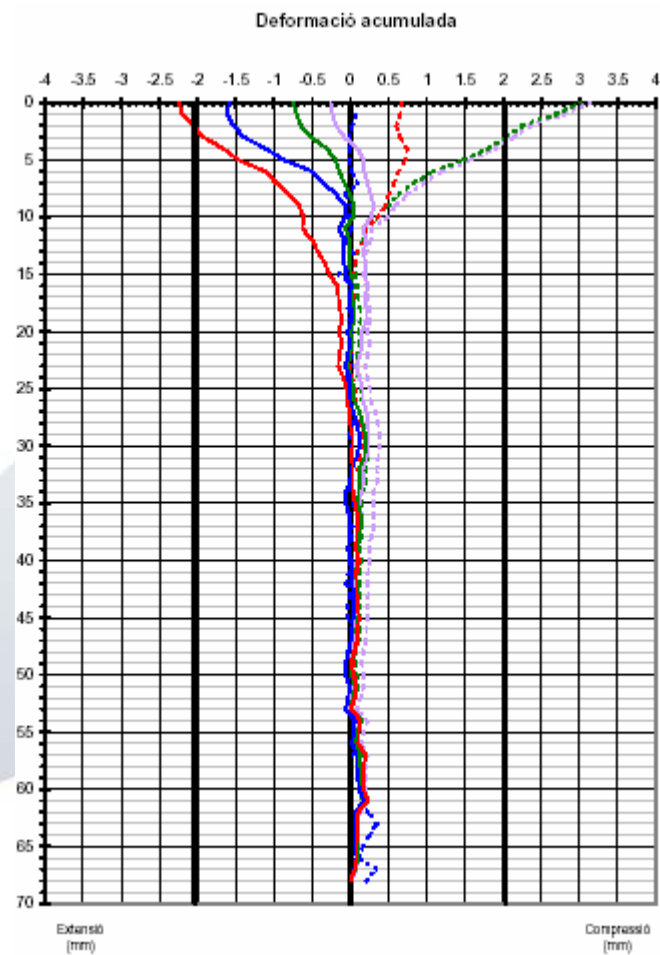
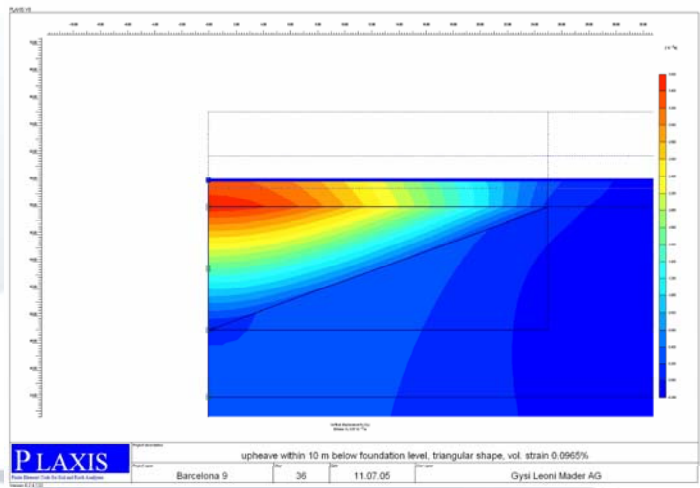
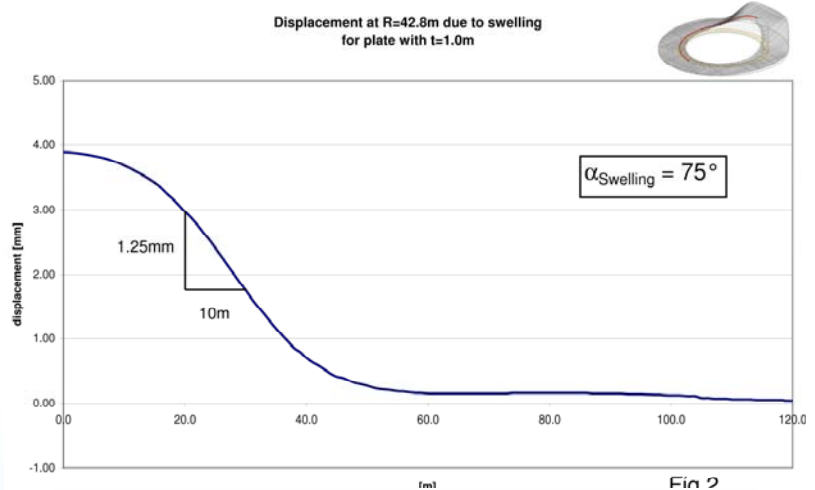
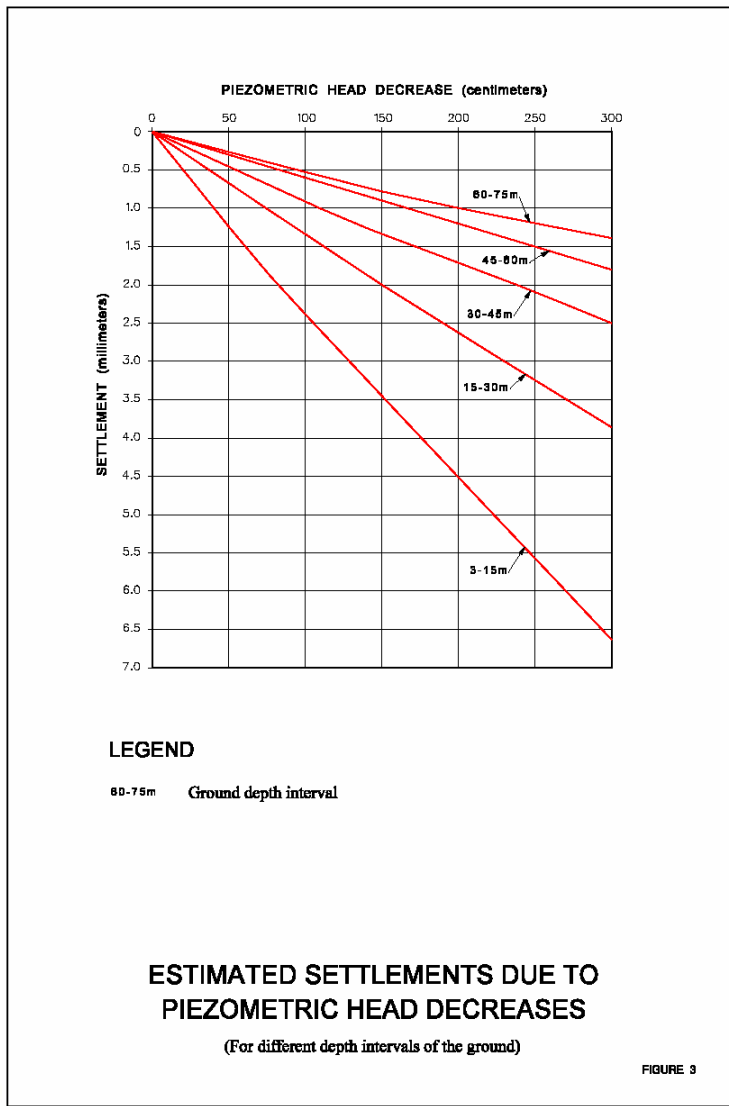


Figure 1: Location of the Installed Field Sensors

TUB: M3A

Mesura de referència:  
0    16/06/04

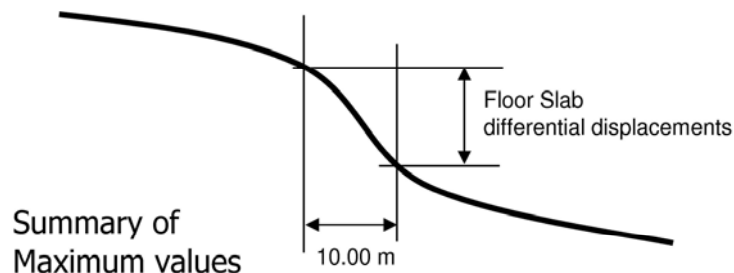
Mesura:	Data:
19	09/09/05
20	26/09/05
21	26/10/05
22	30/11/05
23	30/12/05
24	25/01/06
25	02/03/06
26	10/04/06



## Floor Slab differential displacements ( mm/10m )

	Slab thickness	alpha = 45°		alpha = 75°		alpha = 135°	
		Trajektori R = 42.80 m	Tangential to the trajektori	Trajektori R = 42.80 m	Tangential to the trajektori	Trajektori R = 42.80 m	Tangential to the trajektori
Model H&S	<b>t = 1.00 m</b>	1.25	1.50	1.25	1.30	1.30	1.50
	<b>t = 1.80 m</b>	1.10	1.30	1.20	1.15	1.10	1.30
	<b>t = 8.00 m</b>	0.60	0.40	0.60	0.50	0.55	0.50

PLAXIS		<i>t = 1.80 m</i>	<i>t = 1.00 m</i>
		equal upheave	1.70
triangular uph	1.35	1.50	
upheave 2 m	2.00		
upheave 5 m	1.85		
upheave 10 m	1.40	1.70	
upheave 15 m	1.20		



## Vibrations

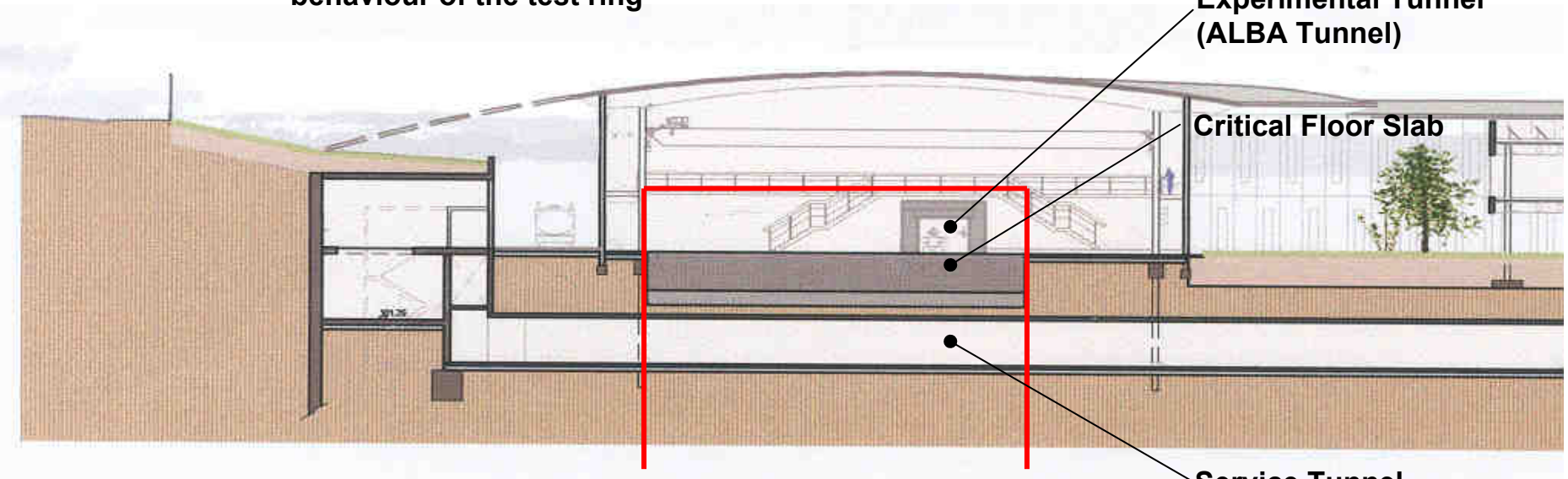
**Vibrations, affecting the behaviour of the test ring**

## Design

**Experimental Tunnel (ALBA Tunnel)**

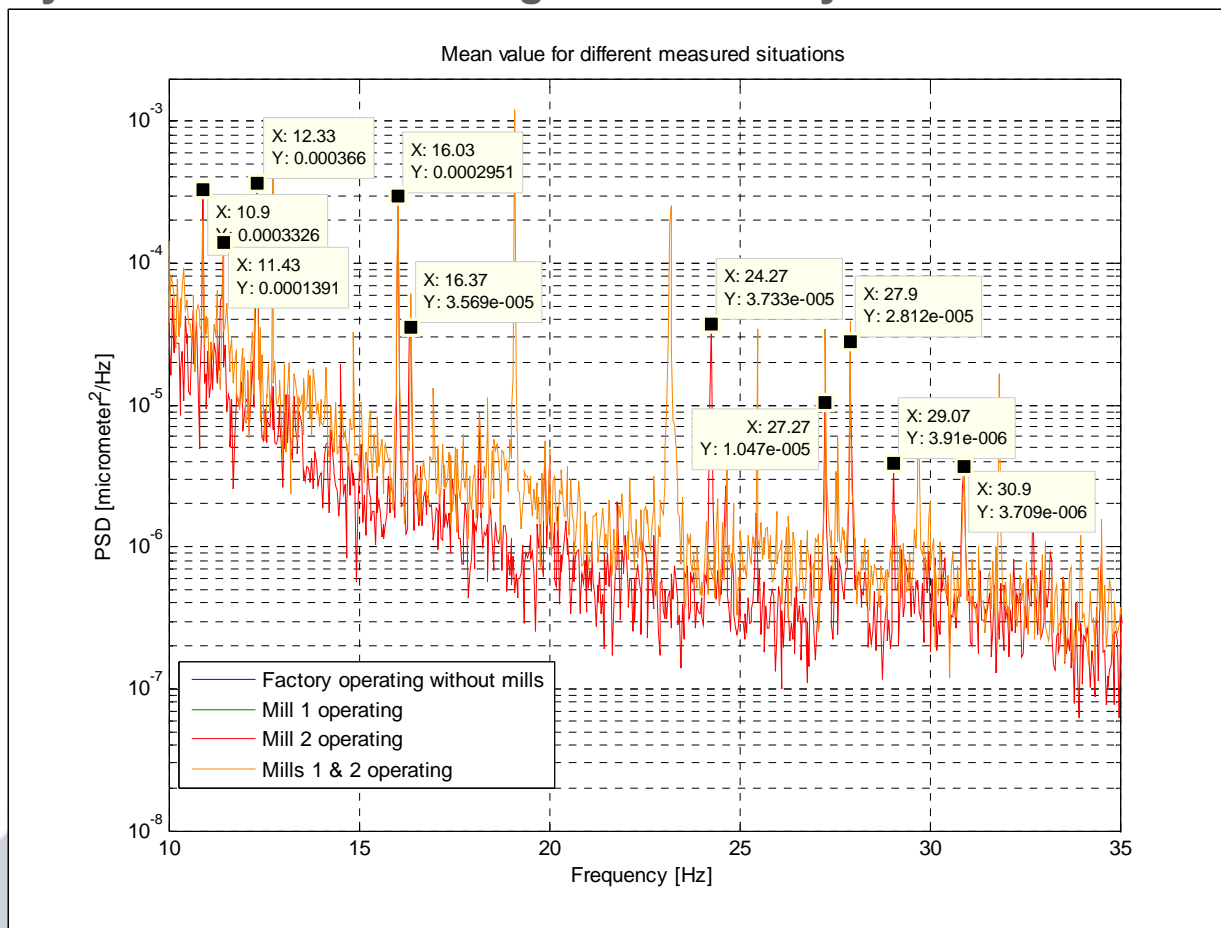
**Critical Floor Slab**

**Service Tunnel**





## 1.2 Frequency identification of the signal induced by the Ceramic Factory



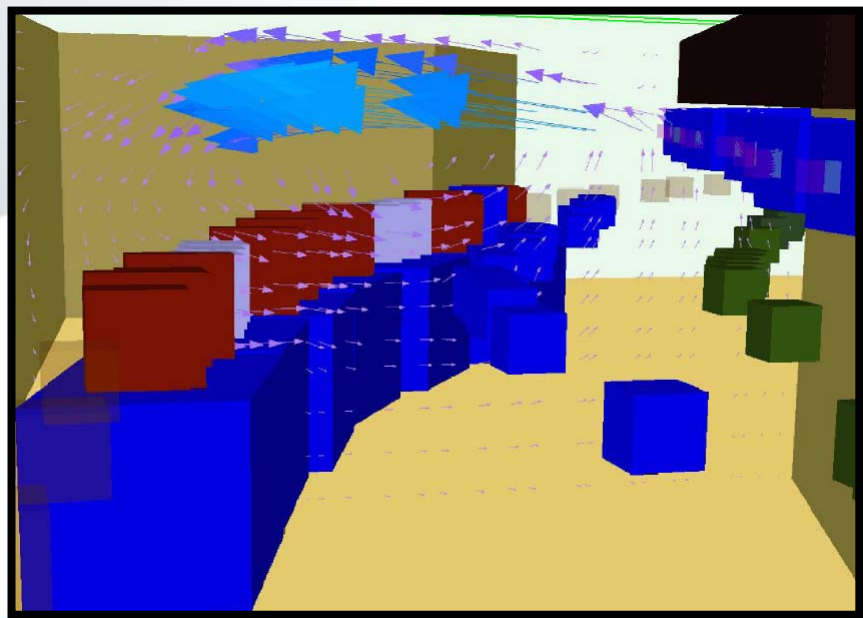
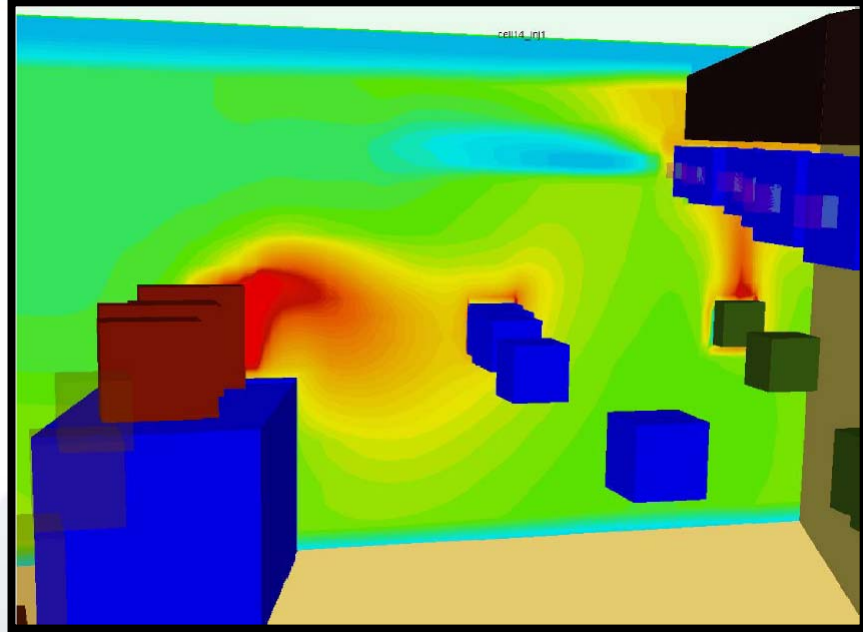
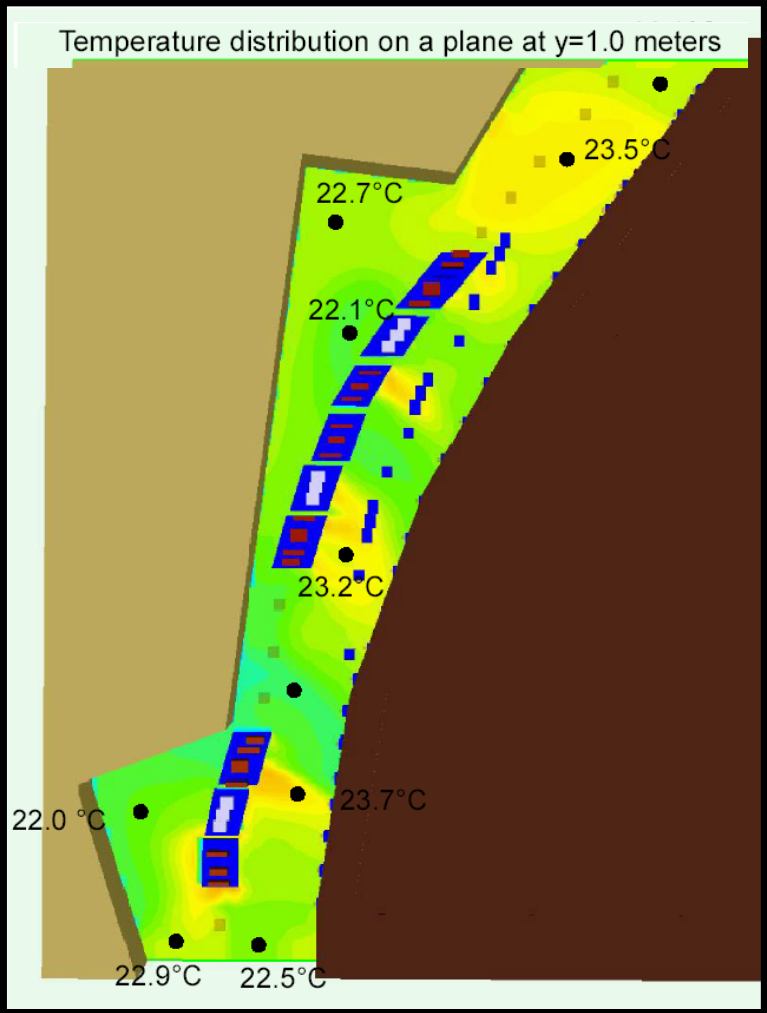
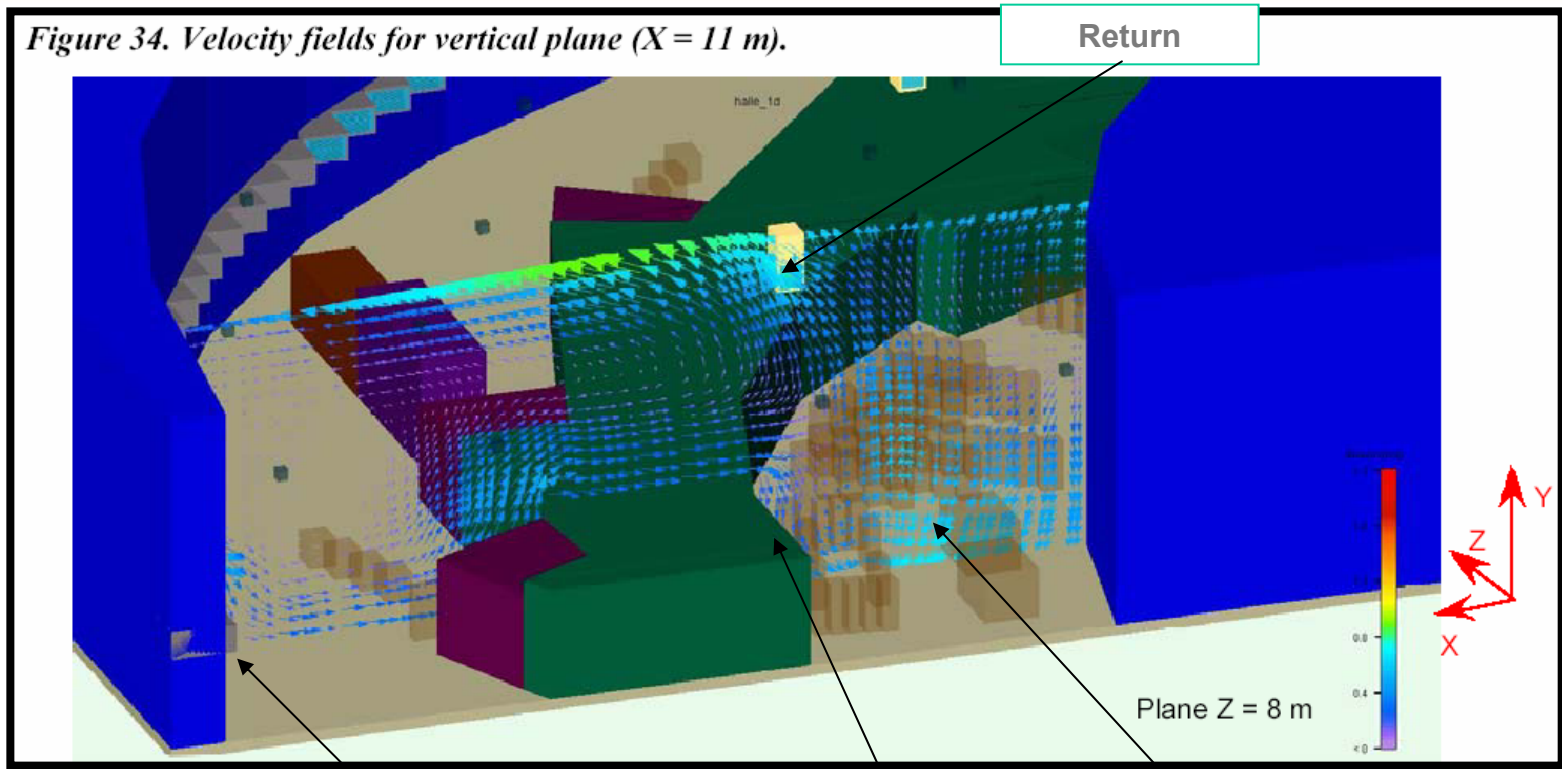


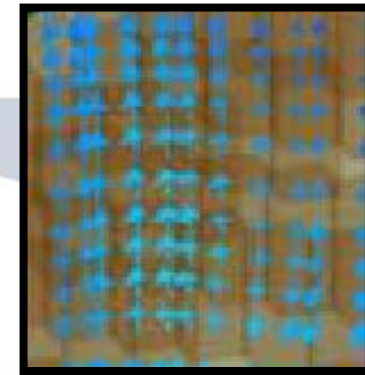
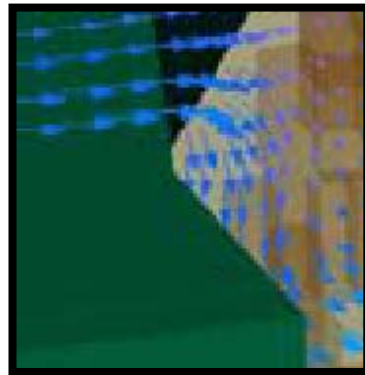
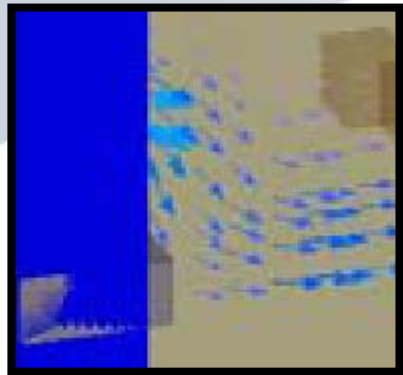
Figure 34. Velocity fields for vertical plane ( $X = 11$  m).



Correct air distribution,  $\delta \downarrow$ . Vel  $\approx 0.2$  m/s

Exceed tunnel

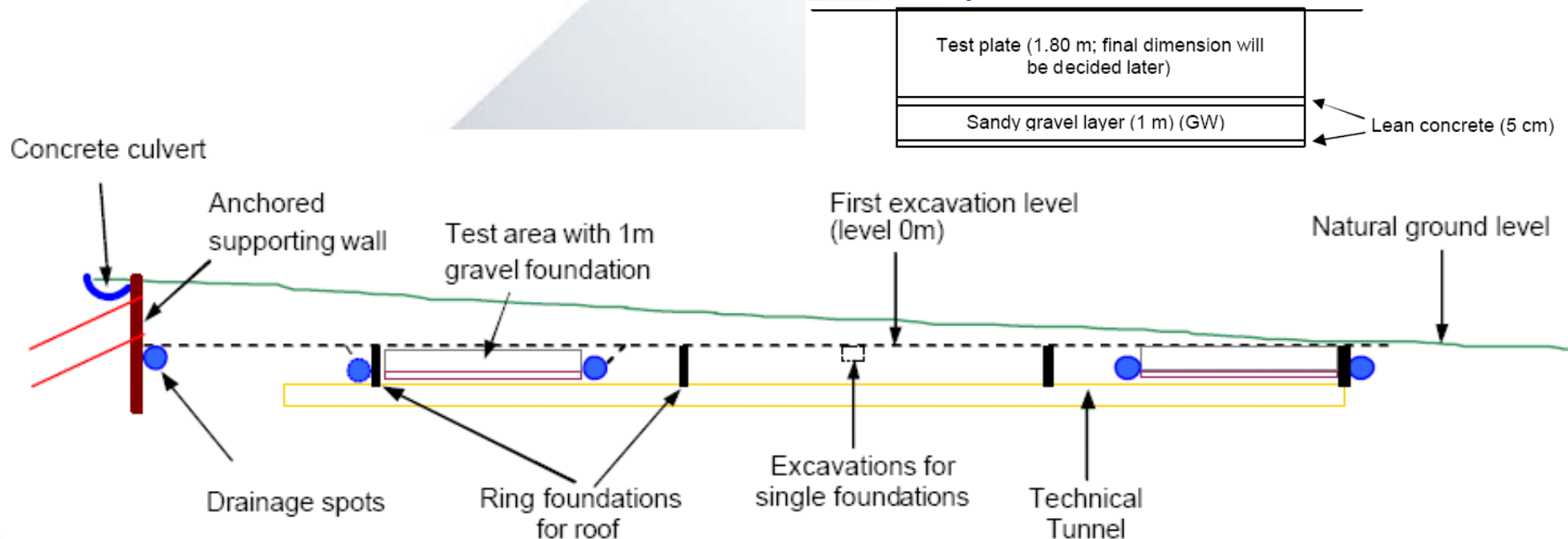
Convective flow. Vel  $\approx 0.7$  m/s



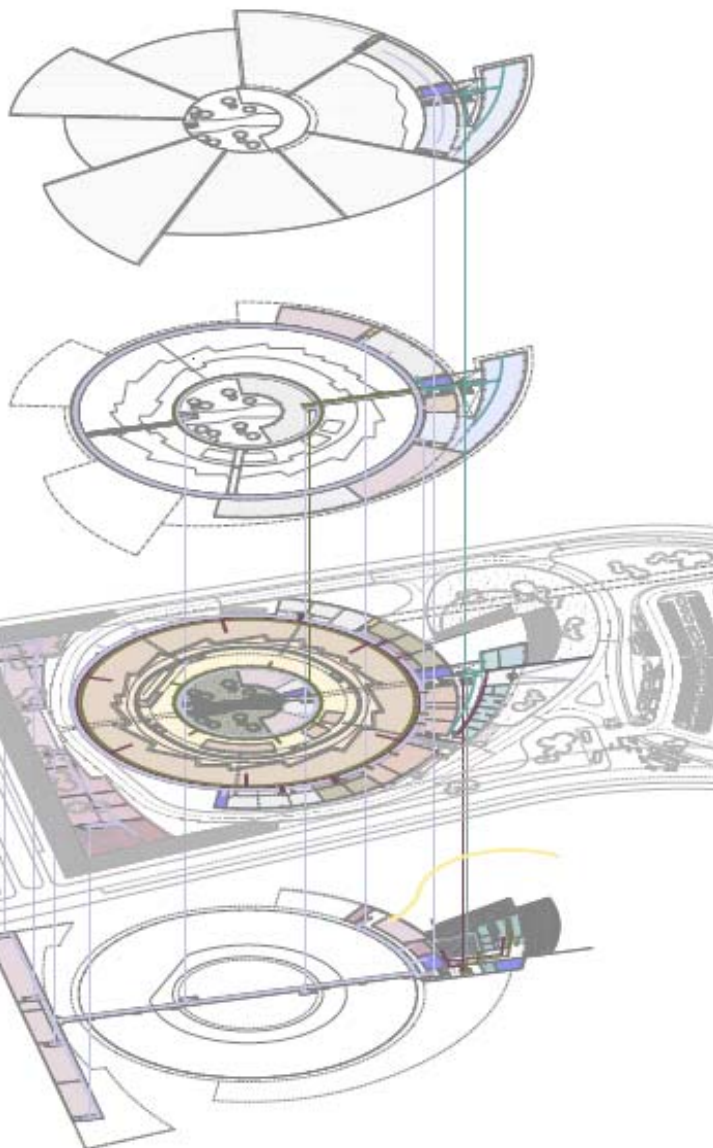
## ALBA Building Project



- **CRITICAL AREA** (70 - 120 m diameter)
  - A stiff test plate directly founded on the subsoil is so far the most promising solution.
  - The vibration criteria in the low frequency range are very stringent and will govern the suitable solution.
  - Based on the results of the Geotechnical investigations performed, it can be concluded that the deformation potential is low.







## SECOND FLOOR

OA: offices – free suitable for offices

## FIRST FLOOR

OA: offices – free suitable for offices

MB: mechanical rooms – control room outer ring – free suitable central courtyard

## GROUND FLOOR

OA: Entrance – offices - meeting and show rooms

MB: ALBA tunnel – Exp hall – Service area - Laboratories - Mechanical rooms – loading area

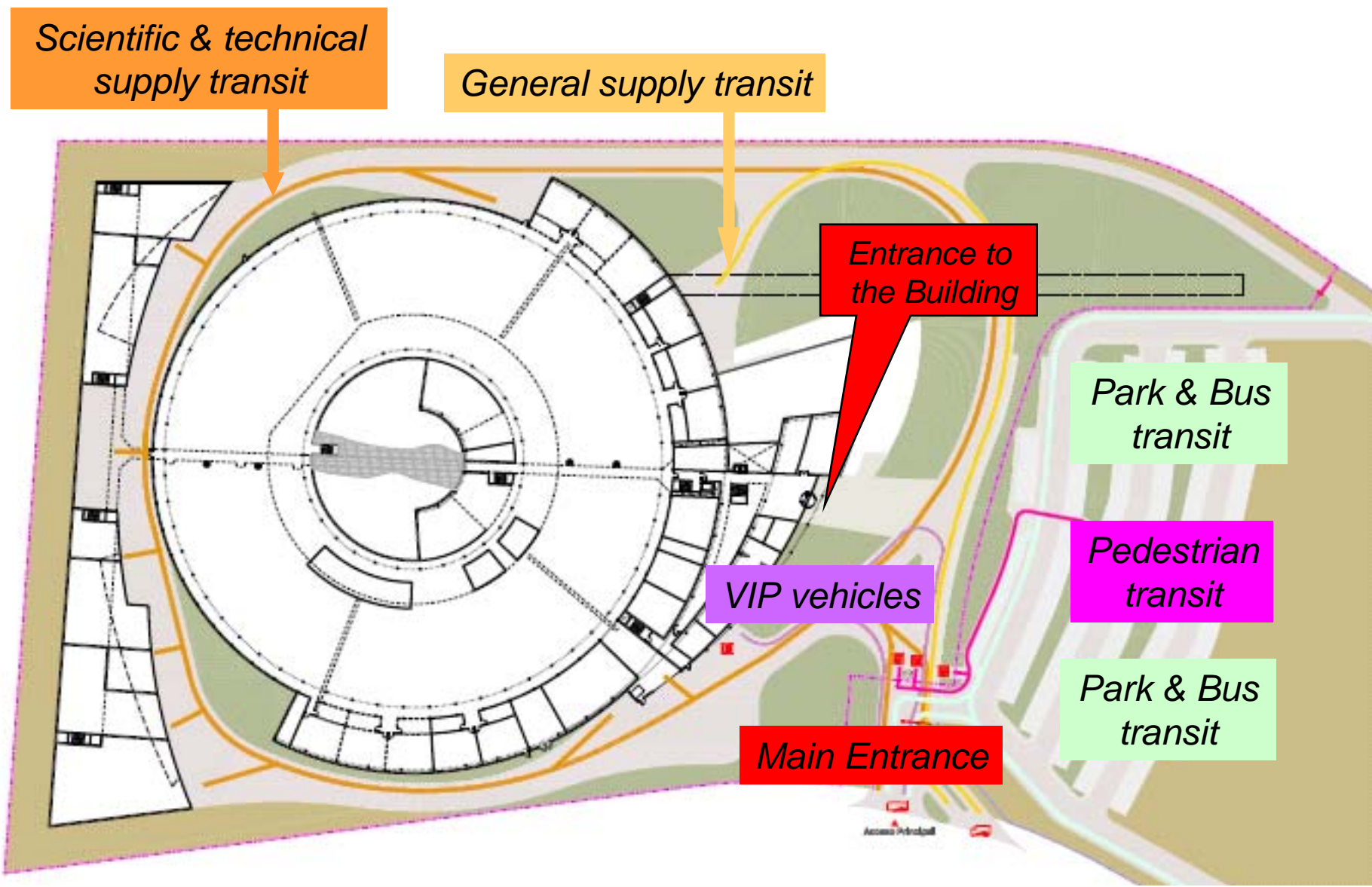
TB: cooling & heating plant – workshops - storage

## BASEMENT

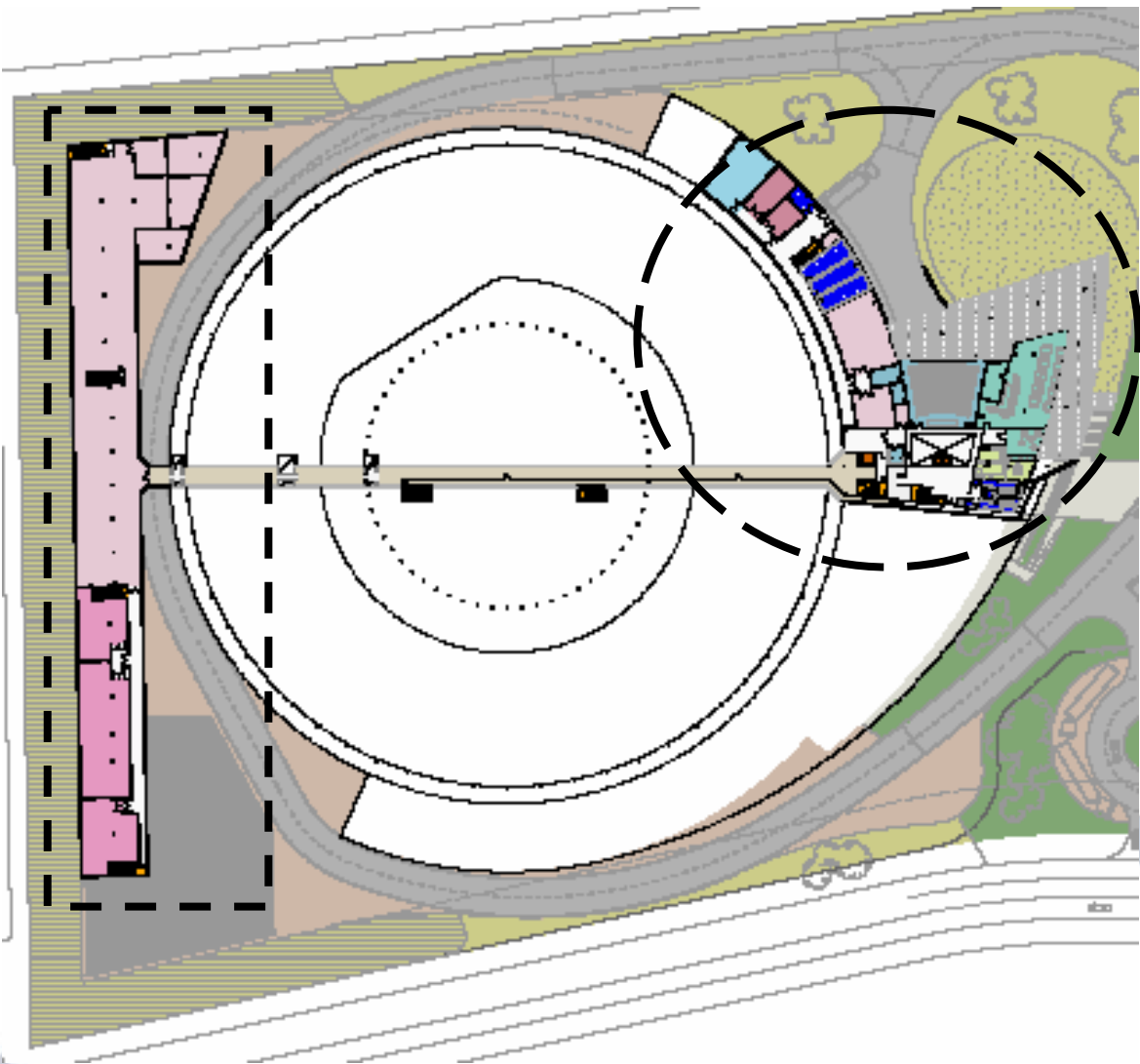
OA: Foyer – Auditorium – Cafeteria - Stores

MB: Service tunnel

TB: Tanks – Water Treatment – Dynamic UPS



# Facilities description



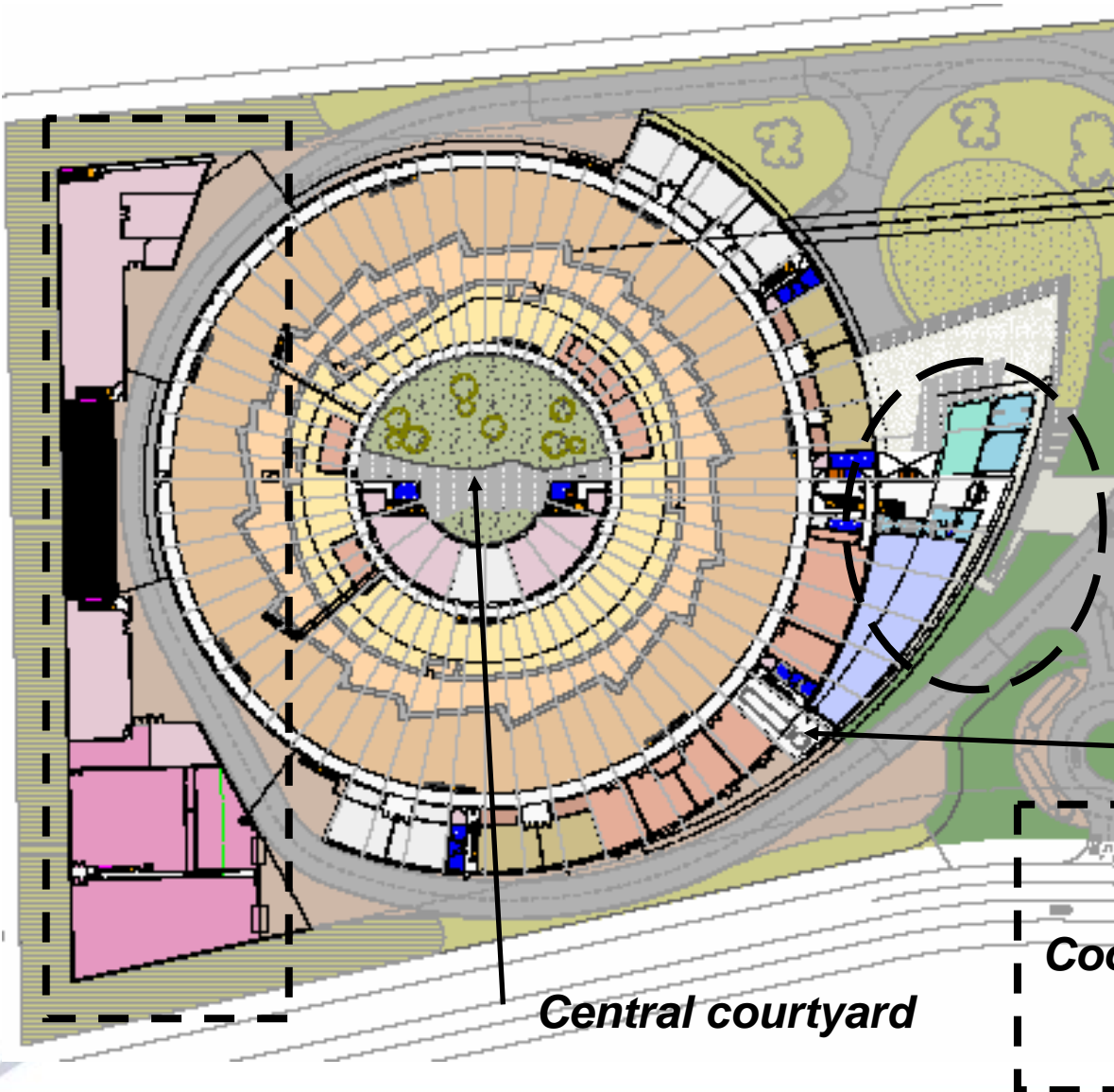
- Cafeteria – Vending*
- Auditorium (200 p.)*
- Compacts archive*
- Medical service*
- Changing room*
- Waste store*

*Service tunnel*

- Electrical Station*
- Electrical Control Room*
- Tanks*
- Pumps and exchangers*



# Facilities description



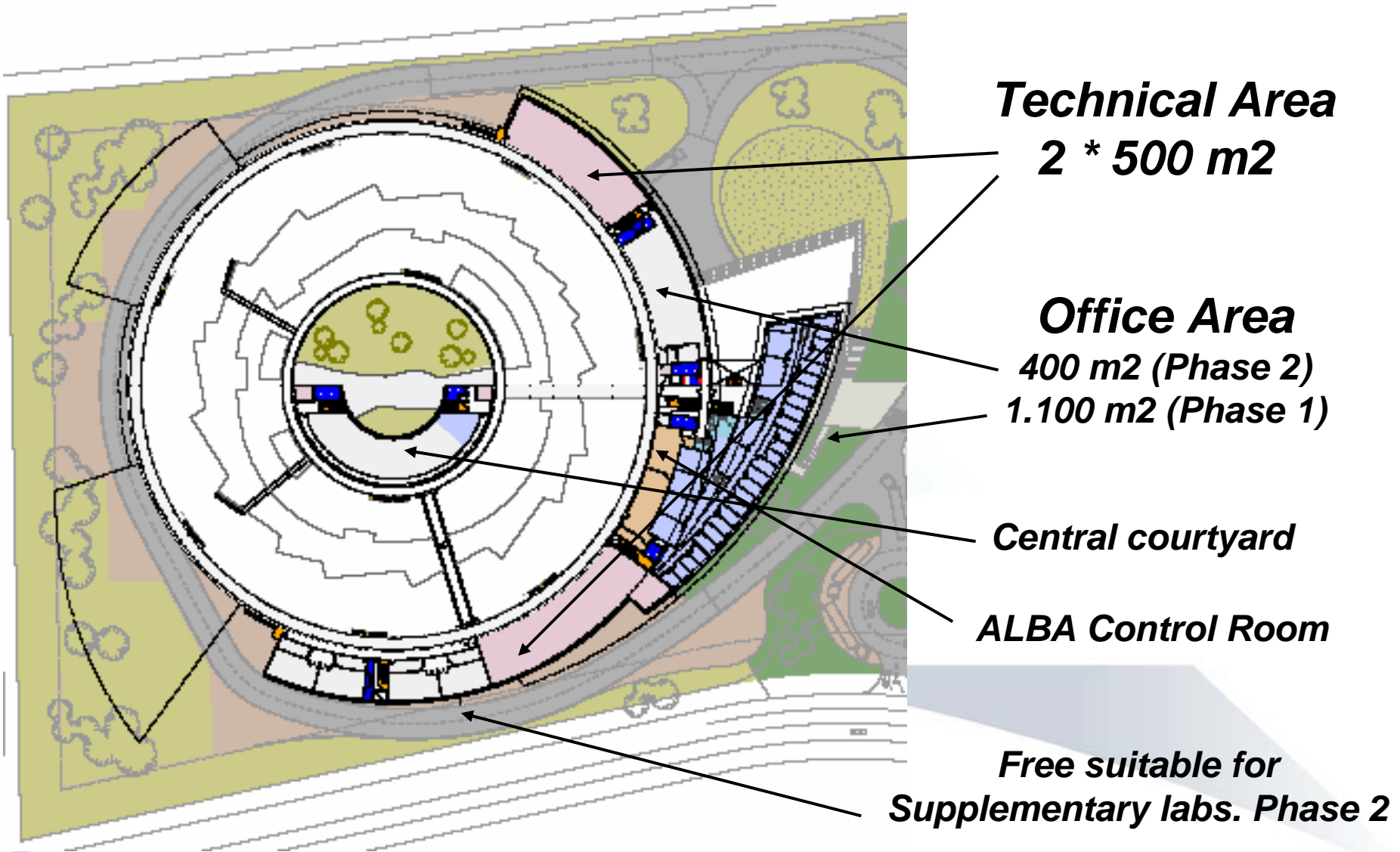
**Experimental Hall**  
**ALBA Tunnel**  
**Beam Lines**  
**Laboratories:**

- BL Labs
- ID + magnets
- Vacuum lab
- Comp & communic.
- Metrology lab
- Electronics lab
- Detectors lab
- RF lab

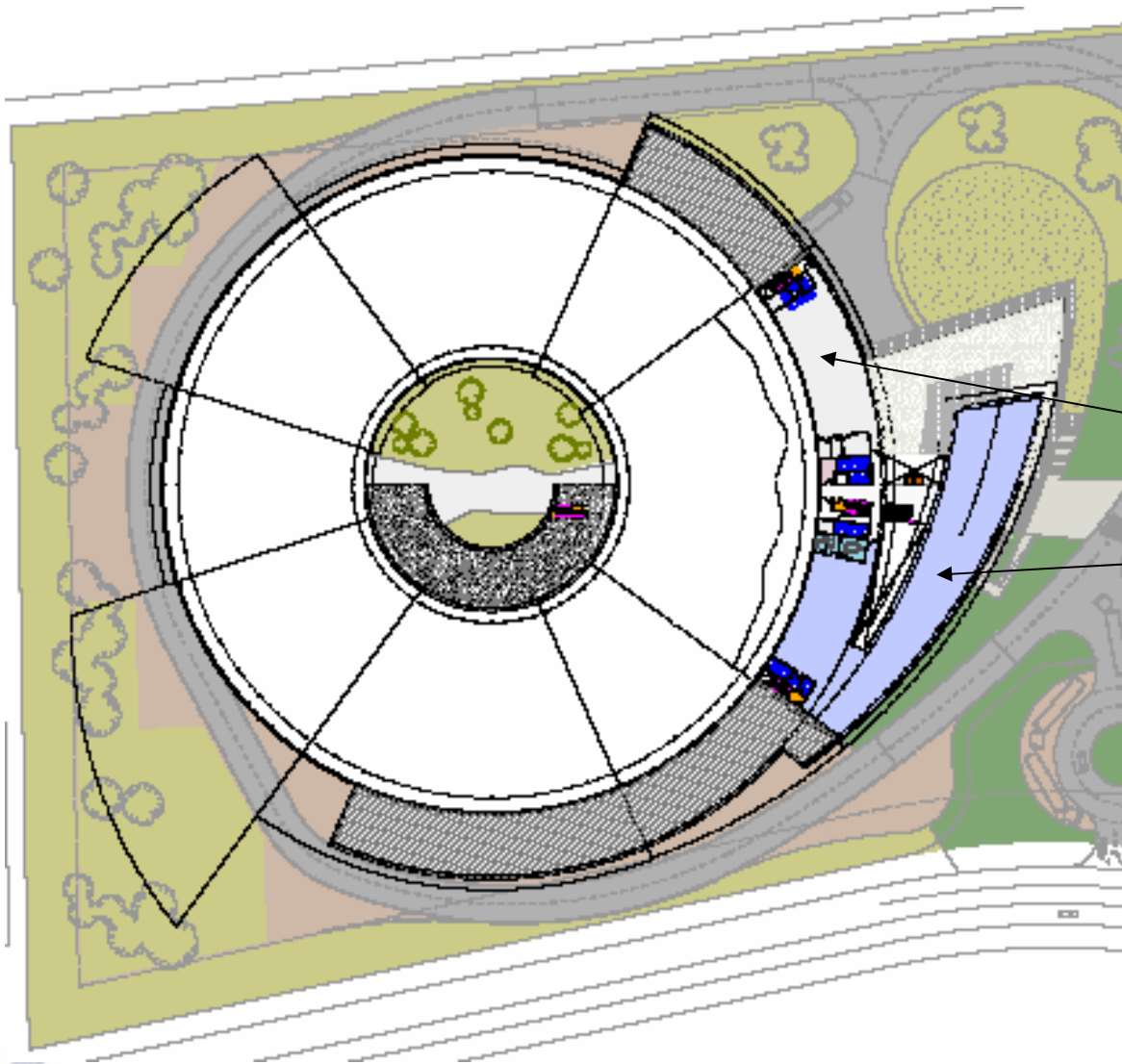
**Entrance – Hall**  
**Office Area – 400 m<sup>2</sup>**

**Trucks access exp. area**

**Workshops – 750 m<sup>2</sup>**  
**Storage – 600 m<sup>2</sup>**  
**Cooling Plant & Cooling Towers**  
**Dynamic UPS**  
**Utilities**



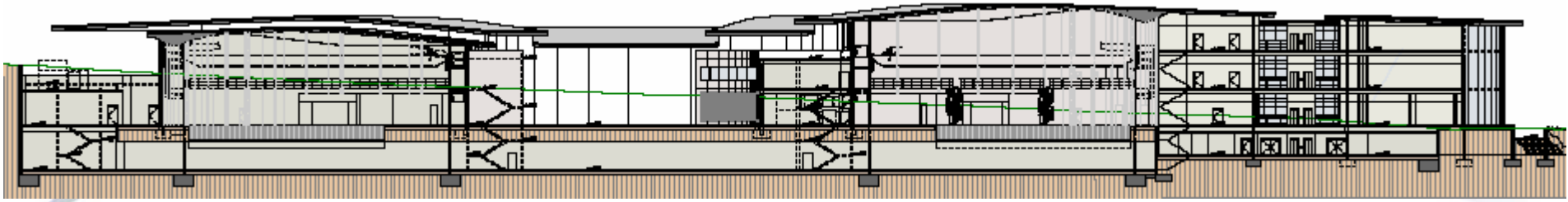
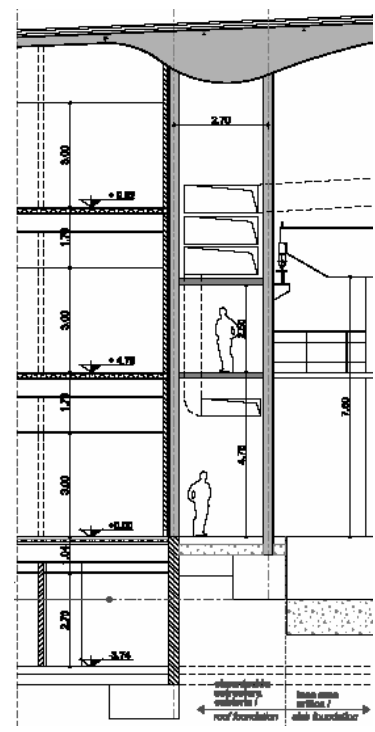
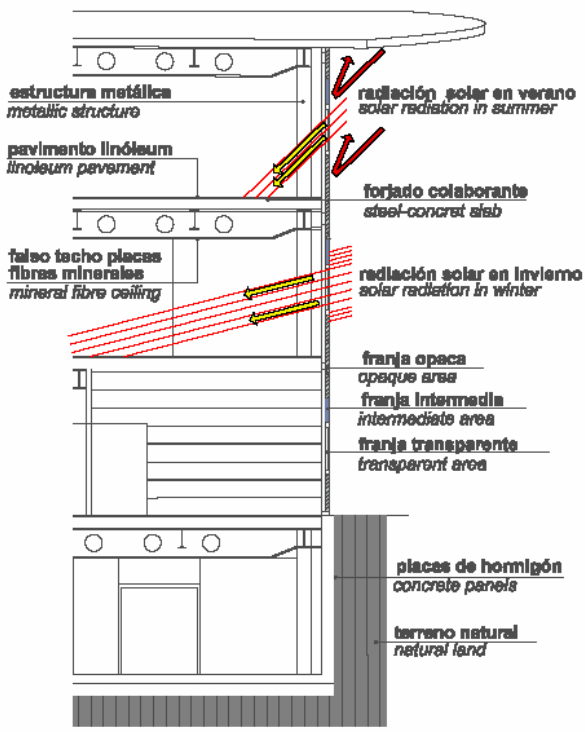
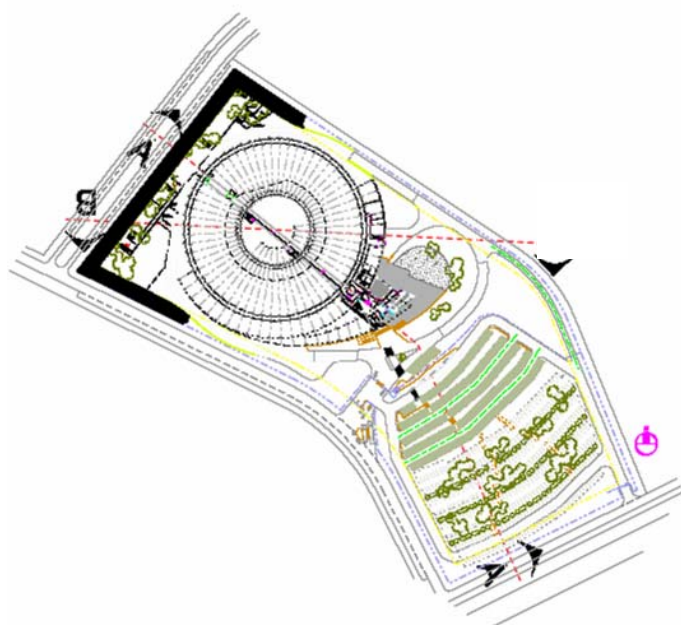




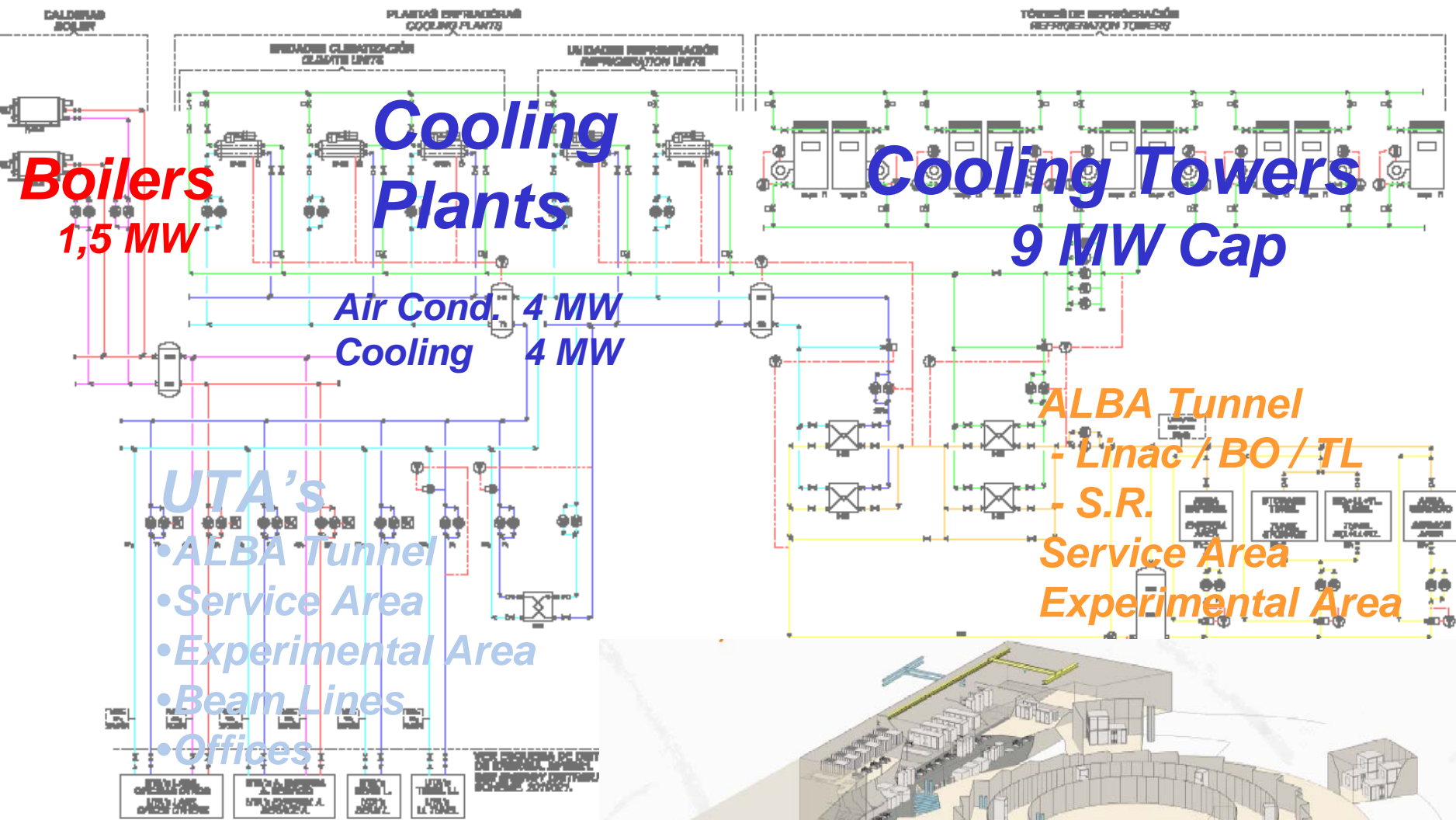
## ***Office Area***

***400 m<sup>2</sup> (Phase 2)***

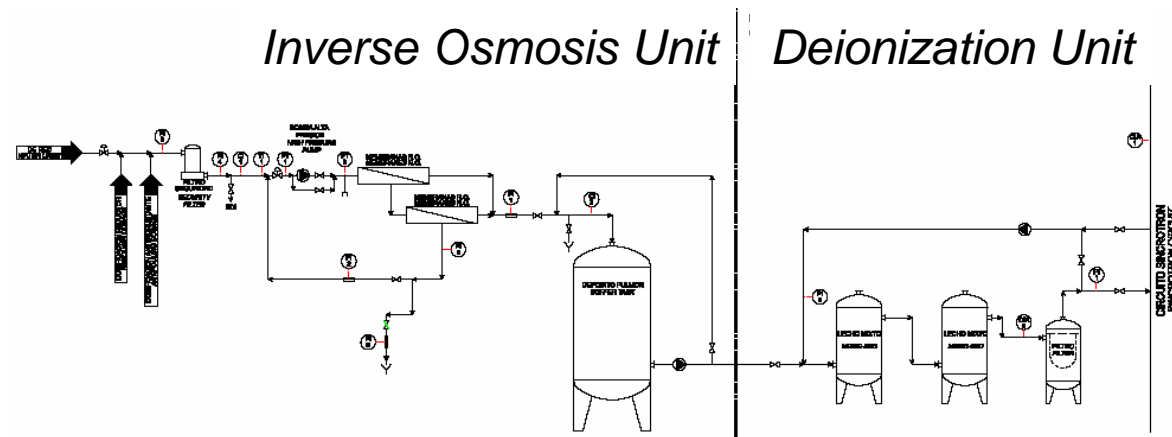
***1.100 m<sup>2</sup> (Phase 1)***



# Facilities description



- **Demineralised water.**
- **Natural gas.**
- **Gas oil.**
- **Compressed air.**
  - Distribution loops: perimeter laboratories and beam lines - Storage ring - Booster and Linac - Service area - Technical Building
- **Gas nitrogen.**
  - Supply from a liquid nitrogen tank to laboratories and beam lines.
- **Other fluids.**
  - Space will be foreseen for possible future installations of other gases as liquid nitrogen or recuperation of helium gas.







- In accordance with national rules.
- Safety and Control Integrated System:
  - Fire Detection
  - Fire Extinguishing (mobile, fixed, outdoor hydrants, automatic plus water/pumping system)
  - Intrusion detection
  - Access control
  - Visits control
  - Closed TV system
  - Technical control
  - HVAC monitoring and protection
  - Electrical Power monitoring and protection
  - Emergency Plan
  - Waste management

THANKS FOR YOUR ATTENTION

